Electronic Supplementary Information (ESI)

Famciclovir-fumaric acid: an all-in-one multicomponent system with salt, cocrystal and salt-cocrystal continuum.

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S.No	Molar ratio	Sample quantity	Solvent	Crystallization method	Obtained solid form
1	FAM-FUM (1:1)	20mg:7.2mg	1mL Methanol	Slow Evaporation	FAM-FUM (1:0.5) + FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II
2	FAM-FUM (1:2)	20mg:14.4mg	1mL Methanol	Slow Evaporation	FAM-FUM (1:0.5) + FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II
3	FAM-FUM (1:0.5)	20mg:3.6mg	1mL Methanol	Slow Evaporation	FAM-FUM (1:0.5)
4	FAM-FUM (1:1)	20mg:7.2mg	1mL Methanol	Slow Evaporation	FAM-FUM (2:2) Form-I
5	FAM-FUM (1:1)	20mg:7.2mg	1mL Methanol	Slow Evaporation	FAM-FUM (2:2) Form-I
6	FAM-FUM (1:1)	20mg:7.2mg	1mL Ethanol	Slow Evaporation	FAM-FUM (2:2) Form-I + Form-II
7	FAM-FUM (1:1)	20mg:7.2mg	1mL i-Propanol	Slow Evaporation	FAM-FUM (2:2) Form-I
8	FAM-FUM (1:1)	20mg:7.2mg	1mL n-propanol	Slow Evaporation	FAM-FUM (1:0.5) + FAM-FUM- Form-I
9	FAM-FUM (1:1)	20mg:7.2mg	1mL DMF	Slow Evaporation	FAM-FUM (2:2) Form-I
10	FAM-FUM (1:1)	20mg:7.2mg	1mL DMSO	Slow Evaporation	FAM-FUM (2:2) Form-I
11	FAM-FUM (1:1)	20mg:7.2mg	1mL n-Butanol	Slow Evaporation	FAM-FUM (2:2) Form-I
12	FAM-FUM (1:1)	20mg:7.2mg	0.5mL Methanol	Liquid Assisted Grinding (LAG)	FAM-FUM (2:2) Form-I
13	FAM-FUM (2:1)	20mg:3.6mg	0.5mL Methanol	LAG	FAM-FUM (2:2) Form-I
14	FAM-FUM (1:1)	20mg:7.2mg	Few drops Ethanol	LAG	FAM-FUM (2:2) Form-I
15	FAM-FUM (1:1)	20mg:7.2mg	0.5mL n-Propanol	Shurry	FAM-FUM (2:2) Form-I
16	EAM EUM (2.1)	20mg.7.2mg	Eavy drama Ethanal	LAC	FAM-FUM (2:2) Form-I + FAM-FUM
10	FAM-FUM (2:1)	20mg:3.6mg	Few drops Ethanol	LAG	(1:0.5)
17	FAM-FUM (1:1)	20mg:7.2mg	0.5mL 1-Propanol	Slurry	FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I + FAM-FUM
18	FAM-FUM (1:1)	20mg:7.2mg	0.5mL n-Butanol	Slurry	(1:0.5)
19	FAM-FUM (1:1)	20mg:7.2mg	0.5mL Acetone	Slurry	FAM-FUM (2:2) Form-1 + FAM-FUM (1:0.5)
20	FAM-FUM (1:1)	20mg:7.2mg	0.5mL Acetonitrile	Slurry	FAM-FUM (2:2) Form-I
21	FAM-FUM (1:0.5)	20mg:3.6mg	0.5mL n-Propanol	Slurry	FAM-FUM (1:0.5)
22	FAM-FUM (1:0.5)	20mg:3.6mg	0.5mL n-Butanol	Slurry	FAM-FUM (1:0.5)
23	FAM-FUM (1:0.5)	20mg:3.6mg	0.5mL i-Propanol	Slurry	FAM-FUM (1:0.5)
24	FAM-FUM (1:0.5)	20mg:3.6mg	0.5mL Acetone	Slurry	FAM-FUM (1:0.5)
25	FAM-FUM (1:0.5)	20mg:3.6mg	0.5mL Acetonitrile	Slurry	FAM-FUM (2:2) Form-I + FAM-FUM (1:0.5)
26	FAM-FUM (1:1)	20mg:7.2mg	1.5mL Methanol	Slow Evaporation	FAM-FUM (1:0.5) + FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II
27	FAM-FUM (1:1)	50mg:18mg	0.5mL n-Propanol	Slurry	FAM-FUM (1:0.5)
28	FAM-FUM (1:0.5)	50mg:9mg	0.5mL i-Propanol	Slurry	FAM-FUM (1:0.5)
29	FAM-FUM (1:2)	20mg:14.4mg	0.5mL n-Propanol	Slurry	FAM-FUM (2:2) Form-I + FAM-FUM (1:0.5)
30	FAM-FUM (1:2)	20mg:14.4mg	0.5mL i-Propanol	Slurry	FAM-FUM (2:2) Form-I
31	FAM-FUM (1:2)	20mg:14.4mg	0.5mL i-Propanol + 0.5mL Water	Slow Evaporation	FAM-FUM (2:2) Form-I
32	FAM-FUM (1:2)	20mg:14.4mg	0.5mL Acetone	Slurry	FAM-FUM (2:2) Form-I
33	FAM-FUM (1:2)	20mg:14.4mg	0.5mL n-Butanol	Slow Evaporation	FAM-FUM (2:2) Form-I
34	FAM-FUM (1:1)	20mg:7.2mg	0.5mL Dichloromethane	Slow Evaporation	FAM-FUM (2:2) Form-I
35	FAM-FUM (1:1)	20mg:7.2mg	0.5mL Toluene	Slurry	FAM-FUM (2:2) Form-I
36	FAM-FUM (1:1)	20mg:7.2mg	0.5mL Ethyl acetate	Slurry	FAM-FUM (2:2) Form-I
37	FAM-FUM (1:1)	20mg:7.2mg	0.5mL Nitromethane	Slurry	FAM-FUM (2:2) Form-I
38	FAM-FUM (1:1)	20mg:7.2mg	0.5mL Chloroform	Slurry	FAM-FUM (2:2) Form-I + FAM-FUM (1:0.5)
39	FAM-FUM (1:1)	20mg:7.2mg	1mL Methanol + 10ML Hexane	Anti-solvent addition	No precipitate
40	FAM-FUM-1:1.5	20mg:10.8mg	0.5mL i-Propanol	Slurry	FAM-FUM (1:0.5)
41	FAM-FUM-1:1.25	20mg:8.9mg	0.5mL i-Propanol	Slurry	FAM-FUM (1:0.5)
42	FAM-FUM-1:1 (B1)	20mg:7.2mg	1mL Methanol	Slurry	FAM-FUM (2:2) Form-I
43	FAM-FUM-1:1 (B2)	20mg:7.2mg	1mL Methanol	Slurry	FAM-FUM (2:2) Form-I
44	FAM-FUM-1:1 (B3)	20mg:7.2mg	1mL Methanol	Slurry	FAM-FUM (2:2) Form-I
45	FAM-FUM-1:1 (B4)	20mg:7.2mg	1mL Methanol	Slurry	FAM-FUM (2:2) Form-I
46	FAM-FUM-1:1 (B5)	20mg:7.2mg	1mL Methanol	Slurry	FAM-FUM (2:2) Form-I
47	FAM-FUM (1:1)	20mg:7.2mg	0.5mL Ethyl acetate	Slurry	FAM-FUM (2:2) Form-I
48	FAM-FUM (1:1)	20mg:7.2mg	0.5mL n-Proponal	Slurry	FAM-FUM (2:2) Form-I + FAM-FUM (1:0.5)
49	FAM-FUM (1:1)	50mg:18mg	1mL Methanol	Slow Evaporation	FAM-FUM (2:2) Form-I
50	FAM-FUM (1:1)	50mg:18mg	1mL Methanol+1mL Water	Slow Evaporation	FAM-FUM (2:2) Form-I
51	FAM-FUM (1:1)	20mg:7.2mg	1.5mL Methanol	Slow Evaporation	FAM-FUM (2:2) Form-I

