Supporting Information

Pentacoordinated Al³⁺ stabilized polyoxometalates for the efficient catalytic valorization of biomass-derived feedstocks

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Fig. S1. (a) N_2 adsorption and desorption isotherms, and (b) Pore size distributions of the catalysts.



Fig. S2. HRTEM image of pure APMo.



Fig. S3. HRTEM image of pure APMo after a few seconds. The lattice fringes disappear.



Fig. S4. (a-e) HAADF-STEM image and corresponding EDS maps of 12%APMo@Al_{rp} for O, Al, P, and Mo.



Fig. S5. (a)TEM image of 49%APMo/Al₂O₃-IM, (b-f) HAADF-STEM image and corresponding EDS maps of 49%APMo/Al₂O₃-IM for O, Al, P, and Mo.



Fig. S6. (a)TEM, (b) HRTEM images, and (c) EDS maps of 49%APMo/Al_{rp}-IM for Al, Mo, O, and P. (c) XRD patterns and (e) FT-IR spectra of 49%APMo/Al_{rp}-IM.

49%APMo/Al_{rp}-IM exhibits irregular morphology with uniform distribution of Al, O, Mo, and P elements. Powder X-ray diffraction (XRD) shows peaks assigned to the parent crystalline APMo (JCPDS No. 09-0412), proving the successful loading of APMo along with the FT-IR results exhibiting finger-print peaks of APMo.



Fig. S7. SEM images of $rp-Al_2O_3$.



Fig. S8. TEM images of n%APMo@Al_{rp} (n=0, 2, 6, 15, 38, 49).



Fig. S9. (a) TGA-DTA curves of as-prepared 49%APMo@Al_{rp}. (b) FT-IR spectra of asprepared and calcined 49%APMo@Al_{rp}. XRD patterns (c) and FT-IR spectra (d) of 49%APMo@Al_{rp} and 49%APMo/Al_{rp}-IM calcined at 400 °C.

The obvious exothermic peaks at 190.77 °C and 237.83 °C are attributed to the composition of P123, accompanied with significant weight loss (**Fig. S9a**). After calcination at 350 °C, the identical C-O stretching vibration bands (1000-1125 cm⁻¹) and C-H symmetrical and asymmetric stretching vibration bands (2876 and 2930 cm⁻¹ respectively) of isopropanol and P123 disappeared¹ (**Fig. S9b**), implying the removal of isopropanol and P123. Further increasing the calcination temperature to 400 °C, APMo would decompose to produce MoO₃ species (**Fig. S9c**), with the disappearance of FT-IR finger-print peaks (**Fig. S9d**).



Fig. S10. ^{27}Al MAS NMR spectra of 6%APMo@Al_{rp} and 38%APMo@Al_{rp}.



Fig. S11. XPS-measured surface Mo/Al atomic ratios of n%APMo/Al_{rp}-IM.



Fig. S12. (a-b) XPS spectra of 49%APMo@Al_{rp}, 15%APMo@Al_{rp}, APMo, and rp- Al_2O_3 . High-resolution spectra for the O 1s peak (a), Mo 3d peak (b).



Fig. S13. (a-b) Conversion and selectivity of benzyl alcohol oxidation per 100 mg catalyst for n%APMo@Al_{rp} (a), and n%APMo/Al₂O₃-IM (b) as a function of APMo loading (%). Reaction conditions: 100 mg catalyst, 5 mL CH₃CN, 3.10 mL 30% H₂O₂, 2 mmol Benzyl alcohol, 80 °C, 4 h.



Fig. S14. Conversion of benzyl alcohol oxidation versus time with different volume of $30\%H_2O_2$ (a) and different temperatures (b) with $49\%APMo@Al_{rp}$, (c) conversion and selectivity with different solvents.



Fig. S15. Reaction kinetic curves of 49%APMo/Al_{rp}-IM. Reaction conditions: 100 mg catalyst, 5 mL CH₃CN, 6.15 mL 30% H_2O_2 , 4 mmol Benzyl alcohol, 80 °C, 10 h.



Fig. S16. Reaction kinetics curve of 49%APMo/Al₂O₃-IM and pure APMo.



