

CO₂ capture by Li₂CaSiO₄ and enhancement with alkali carbonates

Zhen Wang^a, Chenteng Sun^{a *}, Qian Xu^{a *}, Xingli Zou^a, Hongwei Cheng^a, Xionggang Lu^a

^a *The State Key Laboratory of Advanced Special Steel,*

Shanghai Key Laboratory of Advanced Ferrometallurgy,

School of Materials Science and Engineering, Shanghai University, Shanghai 200072, P. R. China.

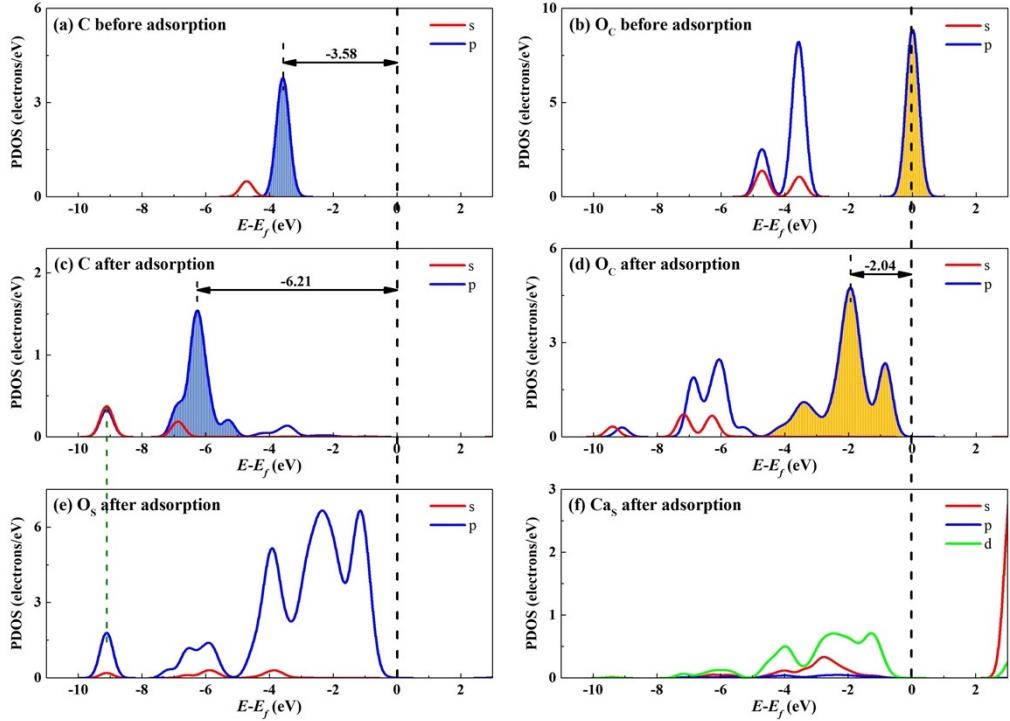


Fig. S1. Density of states analyses of CO_2 before and after adsorption on $\text{Li}_2\text{CaSiO}_4$ (101) surface with top atoms of O and Ca.

