Electronic Supplementary Material (ESI) for Catalysis Science & Technology. This journal is © The Royal Society of Chemistry 2024



Figure S1. XRD of different zeolites.



Figure S2. SEM image of different zeolites. (a) ZSM-5 (b) ZSM-11 (c) MCM-22 (d) ZSM-35 (e) ZSM-22 (f) ZSM-23



Figure S3. The N₂ adsorption-desorption isotherms of different zeolites.



Figure S4. NH₃-TPD profiles of different zeolites.



Figure S13. **GC-MS of organic materials retained in different spent zeolites.** Reaction conditions: 673K, P = 2 MPa, P(CO) = 1.13 MPa, $P(C_2H_5CI) = 9.57$ kPa, WHSV = 0.1 $g_{C2H5CI} g_{cat}^{-1}$ h⁻¹, Ar as balance gas.



Figure S6. XRD of H-ZSM-5 with different SiO_2/Al_2O_3 .



Figure S7. Catalytic performances in C₂H₅Cl coupling CO to Aromatics reaction over H-ZSM-5 with different SiO₂/Al₂O₃. Reaction conditions: 673 K, P = 2 MPa, P(CO) = 1.13 MPa, P(C₂H₅Cl) = 9.57 kPa, WHSV = 0.1 g_{C2H5Cl} g_{cat}⁻¹ h⁻¹, Ar as balance gas.



Figure S8. Catalytic performance over H-ZSM5₃₆ with different temperature under Ar/ CO atmosphere. Reaction conditions: 523/673 K, P = 2 MPa, P(CO) = 1.13 MPa /P(Ar) = 1.99 MPa, P(C₂H₅CI) = 9.57 kPa, WHSV = 0.1 g_{C2H5CI} g_{cat}⁻¹ h⁻¹, Ar as balance gas.



Figure S9. The C₂H₅Cl conversion, product selectivity at different C₂H₅Cl partial pressures. Reaction conditions: 673 K, P = 2.0 MPa, P(CO) = 1.13 MPa, P(C₂H₅Cl) = 2.2 - 9.57x10⁻³ MPa, WHSV = 0.1 g_{C2H5Cl} g_{cat}^{-1} h^{-1} , Ar as balance gas.



Figure S10. GC-MS species retained in spent H-ZSM-5₃₆ under Ar or CO co-feeding. Reaction conditions: 673K, P = 2 MPa, P(CO) = 1.13 MPa /P(Ar) = 1.99 MPa, P(C₂H₅CI) = 9.57 kPa, WHSV = 0.1 $g_{C2H5CI} g_{cat}$ ⁻¹ h⁻¹, Ar as balance gas.



Figure S11. Catalytic performance over HZSM-5₃₆. Reaction conditions: 673K, P = 2 MPa, P(CO) = 1.13 MPa, P(C₂H₅Cl) = $9.57 \times 10^{-3} \text{ MPa}$, WHSV = 0.1 g gcat⁻¹ h⁻¹. Ar as balance gas.



Figure S12. Temperature-programmed in situ DRIFT characterization of C_2H_4+CO as feedstock over H-ZSM-5₃₆ under different atmospheres. Reaction conditions: CO/C₂H₄=6.8, 323 – 673 K, P = 0.1 MPa, Ar as balance gas.



Figure S13. Catalytic performance of maleic anhydride feed over HZSM-5₃₆.a) Product distribution. b) GC-MS of organic materials retained in spent H-ZSM-5₃₆. Reaction conditions: 673K, P = 2 MPa, $P(C_6H_{10}O_3) = 9.57$ kPa, WHSV = 0.1 $g_{C2H5Cl \text{ or } C6H10O3} g_{cat}^{-1}$ h⁻¹. Ar as balance gas.

Topology	Type material	Channel dimensionality	SiO ₂ /Al ₂ O ₃ mole ratio ^a	Surface area ^ь (m²/g)	Pore volume ^c (cm³/g)	Strength acid concentration ^d (mmol/g STD)	Weak acid concentration ^d (mmol/g STD)
MFI	ZSM-5	3-dimensional	36	322.7	0.17	0.49	0.60
MEL	ZSM-11	3-dimensional	36	306.1	0.30	0.34	0.43
MWW	MCM-22	2-dimensional	39	362.6	0.37	0.07	0.82
FER	ZSM-35	2-dimensional	29	326.5	0.26	0.32	0.52
TON	ZSM-22	1-dimensional	38	109.0	0.11	0.13	0.21
MTT	ZSM-23	1-dimensional	34	218.4	0.27	0.24	0.12

a: measured by XRF; b: BET surface; c: Single-point pore volume at P/P₀=0.975; d: measured by NH₃-TPD

Aromatic rings selectivity/% Feedstock	C ₆ H ₆	A 7	A ₈	A ₉	A ₁₀	A ₁₀₊	total
C₂H₅CI	8.47	18.04	11.12	1.64	0.25	28.15	47.59
C₂H₄	5.33	15.11	13.39	2.22	0.47	35.95	48.05

Table S2. The estimated aromatic ring selectivity obtained when C_2H_5CI or C_2H_4 was co-fed with CO.

Reaction conditions: 673 K, P = 2 MPa, P(CO) = 1130 kPa, P(C₂H₅CI) = 9.57 kPa, WHSV = 0.1 g_{C2H5CI} g_{cat}^{-1} h⁻¹. Ar as balance gas.