Table S1. Details of crystallization experiments and results

52	FAM-FUM (1:1)	20mg:7.2mg	2mL Methanol	Slow Evaporation	FAM-FUM (2:2) Form-I
53	FAM-FUM (1:1)	20mg:7.2mg	2.5mL Methanol	Slow Evaporation	FAM-FUM (2:2) Form-I
54	FAM-FUM (1:1)	20mg:7.2mg	3mL Methanol	Slow Evaporation	FAM-FUM (2:2) Form-I
55	FAM-FUM (1:1.5)	20mg:10.8mg	1.5mL Methanol	Slow Evaporation	FAM-FUM (1:0.5) + FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II
56	FAM-FUM (1:2)	20mg:14.4mg	1.5mL Methanol	Slow Evaporation	FAM-FUM (2:2) Form-I + FUM crystal
57	FAM-FUM (1:2.5)	20mg:18mg	1.5mL Methanol	Slow Evaporation	FAM-FUM (2:2) Form-I + FUM crystal
58	FAM-FUM (1:3)	20mg:21.6mg	1.5mL Methanol	Slow Evaporation	FAM-FUM (2:2) Form-I $+$ FUM crystal
	1110110101(1.5)	201119.21.01119		Biew Evaporation	$FAM_{FLIM} (1:0.5) + FAM_{FLIM} (2:2)$
59	FAM-FUM (1:1)	20mg:7.2mg	1.5mL Methanol	Slow Evaporation	Form-I + FAM-FUM (2:2) Form-II
60	FAM-FUM (1:1)	20mg:7.2mg	Few drops Methanol	Slurry	FAM-FUM (1:0.5)
61	FAM-FUM (1:1)	20mg:7.2mg	0.5mL Methanol	Slurry	FAM-FUM (1:0.5)
62	FAM-FUM (1:1)	20mg:7.2mg	0.5mL Methanol + 0.5mL Acetonitrile	Slurry	FAM-FUM (1:0.5) + FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II
63	FAM-FUM (1:1)	20mg:7.2mg	0.5mL Ethanol + 0.5mL Acetonitrile	Slurry	FAM-FUM (2:2) Form-I + FAM-FUM (1:0.5)
64	FAM-FUM (1:1.5)	20mg:10.8mg	0.5mL Methanol	Slurry	FAM-FUM (1:0.5)
67		20 10.0		C1	FAM-FUM (2:2) Form-I + FAM-FUM
65	FAM-FUM (1:1.5)	20mg:10.8mg	0.5mL Ethanol	Slurry	(1:0.5)
66	FAM-FUM (1:2)	20mg:14.4mg	0.5mL Methanol	Slurry	FAM-FUM (2:2) Form-1 + FAM-FUM (1:0.5)+FUM
67	FAM-FUM (1:2)	20mg:14.4mg	0.5mL Ethanol	Slurry	FAM-FUM (2:2) Form-1 + FAM-FUM (1:0.5)+FUM
68	FAM-FUM (1:2.5)	20mg:18mg	0.5mL Methanol	Slurry	FAM-FUM (2:2) Form-I + FAM-FUM (1:0.5)+FUM
69	FAM-FUM (1:2.5)	20mg:18mg	0.5mL Ethanol	Slurry	FAM-FUM (2:2) Form-I + FAM-FUM (1:0.5)+FUM
70	FAM-FUM (1:3)	20mg:21.6mg	0.5mL Methanol	Slurry	FAM-FUM (2:2) Form-I + FAM-FUM
71	FAM-FUM (1·3)	20mg·21.6mg	0.5mL Ethanol	Shurry	FAM-FUM (2:2) Form-I+FUM
72	FAM-FUM (1:1)	20mg:7.2mg	1mL Methanol	Slow Evaporation	FAM-FUM (1:0.5) + FAM-FUM (2:2)
		2011.g., 1211.g		Die in Diaponanien	Form-II
73	FAM-FUM (1:1)	20mg:7.2mg	1mL Ethanol	Slow Evaporation	FAM-FUM (2:2) Form-I + FAM-FUM (1:0.5)
74	FAM-FUM (1:2)	20mg:14.4mg	1mL Methanol	Slow Evaporation	FAM-FUM (1:0.5) + FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II
75	FAM-FUM (1:2)	20mg:14.4mg	1mL Ethanol	Slow Evaporation	FAM-FUM (2:2) Form-I + FAM-FUM (1:0.5)
76	FAM-FUM (1.5:1)	30mg:7.2mg	0.5mL Methanol	Slurry	FAM-FUM (2:2) Form-I + FAM-FUM (1:0.5)
77	FAM-FUM (1.5:1)	30mg:7.2mg	0.5mL Ethanol	Slurry	FAM-FUM (2:2) Form-I + FAM-FUM (1:0.5)
78	FAM-FUM (1.5:1)	30mg:7.2mg	0.5mL Acetonitrile	Slurry	FAM-FUM (1:0.5) + FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II
79	FAM-FUM (1.5:1)	30mg:7.2mg	0.5mL Acetone	Slurry	FAM-FUM (1:0.5)
80	FAM-FUM (1.5:1)	30mg:7.2mg	0.5mL i-Propanol	Slurry	FAM-FUM (1:0.5)
81	FAM-FUM (1:1)	20mg:7.2mg	0.5mL i-Propyl acetate	Slurry	FAM-FUM (2:2) Form-I
			0.5mL t-Butyl methyl		FAM-FUM (2:2) Form-I + FAM-FUM
82	FAM-FUM (1:1)	20mg:7.2mg	ether	Slurry	(1:0.5)
83	FAM-FUM (1:1)	20mg:7.2mg	ketone	Slurry	гам-гом (2:2) form-i + fAM-fUM (1:0.5)
84	FAM-FUM (1:1)	20mg:7.2mg	0.5mL Hexane	Slurry	FAM-FUM (1:0.5) + EXTRA PEAK
85	FAM-FUM (1:1)	20mg:7.2mg	0.5mL 1,2Dichloroethane	Slurry	FAM-FUM (2:2) Form-I
86	FAM-FUM (1:1)	20mg:7.2mg	0.5mL Methanol + 1mL Acetonitrile	Slow Evaporation	FAM-FUM (1:0.5) + FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II
87	FAM-FUM (1:2)	20mg:14.4mg	0.5mL Methanol + 1mL Acetonitrile	Slow Evaporation	FAM-FUM (2:2) Form-I
88	FAM-FUM (1:1)	50mg:18mg	0.5mL Methanol + 0.5mL Acetonitrile	Slurry	FAM-FUM (1:0.5)
89	FAM-FUM (1:1)	20mg:7.2mg	Few drops Methanol + Few drops Acetonitrile	Slurry	FAM-FUM (2:2) Form-I + FAM-FUM (1:0.5)
90	FAM-FUM (1:2)	20mg:14.4mg	Few drops Methanol + Few drops Acetonitrile	Slurry	FAM-FUM (2:2) Form-I
91	FAM-FUM (1:1)	50mg:18mg	1.5mL Methanol + 1.5mL Acetonitrile	Slow Evaporation	FAM-FUM (1:0.5) + FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II
92	FAM-FUM (1:1)	20mg:7.2mg	1mL Methanol + 1mL Acetonitrile	Slow Evaporation	FAM-FUM (2:2) Form-I
93	FAM-FUM (1:1)	20mg:7.2mg	1mL Methanol + 2mL Acetonitrile	Slow Evaporation	FAM-FUM (1:0.5) + FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II
94	FAM-FUM (1:1)	20mg:7.2mg	1mL Methanol + 3mL	Slow Evaporation	FAM-FUM (1:0.5) + FAM-FUM (2:2)

