Which Dominates Industrial-Current-Density CO_2 -to- C_{2+} Electroreduction: $Cu^{\delta+}$ or Microenvironment

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Experimental Section

Chemicals. Copper sulfate pentahydrate (CuSO₄·5H₂O, 99%), ammonium hydroxide (NH₄OH, 25-28%), sodium hydroxide (NaOH, 96%), basic copper carbonate (Cu₂(OH)₂CO₃, 99%) were purchased from Sinopharm Chemical Reagent Co., Ltd (Shanghai, China). All chemicals were used directly without further purification. Aqueous solutions were prepared using deionized water with a resistivity of 18.2 M Ω cm⁻¹.

Materials Synthesis. Synthesis of $Cu_2(OH)_2CO_3$ nanoparticles. Firstly, 1.6 mmol copper sulfate pentahydrate was dissolved in 40 ml of deionized water, and then 40 ml of 0.15 M ammonium hydroxide was dropwise added. After magnetic stirring for 30 min, 20 ml of 1.0 M sodium hydroxide was quickly added into the homogenous solution. After that, pure CO_2 gas (Xiang Yun Supply) was aerated into the blue suspension with the 20 ml min⁻¹ gas flow rate for 12 h. The precipitate was washed three times using deionized water via centrifugation and dried in a vacuum at 60 °C for 12 h to obtain $Cu_2(OH)_2CO_3$ nanoparticles. Feeding can be scaled up by enlarging an equal proportion with the delay of pure CO_2 gas inlet time.

Characterization. The samples were characterized by X-ray diffractometer (D2 PHASER, Bruker, Cu K α , λ = 1.5405 Å), X-ray photoelectron spectroscopy (AXIS-ULTRA DLD-600W), SEM (FEI quanta650) and high-resolution transmission electron microscopy (FEI Tecnai G2 F30) with an X-ray energy dispersive spectrometer (EDS).

In situ Raman Spectroscopy. In situ Raman measurements were collected in a custombuilt Raman cell in a confocal Raman spectroscopy (Alpha300, WITec) by using a 633 nm laser source. The laser power was kept at 2 mW and the integration times were 60 s. The electrolyte was 1.0 M KOH and 0.5 M K₂SO₄ (pH adjusted to 1.6 with sulfuric acid) with a flow rate of 5 ml min⁻¹ and the CO₂ gas flow rate was 40 ml min⁻¹. Before the experiment, calibration was performed according to the peak of the silicon wafer standard at 520 cm⁻¹. Catalyst ink (500 µL) was sprayed into the 1 cm² gas diffusion layer (GDL, YLS-30T) as the working electrode. Ag/AgCl and carbon rod as the reference electrode and counter electrode, respectively. In situ spectroelectrochemistry was performed using a CHI 1140C workstation (CH instrument, Shanghai, China).

Quasi in situ sXAS Spectroscopy. Quasi in situ sXAS measurement was obtained at the BL12B beamline of National Synchrotron Radiation Laboratory (NSRL, China) under a total electron yield (TEY) mode with vacuum better than 5×10^{-7} Pa. The CuO_x-dendrites catalyst was obtained by activating in the flow cell for 10 minutes with the CO₂ gas flow rate was 20 ml min⁻¹ at -0.4 V_{RHE}. After activation, the GDL surface electrolyte was quickly removed and transferred to a vacuum test chamber.

Operando XAFS Measurement. Operando XAFS at Cu K-edge was collected in a custom-built XAFS flow cell at BL11B beamline by fluorescence mode at Shanghai Synchrotron Radiation Facility (SSRF). The beam current of the storage ring was 220 mA with a top-up mode. The incident photons were monochromatized by a Si (111) double crystal monochromator, with an energy resolution $\Delta E/E \sim 1.4 \times 10^{-4}$. The spot size at the sample was $\sim 200 \ \mu m \times 200 \ \mu m$ (H × V). All operando fluorescence mode measurements were using a custom flow cell (Figure S14). The window of the sample

equipment was mounted at an angle of approximately 45° with the incident beam and Lytle detector, which minimizes elastic scattering into the detector and maximizes the signal from the sample. The window facing the sample is sealed by Kapton tape. Catalyst ink (500 μ L) was sprayed into the 1 cm² gas diffusion layer (GDL, YLS-30T) as the working electrode. Ag/AgCl and Pt net as the reference electrode and counter electrode, respectively. The electrolyte was 1.0 M KOH and 0.5 M K₂SO₄ (pH adjusted to 1.6 with sulfuric acid) with a flow rate of 5 ml min⁻¹ and the CO₂ gas flow rate was 40 ml min⁻¹.

All measurements were made at room temperature in the fluorescence mode using Lytle detector with filled with argon gas in the ion chamber. To perform the evolution of structure, the scanning time was 3 min for collecting XANES from 8879 to 9179 eV. The XAFS energy range of Cu K-edge was collected from 8779 to 9779 eV about 15 min under each potential.

