

Supporting Information for

**Benchmarking of commercial Cu catalysts in CO₂
electroreduction using gas-diffusion type microfluidic flow
electrolyzer**

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EXPERIMENTAL SECTION

Materials. Carbon dioxide (CO₂, 99.999%), Carbon monoxide (CO, 99.999%) and Argon (Ar, 99.999%) were purchased from Air Liquide. Potassium hydroxide (semiconductor grade, 99.99% trace metals basis) and Potassium chloride (99.99% trace metals basis) were purchased from Sigma-Aldrich. IrO₂ powder (99.99% trace metals basis) was purchased from Alfa Aesar. Milli-Q water (18.2 MΩ cm) was used to prepare all the electrolytes. Nano Particle Cu (NP Cu, nanopowder, 25 nm particle size (TEM)) was purchased from Sigma-Aldrich, Cu powder in spherical form (Sph Cu, 99.9%) was purchased from Macklin, and CuO powder (30-50nm APS Powder) was purchased from Alfa Aesar. Carbon paper (Sigracet 29BC) and anion-exchange membrane (Selemion AMV AGC Inc.) were purchased from SINERO TECHNOLOGY. Nafion solution (5 wt %) was purchased from Sigma-Aldrich.

Physical Characterizations. The powder X-ray diffraction patterns were conducted on an automated powder X-ray diffractometer (Rigaku MiniFlex 600 with Cu K α radiation). The morphology of the Cu catalyst was characterized by field emission scanning electron microscope (Merlin FE-SEM, Zeiss). X-ray photoelectron spectroscopy measurements were conducted on an AXIS Supra and CasaXPS software (Casa Software Ltd., UK) was used for data analysis.

Electrode preparation. To prepare the cathode electrode, an ink containing a mixture of Nafion, ethanol and catalysts was airbrushed (using Ar gas as a carrier gas) on a carbon paper serving as substrate. After drying under vacuum for 12 hours, an 1.2 × 2.2 cm² electrode was cut and assembled into a custom-designed gas-diffusion type

microfluidic flow cell.

Electrocatalytic Measurements. The electrochemical measurements were conducted in a three-compartment microfluidic flow cell with a channel dimension of $2\text{ cm} \times 0.5\text{ cm} \times 0.2\text{ cm}$. A piece of anion-exchange membrane (Selemion AMV AGC Inc.) separated the working and counter compartments. The IrO_2 coated Ti foam with a catalysts loading of 1.0 mg/cm^2 was used as the counter electrode, and a leak-free Ag/AgCl (3.4 M KCl, Innovative Instruments Inc.) was used as the reference electrode. Gas was fed into the cathode chamber at a flow rate of $20.0\text{ cm}^3/\text{min}$ using a mass flow controller (MKS Instruments Inc.) and calibrated through an Agilent ADM flow meter. The gas-phase pressure was regulated using a backpressure controller (Cole-Parmer). The flow rate of electrolyte was set to be at $5\text{ mL}/\text{min}$ via a peristaltic pump (Kamoer). The catalysts were pre-treated by reducing at $-5\text{ mA}/\text{cm}^2$ for 300 s before measurements. Chronopotentiometry experiments (Fig. 2, Fig. 3a and Fig. 4) were conducted to benchmark the CO_2 and CO electroreduction performance at fixed current densities. The measured potential was manually IR corrected after the electrolysis. For chronoamperometry measurement (Fig. 3b), the equivalent resistance between GDL and reference electrode was measured after the pre-treatment, and then was corrected to arrive an electrode potential of -1.52 V ($\pm 50\text{ mV}$). Gas products were quantified by a gas chromatograph (Agilent 7890) and liquid products were determined by a Bruker AVIII 400 MHz NMR spectrometer.¹ A Gamry Reference 1000+ Potentiostat was used for electrochemical measurements.

Electrochemically Active Surface Area Measurements. The ECSAs of electrodes

were determined by measuring the electrochemical double-layer capacitance (CDL) in an H-type cell.² All electrodes were electrochemically pre-treated at -5 mA/cm^2 for 300s in 0.1 M KOH before ECSA measurements. Cyclic voltammetry was conducted on each electrode at various scan rates (i.e., 20, 40, 60, 80, and 100 mV/s) at an Ar atmosphere in 0.1 M HClO₄. The potential region of no Faradaic current ranged from -300 to -150 mV vs Ag/AgCl (3 M KCl). The observed current was plotted versus the scan rate to obtain the capacitance of different electrodes (Fig. S6).

