

SUPPLEMENTAL MATERIAL FOR

Chemical Characterization of Microplastic Particles Formed in Airborne Waste Discharged from Sewer Pipe Repairs

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Supplementary Note 1: Sample collection and preparation for analysis

Waste samples were collected from CIPP installations at construction sites in Sacramento, California.¹ These were X1 and X2 as identified in Morales et al., 2022.² Stainless steel air manifolds were set up at sampling sites to catch and condense the steam emission plume. Condensed samples were collected in Pyrex bottles and stored at -20 °C.¹ The styrene-based waste was collected at site using an isophthalic based polyester resin with 0.5% Trigonox® KSM and 1% di-(4-tert-butylcyclohexyl) peroxy decarbonate initiators.¹ The vinyl ester-based waste was collected at a site using EcoTek™ L040-TNVG-33 vinyl ester resin, but no disclosed initiators.¹

Composites were cured in a custom built laboratory curing chamber as shown in Figure S1 placed inside a thermal oven within a fume hood.³ Resin impregnated felt blocks were placed on a Teflon® release film and placed in the chamber, which was sealed for the duration of curing.³ Curing was conducted under vacuum and resulted in a hard cured composite.

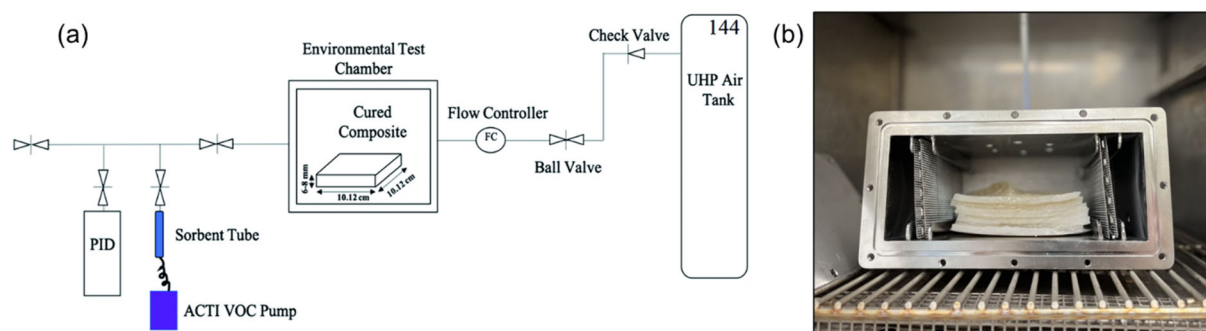


Figure S1. The experimental setup used to cure the composites in the laboratory setting. Panel (a) shows the schematic of the setup. Panel (b) displays a photograph of the test chamber, shown with a block of cured composite inside. Panel a is reproduced from Sendesi et al, 2020.³ Copyright 2020, Royal Society of Chemistry.

Photographs of the uncured resin, cured composite, and discharged steam laden waste emitted at the installation site are displayed in Figure S2.



Figure S2. (a) Sample vial containing styrene-based resin, (b) pieces of cured composite that was powdered and suspended in ethanol, and (c) steam-laden waste released during CIPP installation that was condensed in cold traps at field sites.

Supplementary Note 2: Chemical imaging techniques used for single particle analysis.

SERS experiments were performed using a commercial Raman microscope (LabRAM, Horiba). Suspensions of the analyte were dropcast onto a Au film (50 nm thickness) prepared using a desktop sputter coater (target: Ted Pella Inc., 99.99%). Less than 5 mW of 785 nm laser light source was focused onto the microparticles with a 100x 0.9 NA objective. Spectra were acquired for 30-60s at $\sim 1\text{ cm}^{-1}$ spectral resolution. The spectral range from 100 cm^{-1} to 3500 cm^{-1} was covered by combining 5 separate acquisitions of $\sim 800\text{ cm}^{-1}$ at different grating positions.

STXM-NEXAFS was used to analyze individual particles of resin, composite, and waste composition. STXM-NEXAFS is a synchrotron-based X-ray microscopy technique that raster scans the sample through a monochromatic X-ray beam focused by a Fresnel zone plate. An order sorting aperture is used between the zone plate and analyte to decrease any higher-order diffracted light.⁴ The order sorting aperture allows spectra of higher resolution to be obtained.⁴ The X-ray beam is scanned through different energy levels to produce “stacks” which take a spectral image by measuring transmitted X-rays at 96 energies between 278 to 320 eV with 1 ms dwell time. Spectral “maps” are acquired by capturing images at four fundamental energy levels: 278 eV (carbon pre-edge), 285.4 eV (C=C), 288.5 eV (-COOH), and 320 eV (carbon post-edge). The spatial resolution of STXM-NEXAFS depends on the zone plate used to focus the X-ray beam.⁴ Spot sizes of 25 nm are typically achieved and spot sizes down to 15 nm have been reported.

STXM-NEXAFS enables the acquisition of the spatially resolved information on chemical bonding and oxidation state of carbon within individual particles. When core-shell electrons absorb the soft X-rays utilized by STXMs, they undergo absorption as the electron is excited.⁴ As the X-ray beam is scanned through the energy levels, characteristic peaks occur as carbon functionalities absorb at specific energies. Information about bond hybridization is also provided by the location and intensity of both the $1s \rightarrow \pi^*$ and $1s \rightarrow \sigma^*$ electronic transitions. sp^2 bonding is π -like, while sp^3 bonding will be more σ -like.⁵

STXM-NEXAFS detects the transmitted light through a sample. Beer's law is used to convert the measured transmitted light to optical density (OD_E), which is then plotted against X-ray energy to generate a spectrum for each particle.

$$OD_E = -\ln \left(\frac{I(E)}{I_0(E)} \right) = \mu \rho t$$

In this equation, $I_0(E)$ represents transmitted light in areas without particles, $I(E)$ represents transmitted light through regions of particles, μ is the mass absorption coefficient, ρ is the mass density, and t is the thickness of the sample.

For individual particle analysis, an established workflow through use of MATLAB scripts was used.^{6–10} Briefly, components within a particle are classified into three categories based on defined thresholds. “Organic carbon” (OC) is defined as the difference in the OD of the carboxylic acid peak (288.5 eV) and the carbon pre-edge peak (278 eV) greater than zero. “sp²-hybridized carbon” is defined as the proportion of the intensity of the C=C peak (285.4 eV) to the total carbon absorption ($OD_{320\text{eV}} - OD_{278\text{eV}}$) compared to a highly oriented pyrolytic graphite (HOPG) standard¹¹ as defined below:

$$\frac{OD_{285.4}^{\text{Sample}}}{OD_{320\text{ eV}}^{\text{Sample}} - OD_{278\text{ eV}}^{\text{Sample}}} : \frac{OD_{320\text{eV}}^{\text{HOPG}} - OD_{278\text{ eV}}^{\text{HOPG}}}{OD_{285.4\text{ eV}}^{\text{HOPG}}} > 0.35$$

“Inorganics” (IN) are defined as regions where the ratio of $OD_{278\text{eV}}$ (carbon pre-edge) to $OD_{320\text{eV}}$ (carbon post-edge) is greater than 0.5. These different components are then superimposed onto the particle to gain a spatially resolved picture of particle composition.

Supplementary Note 3: Real-time characterization of individual aerosolized particles.

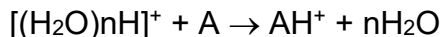
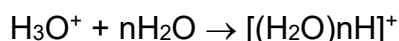
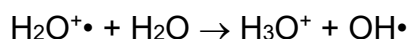
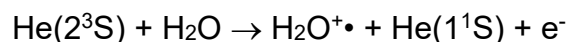
The size (vacuum aerodynamic diameter, d_{va}) and mass spectra of individual particles were measured in real-time by the single particle mass spectrometer, miniSPLAT, which is described in detail elsewhere¹². miniSPLAT uses an aerodynamic lens inlet to generate a narrow low divergence particle beam and transmit the particles into the vacuum chamber with high efficiency. Each particle exiting the lens acquires a velocity that is a narrow function of its d_{va} . Individual particles are then detected via light scattering at two optical stages placed 10.9 cm apart. The particle time-of-flight between the two stages allows the calculation of particle velocity and its d_{va} , with precision and accuracy better than 0.5%. Once a particle is detected in both optical stages, its time-of-flight is also used to generate the trigger for pulsed ablation/ionization excimer laser.¹³ Individual particle mass spectra are then collected by a dual-polarity Z-configuration time-of-flight mass spectrometer (TOF-MS).

Supplementary Note 4: Molecular characterization of bulk samples.

The DART source operates by generating a corona discharge between a needle and a perforated disk electrode.¹⁴ The corona discharge produces a mixture of ions, electrons, and excited gas atoms.¹⁴ Charged particles are removed as the ions, electrons, and gas atoms pass through different metal grids within the source.¹⁵ The grid at the end of the DART source prevents ion-ion and ion-electron recombination, provides a source of electrons, and encourages analyte and reagent gas ions to move toward the inlet of the mass spectrometer.¹⁵ Ionization occurs by several possible mechanisms. In the positive mode, the ionization mechanism depends on the reagent gas used. If neon or nitrogen is used, Penning ionization will be dominant. This occurs when the metastable gas atom (M) collides with the analyte (A) and results in the radical molecular cation forming along with a ground-state reagent gas atom and an electron.¹⁶ For this to occur, the analyte must have a lower ionization potential than the energy in the metastable gas atom.



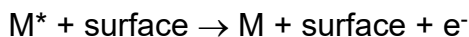
If helium gas is used, the leading mechanism for positive-ion formation will be the formation of ionized water clusters coupled with proton transfer reactions as shown below:



This results in the formation of the protonated molecular cation of the analyte.

The ionization mechanism in the negative mode is independent of the reagent gas used but sensitivity is dependent on the type of gas used.¹⁵ He gas is the most sensitive, followed by Ne, and then N₂. Negative ionization occurs first by the production of electrons by Penning ionization or surface Penning ionization. These electrons then collide with atmospheric pressure gas and undergo electron capture by atmospheric oxygen. This

produces O_2^- which forms anions when it reacts with the sample of interest. The abstracted hydrogen molecular anion or the radical molecular anion can form. Sensitivity is dependent on the reagent gas used because electron formation via Penning ionization is more efficient as gas internal energy increases.