Fig. S17. Reaction kinetic curves of 49%APMo@Al_{rp} using pure PhCHO (a) and a mixture of BnOH/PhCHO in a 50/50 ratio (b) as substrates. Reaction conditions: 100 mg catalyst, 5 mL CH₃CN, 6.15 mL 30% H_2O_2 , 4 mmol substrates, 80 °C, 21 h/23 h.



Fig. S18. (a)TEM image of 49%APMo@Al_{rp}-U5, (b-f) HAADF-STEM image and corresponding EDS maps of 49%APMo@Al_{rp}-U5 for O, Al, P, and Mo.



Fig. S19. (a) XRD patterns of fresh and reused 49%APMo@Al_{rp}, (b) XRD patterns of fresh 49%APMo/Al₂O₃-IM and 49%APMo/Al₂O₃-IM-U1.



Fig. S20. (a) FT-IR spectra of 49%APMo@Al_{rp} and reused samples, (b) FT-IR spectra of $rp-Al_2O_3$, 49%APMo/Al_2O_3-IM, and 49%APMo/Al_2O_3-IM-U1.



Fig. S21. (a-b) Catalyst structures of APMo (a), AI_2O_3 -com (b), APMo/ AI_2O_3 -IM(c) and APMo@ $AI_{rp}(d)$.



Fig. S22. Typical binding geometries of Benzyl alcohol (a-d) and Benzaldehyde (e-h) on different catalysts.



Fig. S23. The charge density difference between the POM and the amorphous Al_2O_3 surfaces, (dark purple: Mo, light purple: P, silver: Al, red: O, blue: N, and white: H), the yellow and blue colors indicate electron accumulation and depletion, respectively, the value of the iso-surfaces was set to ± 0.003 e/Bohr³.



Fig. S24. In situ FTIR of pyridine adsorption profiles of $rp-Al_2O_3$ (a), 15% APMo@Al_{rp} (b), commercial Al₂O₃ (c), and 49%APMo/Al₂O₃-IM (d).



Fig. S25. Conversion of palmitic acid upon esterification with different volume of methanol (a), and different temperatures (b) catalyzed by 49%APMo@Al_{rp}.



Fig. S26. (a) Conversion of palmitic acid esterification over consecutive reaction cycles with 49%APMo@Al_{rp}, (b) XRD patterns of fresh and reused 49%APMo@Al_{rp}.

Sample	S _{BET} (m²/g)	Total pore volume	Average pore diameter (nm)
		(cm³/g)	
rp-Al ₂ O ₃	567	0.637	4.49
6%APMo@Al _{rp}	640	0.842	5.27
15%APMo@Al _{rp}	560	0.533	3.81
26%APMo@Al _{rp}	518	0.499	3.85
49%APMo@Al _{rp}	339	0.456	5.37
49%APMo/Al _{rp} -IM	217	0.134	2.48
Al ₂ O ₃ -com	135	0.802	23.80
49%APMo/Al ₂ O ₃ -IM	124	0.528	17.93

Table S1. Physical-chemical properties of the catalysts.

Catalysts	Actual loading/%
2%APMo@Al _{rp}	2.2
4%APMo@Al _{rp}	4.1
6%APMo@Al _{rp}	5.8
12%APMo@Al _{rp}	12.4
15%APMo@Al _{rp}	15.0
23%APMo@Al _{rp}	23.4
20%APMo@Al _{rp}	19.8
26%APMo@Al _{rp}	25.54
38%APMo@Al _{rp}	38.0
43%APMo@Al _{rp}	42.6
49%APMo@Al _{rp}	48.7
54%APMo@Al _{rp}	54.1

Table S2. ICP-AES results of APMo loading for n%APMo@Al_{rp}.

 Table S3.
 27 AI MAS Percentage of aluminum with different coordination numbers.