			Acetonitrile		Form-I + FAM-FUM (2:2) Form-II
95	FAM-FUM (1:1)	20mg:7.2mg	1mL Methanol + 4mL Acetonitrile	Slow Evaporation	FAM-FUM (2:2) Form-I
96	FAM-FUM (1:1)	20mg:7.2mg	1mL Methanol + 5mL Acetonitrile	Slow Evaporation	FAM-FUM (2:2) Form-I
97	FAM-FUM (1:1)	20mg:7.2mg	1mL Methanol	Cooling Crystallization	FAM-FUM (1:0.5)
98	FAM-FUM (1:1)	20mg:7.2mg	1mL Ethanol	Cooling Crystallization	FAM-FUM (1:0.5)
99	FAM-FUM (1:1)	20mg:7.2mg	2mL Acetonitrile + 1mL Ethanol	Cooling Crystallization	FAM-FUM (1:0.5) + FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II
100	FAM-FUM (1:1)	20mg:7.2mg	1mL Methanol + 1mL Acetonitrile	Cooling Crystallization	FAM-FUM (1:0.5)
101	FAM-FUM (1:1)	20mg:7.2mg	1mL Methanol + 3mL Acetonitrile	Cooling Crystallization	FAM-FUM (2:2) Form-I
102	FAM-FUM (1:1)	20mg:7.2mg	1mL Methanol + 3mL Acetonitrile	Slow Evaporation	FAM-FUM (1:0.5) + FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II
103	FAM-FUM (1:1)	20mg:7.2mg	0.5mL Methanol + 3mL Acetonitrile	Slow Evaporation	FAM-FUM (1:0.5) + FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II
104	FAM-FUM (1:1)	20mg:7.2mg	0.5mL Methanol + 0.5mL Acetonitrile	Slow Evaporation	FAM-FUM (1:0.5) + FAM-FUM (2:2) Form-II
105	FAM-FUM (1:1)	20mg:7.2mg	1mL Acetonitrile + Few drops Water	Slow Evaporation	FAM-FUM (1:0.5) + FAM-FUM (2:2) Form-II
106	FAM-FUM (1:1)	20mg:7.2mg	3mL Acetonitrile + Fewdrops Water	Slow Evaporation	FAM-FUM (2:2) Form-I
107	FAM-FUM (1:1)	20mg:7.2mg	3mL Acetonitrile +0.5mL Methanol	Slow Evaporation	FAM-FUM (1:0.5) + FAM-FUM (2:2) Form-I
108	FAM-FUM (1:1)	50mg:18mg	3mL Acetonitrile +Few drops Water	Slow Evaporation	FAM-FUM (1:0.5) + FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II
109	FAM-FUM (1:1)	50mg:18mg	3mL Acetonitrile + 1mL Methanol	Slow Evaporation	FAM-FUM (1:0.5) + FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II
110	FAM-FUM (1:1)	20mg:7.2mg	1mL Nitromethane + 1mL Methanol	Slow Evaporation	FAM-FUM (2:2) Form-I
111	FAM-FUM (1:1)	20mg:7.2mg	1mL Methanol + 3mLToluene	Slow Evaporation	FAM-FUM (1:0.5) + FAM-FUM (2:2) Form-I
112	FAM-FUM (1:1)	20mg:7.2mg	0.5mL H2O + 3mL Nitromethane	Slow Evaporation	FAM-FUM (2:2) Form-I
113	FAM-FUM (1:1)	20mg:7.2mg	1mL Methanol	Lyophilization	FAM-FUM (2:2) Form-I
114	E-115 FAM FUM (1.1)	20mg:7.2mg	1mL Methanol	Botary Evaporation	FAM FUM (2:2) Form I
116	FAM-FUM (1:1)	20mg:7.2mg	1mL Methanol + 1mL Acetonitrile	Rotary Evaporation	FAM-FUM (2:2) Form-I
117	EAM-FUM (1.1)	20mg:7.2mg	1mL n-Propanol	Shirry	FAM_{FLIM} (1.0.5)
117	FAM FUM (1:1)	20mg:7.2mg	1mL Acetonitrile	Shurry	EAM FUM (2:2) Form I
110		20111g.7.2111g		Siulty	FAM-FUM (1:0.5) + FAM-FUM (2:2)
119	FAM-FUM (1:1)	20mg:7.2mg	1mL i-Propyl acetate	Slurry	Form-I
120	FAM-FUM(1:1)	100mg:30mg		Slurry	FAM FUM (2:2) Former L
121	FAM-FUM(1.1)	50mg.15mg		Sluiry	$\frac{1}{1} \frac{1}{1} \frac{1}$
122	FAM-FUM (1.1)	50mg:18mg	1mL n-Propanol	Slurry	FAM-FUM (1:0.5)
125		50mg.romg	1mL Methanol + 3mL	Dianiy	
124	FAM-FUM (1:1)	20mg:7.2mg	Hexane 1mL Ethanol + 3mL	Vapour Diffusion	FAM-FUM (2:2) Form-I
125	FAM-FUM (1:1)	20mg:7.2mg	Hexane 1mL Methanol + 3mL	Vapour Diffusion	FAM-FUM (2:2) Form-I
126	FAM-FUM (1:1)	20mg:7.2mg	EtOAC 0.5mL Methanol + 1mL	Vapour Diffusion	FAM-FUM (2:2) Form-I
127	FAM-FUM (1:1)	20mg:7.2mg	EtOAC + 3mL Hexane	Vapour Diffusion	FAM-FUM (2:2) Form-I
128	FAM-FUM (1:0.5)	100mg:18mg	ImL Acetonitrile	Slurry	FAM-FUM (1:0.5)
129	FAM-FUM (1:0.5)	100mg:18mg	1mL IPA	Slurry	FAM-FUM (1:0.5)
130	FAM-FUM (1:1)	100mg:36mg	1mL Acetonitrile	Slurry	FAM-FUM (2:2) Form-I
131	FAM-FUM (1:1)	20mg:7.2mg	1mL n-propanol	LAG	FAM-FUM (2:2) Form-I
132	FAM-FUM (1:1)	20mg:7.2mg	1mL IPA	LAG	FAM-FUM (2:2) Form-I
133	FAM-FUM (1:1)	20mg:7.2mg	1mL Acetonitrile	LAG	FAM-FUM (2:2) Form-I
134	FAM-FUM (1:1)	20mg:7.2mg	1mL Dioxane	LAG	FAM-FUM (1:0.5) + FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase
135	FAM-FUM (1:1)	20mg:7.2mg	1mL Ethyl acetate	LAG	FAM-FUM (2:2) Form-I
136	FAM-FUM (1:1)	20mg:7.2mg	1mL Toluene	LAG	FAM-FUM (2:2) Form-I
137	FAM-FUM (1:1)	20mg:7.2mg	1mL Methyl ethyl	LAG	FAM-FUM (2:2) Form-I
		g	ketone		() 1