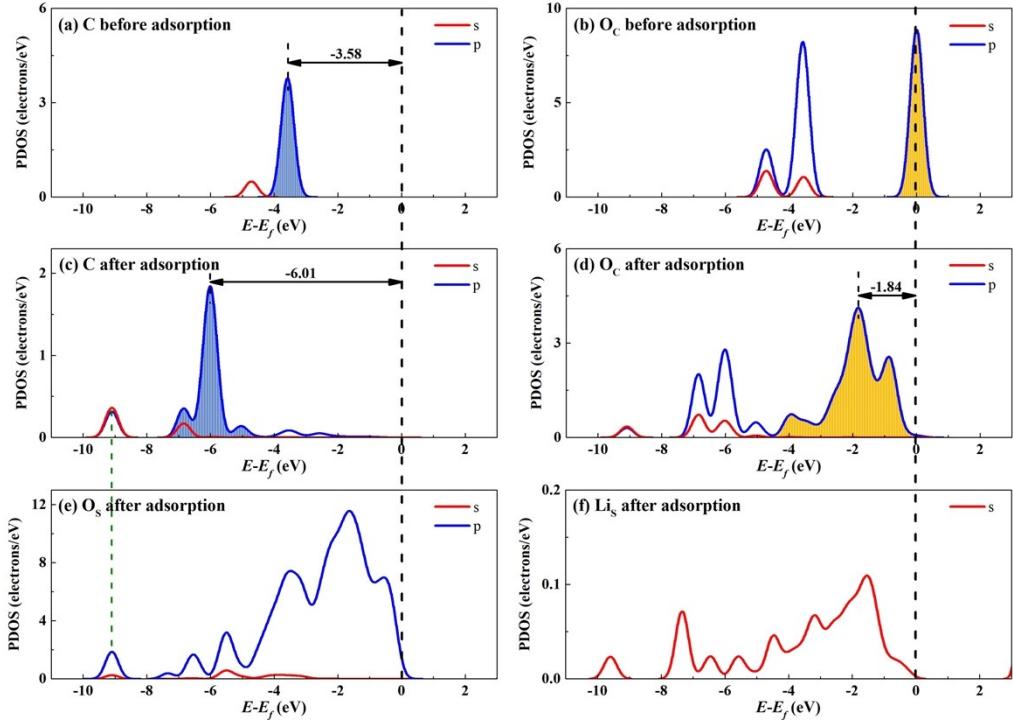


Fig. S2. Density of states analyses of CO_2 before and after adsorption on $\text{Li}_2\text{CaSiO}_4$ (101) surface with top atoms of O and Li.

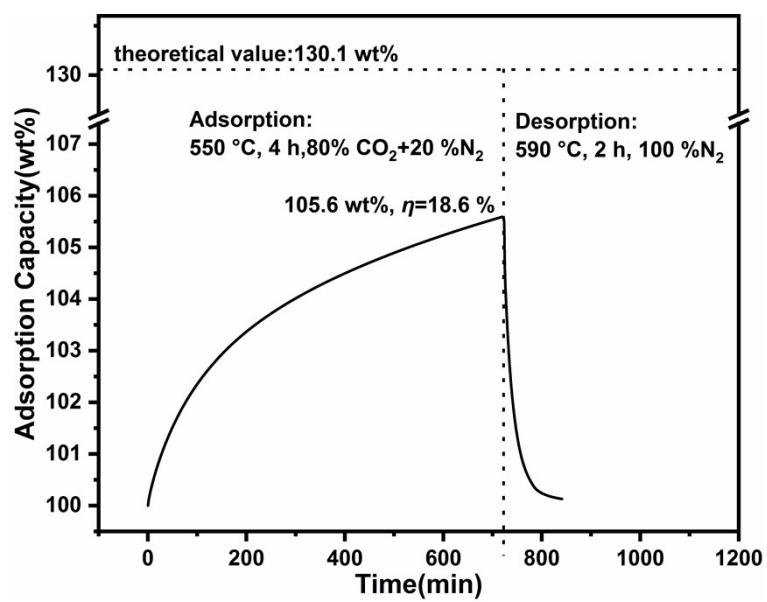


Fig. S3. Isothermal analysis of adsorption at 550 °C in the atmosphere of 80% CO₂ and desorption at 590 °C in 100% N₂.

