

Supporting Information for

Revealing the evolution of local structure in the formation process of alkaline earth metal cation-containing zeolite from glass

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Additional simulation details

Reverse Monte Carlo (RMC) simulation of Ba- and Ca-containing glasses

The RMC simulation was performed using the RMC_POT program constrained by the experimental structural data, the cut-off interatomic distances and the coordination numbers.¹ The simulation box contained 10000 atoms with the number density of 0.050 and 0.064 atom Å⁻³ for Ba-glass and Ca-glass, respectively. The cut-off interatomic distances for each atom pair were set as the following tables (unit: Å). For Ba-glass, each Si atom was forced to be surrounded by four O neighbors between 1.4 and 1.8 Å, and each Al atom was forced to have four O neighbors between 1.5 and 1.8 Å. For Ca-glass, each Si atom was forced to be surrounded by four O neighbors between 1.4 and 2.0 Å, and each Al atom was forced to have four O neighbors between 1.5 and 2.0 Å. For both glasses, each O atom was forced to have at most two Si/Al neighbors between the corresponding limits. The constraints were fulfilled for the corresponding atoms by 93% and 96% for Ba-glass and Ca-glass, respectively.

(a) Ba-glass					(b) Ca-glass				
	Si	Al	Ba	O		Si	Al	Ca	O
Si	2.6	2.6	3.3	1.3	Si	2.6	2.6	2.6	1.4
Al	–	2.5	3.3	1.4	Al	–	2.5	2.6	1.5
Ba	–	–	3.8	2.5	Ca	–	–	2.8	2.2
O	–	–	–	2.2	O	–	–	–	2.2

Simulated reduced pair distribution function of harmotome and Phillipsite-Ca

The simulation was conducted by software *PDFgui*.² The structural models of harmotome and Phillipsite-Ca were created based on the previously published crystallographic information files,^{3,4} and that of harmotome was further modified to fit the experimental scattering data. Here, the framework was assumed to be composed of only Si and O.⁵ The software *VESTA* was used to visualize the structural models.⁶

Supplementary Tables

Table S1 Summary of the zeolites that have not been artificially synthesized and their extra-framework cations (the alkaline earth metal cations are highlighted)

Structure code	Name	Extra-framework cation
AFG	Afghanite	Na, K, <u>Ca</u>
BCT	Svyatoslavite	<u>Ca</u>
-CHI	Chiavennite	<u>Ca</u> , Mn
DAC	Dachiardite	<u>Ca</u> , Na, K
FAR	Farneseite	<u>Ca</u> , Na, K
FRA	Franzinite	Na, K, <u>Ca</u>
GIU	Giuseppettite	Na, K, <u>Ca</u>
GOO	Goosecreekite	<u>Ca</u>
LIO	Liottite	Na, <u>Ca</u>
MAR	Marinellite	Na, <u>Ca</u>
MON	Montesommaite	K, Na
NAB	Nabesite	Na
-PAR	Partheite	<u>Ca</u>
-RON	Roggianite	<u>Ca</u>
TER	Terranovaite	Na, <u>Ca</u>
TOL	Tounkite-like material	Na, <u>Ca</u> , K
TSC	Tschornerite	<u>Ca</u> , <u>Sr</u> , K, <u>Ba</u>
WEI	Weinebeneite	<u>Ca</u>
-WEN	Wenkite	<u>Ba</u> , <u>Ca</u> , Na

Table S2 Solubility of different hydroxides in water at 25 °C^{7,8}

Hydroxide	Solubility (g/100 g H ₂ O)
LiOH	12.8
NaOH	114
KOH	118
CsOH	400
Mg(OH) ₂	0.001
Ca(OH) ₂	0.150
Sr(OH) ₂	1.00
Ba(OH) ₂	4.54