Different sample introductions can be used in conjunction with the DART ionization source. In these methods, temperature of the gas emitted by the DART source, heating of the sample, and a combination of both are employed. Differences in methods result in different chemical compounds being desorbed and ionized and therefore detected by the mass spectrometer. Figure S3a displays the linear rail attachment in which the QuickStrip cards are inserted. Samples are dotted on the mesh sample spots and allowed to dry before being placed in the linear rail, which moves the sample spots in front of the DART source at a controlled rate and controlled temperature gas. Figure S3b shows the IonRocket attachment in which the sample is deposited into a copper pot and then placed into the heated stage which heats the sample along a computer programmed temperature gradient.

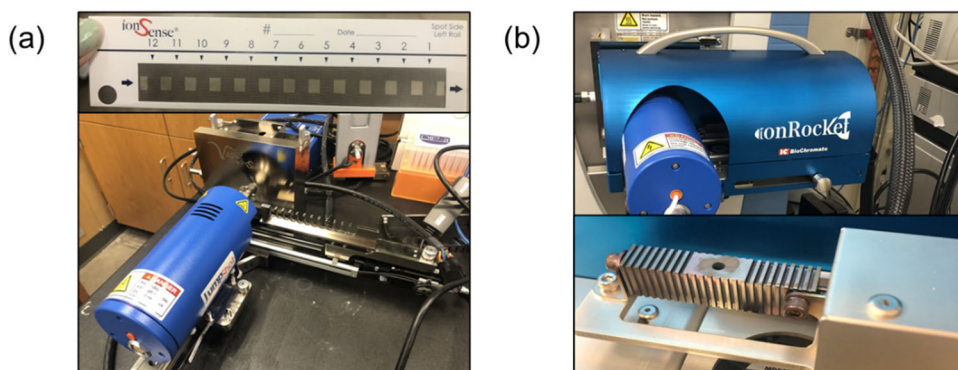


Figure S3. (a) the DART linear rail attachment with QuickStrip sample cards and (b) the IonRocket attachment showing the heating stage and the sample holder.

After data collection, the DART-HRMS datasets were processed as described below.¹⁷ Raw data files were exported from ThermoFisher XCalibur software and deconvoluted using DeconTools AutoProcessor v2.0.7787 (<https://github.com/PNNL-Comp-Mass-Spec/DeconTools>). This procedure resulted in the lists of experimental values containing m/z values, peak intensity, and full-width-half-maximum (FWHM) for each peak in the mass spectrum. Delta FWHM was then calculated using the following equation:

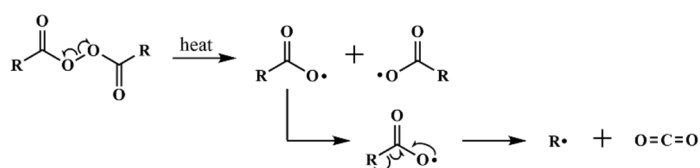
$$\Delta FWHM = FWHM - 0.00000036(m/z)^{1.61}$$

Outliers were removed by plotting $\Delta FWHM$ versus m/z and manually removing points that did not fall along the curve. Mass to charge values and peak intensity were imported into custom Excel macros that remove C¹³ isotopes and group homologous species based on the first-order (CH₂) and second-order (CH₂, H₂) Kendrick mass defects.¹⁸ Background subtraction for data processing was done separately for each of the DART experiments where different attachment were used. For the linear rail, the sample spectra were subtracted in the ThermoFisher Scientific X-Calibur software. Since there were two sample measurements for each gas temperature, the intensity values were averaged together after the removal of C-13 isotopes. For the IonRocket, a blank and sample mass spectra were generated. They were processed the same up to the point as which isotopes were removed. At that point, the signal-to-noise ratio was calculated by dividing the sample intensity by the blank intensity values. Any values with S/N less than 10 were removed. Molecular formulas were assigned using the MIDAS molecular formula calculator v1.1 (<https://nationalmaglab.org/user-facilities/icr/icr-software>) with the following elemental limitations, C<50H<100O<25N0-5S0-1 and a mass tolerance of ± 3 ppm. The assigned formulas were sorted into classes as CHO (CH and CHO), CHON (CHON and CHN), CHOS (CHOS and CHS), and CHONS (CHONS and CHNS).

Supplementary Note 5: Polymerization and oligomerization reaction pathways

Curing of the resin into composite proceeds through peroxide-initiated polymerization. A peroxide initiator begins the reaction by forming free radicals which will propagate more radicals, typically on the ethylene group of the resin monomer. The product is the resin monomer stitched together in long chains to form the corresponding polymer such as polystyrene is formed from the polymerization of styrene as seen in Figure S4a.¹⁹ The analogous polymerization mechanism for the vinyl ester-based resin is shown in Figure S4b.

Peroxide Initiator Radical Formation:



Alkene Polymerization

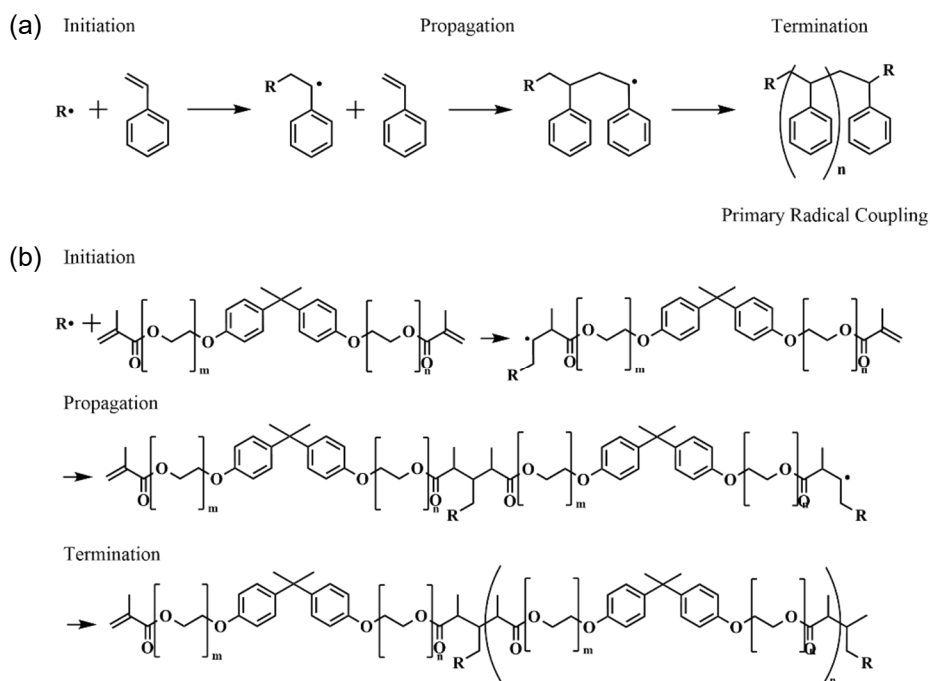


Figure S4. Radical initiated polymerization pathway of (a) styrene and (b) bisphenol A ethoxylate dimethacrylate.

Vinyl ester-based resin are created from an esterification reaction of an epoxy resin and acrylic or methacrylic acids as shown in Figure S5.²⁰ Common epoxy resin backbones are bisphenol A (BPA), which are used to produce strong and durable plastics.²¹

Formation of vinyl ester-based resin

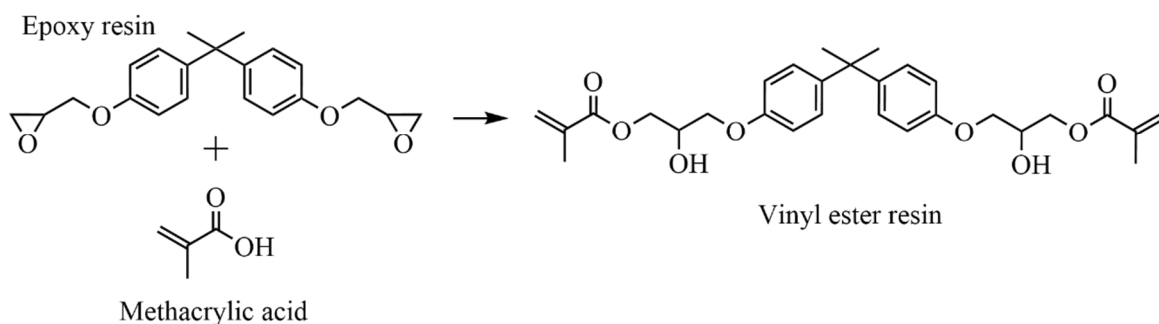


Figure S5. The formation of vinyl ester-based resins from epoxy resin and methacrylic acid.

Because small microplastic particles do not resemble products of intended polymerization, it is likely that they are formed through environmental oligomerization reactions facilitated in drying steam laden waste droplets. These proposed reaction mechanisms are shown in Figure S6 and have been previously reported.²

