

Supporting Information

Transition-metal-free Access to Benzyl Ethers via Aerobic
Cross Dehydrogenative Coupling of Benzylic C(sp³)–H with
Alcohols

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1. General Information

Unless otherwise noted, all reagents were obtained commercially and used without further purification. Unless otherwise specified, all other reagents were purchased from Acros, Aldrich, Fisher, Adamas-beta Co. Ltd. or TCI and used without further purification. ^1H NMR spectra was recorded at 400 MHz and 600 MHz, ^{13}C NMR spectra was recorded at 100 MHz and 150 MHz. ^1H NMR spectra was recorded with tetramethylsilane (δ 0.00 ppm) as internal reference; ^{13}C NMR spectra was recorded with CDCl_3 (δ 77.00 ppm) as internal reference. Chemical shifts were reported in parts per million (ppm, δ) downfield from tetramethylsilane. Proton coupling patterns are described as singlet (s), doublet (d), triplet (t), quartet (q), multiplet (m), and broad (br). Chromatography was carried out with silica gel (200-300 mesh) using mixtures of petroleum ether (b.p. 60-80 °C) and ethyl acetate as eluents. Mass Spectra were obtained from the mass spectrometry facility of East China University of Science and Technology.

2. General procedure for the preparation of substrates

2.1 General procedure A (1b as an example):^[1]

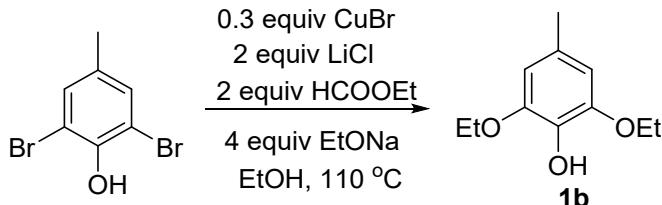
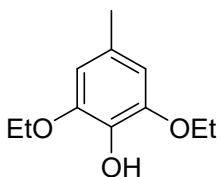
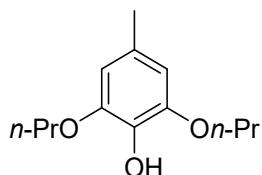


Figure S1. The synthesis of 1b

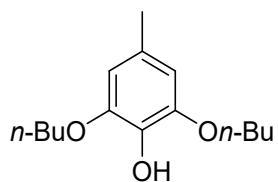
To a solution of EtONa in EtOH [freshly prepared from metallic Na (0.18 g, 8.0 mmol) and EtOH (8 mL)], LiCl (0.17 g, 4.0 mmol), 2,6-dibromo-4-methylphenol (0.53 g, 2.0 mmol), CuBr (0.09 g, 0.6 mmol) and HCOOEt (0.30 g, 4.0 mmol) were added. The mixture was stirred at room temperature for 15 min, and then it was heated at 110 °C. After the completion of the reaction monitored by thin-layer chromatography (TLC), the mixture was stirred open to the air for 0.5 h at room temperature. Then the mixture was evaporated under reduced pressure to recover the EtOH solvent and give a residue. 10 mL MTBE and dilute 10 mL 1M hydrochloric acid were added to the residue. The organic phase was separated, and the aqueous phase was extracted with MTBE (3×10 mL), then dried over Na₂SO₄. After that, the solvent was removed under reduced pressure. The obtained residue was purified by column chromatography (Petroleum ether/EtOAc = 40:1) on silica gel to give the desired product.



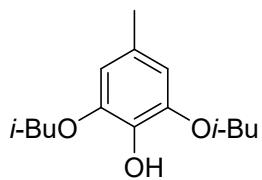
2,6-Diethoxy-4-methylphenol (1b),^[1] yellow solid, purification by flash column chromatography (eluent: PE/EA = 40/1), 0.32 g (82% yield). ¹H NMR (400 MHz, CDCl₃): δ 6.37 (s, 2H), 5.38 (s, 1H), 4.09 (q, *J* = 7.2 Hz, 4H), 2.27 (s, 3H), 1.43 (t, *J* = 6.8 Hz, 6H). ¹³C NMR (150 MHz, CDCl₃): δ 146.1, 132.8, 128.5, 106.7, 64.6, 21.6, 15.0.



4-Methyl-2,6-dipropoxyphenol (1c), ^[1] yellow solid, purification by flash column chromatography (eluent: PE/EA = 40/1), 0.36 g (80% yield). ¹H NMR (400 MHz, CDCl₃): δ 6.38 (s, 2H), 5.37 (s, 1H), 3.98 (t, *J* = 6.8 Hz, 4H), 2.27 (s, 3H), 1.88 – 1.79 (m, 4H), 1.03 (t, *J* = 7.2 Hz, 6H). ¹³C NMR (150 MHz, CDCl₃): δ 146.2, 133.0, 128.5, 106.8, 70.8, 22.6, 21.5, 10.4.



2,6-Dibutoxy-4-methylphenol (1d), yellow solid, purification by flash column chromatography (eluent: PE/EA = 40/1), 0.39 g (78% yield). ¹H NMR (400 MHz, CDCl₃): δ 6.38 (s, 2H), 5.35 (s, 1H), 4.02 (t, *J* = 6.8 Hz, 4H), 2.27 (s, 3H), 1.83 – 1.76 (m, 4H), 1.54 – 1.44 (m, 4H), 0.97 (t, *J* = 7.6 Hz, 6H). ¹³C NMR (150 MHz, CDCl₃): δ 146.3, 133.0, 128.5, 106.8, 69.0, 31.4, 21.6, 19.2, 13.9. HRMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₅H₂₄O₃Na 275.1623; Found 275.1617.



2,6-Diisobutoxy-4-methylphenol (1e), yellow solid, purification by flash column chromatography (eluent: PE/EA = 50/1), 0.37 g (74% yield). ¹H NMR (400 MHz, CDCl₃): δ 6.37 (s, 2H), 5.34 (s, 1H), 3.77 (d, *J* = 6.8 Hz, 4H), 2.26 (s, 3H), 2.18 – 2.08 (m, 2H), 1.03 (d, *J* = 6.8 Hz, 12H). ¹³C NMR (150 MHz, CDCl₃): δ 146.4, 133.0, 128.5, 106.9, 75.7, 28.3, 21.5, 19.3. HRMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₅H₂₄O₃Na 275.1623; Found 275.1616.

2.2 General procedure B (1f as an example): ^[1]

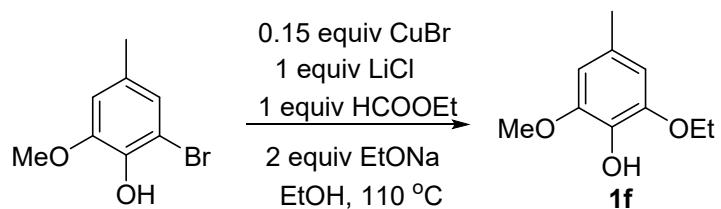
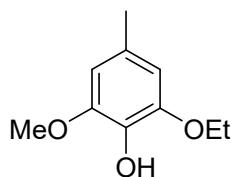
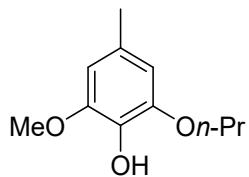


Figure S2. The synthesis of **1f**

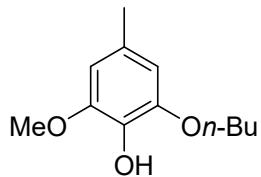
To a solution of EtONa in EtOH [freshly prepared from metallic Na (0.14 g, 6.0 mmol) and ROH (6 mL)], LiCl (0.13 g, 3.0 mmol), 2-bromo-6-methoxy-4-methylphenol (0.65 g, 3.0 mmol), CuBr (0.06 g, 0.45 mmol) and HCOOEt (3.0 mmol) were added. The mixture was stirred at room temperature for 15 min, and then it was heated at 110 °C for 8 h. After the completion of the reaction monitored by thin-layer chromatography (TLC), the mixture was stirred open to the air for 0.5 h at room temperature. Then the mixture was evaporated under reduced pressure to recover the EtOH solvent and give a residue. 10 mL MTBE and dilute 10 mL 1M hydrochloric acid were added to the residue. The organic phase was separated, and the aqueous phase was extracted with MTBE (3×10 mL), then dried over Na_2SO_4 . After that, the solvent was removed under reduced pressure. The obtained residue was purified by column chromatography (Petroleum ether/EtOAc = 20:1) on silica gel to give the desired product.



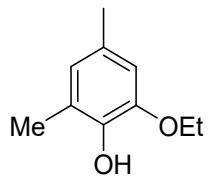
2-Ethoxy-6-methoxy-4-methylphenol (1f**),**^[1] yellow oil, purification by flash column chromatography (eluent: PE/EA = 20/1), 0.49 g (90% yield). ^1H NMR (400 MHz, CDCl_3): δ 6.38 (s, 2H), 5.40 (s, 1H), 4.08 (q, $J = 7.2$ Hz, 2H), 3.85 (s, 3H), 2.28 (s, 3H), 1.42 (t, $J = 6.8$ Hz, 3H). ^{13}C NMR (100 MHz, CDCl_3): δ 146.9, 146.1, 132.7, 128.7, 106.7, 105.7, 64.7, 56.2, 21.6, 15.0.



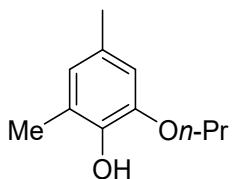
2-Methoxy-4-methyl-6-propoxyphenol (1g),^[2] yellow solid, purification by flash column chromatography (eluent: PE/EA = 20/1), 0.52 g (88% yield). ¹H NMR (400 MHz, CDCl₃): δ 6.39 (s, 2H), 5.35 (s, 1H), 3.98 (t, *J* = 6.8 Hz, 2H), 3.87 (s, 3H), 2.28 (s, 3H), 1.88 – 1.79 (m, 2H), 1.04 (t, *J* = 7.6 Hz, 3H). ¹³C NMR (100 MHz, CDCl₃): δ 146.9, 146.2, 132.7, 128.7, 106.7, 105.7, 70.8, 56.2, 22.7, 21.6, 10.5.



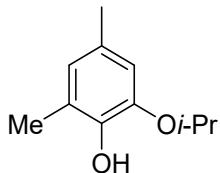
2-Butoxy-6-methoxy-4-methylphenol (1h), yellow solid, purification by flash column chromatography (eluent: PE/EA = 20/1), 0.54 g (85% yield). ¹H NMR (600 MHz, CDCl₃): δ 6.39 (s, 2H), 5.36 (s, 1H), 4.02 (t, *J* = 6.6 Hz, 2H), 3.86 (s, 3H), 2.28 (s, 3H), 1.81 – 1.78 (m, 2H), 1.51 – 1.47 (m, 2H), 0.98 (t, *J* = 7.2 Hz, 3H). ¹³C NMR (150 MHz, CDCl₃): δ 146.9, 146.2, 132.7, 128.7, 106.6, 105.7, 69.0, 56.2, 31.4, 21.6, 19.2, 13.9. HRMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₂H₁₈O₃Na 233.1154; Found 233.1145.



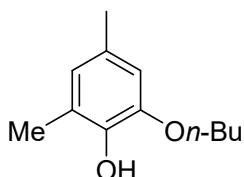
2-Ethoxy-4,6-dimethylphenol (1i), yellow solid, purification by flash column chromatography (eluent: PE/EA = 30/1), 0.43 g (86% yield). ¹H NMR (400 MHz, CDCl₃): δ 6.55 (s, 1H), 6.53 (s, 1H), 5.57 (s, 1H), 4.08 (q, *J* = 7.2 Hz, 2H), 2.25 (s, 3H), 2.23 (s, 3H), 1.43 (t, *J* = 7.2 Hz, 3H). ¹³C NMR (150 MHz, CDCl₃): δ 145.2, 141.5, 128.4, 123.3, 123.2, 110.0, 64.4, 21.0, 15.4, 15.0. HRMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₀H₁₄O₂Na 189.0891; Found 189.0890.



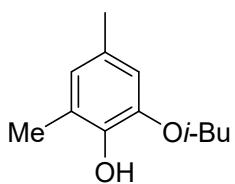
2,4-Dimethyl-6-propoxyphenol (1j), yellow oil, purification by flash column chromatography (eluent: PE/EA = 30/1), 0.46 g (85% yield). ^1H NMR (400 MHz, CDCl_3): δ 6.57 (s, 1H), 6.55 (s, 1H), 5.60 (s, 1H), 3.98 (t, $J = 6.8$ Hz, 2H), 2.27 (s, 3H), 2.25 (s, 3H), 1.89 – 1.80 (m, 2H), 1.06 (t, $J = 7.2$ Hz, 3H). ^{13}C NMR (150 MHz, CDCl_3): δ 145.3, 141.5, 128.4, 123.3, 123.2, 110.0, 70.4, 22.6, 21.0, 15.4, 10.5. HRMS (ESI) m/z: [M + Na] $^+$ Calcd for $\text{C}_{11}\text{H}_{16}\text{O}_2\text{Na}$ 203.1048; Found 203.1048.



2-Isopropoxy-4,6-dimethylphenol (1k), yellow oil, purification by flash column chromatography (eluent: PE/EA = 30/1), 0.37 g (68% yield). ^1H NMR (400 MHz, CDCl_3): δ 6.56 (s, 2H), 5.64 (s, 1H), 4.59 – 4.50 (m, 1H), 2.25 (s, 3H), 2.23 (s, 3H), 1.36 (d, $J = 6.0$ Hz, 6H). ^{13}C NMR (150 MHz, CDCl_3): δ 143.9, 142.4, 128.3, 123.5, 123.4, 111.7, 71.5, 22.2, 21.0, 15.4. HRMS (ESI) m/z: [M + Na] $^+$ Calcd for $\text{C}_{11}\text{H}_{16}\text{O}_2\text{Na}$ 203.1048; Found 203.1050.



2-Butoxy-4,6-dimethylphenol (1l),^[1] yellow oil, purification by flash column chromatography (eluent: PE/EA = 30/1), 0.49 g (84% yield). ^1H NMR (400 MHz, CDCl_3): δ 6.55 (s, 1H), 6.54 (s, 1H), 5.57 (s, 1H), 4.02 (t, $J = 6.8$ Hz, 2H), 2.26 (s, 3H), 2.23 (s, 3H), 1.83 – 1.73 (m, 2H), 1.55 – 1.45 (m, 2H), 0.99 (t, $J = 7.6$ Hz, 3H). ^{13}C NMR (150 MHz, CDCl_3): δ 145.3, 141.5, 128.4, 123.3, 123.2, 110.0, 68.6, 31.3, 21.0, 19.3, 15.4, 13.9.



2-Isobutoxy-4,6-dimethylphenol (1m), yellow oil, purification by flash column chromatography (eluent: PE/EA = 30/1), 0.40 g (69% yield). ¹H NMR (400 MHz, CDCl₃): δ 6.57 (s, 1H), 6.55 (s, 1H), 5.58 (s, 1H), 3.79 (d, *J* = 6.8 Hz, 2H), 2.27 (s, 3H), 2.25 (s, 3H), 2.18 – 2.08 (m, 1H), 1.05 (d, *J* = 6.4 Hz, 6H). ¹³C NMR (150 MHz, CDCl₃): δ 144.3, 140.4, 127.4, 122.3, 122.2, 108.9, 74.1, 27.2, 20.0, 18.2, 14.3. HRMS (ESI) m/z: [M + H]⁺ Calcd for C₁₂H₁₉O₂ 195.1385; Found 195.1385.

2.3 General procedure C (1n as an example):^[2]

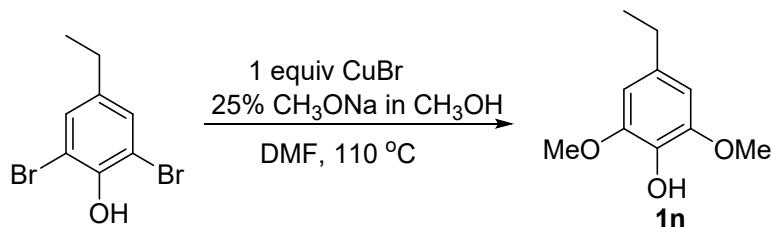
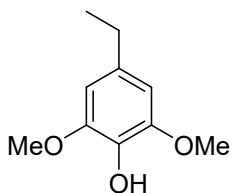
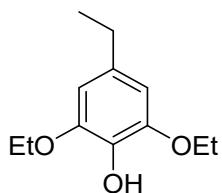


Figure S3. The synthesis of 1n

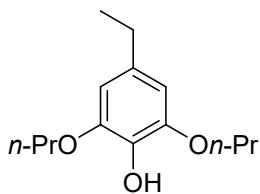
To a 25% solution of CH₃ONa in CH₃OH (21 mL, 0.09 mol) was added a suspension of CuBr (429 mg, 3.0 mmol) in DMF (10 mL) and stirred at room temperature for 1 h. After the solution became blue, the mixture was added in small portions to a solution of 2,6-dibromo-4-ethylphenol (0.84 g, 3.0 mmol) in DMF (6 mL) at 110 °C and stirred at this temperature. When the reaction finished monitored by TLC, the mixture was cooled to room temperature and acidified with 2 M HCl solution. Methanol was evaporated under reduced pressure and the residue was extracted with ethyl acetate (3×20 mL). The combined organic layers were dried with anhydrous Na₂SO₄, filtered and evaporated under vacuum. The obtained residue was purified by column chromatography (Petroleum ether/EtOAc = 20:1) to give the desired product.



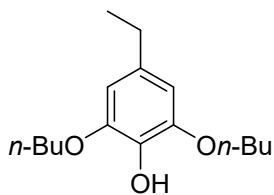
4-Ethyl-2,6-dimethoxyphenol (1n),^[3] yellow solid, purification by flash column chromatography (eluent: PE/EA = 20/1), 0.38 g (70% yield). ¹H NMR (400 MHz, CDCl₃): δ 6.42 (s, 2H), 5.41 (s, 1H), 3.87 (s, 6H), 2.58 (q, *J* = 7.6 Hz, 2H), 1.22 (t, *J* = 7.6 Hz, 3H). ¹³C NMR (100 MHz, CDCl₃): δ 146.9, 135.4, 132.6, 104.4, 56.2, 29.1, 15.9.



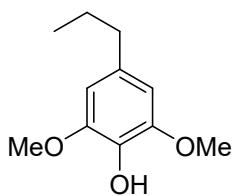
2,6-Diethoxy-4-ethylphenol (1o), yellow solid, purification by flash column chromatography (eluent: PE/EA = 20/1), 0.45 g (72% yield). ¹H NMR (400 MHz, CDCl₃): δ 6.40 (s, 2H), 5.39 (s, 1H), 4.11 (q, *J* = 7.2 Hz, 4H), 2.55 (q, *J* = 7.6 Hz, 2H), 1.44 (t, *J* = 6.8 Hz, 6H), 1.20 (t, *J* = 7.6 Hz, 3H). ¹³C NMR (100 MHz, CDCl₃): δ 146.2, 135.2, 133.2, 105.6, 64.7, 29.0, 15.9, 15.0. HRMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₂H₁₈O₃Na 233.1154; Found 233.1158.



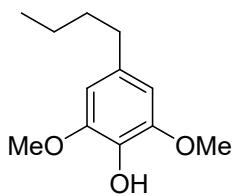
4-Ethyl-2,6-dipropoxypyhenol (1p), white solid, purification by flash column chromatography (eluent: PE/EA = 20/1), 0.49 g (68% yield). ¹H NMR (400 MHz, CDCl₃): δ 6.40 (s, 2H), 5.37 (s, 1H), 3.99 (t, *J* = 6.8 Hz, 4H), 2.55 (q, *J* = 7.6 Hz, 2H), 1.87 – 1.80 (m, 4H), 1.21 (t, *J* = 7.6 Hz, 3H), 1.04 (t, *J* = 7.6 Hz, 6H). ¹³C NMR (100 MHz, CDCl₃): δ 146.3, 135.2, 133.3, 105.7, 70.8, 29.0, 22.7, 16.0, 10.5. HRMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₄H₂₂O₃Na 261.1467; Found 261.1461.



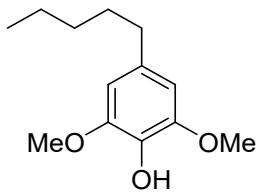
2,6-Dibutoxy-4-ethylphenol (1q), white solid, purification by flash column chromatography (eluent: PE/EA = 20/1), 0.53 g (67% yield). ^1H NMR (400 MHz, CDCl_3): δ 6.40 (s, 2H), 5.35 (s, 1H), 4.03 (t, J = 6.8 Hz, 4H), 2.55 (q, J = 7.6 Hz, 2H), 1.83 – 1.76 (m, 4H), 1.54 – 1.45 (m, 4H), 1.21 (t, J = 7.6 Hz, 3H), 0.98 (t, J = 7.6 Hz, 6H). ^{13}C NMR (100 MHz, CDCl_3): δ 146.4, 135.2, 133.3, 105.7, 69.0, 31.4, 29.0, 19.2, 15.9, 13.9. HRMS (ESI) m/z: [M + Na] $^+$ Calcd for $\text{C}_{16}\text{H}_{26}\text{O}_3\text{Na}$ 289.1780; Found 289.1778.



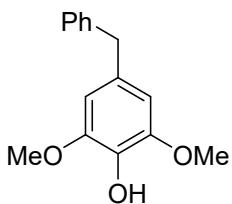
2,6-Dimethoxy-4-propylphenol (1t),^[4] yellow solid, purification by flash column chromatography (eluent: PE/EA = 8/1), 0.57 g (97% yield). ^1H NMR (400 MHz, CDCl_3): δ 6.39 (s, 2H), 4.67 (s, 1H), 3.84 (s, 6H), 2.49 (t, J = 7.6 Hz, 2H), 1.65 – 1.56 (m, 2H), 0.93 (t, J = 7.6 Hz, 3H). ^{13}C NMR (100 MHz, CDCl_3): δ 146.9, 133.8, 132.7, 105.1, 56.2, 38.3, 24.8, 13.8.



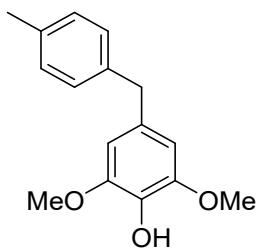
4-Butyl-2,6-dimethoxyphenol (1u), yellow oil, purification by flash column chromatography (eluent: PE/EA = 8/1), 0.60 g (95% yield). ^1H NMR (400 MHz, CDCl_3): δ 6.40 (s, 2H), 5.40 (s, 1H), 3.86 (s, 6H), 2.53 (t, J = 7.6 Hz, 2H), 1.61 – 1.53 (m, 2H), 1.40 – 1.31 (m, 2H), 0.93 (t, J = 7.2 Hz, 3H). ^{13}C NMR (100 MHz, CDCl_3): δ 146.9, 134.0, 132.7, 105.0, 56.2, 35.9, 34.0, 22.4, 14.0. HRMS (ESI) m/z: [M + Na] $^+$ Calcd for $\text{C}_{12}\text{H}_{18}\text{O}_3\text{Na}$ 233.1154; Found 233.1156.