Supplementary Figures

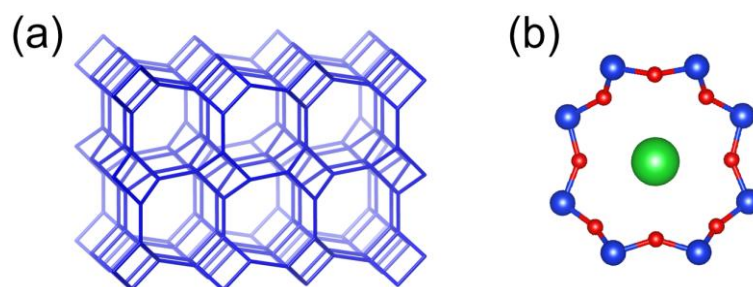


Fig. S1 (a) PHI-type topological structure viewed along *a*-axis. (b) Symmetric Ba-containing 8R in harmotome. Blue: T (Si or Al); red: O; green: Ba. The PHI framework is comprised of 4Rs and 8Rs. The chains of the doubly connected 4Rs (known as double crankshafts) run parallel to the *a*-axis. Three types of channels confined by 8Rs exist, parallel to the *a*-, *b*- and *c*-axes, respectively. The Ba²⁺ cations in the harmotome are coordinated by the 8Rs aligned along the *c*-axis. The projections of the PHI-type topological structure along each axis can be found in **Fig. S10**.



Fig. S2 Photo of the carbon-coated reactor. Due to the small amount of the reactant in each batch of the synthesis, this small reactor is employed, where the carbon coating plays a role same as the Teflon cup in the conventional autoclave.

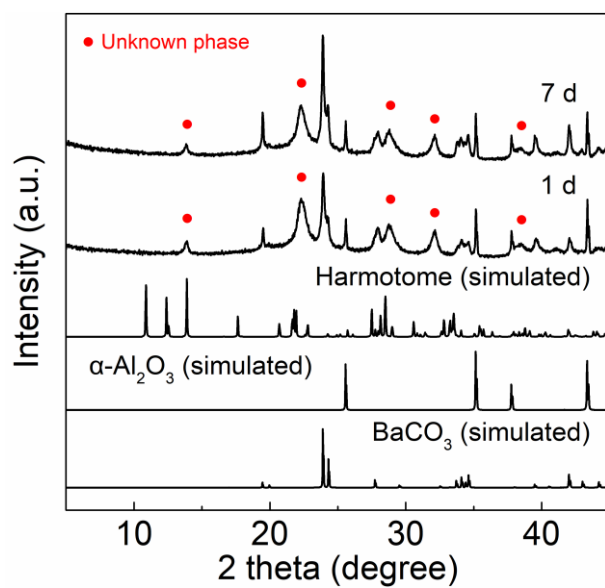


Fig. S3 XRD patterns of the products synthesized from Ba-PM for 1 d and 7 d (referenced with simulated XRD patterns of BaCO_3 , Al_2O_3 and harmotome).

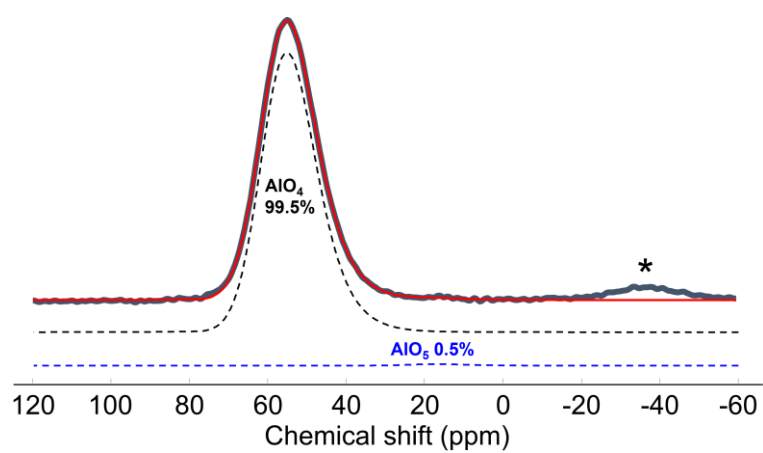


Fig. S4 ^{27}Al MAS NMR spectrum of Ba-glass acquired at 18.79 T. The spectrum was fitted by software *dmfit*. The asterisk donates the spinning sideband.

