

Supporting Information

Efficient and stable CF₄ decomposition over θ -Al₂O₃ with extraordinary resistance to HF

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The Supporting Information includes 9 pages, 2 tables and 6 figures.

Table S1 Kinetic parameters for HF corrosion onto γ -Al₂O₃, θ -Al₂O₃ and α -Al₂O₃

corrode	kinetic model	model parameter				R ²
		k ₁ (min ⁻¹)	q _{e,calc,1} (mg g ⁻¹)	k ₂ (g mg ⁻¹ min ⁻¹)	q _{e,calc,2} (mg g ⁻¹)	
γ -Al ₂ O ₃	Pseudo-first-order model	0.5310	482.32			0.9930
	Pseudo-second-order model			1.34×10 ⁻³	503.92	0.9994
θ -Al ₂ O ₃	Pseudo-first-order model	0.0062	391.48			0.9874
	Pseudo-second-order model			1.90×10 ⁻⁵	415.53	0.9876
α -Al ₂ O ₃	Pseudo-first-order model	0.0025	242.62			0.9867
	Pseudo-second-order model			1.30×10 ⁻⁵	265.24	0.9901

Table S2 The stability comparison between γ -Al₂O₃ and θ -Al₂O₃ catalysts in previous literature

catalysts	reaction temperature	initial CF ₄ decomposition %	CF ₄ decomposition % (20 h)	CF ₄ decomposition % (50 h)	CF ₄ decomposition % (100 h)	Ref.
θ -Al ₂ O ₃	750 °C	100	100	100	100	This work ^a
γ -Al ₂ O ₃	750 °C	100	64	-	-	18 ^b
γ -Al ₂ O ₃	700 °C	48	32	14	-	19 ^c
γ -Al ₂ O ₃	750 °C	100	80	40	-	31 ^b

a: 0.5% CF₄, 1.0 g catalyst, a gas hourly space velocity of 2,000 h⁻¹;

b: 0.7% CF₄, 1.0 g catalyst, a gas hourly space velocity of 2,000 h⁻¹;

c: 0.7% CF₄, 1.0 g catalyst, a gas hourly space velocity of 2,000 h⁻¹.

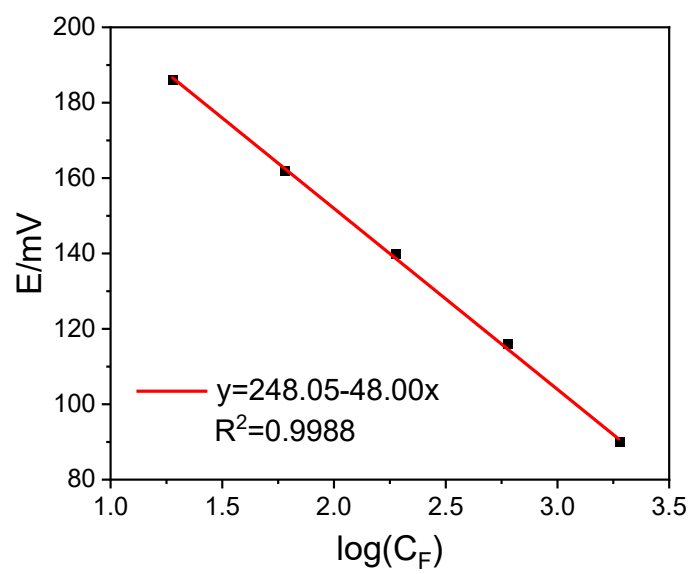


Figure S1. F^- standard curve.