2,6-Dimethoxy-4-pentylphenol (1v), yellow oil, purification by flash column chromatography (eluent: PE/EA = 8/1), 0.62 g (93% yield). ^1H NMR (400 MHz, CDCl_3): δ 6.40 (s, 2H), 5.39 (s, 1H), 3.86 (s, 6H), 2.52 (t, J = 7.6 Hz, 2H), 1.63 – 1.55 (m, 2H), 1.37 – 1.29 (m, 4H), 0.90 (t, J = 6.8 Hz, 3H). ^{13}C NMR (100 MHz, CDCl_3): δ 146.9, 134.1, 132.7, 105.0, 56.2, 36.2, 31.5, 31.4, 22.6, 14.1. HRMS (ESI) m/z: [M + Na] $^+$ Calcd for $\text{C}_{13}\text{H}_{20}\text{O}_3\text{Na}$ 247.1310; Found 247.1306.

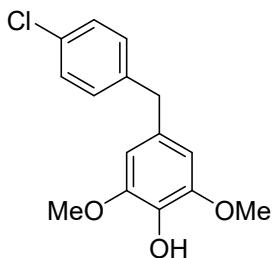


4-Benzyl-2,6-dimethoxyphenol (1w), yellow solid, purification by flash column chromatography (eluent: PE/EA = 6/1), 0.43 g (59% yield). ^1H NMR (400 MHz, CDCl_3): δ 7.31 – 7.17 (m, 5H), 6.41 (s, 2H), 5.38 (s, 1H), 3.91 (s, 2H), 3.84 (s, 6H). ^{13}C NMR (100 MHz, CDCl_3): δ 147.0, 141.3, 133.1, 132.1, 128.7, 128.5, 126.1, 105.7, 56.3, 42.0. HRMS (ESI) m/z: [M + Na] $^+$ Calcd for $\text{C}_{15}\text{H}_{16}\text{O}_3\text{Na}$ 267.0997; Found 267.1000.

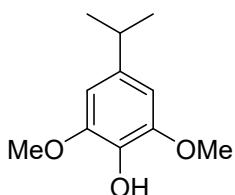


2,6-Dimethoxy-4-(4-methylbenzyl)phenol (1x), white solid, purification by flash column chromatography (eluent: PE/EA = 6/1), 0.46 g (60% yield). ^1H NMR (400 MHz, CDCl_3): δ 7.11 – 7.06 (m, 4H), 6.41 (s, 2H), 5.37 (s, 1H), 3.87 (s, 2H), 3.84 (s, 6H), 2.32 (s, 3H). ^{13}C NMR (100 MHz, CDCl_3): δ 147.0, 138.2, 135.6, 133.0, 132.4,

129.1, 128.6, 105.6, 56.3, 41.6, 21.0. HRMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₆H₁₈O₃Na 281.1154; Found 281.1151.



4-(4-Chlorobenzyl)-2,6-dimethoxyphenol (1y), yellow solid, purification by flash column chromatography (eluent: PE/EA = 6/1), 0.53 g (64% yield). ¹H NMR (400 MHz, DMSO-*d*₆): δ 8.17 (s, 1H), 7.38 (d, *J* = 8.4 Hz, 2H), 7.31 (d, *J* = 8.4 Hz, 2H), 6.54 (s, 2H), 3.87 (s, 2H), 3.76 (s, 6H). ¹³C NMR (100 MHz, DMSO-*d*₆): δ 148.5, 141.4, 134.4, 131.1, 130.9, 130.8, 128.7, 106.7, 56.4, 40.8. RMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₅H₁₅O₃NaCl 301.0607; Found 301.0600.



4-Isopropyl-2,6-dimethoxyphenol (1z), yellow oil, purification by flash column chromatography (eluent: PE/EA = 30/1), 0.39 g (67% yield). ¹H NMR (400 MHz, CDCl₃): δ 6.45 (s, 2H), 5.38 (s, 1H), 3.89 (s, 6H), 2.88 – 2.78(m, 1H), 1.23 (d, *J* = 6.8 Hz, 6H). ¹³C NMR (150 MHz, CDCl₃): δ 146.8, 140.2, 132.7, 103.0, 56.2, 34.3, 24.3. HRMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₁H₁₆O₃Na 219.0997; Found 219.0995.

2.4 General procedure D (1r as an example):^[2]

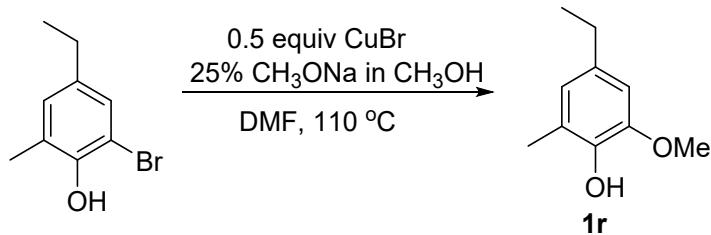
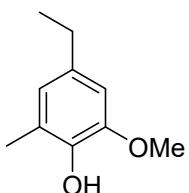
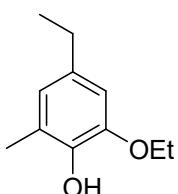


Figure S4. The synthesis of **1r**

To a 25% solution of CH₃ONa in CH₃OH (11 mL, 0.05 mol) was added a suspension of CuBr (215 mg, 1.5 mmol) in DMF (5 mL) and stirred at room temperature for 1 h. After the solution became blue, the mixture was added in small portions to a solution of 2-bromo-4-ethyl-6-methylphenol (0.65 g, 3.0 mmol) in DMF (6 mL) at 110 °C and stirred at this temperature. When the reaction finished monitored by TLC, the mixture was cooled to room temperature and acidified with 2 M HCl solution. Methanol was evaporated under reduced pressure and the residue was extracted with ethyl acetate (3×20 mL). The combined organic layers were dried with anhydrous Na₂SO₄, filtered and evaporated under vacuum. The obtained residue was purified by column chromatography (Petroleum ether/EtOAc = 80:1) to give the desired product.



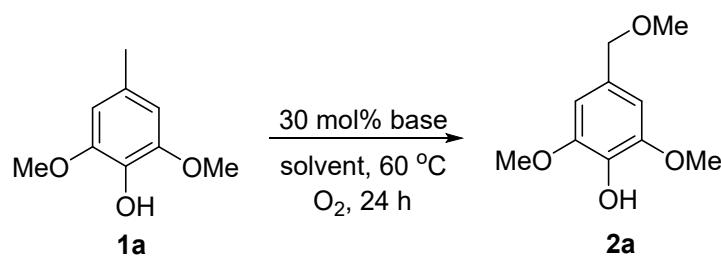
4-Ethyl-2-methoxy-6-methylphenol (1r), brown oil, purification by flash column chromatography (eluent: PE/EA = 80/1), 0.40 g (81% yield). ¹H NMR (400 MHz, CDCl₃): δ 6.64 (s, 1H), 6.62 (s, 1H), 5.65 (s, 1H), 3.90 (s, 3H), 2.61 (q, *J* = 7.6 Hz, 2H), 2.30 (s, 3H), 1.30 – 1.25 (m, 3H). ¹³C NMR (100 MHz, CDCl₃): δ 146.1, 141.7, 135.3, 123.5, 122.3, 108.0, 56.0, 28.6, 16.1, 15.5. HRMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₀H₁₄O₂Na 189.0891; Found 189.0889.



2-Ethoxy-4-ethyl-6-methylphenol (1s), brown oil, purification by flash column chromatography (eluent: PE/EA = 80/1), 0.43 g (80% yield). ¹H NMR (400 MHz, CDCl₃): δ 6.56 (s, 1H), 6.54 (s, 1H), 5.62 (s, 1H), 4.06 (q, *J* = 6.8 Hz, 2H), 2.52 (q, *J* = 7.6 Hz, 2H), 2.23 (s, 3H), 1.40 (t, *J* = 6.8 Hz, 3H), 1.19 (t, *J* = 7.6 Hz, 3H). ¹³C NMR (100 MHz, CDCl₃) δ 145.3, 141.8, 135.2, 123.5, 122.2, 109.0, 64.5, 28.6, 16.1, 15.5, 15.0. HRMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₁H₁₆O₂Na 203.1048; Found 203.1049.

3. Optimization of alkoxylation reactions of benzylic C(sp³)–H Bond

Table S1. Optimization of reaction conditions by employing **1a** as substrate^a



Entry	Base	Solvent	Yield of 2a ^b /%
1 ^c	KOtBu	MeOH	42
2 ^c	KOtBu	toluene : MeOH = 4:1	40
3 ^c	KOtBu	DMSO : MeOH = 4:1	-
4 ^d	KOtBu	MeOH	51
5 ^e	KOtBu	MeOH	72
6	KOtBu	MeOH	78
7 ^f	KOtBu	MeOH	67
8 ^g	KOtBu	MeOH	65
9	LiOtBu	MeOH	41
10	NaOtBu	MeOH	47
11	LiOH	MeOH	66
12	NaOH	MeOH	68
13	CsOH	MeOH	74
14	KOH	MeOH	72
15	KHCO ₃	MeOH	57
16	NaHCO ₃	MeOH	43

17	CH ₃ OK	MeOH	69
18	K ₂ CO ₃	MeOH	70
19	DBU	MeOH	29
20	TBD	MeOH	25
21	DABCO	MeOH	16
22 ^h	KO <i>t</i> Bu	MeOH	40
23 ⁱ	KO <i>t</i> Bu	MeOH	71

^a Unless specified, substrate **1a** (0.3 mmol) and base (0.09 mmol) in 2 mL MeOH was stirred for 24 h under O₂ balloon atmosphere. ^b Isolated yield. ^c 2 equiv base was used. ^d 0.5 equiv base was used.

^e The reaction was carried out with 15 h. ^f The reaction was carried out under aerobic atmosphere. ^g The reaction was carried out under N₂ atmosphere.

4. Synthesis of benzyl ethers via direct alkoxylation of benzylic C(sp³)–H

4.1 Typical procedure A for preparing products (**2a** as an example):

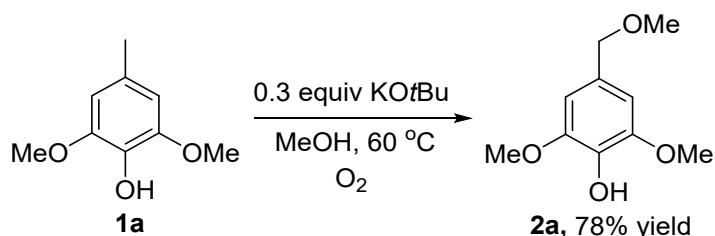
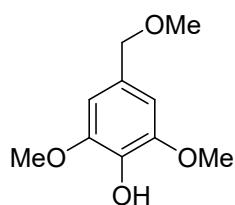
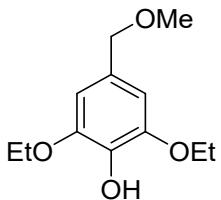


Figure S5. The synthesis of **2a**

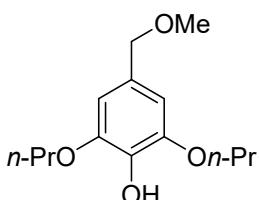
Substrate **1a** (50 mg, 0.3 mmol) was dissolved in 2 mL MeOH. KO*t*Bu (10 mg, 0.09 mmol) was added into the solution and stirred at 60 °C under oxygen balloon (1 bar). When the reaction finished in 24 h monitored by TLC, the mixture was concentrated in vacuo to recover MeOH and give a residue. Then the resulting residue was purified by flash chromatography over silica gel (Petroleum ether/EtOAc = 5:1) to give **2a** as a yellow solid (46 mg, 78% yield).



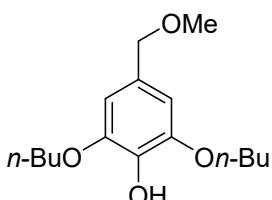
2,6-Dimethoxy-4-(methoxymethyl)phenol (2a), [5] yellow oil, purification by flash column chromatography (eluent: PE/EA = 5/1), 46 mg (78% yield). ¹H NMR (400 MHz, CDCl₃): δ 6.57 (s, 2H), 5.57 (s, 1H), 4.37 (s, 2H), 3.88 (s, 6H), 3.37 (s, 3H). ¹³C NMR (150 MHz, CDCl₃): δ 147.0, 134.2, 129.2, 104.6, 75.0, 57.9, 56.3.



2,6-Diethoxy-4-(methoxymethyl)phenol (2b), yellow solid, purification by flash column chromatography (eluent: PE/EA = 5/1), 56 mg (83% yield). ¹H NMR (400 MHz, CDCl₃): δ 6.54 (s, 2H), 5.56 (s, 1H), 4.34 (s, 2H), 4.11 (q, *J* = 7.2 Hz, 4H), 3.35 (s, 3H), 1.43 (t, *J* = 7.2 Hz, 6H). ¹³C NMR (150 MHz, CDCl₃): δ 146.3, 134.8, 129.0, 105.8, 75.0, 64.8, 57.8, 15.0. HRMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₂H₁₈O₄Na 249.1103; Found 249.1099.

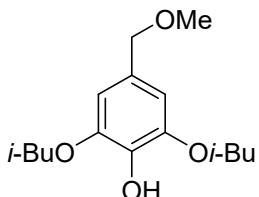


4-(Methoxymethyl)-2,6-dipropoxypyhenol (2c), yellow solid, purification by flash column chromatography (eluent: PE/EA = 6/1), 52 mg (68% yield). ¹H NMR (400 MHz, CDCl₃): δ 6.55 (s, 2H), 5.53 (s, 1H), 4.34 (s, 2H), 4.00 (t, *J* = 6.8 Hz, 4H), 3.36 (s, 3H), 1.88 - 1.79 (m, 4H), 1.03 (t, *J* = 7.2 Hz, 6H). ¹³C NMR (150 MHz, CDCl₃) δ 146.5, 134.9, 129.0, 105.9, 75.0, 70.9, 57.9, 22.6, 10.5. HRMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₄H₂₂O₄Na 277.1416; Found 277.1412.

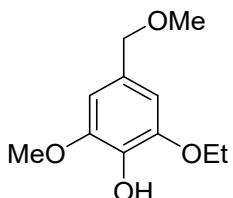


2,6-Dibutoxy-4-(methoxymethyl)phenol (2d), yellow oil, purification by flash column chromatography (eluent: PE/EA = 6/1), 58 mg (69% yield). ¹H NMR (400 MHz, CDCl₃): δ 6.57 (s, 2H), 5.57 (s, 1H), 4.37 (s, 2H), 3.88 (s, 6H), 3.37 (s, 3H).

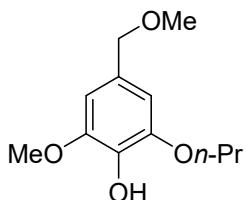
MHz, CDCl₃): δ 6.48 (s, 2H), 5.46 (s, 1H), 4.28 (s, 2H), 3.97 (t, *J* = 6.8 Hz, 4H), 3.29 (s, 3H), 1.76 - 1.69 (m, 4H), 1.46 - 1.37 (m, 4H), 0.90 (t, *J* = 7.2 Hz, 6H). ¹³C NMR (150 MHz, CDCl₃): δ 145.4, 133.8, 128.0, 104.8, 74.0, 68.0, 56.8, 30.3, 18.2, 12.8. HRMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₆H₂₆O₄Na 305.1729; Found 305.1728.



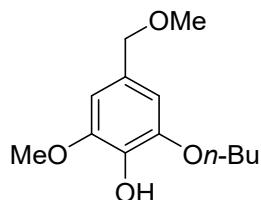
2,6-Diisobutoxy-4-(methoxymethyl)phenol (2e), yellow solid, purification by flash column chromatography (eluent: PE/EA = 6/1), 55 mg (65% yield). ¹H NMR (400 MHz, CDCl₃): δ 6.47 (s, 2H), 5.43 (s, 1H), 4.27 (s, 2H), 3.73 (d, *J* = 6.4 Hz, 4H), 3.29 (s, 3H), 2.11 - 2.01 (m, 2H), 0.96 (d, *J* = 6.4 Hz, 12H). ¹³C NMR (150 MHz, CDCl₃): δ 146.6, 134.9, 129.0, 106.0, 75.8, 75.0, 57.9, 28.3, 19.3. HRMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₆H₂₆O₄Na 305.1729; Found 305.1726.



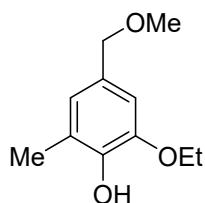
2-Ethoxy-6-methoxy-4-(methoxymethyl)phenol (2f), yellow solid, purification by flash column chromatography (eluent: PE/EA = 5/1), 46 mg (73% yield). ¹H NMR (400 MHz, DMSO-d₆): δ 8.18 (s, 1H), 6.56 (s, 1H), 6.55 (s, 1H), 4.28 (s, 2H), 3.99 (q, *J* = 6.8 Hz, 2H), 3.75 (s, 3H), 3.25 (s, 3H), 1.31 (t, *J* = 6.8 Hz, 3H). ¹³C NMR (150 MHz, DMSO-d₆): δ 148.0, 147.0, 135.3, 128.2, 106.8, 105.3, 74.1, 64.3, 57.2, 56.0, 15.0. HRMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₁H₁₆O₄Na 235.0946; Found 235.0944.



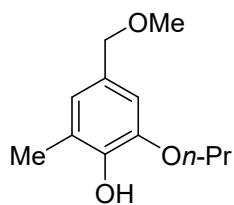
2-Methoxy-4-(methoxymethyl)-6-propoxyphenol (2g), yellow solid, purification by flash column chromatography (eluent: PE/EA = 5/1), 43 mg (63% yield). ¹H NMR (400 MHz, DMSO-*d*₆): δ 8.15 (s, 1H), 6.55 (s, 1H), 6.54 (s, 1H), 4.27 (s, 2H), 3.89 (t, *J* = 6.8 Hz, 2H), 3.75 (s, 3H), 3.25 (s, 3H), 1.76–1.67 (m, 2H), 0.97 (t, *J* = 7.2 Hz, 3H). ¹³C NMR (150 MHz, DMSO-*d*₆): δ 148.4, 147.5, 135.6, 128.6, 107.1, 105.6, 74.4, 70.7, 57.6, 56.3, 22.7, 10.9. HRMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₂H₁₈O₄Na 249.1103; Found 249.1104.



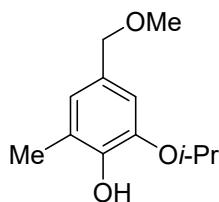
2-Butoxy-6-methoxy-4-(methoxymethyl)phenol (2h), yellow solid, purification by flash column chromatography (eluent: PE/EA = 5/1), 43 mg (60% yield). ¹H NMR (400 MHz, DMSO-*d*₆): δ 8.14 (s, 1H), 6.55 (s, 2H), 4.27 (s, 2H), 3.93 (t, *J* = 6.4 Hz, 2H), 3.75 (s, 3H), 3.25 (s, 3H), 1.72 – 1.65 (m, 2H), 1.49 – 1.39 (m, 2H), 0.92 (t, *J* = 7.2 Hz, 3H). ¹³C NMR (150 MHz, DMSO-*d*₆): δ 153.1, 152.2, 140.3, 133.3, 111.8, 110.3, 79.2, 73.5, 62.3, 61.1, 36.2, 23.9, 19.0. HRMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₃H₂₀O₄Na 263.1259; Found 263.1263.



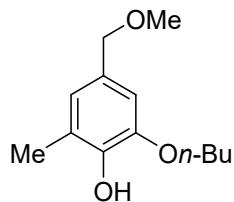
2-Ethoxy-4-(methoxymethyl)-6-methylphenol (2i), yellow oil, purification by flash column chromatography (eluent: PE/EA = 5/1), 32 mg (55% yield). ¹H NMR (400 MHz, CDCl₃): δ 6.71 (s, 1H), 6.70 (s, 1H), 5.75 (s, 1H), 4.33 (s, 2H), 4.11 (q, *J* = 6.8 Hz, 2H), 3.35 (s, 3H), 2.24 (s, 3H), 1.43 (t, *J* = 6.8 Hz, 3H). ¹³C NMR (150 MHz, CDCl₃): δ 145.4, 143.4, 128.9, 123.5, 122.9, 109.0, 74.9, 64.6, 57.8, 15.4, 15.0. HRMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₁H₁₆O₃Na 219.0997; Found 219.0992.



4-(Methoxymethyl)-2-methyl-6-propoxyphenol (2j), yellow solid, purification by flash column chromatography (eluent: PE/EA = 6/1), 38 mg (61% yield). ¹H NMR (400 MHz, CDCl₃): δ 6.72 (s, 1H), 6.70 (s, 1H), 5.75 (s, 1H), 4.33 (s, 2H), 4.00 (t, *J* = 6.4 Hz, 2H), 3.35 (s, 3H), 2.25 (s, 3H), 1.86 - 1.81 (m, 2H), 1.04 (t, *J* = 7.2 Hz, 3H). ¹³C NMR (150 MHz, CDCl₃): δ 145.6, 143.4, 128.9, 123.4, 122.9, 109.0, 74.9, 70.5, 57.8, 22.6, 15.4, 10.5. HRMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₂H₁₈O₃Na 233.1154; Found 233.1148.

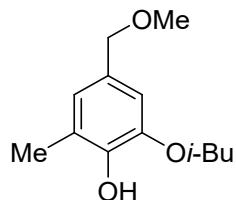


2-Isopropoxy-4-(methoxymethyl)-6-methylphenol (2k), yellow oil, purification by flash column chromatography (eluent: PE/EA = 7/1), 36 mg (57% yield). ¹H NMR (400 MHz, CDCl₃): δ 6.73 (s, 1H), 6.69 (s, 1H), 5.79 (s, 1H), 4.62 - 4.53 (m, 1H), 4.33 (s, 2H), 3.35 (s, 3H), 2.24 (s, 3H), 1.35 (d, *J* = 6.0 Hz, 6H). ¹³C NMR (150 MHz, CDCl₃): δ 144.3, 144.2, 128.9, 123.6, 122.9, 110.6, 74.9, 71.7, 57.8, 22.3, 15.5. HRMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₂H₁₈O₃Na 233.1154; Found 233.1155.

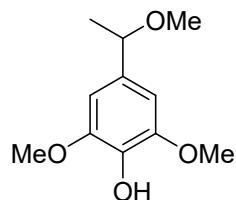


2-Butoxy-4-(methoxymethyl)-6-methylphenol (2l), yellow oil, purification by flash column chromatography (eluent: PE/EA = 7/1), 42 mg (62% yield). ¹H NMR (400 MHz, CDCl₃): δ 6.72 (s, 1H), 6.70 (s, 1H), 5.75 (s, 1H), 4.33 (s, 2H), 4.03 (t, *J* = 6.8 Hz, 2H), 3.35 (s, 3H), 2.24 (s, 3H), 1.82 - 1.75 (m, 2H), 1.53 - 1.44 (m, 2H), 0.98 (t, *J*

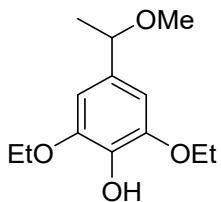
δ = 7.2 Hz, 3H). ^{13}C NMR (150 MHz, CDCl_3): δ 145.6, 143.4, 128.9, 123.4, 122.8, 108.9, 74.9, 68.7, 57.8, 31.3, 19.2, 15.4, 13.8. HRMS (ESI) m/z: [M + Na]⁺ Calcd for $\text{C}_{13}\text{H}_{20}\text{O}_3\text{Na}$ 247.1310; Found 247.1304.