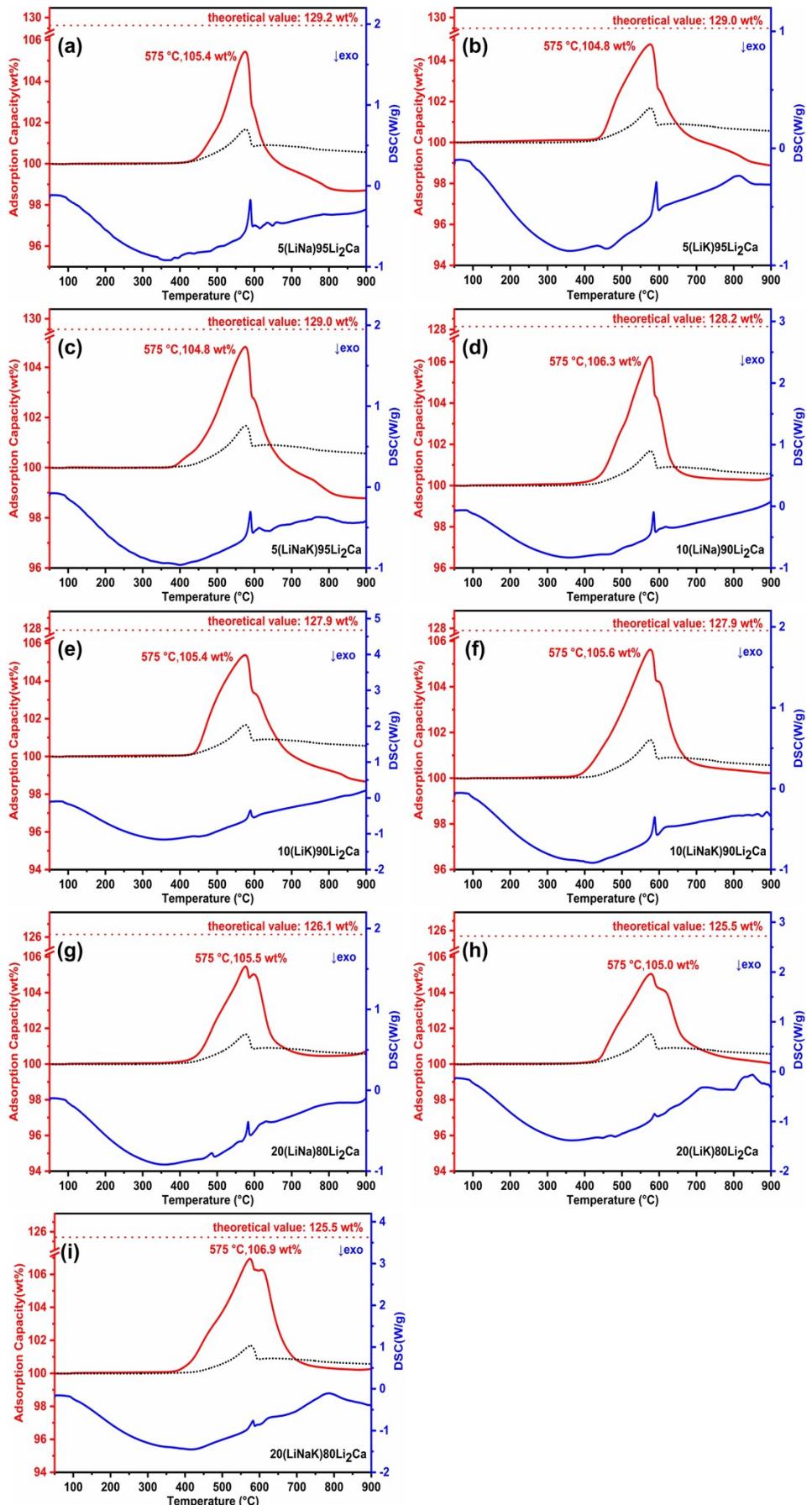


Fig. S4. Dynamic thermal analyses of $\text{Li}_2\text{CaSiO}_4$ mixed with different alkali carbonates from 50

to 900 °C with a heating rate of 10 °C·min⁻¹ under the atmosphere containing 80% CO₂. Dashed line: TG curve of pristine Li₂CaSiO₄.

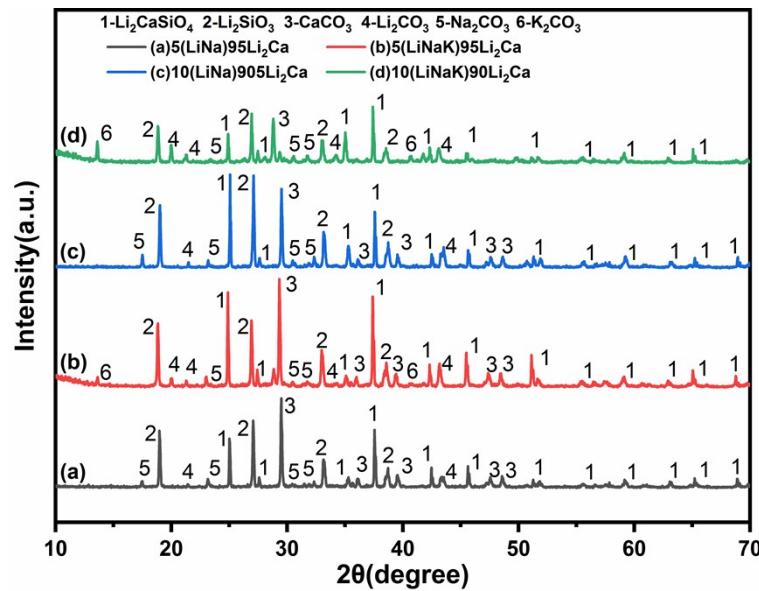


Fig. S5. XRD patterns of the 5(LiNa)95Li₂Ca(a), 5(LiNaK)95Li₂Ca(b), 10(LiNa)90Li₂Ca(c), 10(LiNaK)90Li₂Ca(d), Li₂CaSiO₄ after CO₂ adsorption at 550 °C in the 80 % CO₂ for 4 h.