Table S1. Comparison of total current density and C₂₊ products Faradaic efficiencies (FE) of different catalysts for CO₂ electroreduction operated at commercially relevant current densities (> 100 mA/cm²). The SHE reference scale was converted to the RHE reference scale as follows: E (vs RHE) = E (vs SHE) + 0.0591 V × pH.

Catalyst	Feed-stock	Electrolyte	Potential (V _{RHE})	FE _{C₂₊} (%)	Total Current Density (mA/cm ²)	Reference
NP Cu (0.2 mg/cm²)	CO₂	1 M KOH	-0.74	79.3	300	This work
NP Cu (1.4 mg/cm²)	CO₂	1 M KOH	-0.69	70.2	957	This work
OD Cu (0.4 mg/cm²)	CO₂	1 M KOH	-0.58	71.3	200	This work
Sph Cu (1.2 mg/cm²)	CO₂	1 M KOH	-0.71	69.7	200	This work
Fragmented Cu	CO ₂	7 M KOH	-0.69	77.8	300	3
Boron-Doped CuO	CO ₂	1 M KOH	-0.62	62.1	139	4
Cu ₄ O ₃ -rich catalyst	CO ₂	0.5 M Cs ₂ SO ₄	-0.64	61.7	300	5
Hierarchical Cu ₂ O	CO ₂	1 M KOH	N.A.	71.1	200	6
CuDAT-wire	CO ₂	1 M KOH	-0.69	70.9	254	7
Ce(OH) _x /Cu/PTFE	CO ₂	1 M KOH	-0.7	80.3	297	8
Cu _{1.0} /ZnO _{0.30}	CO ₂	1 M KOH	-0.72	70	700	9
Cu ₃ N _x -50-μA	CO ₂	1 M KOH	-1.15	81.7	307	10
CuPb-0.7/C	CO ₂	1 M KOH	N.A.	81.6	300	11
Cu ₂ P ₂ O ₇	CO ₂	1 M KOH	N.A.	73.6	350	12
Cu-TABQ	CO ₂	1 M KOH	-1.17	63	423	13
Au-Cu Janus	CO ₂	3 M KOH	-0.75	67	290	14

Cu HoMSs	CO ₂	0.5 M KHCO ₃	-0.91	77	513.7	15
AgI-CuO	CO ₂	1 M KHCO ₃	-1.15	63.2	200	16
F-Cu	CO ₂	1 M KOH	-1.17	70.4	450	17
N ₂ SN-Ag-Cu	CO ₂	0.1 M KHCO ₃	N.A.	80	261	18
Sputtered Cu	CO ₂	1 M KOH	-0.6	72	250	19
	CO ₂	0.5 M KHCO ₃	-0.94	68	250	

