## Supporting Information

Rationalizing the Formation of Porosity in Mechanochemically-Synthesized Polymers<br>Annika Krusenbaum, Steffi Krause Hinojosa, Sven Fabig, Valentin Becker, Sven Grätz, and Lars Borchardt*

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## 1. Materials

The monomers Naphthalene (NT) (Sigma Aldrich, $99 \%$ purity), Anthracene (AT) (TCI, >97\% purity), Tetracene (TT) (TCI, >97\% purity), Biphenyl (BP) (Acros Organics, 99\% purity), p-Terphenyl (TP) (abcr, 99\% purity), p-Quaterphenyl (QT) (abcr, $98 \%$ purity), 1,1,2,2-Tetraphenylethylene (TePE) (Sigma Aldrich, 98\% purity), 1,1,4,4-Tetraphenyl-1,3-butadiene (TePB) (Acros Organics, $99 \%$ purity), Triphenylamine (TPA) (TCI, >98\% purity), 2,4,6-Triphenyl-1,3,5-triazine (TPT) (TCI, >98\% purity), 1,3,5-Triphenylbenzene (TPB) (Sigma Aldrich, 97\% purity), 1,3,5-Tris ( $p$-biphenyl)benzene (TBB) (TCI, >98\% purity), Triphenylmethane (TPM) (Sigma Aldrich, $99 \%$ purity), Tetraphenylmethane (TePM) (BLD Pharm, $97 \%$ purity), Benzene (BZ) (TCI, >99.5\% purity), and Hexaphenylbenzene (HPB) Sigma Aldrich, $98 \%$ purity), the liquid linkers 1,2-Dichloroethane (DCE) (Sigma Aldrich, 99.8\% purity), 1,3-Dichloropropane (DCP) (Sigma Aldrich, $99 \%$ purity), 1,4-Dichlorobutane (DCB) (Sigma Aldrich, 99\% purity), and Tetrachloromethane $\left(\mathrm{CCl}_{4}\right)$ (Sigma Aldrich, $>99.9 \%$ purity), the solid linkers 1,4-Bis(chloromethyl)benzene (BCMB) (Sigma Aldrich, 98\% purity), 1,3,5-Tris(bromomethyl)benzene (TBMB) (Sigma Aldrich, 97\% purity), and 1,2,4,5-Tetrakis(bromomethyl)benzene (TeBMB) (Sigma Aldrich, $95 \%$ purity), and the Lewis acid Aluminium(III)chloride $\left(\mathrm{AlCl}_{3}\right)$ (anhydrous, Alfa Aesar, $98 \%$ purity) were purchased and used as received. The liquid linkers Dichloromethane (DCM) and Chloroform $\left(\mathrm{CHCl}_{3}\right)$ were purchased in p.A quality and placed over $4 \AA$ molecular sieves. All chemicals were stored and used under inert gas atmosphere.

## 2. Weights, Moles and Equivalents

Table S1. Overview over the weights, moles and equivalents used for the polymerization with various monomers (top) and various liquid and solid linkers (bottom).

| Monomer | Abbreviation | Weight (g) | Moles (mmol) | Equivalents |
| :---: | :---: | :---: | :---: | :---: |
| Naphthalene | NT | 0.209 | 1.63 | 1 |
| Anthracene | AT | 0.291 | 1.63 | 1 |
| Tetracene | TT | 0.372 | 1.63 | 1 |
| Biphenyl | BP | 0.252 | 1.63 | 1 |
| $p$-Terphenyl | TP | 0.376 | 1.63 | 1 |
| p-Quaterphenyl | QP | 0.500 | 1.63 | 1 |
| Tetraphenylethylene | TePE | 0.542 | 1.63 | 1 |
| Tetraphenylbutadiene | TePB | 0.585 | 1.63 | 1 |
| Triphenylamine | TPA | 0.400 | 1.63 | 1 |
| Triphenyltriazine | TPT | 0.505 | 1.63 | 1 |
| Triphenylbenzene | TPB | 0.500 | 1.63 | 1 |
| Tris(p-biphenyl)benzene | TBB | 0.872 | 1.63 | 1 |
| Triphenylmethane | TPM | 0.399 | 1.63 | 1 |
| Tetraphenylmethane | TePM | 0.523 | 1.63 | 1 |
| Benzene | $B Z$ | 0.127 | 1.63 | 1 |
| Hexaphenylbenzene | HPB | 0.872 | 1.63 | 1 |
| Linker | Abbreviation | Weight (g) | Moles (mmol) | Equivalents |
| Dichloromethane | DCM | 0.831 | 9.79 | 6 |
| Dichloroethane | DCE | 0.969 | 9.79 | 6 |
| Dichloropropane | DCP | 1.110 | 9.79 | 6 |
| Dichlorobutane | DCB | 1.240 | 9.79 | 6 |
| Bis(chloromethyl)benzene | BCMB | 0.286 | 1.63 | 1 |
| Chloroform | $\mathrm{CHCl}_{3}$ | 1.170 | 9.79 | 6 |
| Tris(bromomethyl)benzene | TBMB | 0.582 | 1.63 | 1 |
| Tetrachloromethane | $\mathrm{CCl}_{4}$ | 1.510 | 9.79 | 6 |
| Tetrakis(bromomethyl)benzene | TeBMB | 0.734 | 1.63 | 1 |

## 3. Polymer Matrix Overview

Table S2. Overview over the yield, specific surface area ( $\mathrm{SSA}_{\mathrm{BET}}$ ) and the total pore volume $\left(\mathrm{V}_{\text {total }}\right)$ at $\mathrm{P} / \mathrm{P}_{0}=0.95$ for porous polymers obtained during the mechanochemical reaction of Naphthalene, Anthracene and Tetracene and various linkers. All reactions were proceeded at 30 Hz for 60 min in a MM500 mixer mill using $\mathrm{ZrO}_{2}$ as milling material and $\mathrm{AlCl}_{3}$ as Lewis acid and as bulking material.