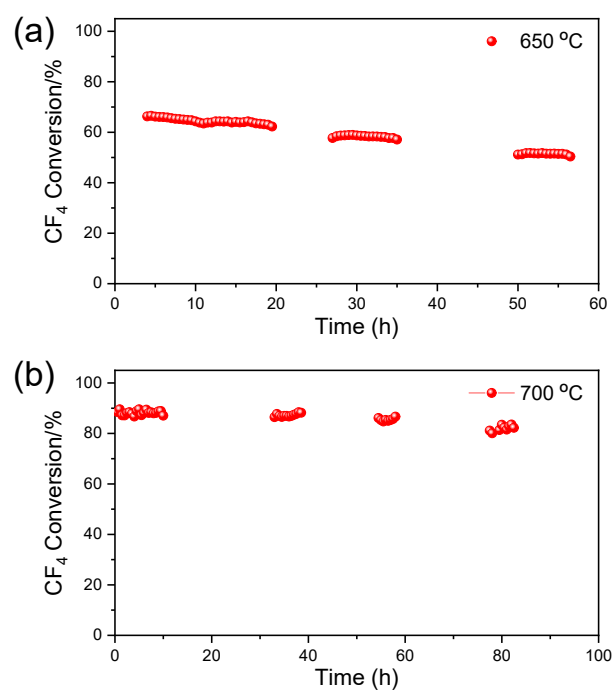


Figure S2. CF₄ decomposition rate % in decomposition reaction as a function of time-on-stream over θ -Al₂O₃ under (a) 650 °C and (b) 700 °C.

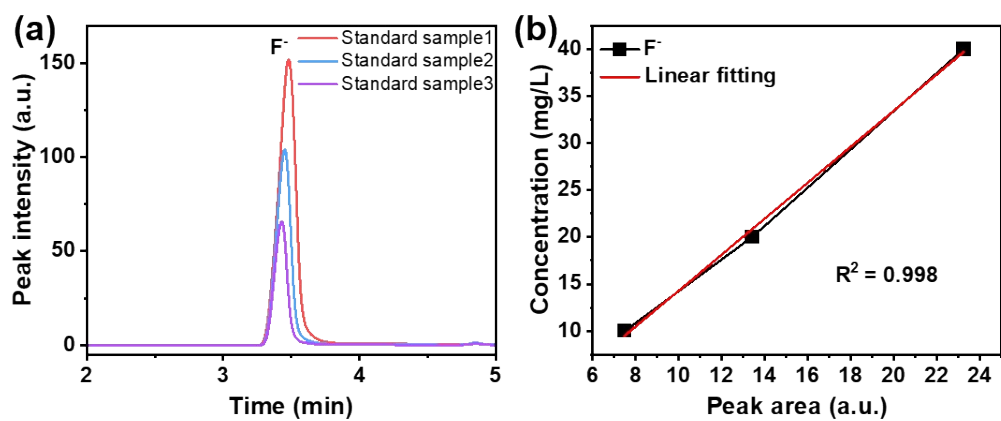


Figure S3. (a) The F content standard curve and (b) linear fitting of F content with peak area.

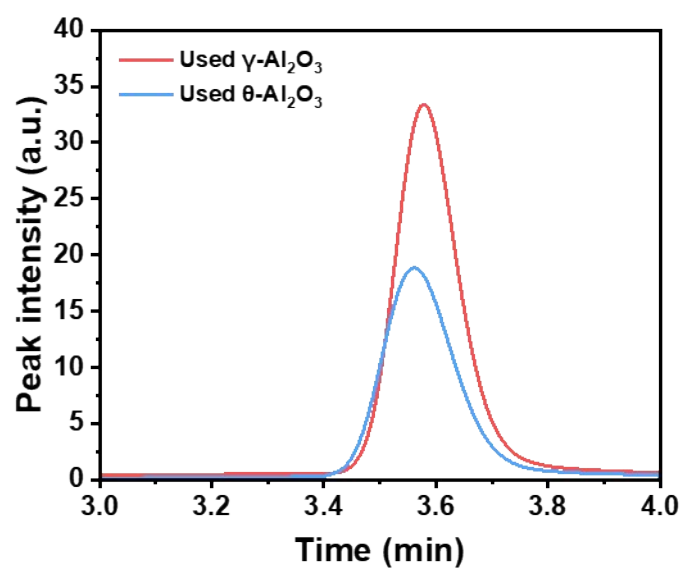


Figure S4. The IC spectra of the used γ -Al₂O₃ and θ -Al₂O₃ sample.