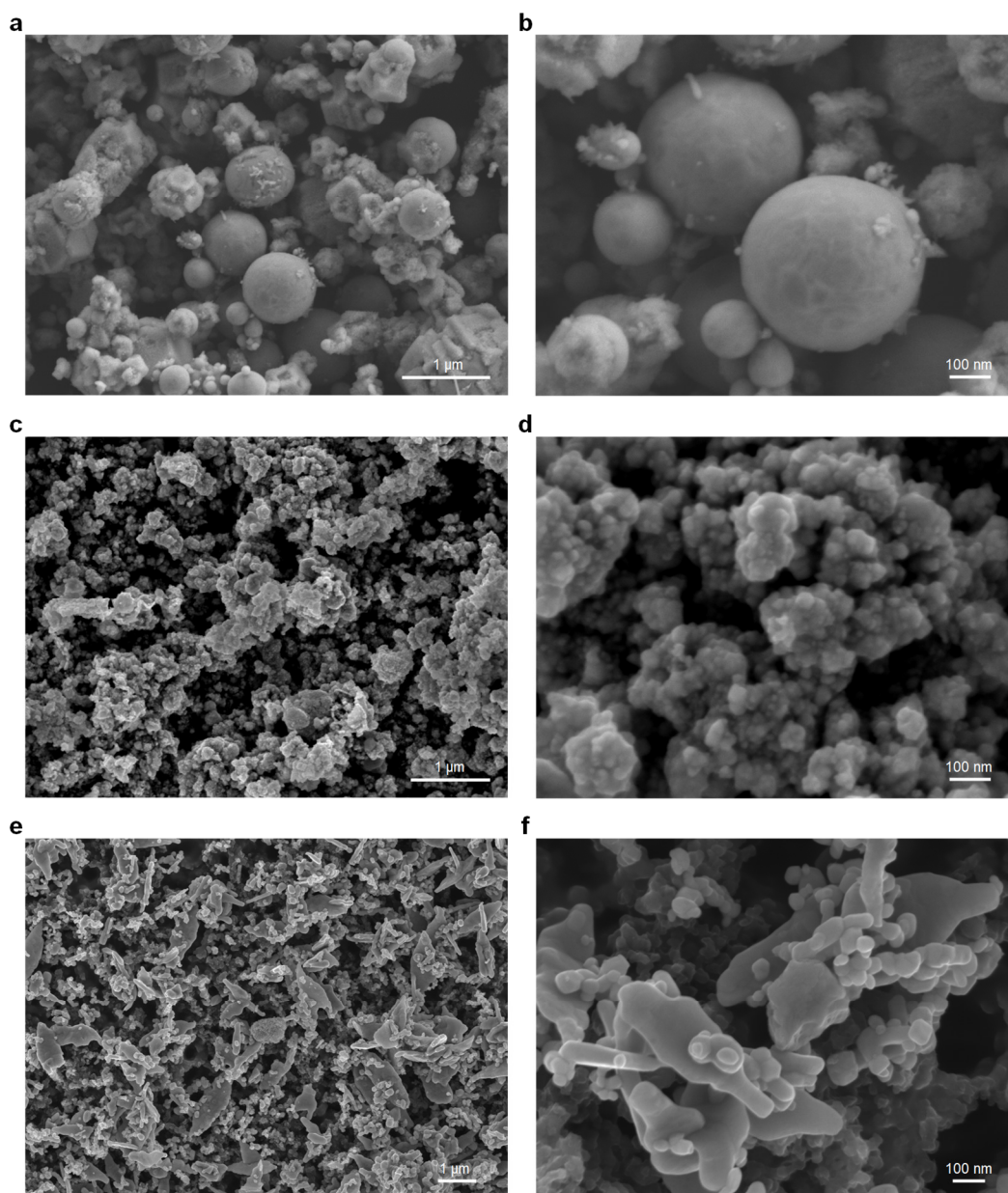


Fig. S1. SEM images of Sph Cu (a, b), NP Cu (c, d) and CuO (e, f).