The raw data analysis was performed using the IFEFFIT software package according to the standard data analysis procedures.¹ To exclude self-absorption correction for fluorescence measurements, Booth algorithm was considered before fitting and the thickness of the samples were ~5.0 μ m.²

Electrochemical Measurements. The CO₂ electrochemical reduction reaction was conducted in a flow cell with a standard three-electrode system controlled by a CHI 1140C workstation (CH instrument, Shanghai, China). The catalyst link was prepared, and 10 mg catalyst was dispersed in 50 μ L Nafion solution (5%) in 950 μ L isopropanol-water solution in a 3:1 volume ratio by ultrasonic dispersion with 15 min to form a

homogeneous ink. The catalyst link was sprayed into the gas diffusion layer (GDL, YLS-30T) as the working electrode, Ag/AgCl (saturated KCl) electrode as the reference electrode, and Pt net as the counter electrode. For the flow cell, the catalyst link was deposited on the 1 cm² of gas diffusion layer as the working electrode. The flow-cell measurements were conducted in 1 M KOH and 0.5 M K₂SO₄ (pH adjusted to 1.6 with sulfuric acid) with a CO₂ flow rate of 40 ml min⁻¹. Each performance test was repeated three times. Quantification of gas products detected by an in-situ gas chromatograph (PANNA, A91lus). The liquid products were conducted by nuclear magnetic resonance (NMR) spectrometer (Bruker AscendTM 600 MHZ). All the potentials were switched to values with reference to the RHE using:

$$E_{RHE} = E_{Ag/AgCl} + 0.197V + 0.0591 \times pH$$

To offset the ohmic loss, 85% iR compensation (i, current; R, uncompensated resistance) was applied to correct the potentials manually.

FE for each product was calculated from the equation below:

$$FE_g = \frac{z_g x_g F}{Q} \times 100$$

where z_g is the number of electrons transferred for gas, x_g is the number of moles of gas, F is Faraday's constant (96485 C·mol⁻¹) and Q is the integrated charge.

SPCE was calculated from the equation below:

$$SPCE = \frac{60 \ s \times \sum (I \times x_g \times FE_g \div (N_g \times F))}{f \ \times 1 \text{min} \ \div 24.5}$$

where *I* is the applied current, x_g is mole ratio of CO₂ to a specific product, FE_g is the FE of a specific group of products from CO₂R, *f* is the gas flow rate and N_g is the number of electron transfers for every specific product.

COMSOL multiphysics simulations. A two-dimensional finite element model was developed to describe the difference of current density distribution between dendrites electrode and particles electrode. A two-dimensional cross-section of 130 × 150 nm near the electrode was taken for the computational domain. The dendrites electrodes are represented by specific tip, while the particles electrodes are assumed to be irregular grain. The secondary current distribution module from the COMSOL multiphysics software was selected to describe the current and potential distributions in the cell, while Butler-Volmer expression was further used to reveal the electrode kinetics of the charge transfer reaction at room temperature in the bulk electrolyte. Boundary conditions: The upper boundary was set as the electrolyte boundary with a current density at -100 mA cm⁻². The electrolyte and electrode conductivity were assumed to be 10 S/m and $1e^7$ S/m, respectively. Then, the electrical double layer was modeled using the Gouy-Chapman-Stern model to describe the difference of electric field distribution between plate electrode and square electrode, which consists of a Helmholtz layer and a diffusion layer. The former consists of a monolayer of surfaceadsorbed hydrated K⁺ cation on the catalyst surface. The latter consisted of cations and anions, which is established as the result of a dynamic equilibrium between electrostatic forces and diffusion. In a steady state, the Poisson-Nerst-Planck equations could be solved to gain the electric field and K⁺ concentration near the catalyst surface. The diffusion coefficient D of the potassium and hydroxyl ion were taken to be $2.14 \times 10^{-9} \text{ m}^2 \text{ s}^{-1}$ and $6.8 \times 10^{-9} \text{ m}^2 \text{ s}^{-1}$ in water.