| Polymer | Monomer | Linker | Yield (\%) | $\begin{gathered} \text { SSABET } \\ \left(\mathbf{m}^{2} / \mathrm{g}\right) \end{gathered}$ | $\mathrm{V}_{\text {total }}\left(\mathrm{cm}^{3} / \mathrm{g}\right)$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| NT-DCM | Naphthalene | Dichloromethane | 74 | 380 | 0.23 |
| NT-DCE | Naphthalene | Dichloroethane | >99 | 57 | 0.05 |
| NT-DCP | Naphthalene | Dichloropropane | 65 | 8 | 0.02 |
| NT-DCB | Naphthalene | Dichlorobutane | 37 | 0 | 0.00 |
| NT-BCMB | Naphthalene | Bis(chloromethyl)benzene | 57 | 49 | 0.09 |
| NT-CHCl ${ }_{3}$ | Naphthalene | Chloroform | 55 | 762 | 0.43 |
| NT-TBMB | Naphthalene | Tris(bromomethyl)benzene | >99 | 0 | 0.00 |
| NT-CCl 4 | Naphthalene | Tetrachloromethane | 78 | 327 | 0.24 |
| NT-TeBMB | Naphthalene | Tetrakis(bromomethyl)benzene | 99 | 253 | 0.20 |
| AT-DCM | Anthracene | Dichloromethane | 54 | 101 | 0.23 |
| AT-DCE | Anthracene | Dichloroethane | 25 | 32 | 0.07 |
| AT-DCP | Anthracene | Dichloropropane | 11 | 6 | 0.01 |
| AT-DCB | Anthracene | Dichlorobutane | 0 | 0 | 0.00 |
| AT-BCMB | Anthracene | Bis(chloromethyl)benzene | 39 | 77 | 0.13 |
| AT-CHCl ${ }_{3}$ | Anthracene | Chloroform | 87 | 622 | 0.34 |
| AT-TBMB | Anthracene | Tris(bromomethyl)benzene | >99 | 37 | 0.09 |
| AT-CCl ${ }_{4}$ | Anthracene | Tetrachloromethane | 45 | 306 | - |
| AT-TeBMB | Anthracene | Tetrakis(bromomethyl)benzene | 90 | 25 | 0.02 |
| TT-DCM | Tetracene | Dichloromethane | >99 | 663 | 0.44 |
| TT-DCE | Tetracene | Dichloroethane | >99 | 305 | - |
| TT-DCP | Tetracene | Dichloropropane | 80 | 174 | 0.22 |
| TT-DCB | Tetracene | Dichlorobutane | 14 | 31 | 0.09 |
| TT-BCMB | Tetracene | Bis(chloromethyl)benzene | 87 | 30 | 0.07 |
| TT-CHCl ${ }_{3}$ | Tetracene | Chloroform | 91 | 813 | 0.56 |
| TT-TBMB | Tetracene | Tris(bromomethyl)benzene | 56 | 44 | 0.13 |
| TT-CCl4 | Tetracene | Tetrachloromethane | 85 | 107 | 0.11 |
| TT-TeBMB | Tetracene | Tetrakis(bromomethyl)benzene | 98 | 6 | 0.01 |

Table S3. Overview over the yield, specific surface area (SSAbet) and the total pore volume ( $\mathrm{V}_{\text {total }}$ ) at $\mathrm{P} / \mathrm{P}_{0}=0.95$ for porous polymers obtained during the mechanochemical reaction of Biphenyl, $\boldsymbol{p}$-Terphenyl and $\boldsymbol{p}$-Quaterphenyl and various linkers. All reactions were proceeded at 30 Hz for 60 min in a MM 500 mixer mill using $\mathrm{ZrO}_{2}$ as milling material and $\mathrm{AlCl}_{3}$ as Lewis acid and as bulking material.

| Polymer | Monomer | Linker | Yield (\%) | $\begin{aligned} & \text { SSA }_{\text {BET }} \\ & \left(\mathrm{m}^{2} / \mathrm{g}\right) \end{aligned}$ | $\mathrm{V}_{\text {total }}\left(\mathrm{cm}^{3} / \mathrm{g}\right)$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| BP-DCM | Biphenyl | Dichloromethane | 67 | 335 | 0.27 |
| BP-DCE | Biphenyl | Dichloroethane | 79 | 30 | 0.02 |
| BP-DCP | Biphenyl | Dichloropropane | 45 | 19 | 0.03 |
| BP-DCB | Biphenyl | Dichlorobutane | 0 | 0 | 0.00 |
| BP-BCMB | Biphenyl | Bis(chloromethyl)benzene | 12 | 39 | 0.09 |
| BP-CHCl ${ }_{3}$ | Biphenyl | Chloroform | 89 | 804 | 0.43 |
| BP-TBMB | Biphenyl | Tris(bromomethyl)benzene | 36 | 7 | 0.10 |
| BP-CCl4 | Biphenyl | Tetrachloromethane | 91 | 304 | 0.25 |
| BP-TeBMB | Biphenyl | Tetrakis(bromomethyl)benzene | 71 | 10 | 0.02 |
| TP-DCM | $p$-Terphenyl | Dichloromethane | 79 | 796 | 0.53 |
| TP-DCE | $p$-Terphenyl | Dichloroethane | 86 | 393 | 0.28 |
| TP-DCP | $p$-Terphenyl | Dichloropropane | 49 | 72 | 0.15 |
| TP-DCB | $p$-Terphenyl | Dichlorobutane | 26 | 0 | 0.00 |
| TP-BCMB | $p$-Terphenyl | Bis(chloromethyl)benzene | 46 | 5 | 0.01 |
| TP-CHCl ${ }_{3}$ | $p$-Terphenyl | Chloroform | >99 | 935 | 0.53 |
| TP-TBMB | $p$-Terphenyl | Tris(bromomethy) benzene | 53 | 15 | 0.03 |
| TP-CCl4 | $p$-Terphenyl | Tetrachloromethane | >99 | 592 | 0.35 |
| TP-TевMB | $p$-Terphenyl | Tetrakis(bromomethyl)benzene | 67 | 40 | 0.14 |
| QP-DCM | $p$-Quaterphenyl | Dichloromethane | >99 | 493 | 0.28 |
| QP-DCE | $p$-Quaterphenyl | Dichloroethane | >99 | 367 | 0.26 |
| QP-DCP | $p$-Quaterphenyl | Dichloropropane | 59 | 23 | 0.06 |
| QP-DCB | $p$-Quaterphenyl | Dichlorobutane | 35 | 0 | 0.00 |
| QP-BCMB | $p$-Quaterphenyl | Bis(chloromethyl)benzene | 35 | 21 | 0.04 |
| QP-CHCl ${ }_{3}$ | $p$-Quaterphenyl | Chloroform | >99 | 878 | 0.52 |
| QP-TBMB | $p$-Quaterphenyl | Tris(bromomethyl)benzene | 62 | 51 | 0.14 |
| QP-CCl4 | $p$-Quaterphenyl | Tetrachloromethane | >99 | 600 | 0.34 |
| QP-TeBMB | $p$-Quaterphenyl | Tetrakis(bromomethyl)benzene | 73 | 62 | 0.19 |

Table S4. Overview over the yield, specific surface area (SSAbet) and the total pore volume ( $\mathrm{V}_{\text {total }}$ ) at $\mathrm{P} / \mathrm{P}_{0}=0.95$ for porous polymers obtained during the mechanochemical reaction of Tetraphenylethylene and Tetraphenylbutadiene and various linkers. All reactions were proceeded at 30 Hz for 60 min in a MM500 mixer mill using $\mathrm{ZrO}_{2}$ as milling material and $\mathrm{AlCl}_{3}$ as Lewis acid and as bulking material.