138	FAM-FUM (1:1)	20mg:7.2mg	1mL n-Butanol	LAG	FAM-FUM (2:2) Form-I
139	FAM-FUM (1:1)	20mg:7.2mg	1mL Acetic Acid	LAG	FAM-FUM (2:2) Form-I
140	FAM-FUM (1:1)	20mg:7.2mg	0.5mL Dioxane	LAG	FAM-FUM (2:2) Form-I + unknown phase
141	FAM-FUM (1.1)	20mg:7.2mg	1ml Dioxane	LAG	EAM-FLIM (2:2) Form-I + unknown phase
141		2011ig.7.211ig		LAG	FAM = FIM (1:0.5) + FAM = FIM (2:2)
142	FAM-FUM (1:0.5)	20mg:3.6mg	1mL drops Dioxane	LAG	Form-I + FAM-FUM (2:2) Form-II + unknown phase
143	FAM-FUM (1:2)	20mg:14.4mg	1mL drops Dioxane	LAG	FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase
144	FAM-FUM (1:1)	20mg:7.2mg	0.5mL Dioxane + 0.5mL Methanol	LAG	FAM-FUM (1:0.5)
145	FAM-FUM (1:1)	20mg:7.2mg	0.5mL Dioxane + Few drops Methanol +	Slurry	FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase
146	FAM-FUM (1:1)	20mg:7.2mg	Few drops Dioxane + few drops Methanol +	Slurry	FAM-FUM (1:0.5) + FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase
147	FAM-FUM (1:1)	20mg:7.2mg	0.5mL Dioxane + 0.5mL Toluene	Slurry	FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase
148	FAM-FUM (1:2)	20mg:14.4mg	0.5mL Dioxane	Slurry	FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase
149	FAM-FUM (1:2)	20mg:14.4mg	0.5mL Dioxane + Few drops Methanol	Slow Evaporation	FAM-FUM (2:2) Form-I
150	FAM-FUM (1:2)	20mg:14.4mg	0.5mL Dioxane + 0.5mL Methanol	Slow Evaporation	FAM-FUM (2:2) Form-I
151	FAM-FUM (1:1)	20mg:7.2mg	lmL Acetic Acid + Few drops Methanol + Few drops Acetonitrile	Slow Evaporation	FAM-FUM (2:2) Form-I
152	FAM-FUM (1:1)	20mg:7.2mg	1mL Formic Acid + Few drops Methanol + Few drops Acetonitrile	Slow Evaporation	FAM-FUM (2:2) Form-I
153	FAM-FUM (1:1)	20mg:7.2mg	1mL Acetic acid	Slow Evaporation	FAM-FUM (2:2) Form-I
154	FAM-FUM (1:1)	20mg:7.2mg	1mL Methanol	Slow Evaporation	FAM-FUM (2:2) Form-I
155	FAM-FUM (1:1.1)	20mg:7.9mg	1mL Methanol	Slow Evaporation	FAM-FUM (2:2) Form-I
156	FAM-FUM (1:1.2)	20mg:8.75mg	1mL Methanol	Slow Evaporation	FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II
157	FAM-FUM (1:1.3)	20mg:9.47mg	1mL Methanol	Slow Evaporation	FAM-FUM (2:2) Form-I
158	FAM-FUM (1.1.4)	20mg·10 19mg	1mL Methanol	Slow Evaporation	FAM-FUM (2:2) Form-I
158	FAM-FUM (1:1.4)	20mg:10.19mg	1mL Methanol	Slow Evaporation	FAM-FUM (2:2) Form-I
158 159	FAM-FUM (1:1.4) FAM-FUM (1:1.5)	20mg:10.19mg 20mg:10.91mg 20mg:14.4mg	1mL Methanol 1mL Methanol	Slow Evaporation Slow Evaporation	FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I EAM FUM (2:2) Form I
158 159 160	FAM-FUM (1:1.4) FAM-FUM (1:1.5) FAM-FUM (1:2) FAM FUM (1:2)	20mg:10.19mg 20mg:10.91mg 20mg:14.4mg	ImL Methanol ImL Methanol ImL Methanol	Slow Evaporation Slow Evaporation Slow Evaporation	FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I EAM FUM (2:2) Form-I
158 159 160 161	FAM-FUM (1:1.4) FAM-FUM (1:1.5) FAM-FUM (1:2) FAM-FUM (1:2)	20mg:10.19mg 20mg:10.91mg 20mg:14.4mg 20mg:14.4mg	1mL Methanol 1mL Methanol 1mL Methanol 1mL Dioxane	Slow Evaporation Slow Evaporation Slow Evaporation Slow Evaporation	FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I
158 159 160 161 162	FAM-FUM (1:1.4) FAM-FUM (1:1.5) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:1)	20mg:10.19mg 20mg:10.91mg 20mg:14.4mg 20mg:14.4mg 20mg:7.2mg	1mL Methanol 1mL Methanol 1mL Methanol 1mL Dioxane 1mL Dioxane	Slow Evaporation Slow Evaporation Slow Evaporation Slow Evaporation Rotary Evaporation	FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (1:0.5)
158 159 160 161 162 163	FAM-FUM (1:1.4) FAM-FUM (1:1.5) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:1) FAM-FUM (1:1)	20mg:10.19mg 20mg:10.91mg 20mg:14.4mg 20mg:14.4mg 20mg:7.2mg 20mg:7.2mg	1mL Methanol 1mL Methanol 1mL Dioxane 1mL Dioxane 1mL Dioxane + 1mL Acetonitrile	Slow Evaporation Slow Evaporation Slow Evaporation Slow Evaporation Rotary Evaporation Rotary Evaporation	FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (1:0.5) FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase
158 159 160 161 162 163 164	FAM-FUM (1:1.4) FAM-FUM (1:1.5) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:1) FAM-FUM (1:1) FAM-FUM (1:2)	20mg:10.19mg 20mg:10.91mg 20mg:14.4mg 20mg:14.4mg 20mg:7.2mg 20mg:7.2mg 20mg:14.4mg	1mL Methanol 1mL Methanol 1mL Dioxane 1mL Dioxane 1mL Dioxane + 1mL Acetonitrile 1mL Dioxane	Slow Evaporation Slow Evaporation Slow Evaporation Slow Evaporation Rotary Evaporation Rotary Evaporation	FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (1:0.5) FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase
158 159 160 161 162 163 164 165	FAM-FUM (1:1.4) FAM-FUM (1:1.5) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:1) FAM-FUM (1:1) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:2)	20mg:10.19mg 20mg:10.91mg 20mg:14.4mg 20mg:14.4mg 20mg:7.2mg 20mg:7.2mg 20mg:14.4mg 20mg:14.4mg	1mL Methanol 1mL Methanol 1mL Dioxane 1mL Dioxane 1mL Dioxane + 1mL Acetonitrile 1mL Dioxane 1mL Dioxane + 1mL Acetonitrile	Slow Evaporation Slow Evaporation Slow Evaporation Slow Evaporation Rotary Evaporation Rotary Evaporation Rotary Evaporation Rotary Evaporation	FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (1:0.5) FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase
158 159 160 161 162 163 164 165 166	FAM-FUM (1:1.4) FAM-FUM (1:1.5) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:1) FAM-FUM (1:1) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:2)	20mg:10.19mg 20mg:10.91mg 20mg:14.4mg 20mg:7.2mg 20mg:7.2mg 20mg:14.4mg 20mg:14.4mg 20mg:14.4mg 20mg:14.4mg	1mL Methanol 1mL Methanol 1mL Methanol 1mL Dioxane 1mL Dioxane 1mL Dioxane + 1mL Acetonitrile 1mL Dioxane 1mL Dioxane + 1mL Acetonitrile 1mL Dioxane	Slow Evaporation Slow Evaporation Slow Evaporation Slow Evaporation Rotary Evaporation Rotary Evaporation Rotary Evaporation Rotary Evaporation Rotary Evaporation	FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase
158 159 160 161 162 163 164 165 166 167	FAM-FUM (1:1.4) FAM-FUM (1:1.5) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:1) FAM-FUM (1:1) FAM-FUM (1:2)	20mg:10.19mg 20mg:10.91mg 20mg:14.4mg 20mg:14.4mg 20mg:7.2mg 20mg:7.2mg 20mg:14.4mg 20mg:14.4mg 20mg:14.4mg 20mg:14.4mg	1mL Methanol 1mL Methanol 1mL Dioxane 1mL Dioxane 1mL Dioxane + 1mL Acetonitrile 1mL Dioxane + 1mL Acetonitrile 1mL Dioxane + 1mL Acetonitrile 1mL Dioxane 1mL Dioxane 1mL Dioxane 1mL Dioxane 1mL Dioxane 2mL Dioxane 2mL Dioxane	Slow Evaporation Slow Evaporation Slow Evaporation Slow Evaporation Rotary Evaporation Rotary Evaporation Rotary Evaporation Rotary Evaporation Rotary Evaporation LAG	FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase
158 159 160 161 162 163 164 165 166 167 168	FAM-FUM (1:1.4) FAM-FUM (1:1.5) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:1) FAM-FUM (1:1) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:1) FAM-FUM (1:1)	20mg:10.19mg 20mg:10.91mg 20mg:14.4mg 20mg:14.4mg 20mg:7.2mg 20mg:7.2mg 20mg:14.4mg 20mg:14.4mg 20mg:14.4mg 20mg:14.4mg 20mg:14.4mg 20mg:7.2mg 20mg:7.2mg	1mL Methanol 1mL Methanol 1mL Dioxane 1mL Dioxane 1mL Dioxane + 1mL Acetonitrile 1mL Dioxane 1mL Dioxane 1mL Dioxane 1mL Dioxane 1mL Dioxane 2mL Dioxane 1mL Methanol+ 3mL Acetonitrile	Slow Evaporation Slow Evaporation Slow Evaporation Slow Evaporation Rotary Evaporation Rotary Evaporation Rotary Evaporation Rotary Evaporation Rotary Evaporation LAG Without heating & Slow Evaporation	FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase
$ \begin{array}{r} 158 \\ 159 \\ 160 \\ 161 \\ 162 \\ 163 \\ 164 \\ 165 \\ 166 \\ 167 \\ 168 \\ 169 \\ 169 \\ 169 \\ 169 \\ 169 \\ 169 \\ 169 \\ 160 \\ 169 \\ 160 \\ 100 \\ $	FAM-FUM (1:1.4) FAM-FUM (1:1.5) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:1) FAM-FUM (1:1) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:1) FAM-FUM (1:1) FAM-FUM (1:1)	20mg:10.19mg 20mg:10.91mg 20mg:14.4mg 20mg:14.4mg 20mg:7.2mg 20mg:7.2mg 20mg:14.4mg 20mg:14.4mg 20mg:14.4mg 20mg:14.4mg 20mg:7.2mg 20mg:7.2mg 20mg:7.2mg	1mL Methanol 1mL Methanol 1mL Dioxane 1mL Dioxane + 1mL Acetonitrile 1mL Dioxane 2mL Dioxane 1mL Methanol+ 3mL Acetonitrile 1mL Methanol+ 3mL Acetonitrile	Slow Evaporation Slow Evaporation Slow Evaporation Slow Evaporation Rotary Evaporation Rotary Evaporation Rotary Evaporation Rotary Evaporation Rotary Evaporation LAG Without heating & Slow Evaporation	FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + FAM-FUM (1:0.5) FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + FAM-FUM (1:0.5)
158 159 160 161 162 163 164 165 166 167 168 169 170	FAM-FUM (1:1.4) FAM-FUM (1:1.5) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:1) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:1) FAM-FUM (1:1) FAM-FUM (1:1) FAM-FUM (1:1) FAM-FUM (1:1)	20mg:10.19mg 20mg:10.91mg 20mg:14.4mg 20mg:14.4mg 20mg:7.2mg 20mg:7.2mg 20mg:14.4mg 20mg:14.4mg 20mg:14.4mg 20mg:14.4mg 20mg:7.2mg 20mg:7.2mg 20mg:7.2mg 20mg:7.2mg	1mL Methanol 1mL Methanol 1mL Dioxane 1mL Dioxane 1mL Dioxane + 1mL Acetonitrile 1mL Dioxane 1mL Dioxane 1mL Dioxane 1mL Dioxane 1mL Dioxane 1mL Dioxane 1mL Methanol+ 3mL Acetonitrile 1mL Methanol+ 3mL Acetonitrile 1mL Methanol+ 3mL Acetonitrile 1mL Methanol+ 3mL Acetonitrile	Slow Evaporation Slow Evaporation Slow Evaporation Slow Evaporation Rotary Evaporation Rotary Evaporation Rotary Evaporation Rotary Evaporation Rotary Evaporation Rotary Evaporation LAG Without heating & Slow Evaporation Without heating & Slow Evaporation	FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + FAM-FUM (1:0.5) FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + FAM-FUM (1:0.5) FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + FAM-FUM (1:0.5)
158 159 160 161 162 163 164 165 166 167 168 169 170 171	FAM-FUM (1:1.4) FAM-FUM (1:1.5) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:1) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:1) FAM-FUM (1:1) FAM-FUM (1:1) FAM-FUM (1:1) FAM-FUM (1:1) FAM-FUM (1:1)	20mg:10.19mg 20mg:10.91mg 20mg:14.4mg 20mg:7.2mg 20mg:7.2mg 20mg:14.4mg 20mg:7.2mg 20mg:14.4mg 20mg:14.4mg 20mg:14.4mg 20mg:14.4mg 20mg:14.4mg 20mg:7.2mg 20mg:7.2mg 20mg:7.2mg 20mg:7.2mg 20mg:7.2mg 20mg:7.2mg 20mg:7.2mg 20mg:7.2mg	1mL Methanol 1mL Methanol 1mL Dioxane 1mL Dioxane 1mL Dioxane + 1mL Acetonitrile 1mL Dioxane 1mL Dioxane 2mL Dioxane 1mL Methanol+ 3mL Acetonitrile	Slow Evaporation Slow Evaporation Slow Evaporation Slow Evaporation Rotary Evaporation Rotary Evaporation Rotary Evaporation Rotary Evaporation Rotary Evaporation LAG Without heating & Slow Evaporation Without heating & Slow Evaporation Without heating & Slow Evaporation Without heating & Slow Evaporation	FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + FAM-FUM (1:0.5) FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + FAM-FUM (1:0.5) FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + FAM-FUM (1:0.5) FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + FAM-FUM (1:0.5)
158 159 160 161 162 163 164 165 166 167 168 169 170 171	FAM-FUM (1:1.4) FAM-FUM (1:1.5) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:1) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:1)	20mg:10.19mg 20mg:10.91mg 20mg:14.4mg 20mg:7.2mg 20mg:7.2mg 20mg:14.4mg 20mg:7.2mg 20mg:14.4mg 20mg:14.4mg 20mg:14.4mg 20mg:14.4mg 20mg:14.4mg 20mg:14.4mg 20mg:7.2mg 20mg:7.2mg 20mg:7.2mg 20mg:7.2mg 20mg:7.2mg 20mg:7.2mg 20mg:7.2mg 20mg:7.2mg 20mg:7.2mg	1mL Methanol 1mL Methanol 1mL Dioxane 1mL Dioxane + 1mL Acetonitrile 1mL Dioxane 2mL Dioxane 1mL Methanol+ 3mL Acetonitrile	Slow Evaporation Slow Evaporation Slow Evaporation Slow Evaporation Rotary Evaporation Rotary Evaporation Rotary Evaporation Rotary Evaporation Rotary Evaporation LAG Without heating & Slow Evaporation Without heating & Slow Evaporation Without heating & Slow Evaporation Without heating & Slow Evaporation Without heating & Slow Evaporation	FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + FAM-FUM (1:0.5) FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + FAM-FUM (1:0.5)
158 159 160 161 162 163 164 165 166 167 168 169 170 171 172 173	FAM-FUM (1:1.4) FAM-FUM (1:1.5) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:1) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:1)	20mg:10.19mg 20mg:10.91mg 20mg:14.4mg 20mg:7.2mg 20mg:7.2mg 20mg:14.4mg 20mg:7.2mg 20mg:14.4mg 20mg:14.4mg 20mg:14.4mg 20mg:14.4mg 20mg:14.4mg 20mg:14.4mg 20mg:7.2mg	1mL Methanol 1mL Methanol 1mL Dioxane 1mL Dioxane 1mL Dioxane + 1mL Acetonitrile 1mL Dioxane 2mL Dioxane 1mL Methanol+ 3mL Acetonitrile	Slow Evaporation Slow Evaporation Slow Evaporation Slow Evaporation Rotary Evaporation Rotary Evaporation Rotary Evaporation Rotary Evaporation Rotary Evaporation Rotary Evaporation LAG Without heating & Slow Evaporation Without heating & Slow Evaporation Fast Evaporation	FAM-FUM (2:2) Form-IFAM-FUM (2:2) Form-IFAM-FUM (2:2) Form-IFAM-FUM (2:2) Form-IFAM-FUM (2:2) Form-IFAM-FUM (2:2) Form-II + FAM-FUM (2:2)Form-II + unknown phaseFAM-FUM (2:2) Form-I + FAM-FUM (2:2)Form-II + HAM-FUM (1:0.5)FAM-FUM (2:2) Form-I + FAM-FUM (2:2)Form-II + FAM-FUM + FAM-FUM (2:2)FAM-FUM (2:2)FORM-II + FAM-FUM (2:2)FAM-FUM (2:2)FAM-FUM (2:2)FAM-FUM (2:2)FAM-FUM (2:2)FAM-FUM (2:2) <tr< td=""></tr<>
158 159 160 161 162 163 164 165 166 167 168 169 170 171 172 173 174	FAM-FUM (1:1.4) FAM-FUM (1:1.5) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:1) FAM-FUM (1:1) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:1)	20mg:10.19mg 20mg:10.91mg 20mg:14.4mg 20mg:7.2mg 20mg:7.2mg 20mg:14.4mg 20mg:7.2mg 20mg:14.4mg 20mg:14.4mg 20mg:14.4mg 20mg:14.4mg 20mg:14.4mg 20mg:14.4mg 20mg:7.2mg	1mL Methanol 1mL Methanol 1mL Dioxane 1mL Dioxane + 1mL Acetonitrile 1mL Dioxane 2mL Dioxane 1mL Methanol+ 3mL Acetonitrile	Slow Evaporation Slow Evaporation Slow Evaporation Slow Evaporation Rotary Evaporation Rotary Evaporation Rotary Evaporation Rotary Evaporation Rotary Evaporation Rotary Evaporation LAG Without heating & Slow Evaporation Without heating & Slow Evaporation Fast Evaporation (in Petri dishes)	FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-II FAM-FUM (2:2) Form-II + FAM-FUM (2:2) Form-II + unknown phase FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + Unknown phase FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + FAM-FUM (1:0.5) FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + FAM-FUM (1:0.5) FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + FAM-FUM (1:0.5) FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + FAM-FUM (1:0.5) FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + FAM-FUM (1:
158 159 160 161 162 163 164 165 166 167 168 169 170 171 172 173 174	FAM-FUM (1:1.4) FAM-FUM (1:1.5) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:1) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:1)	20mg:10.19mg 20mg:10.91mg 20mg:14.4mg 20mg:7.2mg 20mg:7.2mg 20mg:14.4mg 20mg:7.2mg 20mg:14.4mg 20mg:14.4mg 20mg:14.4mg 20mg:14.4mg 20mg:14.4mg 20mg:7.2mg	1mL Methanol 1mL Methanol 1mL Dioxane 1mL Dioxane 1mL Dioxane + 1mL Acetonitrile 1mL Dioxane 1mL Dioxane 1mL Dioxane 2mL Dioxane 1mL Methanol+ 3mL Acetonitrile	Slow Evaporation Slow Evaporation Slow Evaporation Slow Evaporation Rotary Evaporation Rotary Evaporation Rotary Evaporation Rotary Evaporation Rotary Evaporation Rotary Evaporation ULAG Without heating & Slow Evaporation Without heating & Slow Evaporation Gin Petri dishes) Fast Evaporation (in Petri dishes)	FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + PAM-FUM (1:0.5) FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + FAM-FUM (1:0.5) FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + FAM-FUM (1:0.5) FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + FAM-FUM (1:0.5) FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + FAM-FUM (1:0.5) FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2
158 159 160 161 162 163 164 165 166 167 168 169 170 171 172 173 174 175 176	FAM-FUM (1:1.4) FAM-FUM (1:1.5) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:1) FAM-FUM (1:1) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:1) FAM-FUM (1:1)	20mg:10.19mg 20mg:10.91mg 20mg:14.4mg 20mg:7.2mg 20mg:7.2mg 20mg:14.4mg 20mg:7.2mg 20mg:14.4mg 20mg:14.4mg 20mg:14.4mg 20mg:14.4mg 20mg:14.4mg 20mg:14.4mg 20mg:7.2mg 20mg:7.2mg	1mL Methanol 1mL Methanol 1mL Dioxane 1mL Dioxane 1mL Dioxane + 1mL Acetonitrile 1mL Dioxane 1mL Dioxane 2mL Dioxane 1mL Methanol+ 3mL Acetonitrile 1mL Meth	Slow Evaporation Slow Evaporation Slow Evaporation Slow Evaporation Rotary Evaporation Rotary Evaporation Rotary Evaporation Rotary Evaporation Rotary Evaporation Rotary Evaporation LAG Without heating & Slow Evaporation Without heating & Slow Evaporation Gin Petri dishes) Fast Evaporation (in Petri dishes) Fast Evaporation (in Petri dishes)	FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-II + FAM-FUM (2:2) Form-II + unknown phase FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + Unknown phase FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + FAM-FUM (1:0.5) FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + FAM-FUM (1:0.5) FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + FAM-FUM (1:0.5) FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + FAM-FUM (1:0.5) FAM-FUM (2:2) Form-I
158 159 160 161 162 163 164 165 166 167 168 169 170 171 172 173 174 175 176	FAM-FUM (1:1.4) FAM-FUM (1:1.5) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:1) FAM-FUM (1:1) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:2) FAM-FUM (1:1) FAM-FUM (1:1)	20mg:10.19mg 20mg:10.91mg 20mg:14.4mg 20mg:7.2mg 20mg:7.2mg 20mg:14.4mg 20mg:7.2mg 20mg:14.4mg 20mg:14.4mg 20mg:14.4mg 20mg:14.4mg 20mg:14.4mg 20mg:14.4mg 20mg:7.2mg 20mg:7.2mg	1mL Methanol 1mL Methanol 1mL Dioxane 1mL Dioxane 1mL Dioxane + 1mL Acetonitrile 1mL Dioxane + 1mL Acetonitrile 1mL Dioxane 2mL Dioxane 1mL Methanol+ 3mL Acetonitrile 1mL Methanol+ 3mL Acetonitrile <	Slow Evaporation Slow Evaporation Slow Evaporation Slow Evaporation Rotary Evaporation Rotary Evaporation Rotary Evaporation Rotary Evaporation Rotary Evaporation Rotary Evaporation UAG Without heating & Slow Evaporation Without heating & Slow Evaporation Without heating & Slow Evaporation Without heating & Slow Evaporation Without heating & Slow Evaporation Gin Petri dishes) Fast Evaporation (in Petri dishes) Fast Evaporation (in Petri dishes) Fast Evaporation (in Petri dishes) Fast Evaporation (in Petri dishes) Fast Evaporation	FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + unknown phase FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + Unknown phase FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + FAM-FUM (1:0.5) FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + FAM-FUM (1:0.5) FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + FAM-FUM (1:0.5) FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + FAM-FUM (1:0.5) FAM-FUM (2:2) Form-I + FAM-FUM (2:2) Form-II + FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2) Form-I FAM-FUM (2:2