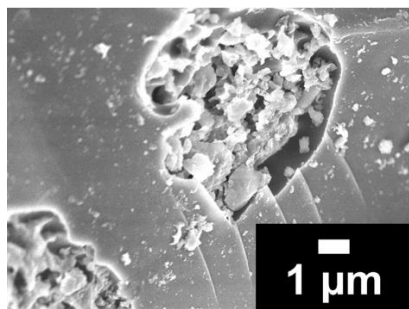


Fig. S5 FE-SEM image of the product synthesized from Ba-glass for 1 d, showing the severely etched surface.

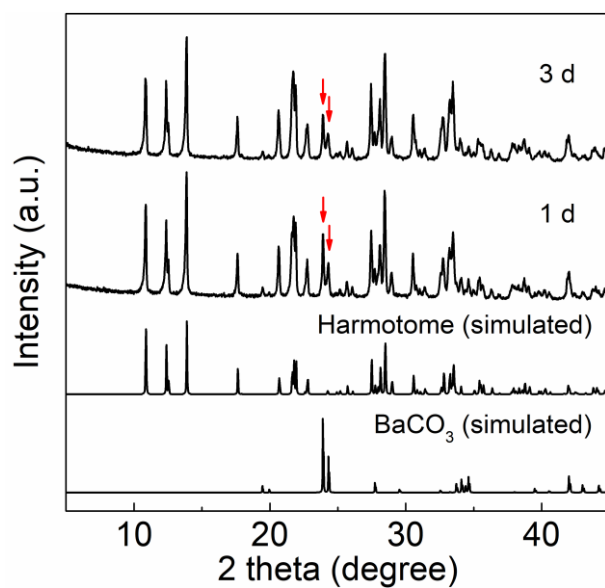


Fig. S6 XRD patterns of the products synthesized from Ba-glass for 1 d and 3 d in a pH 14 NaOH solution (referenced with simulated XRD patterns of BaCO₃ and harmotome). The red arrows indicate the diffraction peaks derived from BaCO₃.