| Polymer | Monomer | Linker | Yield (\%) | $\begin{gathered} \text { SSA }_{\text {BET }} \\ \left(\mathrm{m}^{2} / \mathrm{g}\right) \end{gathered}$ | $\mathrm{V}_{\text {total }}\left(\mathrm{cm}^{3} / \mathrm{g}\right)$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| TePE-DCM | Tetraphenylethylene | Dichloromethane | 97 | 261 | 0.20 |
| TePE-DCE | Tetraphenylethylene | Dichloroethane | >99 | 105 | 0.13 |
| TePE-DCP | Tetraphenylethylene | Dichloropropane | 66 | 0 | 0.00 |
| TePE-DCB | Tetraphenylethylene | Dichlorobutane | 32 | 0 | 0.00 |
| TePE-BCMB | Tetraphenylethylene | Bis(chloromethyl)benzene | 36 | 21 | 0.04 |
| TePE-CHCl ${ }_{3}$ | Tetraphenylethylene | Chloroform | >99 | 940 | 0.51 |
| TePE-TBMB | Tetraphenylethylene | Tris(bromomethyl)benzene | 50 | 22 | 0.05 |
| TePE-CCl ${ }_{4}$ | Tetraphenylethylene | Tetrachloromethane | >99 | 370 | - |
| TePE-TeBMB | Tetraphenylethylene | Tetrakis(bromomethyl)benzene | 66 | 61 | 0.14 |
| TePB-DCM | Tetraphenylbutadiene | Dichloromethane | >99 | 38 | 0.08 |
| TePB-DCE | Tetraphenylbutadiene | Dichloroethane | 96 | 19 | 0.03 |
| TePB-DCP | Tetraphenylbutadiene | Dichloropropane | 56 | 28 | 0.09 |
| TePB-DCB | Tetraphenylbutadiene | Dichlorobutane | 12 | 0 | 0.00 |
| TePB-BCMB | Tetraphenylbutadiene | Bis(chloromethyl)benzene | 42 | 0 | 0.00 |
| TePB-CHCl ${ }_{3}$ | Tetraphenylbutadiene | Chloroform | 94 | 429 | 0.28 |
| TePB-TBMB | Tetraphenylbutadiene | Tris(bromomethyl)benzene | 40 | 11 | 0.02 |
| TePB-CCl ${ }_{4}$ | Tetraphenylbutadiene | Tetrachloromethane | >99 | 51 | 0.05 |
| TePB-TeBMB | Tetraphenylbutadiene | Tetrakis(bromomethyl)benzene | 53 | 13 | 0.03 |

Table S5. Overview over the yield, specific surface area (SSAbet) and the total pore volume ( $\mathrm{V}_{\text {total }}$ ) at $\mathrm{P} / \mathrm{P}_{0}=0.95$ for porous polymers obtained during the mechanochemical reaction of Triphenylamine and Triphenyltriazine and various linkers. All reactions were proceeded at 30 Hz for 60 min in a MM500 mixer mill using $\mathrm{ZrO}_{2}$ as milling material and $\mathrm{AlCl}_{3}$ as Lewis acid and as bulking material.

| Polymer | Monomer | Linker | Yield (\%) | $\begin{gathered} \text { SSA }_{\text {BET }} \\ \left(\mathrm{m}^{2} / \mathrm{g}\right) \end{gathered}$ | $\mathrm{V}_{\text {total }}\left(\mathrm{cm}^{3} / \mathrm{g}\right)$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| TPA-DCM | Triphenylamine | Dichloromethane | 34 | 54 | 0.10 |
| TPA-DCE | Triphenylamine | Dichloroethane | 10 | 6 | 0.01 |
| TPA-DCP | Triphenylamine | Dichloropropane | 43 | 7 | 0.01 |
| TPA-DCB | Triphenylamine | Dichlorobutane | 9 | 0 | 0.00 |
| TPA-BCMB | Triphenylamine | Bis(chloromethyl)benzene | 40 | 54 | 0.09 |
| TPA-CHCl ${ }_{3}$ | Triphenylamine | Chloroform | >99 | 165 | 0.11 |
| TPA-TBMB | Triphenylamine | Tris(bromomethyl)benzene | 46 | 0 | 0.00 |
| TPA-CCl 4 | Triphenylamine | Tetrachloromethane | 68 | 14 | 0.02 |
| TPA-TeBMB | Triphenylamine | Tetrakis(bromomethyl)benzene | >99 | 0 | 0.00 |
| TPT-DCM | Triphenyltriazine | Dichloromethane | 55 | 18 | 0.05 |
| TPT-DCE | Triphenyltriazine | Dichloroethane | 33 | 29 | 0.12 |
| TPT-DCP | Triphenyltriazine | Dichloropropane | 25 | 16 | 0.03 |
| TPT-DCB | Triphenyltriazine | Dichlorobutane | 27 | 0 | 0.00 |
| TPT-BCMB | Triphenyltriazine | Bis(chloromethyl)benzene | 71 | 18 | 0.04 |
| TPT-CHCl ${ }_{3}$ | Triphenyltriazine | Chloroform | 86 | 47 | 0.09 |
| TPT-TBMB | Triphenyltriazine | Tris(bromomethyl)benzene | 90 | 22 | 0.05 |
| TPT-CCl 4 | Triphenyltriazine | Tetrachloromethane | 45 | 13 | 0.02 |
| TPT-TeBMB | Triphenyltriazine | Tetrakis(bromomethyl)benzene | 83 | 15 | 0.04 |

Table S6. Overview over the yield, specific surface area (SSAbet) and the total pore volume ( $\mathrm{V}_{\text {total }}$ ) at $\mathrm{P} / \mathrm{P}_{0}=0.95$ for porous polymers obtained during the mechanochemical reaction of Triphenylbenzene and $\operatorname{Tris}(p$-biphenyl)benzene and various linkers. All reactions were proceeded at 30 Hz for 60 min in a MM 500 mixer mill using $\mathrm{ZrO}_{2}$ as milling material and $\mathrm{AlCl}_{3}$ as Lewis acid and as bulking material.