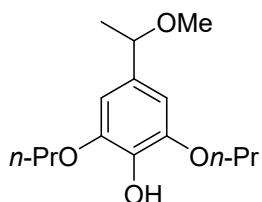
2-Isobutoxy-4-(methoxymethyl)-6-methylphenol (2m), yellow oil, purification by flash column chromatography (eluent: PE/EA = 7/1), 37 mg (55% yield). ^1H NMR (400 MHz, CDCl_3): δ 6.71 (s, 1H), 6.70 (s, 1H), 5.71 (s, 1H), 4.33 (s, 2H), 3.81 (d, J = 6.8 Hz, 2H), 3.36 (s, 3H), 2.25 (s, 3H), 2.17 - 2.07 (m, 1H), 1.03 (d, J = 6.8 Hz, 6H). ^{13}C NMR (150 MHz, CDCl_3): δ 144.6, 142.4, 127.9, 122.4, 121.8, 107.9, 74.3, 73.9, 56.8, 27.2, 18.2, 14.4. HRMS (ESI) m/z: [M + Na]⁺ Calcd for $\text{C}_{13}\text{H}_{20}\text{O}_3\text{Na}$ 247.1310; Found 247.1306.



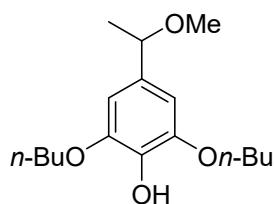
2,6-Dimethoxy-4-(1-methoxyethyl)phenol (2n), yellow solid, purification by flash column chromatography (eluent: PE/EA = 5/1), 39 mg (62% yield). ^1H NMR (400 MHz, CDCl_3): δ 6.53 (s, 2H), 5.52 (s, 1H), 4.19 (q, J = 6.4 Hz, 1H), 3.88 (s, 6H), 3.21 (s, 3H), 1.41 (d, J = 6.4 Hz, 3H). ^{13}C NMR (150 MHz, CDCl_3): δ 147.1, 134.7, 133.9, 102.7, 79.9, 56.4, 56.3, 24.0. HRMS (ESI) m/z: [M + Na]⁺ Calcd for $\text{C}_{11}\text{H}_{16}\text{O}_4\text{Na}$ 235.0946; Found 235.0942.



2,6-Diethoxy-4-(1-methoxyethyl)phenol (2o), yellow solid, purification by flash column chromatography (eluent: PE/EA = 5/1), 50 mg (70% yield). ¹H NMR (400 MHz, CDCl₃): δ 6.51 (s, 2H), 5.53 (s, 1H), 4.18 – 4.08 (m, 5H), 3.19 (s, 3H), 1.44 – 1.38 (m, 9H). ¹³C NMR (150 MHz, CDCl₃): δ 145.3, 133.5, 133.4, 102.8, 78.8, 63.7, 55.3, 23.0, 14.0. HRMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₃H₂₀O₄Na 263.1259; Found 263.1255.

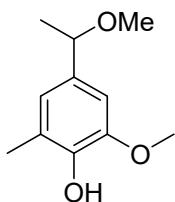


4-(1-Methoxyethyl)-2,6-dipropoxymphenol (2p), yellow solid, purification by flash column chromatography (eluent: PE/EA = 5/1), 48 mg (60% yield). ¹H NMR (600 MHz, CDCl₃): δ 6.52 (s, 2H), 5.47 (s, 1H), 4.17 (q, J = 6.6 Hz, 1H), 4.01 (t, J = 6.6 Hz, 4H), 3.21 (s, 3H), 1.88 – 1.82 (m, 4H), 1.41 (d, J = 6.6 Hz, 3H), 1.04 (t, J = 7.8 Hz, 6H). ¹³C NMR (150 MHz, CDCl₃): δ 146.5, 134.5, 134.4, 103.9, 79.9, 70.8, 56.3, 24.1, 22.6, 10.5. HRMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₅H₂₄O₄Na 291.1572; Found 291.1576.

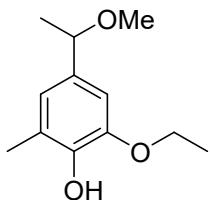


2,6-Dibutoxy-4-(1-methoxyethyl)phenol (2q), yellow solid, purification by flash column chromatography (eluent: PE/EA = 7/1), 54 mg (61% yield). ¹H NMR (600 MHz, CDCl₃): δ 6.51 (s, 2H), 5.47 (s, 1H), 4.17 (q, J = 6.6 Hz, 1H), 4.04 (t, J = 7.2 Hz, 4H), 3.20 (s, 3H), 1.82 – 1.77 (m, 4H), 1.52 – 1.47 (m, 4H), 1.40 (d, J = 6.6 Hz, 3H), 0.97 (t, J = 7.2 Hz, 6H). ¹³C NMR (150 MHz, CDCl₃): δ 146.5, 134.5, 134.4, 103.9,

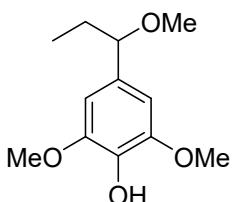
79.9, 69.1, 56.3, 31.4, 24.1, 19.2, 13.9. HRMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₇H₂₈O₄Na 319.1885; Found 319.1888.



2-Methoxy-4-(1-methoxyethyl)-6-methylphenol (2r), yellow solid, purification by flash column chromatography (eluent: PE/EA = 7/1), 35 mg (60% yield). ¹H NMR (400 MHz, CDCl₃): δ 6.71 (s, 1H), 6.67 (s, 1H), 5.68 (s, 1H), 4.18 (q, *J* = 6.4 Hz, 1H), 3.89 (s, 3H), 3.21 (s, 3H), 2.25 (s, 3H), 1.42 (d, *J* = 6.4 Hz, 3H). ¹³C NMR (100 MHz, CDCl₃): δ 146.4, 143.0, 134.4, 123.4, 121.3, 105.7, 79.6, 56.3, 56.0, 23.9, 15.5. HRMS (ESI) m/z: [M + H]⁺ Calcd for C₁₁H₁₇O₃ 197.1178; Found 197.1174.

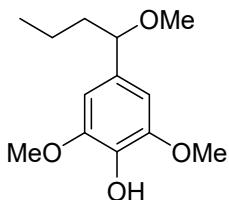


2-Ethoxy-4-(1-methoxyethyl)-6-methylphenol (2s), yellow solid, purification by flash column chromatography (eluent: PE/EA = 7/1), 37 mg (58% yield). ¹H NMR (600 MHz, CDCl₃): δ 6.69 (s, 1H), 6.65 (s, 1H), 5.72 (s, 1H), 4.17 (q, *J* = 6.0 Hz, 1H), 4.12 (q, *J* = 6.6 Hz, 2H), 3.20 (s, 3H), 2.25 (s, 3H), 1.44 (t, *J* = 6.6 Hz, 3H), 1.41 (d, *J* = 6.0 Hz, 3H). ¹³C NMR (150 MHz, CDCl₃): δ 145.6, 143.1, 134.3, 123.3, 121.2, 106.6, 79.6, 64.5, 56.3, 24.0, 15.6, 15.0. HRMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₂H₁₈O₃Na 233.1154; Found 233.1153.

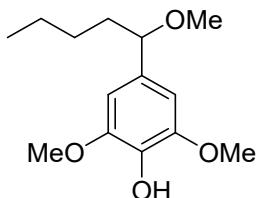


2,6-Dimethoxy-4-(1-methoxypropyl)phenol (2t), yellow solid, purification by flash column chromatography (eluent: PE/EA = 7/1), 41 mg (61% yield). ¹H NMR (600

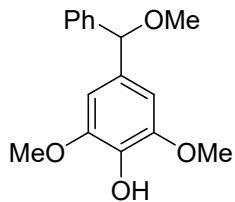
MHz, CDCl₃): δ 6.50 (s, 2H), 5.50 (s, 1H), 3.90 (t, *J* = 7.2 Hz, 1H), 3.88 (s, 6H), 3.20 (s, 3H), 1.84 – 1.76 (m, 1H), 1.66 – 1.57 (m, 1H), 0.86 (t, *J* = 7.2 Hz, 3H). ¹³C NMR (150 MHz, CDCl₃): δ 147.0, 133.9, 133.4, 103.2, 85.8, 56.6, 56.3, 31.0, 10.4. HRMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₂H₁₈O₄Na 249.1103; Found 249.1098.



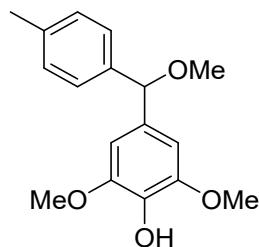
2,6-Dimethoxy-4-(1-methoxybutyl)phenol (2u), yellow solid, purification by flash column chromatography (eluent: PE/EA = 7/1), 55 mg (76% yield). ¹H NMR (600 MHz, CDCl₃): δ 6.44 (s, 2H), 5.46 (s, 1H), 3.91 (t, *J* = 7.2 Hz, 1H), 3.81 (s, 6H), 3.12 (s, 3H), 1.73 – 1.67 (m, 1H), 1.52 – 1.46 (m, 1H), 1.37 – 1.28 (m, 1H), 1.23 – 1.14 (m, 1H), 0.82 (t, *J* = 7.2 Hz, 3H). ¹³C NMR (150 MHz, CDCl₃): δ 146.0, 132.8, 132.7, 102.1, 83.1, 55.5, 55.2, 39.4, 18.1, 13.0. HRMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₃H₂₀O₄Na 263.1259; Found 263.1259.



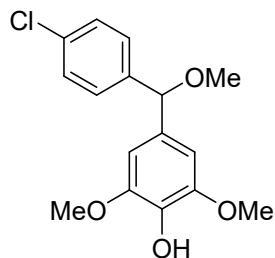
2,6-Dimethoxy-4-(1-methoxypentyl)phenol (2v), yellow solid, purification by flash column chromatography (eluent: PE/EA = 7/1), 52 mg (68% yield). ¹H NMR (600 MHz, CDCl₃): δ 6.50 (s, 2H), 5.49 (s, 1H), 3.96 (t, *J* = 6.6 Hz, 1H), 3.88 (s, 6H), 3.19 (s, 3H), 1.81 – 1.75 (m, 1H), 1.61 – 1.55 (m, 1H), 1.39 – 1.17 (m, 4H), 0.86 (t, *J* = 7.2 Hz, 3H). ¹³C NMR (150 MHz, CDCl₃): δ 147.0, 133.9, 133.8, 103.2, 84.5, 56.5, 56.3, 38.0, 28.1, 22.6, 14.0. HRMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₄H₂₂O₄Na 277.1416; Found 277.1412.



2,6-Dimethoxy-4-(methoxy(phenyl)methyl)phenol (2w), yellow solid, purification by flash column chromatography (eluent: PE/EA = 7/1), 61 mg (74% yield). ¹H NMR (600 MHz, CDCl₃): δ 7.34 – 7.30 (m, 4H), 7.25 – 7.23 (m, 1H), 6.57 (s, 2H), 5.52 (s, 1H), 5.15 (s, 1H), 3.83 (s, 6H), 3.37 (s, 3H). ¹³C NMR (150 MHz, CDCl₃): δ 147.0, 142.1, 134.1, 133.1, 128.4, 127.5, 126.9, 103.8, 85.5, 57.0, 56.3. HRMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₆H₁₈O₄Na 297.1103; Found 297.1103.

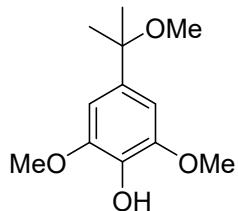


2,6-Dimethoxy-4-(methoxy(p-tolyl)methyl)phenol (2x), yellow solid, purification by flash column chromatography (eluent: PE/EA = 7/1), 54 mg (62% yield). ¹H NMR (400 MHz, CDCl₃): δ 7.21 (d, J = 8.0 Hz, 2H), 7.13 (d, J = 8.0 Hz, 2H), 6.57 (s, 2H), 5.46 (s, 1H), 5.13 (s, 1H), 3.86 (s, 6H), 3.37 (s, 3H), 2.33 (s, 3H). ¹³C NMR (100 MHz, CDCl₃): δ 147.0, 139.1, 137.2, 133.9, 133.4, 129.1, 126.8, 103.6, 85.3, 57.0, 56.3, 21.1. HRMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₇H₂₀O₄Na 311.1259; Found 311.1260.



4-((4-Chlorophenyl)(methoxy)methyl)-2,6-dimethoxyphenol (2y), yellow solid, purification by flash column chromatography (eluent: PE/EA = 7/1), 53 mg (57% yield). ¹H NMR (600 MHz, CDCl₃): δ 7.30 – 7.25 (m, 4H), 6.53 (s, 2H), 5.50 (s, 1H), 5.12 (s, 1H), 3.86 (s, 6H), 3.37 (s, 3H). ¹³C NMR (150 MHz, CDCl₃): δ 147.1, 140.7,

134.2, 133.2, 132.6, 128.5, 128.2, 103.7, 84.7, 57.0, 56.3. HRMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₆H₁₇O₄NaCl 331.0713; Found 331.0704.



2,6-Dimethoxy-4-(2-methoxypropan-2-yl)phenol (2z), yellow oil, purification by flash column chromatography (eluent: PE/EA = 7/1), 20 mg (29% yield). ¹H NMR (400 MHz, CDCl₃): δ 6.64 (s, 2H), 5.48 (s, 1H), 3.90 (s, 6H), 3.07 (s, 3H), 1.52 (s, 6H). ¹³C NMR (150 MHz, CDCl₃): δ 145.7, 136.2, 132.5, 101.8, 55.3, 49.6, 27.0. HRMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₂H₁₈O₄Na 249.1103; Found 249.1104.

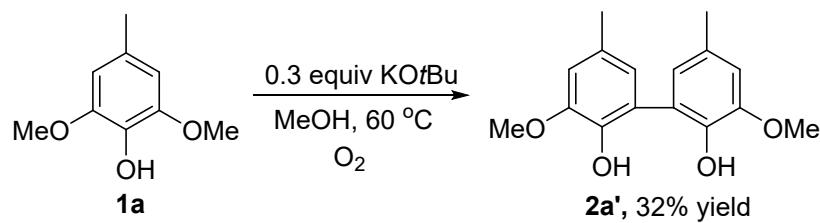
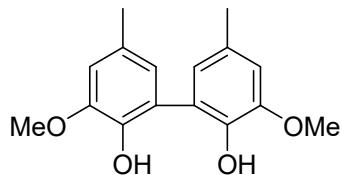


Figure S6. The dimer formation of **1a**



3,3'-Dimethoxy-5,5'-dimethyl-[1,1'-biphenyl]-2,2'-diol (2a'),^[6] brown solid, purification by flash column chromatography (eluent: CH₂Cl₂/MeOH = 30:1), 13 mg (32% yield). ¹H NMR (400 MHz, CDCl₃): δ 6.73 (s, 2H), 6.72 (s, 2H), 6.00 (s, 2H), 3.91 (s, 6H), 2.33 (s, 6H). ¹³C NMR (150 MHz, CDCl₃): δ 147.0, 140.3, 129.6, 124.3, 123.4, 111.3, 56.0, 21.2.

4.2 Typical procedure B for preparing products (3b as an example):

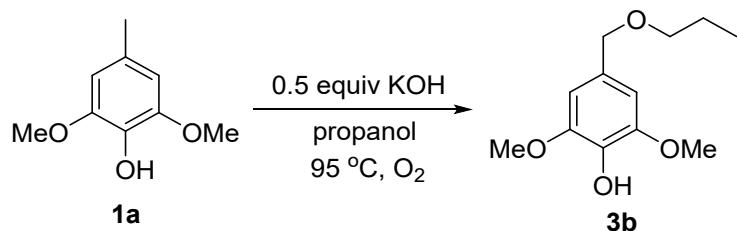
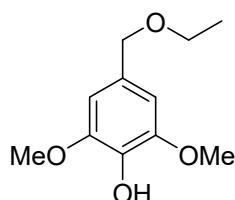


Figure S7. The synthesis of **3b**

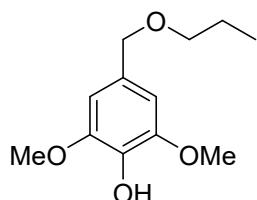
Substrate **1a** (50 mg, 0.3 mmol) was dissolved in 2 mL propanol. KOH (8 mg, 0.15 mmol) was added into the solution and stirred at 95 °C under oxygen balloon (1 bar). When the reaction finished in 48 h monitored by TLC, the mixture was concentrated in vacuo to recover propanol and give a residue. Then the resulting residue was purified by flash chromatography over silica gel (Petroleum ether/EtOAc = 5:1) to give **3b** as a yellow oil (34 mg, 50% yield).

The reaction of synthesizing **3a** was carried out at 65 °C.

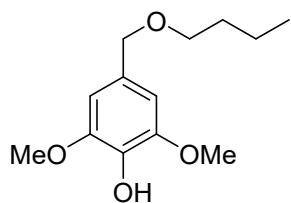
The reaction of synthesizing **3m** was carried out in MeCN and 10 equiv alcohol was used.



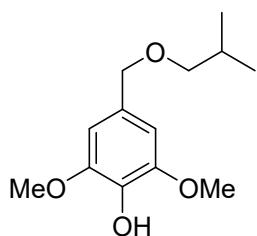
4-(Ethoxymethyl)-2,6-dimethoxyphenol (3a**)**, yellow oil, purification by flash column chromatography (eluent: PE/EA = 5/1), 34 mg (53% yield). ^1H NMR (400 MHz, CDCl_3): δ 6.58 (s, 2H), 4.41 (s, 2H), 3.88 (s, 6H), 3.52 (q, $J = 7.2$ Hz, 2H), 1.24 (t, $J = 7.2$ Hz, 3H). ^{13}C NMR (150 MHz, CDCl_3): δ 146.9, 134.1, 129.5, 104.5, 73.0, 65.5, 56.2, 15.2. HRMS (ESI) m/z: [M + Na] $^+$ Calcd for $\text{C}_{11}\text{H}_{16}\text{O}_4\text{Na}$ 235.0946; Found 235.0936.



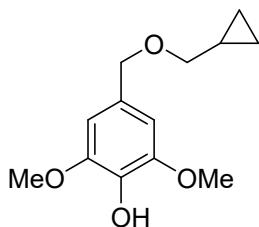
2,6-Dimethoxy-4-(propoxymethyl)phenol (3b), yellow oil, purification by flash column chromatography (eluent: PE/EA = 5/1), 34 mg (50% yield). ^1H NMR (400 MHz, CDCl_3): δ 6.58 (s, 2H), 5.49 (s, 1H), 4.42 (s, 2H), 3.89 (s, 6H), 3.42 (t, J = 6.8 Hz, 2H), 1.68 – 1.59 (m, 2H), 0.94 (t, J = 7.2 Hz, 3H). ^{13}C NMR (150 MHz, CDCl_3): δ 147.0, 134.1, 129.8, 104.5, 73.1, 72.0, 56.3, 23.0, 10.7. HRMS (ESI) m/z: [M + Na]⁺ Calcd for $\text{C}_{12}\text{H}_{18}\text{O}_4\text{Na}$ 249.1103; Found 249.1102.



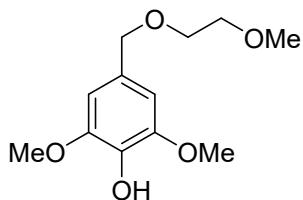
4-(Butoxymethyl)-2,6-dimethoxyphenol (3c), yellow oil, purification by flash column chromatography (eluent: PE/EA = 6/1), 33 mg (46% yield). ^1H NMR (400 MHz, CDCl_3): δ 6.58 (s, 2H), 5.51 (s, 1H), 4.41 (s, 2H), 3.88 (s, 6H), 3.45 (t, J = 6.8 Hz, 2H), 1.63 – 1.56 (m, 2H), 1.44 – 1.35 (m, 2H), 0.92 (t, J = 7.2 Hz, 3H). ^{13}C NMR (150 MHz, CDCl_3): δ 147.0, 134.1, 129.8, 104.5, 73.2, 70.1, 56.23, 31.8, 19.4, 14.0. HRMS (ESI) m/z: [M + Na]⁺ Calcd for $\text{C}_{13}\text{H}_{20}\text{O}_4\text{Na}$ 263.1259; Found 263.1251.



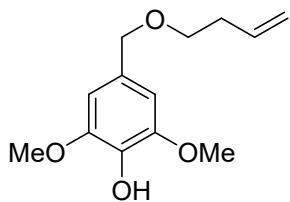
4-(Isobutoxymethyl)-2,6-dimethoxyphenol (3d), yellow oil, purification by flash column chromatography (eluent: PE/EA = 6/1), 30 mg (41% yield). ^1H NMR (400 MHz, CDCl_3): δ 6.58 (s, 2H), 5.50 (s, 1H), 4.42 (s, 2H), 3.88 (s, 6H), 3.21 (d, J = 6.4 Hz, 2H), 1.95 – 1.85 (m, 1H), 0.92 (d, J = 6.8 Hz, 6H). ^{13}C NMR (150 MHz, CDCl_3): δ 147.1, 134.1, 130.0, 104.5, 77.2, 73.3, 56.4, 28.6, 19.6. HRMS (ESI) m/z: [M + Na]⁺ Calcd for $\text{C}_{13}\text{H}_{20}\text{O}_4\text{Na}$ 263.1259; Found 263.1253.



4-((Cyclopropylmethoxy)methyl)-2,6-dimethoxyphenol (3e), yellow oil, purification by flash column chromatography (eluent: PE/EA = 5/1), 38 mg (53% yield). ^1H NMR (400 MHz, CDCl_3): δ 6.58 (s, 2H), 5.51 (s, 1H), 4.45 (s, 2H), 3.88 (s, 6H), 3.28 (d, $J = 7.2$ Hz, 2H), 1.13 – 1.05 (m, 1H), 0.56 – 0.52 (m, 2H), 0.21 – 0.18 (m, 2H). ^{13}C NMR (150 MHz, CDCl_3): δ 146.0, 133.1, 128.6, 103.5, 73.8, 71.8, 55.2, 9.6, 2.1. HRMS (ESI) m/z: [M + Na] $^+$ Calcd for $\text{C}_{13}\text{H}_{18}\text{O}_4\text{Na}$ 261.1103; Found 261.1096.