Compound name	Famciclovir-	Famciclovir-	Famciclovir-fumaric
	fumaric acid (2:2)	fumaric acid (2:2)	acid (1:0.5)
	Cocrystal	Salt	Salt-cocrystal
			intermediate
Compound code	FAM-FUM (2:2)	FAM-FUM (2:2)	FAM-FUM (1:0.5)
-	polymorph I	polymorph II	
Chemical formula	$2(C_{14}H_{19}N_5O_4).$	$1(C_{14}H_{20}N_5O_4)^+$.	$1(C_{14}H_{19}N_5O_4).$
	$2(C_4H_4O_4)$	$1(C_4H_3O_4)^{-1}$	$0.5(C_4H_4O_4)$
		$1(C_{14}H_{19}N_5O_4).$	
		$1(C_4H_4O_4)$	
Formula Mass	874.82	874.83	379.36
Crystal system	Triclinic	Monoclinic	Monoclinic
a/Å	11.439(3)	14.012(10)	14.056(4)
b/Å	13.954(3)	7.541(6)	7.578(3)
c/Å	15.137(3)	39.34(3)	17.799(7)
a/°	67.808(5)	90	90
$\beta/^{\circ}$	86.239(4)	91.659(10)	106.960(10)
γ/°	68.249(5)	90	90
Unit cell volume/Å ³	2070.2(8)	4154(5)	1813.4(11)
Temperature /K	293(2)	293(2)	293(2)
Space group	$P\overline{1}$	$P2_1/n$	$P2_1/n$
Formula units per unit cell, Z	2	4	4
Radiation type	ΜοΚα	ΜοΚα	ΜοΚα
Crystal size /mm ³	0.44 x 0.40 x 0.27	0.33 x 0.30 x 0.18	0.30 x 0.12 x 0.10
Absorption coefficient,	0.116	0.112	0.108
μ/mm^{-1}			
No. of reflections measured	51311	41831	28018
No. of independent	8118	9549	4163
reflections			
No. of independent	5206	4242	2697
reflections $(I > 2\sigma(I))$			
R _{int}	0.0396	0.0844	0.0999
Final <i>R1</i> values $(I > 2\sigma(I))$	0.0526	0.0614	0.0524
Final $wR(F^2)$ values	0.1359	0.1484	0.1201
$(I > 2\sigma(I))$			
Final <i>R1</i> values (all data)	0.0876	0.1589	0.0910
Final $wR(F^2)$ values (all data)	0.1669	0.2009	0.1466
Goodness of fit on F^2	1.019	0.999	1.050
Difference density max and	0.363 and	0.377 and	0.317 and
min, e/Å ³	-0.215	-0.356	-0.311
CCDC number	2244824	2244826	2244825