| Polymer | Monomer | Linker | Yield (\%) | $\begin{gathered} \text { SSA }_{\text {BET }} \\ \left(\mathrm{m}^{2} / \mathrm{g}\right) \end{gathered}$ | $\mathrm{V}_{\text {total }}\left(\mathrm{cm}^{3} / \mathrm{g}\right)$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| TPB-DCM | Triphenylbenzene | Dichloromethane | 95 | 1220 | 0.76 |
| TPB-DCE | Triphenylbenzene | Dichloroethane | 89 | 704 | 0.32 |
| TPB-DCP | Triphenylbenzene | Dichloropropane | >99 | 34 | 0.05 |
| TPB-DCB | Triphenylbenzene | Dichlorobutane | 10 | 0 | 0.00 |
| TPB-BCMB | Triphenylbenzene | Bis(chloromethyl)benzene | 28 | 59 | 0.14 |
| TPB-CHCl ${ }_{3}$ | Triphenylbenzene | Chloroform | >99 | 1310 | 0.68 |
| TPB-TBMB | Triphenylbenzene | Tris(bromomethyl)benzene | 45 | 492 | 0.31 |
| TPB-CCl 4 | Triphenylbenzene | Tetrachloromethane | >99 | 440 | 0.27 |
| TPB-TeBMB | Triphenylbenzene | Tetrakis(bromomethyl)benzene | >99 | 23 | 0.06 |
| TBB-DCM | Tris( $p$-biphenyl)benzene | Dichloromethane | 84 | 1153 | 0.65 |
| TBB-DCE | Tris( $p$-biphenyl)benzene | Dichloroethane | >99 | 341 | 0.22 |
| TBB-DCP | Tris( $p$-biphenyl)benzene | Dichloropropane | >99 | 129 | 0.18 |
| TBB-DCB | Tris( $p$-biphenyl)benzene | Dichlorobutane | 41 | 7 | 0.01 |
| TBB-BCMB | Tris( $p$-biphenyl)benzene | Bis(chloromethyl)benzene | 37 | 0 | 0.11 |
| TBB-CHCl ${ }_{3}$ | Tris(p-biphenyl)benzene | Chloroform | >99 | 1052 | 0.54 |
| TBB-TBMB | Tris( $p$-biphenyl)benzene | Tris(bromomethyl)benzene | 48 | 0 | 0.10 |
| TBB-CCl 4 | Tris(p-biphenyl)benzene | Tetrachloromethane | >99 | 650 | 0.36 |
| TBB-TeBMB | Tris( $p$-biphenyl)benzene | Tetrakis(bromomethyl)benzene | 70 | 222 | 0.33 |

Table S7. Overview over the yield, specific surface area (SSAbet) and the total pore volume ( $\mathrm{V}_{\text {total }}$ ) at $\mathrm{P} / \mathrm{P}_{0}=0.95$ for porous polymers obtained during the mechanochemical reaction of Triphenylmethane and Tetraphenylmethane and various linkers. All reactions were proceeded at 30 Hz for 60 min in a MM 500 mixer mill using $\mathrm{ZrO}_{2}$ as milling material and $\mathrm{AlCl}_{3}$ as Lewis acid and as bulking material.

| Polymer | Monomer | Linker | Yield (\%) | $\begin{gathered} \text { SSA }_{\text {BET }} \\ \left(\mathrm{m}^{2} / \mathrm{g}\right) \end{gathered}$ | $\mathrm{V}_{\text {total }}\left(\mathrm{cm}^{3} / \mathrm{g}\right)$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| TPM-DCM | Triphenylmethane | Dichloromethane | 54 | 3 | 0.01 |
| TPM-DCE | Triphenylmethane | Dichloroethane | >99 | 37 | 0.05 |
| TPM-DCP | Triphenylmethane | Dichloropropane | 22 | 0 | 0.00 |
| TPM-DCB | Triphenylmethane | Dichlorobutane | 0 | 0 | 0.00 |
| TPM-BCMB | Triphenylmethane | Bis(chloromethyl)benzene | 24 | 0 | 0.15 |
| TPM-CHCl ${ }_{3}$ | Triphenylmethane | Chloroform | >99 | 33 | 0.07 |
| TPM-TBMB | Triphenylmethane | Tris(bromomethyl)benzene | 33 | 32 | 0.09 |
| TPM-CCl 4 | Triphenylmethane | Tetrachloromethane | 0 | 0 | 0.00 |
| TPM-TeBMB | Triphenylmethane | Tetrakis(bromomethyl)benzene | 54 | 6 | 0.01 |
| TePM-DCM | Tetraphenylmethane | Dichloromethane | 19 | 16 | 0.05 |
| TePM-DCE | Tetraphenylmethane | Dichloroethane | 43 | 9 | 0.01 |
| TePM-DCP | Tetraphenylmethane | Dichloropropane | 1 | 0 | 0.00 |
| TePM-DCB | Tetraphenylmethane | Dichlorobutane | 0 | 0 | 0.00 |
| TePM-BCMB | Tetraphenylmethane | Bis(chloromethyl)benzene | 13 | 41 | 0.11 |
| TePM-CHCl ${ }_{3}$ | Tetraphenylmethane | Chloroform | 29 | 0 | 0.00 |
| TePM-TBMB | Tetraphenylmethane | Tris(bromomethyl)benzene | 31 | 7 | 0.03 |
| TePM-CCl 4 | Tetraphenylmethane | Tetrachloromethane | 63 | 13 | 0.03 |
| TePM-TeBMB | Tetraphenylmethane | Tetrakis(bromomethyl)benzene | 43 | 21 | 0.04 |

Table S8. Overview over the yield, specific surface area $\left(\mathrm{SSA}_{\mathrm{BET}}\right)$ and the total pore volume $\left(\mathrm{V}_{\text {total }}\right)$ at $\mathrm{P} / \mathrm{P}_{0}=0.95$ for porous polymers obtained during the mechanochemical reaction of Benzene and Hexaphenylbenzene and various linkers. All reactions were proceeded at 30 Hz for 60 min in a MM 500 mixer mill using $\mathrm{ZrO}_{2}$ as milling material and $\mathrm{AlCl}_{3}$ as Lewis acid and as bulking material.

| Polymer | Monomer | Linker | Yield (\%) | $\begin{gathered} \text { SSA }_{\text {BET }} \\ \left(\mathrm{m}^{2} / \mathrm{g}\right) \end{gathered}$ | $\mathrm{V}_{\text {total }}\left(\mathrm{cm}^{3} / \mathrm{g}\right)$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| BZ-DCM | Benzene | Dichloromethane | 23 | 14 | 0.02 |
| BZ-DCE | Benzene | Dichloroethane | >99 | 39 | 0.07 |
| BZ-DCP | Benzene | Dichloropropane | 5 | 0 | 0.00 |
| BZ-DCB | Benzene | Dichlorobutane | 0 | 0 | 0.00 |
| BZ-BCMB | Benzene | Bis(chloromethyl)benzene | 13 | 0 | 0.00 |
| $\mathrm{BZ}-\mathrm{CHCl}_{3}$ | Benzene | Chloroform | 42 | 353 | 0.22 |
| BZ-TBMB | Benzene | Tris(bromomethyl)benzene | 47 | 11 | 0.03 |
| $\mathrm{BZ}-\mathrm{CCl}_{4}$ | Benzene | Tetrachloromethane | 0 | 0 | 0.00 |
| BZ-TeBMB | Benzene | Tetrakis(bromomethyl)benzene | 82 | 63 | 0.13 |
| HPB-DCM | Hexaphenylbenzene | Dichloromethane | 82 | 1069 | 0.67 |
| HPB-DCE | Hexaphenylbenzene | Dichloroethane | >99 | 610 | 0.34 |
| HPB-DCP | Hexaphenylbenzene | Dichloropropane | 86 | 23 | 0.03 |
| HPB-DCB | Hexaphenylbenzene | Dichlorobutane | 37 | 54 | 0.19 |
| HPB-BCMB | Hexaphenylbenzene | Bis(chloromethyl)benzene | 89 | 87 | 0.22 |
| HPB-CHCl ${ }_{3}$ | Hexaphenylbenzene | Chloroform | >99 | 875 | 0.46 |
| HPB-TBMB | Hexaphenylbenzene | Tris(bromomethyl)benzene | 85 | 72 | 0.16 |
| HPB-CCl 4 | Hexaphenylbenzene | Tetrachloromethane | >99 | 646 | 0.38 |
| HPB-TeBMB | Hexaphenylbenzene | Tetrakis(bromomethyl)benzene | 93 | 0 | 0.00 |