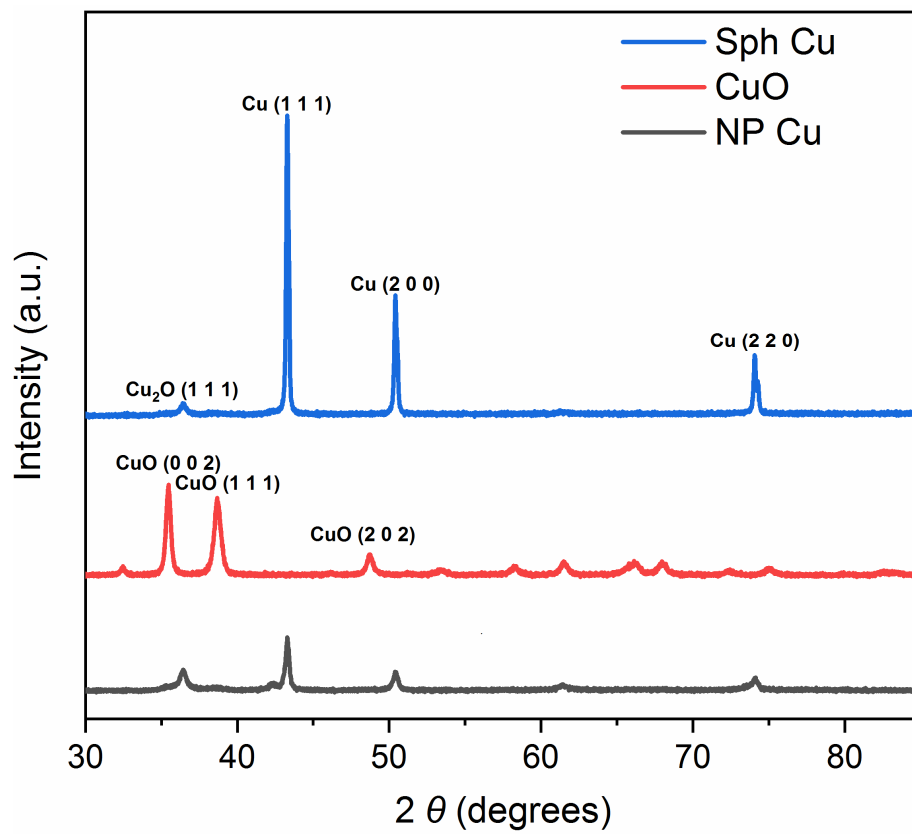


Fig. S2. Powder X-ray diffraction patterns of Sph Cu, CuO and NP Cu (Cu PDF #04-0836 and CuO PDF #45-0937).

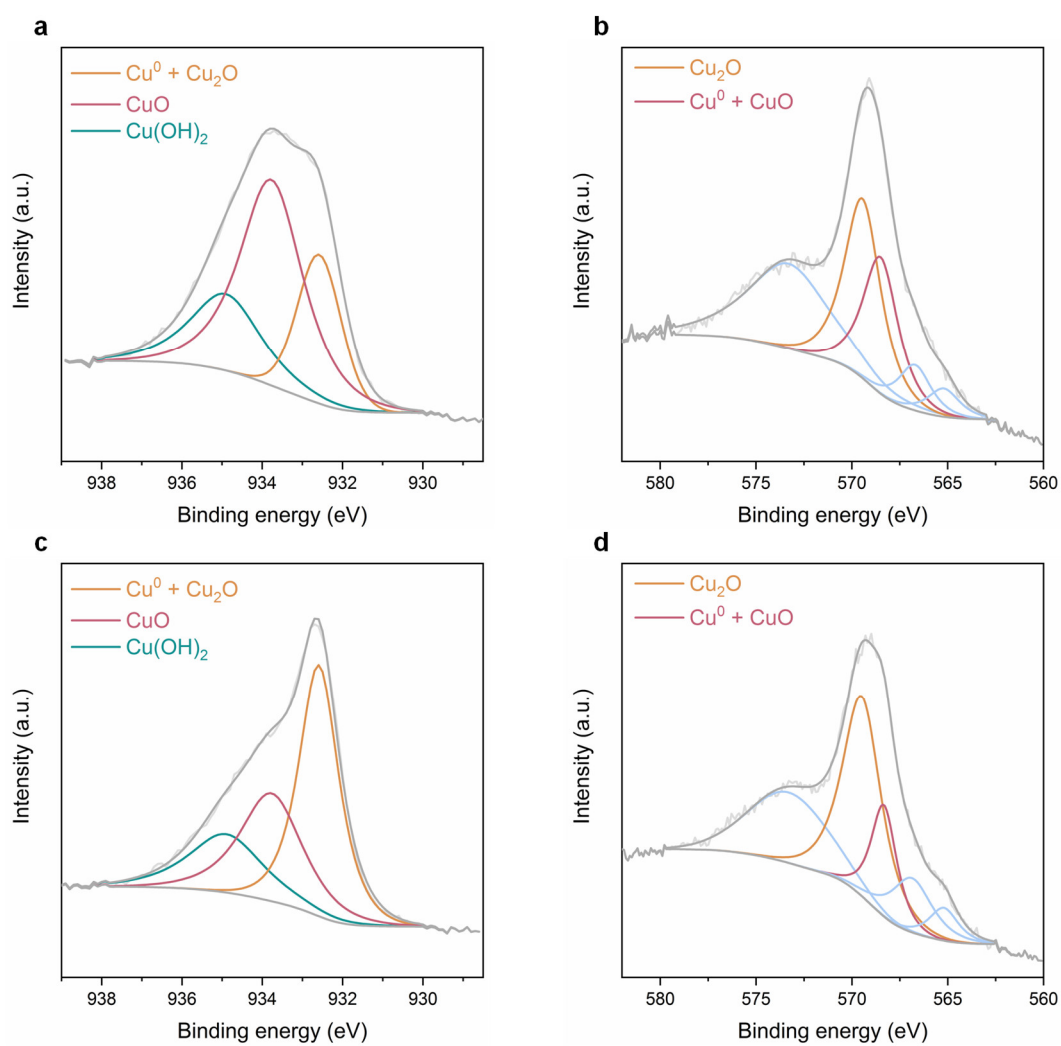


Fig. S3. X-ray photoelectron spectroscopy characterizations for NP Cu and Sph Cu. (a) NP Cu 2p_{3/2} spectrum. (b) NP Cu LMM spectrum. (c) Sph Cu 2p_{3/2} spectrum. (d) Sph Cu LMM spectrum.