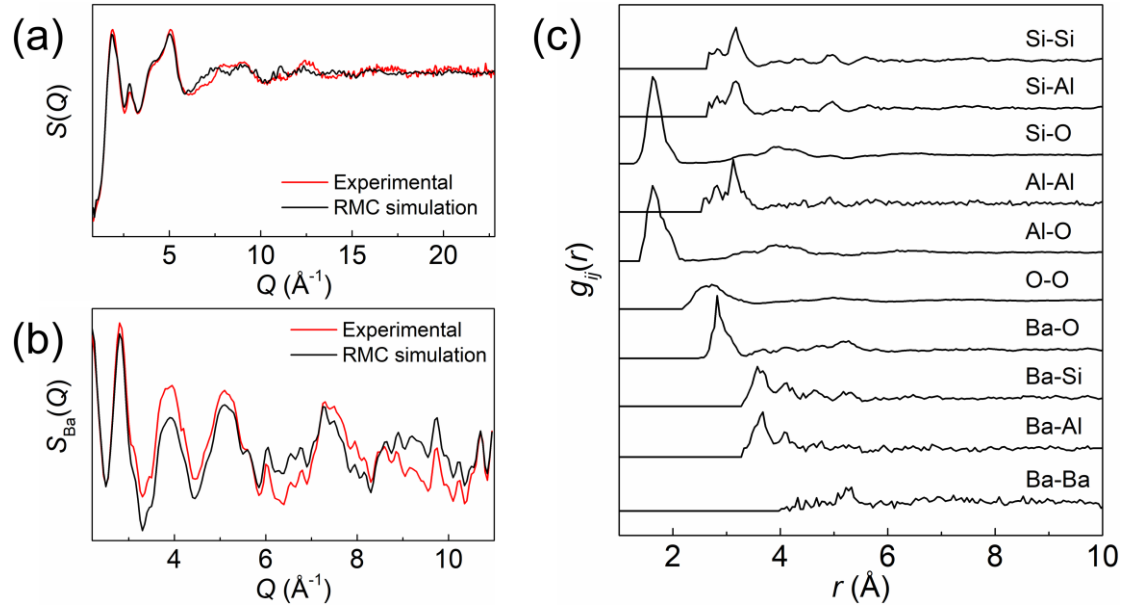


Fig. S7 Comparison of (a) total structure factors, $S(Q)$, and (b) differential structure factors, $S_{\text{Ba}}(Q)$, of Ba-glass obtained by experimental measurement and RMC simulation. (c) Partial PDFs, $g_{ij}(r)$, of Ba-glass obtained by RMC simulation.

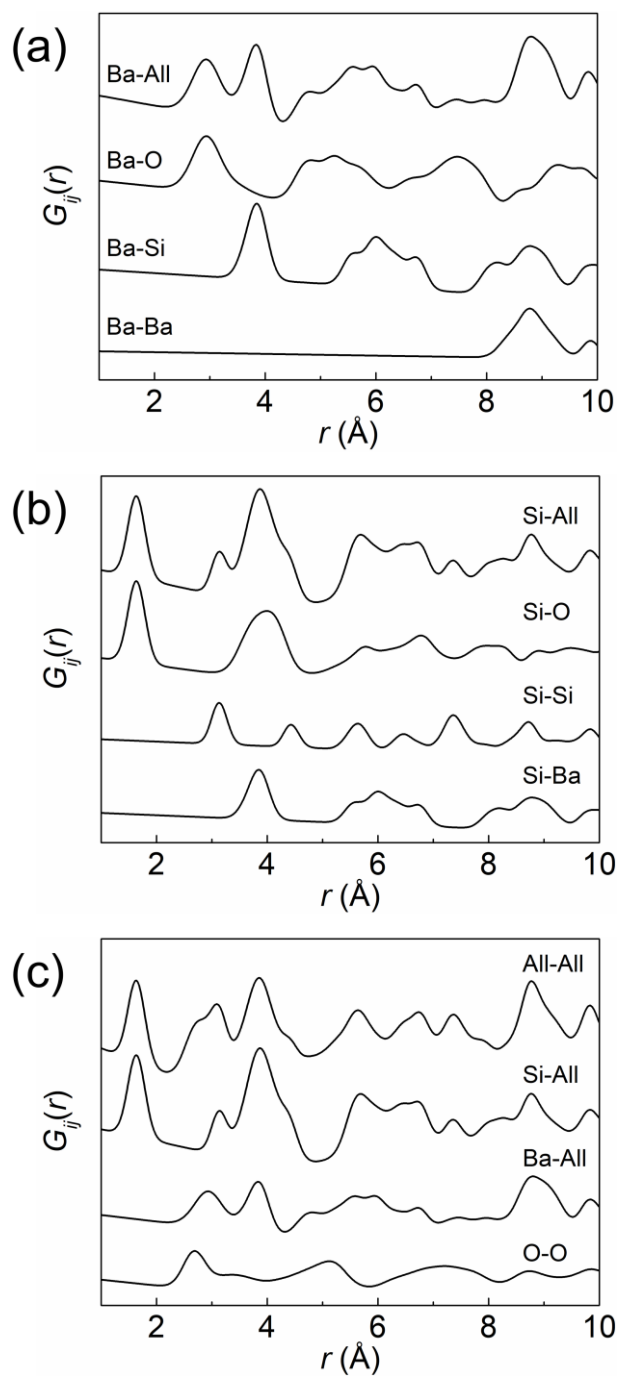


Fig. S8 Partial reduced PDFs, $G_{ij}(r)$, of harmotome obtained by software *PDFgui*. (a) and (b) show all the $G_{ij}(r)$ related to Ba and Si, respectively, where Ba–All and Si–All mean the sum of each $G_{ij}(r)$ related to Ba and Si, respectively. In (c), All–All means the total reduced PDF, $G(r)$, of harmotome.