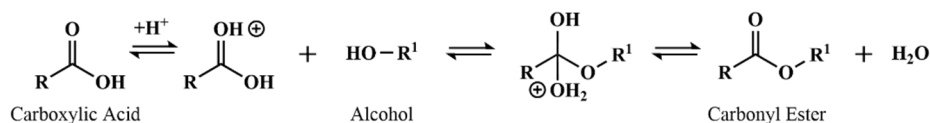
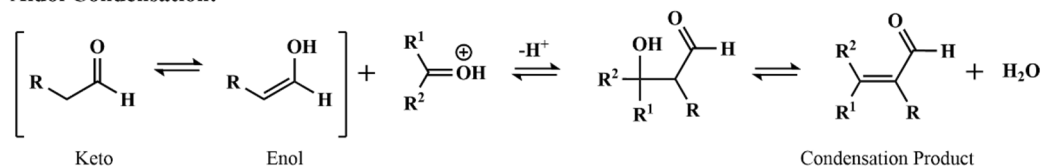
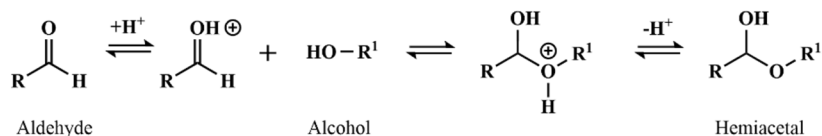
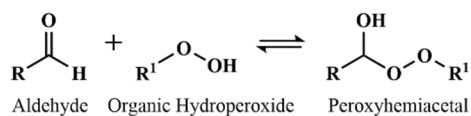
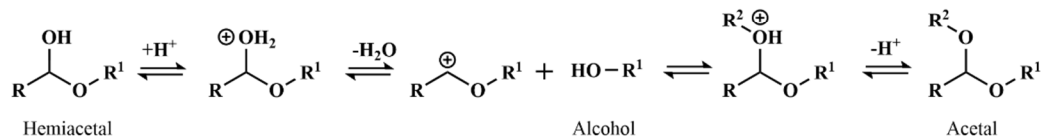
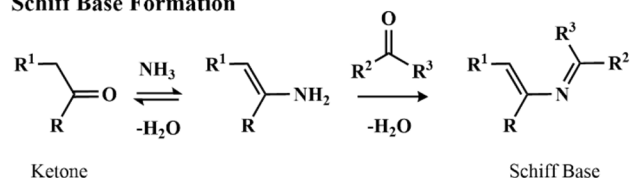
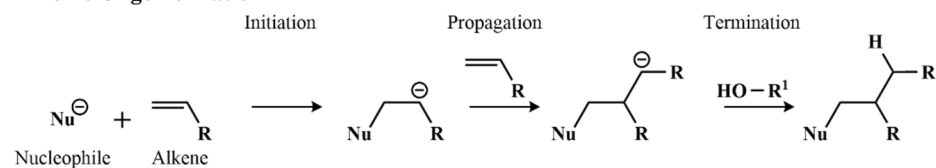
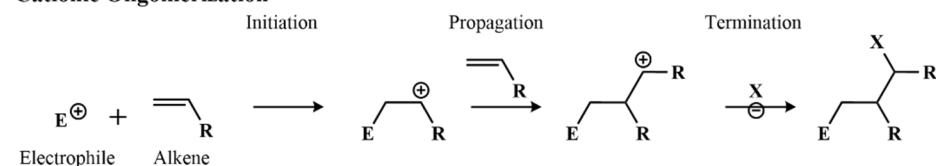
Esterification:**Aldol Condensation:****Hemiacetal Formation****Peroxyhemiacetal Formation****Acetal Formation****Schiff Base Formation****Anionic Oligomerization****Cationic Oligomerization**

Figure S6. Potential oligomerization pathways occurring in the steam laden waste emissions resulting in the formation of NP particles.^{22–27}

Supplementary Note 6: Equations and plots used for DART-HRMS analysis.

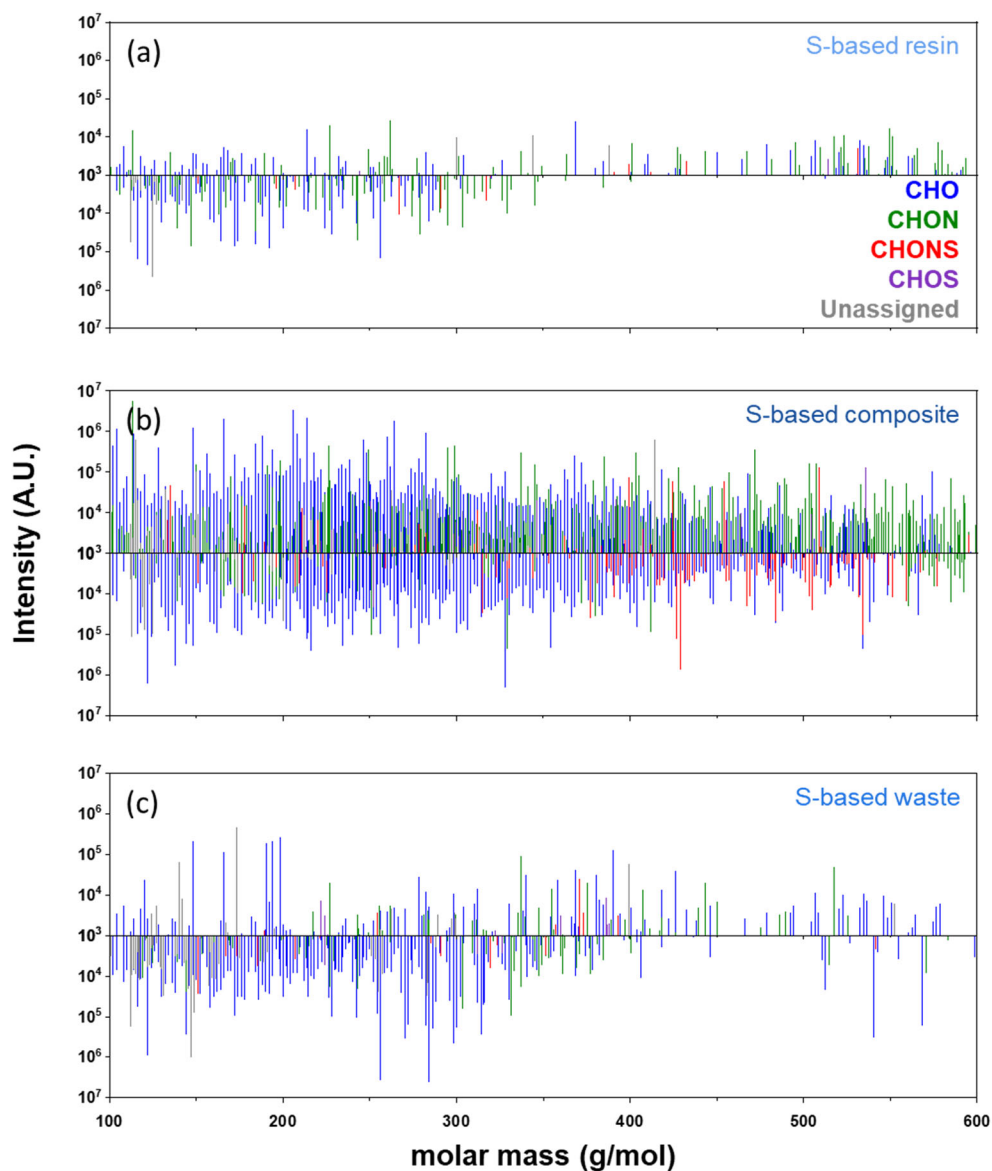


Figure S7. Combined linear rail and IonRocket DART-HRMS spectra for (a) S-based resin, (b) S-based composite, and (c) S-based waste. Peaks are colored by their assigned class.

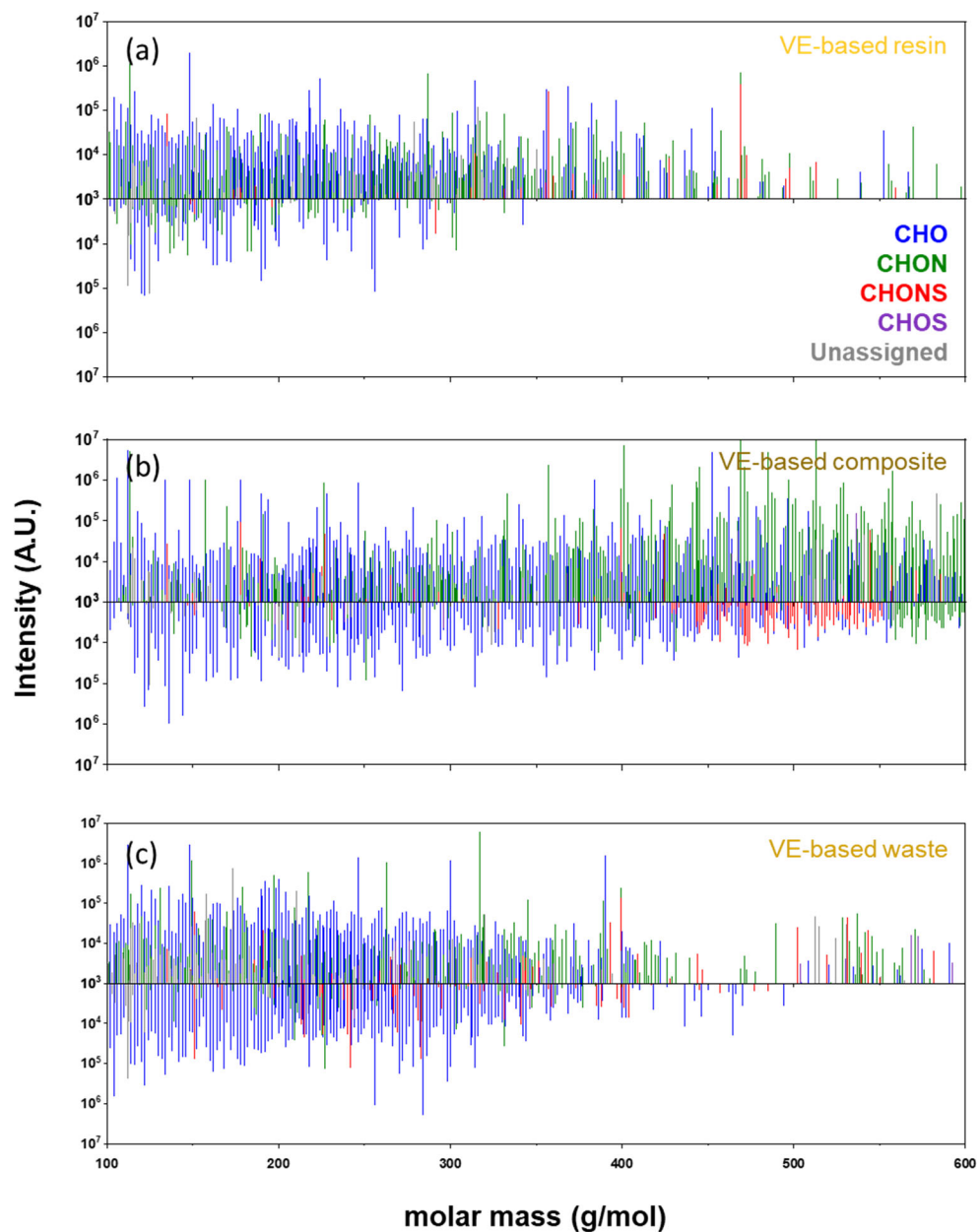


Figure S8. Combined linear rail and IonRocket DART-HRMS spectra for (a) VE-based resin, (b) VE-based composite, and (c) VE-based waste. Peaks are colored by their assigned class.