Table S9. Overview over the yield, specific surface area $\left(\mathrm{SSA}_{\mathrm{BET}}\right)$ and the total pore volume $\left(\mathrm{V}_{\text {total }}\right)$ at $\mathrm{P} / \mathrm{P}_{0}=0.95$ for porous polymers obtained during the mechanochemical self-polymerization (SP) of solid linkers. All reactions were proceeded at 30 Hz for 60 min in a MM500 mixer mill using $\mathrm{ZrO}_{2}$ as milling material and $\mathrm{AlCl}_{3}$ as Lewis acid and as bulking material.

| Polymer | Monomer | Linker | Yield (\%) | $\mathbf{S S A}_{\mathbf{B E T}}$ <br> $\left(\mathbf{m}^{2} / \mathbf{g}\right)$ | $\mathbf{V}_{\text {total }}^{(\mathbf{c m} / \mathbf{g})}$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| SP-BCMB | - | Bis(chloromethyl)benzene | 90 | 86 | 0.14 |
| SP-TBMB | Tris(bromomethyl)benzene | $>99$ | 706 | 0.42 |  |
| SP-TeBMB | - | Tetrakis(bromomethyl)benzene | $>99$ | 207 | 0.22 |

## 4. Characterization



Figure S1. SSA ${ }_{\text {bet }}$ (black bars) and yield (gray squares) for the polymerization of the monomer Naphthalene and various linkers. The linkers are divided into linkers with two linking points $\left(\mathrm{L}_{2}\right)$, three linking points $\left(\mathrm{L}_{3}\right)$ and four linking points $\left(\mathrm{L}_{4}\right)$.


Figure S2. $\mathrm{N}_{2}$ Physisorption measurements, showing the adsorption isotherms of polymers synthesized with Naphthalene as monomer and various linkers. The linkers used are: Dichloromethane (DCM; dark red), Dichloroethane (DCE, light red), Dichloropropane (DCP, orange), Dichlorobutane (DCB, yellow), Bis(chloromethyl)benzene (BCMB, pink), Chloroform $\left(\mathrm{CHCl}_{3}\right.$, dark gray), Tris(bromomethyl)benzene (TBMB, light gray), Tetrachloromethane ( $\mathrm{CCl}_{4}$, dark blue), and Tetrakis(bromomethyl)benzene (TeBMB, light blue).


## Anthracene



Figure S3. SSABET (black bars) and yield (gray squares) for the polymerization of the monomer Anthracene and various linkers. The linkers are divided into linkers with two linking points $\left(\mathrm{L}_{2}\right)$, three linking points $\left(\mathrm{L}_{3}\right)$ and four linking points $\left(\mathrm{L}_{4}\right)$.


Figure S4. $\mathrm{N}_{2}$ Physisorption measurements, showing the adsorption isotherms of polymers synthesized with Anthracene as monomer and various linkers. The linkers used are: Dichloromethane (DCM; dark red), Dichloroethane (DCE, light red), Dichloropropane (DCP, orange), Dichlorobutane (DCB, yellow), Bis(chloromethyl)benzene (BCMB, pink), Chloroform $\left(\mathrm{CHCl}_{3}\right.$, dark gray), Tris(bromomethyl)benzene (TBMB, light gray), Tetrachloromethane ( $\mathrm{CCl}_{4}$, dark blue), and Tetrakis(bromomethyl)benzene (TeBMB, light blue).


Tetracene


Figure S5. SSA BET (black bars) and yield (gray squares) for the polymerization of the monomer Tetracene and various linkers. $_{\text {a }}$ The linkers are divided into linkers with two linking points $\left(\mathrm{L}_{2}\right)$, three linking points $\left(\mathrm{L}_{3}\right)$ and four linking points $\left(\mathrm{L}_{4}\right)$.


Figure S6. $N_{2}$ Physisorption measurements, showing the adsorption isotherms of polymers synthesized with Tetracene as monomer and various linkers. The linkers used are: Dichloromethane (DCM; dark red), Dichloroethane (DCE, light red), Dichloropropane (DCP, orange), Dichlorobutane (DCB, yellow), Bis(chloromethyl)benzene (BCMB, pink), Chloroform $\left(\mathrm{CHCl}_{3}\right.$, dark gray), Tris(bromomethyl)benzene (TBMB, light gray), Tetrachloromethane ( $\mathrm{CCl}_{4}$, dark blue), and Tetrakis(bromomethyl)benzene (TeBMB, light blue).


Figure S7. SSABET (black bars) and yield (gray squares) for the polymerization of the monomer Biphenyl and various linkers. The linkers are divided into linkers with two linking points $\left(\mathrm{L}_{2}\right)$, three linking points $\left(\mathrm{L}_{3}\right)$ and four linking points $\left(\mathrm{L}_{4}\right)$.


Figure S8. $\mathrm{N}_{2}$ Physisorption measurements, showing the adsorption isotherms of polymers synthesized with Biphenyl as monomer and various linkers. The linkers used are: Dichloromethane (DCM; dark red), Dichloroethane (DCE, light red), Dichloropropane (DCP, orange), Dichlorobutane (DCB, yellow), Bis(chloromethyl)benzene (BCMB, pink), Chloroform $\left(\mathrm{CHCl}_{3}\right.$, dark gray), Tris(bromomethyl)benzene (TBMB, light gray), Tetrachloromethane ( $\mathrm{CCl}_{4}$, dark blue), and Tetrakis(bromomethyl)benzene (TeBMB, light blue).


Figure S9. SSAbet (black bars) and yield (gray squares) for the polymerization of the monomer p-Terphenyl and various linkers. The linkers are divided into linkers with two linking points $\left(\mathrm{L}_{2}\right)$, three linking points $\left(\mathrm{L}_{3}\right)$ and four linking points $\left(\mathrm{L}_{4}\right)$.