 Table S2. Crystal data of famciclovir-fumaric acid complexes (at 293K)

Compound name	Famciclovir	Famciclovir
-	anhydrous form	monohydrate form
Compound code	Anhydrous form	Monohydrate
Chemical formula	C ₁₄ H ₁₉ N ₅ O ₄	C ₁₄ H ₁₉ N ₅ O ₄ .H ₂ O
Formula Mass	321.34	339.36
Crystal system	Monoclinic	Triclinic
a/Å	11.005(4)	9.4819(9)
b/Å	12.739(4)	10.0041(8)
c/Å	11.783(4)	17.2683(16)
α/\circ	90	83.820(4)
β°	107.323(12)	75.769(5)
γ/°	90	84.708(4)
Unit cell volume/Å ³	1577.0(9)	1574.9(2)
Temperature /K	100(2)	100(2)
Space group	$P2_{1}/c$	$P\overline{1}$
Formula units per unit cell, Z	4	4
Radiation type	ΜοΚα	ΜοΚα
Crystal size /mm ³	0.26 x 0.23 x 0.14	0.33 x 0.27 x 0.20
Absorption coefficient,	0.102	0.110
μ/mm^{-1}		
No. of reflections measured	18841	36511
No. of independent	4596	9170
reflections		
No. of independent	3834	6390
reflections ($I > 2\sigma(I)$)		
R _{int}	0.0334	0.0631
Final <i>R1</i> values $(I > 2\sigma(I))$	0.0454	0.0542
Final $wR(F2)$ values	0.1071	0.1063
$(I > 2\sigma(I))$		
Final <i>R1</i> values (all data)	0.0576	0.0936
Final $wR(F^2)$ values (all data)	0.1141	0.1211
Goodness of fit on F^2	1.024	1.039
Difference density max and	0.333 and	0.362 and
min, $e/Å^3$	-0.314	-0.426
CCDC number	2244828	2244827

Table S3. Crystal data of famciclovir anhydrous and monohydrate form (redetermined at 100K)

Table S4. Bond distances and bond angles of carboxylic acid of fumaric acid and aminopyrimidine ring of famciclovir (crystal data at 100K).