Double bond equivalency was calculated using the following equation:²⁸

$$DBE = C - \frac{H}{2} + \frac{N}{2} + 1$$

The reference lines indicate compounds with structures similar to linear polyenes (DBE = 0.5*C), cata-PAHs (DBE = 0.75*C – 0.5), and fullerene-like hydrocarbons (DBE = 0.9*C).²⁹ The area below the linear polyene line is considered the “aliphatic” region, while the area between the linear polyene and fullerene-like hydrocarbon line is considered the “aromatic region.”

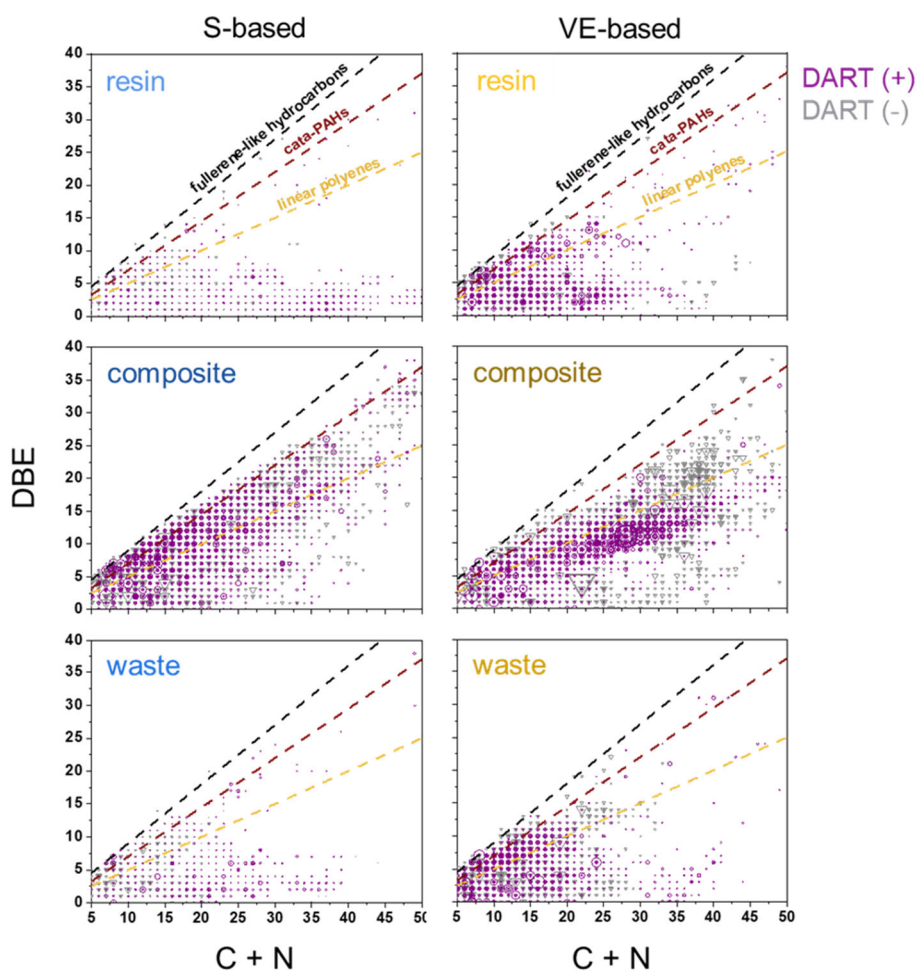


Figure S9. DBE values plotted against the number of carbon and nitrogen atoms assigned for each species. The lines indicate reference values of linear polyenes, DBE = 0.5*C; cata-PAHs, DBE = 0.75*C – 0.5; and fullerene-like hydrocarbons, DBE = 0.9*C. Color of the symbols indicates compounds assigned based on DART(+) and DART(-) detection. Symbols are scaled to the fourth root of the intensity of the corresponding MS peak.

Van Krevelen diagrams are often used to visually analyze chemical species in complex mixtures and are created by plotting H/C versus O/C.³⁰

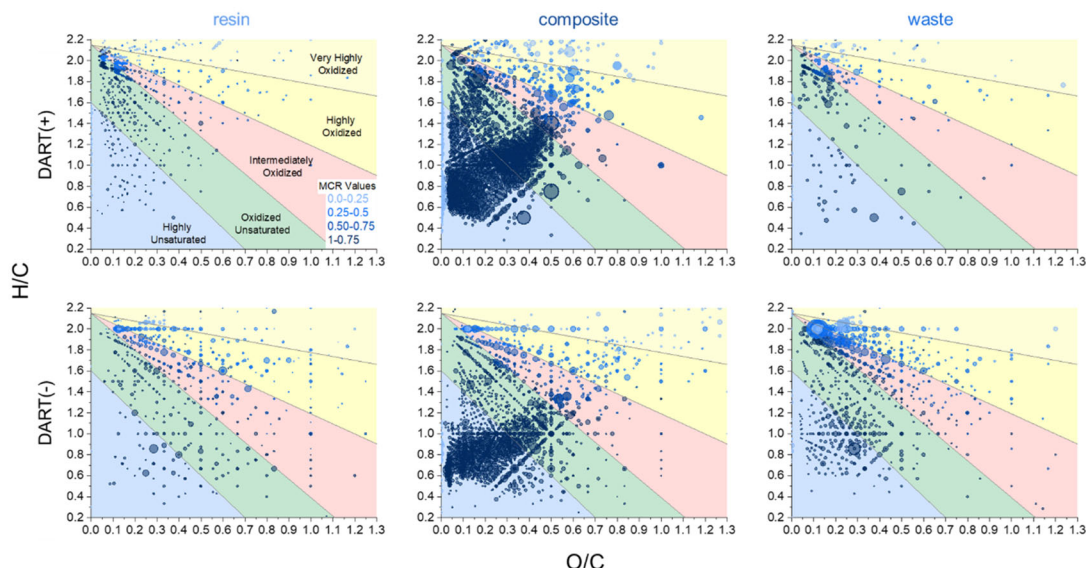


Figure S10. Van Krevelen diagrams of the S-based system for both DART(+) and DART(-) modes. Symbols are color-coded by maximum carbonyl ratio value and scaled to the fourth root of the intensity of the corresponding MS peak.

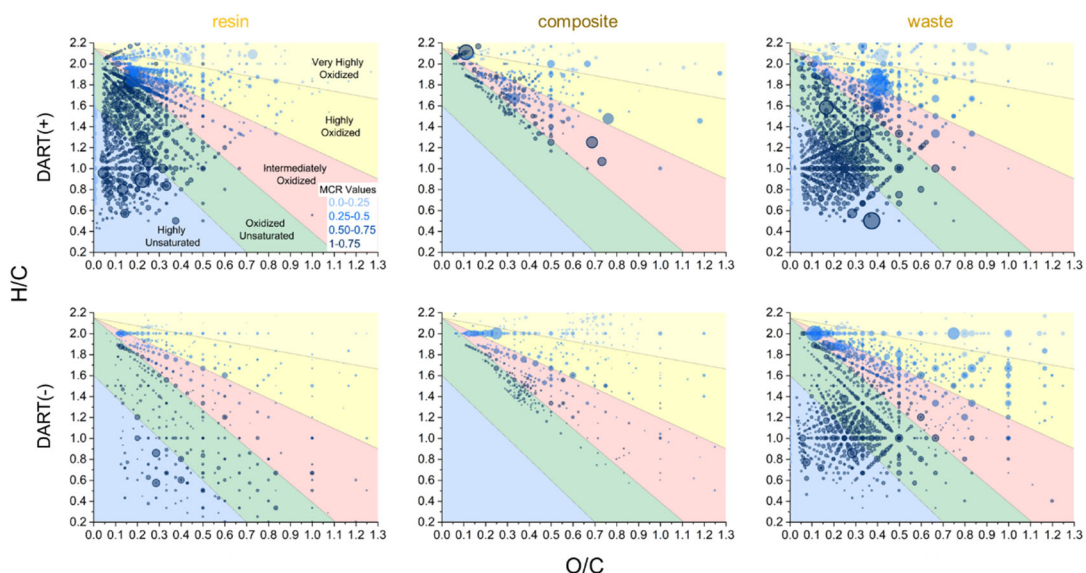


Figure S11. Van Krevelen diagrams of the VE-based system for both DART(+) and DART(-) modes. Symbols are color-coded by maximum carbonyl ratio value and scaled to the fourth root of the intensity of the corresponding MS peak.

The nominal oxidation state of carbon (NOS_c) was calculated using an equation from Kroll et al. 2011, extended to include N and S containing compounds.^{31,32}