DFT Calculations. All the DFT calculations were performed with the Vienna ab initio simulation package (VASP).^{3,4} The exchange-correlation function was described by the generalized gradient approximation (GGA) within the Perdew–Burke–Ernzerhof (PBE).^{5,6} The projector augmented wave (PAW) method was used to account for corevalence interactions.⁷ The vacuum layer was set as 15 Å to eliminate interplanar interactions. The kinetic cutoff energy for the plane-wave expansion of the electronic wave function was set as 450 eV. The Brillouin zone was sampled with a 3 ×3 × 1 k-mesh in the Γ -centered Monkhorst-Pack scheme.⁸ The convergence criteria were set to be 0.02 eV/Å and 1 × 10⁻⁵ eV for the force on each atom and the total energy, respectively. The Grimme DFT-D3 scheme was adopted in the DFT calculations to describe the van der Waals (vdW) interactions. The 4×4 Cu(111) and 2×2 Cu₂O(111) surface slabs were constructed with three layers and the bottom layer was fixed. The change of the Gibbs free energy of each elemental step in the reaction pathway

$\Delta G = \Delta E_{DFT} + \Delta E_{ZPE} - T\Delta S$

where ΔE_{DFT} , ΔE_{ZPE} , and ΔS correspond to the change of the calculated energy, the change of zero-point energy, and the change of entropy at room temperature (T = 298.15 K).

is based on the computational hydrogen electrode (CHE) model⁹ with:



Figure S1. (a) XRD of Cu₂(OH)₂CO₃ nanoparticles. (b) Raman spectroscopy of Cu₂(OH)₂CO₃ nanoparticles and commercial Cu₂(OH)₂CO₃ bulk. Raman peaks at 215, 265 cm⁻¹ were represented to δ (O-Cu-OH) bend. 354, 433 and 525 cm⁻¹ were represented to u(Cu-O) stretch. The bulge of 710-748 cm⁻¹ was represented to u₄(CO_{3}^{2-}) stretch. 874 and 1045 cm⁻¹ were attributed to the δ (O-H) bend. 1092 and 1498 cm⁻¹ were attributed to the u₁(CO_{3}^{2-}) and u₃(CO_{3}^{2-}), respectively.^{10,11}



Figure S2. Cu 2p XPS results of $Cu_2(OH)_2CO_3$ nanoparticles.



Figure S3. Cu K-edge XANES results of $Cu_2(OH)_2CO_3$ nanoparticles and commercial $Cu_2(OH)_2CO_3$.



Figure S4. (a) SEM (b) TEM of $Cu_2(OH)_2CO_3$ nanoparticles.



Figure S5. HRTEM images of $Cu_2(OH)_2CO_3$ nanoparticles.



Figure S6. SEM images for $Cu_2(OH)_2CO_3$ nanoparticles during electrochemical reduction with time.



Figure S7. TEM image for COC-NPs after electrochemical reduction.



Figure S8. SEM images for commercial $Cu_2(OH)_2CO_3$ during electrochemical reduction.



Figure S9. LCF of $Cu_2(OH)_2CO_3$ nanoparticles under -0.4 V_{RHE} taken at 3 min (a), 5 min (b), and 8 min (c).



Figure S10. LSV curves for $Cu_2(OH)_2CO_3$ nanoparticles before activation and after activation with CO_2/Ar in 1.0 M KOH.



Figure S11. Stability test of CuO_x -dendrites at the current density of 900 mA cm⁻².



Figure S12. 1H-NMR spectrum of aqueous products formed using CuO_x -dendrites at a current density of 900 mA cm⁻² after 3 h.



Figure S13. (a) The power consumption and (b) the market price and the subdivided cost of C_2H_4 electrosynthesis by optimal performance of CuO_x -dendrites and state-of-the-art industrially catalysts with the given electricity price of USD 0.01 kWh⁻¹ by the theoretical limit single-pass carbon efficiency (SPCE) for alkaline systems¹²⁻¹⁴. The details were presented by Supplementary Note 1.



Figure S14. Photo and illustration of the operando XAFS test equipment. WE, RE, and CE represent the working electrode, reference electrode, and counter electrode, respectively.



Figure S15. Electrochemical measurements in the operando XAFS test equipment. (a) LSV profiles of CuO_x -dendrites in the XAFS test equipment, (b) Chronoamperometry (CV) profiles of CuO_x -dendrites at -0.6, -0.8, and -1.0 V_{RHE}.



Figure S16. Operando Cu K-edge first derivative of XANES (a) and k space (b) of CuO_{x} dendrites during the CO_2R .



Figure S17. LCF of CuO_x-dendrites at OCP (a), -0.6 (b), -0.8 (c), and -1.0 V_{RHE} (d).



Figure S18. The average oxidation states fitted via XANES spectra of CuO_x -dendrites. The absorption edge of CuO_x -dendrites catalyst at OCP shifted 0.61 eV towards higher energy relative to that of Cu foil, corresponding to the Cu valence state +0.382 at OCP. The energy level gradually approached that of the Cu foil when the potential decreased from -0.6 V _{RHE} to -1.0 V_{RHE}, suggesting the further reduction of CuO_xdendrites. However, the valence state of Cu was +0.119 which indicated that the active Cu⁺ species seem to be stable during the ICD-CO₂R.



Figure S19. The WT-EXAFS at -1.0 V_{RHE} for CuO_x -dendrites and Cu foil, Cu_2O standard samples.