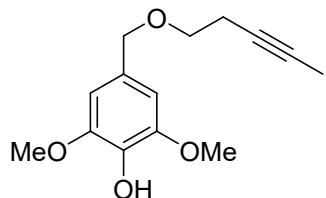


2,6-Dimethoxy-4-((2-methoxyethoxy)methyl)phenol (3f), yellow oil, purification by flash column chromatography (eluent: PE/EA = 7/1), 37 mg (51% yield). ^1H NMR (400 MHz, CDCl_3): δ 6.60 (s, 2H), 5.52 (s, 1H), 4.49 (s, 2H), 3.89 (s, 6H), 3.63 – 3.56 (m, 4H), 3.40 (s, 3H). ^{13}C NMR (150 MHz, CDCl_3): δ 147.0, 134.2, 129.2, 104.7, 73.6, 72.0, 69.0, 59.1, 56.3. HRMS (ESI) m/z: [M + Na] $^+$ Calcd for $\text{C}_{12}\text{H}_{18}\text{O}_5\text{Na}$ 265.1052; Found 265.1046.

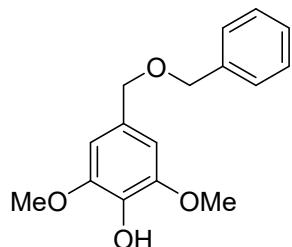


4-((But-3-en-1-yloxy)methyl)-2,6-dimethoxyphenol (3g), yellow oil, purification by flash column chromatography (eluent: PE/EA = 7/1), 34 mg (47% yield). ^1H NMR (400 MHz, CDCl_3): δ 6.58 (s, 2H), 5.89 – 5.79 (m, 1H), 5.51 (s, 1H), 5.13 – 5.08 (m, 1H), 5.06 – 5.03 (m, 1H), 4.43 (s, 2H), 3.89 (s, 6H), 3.51 (t, $J = 6.8$ Hz, 2H), 2.41 – 2.35 (m, 2H). ^{13}C NMR (150 MHz, CDCl_3): δ 146.9, 135.2, 134.1, 129.4, 116.4, 104.5, 73.1,

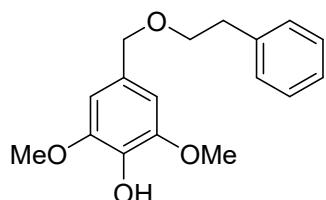
69.4, 56.2, 34.2. HRMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₃H₁₈O₄Na 261.1103; Found 261.1100.



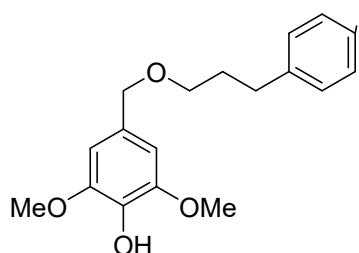
2,6-Dimethoxy-4-((pent-3-yn-1-yloxy)methyl)phenol (3h), yellow oil, purification by flash column chromatography (eluent: PE/EA = 7/1), 32 mg (42% yield). ¹H NMR (400 MHz, CDCl₃): δ 6.59 (s, 2H), 5.51 (s, 1H), 4.47 (s, 2H), 3.90 (s, 6H), 3.54 (t, *J* = 6.8 Hz, 2H), 2.46 – 2.43 (m, 2H), 1.79 (t, *J* = 2.4 Hz, 3H). ¹³C NMR (150 MHz, CDCl₃): δ 147.0, 134.2, 129.2, 104.6, 76.7, 75.9, 73.2, 68.6, 56.3, 20.2, 3.6. HRMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₄H₁₈O₄Na 273.1103; Found 273.1097.



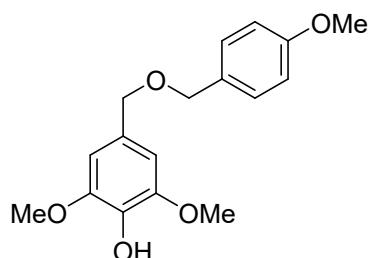
4-((Benzyl oxy)methyl)-2,6-dimethoxyphenol (3i), yellow oil, purification by flash column chromatography (eluent: PE/EA = 10/1), 35 mg (42% yield). ¹H NMR (400 MHz, CDCl₃): δ 7.34 – 7.26 (m, 5H), 6.58 (s, 2H), 5.53 (s, 1H), 4.50 (s, 2H), 4.49 (s, 2H), 3.89 (s, 6H). ¹³C NMR (150 MHz, CDCl₃): δ 147.0, 138.2, 134.2, 129.3, 128.4, 127.9, 127.7, 104.7, 72.4, 71.9, 56.3. HRMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₆H₁₈O₄Na 297.1103; Found 297.1100.



2,6-Dimethoxy-4-(phenethoxymethyl)phenol (3j), yellow oil, purification by flash column chromatography (eluent: PE/EA = 8/1), 37 mg (43% yield). ¹H NMR (400 MHz, CDCl₃): δ 7.32 – 7.19 (m, 5H), 6.52 (s, 2H), 5.48 (s, 1H), 4.44 (s, 2H), 3.85 (s, 6H), 3.69 (t, *J* = 6.8 Hz, 2H), 2.93 (t, *J* = 6.8 Hz, 2H). ¹³C NMR (150 MHz, CDCl₃): δ 147.0, 139.0, 134.0, 129.5, 129.0, 128.3, 126.2, 104.4, 73.2, 71.0, 56.2, 36.4. HRMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₇H₂₀O₄Na 311.1259; Found 311.1256.

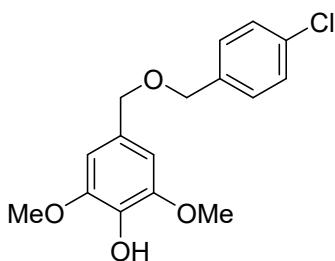


2,6-Dimethoxy-4-((3-(p-tolyl)propoxy)methyl)phenol (3k), yellow oil, purification by flash column chromatography (eluent: PE/EA = 12/1), 46 mg (51% yield). ¹H NMR (400 MHz, CDCl₃): δ 7.31 – 7.27 (m, 2H), 7.21 – 7.16 (m, 3H), 6.59 (s, 2H), 5.52 (s, 1H), 4.43 (s, 2H), 3.89 (s, 6H), 3.48 (t, *J* = 6.4 Hz, 2H), 2.72 (t, *J* = 7.6 Hz, 2H), 1.98 – 1.91 (m, 2H). ¹³C NMR (150 MHz, CDCl₃): δ 147.0, 141.9, 134.1, 129.6, 128.5, 128.3, 125.8, 104.6, 73.2, 69.4, 56.3, 32.4, 31.3. HRMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₉H₂₄O₄Na 339.1572; Found 339.1569.

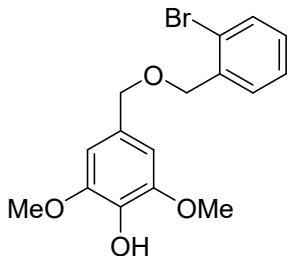


2,6-Dimethoxy-4-(((4-methoxybenzyl)oxy)methyl)phenol (3l), yellow oil, purification by flash column chromatography (eluent: PE/EA = 10/1), 38 mg (42% yield). ¹H NMR (400 MHz, CDCl₃): δ 7.29 (d, *J* = 8.8 Hz, 2H), 6.90 (d, *J* = 8.8 Hz, 2H), 6.59 (s, 2H), 4.48 (s, 2H), 4.44 (s, 2H), 3.89 (s, 6H), 3.81 (s, 3H). ¹³C NMR (150

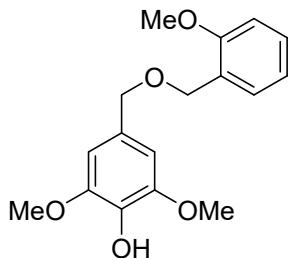
MHz, CDCl₃): δ 159.2, 147.0, 134.2, 130.3, 129.5, 129.4, 113.8, 104.7, 72.1, 71.6, 56.3, 55.3. HRMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₇H₂₀O₅Na 327.1208; Found 327.1204.



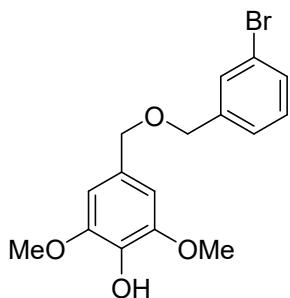
4-((4-Chlorobenzyl)oxy)methyl)-2,6-dimethoxyphenol (3m), yellow oil, purification by flash column chromatography (eluent: PE/EA = 10/1), 45 mg (49% yield). ¹H NMR (400 MHz, CDCl₃): δ 7.34 – 7.28 (m, 4H), 6.58 (s, 2H), 5.53 (s, 1H), 4.50 (s, 2H), 4.46 (s, 2H), 3.89 (s, 6H). ¹³C NMR (150 MHz, CDCl₃): δ 147.0, 136.7, 134.3, 133.4, 129.2, 129.0, 128.6, 104.7, 72.5, 71.1, 56.3. HRMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₆H₁₇O₄NaCl 331.0713; Found 331.0708.



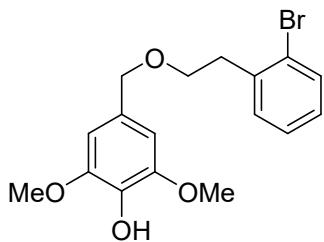
4-((2-Bromobenzyl)oxy)methyl)-2,6-dimethoxyphenol (3n), yellow oil, purification by flash column chromatography (eluent: PE/EA = 8/1), 50 mg (47% yield). ¹H NMR (400 MHz, CDCl₃): δ 7.55 (d, J = 7.6 Hz, 1H), 7.51 (d, J = 7.6 Hz, 1H), 7.32 (t, J = 7.6 Hz, 1H), 7.16 (t, J = 7.2 Hz, 1H), 6.64 (s, 2H), 5.52 (s, 1H), 4.61 (s, 2H), 4.55 (s, 2H), 3.90 (s, 6H). ¹³C NMR (100 MHz, CDCl₃): δ 147.0, 137.6, 134.3, 132.6, 129.4, 129.1, 129.0, 127.4, 123.0, 104.8, 73.0, 71.4, 56.3. HRMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₆H₁₇O₄BrNa 375.0208; Found 375.0209.



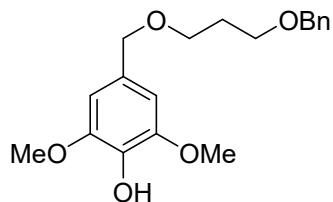
2,6-Dimethoxy-4-((2-methoxybenzyl)oxy)methylphenol (3o), yellow oil, purification by flash column chromatography (eluent: PE/EA = 8/1), 42 mg (46% yield). ¹H NMR (400 MHz, CDCl₃): δ 7.40 (d, *J* = 7.2 Hz, 1H), 7.29 (d, *J* = 8.0 Hz, 1H), 6.97 (t, *J* = 7.2 Hz, 1H), 6.88 (d, *J* = 8.4 Hz, 1H), 6.62 (s, 2H), 5.49 (s, 1H), 4.59 (s, 2H), 4.52 (s, 2H), 3.89 (s, 6H), 3.83 (s, 3H). ¹³C NMR (150 MHz, CDCl₃): δ 156.2, 145.9, 133.1, 128.7, 128.1, 127.7, 125.6, 119.4, 109.2, 103.6, 71.6, 65.8, 55.3, 54.3. HRMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₇H₂₀O₅Na 3727.1208; Found 327.1209.



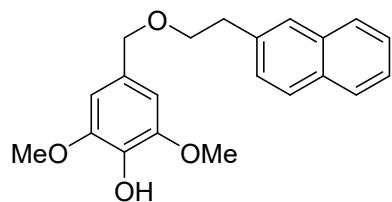
4-((3-Bromobenzyl)oxy)methyl-2,6-dimethoxyphenol (3p), yellow oil, purification by flash column chromatography (eluent: PE/EA = 8/1), 53 mg (50% yield). ¹H NMR (400 MHz, CDCl₃) δ 7.53 (s, 1H), 7.42 (d, *J* = 7.6 Hz, 1H), 7.28 – 7.20 (m, 2H), 6.59 (s, 2H), 5.54 (s, 1H), 4.50 (s, 2H), 4.47 (s, 2H), 3.90 (s, 6H). ¹³C NMR (150 MHz, CDCl₃): δ 147.1, 140.7, 134.4, 130.8, 130.7, 130.0, 128.9, 126.3, 122.6, 104.8, 72.7, 71.0, 56.3. HRMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₆H₁₇O₄BrNa 375.0208; Found 375.0208.



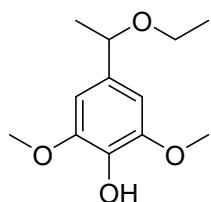
4-((2-Bromophenoxy)methyl)-2,6-dimethoxyphenol (3q), yellow oil, purification by flash column chromatography (eluent: PE/EA = 8/1), 49 mg (45% yield). ¹H NMR (400 MHz, CDCl₃): δ 7.53 (d, *J* = 8.0 Hz, 1H), 7.29 (d, *J* = 7.6 Hz, 1H), 7.23 (t, *J* = 8.0 Hz, 1H), 7.10 – 7.06 (m, 1H), 6.53 (s, 2H), 5.48 (s, 1H), 4.46 (s, 2H), 3.87 (s, 6H), 3.70 (t, *J* = 7.2 Hz, 2H), 3.09 (t, *J* = 7.2 Hz, 2H). ¹³C NMR (150 MHz, CDCl₃): δ 147.0, 138.2, 134.1, 132.8, 131.2, 129.4, 128.0, 127.3, 124.7, 104.3, 73.1, 69.1, 56.3, 36.5. HRMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₇H₁₉O₄NaBr 389.0364; Found 389.0358.



4-((3-(Benzyl oxy)propoxy)methyl)-2,6-dimethoxyphenol (3r), yellow oil, purification by flash column chromatography (eluent: PE/EA = 15/1), 43 mg (43% yield). ¹H NMR (400 MHz, CDCl₃): δ 7.36 – 7.28 (m, 5H), 6.56 (s, 2H), 5.49 (s, 1H), 4.50 (s, 2H), 4.41 (s, 2H), 3.87 (s, 6H), 3.61 – 3.57 (m, 4H), 1.97 – 1.91 (m, 2H). ¹³C NMR (100 MHz, CDCl₃): δ 147.0, 138.5, 134.1, 129.6, 128.4, 127.6, 127.5, 104.6, 73.3, 73.0, 67.4, 67.2, 56.3, 30.2. HRMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₉H₂₄O₅Na 355.1521; Found 355.1520.



2,6-Dimethoxy-4-((2-(naphthalen-2-yl)ethoxy)methyl)phenol (3s), yellow oil, purification by flash column chromatography (eluent: PE/EA = 15/1), 45 mg (44% yield). ^1H NMR (400 MHz, CDCl_3): δ 8.05 (d, $J = 8.4$ Hz, 1H), 7.85 (d, $J = 7.6$ Hz, 1H), 7.74 (d, $J = 7.6$ Hz, 1H), 7.52 – 7.45 (m, 2H), 7.42 – 7.38 (m, 2H), 6.51 (s, 2H), 5.47 (s, 1H), 4.46 (s, 2H), 3.85 – 3.81 (m, 8H), 3.42 (t, $J = 7.2$ Hz, 2H). ^{13}C NMR (150 MHz, CDCl_3): δ 147.0, 134.9, 134.1, 133.8, 132.1, 129.4, 128.8, 127.1, 126.9, 125.9, 125.6, 125.5, 123.7, 104.4, 73.3, 70.4, 56.2, 33.5. HRMS (ESI) m/z: [M + Na]⁺ Calcd for $\text{C}_{21}\text{H}_{22}\text{O}_4\text{Na}$ 361.1416; Found 361.1415.



4-(1-Ethoxyethyl)-2,6-dimethoxyphenol (3t), yellow oil, purification by flash column chromatography (eluent: PE/EA = 5/1), 21 mg (31% yield). ^1H NMR (400 MHz, CDCl_3): δ 6.55 (s, 2H), 5.47 (s, 1H), 4.31 (q, $J = 6.4$ Hz, 1H), 3.89 (s, 6H), 3.40 – 3.30 (m, 2H), 1.42 (d, $J = 6.4$ Hz, 3H), 1.18 (t, $J = 7.2$ Hz, 3H). ^{13}C NMR (150 MHz, CDCl_3): δ 147.0, 135.5, 133.8, 102.6, 78.0, 63.8, 56.3, 24.4, 15.4. HRMS (ESI) m/z: [M + Na]⁺ Calcd for $\text{C}_{12}\text{H}_{18}\text{O}_4\text{Na}$ 249.1103; Found 249.1094.

4.3 Typical procedure for preparing benzyl trideuteromethoxylation product

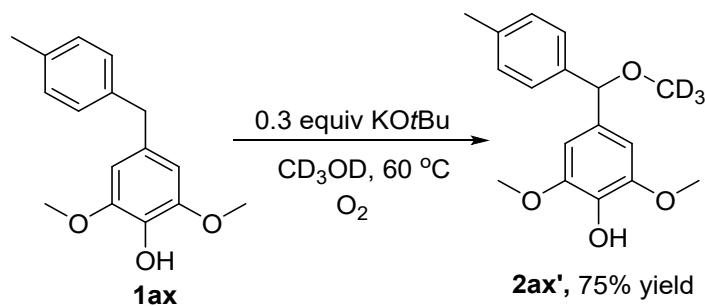
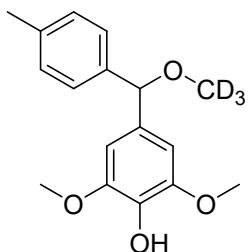


Figure S8. The synthesis of **2ax'**

Substrate **1ax** (77 mg, 0.3 mmol) was dissolved in 2 mL CD_3OD . $\text{KO}t\text{Bu}$ (10 mg, 0.09 mmol) was added into the solution and stirred at 60 °C under oxygen balloon (1 bar). When the reaction finished in 24 h monitored by TLC, the mixture was

concentrated in vacuo to recover CD₃OD and give a residue. Then the resulting residue was purified by flash chromatography over silica gel (Petroleum ether/EtOAc = 7:1) to give **2ax'** as a yellow solid (65 mg, 75% yield).



2,6-Dimethoxy-4-((methoxy-d3)(p-tolyl)methyl)phenol (2ax'), yellow oil, purification by flash column chromatography (eluent: PE/EA = 7/1), 65 mg (75% yield). ¹H NMR (400 MHz, CDCl₃): δ 7.21 (d, *J* = 8.0 Hz, 2H), 7.13 (d, *J* = 8.0 Hz, 2H), 6.57 (s, 2H), 5.46 (s, 1H), 5.13 (s, 1H), 3.86 (s, 6H), 2.33 (s, 3H). ¹³C NMR (150 MHz, CDCl₃): δ 147.0, 139.1, 137.1, 133.9, 133.4, 129.1, 126.8, 103.6, 85.2, 56.3, 56.0 (m), 21.1. HRMS (ESI) m/z: [M + Na]⁺ Calcd for C₁₇H₁₇D₃O₄Na 314.1448; Found 314.1441.

5. Applications

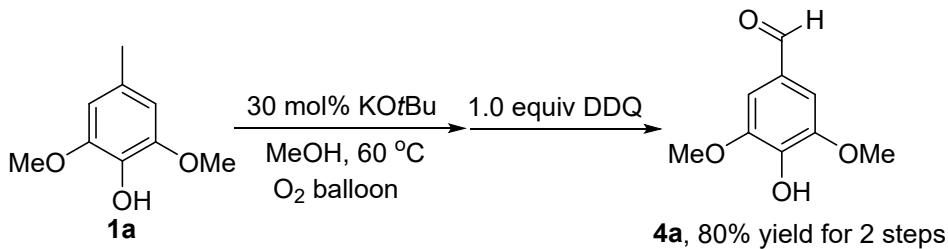
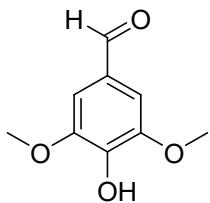


Figure S9. The synthesis of **4a**

To a solution of substrate **1a** (50 mg, 0.3 mmol) in 2 mL MeOH, KOtBu (10 mg, 0.09 mmol) was added. The mixture was stirred at 60 °C under oxygen balloon (1 bar). When the reaction finished in 24 h monitored by TLC, DDQ (68 mg, 0.3 mmol) was added to the reaction solution and stirred at 60 °C for 12 h. After that, the mixture was concentrated in vacuo to recover MeOH and give a residue. Then the resulting residue was purified by flash chromatography over silica gel (Petroleum ether/ EtOAc = 2:1)

to give **2a** as a white solid (44 mg, 80% yield for 2 steps).



4-Hydroxy-3,5-dimethoxybenzaldehyde (4a), white solid, purification by flash column chromatography (eluent: PE/EA = 2/1), 44 mg (80% yield for 2 steps). ¹H NMR (400 MHz, CDCl₃): δ 9.83 (s, 1H), 7.16 (s, 2H), 6.07 (s, 1H), 3.98 (s, 6H). ¹³C NMR (150 MHz, CDCl₃): δ 190.8, 147.4, 140.8, 128.4, 106.7, 56.5.^[6]

6. Gram-scale reaction

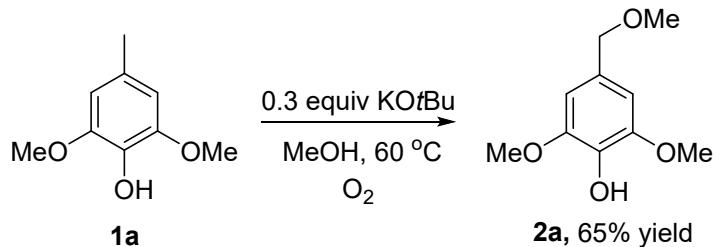


Figure S10. Gram-scale reaction

Under O₂ atmosphere, substrate **1a** (1.01 g, 6 mmol) was dissolved in MeOH (20 mL). Then KO*t*Bu (201 mg, 1.8 mmol) was added to the solution. The reaction mixture was stirred at 60 °C under O₂ atmosphere. After the reaction was completed in 24 h monitored by TLC, the reaction was quenched with 150 mL H₂O. Then the mixture was concentrated in vacuo to recover MeOH and give a residue. The resulting residue was purified by flash chromatography over silica gel (Petroleum ether/ EtOAc = 4:1) to give **2a** as a yellow solid (0.77 g, 65% yield).

7. Mechanistic Study

7.1 TEMPO as additive

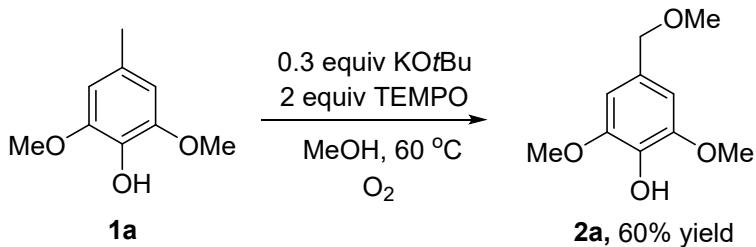


Figure S11. The reaction of **1a** with TEMPO.

KOTBu (10 mg, 0.09 mmol) was added into a mixture of substrate **1ba** (50 mg, 0.3 mmol) and TEMPO (94 mg, 0.6 mmol) in MeOH (2 mL). Then the reaction mixture was stirred at 60 °C under O₂ atmosphere for 24 h. MeOH was evaporated under reduced pressure after the mixture was cooled to room temperature. Then the resulting residue was purified by flash chromatography over silica gel (Petroleum ether/ EtOAc = 4:1) to give **2a** as a yellow solid (36 mg, 60% yield).