$$OSc = 2\frac{O}{C} + 3\frac{N}{C} + 2\frac{S}{C} - \frac{H}{C}$$

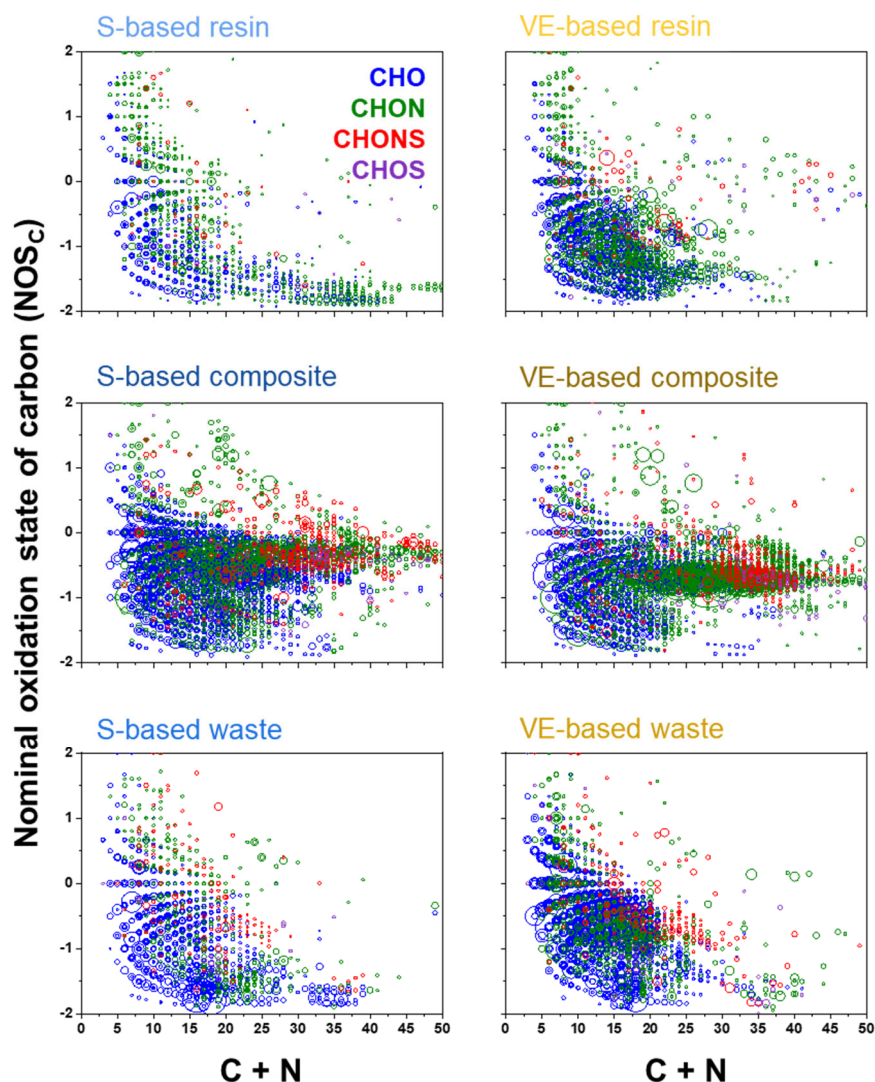


Figure S12. The nominal oxidation of carbon (NOS_c) plotted against the number of carbon and nitrogen for each assigned species for the S-based (left) and VE-based system (right). Symbols are scaled by the fourth root of the corresponding mass peak intensities and colored by class.

Volatility indicated by the saturation mass concentration ($\log_{10}C^*_{298K}$) ($\mu\text{g m}^{-3}$) was calculated using the Molecular Corridors model outlined in Li et al.³³:

$$\log_{10}C^*_{298K} = (n_C^0 - n_C)b_C - n_O b_O - 2 \frac{n_C n_O}{n_C + n_O} b_{CO} - n_N b_N - n_S b_S$$

In this equation, n_C^0 is the reference carbon number. n_C , n_O , n_N , and n_S are the number of carbon, oxygen, nitrogen, and sulfur atoms, respectively. b_C , b_O , b_N , and b_S are the contribution of each atom to the saturation mass concentration tabulated in Li et al. (2016).³³ b_{CO} is the carbon-oxygen nonideality reported in Donahue et al. (2011).³⁴

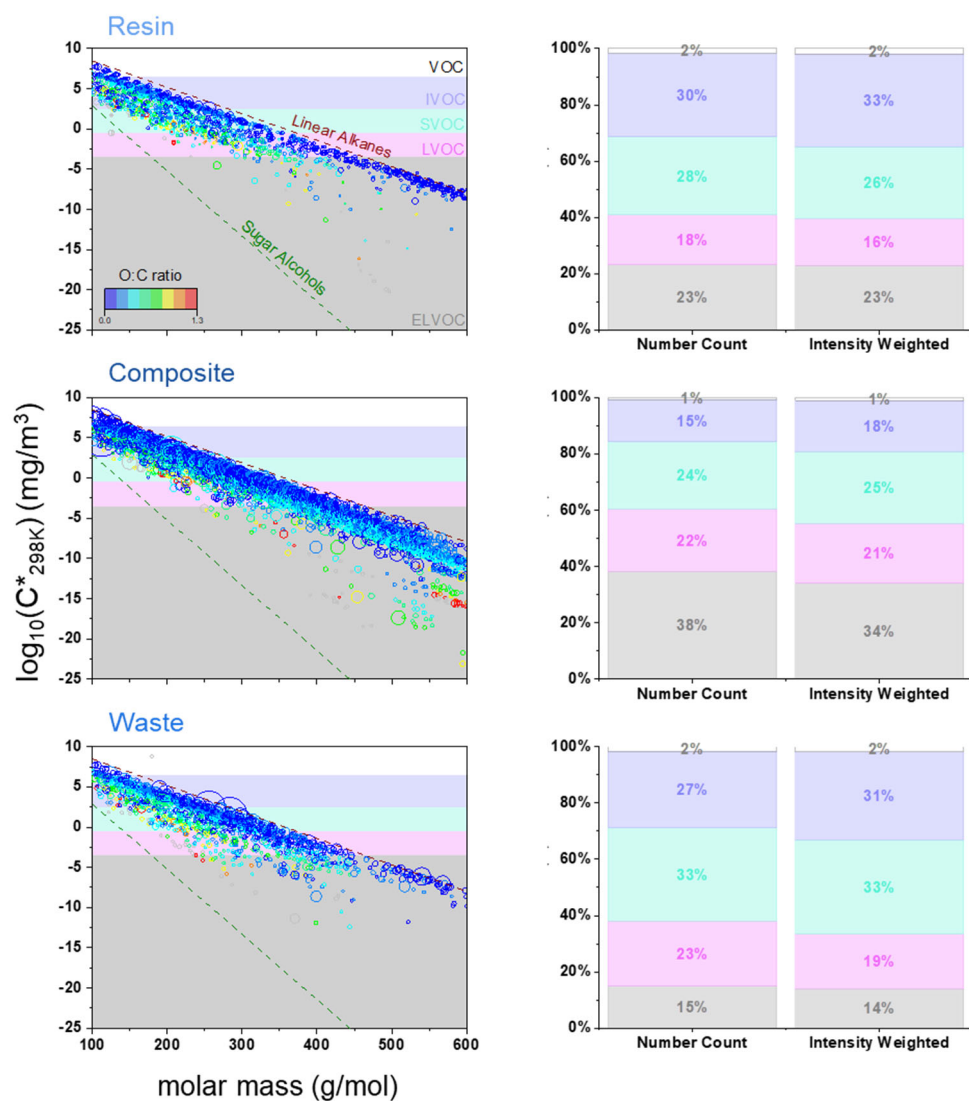


Figure S13. Molecular corridor models and percent contribution of each volatility class for the S-based system. Symbols are scaled by the fourth root of the intensity for the corresponding mass peak signal and colored by O:C ratio.

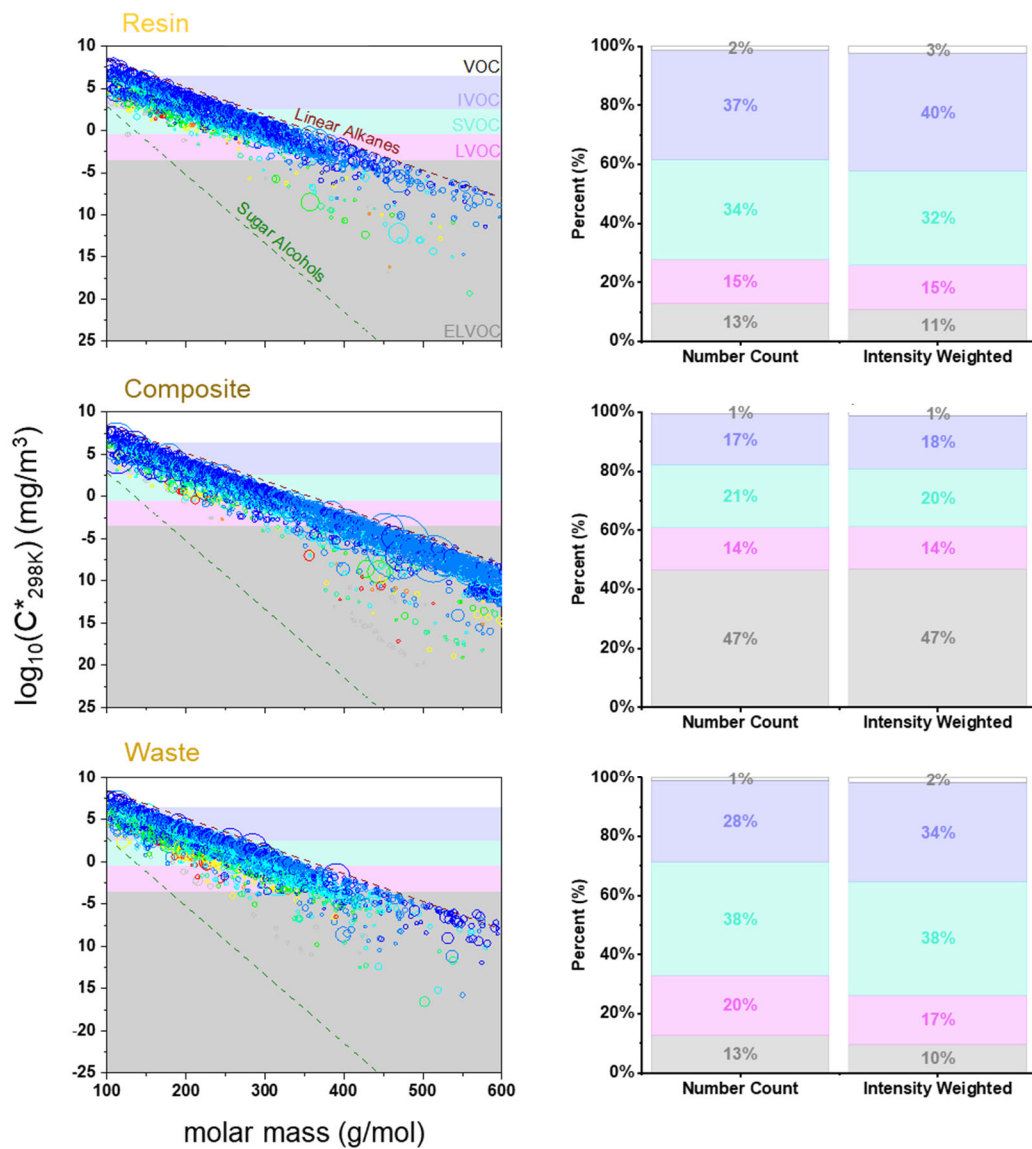


Figure S14. Molecular corridor models and percent contribution of each volatility class for the VE-based system. Symbols are scaled by the fourth root of the intensity for the corresponding mass peak signal and colored by O:C ratio.