Figure S10. $\mathrm{N}_{2}$ Physisorption measurements, showing the adsorption isotherms of polymers synthesized with $p$-Terphenyl as monomer and various linkers. The linkers used are: Dichloromethane (DCM; dark red), Dichloroethane (DCE, light red), Dichloropropane (DCP, orange), Dichlorobutane (DCB, yellow), Bis(chloromethyl)benzene (BCMB, pink), Chloroform $\left(\mathrm{CHCl}_{3}\right.$, dark gray), Tris(bromomethyl)benzene (TBMB, light gray), Tetrachloromethane ( $\mathrm{CCl}_{4}$, dark blue), and Tetrakis(bromomethyl)benzene (TeBMB, light blue).

p-Quaterphenyl


Figure S11. SSA Bet $^{\text {(black bars) and yield (gray squares) for the polymerization of the monomer } p \text {-Quaterphenyl and various }}$ linkers. The linkers are divided into linkers with two linking points $\left(\mathrm{L}_{2}\right)$, three linking points $\left(\mathrm{L}_{3}\right)$ and four linking points $\left(\mathrm{L}_{4}\right)$.


Figure S12. $\mathrm{N}_{2}$ Physisorption measurements, showing the adsorption isotherms of polymers synthesized with p-Quaterphenyl as monomer and various linkers. The linkers used are: Dichloromethane (DCM; dark red), Dichloroethane (DCE, light red), Dichloropropane (DCP, orange), Dichlorobutane (DCB, yellow), Bis(chloromethyl)benzene (BCMB, pink), Chloroform $\left(\mathrm{CHCl}_{3}\right.$, dark gray), Tris(bromomethyl)benzene (TBMB, light gray), Tetrachloromethane ( $\mathrm{CCl}_{4}$, dark blue), and Tetrakis(bromomethyl)benzene (TeBMB, light blue).


Figure S13. SSA Bet (black bars) and yield (gray squares) for the polymerization of the monomer Tetraphenylethylene and various linkers. The linkers are divided into linkers with two linking points $\left(\mathrm{L}_{2}\right)$, three linking points $\left(\mathrm{L}_{3}\right)$ and four linking points ( $L_{4}$ ).


Figure S14. $\mathrm{N}_{2}$ Physisorption measurements, showing the adsorption isotherms of polymers synthesized with Tetraphenylethylene as monomer and various linkers. The linkers used are: Dichloromethane (DCM; dark red), Dichloroethane (DCE, light red), Dichloropropane (DCP, orange), Dichlorobutane (DCB, yellow), Bis(chloromethyl)benzene (BCMB, pink), Chloroform $\left(\mathrm{CHCl}_{3}\right.$, dark gray), Tris(bromomethyl)benzene (TBMB, light gray), Tetrachloromethane $\left(\mathrm{CCl}_{4}\right.$, dark blue), and Tetrakis(bromomethyl)benzene (TeBMB, light blue).


Tetraphenylbutadiene


Figure S15. SSAbet (black bars) and yield (gray squares) for the polymerization of the monomer Tetraphenylbutadiene and various linkers. The linkers are divided into linkers with two linking points $\left(\mathrm{L}_{2}\right)$, three linking points $\left(\mathrm{L}_{3}\right)$ and four linking points (L4).


Figure S16. $\mathrm{N}_{2}$ Physisorption measurements, showing the adsorption isotherms of polymers synthesized with Tetraphenylbutadiene as monomer and various linkers. The linkers used are: Dichloromethane (DCM; dark red), Dichloroethane (DCE, light red), Dichloropropane (DCP, orange), Dichlorobutane (DCB, yellow), Bis(chloromethyl)benzene ( BCMB , pink), Chloroform $\left(\mathrm{CHCl}_{3}\right.$, dark gray), Tris(bromomethyl)benzene (TBMB, light gray), Tetrachloromethane $\left(\mathrm{CCl}_{4}\right.$, dark blue), and Tetrakis(bromomethyl)benzene (TeBMB, light blue).


Triphenylamine


Figure S17. SSA ${ }_{\text {BET }}$ (black bars) and yield (gray squares) for the polymerization of the monomer Triphenylamine and various linkers. The linkers are divided into linkers with two linking points $\left(\mathrm{L}_{2}\right)$, three linking points $\left(\mathrm{L}_{3}\right)$ and four linking points $\left(\mathrm{L}_{4}\right)$.


Figure S18. $\mathrm{N}_{2}$ Physisorption measurements, showing the adsorption isotherms of polymers synthesized with Triphenylamine as monomer and various linkers. The linkers used are: Dichloromethane (DCM; dark red), Dichloroethane (DCE, light red), Dichloropropane (DCP, orange), Dichlorobutane (DCB, yellow), Bis(chloromethyl)benzene (BCMB, pink), Chloroform $\left(\mathrm{CHCl}_{3}\right.$, dark gray), Tris(bromomethyl)benzene (TBMB, light gray), Tetrachloromethane ( $\mathrm{CCl}_{4}$, dark blue), and Tetrakis(bromomethyl)benzene (TeBMB, light blue).


Triphenyltriazine


Figure S19. SSA BET (black bars) and yield (gray squares) for the polymerization of the monomer Triphenyltriazine and various $^{\text {(bla }}$ linkers. The linkers are divided into linkers with two linking points $\left(\mathrm{L}_{2}\right)$, three linking points $\left(\mathrm{L}_{3}\right)$ and four linking points $\left(\mathrm{L}_{4}\right)$.


Figure S20. $\mathrm{N}_{2}$ Physisorption measurements, showing the adsorption isotherms of polymers synthesized with Triphenyltriazine as monomer and various linkers. The linkers used are: Dichloromethane (DCM; dark red), Dichloroethane (DCE, light red), Dichloropropane (DCP, orange), Dichlorobutane (DCB, yellow), Bis(chloromethyl)benzene (BCMB, pink), Chloroform $\left(\mathrm{CHCl}_{3}\right.$, dark gray), Tris(bromomethyl)benzene (TBMB, light gray), Tetrachloromethane ( $\mathrm{CCl}_{4}$, dark blue), and Tetrakis(bromomethyl)benzene (TeBMB, light blue).


Triphenylbenzene


Figure S21. SSA BET $^{\text {(black bars) and yield (gray squares) for the polymerization of the monomer Triphenylbenzene and various }}$ linkers. The linkers are divided into linkers with two linking points $\left(\mathrm{L}_{2}\right)$, three linking points $\left(\mathrm{L}_{3}\right)$ and four linking points $\left(\mathrm{L}_{4}\right)$.


Figure S22. $\mathrm{N}_{2}$ Physisorption measurements, showing the adsorption isotherms of polymers synthesized with Triphenylbenzene as monomer and various linkers. The linkers used are: Dichloromethane (DCM; dark red), Dichloroethane (DCE, light red), Dichloropropane (DCP, orange), Dichlorobutane (DCB, yellow), Bis(chloromethyl)benzene (BCMB, pink), Chloroform $\left(\mathrm{CHCl}_{3}\right.$, dark gray), Tris(bromomethyl)benzene (TBMB, light gray), Tetrachloromethane $\left(\mathrm{CCl}_{4}\right.$, dark blue), and Tetrakis(bromomethyl)benzene (TeBMB, light blue).


