

Table S1 Drying parameters of dried noodles

Drying stage	Time (min)	Temperature (°C)	Relative humidity (%)
Pre-drying	40	30	80
Main drying	60	35	90
	150	45	80
Complete drying	50	30	60

Fig. S1 Microstructure of cooked noodles during immersion

Note: A, B, and C are the microstructure of cross-section the control, MGDN, and HGDN, respectively.

Fig. S1