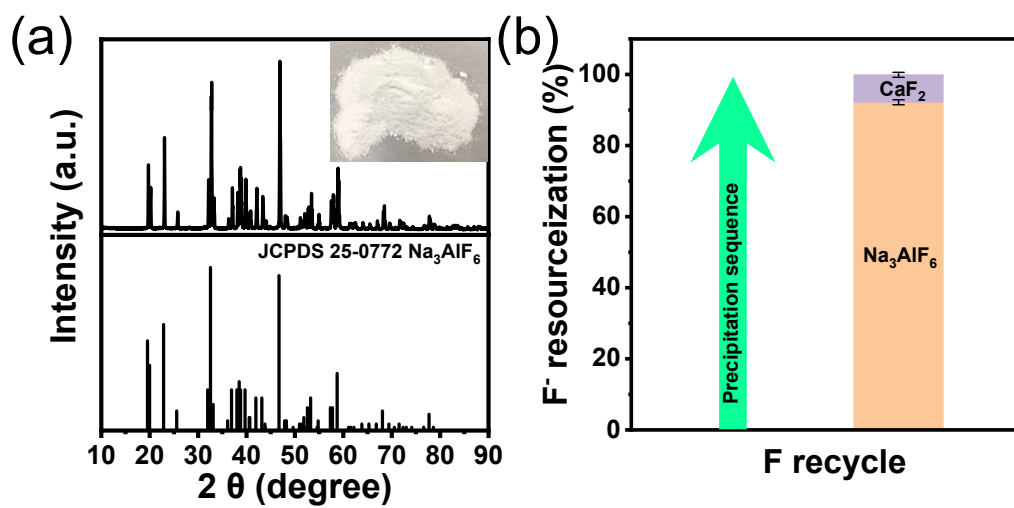


Figure S5. (a) The XRD pattern of the obtained Na₃AlF₆ by recycling F⁻. (b) F⁻ resource utilization rate (%) as Na₃AlF₆ and CaF₂.

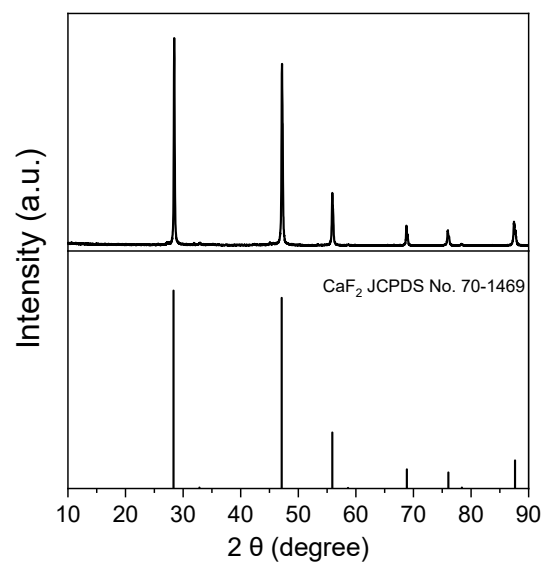


Figure S6. The XRD pattern of CaF₂.

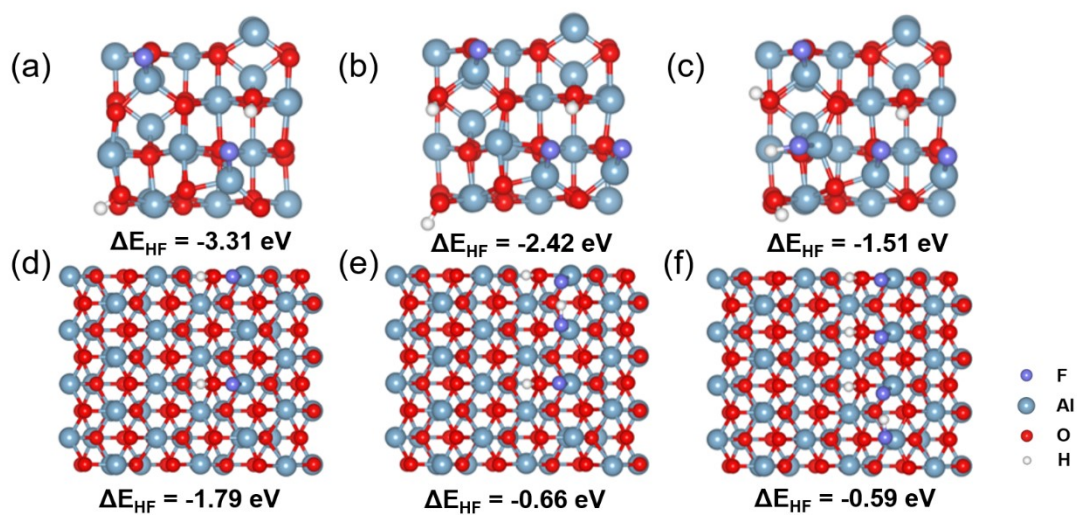


Figure S7. (a-c) two, three and four HF molecules adsorbed the surface of γ - Al_2O_3 .

(d-f) two, three and four HF molecules adsorbed the surface of θ - Al_2O_3 .