7.2 Ethene-1,1-diyldibenzene as additive

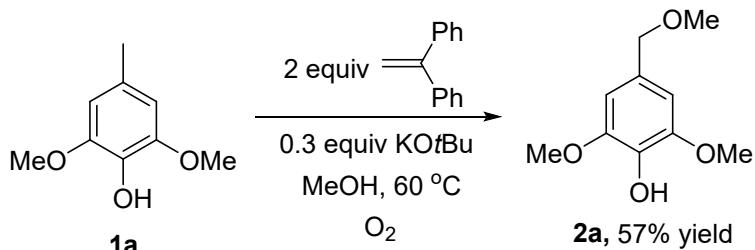


Figure S12. The reaction of **1a** with ethene-1,1-diyldibenzene.

KOTBu (10 mg, 0.09 mmol) was added into a mixture of substrate **1ba** (50 mg, 0.3 mmol) and ethene-1,1-diyldibenzene (108 mg, 0.6 mmol) in MeOH (2 mL). Then the reaction mixture was stirred at 60 °C under O₂ atmosphere. When the reaction proceeded in 24 h, the mixture evaporated under reduced pressure. The resulting residue was purified by flash chromatography over silica gel (Petroleum ether/ EtOAc = 4:1) to give **2a** as a yellow solid (34 mg, 57% yield).

7.3 EPR experiments

The first oven-dried schlenk tube equipped with a stir bar was loaded with MeOH (2 mL), and KOTBu (10 mg, 0.09 mmol). The second and the third oven-dried schlenk

tube with a stir bar was loaded with MeOH (2 mL), and KO*t*Bu (10 mg, 0.09 mmol), and 2,6-dimethoxy-4-methylphenol **1a** (50 mg, 0.3 mmol). The three mixtures were stirred under standard condition for 10 h. And the two solutions were analyzed by EPR respectively.

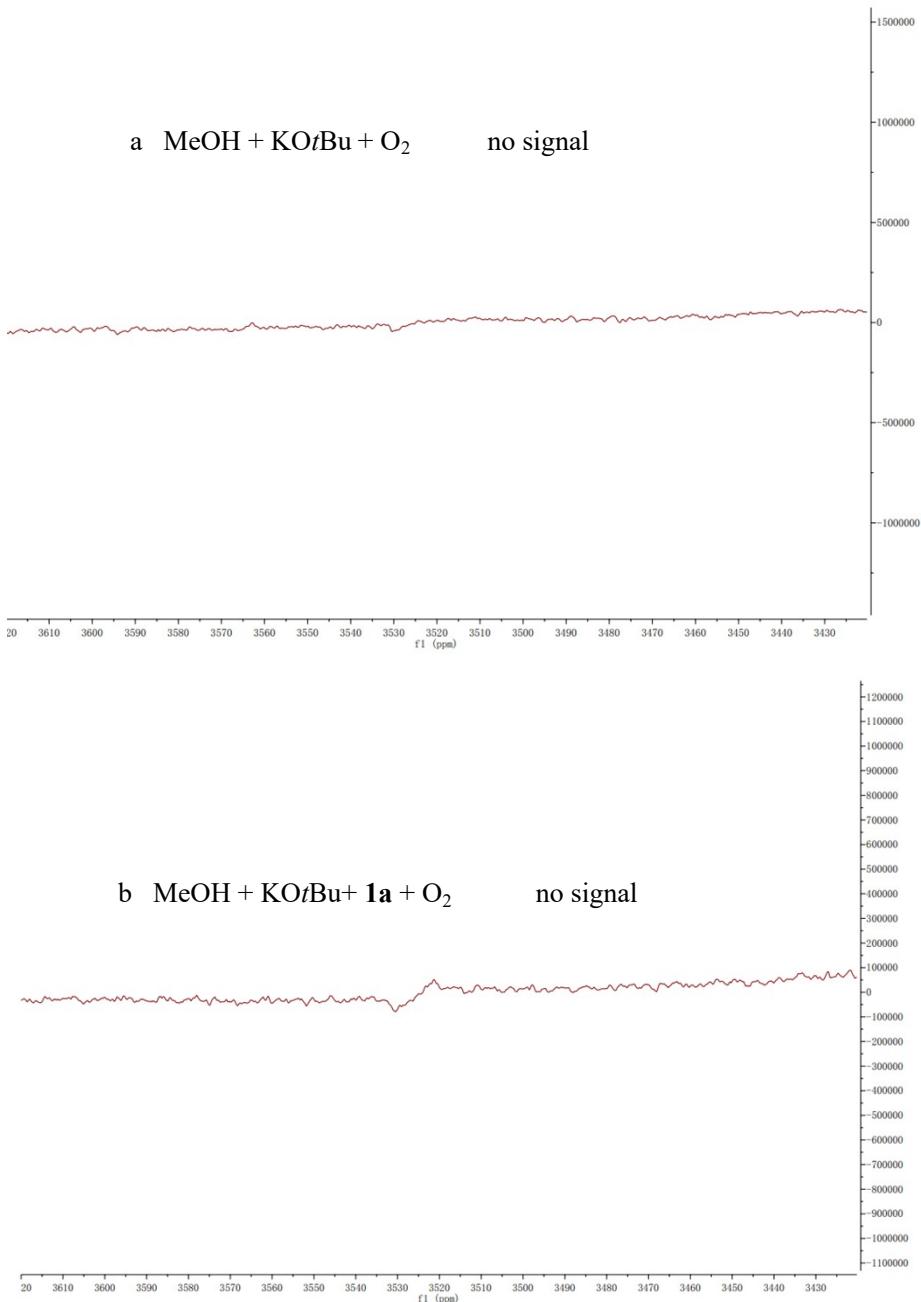
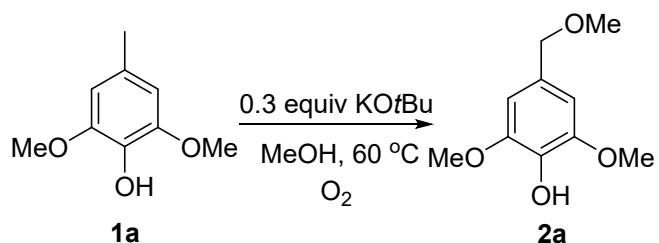


Figure S13. The EPR spectrum.

7.4 The changes of substrate **1a** and methoxylated products **2a** with time



m (1a)	s (1a)	m (Mesitylene)	s (Mesitylene)	s (1a)/s (Mesitylene)	m (1a)/m (Mesitylene)
0	0	0	0	0	0
15.5	508.80	30.6	1809.50	0.2812	0.5065
20.6	740.26	30.4	1818.33	0.4071	0.6776
30.8	1169.99	29.8	2004.46	0.5837	1.0336
45.9	1686.38	32.6	2085.24	0.8087	1.4080

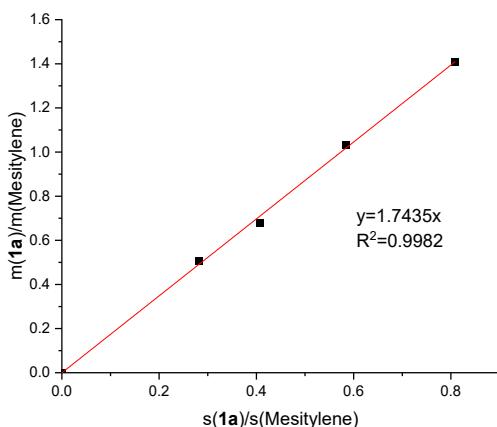


Figure S14 Standard curve of **1a**

m (2a)	s (2a)	m (Mesitylene)	s (Mesitylene)	s (2a)/s (Mesitylene)	m (2a)/m (Mesitylene)
0	0	0	0	0	0
17.2	496.30	30.6	1809.50	0.2743	0.5621
21.1	638.98	30.4	1818.33	0.3498	0.6941
30.5	990.38	29.8	2004.46	0.4941	1.0235
45.4	1420.15	32.6	2085.24	0.6810	1.3926

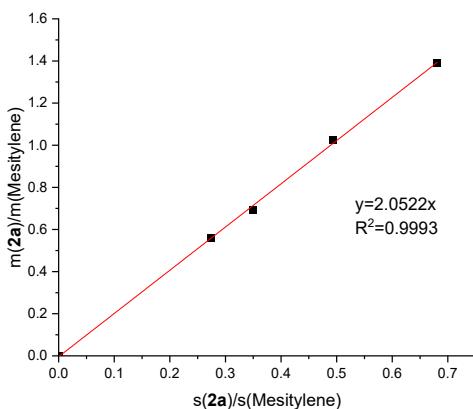


Figure S15 Standard curve of **2a**.

Each of oven-dried flasks equipped with a stir bar was loaded with MeOH (2 mL), KO*t*Bu (10 mg, 0.09 mmol) and substrate **1a** (50 mg, 0.3 mmol). Then the reaction mixtures were stirred at 60 °C under O₂ atmosphere. The mixtures proceeded in 1 h, 2 h, 3.5 h, 4 h, 5 h, 10 h, 15 h and 20 h respectively. The mixtures were analyzed by GC for quantitative study.

7.5 The study of reaction kinetics mechanism

$$([S] = [C_A/C_{A0}])$$

Time (h)	[S]	ln[S]	1/[S]
0	1.00000	0.00000	1.00000
1	0.83228	-0.18359	1.20152
2	0.77118	-0.25984	1.29672
3.5	0.65544	-0.42245	1.52570
4	0.63796	-0.44948	1.56750
5	0.44821	-0.80248	2.23108
10	0.23088	-1.46587	4.33132
15	0.17609	-1.73678	5.67901
20	0.07213	-2.62922	13.86301

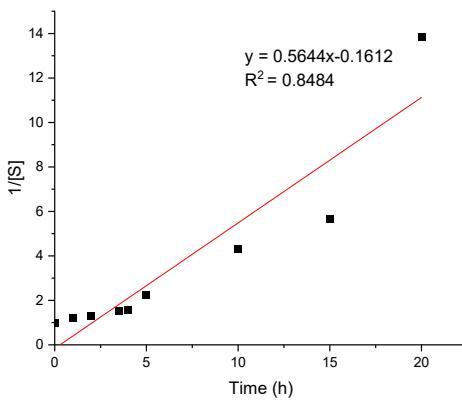
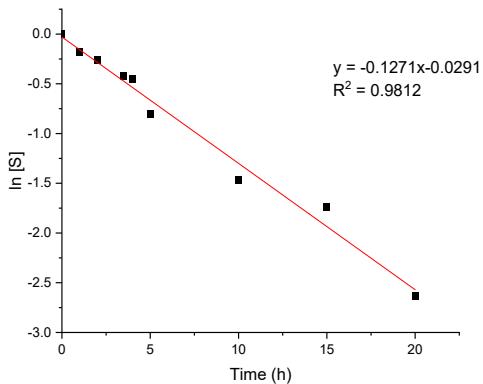
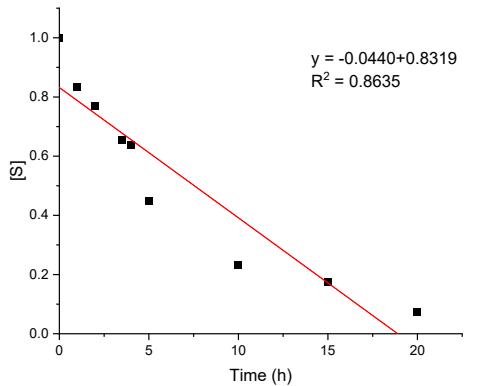


Figure S16 Reaction rate curve of **1a**.

7.6 HPLC method and results

The detection of H_2O_2 was worked on an Agilent 1260 Infinity equipped with a DAD-3000 diode array detector high performance liquid chromatography (HPLC). The separation was conducted using Agilent Zorbax C18 (4.6 x 250 mm) column. The mobile phase consisted of 0.1% phosphoric acid in water (A) and methanol (B) in a

gradient elution programmed as follows: 0–5 min, maintain at 8% B; 5–18 min, linear gradient from 8% to 60% B; 18–22 min, linear gradient from 60% to 8% B. The solvent flow rate was 0.3 mL/min and the column oven temperature was 35 °C. The analysis was carried out within the wavelength interval of 190–400 nm and the optimal wavelength value for the detection of H₂O₂ was 210 nm. The identification of compounds was carried out by comparing the retention time with the commercially available reference compound.

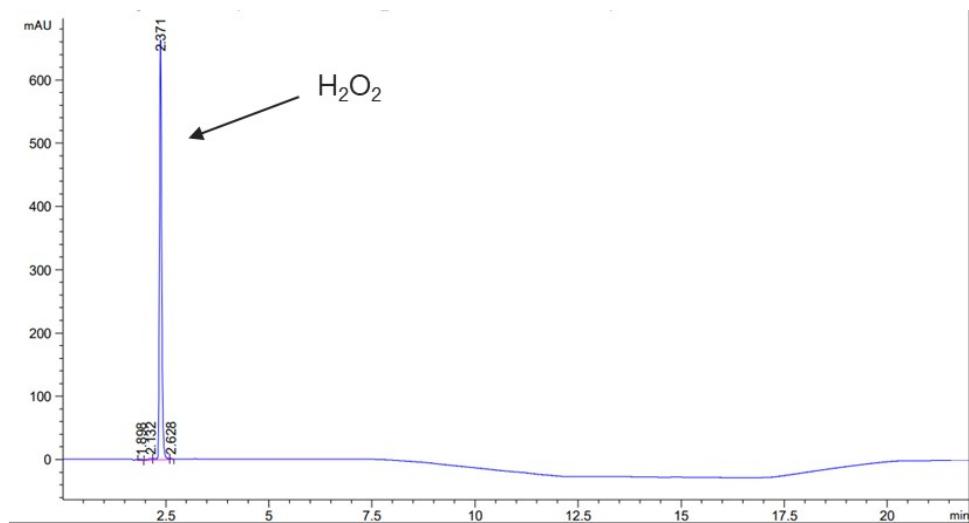


Figure S17 HPLC spectra of hydrogen peroxide

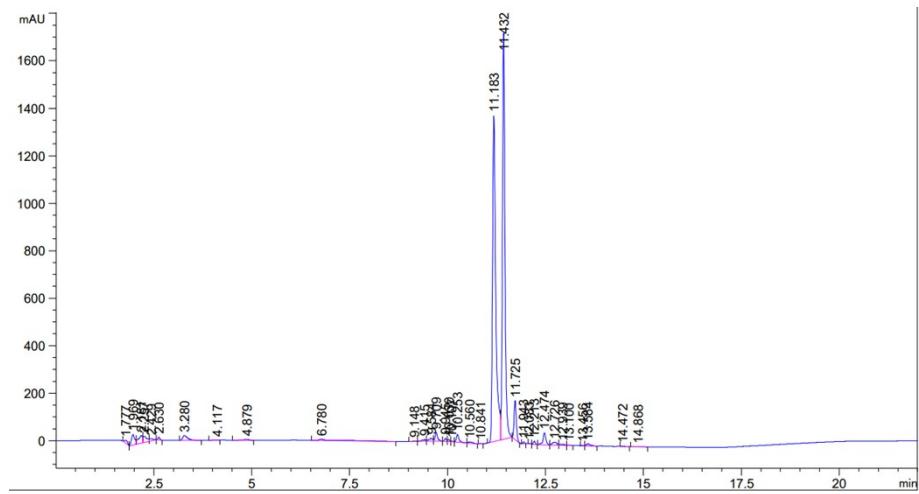


Figure S18 HPLC spectra of reaction solution

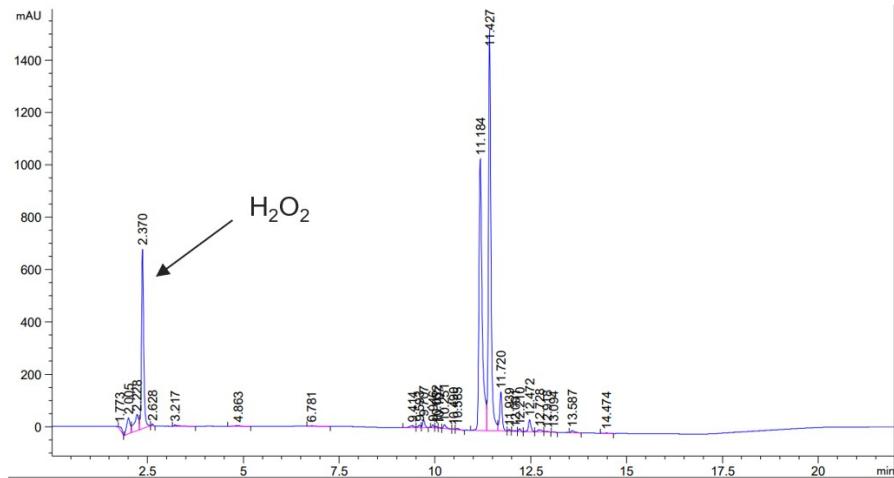


Figure S19 HPLC spectra of the mixture with hydrogen peroxide added after the reaction

7.7 The procedure for preparing VII' and the corresponding methoxylated product 2w

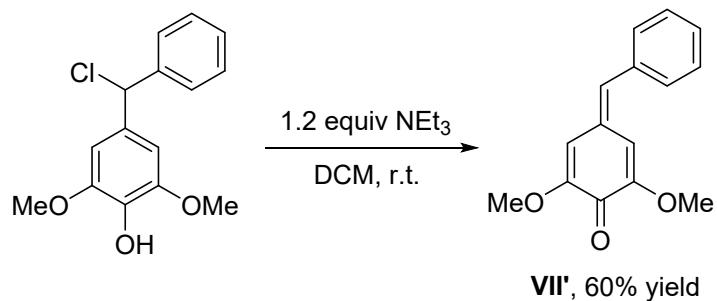
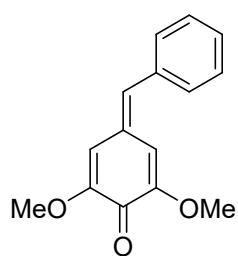


Figure S20. The synthesis of VII'

4-(Chlorophenyl)methyl-2,6-dimethoxyphenol (1.11 g, 4.0 mmol) was dissolved in 25 mL dry DCM under N₂ atmosphere and NEt₃ (490 mg, 4.8 mmol) was added. After the reaction finished in 2 h monitored by TLC, diethyl ether was added. The resulting precipitate was filtered off and dried under reduced pressure. The desired product was obtained as a yellow solid (581 mg, 60% yield).^[7]



4-Benzylidene-2,6-dimethoxycyclohexa-2,5-dien-1-one (VII'), yellow solid, 581 mg (60% yield). ^1H NMR (400 MHz, CDCl_3): δ 7.46 – 7.43 (m, 4H), 7.42 – 7.36 (m, 1H), 7.16 (s, 1H), 6.86 (d, J = 1.6 Hz, 1H), 6.41 (d, J = 1.6 Hz, 1H), 3.84 (s, 3H), 3.78 (s, 3H). ^{13}C NMR (150 MHz, CDCl_3): δ 175.4, 153.6, 152.1, 140.8, 136.1, 130.2, 130.1, 129.0, 128.9, 112.7, 105.6, 55.64, 55.61. HRMS (EI) m/z: [M] $^+$ Calcd for $\text{C}_{15}\text{H}_{14}\text{O}_3$ 242.0943; Found 242.0946.

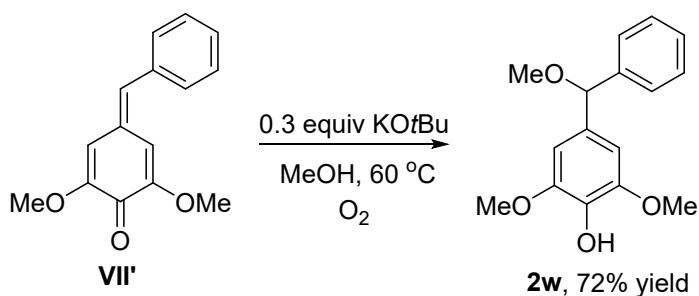


Figure S21. The synthesis of **2w** from **VII'**

$\text{KO}t\text{Bu}$ (10 mg, 0.09 mmol) was added into a mixture of 4-benzylidene-2,6-dimethoxycyclohexa-2,5-dien-1-one (73 mg, 0.3 mmol) in MeOH (2 mL). The reaction mixture was stirred at 60 °C under O_2 atmosphere. The mixture was evaporated under reduced pressure after 3 h. The resulting residue was purified by flash chromatography over silica gel (Petroleum ether/ EtOAc = 7:1) to give **2w** as a yellow solid (59 mg, 72% yield).

8. Reference

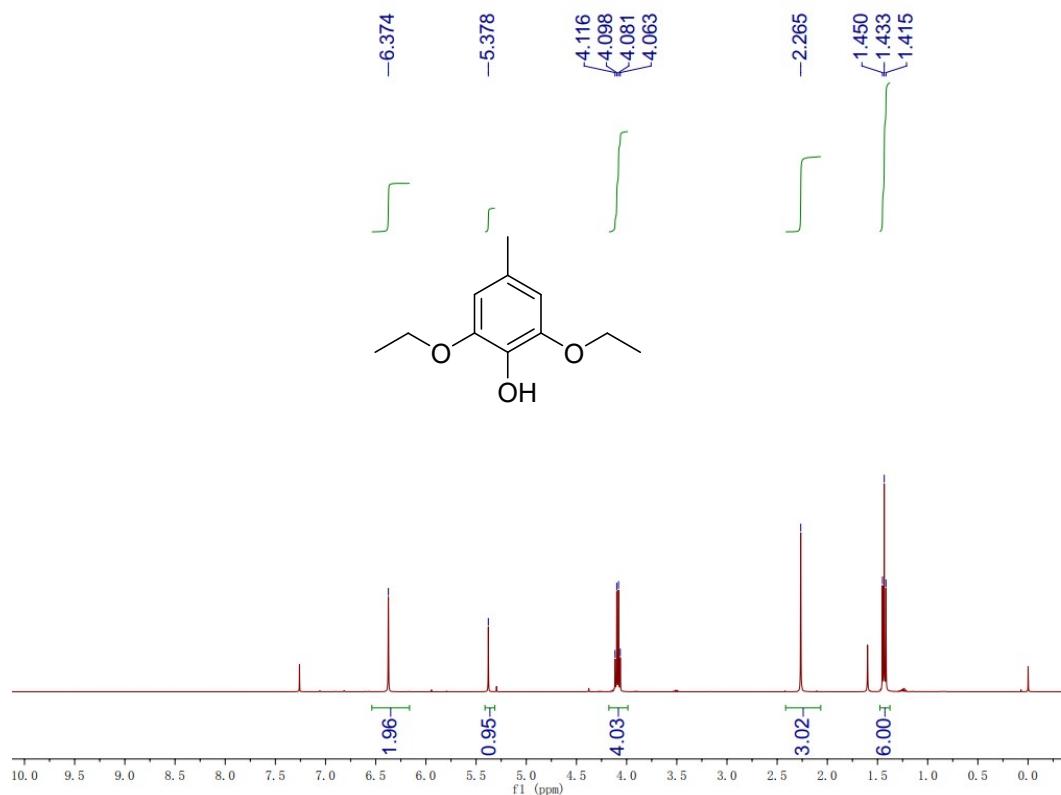
- [1] Y. Guo, X.-M. Fan, M. Nie, H.-W. Liu, D.-H. Liao, X.-D. Pan, Y.-F. Ji, *Eur. J. Org. Chem.*, 2015, **21**, 4744–4755.
- [2] L. Jing, H. Ma, P. Fan, Z. Jia, *Chem. Nat. Compd.*, 2017, **53**, 248–253.
- [3] L. Goclik, L. Offner-Marko, A. Bordet, W. Leitner, *Chem. Commun.*, 2020, **56**, 9509–9512.
- [4] J. Wang, T. Wang, H. Du, N. Chen, *J. Org. Chem.*, 2023, **88**, 12572–12584.
- [5] J. M. Saá, A. Llobera, A. García-Raso, A. Costa, P. M. Deyá, *J. Org. Chem.* 1988, **53**, 4263–4273.
- [6] J.-A. Jiang, C. Chen, J.-G. Huang, H.-W. Liu, S. Cao and Y.-F. Ji, *Green Chem.*, 2014, **16**,

1248-1254.