Parameter	Famciclovir	Famciclovir	FAM-FUM	FAM-FUM	FAM-FUM
	anhydrous	monohydrate	2:2 Form I	2:2 Form II	1:0.5
		2	Cocrystal	Salt	Salt-cocrystal
			2		Intermediate
Fumaric acid co	former				
C=O /Å	-	-	1.216	1.257	1.235
C-O /Å			1.315	1.259	1.290
			1.215	1.213	1
			1.323	1.310	
			1.210	1.206]
			1.330	1.309	
			1.212	1.216]
			1.316	1.319	
∠O-C-C /°	-	-	111.69	116.47	114.88
∠O=C-C /°			124.28	119.23	119.89
			112.29	112.75]
			123.85	123.09	
			114.79	113.55]
			121.21	121.80	
			111.77	112.38]
			123.79	123.15	
Famciclovir dru	g				
C2-N1 /Å	1.334	1.335	1.340	1.356	1.356
		1.329	1.339	1.338	
C1-N1 /Å	1.368	1.359	1.366	1.372	1.372
		1.358	1.366	1.336	
C1-N2 /Å	1.347	1.352	1.344	1.329	1.339
		1.349	1.351	1.346	
∠C2-N1-C1 /°	118.05	117.63	119.59	122.97	120.78
		117.89	119.04	119.05	
∠C3-C2-N1 /°	120.67	120.93	119.54	117.07	118.48
		120.74	119.70	119.39	
∠N3-C1-N1 /°	126.27	127.16	125.58	122.68	124.33
		127.12	125.97	126.27	
∠N1-C1-N2 /°	116.77	115.90	116.04	117.09	116.71
		115.84	116.34	116.36	

	FAM-FUM	FAM-FUM	FAM-FUM 1:0.5
	2:2 Form I	2:2 Form II	Salt-cocrystal
	Cocrystal	Salt	Intermediate
Fumaric acid coformer			
C=O /Å	1.201	1.230	1.223
C-O/Å	1.282	1.249	1.279
	1.207	1.190	
	1.285	1.296	
	1.210	1.164	
	1.301	1.275	
	1.202	1.201	
	1.303	1.302	
∠O-C-C /°	113.28	116.05	114.88
∠O=C-C /°	122.82	119.50	119.89
	111.69	113.05	
	124.39	123.19	
	116.87	114.12	
	120.89	120.67	
	112.83	112.25	
	123.18	123.44	
Famciclovir drug			
C2-N1 /Å	1.325	1.340	
	1.332	1.329	
C1-N1 /Å	1.364	1.357	
	1.360	1.355	
C1-N2 /Å	1.340	1.319	
	1.334	1.342	
∠C2-N1-C1 /°	118.71	122.88	
	119.27	118.75	
∠C3-C2-N1 /°	120.09	117.27	
	119.91	119.42	
∠N3-C1-N1 /°	126.06	123.15	
	125.79	126.54	
∠N1-C1-N2 /°	116.21	117.07	
	115.82	116.14	

Table S5. Bond distances and bond angles of carboxylic acid of fumaric acid andaminopyrimidine ring of famciclovir (crystal data at 293K)

S.No	CSD REFCODE	Parameters	Assigned as	Suggested as
		$\Delta C-O / Å$		
	Ni	ΔC-C-O /°		
	$\begin{array}{c} \text{Neutral zone} \\ (AC \cap O \cap 7 \cap 15^{\frac{1}{2}}, AC \cap O \cap 5 \cap 15^{\frac{1}{2}}) \end{array}$			
1	$(\Delta C-O, 0.07-0.13A; \Delta C-C-O, 5-15)$			
1		0.062	Neutral	Ionic
	The provest	3.834	iveutiai	lonie
	\mathcal{H}	0.129 10.075	Neutral	Neutral
	Ionic zone			
	(ΔC-O, 0.0-0.07Å; ΔC-C-O, 0-5°)			
2	TOQNEV	0.074	Salt	Neutral
		5.635		
	Transition zone			
	(ΔC-O, 0.04-0.07Å; ΔC-C-O, 5-9°)			
3	XOJFEJ	0.06	Neutral	Intermediate
	-++	7.058		
		0.052	Noutral	Intermediate
		5.962	Incuttat	miermeulaie
		5.902		
	2000 Carlos Carl	0.056	Ionic	Intermediate
	J	5.289		
	Λ			
	r	0.051	Ionic	Intermediate
		5.593		
4	VELREM	0.063	Neutral	Intermediate
		0.38		
	\checkmark	0.045	Ionic	Intermediate
		5.806	lonic	memediate
		2.000		

Table S6. Identification of neutral/ionic/intermediate state of fumaric acid based on theobserved distance and angles in fumaric acid complexes reported in CSD.

S.No	CSD REFCODE	Parameters ΔC-O /Å ΔC-C-O /°	Assigned as	Suggested as
5	XAFYUC	0.096 6.204	Neutral	Neutral
		0.07 5.67	Ionic	Intermediate
6	HUSSUJ			
		0.084 9.953 0.065 5.632	Neutral Ionic	Neutral Intermediate
7	POWMOE			
	Y-L	0.11 7.2	Neutral	Neutral
		0.057 5.17	Ionic	Intermediate

S.No	CSD REFCODE	Parameters ΔC-O /Å ΔC-C-O /°	Assigned as	Suggested as
8	PILSUA	0.109 8.022 0.069	Neutral	Intermediate Ionic
		6.422		
9	RABYID	0.123	Neutral	Neutral
10	MIL ZAK	8.63 0.049 7.875	Ionic	Intermediate
10	MILZAK	0.057 8.272 0.067 7.896	Neutral Ionic	Intermediate Intermediate

S.No	CSD REFCODE	Parameters ΔC-O /Å	Assigned as	Suggested as
		ΔC-C-O /°		
11	DINJUH	0.051	Ionic	Intermediate
		6.46		
12	COCPEQ			
		0.065 6.125	Neutral	Intermediate
	TT THE	0.077	Neutral	Neutral
	W t	8.52	1 (outful	i (ouru)
	The second	0.032 3293	Ionic	Ionic
	\sim	0.041	Ionic	Ionic
		4 052	Iome	Iome
		1.032		
13	СОСРОА			
		0.058	Neutral	Intermediate
		7.228		
		0.046	Neutral	Intermediate
		5.001		
		0.044	Ionio	Ionio
		0.044 4 358	101110	101110
	H^{-1}	т. <i>JJ</i> 0		
		0.053	Ionic	Ionic
		4.376		

S.No	CSD REFCODE	Parameters	Assigned as	Suggested as
		$\Delta C - C - O /^{\circ}$		
14	KURGOU01			
		0.069 7.28	Neutral	Neutral
15	LEGJAK			
		0.088 6.095	Neutral	Neutral
		0.071	Neutral	Neutral
		6.401		
		0.059	Neutral	Intermediate
		6.882		
16	DUXSEV	0.000		
	At a start	0.088 7.156	Neutral	Neutral
		0.085 6.529	Neutral	Neutral
	AC-	0.05	Ionic	Intermediate
		6.946		
	t.	0.052	Neutral	Intermediate
		7.897		
17	DUXSAR			
	1 and the second	0.076	Neutral	Neutral
		7.334		
	A A A A A A A A A A A A A A A A A A A	0.059	Ionic	Intermediate
	X	7.532		



 Table S7. Rietveld analysis of phase mixtures.