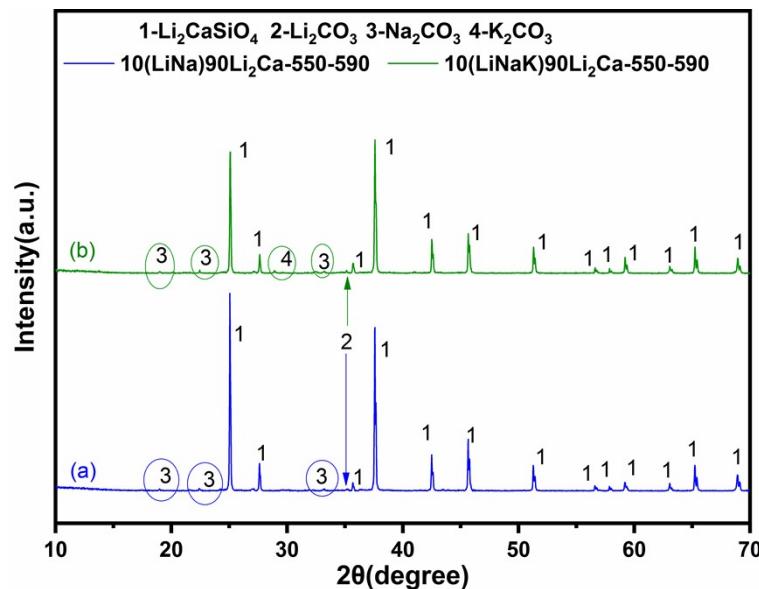


Fig. S6. XRD patterns of the 10(LiNa)90Li₂Ca(a), 10(LiNaK)90Li₂Ca(b) after CO₂ desorption at 590 °C in the 100 % N₂ for 2 h.

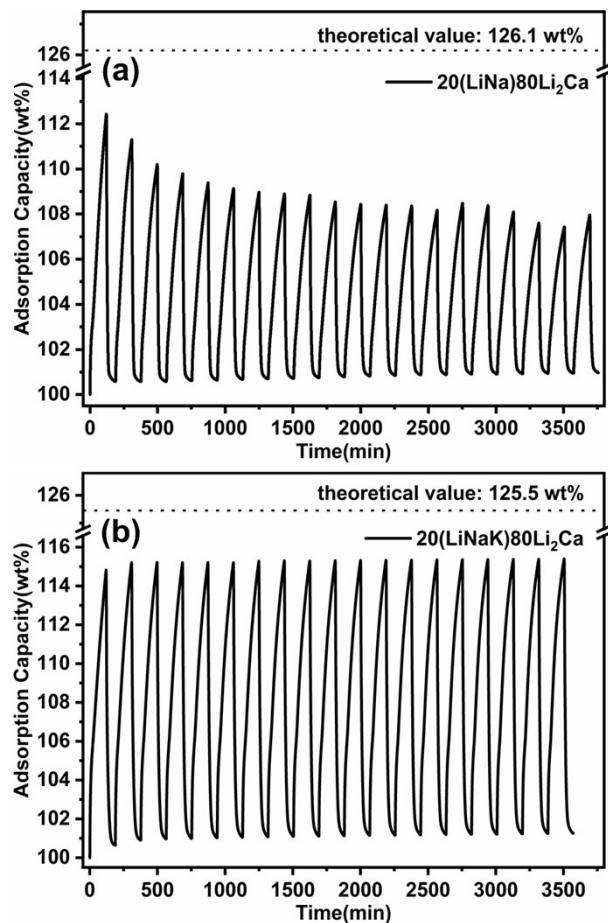


Fig. S7. Cyclic stability of 20(LiNa)80Li₂Ca(a), and 20(LiNaK)80Li₂Ca(b) (adsorption: 550°C, 2h, 80% CO₂, 50 mL·min⁻¹; desorption: 590°C, 1h, 100 % N₂, 50 mL·min⁻¹)