Entry	Catalysts	Al _T /%	Al _p /%	Al _o /%
1	rp-Al ₂ O ₃	11	15	74
2	6%APMo@Al _{rp}	10	10	80
3	15%APMo@Al _{rp}	12	20	68
4	38%APMo@Al _{rp}	8	9	83
5	49%APMo@Al _{rp}	7	2	91

Entry	Catalysts	APMo loading/%
1	49%APMo@Al _{rp}	48.7
2	49%APMo@Al _{rp} –U5ª	34.3
3	49%APMo@Al _{rp} –U5 ^b	37.0
4	49%APMo@Al _{rp} c	45.8

Table S4. ICP-AES results of 49%APMo@Al_rp and the used ones.

a: after five cycles of benzyl alcohol oxidation;

b: after five cycles of palmitic acid esterification;

c: after repeated washing with water.

Entry	Catalyst	Reaction	Reaction	Mol ratio	Mol ratio	Conv.	Sel.	Ref.
		Time(h)	Temperature(°C)	(H ₂ O ₂ /alc	(Alcohol/cat)	(%)	(%)	
				ohol)				
1	49%APMo@Al _{rp}	10	80	15	155	81	100	This
								work
2	{3CD@SiW ₁₂ }	24	85	5	250	96	25	2
3	[SiW ₁₂ O ₄₀] ⁴⁻	24	85	5	250	19	15.8	2
4	[PW ₁₂ O ₄₀] ³⁻	6	95	1.5	77	48	67	3
5	[PW ₁₁ ZnO ₃₉] ⁵⁻	8	85	10	20	34	100	4
6	[BW ₁₁ O ₃₉ H]	6	90	2	66.7	98	83	5
7	$H_5PV_2W_{10}O_{40}$	8	80	>20	2.6	75	93	6
8	PIPA-13	6	95	1.5	77	96	86	3
9	[TMGOH] _{2.2} H _{0.8} P	6	90	1.5	333.3	90	89.2	7
	W							
10	[PyHA]₃PW	6	90	1.5	6	72	95.8	7
11	PW-NH ₂ -IL-SBA-	6	100	3.0	-	72	91	8
	15							
12	(PW ₁₁) ₃ /MCM-41	20	80	3.0	-	30	90	9

Table S5. Comparison of results obtained over different Keggin-type POM catalysts in the selective oxidation of benzyl alcohol with H_2O_2 .

The amount of H_2O_2 used in the reaction is relatively high, mainly because the support of our catalyst 49%APMo@Al_{rp} is essentially amorphous AlOOH. AlOOH (especially AlOOH with surface defects) tends to absorb H_2O_2 via Al-O-H structure interacting with the oxygen atom of $H_2O_2^{10}$. Besides, AlOOH has been reported to be the support material of H_2O_2 electrochemical sensing¹¹. The support adsorbs a large amount of H_2O_2 , resulting in the need to provide much H_2O_2 to ensure the formation of adequate [Mo(O)(O₂)₂] intermediates on APMos. The relatively high reaction temperature and high APMo loading may also account for the high H_2O_2 dosage.

Catalyst	Reaction condition	Conv. (%)	Ref.
49%APMo@Al _{rp}	60 °C 18 h	89	This work
49%APMo/Al ₂ O ₃ -IM	60 °C 18 h	47	This work
ZrO ₂ -TiO ₂	100 °C 5 h	93	12
PIL-3	65 °C 10 h	91	13
SBA-15-SO₃H	85 °C 3 h	85	14
Zr-SBA15-08	160 °C 6 h	64	15
ZeoA@MesoS	60 °C 50 h	75	16
AI-MCM-41	130 °C 2 h	79	17

Table S6. Comparison of results obtained over different reported catalysts in palmiticacid esterification.

Table S7 Acidity properties of the catalysts.

Catalyst	Total acid site (mmol _{NH3} /g) ^a	B/L ratio ^b
49%APMo@Al _{rp}	2.17	0.08
49%APMo/Al _{rp} -IM	1.75	0.15
rp-Al ₂ O ₃	1.54	0.04
49%APMo/Al ₂ O ₃ -IM	1.30	0.56
Al ₂ O ₃ -com	0.31	0.24

^aDetermined from NH₃-TPD results.

^bDetermined from the integral area ratios of absorbance bonds at 1543 and 1447 cm⁻¹, respectively.

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