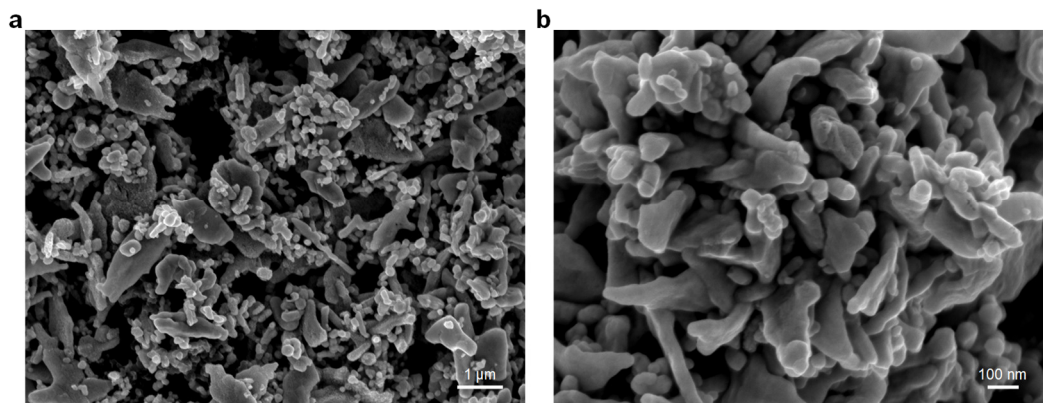


Fig. S4. SEM images of OD Cu on carbon paper at different magnifications. CuO electrodes were treated with a pre-electroreduction at a constant current density of -5 mA/cm^2 for 300 s to convert CuO into OD Cu.

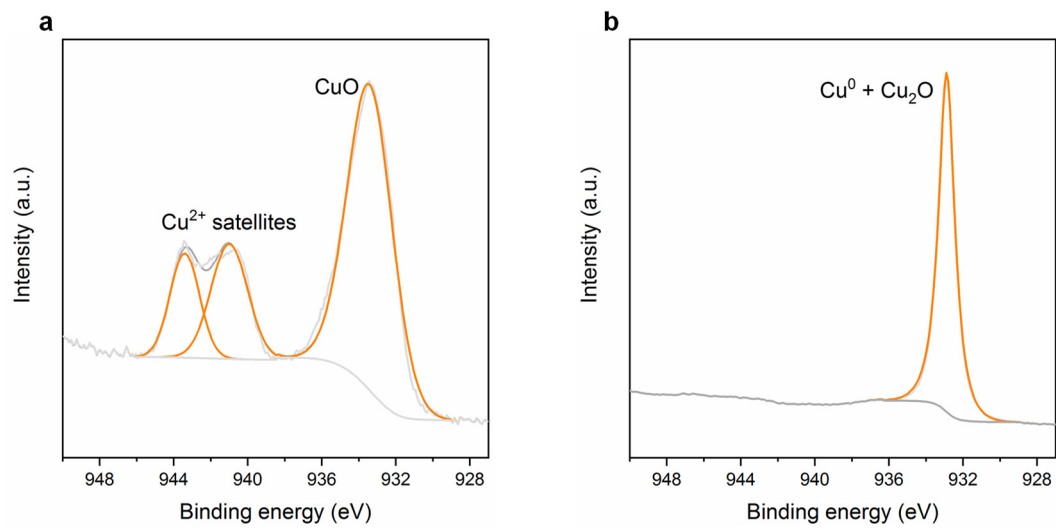


Fig. S5. X-ray photoelectron spectroscopy of 2p_{3/2} spectra for CuO (a) and OD Cu (b).