Tris(p-biphenyl)benzene


Figure S23. SSABET (black bars) and yield (gray squares) for the polymerization of the monomer Tris (p-biphenyl)benzene and various linkers. The linkers are divided into linkers with two linking points $\left(\mathrm{L}_{2}\right)$, three linking points $\left(\mathrm{L}_{3}\right)$ and four linking points (L4).


Figure S24. $\mathrm{N}_{2}$ Physisorption measurements, showing the adsorption isotherms of polymers synthesized with Tris ( $p$-biphenyl)benzene as monomer and various linkers. The linkers used are: Dichloromethane (DCM; dark red), Dichloroethane (DCE, light red), Dichloropropane (DCP, orange), Dichlorobutane (DCB, yellow), Bis(chloromethyl)benzene ( BCMB , pink), Chloroform $\left(\mathrm{CHCl}_{3}\right.$, dark gray), Tris(bromomethyl)benzene (TBMB, light gray), Tetrachloromethane $\left(\mathrm{CCl}_{4}\right.$, dark blue), and Tetrakis(bromomethyl)benzene (TeBMB, light blue).


Triphenylmethane


Figure S25. SSA ${ }_{\text {BET }}$ (black bars) and yield (gray squares) for the polymerization of the monomer Triphenylmethane and various linkers. The linkers are divided into linkers with two linking points $\left(\mathrm{L}_{2}\right)$, three linking points $\left(\mathrm{L}_{3}\right)$ and four linking points $\left(\mathrm{L}_{4}\right)$.


Figure S26. $\mathrm{N}_{2}$ Physisorption measurements, showing the adsorption isotherms of polymers synthesized with Triphenylmethane as monomer and various linkers. The linkers used are: Dichloromethane (DCM; dark red), Dichloroethane (DCE, light red), Dichloropropane (DCP, orange), Dichlorobutane (DCB, yellow), Bis(chloromethyl)benzene (BCMB, pink), Chloroform $\left(\mathrm{CHCl}_{3}\right.$, dark gray), Tris(bromomethyl)benzene (TBMB, light gray), Tetrachloromethane ( $\mathrm{CCl}_{4}$, dark blue), and Tetrakis(bromomethyl)benzene (TeBMB, light blue).


Tetraphenylmethane


Figure S27. SSA ${ }_{\text {BET }}$ (black bars) and yield (gray squares) for the polymerization of the monomer Tetraphenylmethane and various linkers. The linkers are divided into linkers with two linking points $\left(\mathrm{L}_{2}\right)$, three linking points $\left(\mathrm{L}_{3}\right)$ and four linking points ( $\mathrm{L}_{4}$ ).


Figure S28. $\mathrm{N}_{2}$ Physisorption measurements, showing the adsorption isotherms of polymers synthesized with Tetraphenylmethane as monomer and various linkers. The linkers used are: Dichloromethane (DCM; dark red), Dichloroethane (DCE, light red), Dichloropropane (DCP, orange), Dichlorobutane (DCB, yellow), Bis(chloromethyl)benzene (BCMB, pink), Chloroform ( $\mathrm{CHCl}_{3}$, dark gray), Tris(bromomethyl)benzene (TBMB, light gray), Tetrachloromethane ( $\mathrm{CCl}_{4}$, dark blue), and Tetrakis(bromomethyl)benzene (TeBMB, light blue).


Benzene


Figure S29. SSAbet (black bars) and yield (gray squares) for the polymerization of the monomer Benzene and various linkers. The linkers are divided into linkers with two linking points $\left(\mathrm{L}_{2}\right)$, three linking points $\left(\mathrm{L}_{3}\right)$ and four linking points $\left(\mathrm{L}_{4}\right)$.


Figure S30. $\mathrm{N}_{2}$ Physisorption measurements, showing the adsorption isotherms of polymers synthesized with Benzene as monomer and various linkers. The linkers used are: Dichloromethane (DCM; dark red), Dichloroethane (DCE, light red), Dichloropropane (DCP, orange), Dichlorobutane (DCB, yellow), Bis(chloromethyl)benzene (BCMB, pink), Chloroform $\left(\mathrm{CHCl}_{3}\right.$, dark gray), Tris(bromomethyl)benzene (TBMB, light gray), Tetrachloromethane $\left(\mathrm{CCl}_{4}\right.$, dark blue), and Tetrakis(bromomethyl)benzene (TeBMB, light blue).


Hexaphenylbenzene


Figure S31. SSAbet (black bars) and yield (gray squares) for the polymerization of the monomer Hexaphenylbenzene and various linkers. The linkers are divided into linkers with two linking points $\left(\mathrm{L}_{2}\right)$, three linking points $\left(\mathrm{L}_{3}\right)$ and four linking points (L4).


Figure S32. $\mathrm{N}_{2}$ Physisorption measurements, showing the adsorption isotherms of polymers synthesized with Hexaphenylbenzene as monomer and various linkers. The linkers used are: Dichloromethane (DCM; dark red), Dichloroethane (DCE, light red), Dichloropropane (DCP, orange), Dichlorobutane (DCB, yellow), Bis(chloromethyl)benzene (BCMB, pink), Chloroform $\left(\mathrm{CHCl}_{3}\right.$, dark gray), Tris(bromomethyl)benzene (TBMB, light gray), Tetrachloromethane ( $\mathrm{CCl}_{4}$, dark blue), and Tetrakis(bromomethyl)benzene (TeBMB, light blue).


Bis(chloromethyl)benzene


Tris(bromomethyl)benzene


Tetrakis(bromomethyl)benzene


Figure S33. SSA ${ }_{\text {BEt }}$ (black bars) and yield (gray squares) for the self-polymerization of the solid linkers Bis(chloromethyl)benzene (BCMB), Tris(bromomethyl)benzene (TBMB) and Tetrakis(bromomethyl)benzene (TeBMB). The linkers are divided into linkers with two linking points ( $\mathrm{L}_{2}$ ), three linking points ( $\mathrm{L}_{3}$ ) and four linking points ( L 4 ).


Figure S34. $\mathrm{N}_{2}$ Physisorption measurements, showing the adsorption isotherms for the self-polymerization of the solid linkers. The linkers used are Bis(chloromethyl)benzene (BCMB, pink), Tris(bromomethyl)benzene (TBMB, light gray), and Tetrakis(bromomethyl)benzene (TeBMB, light blue).


Figure S35. Pore size distributions for polymers featuring total pore volumes of $>0.5 \mathrm{~cm}^{3} / \mathrm{g}$, obtained by polymerization of $C_{2}$ monomers. The polymers are comprising of a combination of the monomers Tetracene (TT), $p$-Terphenyl (TP), $p$-Quaterphenyl (QP) or Tetraphenylethene (TePE) and the linker Chloroform $\left(\mathrm{CHCl}_{3}\right.$, dark gray). As no kernel is available specifically for polymers, the pore size distributions were obtained by DFT calculation applying the calculation model $\mathrm{N}_{2}$ at 77 K on carbon (slit pore, QSDFT equilibrium model), to take surface roughness and heterogeneity into account. The pore widths are shown in a range between 0 and 10 nm .