Figure S20. (a) Operando Cu K-edge XANES of CuO_x -particles during the CO_2R . (b) The calculated ratio of Cu^x species concerning potential. (c) Fourier-transform k^2 -weighted EXAFS spectra. (d) Coordination numbers of the metallic Cu-Cu coordination shell at different potentials.



Figure S21. Operando Cu K-edge first derivative of XANES (a) and k space (b) of $CuO_{x^{-}}$ particles during the $CO_{2}R$.



Figure S22. LCF of CuO_x-particles at -0.4 (a), -0.6 (b), -0.8 V_{RHE} (c).



Figure S23. Cu L-edge soft X-ray absorption spectroscopy (sXAS) spectra for CuO standard and $Cu_2(OH)_2CO_3$ nanoparticles.



Figure S24. Linear combination of Cu L_3 -edge sXAS spectra for CuO_x-dendrites after 1 h reaction at -1.0 V_{RHE}.



Figure S25. Cyclic voltammetry (CV) curves of CuO_x -dendrites (a) and CuO_x -particles (c) different scanning rates. Determination of double-layer capacitance over a range of scan rates (10, 25, 50, 100, and 200 mV s⁻¹) for CuO_x -dendrites (b) and CuO_x -particles (d).



Figure S26. In situ Raman spectroscopy of CuO_x -particles at OCP and -0.6 V_{RHE}.



Figure S27. Isotope labeling (D_2O and ${}^{13}CO_2$) in electrochemical in situ Raman spectroscopy. The peaks of 495, 526, 570, and 625 cm⁻¹ shifted to lower wavenumber by in situ Raman, which meant these peaks were connected with Cu-C_x species rather than Cu-OH or Cu-O.



Figure S28. In situ Raman spectroscopy of Cu powder with potential applied (a) and OCP/after reaction (b) by 0.01M KOH. Similarly, a bulge peak of 704 cm⁻¹ which referred to Cu-OH_{ad} was conducted during the reaction, which suggested that the hydroxide adsorption was universal under the negative potential applied. Moreover, when the voltage was removed, the Cu(0) powder was partially oxidized, which indicated the strong oxidation ability of the adsorption of hydroxide.



Figure S29. The hypothetical dynamic reduction process. The surface of catalysts will generate abundant hydroxyl species owing to the consumption of proton under the ICD-CO₂R. The hydroxyl species with oxidation capacity dynamically prevented the reduction of catalysts¹⁵.



Figure S30. (a) Voltammogram curves of CuO_x -dendrites and CuO_x -particles with a sweep rate of 100 mV s⁻¹. (b) Fitted OH⁻ adsorption peaks of (b) CuO_x -dendrites and (c) CuO_x -particles. (d) Fitted OH⁻ adsorption peaks quantified Cu(100)/Cu(111) area of CuO_x -dendrites and CuO_x -particles.



Figure S31. HRTEM image and corresponding fast Fourier Transform (FFT) diffraction patterns for Cu₂O and Cu.



Figure S32. XRD of CuO_x -dendrites. The black rhombus indicates a feature ascribed to GDE.



Figure S33. (a) Cu 2p XPS and (b) Cu LMM auger spectra of CuO_x -dendrites.



Figure S34. SEM image of CuO_x-particles.



Figure S35. (a) TEM and (b) HRTEM images of CuO_x -particles.



Figure S36. Simulated (a) electric field and (b) K⁺ density distribution near the tip with different radius (1 to 4) of curvature. Scale bar, 5 nm.



Figure S37. FE of gas products bias collected in a flow cell of CuO_x -dendrites in (a) 2.50 M KOH and (b) 0.75 M KOH.



Figure S38. The DFT calculation models of (a) CuO_x and CuO_x for (b) CO^*+CO^* formation and (b) O*CCO formation.



Figure S39. The DFT calculation models of (a) CuO_x+K^+ and CuO_x+K^+ for (b) CO^*+CO^* formation and (b) O*CCO formation.



Figure S40. The DFT calculation models of (a) CuO_x+OH^- and CuO_x+OH^- for (b) CO^*+CO^* formation and (b) O*CCO formation.



Figure S41. The DFT calculation models of (a) $CuO_x+K^+OH^-$ and $CuO_x+K^+OH^-$ for (b) CO^*+CO^* formation and (b) O*CCO formation.



Figure S42. LSV curves for CuO_x -dendrites in an acidic medium (pH=1.6).



Figure S43. (a) Operando Cu K-edge first derivative XANES of CuO_x -dendrites during the CO_2R in an acidic medium (pH=1.6). (b) The calculated ratio of Cu^x species concerning potential.



Figure S44. LCF of CuO_x -dendrites at -0.82 (a), -1.02 (b), and -1.22 V_{RHE} (c) in an acidic medium.