Sample	Final	FAM-FUM (2:2)	FAM-FUM (2:2)	FAM-FUM
	Rwp	form I	form II	(1:0.5) crystal
1	12.86	17.2%	54.4%	28.4%
2	13.83	16.8%	47.1%	36.1%
3	13.72	21.1%	59.1%	19.8%
4	13.08	4.9%	48.1%	47%
5	12.07	29.8%	46.3%	23.9%
6	12.62	18.1%	56.1%	24.4%
7	10.34	47.5%	22.6%	29.9%
8	11.99	30.8%	29.0%	40.1%

S.No	Solid form	O-H	N-H	C=O	O-H bending
		stretching	stretching	stretching	$/ \text{ cm}^{-1}$
		$/ {\rm cm}^{-1}$	$/ {\rm cm}^{-1}$	$/ \text{ cm}^{-1}$	
1	Famciclovir (FAM)	-	3329.9	1744.6 (ester)	-
			3162.6	1727.2 (ester)	
2	Fumaric acid (FUM)	2820.3	-	1664.9 (acid)	1421.4
		2655.0			
		2509.2			
3	FAM-FUM (2:2) form I	3395.0	3326.6	1745.0 (ester)	1426.6
	(cocrystal)	2442.2	3213.1	1730.1 (ester)	
		1881.0		1700.6 (acid)	
4	FAM-FUM (1:0.5)	3434.4	3313.2	1730.4 (ester)	1432.4
	Salt-cocrystal intermediate		3179.9	1644.4 (acid)	
				1466.6 (acid)	

Table S8. FT-IR spectral analysis of famciclovir, fumaric acid and famciclovir-fumaric acid complexes.

Table S9. SS-NMR (¹³C CP-MAS) spectral analysis of famciclovir, fumaric acid and famciclovir-fumaric acid complexes.



S.No	Carbon atoms	FAM	FUM	FAM-FUM	FAM-FUM
		(ppm)	(ppm)	1:0.5 (ppm)	2:2 form I (ppm)
1	FAM ester (C13, C10)	171.6	-	172.1	168.3
		169.6		171.3	166.8
2	FUM carboxylic acid (C15, C18)	-	172.3	174.6	172.8
					173.6
3	FAM purine ring (C1)	161.6	-	140.3	159.8
4	FAM purine ring (C2, C4)	153.4	-	156.7	153.3
		151.6		155.7	147.7
5	FAM purine ring (C5)	143.4	-	146.3	145.7
					141.8
6	FUM alkene (C16, C17)	-	136.1	137.1	136.5
					134.5
					132.8
					131.5
7	FAM purine ring (C3)	126.9	-	126.5	125.4
					123.4
8	FAM NEPD chain (C9, C12)	61.1	-	64.9	65.7
		58.1		59.0	55.4
9	FAM NEPD chain (C6)	40.6	-	42.3	42.1
10	FAM NEPD chain (C8)	35.9	-	36.2	37.6
11	FAM NEPD chain (C7)	28.9	-	23.6	33.3
					27.7
12	FAM NEPD chain (C11, C14)	20.0	-	20.5	21.6



Figure S1. Schematic representation of "search criteria" employed to extract good quality fumaric acid complexes (114 hits) from the Cambridge Structural Database.



(a)





Figure S2. Crystal packing diagrams of FAM-FUM 2:2 form I. The symmetry independent molecules are shown in different colors. (a) Formation of robust two-dimensional (2D) hydrogen bonded grid networks with cavities by aminopyrimidine-aminopyrimidine, acid-pyrimidine, and acid-imidazole synthons. (b) Parallel 2D networks facilitate close packing of famciclovir side chains and utilize the space in the cavities.







Figure S3. Crystal packing diagrams of FAM-FUM (2:1+0.5+0.5 or 2:2) form II. The symmetry independent molecules are shown in different colors. (a) Formation of helical network of famciclovir molecules by N-H···O interaction (red color FAM) and interlinking of helical networks with fumaric acid molecules by acid-pyrimidine synthon (blue color FUM) and acid-imidazole (magenta FUM). (b) Formation of $R_2^2(26)$ with second symmetry independent famciclovir molecule (green color FAM) and interlinking with fumaric molecules via acid-pyrimidine (blue color FUM) and acid-acid synthon (blue and yellow FUM). (c) Intertwining of 2D networks shown in figures S3a and S3b and utilization of cavities for close packing of side chains of famciclovir (green FAM) and fumaric acid (yellow FUM).



Figure S4. Crystal packing diagrams of FAM-FUM 1:0.5 crystal. The drug and coformer molecules are shown in different colors. The acetate group of famciclovir participates in a helix via N-H···O hydrogen bond with the 2-aminopyrimidine ring (green color FAM) and extends the crystal packing a centrosymmetric C-H···O motif between imidazole C-H and acetate O atom of famciclovir (green color FAM molecules). The helical networks are connected by acid-pyrimidine heterosynthon with fumaric acid (blue color FUM).



Figure S5. Scatter plots of bond angles of 2-aminopyrimidine ring of famciclovir (anhydrous and monohydrate) and famciclovir-fumaric acid crystalline forms (FAM-FUM 2:2 form I, FAM-FUM 2:2 form II and FAM-FUM 1:0.5). The atom labels of 2-aminopyrimidine ring are shown for neutral and protonated rings on the left hand side. (a) Scatter plot of \angle C1-N1-C2/° *vs* \angle C3-C2-N1/° (b) Scatter plot of \angle C1-N1-C2/° *vs* \angle N3-C1-N1/° (c) Scatter plot of \angle C1-N1-C2/° *vs* \angle N3-C1-N2/°. The neutral, ionic and intermediate states are well distinguished on all plots.



Figure S6. Scatter plots of bond distances of 2-aminopyrimidine ring of famciclovir (anhydrous and monohydrate) and famciclovir-fumaric acid crystalline forms (FAM-FUM 2:2 form I, FAM-FUM 2:2 form II and FAM-FUM 1:0.5). The atom labels of 2-aminopyrimidine ring are shown for neutral and protonated rings on the left bottom. (a) Scatter plot of bond distances C1-N1/Å *vs* C2-N1/Å (b) Scatter plot of bond distances C1-N1/Å *vs* C1-N3/Å (c) Scatter plot of bond distances C1-N1/Å *vs* C1-N1/Å ° *vs* C1-N2/Å. The neutral and ionic states are well distinguished, but the intermediate state is very close to the ionic state.



trans-conformation

syn-conformation

Figure S7. Two conformations of fumaric acid. The trans-conformation has two carbonyls pointing in opposite directions, while syn-conformation has two carbonyls on the same side.



Figure S8. Scatter plot of bond angles (Δ C-C-O/°, difference of \angle C-C=O and C-C-O/°) *vs* bond distances (Δ C-O/Å, difference of C=O and C-O/Å) of famciclovir-fumaric acid complexes. Three different states of the complexes have distinct values. The neutral state as fumaric acid is seen in FAM-FUM 2:2 form I and form II (right top), the ionic state as fumarate in FAM-FUM 2:2 form II (left bottom) and the intermediate state in between fully ionic and fully neutral in FAM-FUM 1:0.5 (in the transition zone of neutral and ionic states).



(a)



(b)





Figure S9. Rietveld refinement plots of (a) FAM-FUM 2:2 form I (b) FAM-FUM 1:0.5 and (c) mixture with high content of FAM-FUM 2:2 form II. The samples were found to be phase pure in the case of FAM-FUM 2:2 form I and FAM-FUM 1:0.5, while the mixture sample is represented by 54.4% FAM-FUM 2:2 form II, 28.4% of FAM-FUM 1:0.5 and 17.2% of FAM-FUM 2:2 form I. The blue trace in the plots represents experimental pattern, green trace for calculated profile, red trace for background, cyan trace represents residual between calculated and observed pattern and tick marks are indicative of hkl values of crystal structures.





Figure S10. Differential Scanning Calorimetry thermogram plots. (a) Famciclovir (b) FAM-FUM 1:0.5 (c) FAM-FUM 2:2 form I (d) three-phase mixture with high content of FAM-FUM 2:2 form II.



Figure S11. TGA plots of (a) FAM-FUM 2:2 form I (b) FAM-FUM 1:0.5. The 2:2 form I showed almost negligible weight loss (0.2%) in the temperature range from RT to onset of melting temperature, while FAM-FUM 1:0.5 showed small amount of weight loss of 0.8% arising from surface bound moisture.