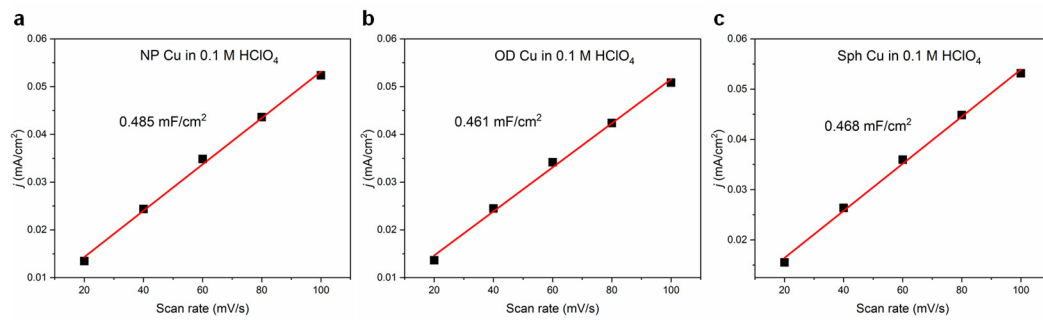


Fig. S6. Measured double layer charging current vs scan rate for NP Cu (a), OD Cu (b) and Sph Cu (c).

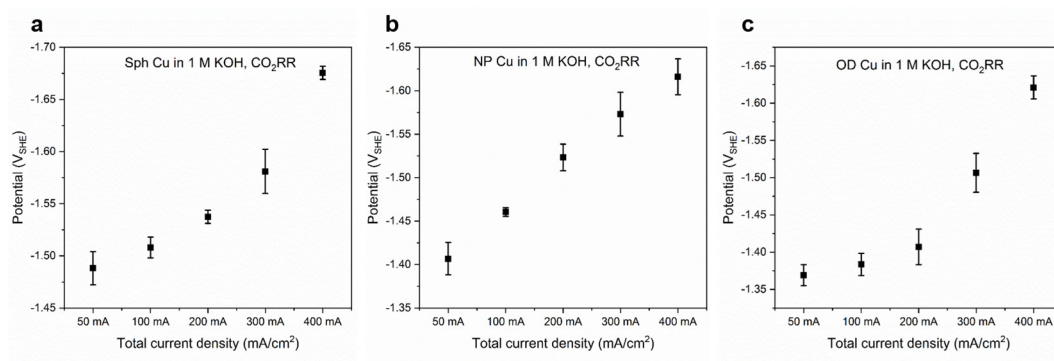


Fig. S7. Potential vs. total current densities for CO_2RR over Sph Cu (a), NP Cu (b) and OD Cu (c) in 1 M KOH. Error bars represent the standard deviation from at least three independent measurements.

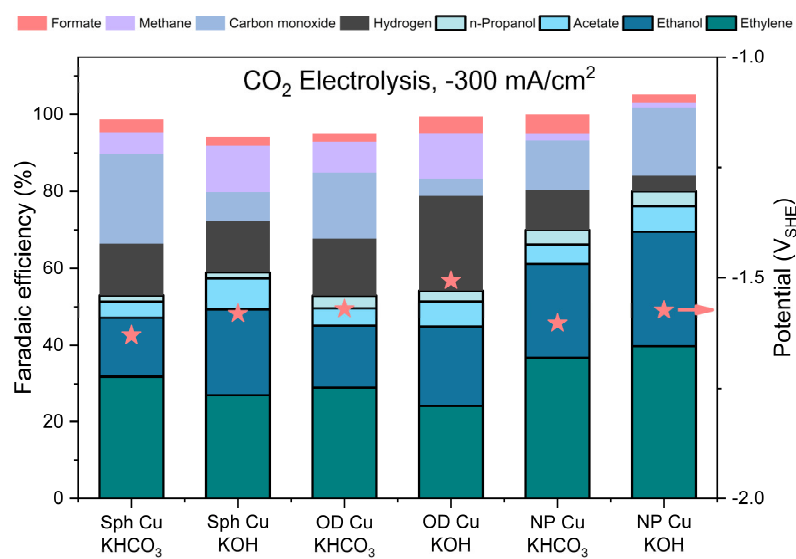


Fig. S8. Comparison of CO₂RR performance of commercial Cu catalysts in 1 M KHCO₃ and 1 M KOH at fixed current density of 300 mA/cm².