Figure S45. Fourier-transform k^2 -weighted EXAFS spectra of CuO_x-dendrites during the CO₂R in an acidic medium (pH=1.6).



Figure S46. SEM image of CuO_x -dendrites after CO_2R in an acidic medium (pH=1.6).

Current density	Faradaic efficiency (%)							
(A cm ⁻²)	C ₂ H ₄	EtOH	AcO ⁻	n-PrOH	HCOO ⁻	CH ₄	СО	H ₂
0.4	45.7±2.1	4.6±1.0	1.2±0.1	1.7±0.2	2.1±0.2	0.2	31.0±3.0	11.7±1.1
0.5	51.5±2.4	6.6±0.4	1.3±0.2	2.3±0.3	2.9±0.3	0.2	20.5±2.4	13.7±1.3
0.6	56.1±2.6	5.0±0.7	0.9±0.1	2.1±0.2	2.0±0.3	0.2	18.6±2.7	12.6±2.2
0.7	64.2±3.2	7.8±0.3	1.9±0.1	2.1±0.2	1.7±0.2	0.2	9.1±2.6	12.8±1.6
0.9	73.9±2.1	5.6±0.5	1.7±0.2	1.3±0.1	0.5±0.1	0.2	6.8±3.0	10.9±1.7
1.0	68.9±1.8	5.3±0.4	1.3±0.2	2.0±0.2	0.4±0.1	0.4	6.6±2.8	14.6±2.8
1.2	55.6±5.8	6.7±0.4	2.4±0.3	3.0±0.3	2.0±0.5	0.9	5.5±2.8	25.6±5.6

Table S1. Faradaic efficiency (FE) values of all products in CO_2R on CuO_x -dendrites catalysts in an alkaline medium.

Catalyst	Potential	FE _{C2H4}	J _{C2H4}	Ref.
	(V _{RHE})	(%)	(mA cm ⁻²)	
CuO _x -dendrites	-2.35	73.9	665.1	This work
Cu-arylpyridiniums	-3.3	72	230.4	12
PFSA-Cu	-2.3	72	230.4	13
CuO-Al ₂ CuO ₄	-3.26	70.1	421	14

Table S2. Comparison of CO_2R to ethylene performance with state-of-the-art catalysts.

Sample	Shell	N	R(Å)	ΔE ₀ (eV)	Δσ²*10³ (Ų)	R-factor (%)
Cu foil	Cu-Cu	12	2.55	/	/	/
CuO	Cu-O1	4	1.96	/	/	/
	Cu-O2	2	2.78	/	/	
Cu ₂ O	Cu-O	2	1.88	/	/	/
	Cu-Cu	8	3.01	/	/	
CuO _x -dendrites-	Cu-O	0.7±0.3	1.91±0.03	-2.2±6.5	13.3±1.1	1.7
OCP	Cu-Cu	6.5±0.3	2.52±0.04	-5.6±1.4	5.6±5.1	
CuO _x -dendrites-	Cu-O	0.4±0.1	1.94±0.02	-10(set)	8.2±1.3	0.3
0.6V	Cu-Cu	8.3±0.5	2.53±0.02	3.4±1.0	8.3±0.9	
CuO _x -dendrites-	Cu-O	0.3±0.1	1.91±0.04	6.1±4.3	16.7±7.3	0.2
0.8V	Cu-Cu	9.0±0.7	2.53±0.01	3.0±1.5	7.5±1.0	
CuO _x -dendrites-	Cu-O	0.2±0.1	1.93±0.02	4.3±1.8	9.1±0.2	0.5
1.0V	Cu-Cu	9.3±0.6	2.53±0.03	2.1±1.3	7.8±1.1	
CuO _x -particles-	Cu-O	<0.3	/	/	/	0.8
0.4V	Cu-Cu	9.9±0.7	2.54±0.01	4.1±0.8	8.3±0.6	
CuO _x -particles-	Cu-O	<0.3	/	/	/	1.5
0.6V	Cu-Cu	10.1±1.1	2.54±0.02	3.8±1.1	8.5±0.9	
CuO _x -particles-	Cu-O	<0.3	/	/	/	1.3
0.8V	Cu-Cu	9.9±0.9	2.54±0.01	4.5±1.0	8.4±0.8	

Table S3. Structural parameters of CuO_x -dendrites, CuO_x -particles, and reference samples that are extracted from the Cu K-edge EXAFS fitting.

 $\Delta k = 3.0 - 11.5 \text{ Å}^{-1}$, $\Delta r = 1.1 - 2.7 \text{ Å}$.

N, coordination number; R, the distance between the absorber and backscatter atoms; ΔE_0 , inner potential correction; σ^2 , Debye-Waller factor to account for both thermal and structural disorders;

The obtained S_0^2 of Cu foil was 0.877 and it was fixed in the subsequent fitting of Cu K-edge data for the catalyst.