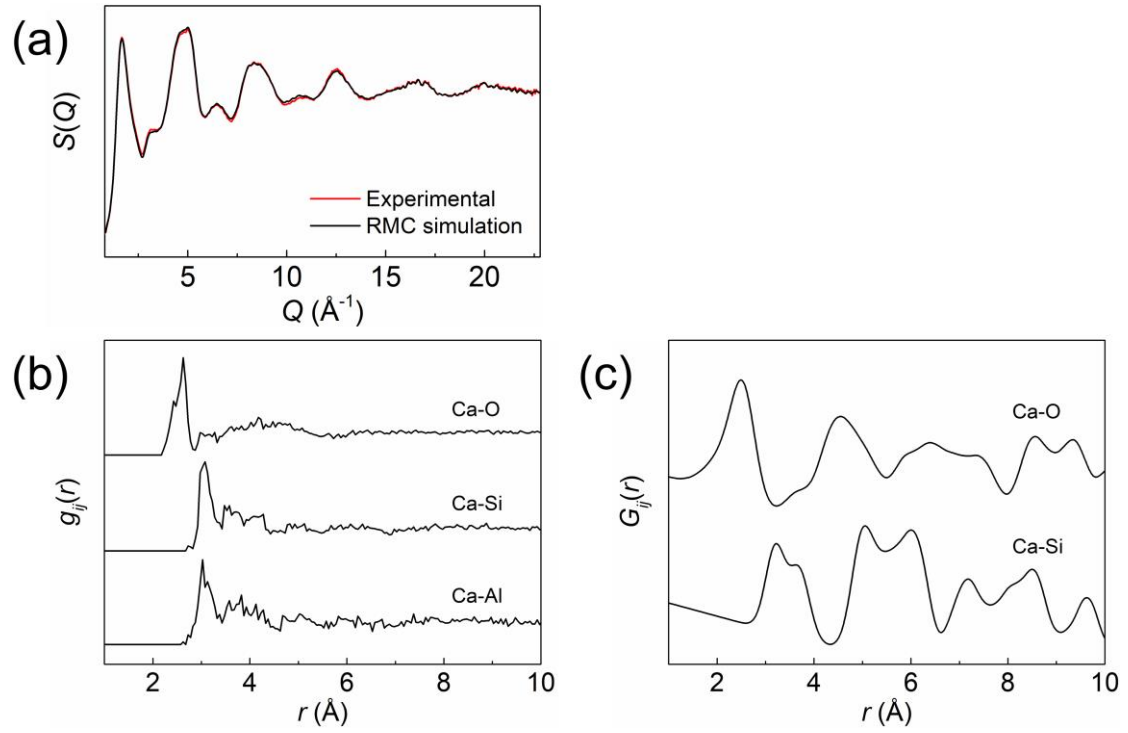


Fig. S9 (a) Comparison of total structure factors, $S(Q)$, of Ca-glass obtained by experimental measurement and RMC simulation. (b) Partial PDFs, $g_{ij}(r)$, of Ca–O/Si/Al pairs of Ca-glass obtained by RMC simulation. (c) Partial reduced PDFs, $G_{ij}(r)$, of Ca–O/Si pairs of Phillipsite-Ca obtained by software *PDFgui*.