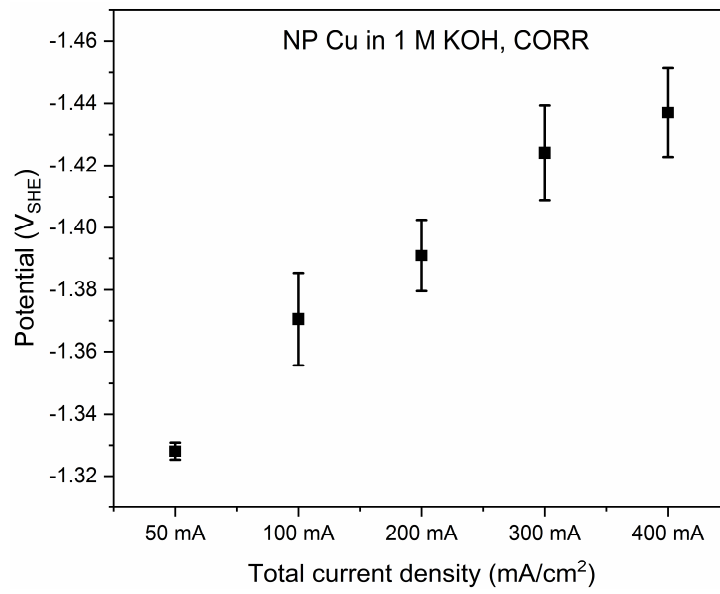


Fig. S9. Potential vs. total current densities for CORR over NP Cu in 1 M KOH. Error bars represent the standard deviation from at least three independent measurements.

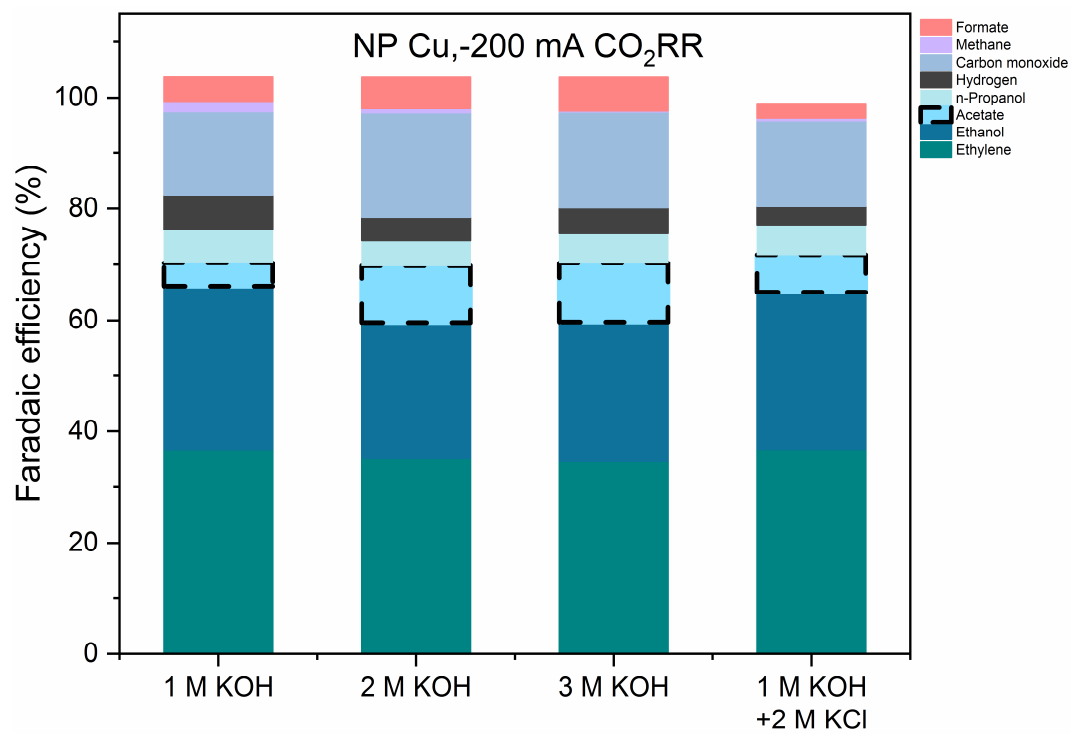


Fig. S10. CO₂ electroreduction at 200 mA/cm² over NP Cu in different electrolytes.

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