Table S4. DFT total energies (E_{DFT}), zero-point energies (E_{ZPE}), entropies multiplied by temperature (T Δ S, T = 298.15 K), free energies (G) and relative free energies (Δ G) of CO₂ reduction reaction intermediates.

	E _{DFT} (eV)	E _{ZPE} (eV)	T*S (eV)	G (eV)	ΔG (eV)
CuO _x	-286.74				
CO*+ CO*	-324.07	393.29	356.45	-324.03	
0*CCO	-323.03	466.83	164.41	-322.73	1.30
CuO _x +K ⁺	-295.30				
CO*+ CO*	-327.57	193.26	343.78	-327.72	
0*CCO	-326.74	468.22	167.23	-326.44	1.28
CuO _x +OH⁻	-302.88				
CO*+ CO*	-335.52	407.26	290.91	-335.40	
0*CC0	-334.28	463.84	171.13	-333.99	1.41
CuO _x +K⁺OH⁻	-305.91				
CO*+ CO*	-338.21	396.50	281.95	-338.09	
0*CC0	-337.80	470.21	154.42	-337.48	0.61

Current	Faradaic efficiency (%)							
(A cm ⁻²)	C ₂ H ₄	EtOH	AcOH	n-PrOH	нсоон	CH_4	СО	H ₂
0.4	42.1±2.1	11.5±1.5	2.1±0.2	5.3±0.3	9.6±1.0	0.1	14.2±0.5	10.2±0.8
0.5	44.8±2.2	16.6±1.7	2.2±0.2	6.0±0.9	6.2±0.6	0.1	12.0±0.2	10.2±1.6
0.6	52.5±4.1	14.3±0.4	2.6±0.3	3.0±0.5	4.3±0.8	0.2	11.0±0.3	10.0±0.4
0.7	57.1±3.3	14.2±0.6	1.9±0.2	3.8±0.4	2.4±0.2	0.6	9.8±0.7	10.1±1.8
0.8	55.1±3.9	15.8±1.6	2.1±0.2	3.9±0.3	1.7±0.2	0.7	8.3±0.9	12.8±0.3
0.9	47.1±1.8	14.3±1.2	7.7±0.9	2.1±0.3	2.0±0.3	3.2	6.3±1.1	15.5±1.2

Table S5. Faradaic efficiency (FE) values of all products in CO_2R on CuO_x -dendrites catalysts in an acidic medium.

Electrolyte	Cath	nolyte	Anolyte		
	0 h	14.01	0 h	14.01	
pH 14	1 h	14.00	1 h	13.98	
	2 h	14.03	2 h	13.99	
	3 h	13.98	3 h	14.01	
	0 h	1.60	0 h	1.60	
pH 1.6	1 h	1.61	1 h	1.58	
	2 h	1.63	2 h	1.57	
	3 h	1.65	3 h	1.57	

Table S6. pH of catholyte and anolyte before and after CO_2R at 400 mA cm⁻².

Supplementary Note 1: We considered the costs of producing 100 tons of ethylene per day. We use an experimentally potential derived flow cell voltage of -1.12 V and plus the theoretical OER potential 1.23 V, the total cell voltage is more than 2.35 V. And an experimentally derived total current density of 900 mA cm⁻² for a prospective industrial electrolyzer.

For the formation of ethylene from CO₂, the chemical equation is:

Cathode reaction: ${}^{2CO_2 + 12e^- + 8H_2O \rightarrow C_2H_4 + 12OH^-}$

Anode reaction: ${}^{2OH^-} - 4e^- \rightarrow O_2 + 4H_2O$

Overall reaction: ${}^{2CO_2 + 2H_2O \rightarrow C_2H_4 + 3O_2}$

Therefore, producing 1 mol of ethylene (C_2H_4) requires 2 mol CO_2 and 2 mol H_2O . However, the selectivity of CO_2 -to-ethylene is less than 100%, so more than 2 mol of CO_2 is needed.

The cost of ethylene includes the following costs:

 $\begin{aligned} Cost_{ethylene} \\ &= Cost_{electricity} + Cost_{electrolyzer} + Cost_{catalyst and membrane} + Cost_{gas \, separativ} \\ &+ Cost_{electrolyte} + Cost_{operation \, + \, installaion} + BOP \end{aligned}$

Electricity:

The production rate of ethylene in moles per second (Q) is:

 $Q = C_2 H_4 \, production \, (mol/s) = \frac{C_2 H_4 \, production}{M_{c_2 H_4}} = 41.34 \, mol/s$

Considering the loss of electrons, the current needed to produce ethylene at the target production rate (I_{total}):

$$I_{total}(A) = \frac{C_2 H_4 \, production * n * F}{F E_{c_2 H_4}} = 6476983.5 \, A$$

Where *n* correspond to the number of electrons transferred for C_2H_4 , *F* is Faraday's

constant (96485 C·mol⁻¹). The FE_{C2H4} is 73.9% at 900 mA cm⁻².