The viscosity (η) (Pa s) was calculated using parameters tabulated in DeRieux et al. (2018) and using the equation below:³⁵

$$\eta = \eta_{\infty} e^{\frac{T_0 D}{T - T_0}}$$

where η_{∞} is equal to 10^{-5} Pa s, D is the fragility parameter assumed to be 10 based on DeRieux et al. (2018), and T_0 is the Vogel temperature calculated using the equation below.

$$T_0 = \frac{39.17 T_g}{D + 39.17}$$

Where T_g is the glass transition temperature as calculated using the equation below:

$$T_g = (n_C^0 + \ln(n_C)) b_C + \ln(n_H) b_H + \ln(n_C) \ln(n_H) b_{CH} + \ln(n_O) b_O + \ln(n_C) \ln(n_O) b_{CO}$$

Supplementary Note 7: Venn diagrams showing the similarities and differences between samples.

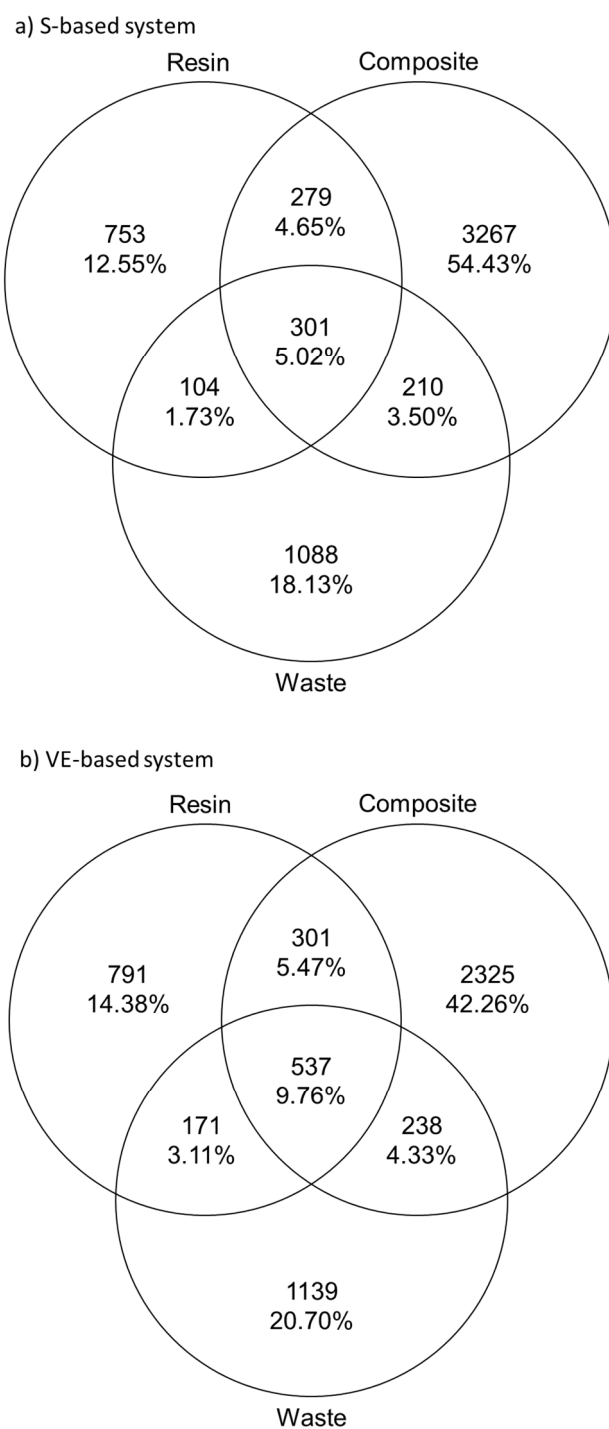


Figure S15. Venn diagram showing the assigned species shared between the resin, composite, and waste for (a) the S-based system and (b) the VE-based system.

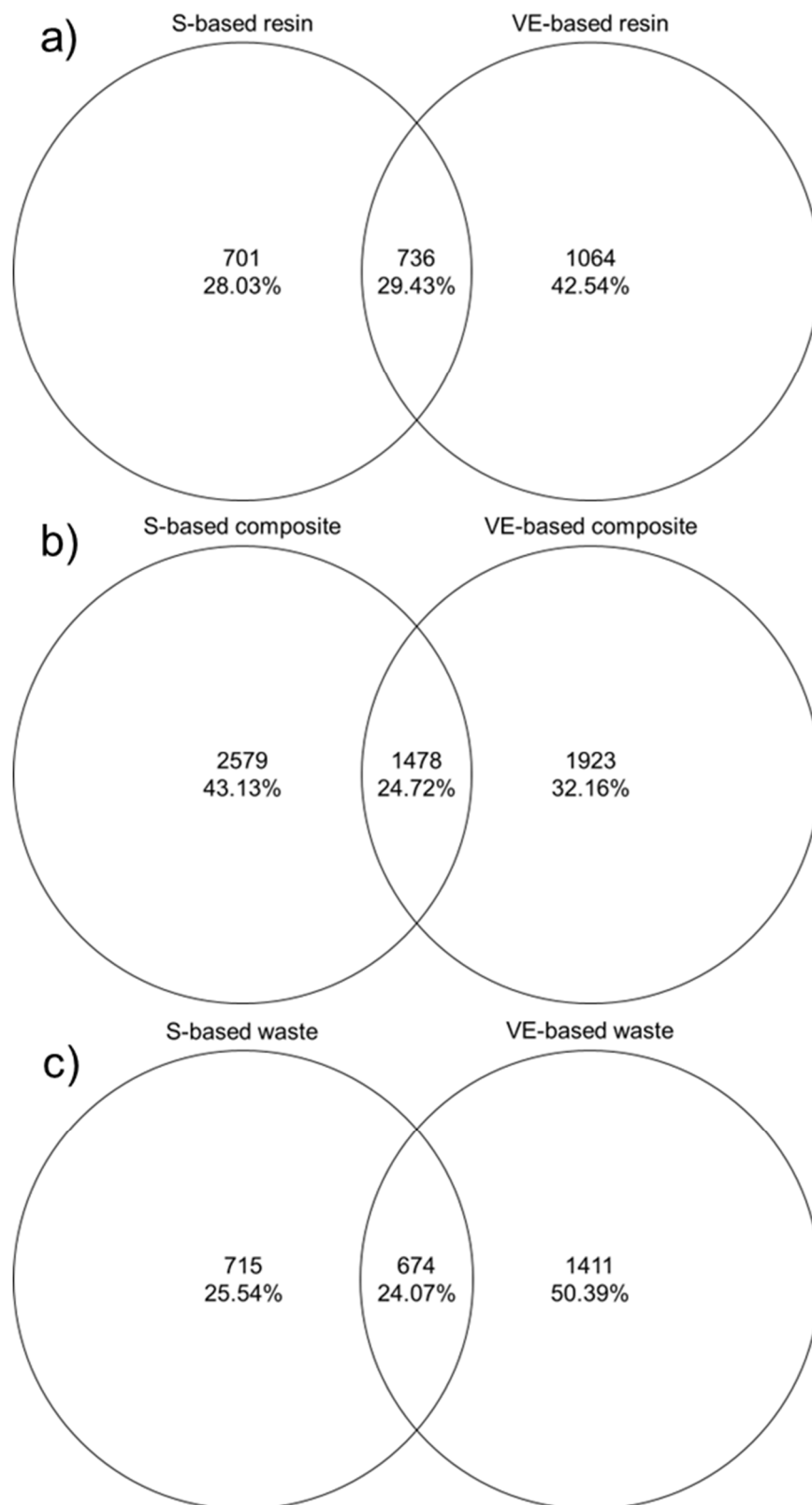


Figure S16. Venn diagrams showing the shared species between the two different systems for the (a) resin, (b) composite, and (c) waste.