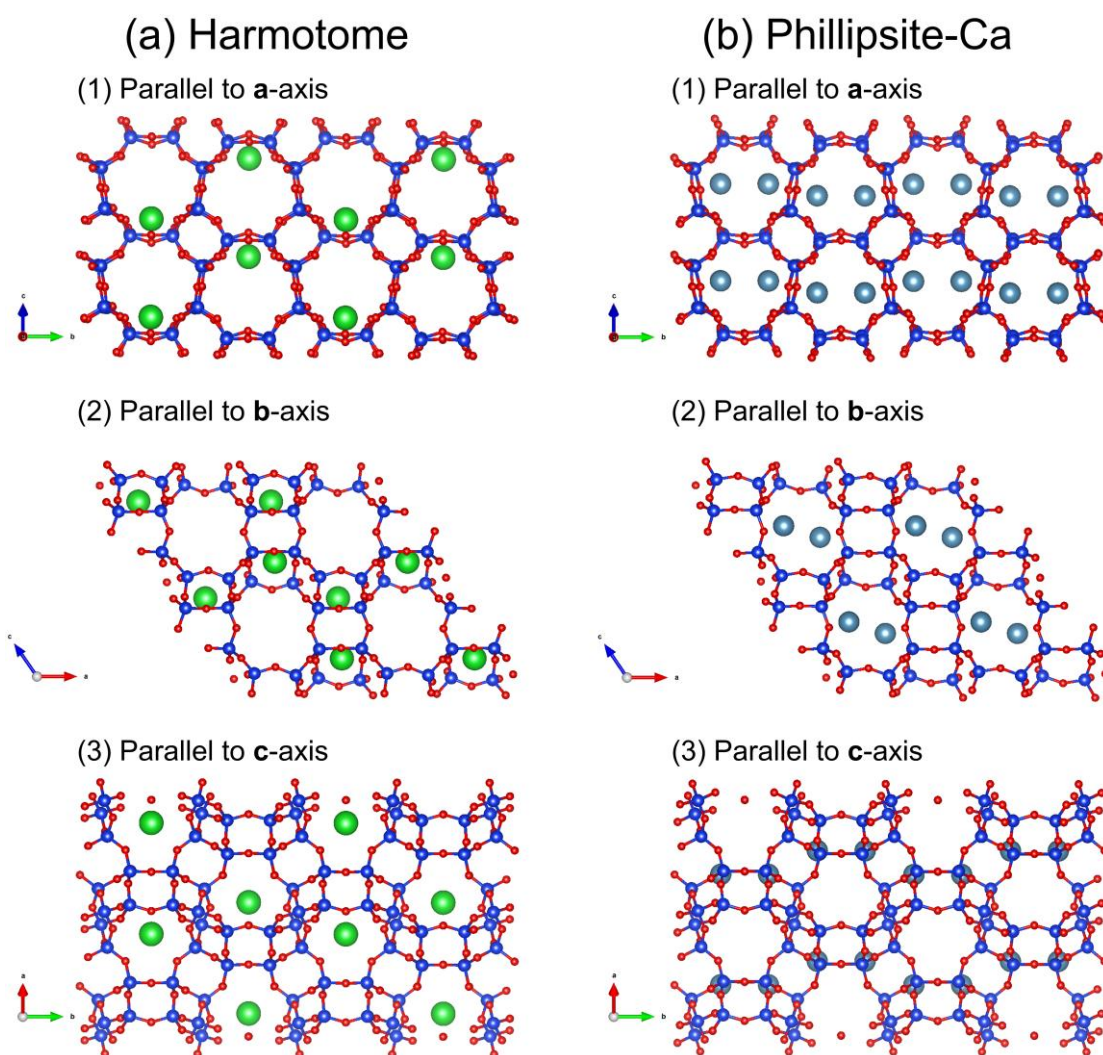


Fig. S10 Illustrations of (a) Ba^{2+} sites in harmotome and (b) Ca^{2+} sites in Phillipsite-Ca. Ba^{2+} cations in the harmotome block the 8R channels parallel to the **c**-axis, while Ca^{2+} cations in the Phillipsite-Ca obstruct the 8R channels parallel to the **a**- and **b**-axes.⁹

References

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