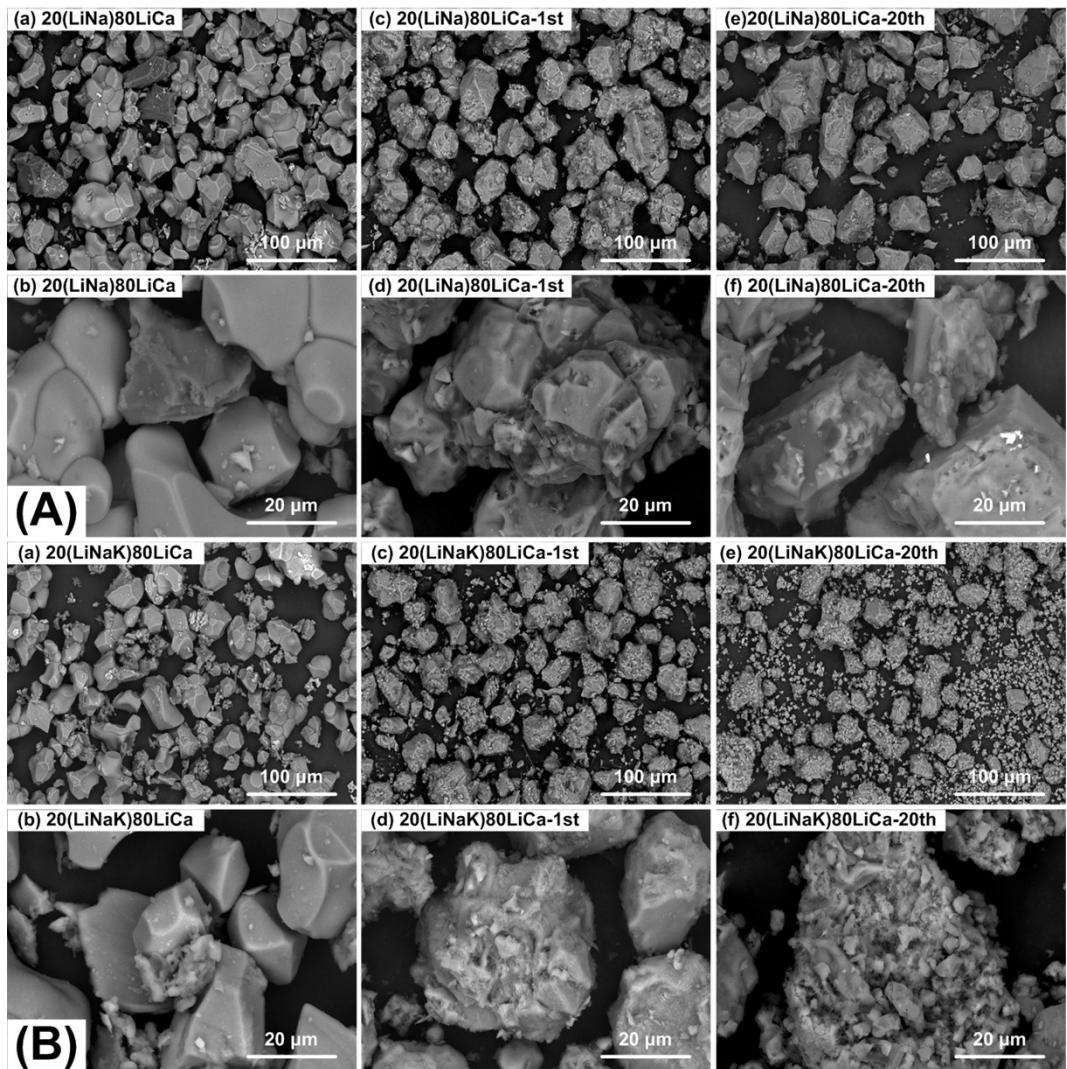


Fig. S8. SEM images of 20(LiNa)80Li₂Ca(A), and 20(LiNaK)80Li₂Ca (B) after different cycles