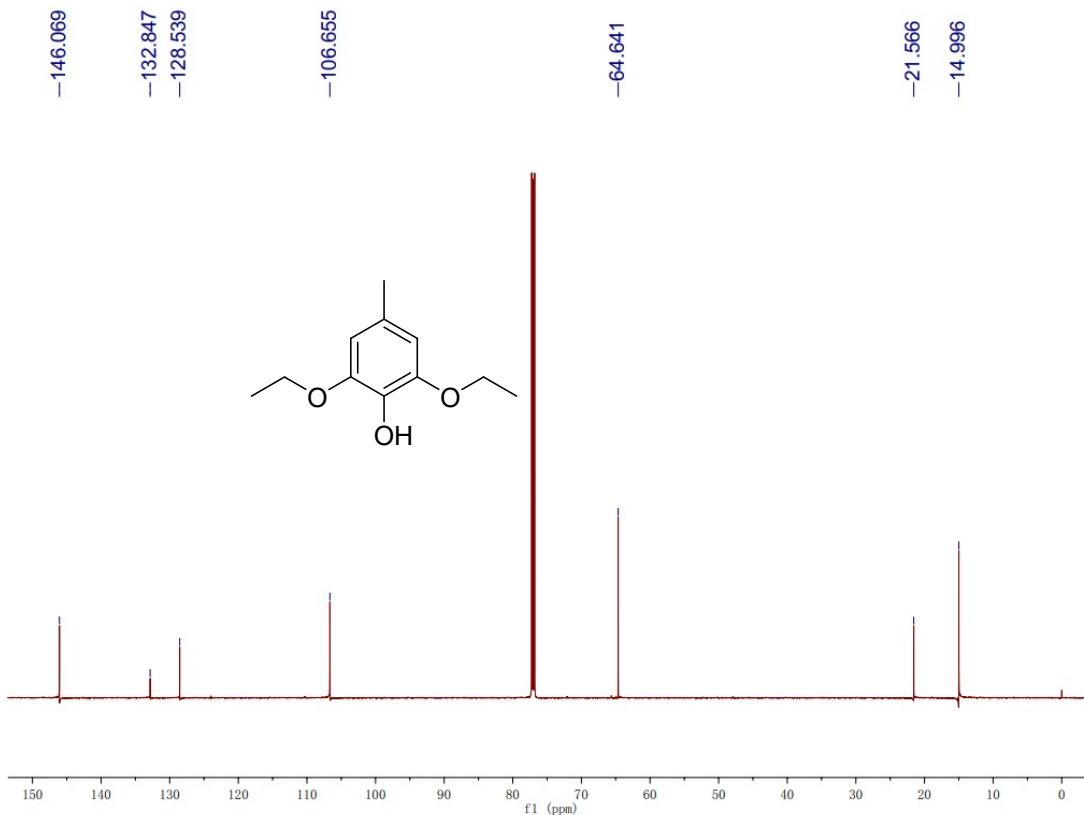
[7] D. Richter, N. Hampel, T. Singer, A. R. Ofial and H. Mayr, *Eur. J. Org. Chem.*, 2009, 3203-3211.

9. ^1H and ^{13}C -NMR Spectra Data

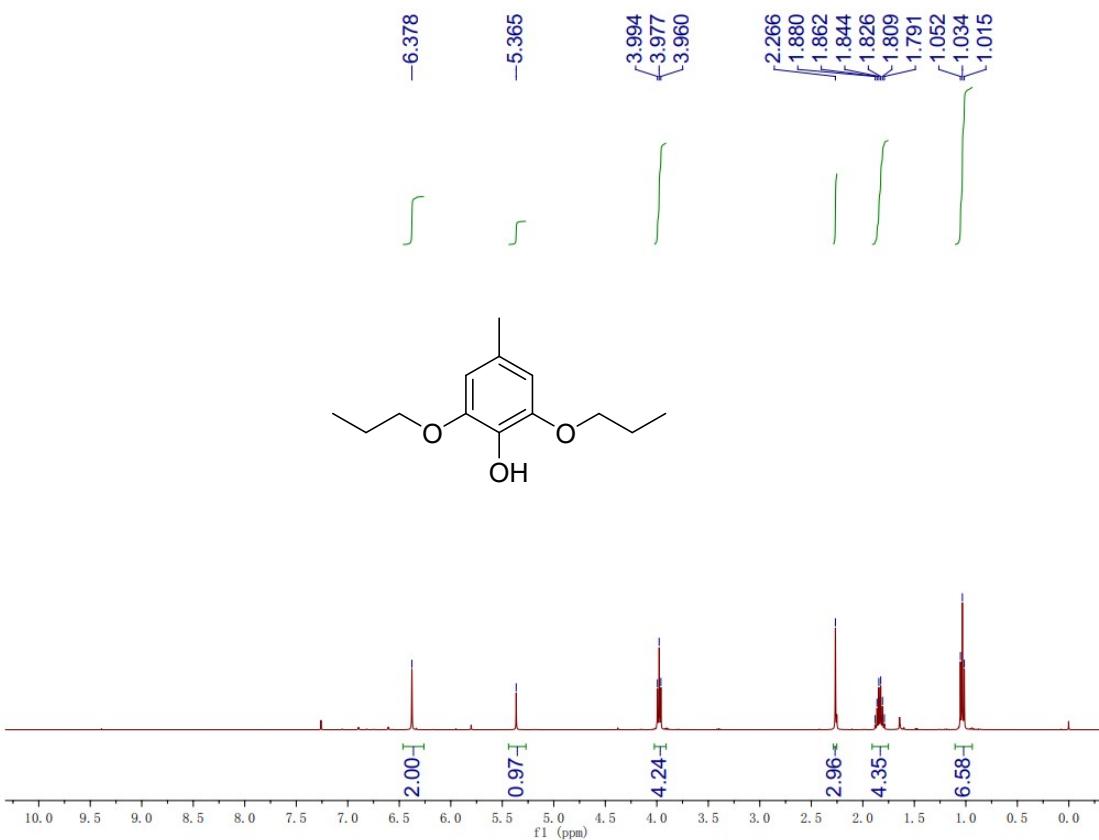
2,6-Diethoxy-4-methylphenol (1b) [^1H _NMR_400 MHz_(CDCl_3 : 7.26 ppm)]



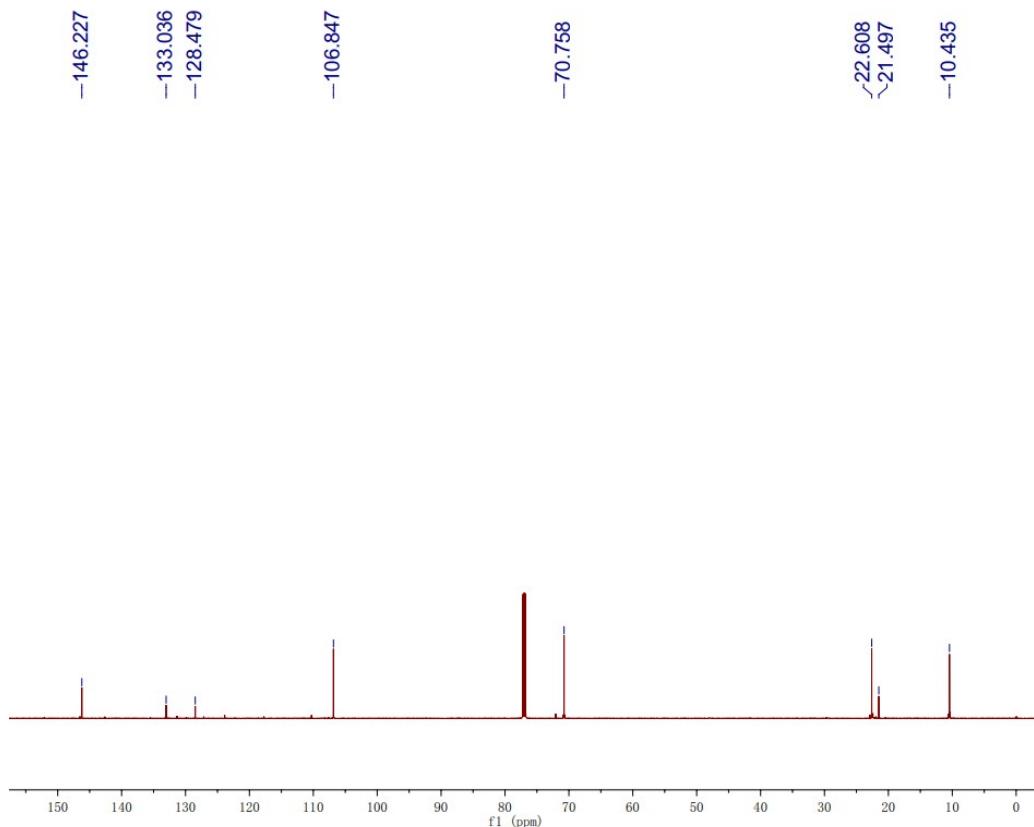
[^{13}C _NMR_150 MHz_(CDCl_3 : 77.00 ppm)]



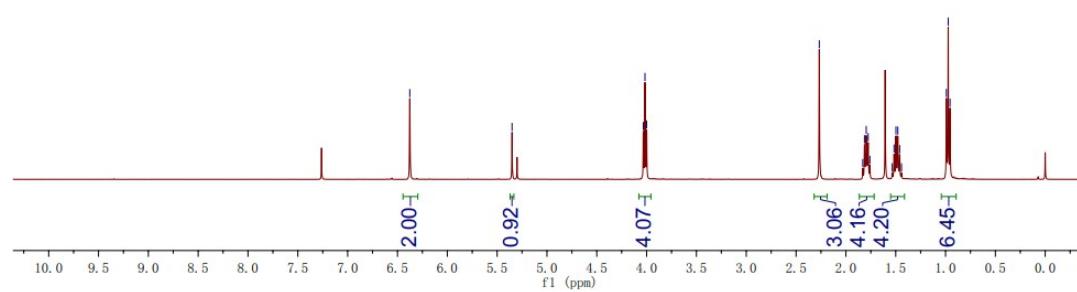
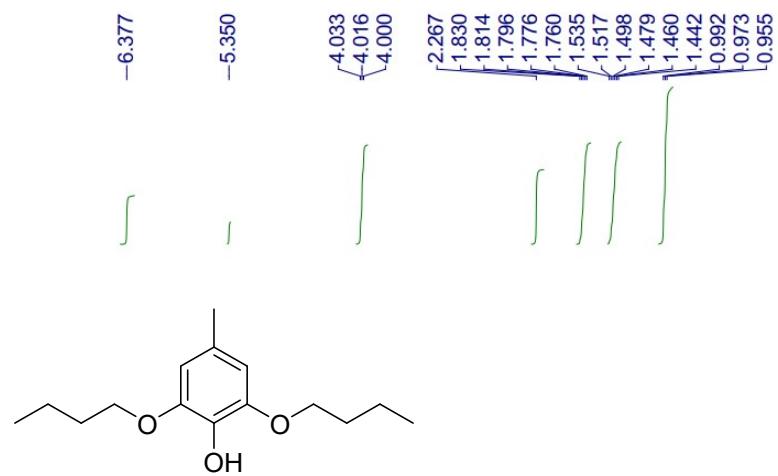
4-Methyl-2,6-dipropoxyphenol (1c) [^1H _NMR_400 MHz_(CDCl_3 : 7.26 ppm)]



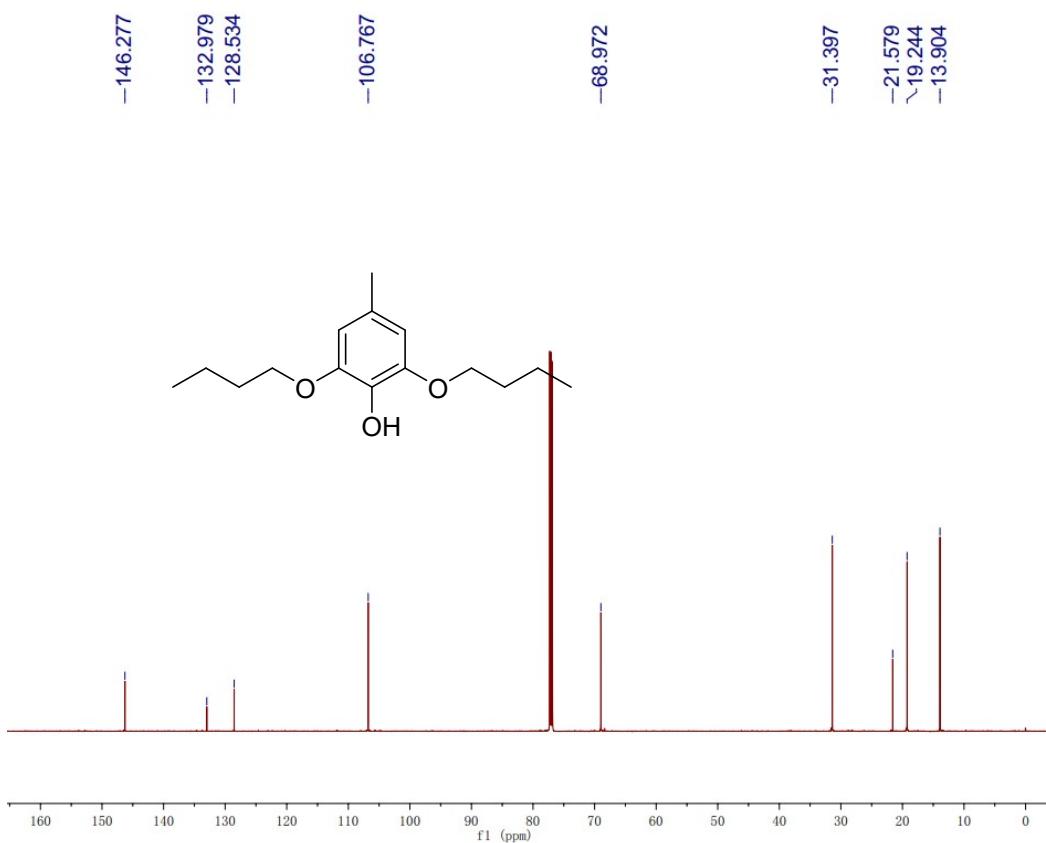
[^1H _NMR_400 MHz_(CDCl_3 : 7.26 ppm)]



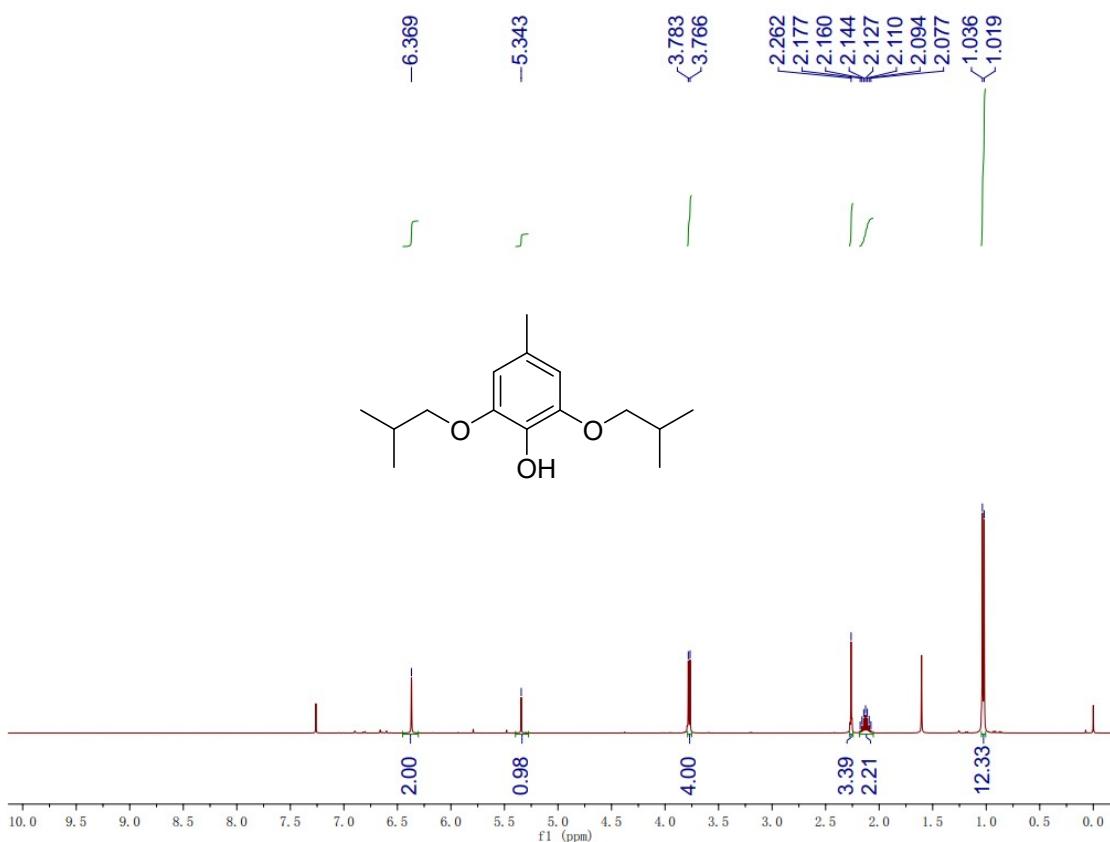
2,6-Dibutoxy-4-methylphenol (1d) [^1H -NMR_400 MHz_(CDCl_3 : 7.26 ppm)]



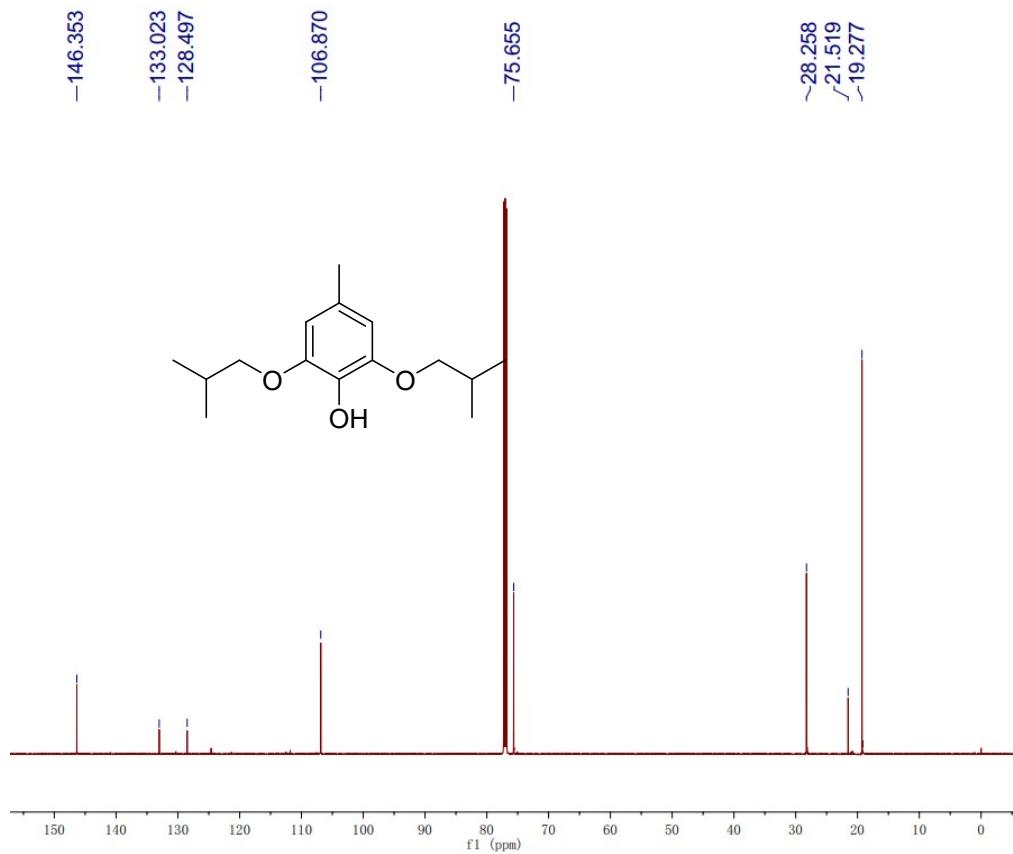
[^{13}C -NMR_150 MHz_(CDCl_3 : 77.00 ppm)]