The power consumed with the total cell voltage 2.35 V:

 $Power(kW) = I_{total}(A) * V_{cell}(V) = 152209.1kW$

The cost per ton of ethylene with 0.01\$/kWh ¹⁶(*Nat. Energy* 2022, *7*, 170-176) for 24hour consumption:

 $Cost_{electricity}\,(\$/ton) = \frac{Power * 24 \, hr * 0.01\$/kWh}{C_2H_4 \, production} = \$365.30/ton$

Electrolyzer:

The cost of the electrolyzer from the reference at 400 mA cm⁻² current density is 450 \$/kW¹⁷⁻¹⁹ (*Nature* 2023, *617*, 724-729; *Fuel Cell Seminar* & *Energy Exposition* 2017; *ACS Energy Lett.* 2021, *6*, 997-1002). Thus, the total cost of the electrolyzer:

$$Cost_{total \ electrolyzer} = Power \ * Cost_{reference} \ * \frac{reference \ current \ density}{input \ current \ density} = \$30441822.5$$

This technique of converting long-term investments into daily costs is used for all capital costs and uses a capital recovery factor (CRF) based on the discount rate *i* (7%) and the lifetime of the material (20 years) ¹⁶⁻¹⁷(*Nature* 2023, *617*, 724-729; *Nat. Energy* 2022, *7*, 170-176).

$$CRF_{electrolyzer} = \frac{i(1+i)^{life\ time}}{(1+i)^{life\ time} - 1} = 0.094393$$

The total electrolyzer capital cost by the CRF and divide it by the number of days the plant operates and the daily ethylene production. For all calculations, we assume that the factory has a capacity factor (*CF*) of 0.9¹⁶⁻¹⁷ (*Nature* 2023, *617*, 724-729; *Nat. Energy* 2022, *7*, 170-176):

$$Cost_{electrolyzer} (\$/ton) = \frac{CRF_{electrolyzer} * Cost_{electrolyzer}}{CF * 365 * C_2H_4 \ production} = \$87.47/ton$$

Catalyst and Membrane:

Assume 5% of the electrolyzer cost for 5 years of catalyst/membrane lifetime:

$$CRF_{catalyst and membrane} = 0.24389$$

$$Cost_{catalyst and membrane} = \frac{CRF_{catalyst and membrane} * Cost_{total electrolyzer} * 5\%}{CF * 365 * C_2H_4 production} = $11.30/ton$$

Gas Separation:

Gaseous side products (H_2) are separated from the CO_2 outlet stream to enable the recirculation of unreacted CO_2 . We calculate gaseous separation costs using estimates

from a reference pressure-swing adsorption (PSA) system.

$$C_{2}H_{4}Flow rate\left(\frac{m^{3}}{h}\right) = \frac{C_{2}H_{4}production rate * R * T}{P} = 3639.5 \left(\frac{m^{3}}{h}\right)$$

The theoretical limit single-pass carbon efficiency (SPCE) for alkaline systems is 25%¹⁸(*Science* 2021, *372*, 1074-1078).

$$Output CO_2 Flow rate\left(\frac{m^3}{h}\right) = \frac{C_2H_4 \ production \ rate * (1 - SPCE)}{SPCE} = 10918.5 \ (\frac{m^3}{h})$$
$$Output H_2 Flow rate\left(\frac{m^3}{h}\right) = \frac{Total \ current * FE_{H2} * R * T}{F * 2 * P} = 3033.0(\frac{m^3}{h})$$

Where R is universal gas constant, T is room temperature and P is ordinary pressure.

The total Flow rate
$$\left(\frac{m^3}{h}\right)$$

= C_2H_4 Flow rate $\left(\frac{m^3}{h}\right)$ + Output CO_2 Flow rate $\left(\frac{m^3}{h}\right)$ + Output H_2 Flow rate $\left(\frac{m^3}{h}\right)$ = 17591.0 $\left(\frac{m^3}{h}\right)$

 $Cost_{Gas Sepration Operation} \left(\frac{\$}{ton}\right) = \frac{total \ flow \ rate * reference \ PSA \ cost * \ electricity \ price}{target \ output \ prodution} = \$10.55/ton$

$$Cost_{Gas Sepration Capital}\left(\frac{\$}{ton}\right) = \frac{reference PSA capital cost * \left(\frac{total flow rate}{reference capacity}\right)^{scaling factor} * CRF}{capacity factor * 365 * target output prodution} = \frac{\$1989043 * \left(\frac{16628.4}{1000}\right)^{0.7} * 0.094}{0.9 * 365 * 100} = \$42.36/ton$$

 $Cost_{Gas\,Sepration} = Cost_{Gas\,Sepration\,Operation} + Cost_{Gas\,Sepration\,Capital} = \$52.91/ton$

Where reference PSA cost is 0.25 kWh/m³, reference PSA capital cost is \$1989043, reference PSA capacity is 1000m³/h, PSA capacity scaling factor is 0.7¹⁹⁻²⁰ (*Ind. Eng. Chem. Res.* 2018, *57*, 2165-2177; *Nat. Sustain.* 2021, *4*, 911-919).