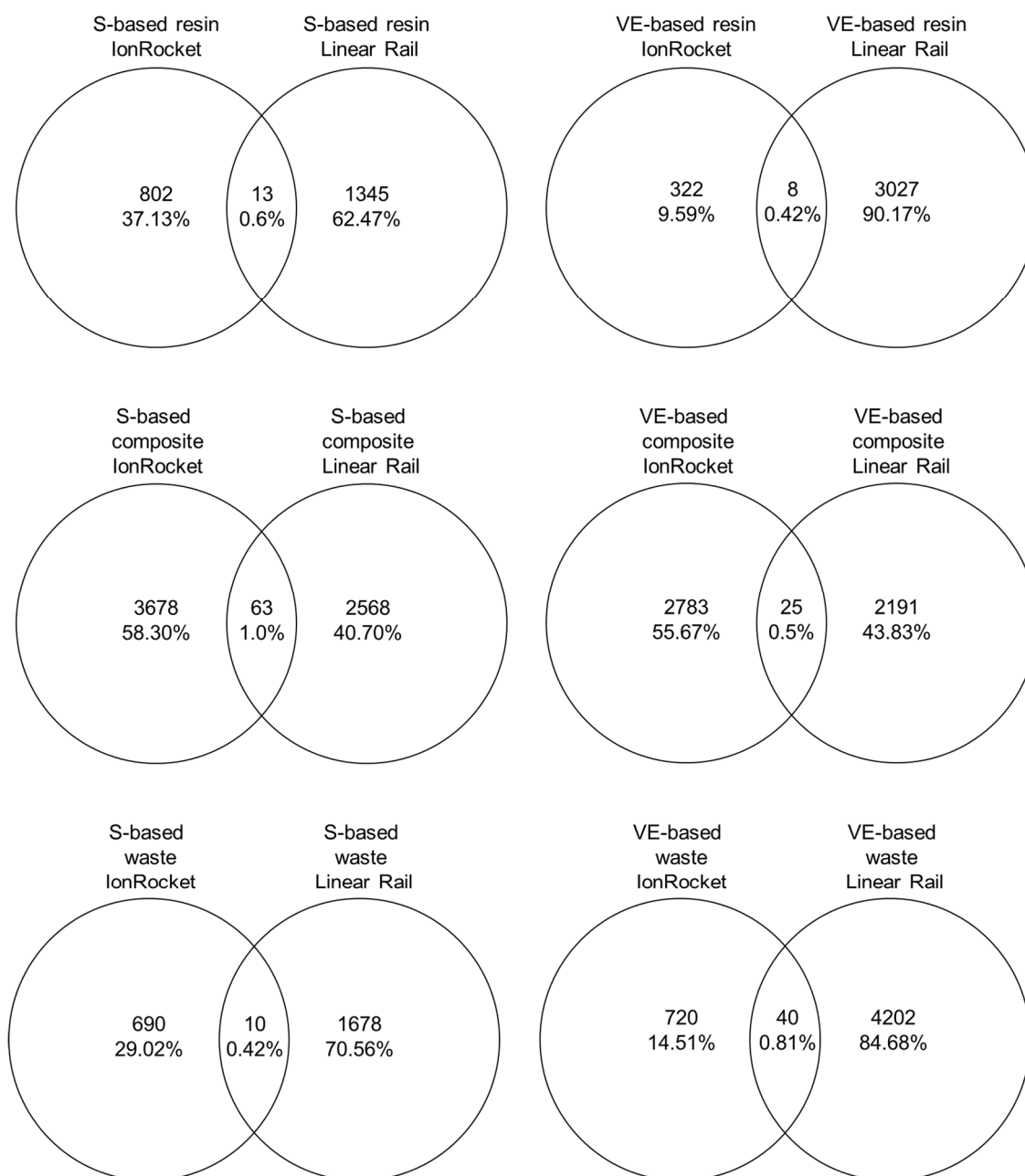


Figure S17. Ven diagrams showing the HRMS features shared between the linear rail and IonRocket DART methods for each of the six samples. m/z values were rounded to four decimal points.

Supplementary Note 8: Table of identified compounds in DART-HRMS.

Table S1. Summary of identified species found in the samples along with their toxicological information.

Neutral Formula	(+) mode m/z	(+) mode error	(-) mode m/z	(-) mode error	Neutral mass	Sample found	Description of possible molecular components
C ₅ H ₈ O ₂	101.0595 101.0597 101.0597 101.0598 101.0597	1.9 0.1 0.3 -0.8 -0.1			100.0524	VE-based resin VE-based waste S-based resin S-based composite S-based waste	Methyl methacrylate Resin monomer
C ₈ H ₈	105.0698 105.0699 105.0699 105.0698 105.0700 105.0698	0.5 -0.3 -0.3 0.3 -0.8 0.2			104.0626	VE-based resin VE-based composite VE-based waste S-based resin S-based composite S-based waste	Styrene Resin monomer
C ₇ H ₆ O	107.0491 107.0491 107.0491 107.0490 107.0492	0.5 0.2 0.2 0.8 -0.7			106.0419	VE-based resin VE-based composite VE-based waste S-based resin S-based composite	Benzaldehyde Oxidized derivative of styrene Decomposition product of peroxide initiators
C ₈ H ₁₀	107.0854 107.0855 107.0856 107.0854 107.0856 107.0855	1.4 -0.1 -0.7 0.7 -0.5 0.6			106.0783	VE-based resin VE-based composite VE-based waste S-based resin S-based composite S-based waste	Ethylbenzene ³⁶ Used in the synthesis of styrene Irritant and potential carcinogen

C ₇ H ₈ O	109.0648	0.3				VE-based resin	Benzyl alcohol ³⁷ Plasticizer and solvent Irritant
	109.0649	-0.8	107.0502	0.0		VE-based composite	
	109.0649	-1.0	107.0501	1.0	108.0575	VE-based waste	
	109.0648	0.3				S-based resin	
	109.0649	-1.2	107.0502	0.0		S-based composite	
	107.0501	1.0				S-based waste	
C ₆ H ₆ O ₂	111.0440	0.4	109.0294	1.0		VE-based resin	Hydroquinone ³⁸ Used in synthesis of substances Suspected teratogen and carcinogen
	111.0441	-0.7	109.0295	0.2		VE-based composite	
	111.0441	-0.1	109.0294	1.3	110.0368	VE-based waste	
	111.0440	0.6	109.0294	1.2		S-based resin	
	111.0442	-0.9				S-based composite	
			109.0293	1.6		S-based waste	
C ₉ H ₁₀	119.0853	1.7				VE-based resin	2-propenyl benzene ³⁹ Little to no known toxicological information
	119.0855	0.1				VE-based composite	
	119.0856	-0.3			118.0782	VE-based waste	
	119.0855	0.4				S-based resin	
	119.0855	0.4	117.0710	-0.2		S-based composite	
	119.0856	-0.2				S-based waste	
C ₈ H ₈ O	121.0647	0.8	119.0501	1.5		VE-based resin	Acetophenone Oxidized derivative of styrene Decomposition product of peroxide initiators
	121.0648	0.1	119.0502	0.1		VE-based composite	
	121.0648	0.2	119.0501	1.2	120.0575	VE-based waste	
	121.0647	0.7	119.0500	1.6		S-based resin	
	121.0648	0.1	119.0503	-0.2		S-based composite	
	121.0648	0.0	119.0501	0.9		S-based waste	
C ₉ H ₁₂	121.1010	1.6				VE-based resin	Isopropyl benzene Decomposition product of peroxide initiators
	121.1012	0.1				VE-based composite	
	121.1013	-0.7			120.0939	VE-based waste	
	121.1011	0.7				S-based resin	
	121.1013	-0.9				S-based composite	
	121.1012	0.1				S-based waste	

C ₇ H ₆ O ₂	123.0439	1.0	121.0294	1.4	122.0368	VE-based resin	Benzoic acid Oxidized derivative of styrene Decomposition product of peroxide initiators	
	123.0440	0.3	121.0295	0.3		VE-based composite		
	123.0441	-0.6	121.0293	1.3		VE-based waste		
	123.0439	1.0	121.0293	1.4		S-based resin		
	123.0440	0.4	121.0295	0.3		S-based composite		
	123.0440	0.2	121.0294	1.2		S-based waste		
C ₈ H ₁₀ O	123.0803	0.9	121.0657	1.2	122.0732	VE-based resin	Phenylethyl alcohol ⁴⁰ Irritant	
	123.0804	0.2				VE-based composite		
	123.0804	0.4				VE-based waste		
	123.0803	0.8				S-based resin		
	123.0804	0.4	121.0658	0.6		S-based composite		
	123.0804	0.4				S-based waste		
C ₈ H ₁₄ O	127.1116	1.4	125.0970	1.5	126.1045	VE-based resin	4-(1,1-dimethyl) cyclohexanone ⁴¹ Little to no known toxicological information	
	127.1118	-0.3	125.0971	0.5		VE-based composite		
	127.1116	0.7	125.0970	1.1		VE-based waste		
			125.0970	1.6		S-based resin		
			125.0971	0.9		S-based composite		
	127.1118	-0.1	125.0970	1.3		S-based waste		
C ₈ H ₁₆ O	129.1274	0.1	127.1127	0.9	128.1201	VE-based resin	4-(1,1-dimethyl) cyclohexanol Irritant	
			127.1128	0.1		VE-based composite		
			127.1127	1.0		VE-based waste		
			127.1126	1.5		S-based resin		
			127.1128	0.3		S-based composite		
			127.1127	1.2		S-based waste		
C ₁₀ H ₁₀	131.0854	0.7			130.0783	VE-based resin	Di-vinylbenzene ⁴² Styrene with additional vinyl group Irritant	
	131.0856	-0.3				VE-based composite		
	131.0856	-0.4				VE-based waste		
	131.0855	0.4				S-based resin		
	131.0856	-0.2				129.0710		-0.2

$C_{10}H_{14}$	135.1167 135.1168 135.1170 135.1167 135.1168 135.1168	1.0 -0.1 -1.4 0.7 0.0 -0.3			134.1096	VE-based resin VE-based composite VE-based waste S-based resin S-based composite S-based waste	Tert-butyl benzene ⁴³ Irritant
$C_9H_{16}O$	141.1272 141.1273 141.1271 141.1274	1.0 0.6 2.2 -0.5	139.1126 139.1127 139.1128 139.1128	1.3 1.2 -0.1 0.6	140.1201	VE-based resin VE-based composite VE-based waste S-based resin S-based composite S-based waste	3,3,5-trimethyl cyclohexanone ⁴⁴ Irritant Potential mutagen
$C_8H_{16}O_2$	145.1222	0.7	143.1075 143.1077 143.1079 143.1075	1.7 0.3 -0.9 1.6	144.12	VE-based resin VE-based composite VE-based waste S-based resin	2-hydroxy-2-methyl- 4-heptanone Little to no known toxicological information
$C_8H_4O_3$	149.0232 149.0233 149.0234 149.0233 149.0235 149.0234	0.7 -0.1 -0.3 0.4 -1.1 -0.5	147.0089 148.0165 148.0167 148.0165	-0.9 -0.5 -0.5 0.4	148.0161	VE-based resin VE-based composite VE-based waste S-based resin S-based composite S-based waste	Phthalic anhydride ⁴⁵ Resin monomer Plasticizers Irritant
$C_9H_{10}O_2$	151.0753 151.0753 151.0753 151.0752 151.0754 151.0753	0.6 0.1 0.2 0.7 -0.3 0.3	149.0606 149.0607 149.0606 149.0606 149.0608 149.0606	1.5 0.4 1.1 1.4 0.1 1.0	150.0681	VE-based resin VE-based composite VE-based waste S-based resin S-based composite S-based waste	1-phenyl-1-hydroxy- 2-propanone Little to no known toxicological information