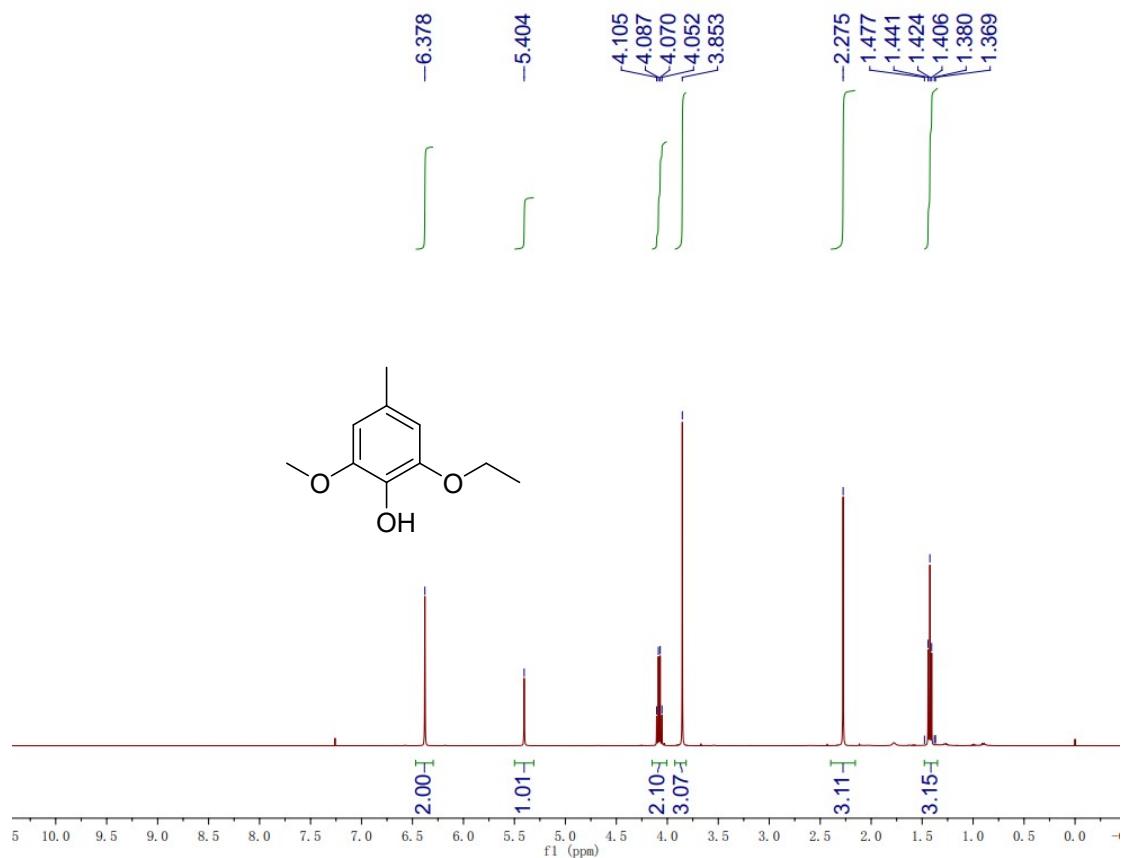
2,6-Diisobutoxy-4-methylphenol (1e) [¹H NMR_400 MHz_(CDCl₃: 7.26 ppm)]



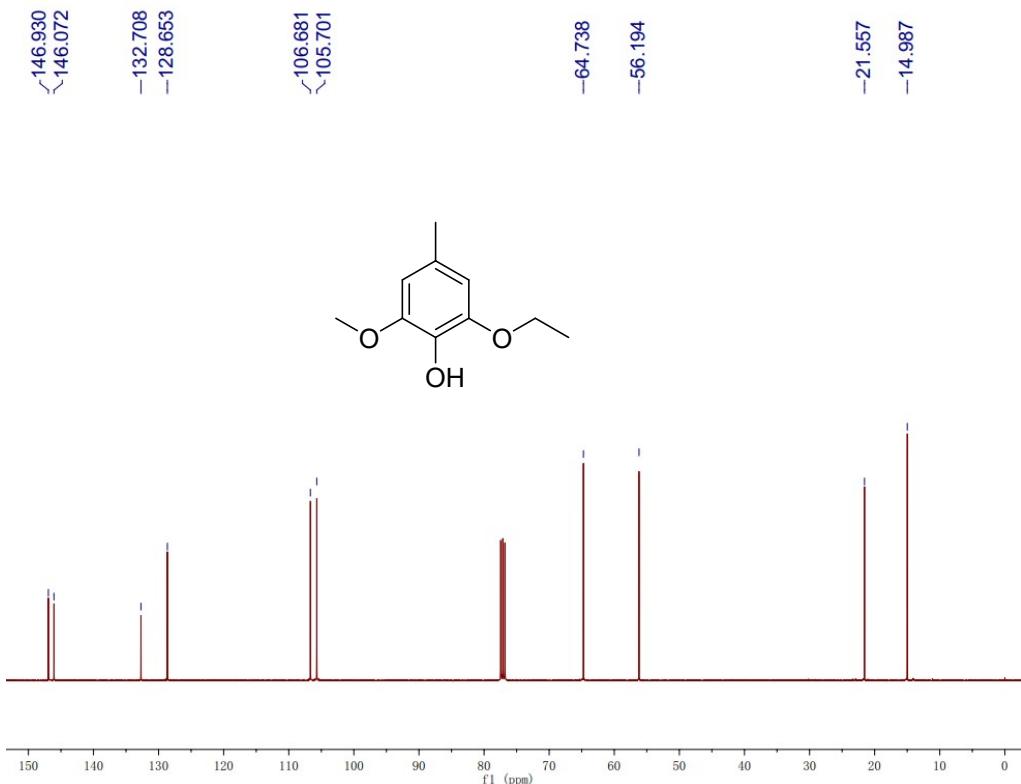
[¹³C_NMR_150 MHz_(CDCl₃: 77.00 ppm)]



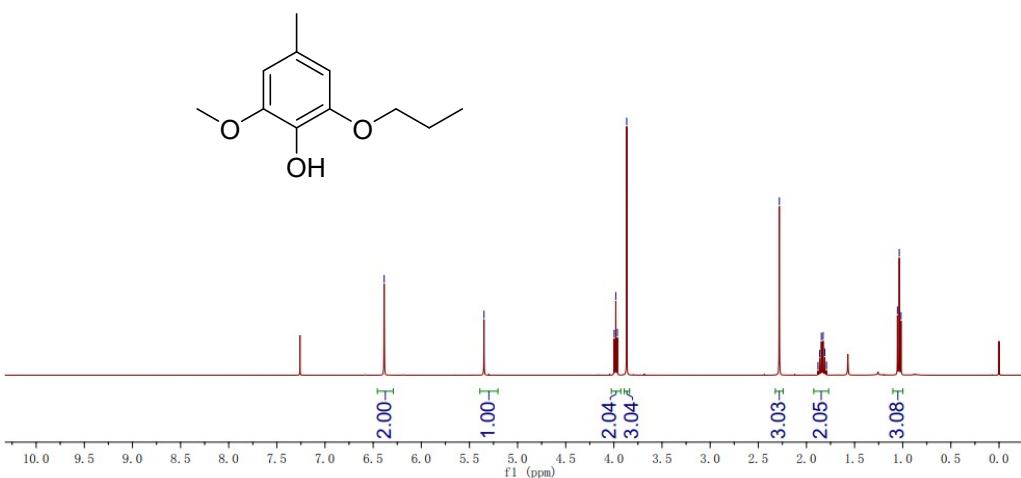
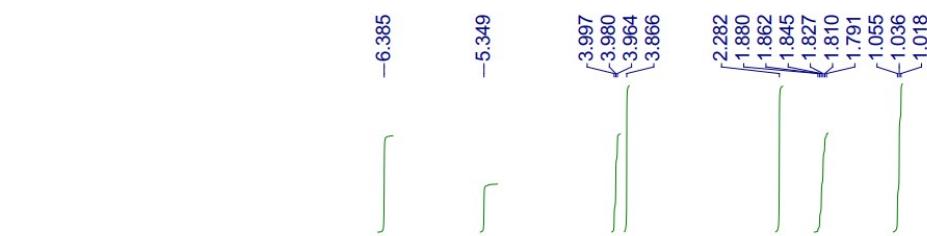
2-Ethoxy-6-methoxy-4-methylphenol (1f) [¹H_NMR_400 MHz_(CDCl₃: 7.26 ppm)]



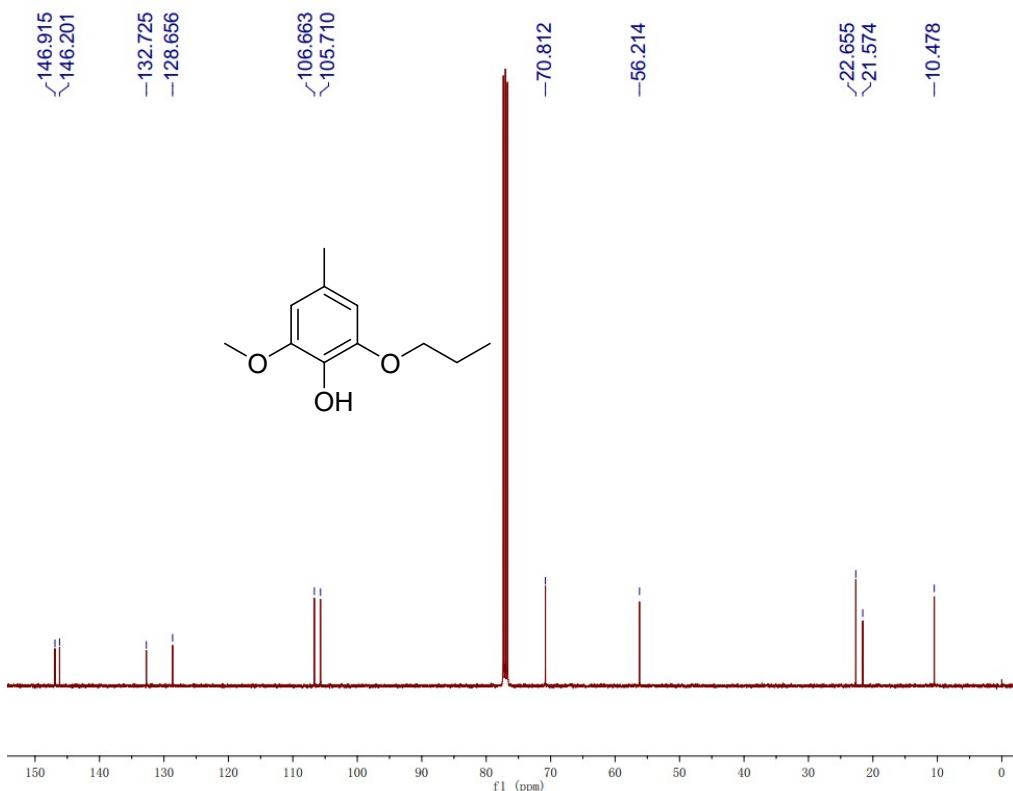
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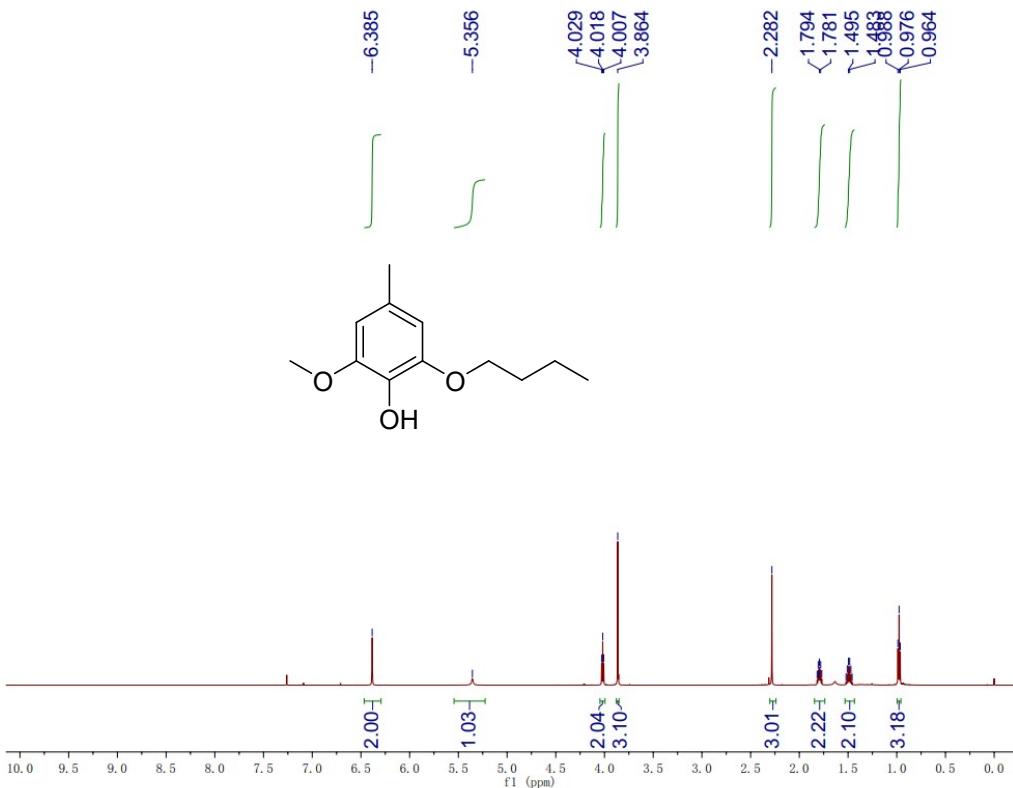
2-Methoxy-4-methyl-6-propoxyphenol (1g) [¹H_NMR_400 MHz_(CDCl₃: 7.26 ppm)]



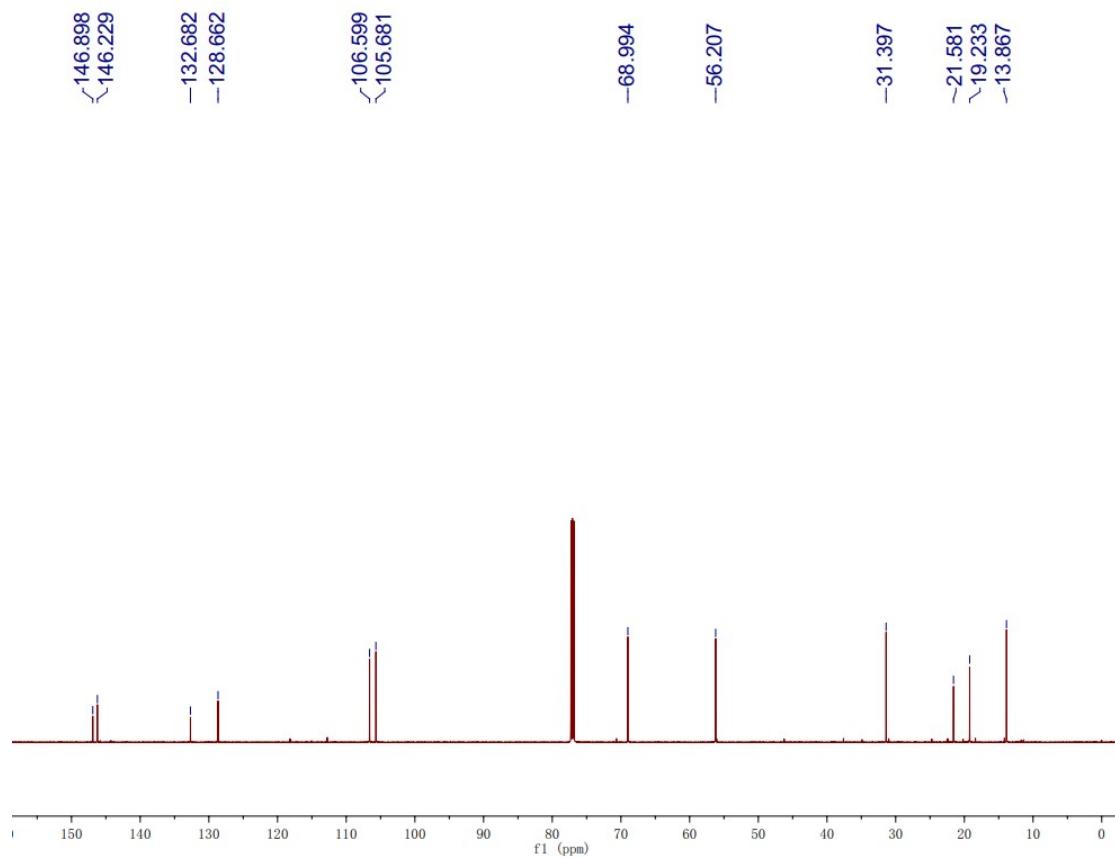
[¹³C_NMR_100 MHz_(CDCl₃: 77.00 ppm)]



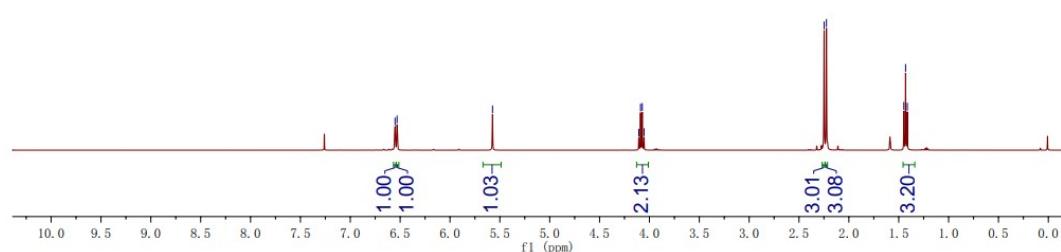
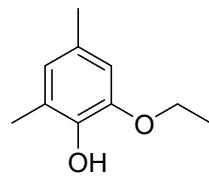
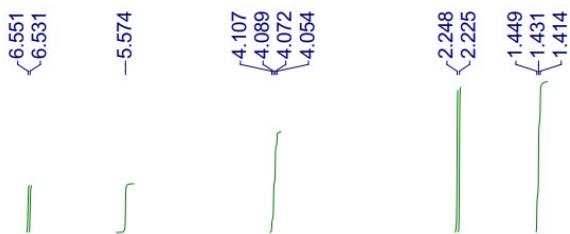
2-Butoxy-6-methoxy-4-methylphenol (1h) [¹H_NMR_600 MHz_(CDCl₃: 7.26 ppm)]



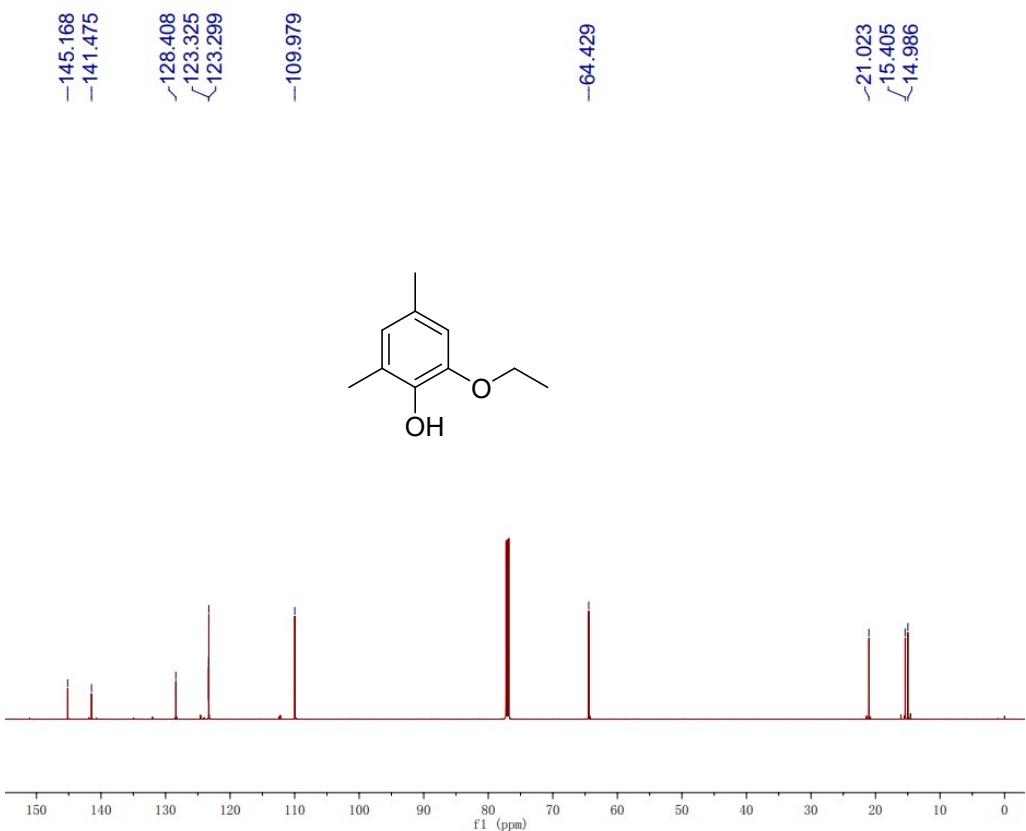
[¹³C_NMR_150 MHz_(CDCl₃: 77.00 ppm)]



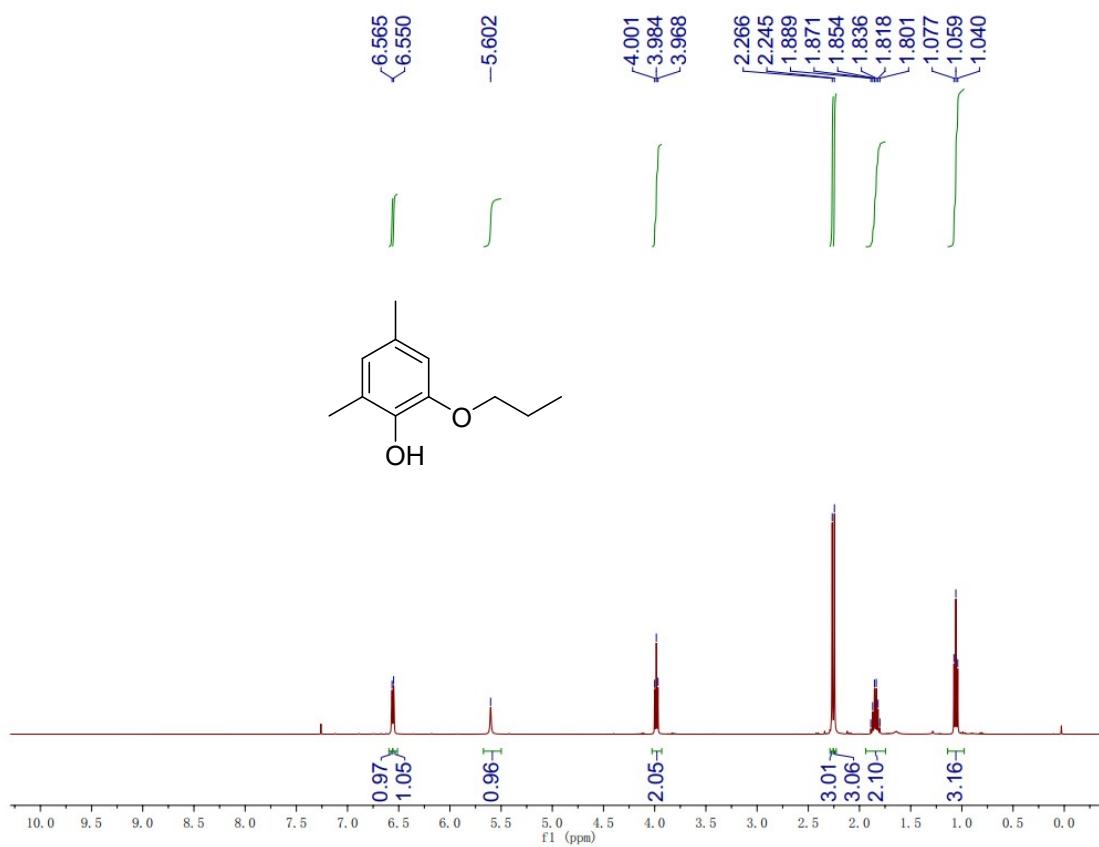
2-Ethoxy-4,6-dimethylphenol (1i) [¹H_NMR_400 MHz_(CDCl₃: 7.26 ppm)]