Input CO₂:

Producing 1 mol of ethylene (C_2H_4) requires 2 mol CO_2 . The total input CO_2 is 314.3 tons to produce 100 tons of ethylene. And the market price for CO2 is \$30/ton.

 $Cost_{input CO2} = \$94.28/ton$

Electrolyte cost:

Our electrolyte is 1.0 M KOH. By using a fixed volume ratio of 100 L of electrolyte per square meter of electrolyzer, we can find the total volume of electrolyte needed.

$$Volume_{electrolyte}(L) = Surface area_{electrolyzer}(m^2) * 100\left(\frac{L}{m^2}\right) = 830896.2 L$$

$$Mass_{salt}(g) = molarity_{salt}\left(\frac{mol}{L}\right) * Volume_{electrolyte}(L) * molecular wight\left(\frac{g}{mol}\right) = 46530189.0 g$$
$$Cost_{total \ electrolyte} = Mass_{salt}(ton) * price_{salt}\left(\frac{\$}{ton}\right) + Volume_{water}(L) * price_{water}\left(\frac{\$}{ton}\right) = \$40913.$$

To obtain the cost per ton of ethylene, we calculate the new CRF (1.07) by assuming an electrolyte lifetime of one year. Electrolyte costs per ton of ethylene:

 $Cost_{total \ electrolyte} \left(\frac{\$}{ton}\right) = \frac{CRF * Cost_{total \ electrolyte}}{CF * 365 * C_2H_4 \ production} = \$1.33/ton$

Balance of Plant and Installation:

All capital costs are scaled to estimate the price of peripheral equipment around the electrolyzer and separation units. We assume a balance of plants (BOP) of 50% and a Lang factor of 1^{16-17, 21} (*Nature* 2023, *617*, 724-729; *Joule* 2021, *5*, 706-719; *Nat. Energy* 2022, *7*, 170-176). To find our total capital costs, we sum the costs of the electrolyzer, membrane & catalyst, and cathode separation capital.

$$Cost_{total \ capital} \left(\frac{\$}{ton}\right) = Electrolyzer \ cost + Catalyst \ cost + PSA \ capital \ cost = \$208.2/ton$$
$$Cost_{installation} \left(\frac{\$}{ton}\right) = Lang \ Factor \ast Cost_{total \ capital} = \$208.2/ton$$
$$BOP \left(\frac{\$}{ton}\right) = BOP \ Factor \ast Cost_{total \ capital} = \$104.1/ton$$

Other operating costs:

To consider the additional operating costs associated with operating the factory (such as labor and maintenance), we have added an additional cost equal to 10% of the electricity cost:

$$Cost_{Other operation}\left(\frac{\$}{ton}\right) = Cost_{electricity}\left(\frac{\$}{ton}\right) * 0.1 = \$36.53/ton$$

Total cost for one ton of ethylene:

By summing all the above costs, the cost to produce one ton of ethylene in an electrolyzer:

$$Cost_{ethylene} = Cost_{electricity} + Cost_{electrolyzer} + Cost_{catalyst and membrane} + Cost_{gas separation} + Cost_{CO_2} + Cost_{electrolyte} + Cost_{operation + installation} + BOP$$

$$\frac{\$365.30}{ton} + \frac{\$87.47}{ton} + \frac{\$11.70}{ton} + \frac{\$52.91}{ton} + \frac{\$94.28}{ton} + \frac{\$1.33}{ton} + \frac{\$208.2}{ton} + \frac{\$36.53}{ton} + \frac{\$104.1}{ton}$$

$$= \$961.82/ton$$

Supplementary Note 2: Although the in situ Raman cell achieved the separation of gas and liquid in CO_2R , the lower current density was conducted compared with the flow cell due to the limitations of ionic and electronic transfer. To illustrate the effect of the local microenvironment, in situ, Raman tests with control galvanostatic of CuO_x -dendrites and CuO_x -particles were conducted for comparison. The potential which was obtained by in situ Raman test refers to the corresponding current density by the flow cell. In this regard, the potential and corresponding current density were listed in the following table.

	Potential (V vs	Current density (mA
	RHE)	cm ⁻²)
	-0.47	70
CuO _x -	-0.67	220
dendrites	-0.87	430
	-0.97	570
	-0.49	70
CuO _x -	-0.89	220
particles	-1.29	430
	-1.59	570

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