Figure S36. Pore size distributions for polymers featuring total pore volumes of $>0.5 \mathrm{~cm}^{3} / \mathrm{g}$, obtained by polymerization of $\mathrm{C}_{3}$ and $\mathrm{C}_{6}$ monomers. The polymers are comprising of a combination of the monomers Triphenylbezene (TPB), Tris ( $p$-biphenyl)benzene (TBB) or Hexaphenylbenzene (HPB) and the linkers Dichloromethane (DCM; dark red) or Chloroform $\left(\mathrm{CHCl}_{3}\right.$, dark gray). As no kernel is available specifically for polymers, the pore size distributions were obtained by DFT calculation applying the calculation model $\mathrm{N}_{2}$ at 77 K on carbon (slit pore, QSDFT equilibrium model), to take surface roughness and heterogeneity into account. The pore widths are shown in a range between 0 and 10 nm .


Figure S37. SEM image of the porous polymer $\mathrm{TP}-\mathrm{CHCl}_{3}$ in a magnification of 8 k (left) and of 43 k (right). Smaller particles are building broader agglomerates. The measured particle sizes are $3.220 \mu \mathrm{~m}$ (left) and 610.2 nm (right).


Figure S38. EDS analysis of the porous polymer $\mathrm{TP}-\mathrm{CHCl}_{3}$ showing the amount of carbon (purple), oxygen (blue), chlorine (yellow), aluminium (orange) and zirconium (green) in a specific particle.

Table S10. EDS analysis of TP- $\mathrm{CHCl}_{3}$.

|  | $\mathbf{C}$ | $\mathbf{0}$ | $\mathbf{C l}$ | $\mathbf{A l}$ | $\mathbf{Z r}$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Mass \% | 93.55 | 5.25 | 0.85 | 0.35 | 0.00 |
| Atom \% | 95.52 | 4.03 | 0.29 | 0.16 | 0.00 |



Figure S39. SEM image of the porous polymer $\mathrm{TePE-CHCl} l_{3}$ in a magnification of 4.5 k (left) and of 43 k (right). Smaller particles are building broader agglomerates. The measured particle sizes are $12.89 \mu \mathrm{~m}$ (left) and 522.9 nm (right).


CI K $\alpha 1$



O K $\alpha 1$


Figure S40. EDS analysis of the porous polymer $\mathrm{TePE}-\mathrm{CHCl}_{3}$ showing the amount of carbon (purple), oxygen (blue), chlorine (yellow), aluminium (orange) and zirconium (green) in a specific particle.

Table S11. EDS analysis of TePE- $\mathrm{CHCl}_{3}$.

|  | $\mathbf{C}$ | $\mathbf{0}$ | $\mathbf{C l}$ | $\mathbf{A l}$ | $\mathbf{Z r}$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Mass \% | 94.18 | 4.75 | 0.71 | 0.36 | 0.00 |
| Atom \% | 95.96 | 3.63 | 0.24 | 0.16 | 0.00 |



Figure S41. SEM image of the porous polymer $\mathrm{TPB}^{\mathbf{S}} \mathrm{CHCl}_{3}$ in a magnification of 4.5 k (left) and of 43 k (right). Smaller particles are building broader agglomerates. The measured particle sizes are $7.722 \mu \mathrm{~m}$ (left) and 454.0 nm (right).


Figure S42. EDS analysis of the porous polymer $\mathrm{TPB}-\mathrm{CHCl}_{3}$ showing the amount of carbon (purple), oxygen (blue), chlorine (yellow), aluminium (orange) and zirconium (green) in a specific particle.

Table S12. EDS analysis of TPB-CHCl 3 .

|  | $\mathbf{C}$ | $\mathbf{0}$ | $\mathbf{C l}$ | $\mathbf{A l}$ | $\mathbf{Z r}$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Mass \% | 90.47 | 5.98 | 2.01 | 1.54 | 0.00 |
| Atom \% | 93.92 | 4.66 | 0.71 | 0.71 | 0.00 |



Figure S43. SEM image of the porous polymer HPB-DCM in a magnification of 8 k (left) and of 43 k (right). Smaller particles are building broader agglomerates. The measured particle sizes are $6.038 \mu \mathrm{~m}$ (left) and 482.4 nm (right).

C K $\alpha 1,2$

$\longdiv { 1 0 \mu \mathrm { m } }$

CI K $\alpha 1$


Al K $\alpha 1$

$\mathrm{Zr} \operatorname{L} \alpha 1$


Figure S44. EDS analysis of the porous polymer HPB-DCM showing the amount of carbon (purple), oxygen (blue), chlorine (yellow), aluminium (orange) and zirconium (green) in a specific particle.

Table S13. EDS analysis of HPB-DCM.

|  | $\mathbf{C}$ | $\mathbf{0}$ | $\mathbf{C l}$ | $\mathbf{A l}$ | $\mathbf{Z r}$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Mass \% | 94.72 | 4.59 | 0.00 | 0.70 | 0.00 |
| Atom \% | 96.19 | 3.50 | 0.00 | 0.32 | 0.00 |

I)

II)


Figure S45. I) Scheme of the Friedel-Crafts reaction between a monomer and a linker, catalyzed by $\mathrm{AlCl}_{3}$. The coordination of $\mathrm{AlCl}_{3}$ and the linker leads to a positive polarization at the adjacent carbon that can be attacked by the high electron density of the monomer and form a polymer under release of HCl and rearomatisation. II) Scheme of the self-polymerization of a solid linker on the example of Bis(chloromethyl)benzene (BCMB). The coordination of $\mathrm{AlCl}_{3}$ and the linker leads to a positive polarization at the adjacent carbon that can be attacked by the high electron density of another linker and form a polymer under release of HCl and rearomatisation.

-

TP


TePE
$\mathrm{C}_{2}$



TPB
$\mathrm{C}_{3}$



TePM
$T_{d}$


HPB
$\mathrm{C}_{2}$
$\mathrm{C}_{6}$

Figure S46. Schematic overview over the geometries of the $\mathrm{C}_{2}$ monomers $p$-Terphenyl (TP) and Tetraphenylethylene (TePE), the $\mathrm{C}_{3}$ monomer Triphenylbenzene (TPB), the $\mathrm{T}_{\mathrm{d}}$ monomer Tetraphenylmethane (TePM) and the $\mathrm{C}_{6}$ monomer Hexaphenylbenzene (HPB).
I)

II)


Figure S47. Resonance structures of the carbenium intermediate for the polymerization of I) the model compound Biphenyl (BP) for Triphenylbenzene (TPB) and of II) the model compound Phenyltriazine (PT) for Triphenyltriazine (TPT).