C ₇ H ₅ NOS	152.0164 152.0163	0.1 0.8	150.0017 150.0018 150.0017 150.0017 150.0019 150.0017	1.4 0.4 1.2 1.6 0.1 1.2	151.0092	VE-based resin VE-based composite VE-based waste S-based resin S-based composite S-based waste	2(3H)- benzothiazolone Little to no known toxicological information
C ₁₀ H ₁₈ O	155.1428 155.1429	1.8 0.8	153.1284 153.1285	0.8 0.0	154.1358	VE-based resin VE-based waste S-based composite S-based waste	4-tert- butylcyclohexanone Decomposition product of peroxide initiators
C ₈ H ₄ O ₄	165.0183 165.0184	-0.1 -0.8	163.0035 163.0038 163.0036 163.0035 163.0037 163.0036	1.2 -0.8 0.4 1.1 -0.3 0.6	164.0110	VE-based resin VE-based composite VE-based waste S-based resin S-based composite S-based waste	Styrene polyester Resin component
C ₁₄ H ₁₀	179.0854 179.0854 179.0855 178.0776	0.7 0.6 0.1 0.3			178.0783	VE-based resin VE-based composite VE-based waste S-based composite	Phenanthrene ⁴⁶ Polycyclic aromatic hydrocarbon Recognized as an aquatic hazard
C ₁₂ H ₁₀ O ₂	187.0753 187.0752 187.0754 187.0753	0.5 0.6 -0.1 0.2	185.0606 185.0610 185.0608 185.0609 185.0608	0.9 -1.0 0.1 -0.8 0.2	186.0681	VE-based resin VE-based composite VE-based waste S-based composite S-based waste	Oxidized polycyclic aromatic hydrocarbon
C ₁₁ H ₁₂ O ₃	193.0858 193.0858 193.0860 193.0859	0.4 0.4 -0.2 -0.1	191.0712 191.0715 191.0713 191.0715 191.0714	0.8 -0.9 0.3 -0.7 0.1	192.0787	VE-based resin VE-based composite VE-based waste S-based composite S-based waste	Ethyl benzoylacetate ⁴⁷ Little to no known toxicological information

$C_{12}H_{16}O_2$	193.1222 193.1223 193.1224 193.1222 193.1224	0.6 -0.2 -0.4 0.6 -0.8	191.1078 191.1077 191.1079 191.1077	-0.2 0.4 -0.7 0.4	192.1150	VE-based resin VE-based composite VE-based waste S-based resin S-based composite S-based waste	4,7-methano- 1H-indenol, hexahydro acetate Little to no known toxicological information
$C_{10}H_{14}O_4$	199.0963 199.0964 199.0965 199.0964 199.0966	1.1 0.2 -0.2 0.7 -0.5	197.0818 197.0820 197.0819 197.0817 197.0820 197.0817	0.8 -0.5 -0.1 1.1 -0.3 1.2	198.0892	VE-based resin VE-based composite VE-based waste S-based resin S-based composite S-based waste	Ethylene glycol dimethacrylate ⁴⁸ Resin monomer Irritant and potential mutagen
$C_{12}H_{10}O_3$	203.0701 203.0702 203.0702	0.9 0.1 0.2	 201.0559 201.0558 201.0559 201.0558	 -1.1 -0.1 -0.9 -0.3	202.0630	VE-based resin VE-based composite VE-based waste S-based composite S-based waste	Styrene-maleic anhydride Resin monomer
$C_{16}H_{10}$	202.0776	0.2			202.0783	S-based composite	Pyrene Polycyclic aromatic hydrocarbon
$C_{11}H_{10}O_4$	207.0650 207.0652 207.0652 207.0651 207.0652	0.8 0.2 -0.2 0.5 0.2	205.0508 205.0506 205.0504 205.0507 205.0506	-0.8 0.1 0.9 -0.2 0.1	206.0579	VE-based resin VE-based composite VE-based waste S-based resin S-based composite S-based waste	Methyl vinyl ester terephthalic acid Monomer
$C_{13}H_{22}O_2$	211.1690 211.1692 211.1691 211.1694	1.2 0.3 0.7 -0.8	209.1547 209.1545 209.1548	-0.2 0.9 -0.5	210.1611	VE-based resin VE-based composite S-based resin S-based composite	4-tertbutyl cyclohexylacrylate ⁴⁹ Little to no known toxicological information

$C_{10}H_{15}NO_2S$	214.0895	-0.5	212.0751 212.0751	-0.2 -0.3	213.0824	VE-based waste S-based waste	N-butyl-benzene sulfonamide Plasticizer Little to no known toxicological information ⁵⁰
$C_{12}H_{24}O_3$			215.1650 215.1653 215.1653 215.1650 215.1653 215.1653	1.3 -0.1 0.0 1.2 -0.3 -0.2	216.1726	VE-based resin VE-based composite VE-based waste S-based resin S-based composite S-based waste	Tert-butyl peroxy-2- ethylhexanoate ⁵¹ Radical initiator
$C_{15}H_{24}O$	221.1897 221.1898 221.1899 220.1822	1.1 0.9 0.4 -0.4	 219.1754 219.1754	 0.0 0.0	220.1827	VE-based resin VE-based composite VE-based waste S-based resin S-based waste	Butylated hydroxytoluene Little to no known toxicological information
$C_{12}H_{14}O_4$	223.0965 223.0963 223.0964 223.0963	-0.2 0.8 0.1 0.7	221.0817 221.0820 221.0820 221.0818 221.0820 221.0820	1.1 -0.6 -0.2 0.4 -0.3 -0.3	222.0892	VE-based resin VE-based composite VE-based waste S-based resin S-based composite S-based waste	Diethyl phthalate ⁵² Plasticizer Little to no known toxicological information
$C_{16}H_{14}O$	223.1116 223.1114 223.1118 223.1117	0.4 1.5 -0.1 0.2	 221.0973	 -0.5	222.1045	VE-based resin VE-based composite VE-based waste S-based composite	Oxidized polycyclic aromatic hydrocarbon

$C_{12}H_{20}O_4$	229.1433 229.1434 229.1435 229.1433	0.6 0.2 -0.2 0.4	227.1288 227.1290 227.1290 227.1288 227.1291 227.1291	0.4 -0.5 -0.7 0.3 -1.2 -0.8	228.1362	VE-based resin VE-based composite VE-based waste S-based resin S-based composite S-based waste	Dibutyl maleate Monomer Little to no known toxicological information
$C_{20}H_{12}$	253.1010	0.5			252.0939	S-based composite	Benzopyrene Polycyclic aromatic hydrocarbon Suspected carcinogen
$C_{12}H_{14}O_6$	255.0862 255.0864 255.0862	0.6 -0.2 0.4	253.0720 253.0719	-0.8 -0.6	254.0790	VE-based composite VE-based waste S-based composite	Bis(2-hydroxyethyl) ester Intermediate in the production of PET
$C_{16}H_{32}O_2$	257.2472 257.2472 257.2472 257.2474 257.2473 257.2476	1.3 1.0 1.0 0.6 0.9 -0.2	255.2328 255.2328 255.2331 255.2327 255.2328 255.2331	0.6 0.6 -0.5 0.8 0.4 -0.7	256.2402	VE-based resin VE-based composite VE-based waste S-based resin S-based composite S-based waste	n-hexadecanoic acid Classified as a nonhazardous substance
$C_{16}H_{22}O_4$	279.1587 279.1585 279.1591 279.1590 279.1587 279.1591	1.4 2.1 -0.1 0.5 1.4 -0.2	277.1446 277.1446 277.1446 277.1448	-0.3 -0.2 -0.3 -1.0	278.1518	VE-based resin VE-based composite VE-based waste S-based resin S-based composite S-based waste	Dibutyl phthalate ⁵³ Plasticizers Endocrine disrupting compound, potential carcinogen and teratogen

$C_{18}H_{36}O_2$	285.2785	1.2	283.2640	0.7	284.2715	VE-based resin	Octadecanoic acid Softens plastics Classified as nonhazardous
	285.2788	-0.1	283.2642	0.2		VE-based composite	
			283.2643	-0.2		VE-based waste	
	285.2789	-0.3	283.2639	1.1		S-based resin	
$C_{15}H_{24}O_6$			283.2642	0.3	300.1573	S-based composite	Tripropylene glycol diacrylate Resin monomer
	301.1644	0.7	283.2643	-0.4		S-based waste	
	301.1643	0.9					
	301.1645	0.3	299.1500	0.1		VE-based resin	
$C_{17}H_{34}O_4$			299.1498	0.7	302.2457	VE-based composite	1,1-di(tert-butyl- peroxy)-3,3,5- trimethyl cyclohexane Peroxide initiator
			299.1500	-0.1		VE-based waste	
						S-based resin	
						S-based composite	
$C_{19}H_{20}O_4$			301.2382	0.9	312.1362	S-based waste	Butyl benzyl phthalate ⁵⁴ Plasticizer Endocrine disrupting compound, potential carcinogen and teratogen
	313.1428	1.9	301.2385	-0.3		VE-based resin	
	313.1435	-0.2	301.2385	-0.2		VE-based composite	
	313.1432	0.7	301.2381	1.0		VE-based waste	
$C_{21}H_{24}O_4$	313.1428	1.9	301.2384	0.0	340.1675	S-based resin	Bisphenol A diglycidyl ether ⁵⁵ Component of epoxy resin Irritant, potential mutagen, endocrine disrupting compound
			301.2385	-0.2		S-based composite	
						S-based waste	
$C_{21}H_{24}O_4$			311.1292	-1.1	340.1675	VE-based resin	Bisphenol A diglycidyl ether ⁵⁵ Component of epoxy resin Irritant, potential mutagen, endocrine disrupting compound
	341.1744	0.9	311.1290	-0.2		VE-based composite	
	341.1745	0.6	311.1291	-0.7		VE-based waste	
	341.1745	0.7	311.1290	-0.4		S-based composite	
$C_{21}H_{24}O_4$	341.1745	0.7			340.1675	S-based waste	Bisphenol A diglycidyl ether ⁵⁵ Component of epoxy resin Irritant, potential mutagen, endocrine disrupting compound

$C_{24}H_{38}O_4$	391.2839 391.2838 391.2839 391.2839 391.2842	0.8 1.2 1.1 0.9 0.3			390.2770	VE-based resin VE-based waste S-based resin S-based composite S-based waste	Di(2-ethylhexyl) phthalate ⁵⁶ or Diisooctyl phthalate ⁵⁷ Plasticizer Endocrine disrupting compound, potential carcinogen and teratogen
$C_{22}H_{38}O_6$	399.2737	0.9			398.2668	S-based resin	Bis(4-tert- butylcyclohexyl) peroxydicarbonate Perkadox16 Radical initiator
$C_{30}H_{50}$	411.3983 411.3986	0.5 -0.2			410.3913	S-based resin S-based waste	Squalene Little to no known toxicological information

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