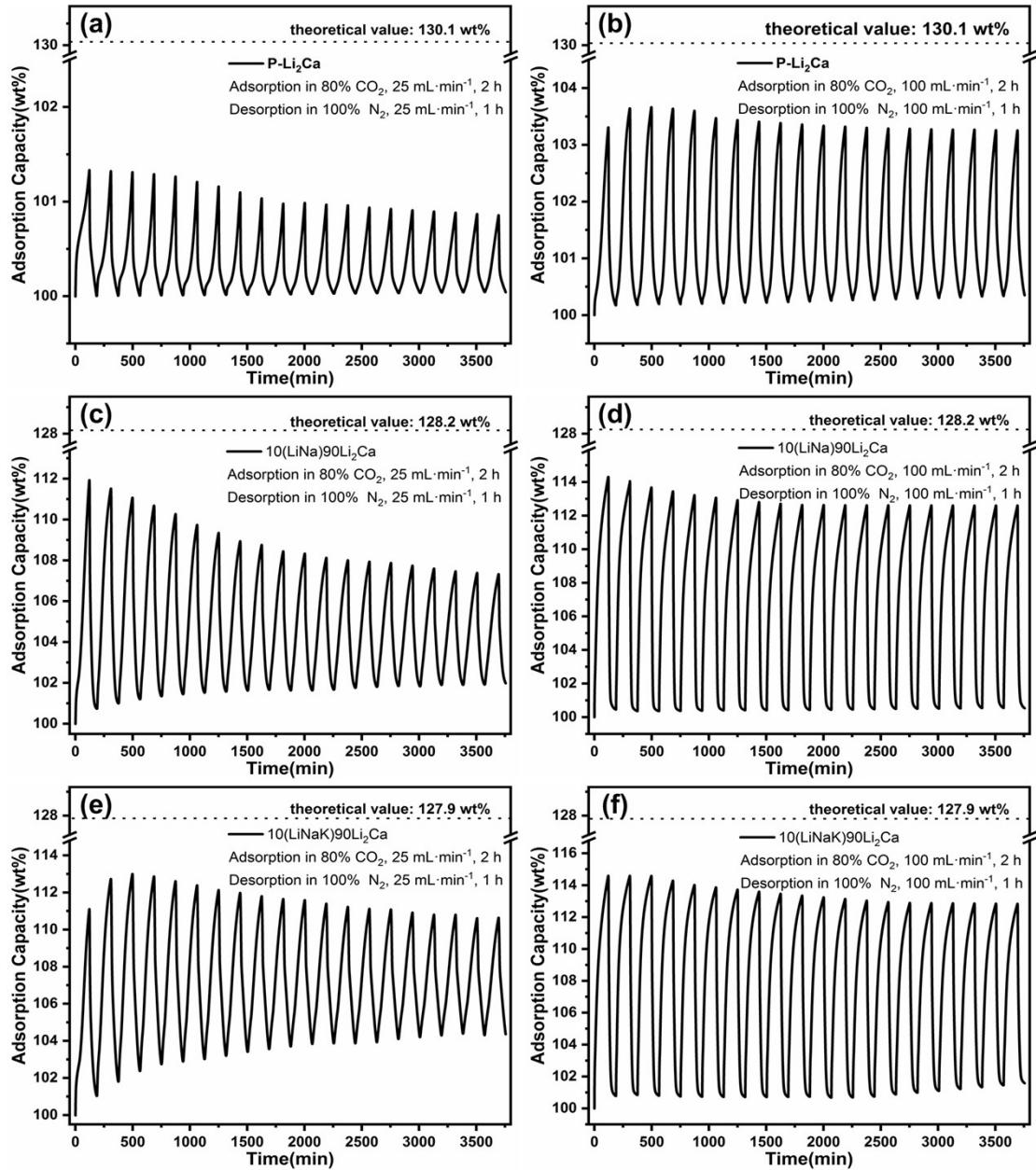


Fig. S9. Cyclic stability of P-Li₂Ca(a,b), 10(LiNa)90Li₂Ca(c,d), and 10(LiNaK)90Li₂Ca(e,f) at different flow rates during 20 capture/release cycles.

Table S1. Weight gain of P-Li₂Ca, 10(LiNa)90Li₂Ca, and 10(LiNaK)90Li₂Ca at different flow rates during 20 capture/release cycles.

Flow rate Weight gain	Samples	P-Li ₂ Ca	10(LiNa)90Li ₂ Ca	10(LiNaK)90Li ₂ Ca
25mL/min	Minimum	0.8 wt%	5.4 wt%	6.3 wt%
	Median	1.0 wt%	7.0 wt%	8.1 wt%
	Maximum	1.3 wt%	11.9 wt%	11.1 wt%
50mL/min	Minimum	1.2 wt%	10.6 wt%	9.6 wt%
	Median	1.4 wt%	10.8 wt%	10.4 wt%
	Maximum	1.6 wt%	12.2 wt%	12.3 wt%
100mL/min	Minimum	2.9 wt%	11.1 wt%	11.4 wt%
	Median	3.1 wt%	11.3 wt%	12.7 wt%
	Maximum	3.3 wt%	14.3 wt%	14.6 wt%