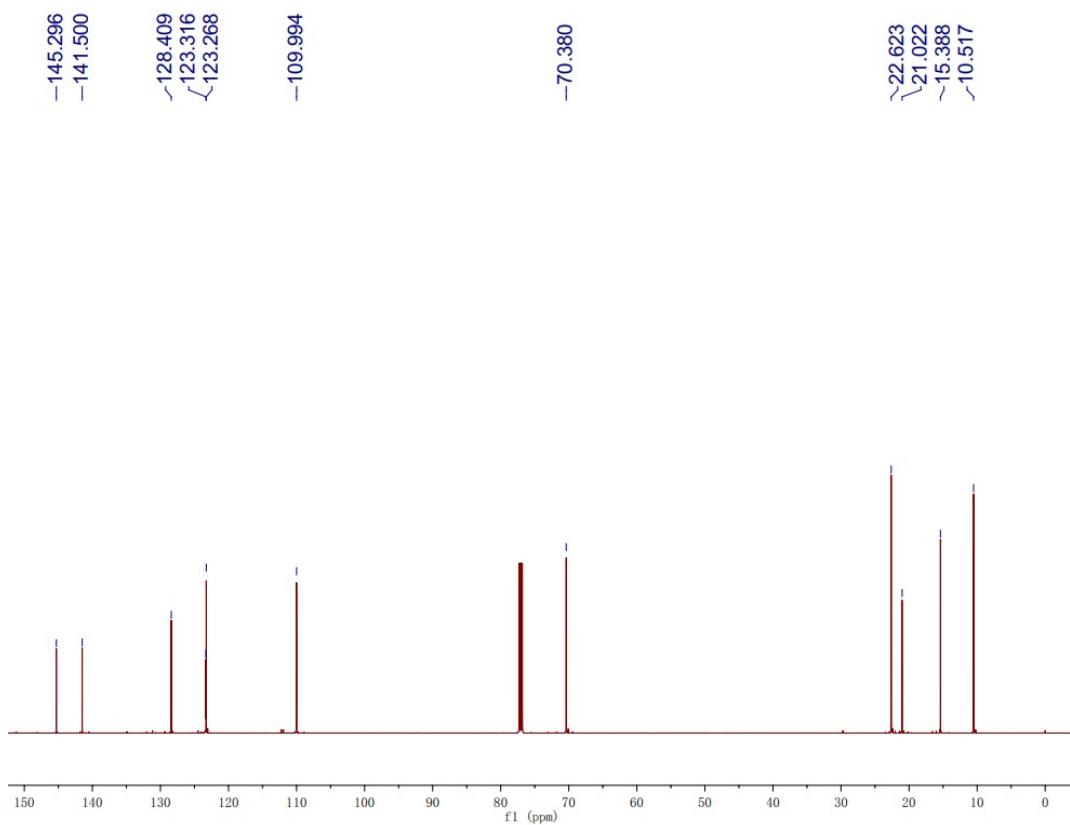
[¹³C_NMR_150 MHz_(CDCl₃: 77.00 ppm)]



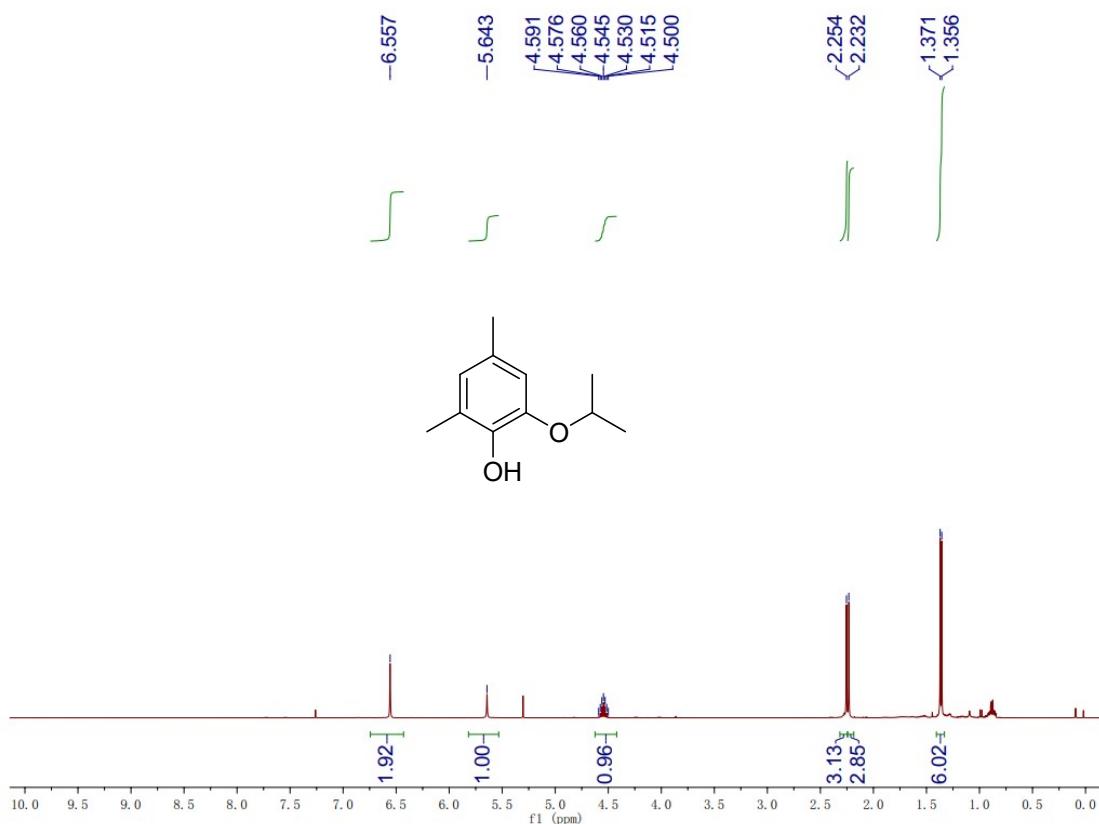
2,4-Dimethyl-6-propoxyphenol (1j) [¹H_NMR_400 MHz_(CDCl₃: 7.26 ppm)]



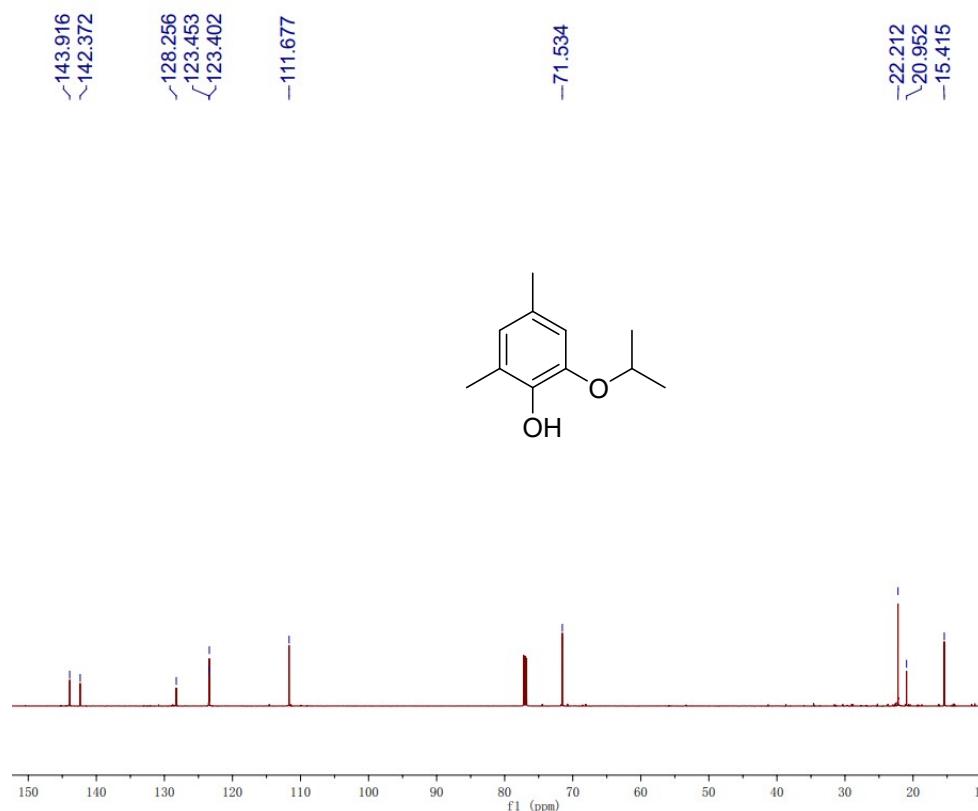
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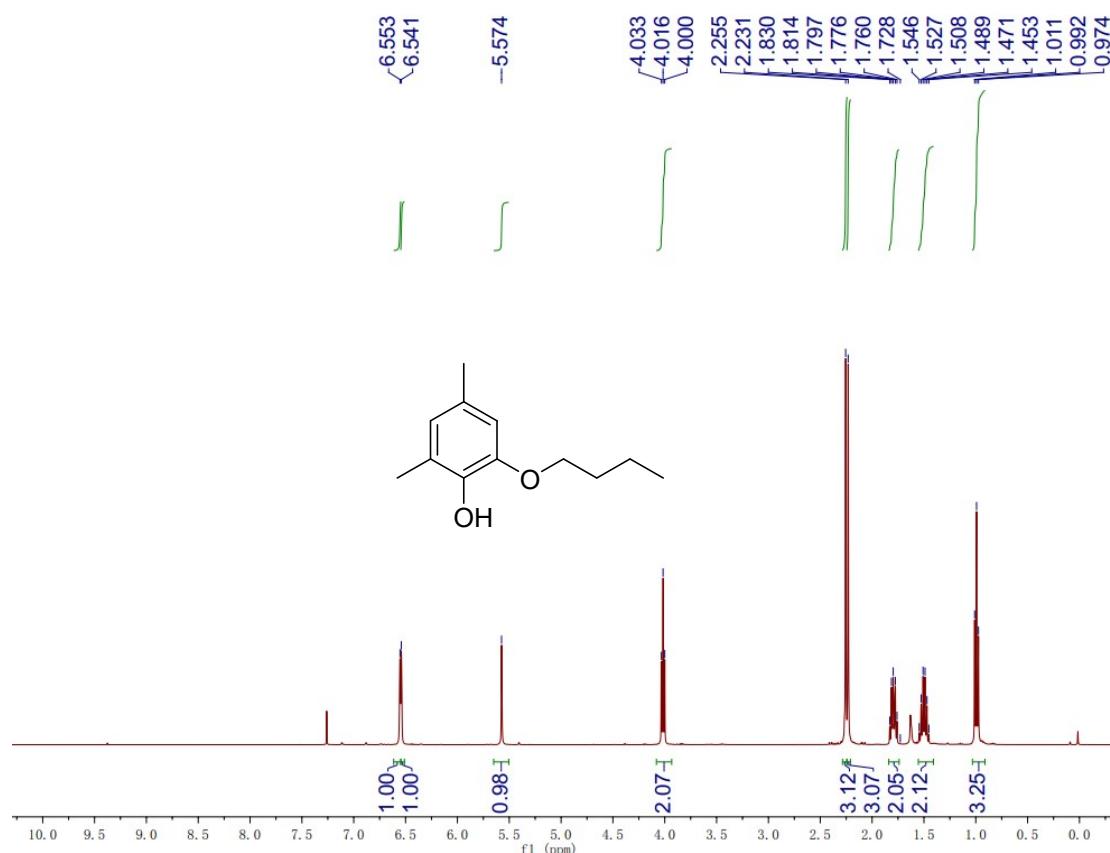
2-Isopropoxy-4,6-dimethylphenol (1k) [¹H_NMR_400 MHz_(CDCl₃: 7.26 ppm)]



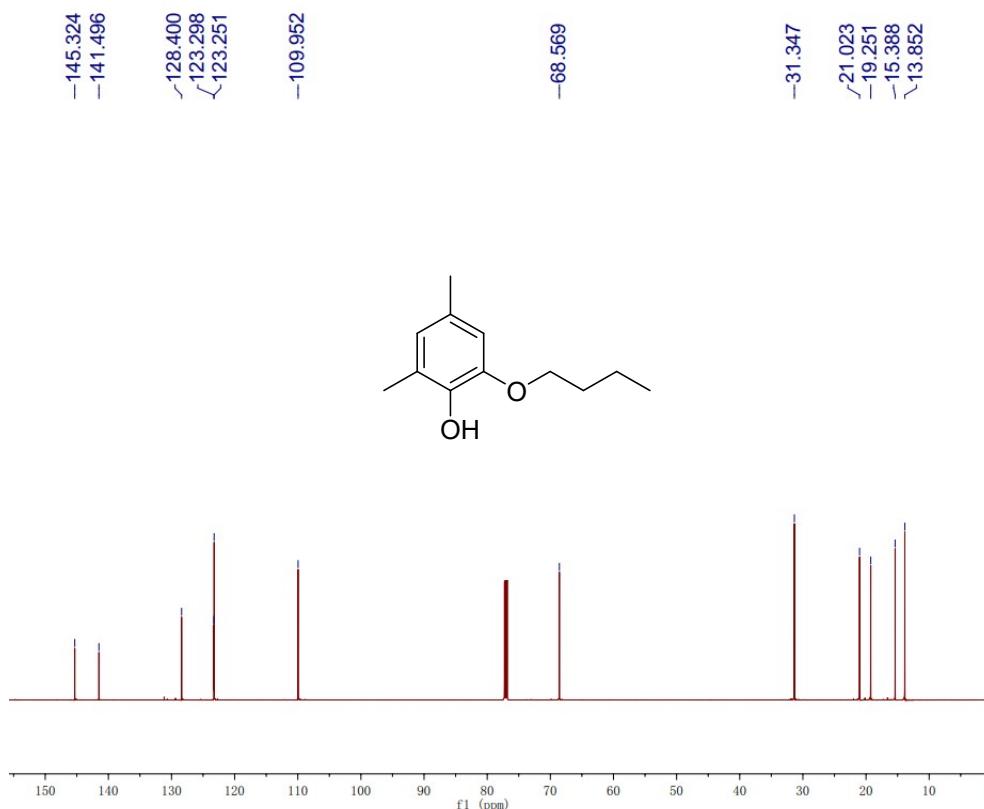
[¹³C_NMR_150 MHz_(CDCl₃: 77.00 ppm)]



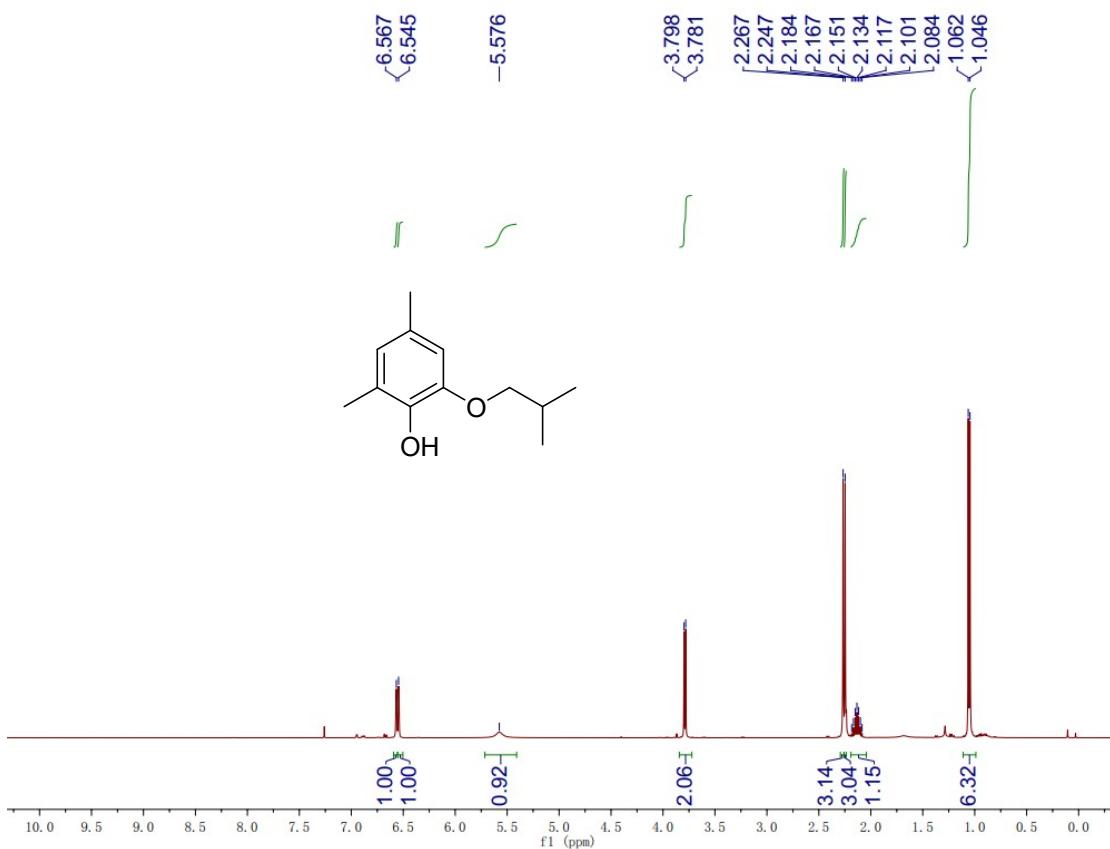
2-Butoxy-4,6-dimethylphenol (1l) [^1H _NMR_400 MHz_(CDCl₃: 7.26 ppm)]



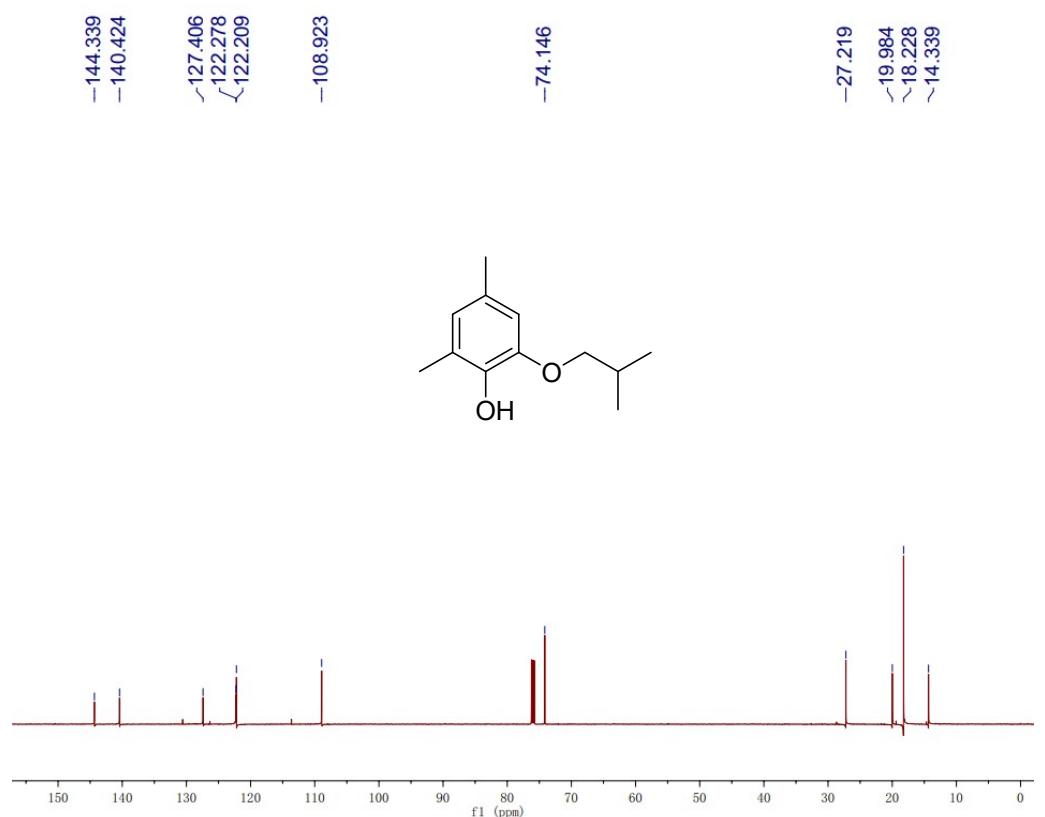
[^{13}C _NMR_150 MHz_(CDCl₃: 77.00 ppm)]



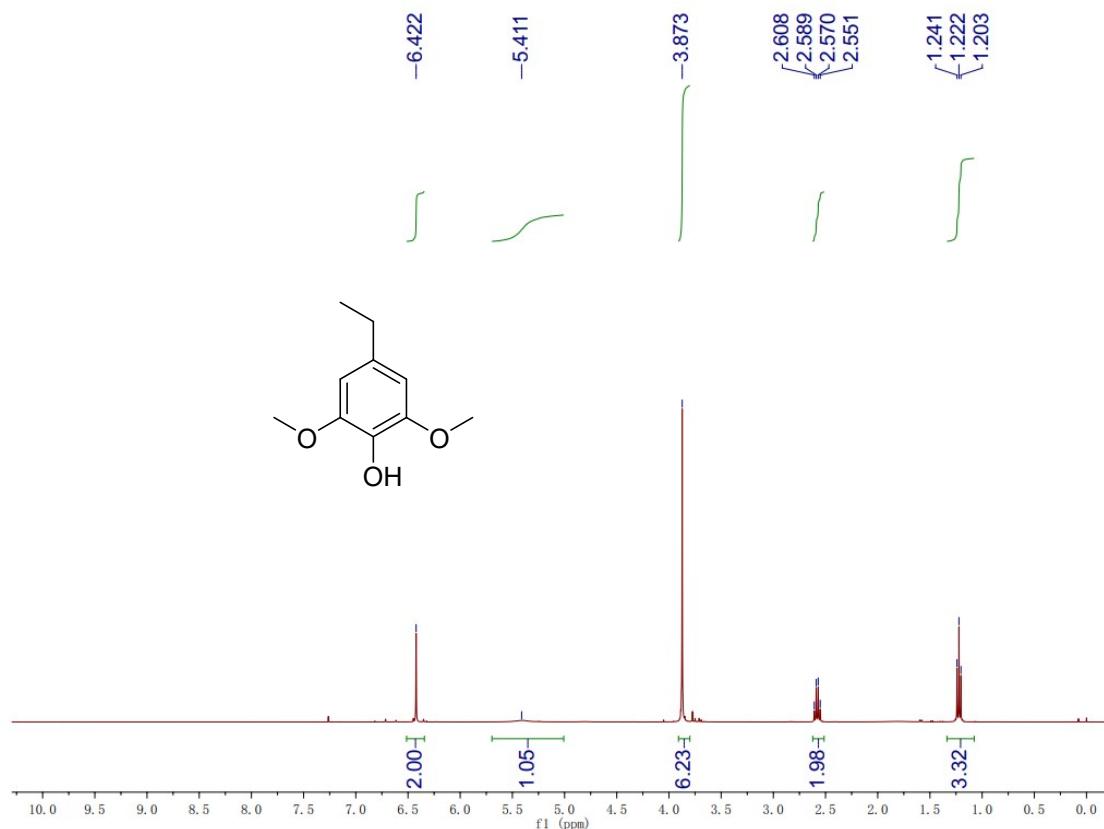
2-Isobutoxy-4,6-dimethylphenol (1m) [¹H_NMR_400 MHz_(CDCl₃: 7.26 ppm)]



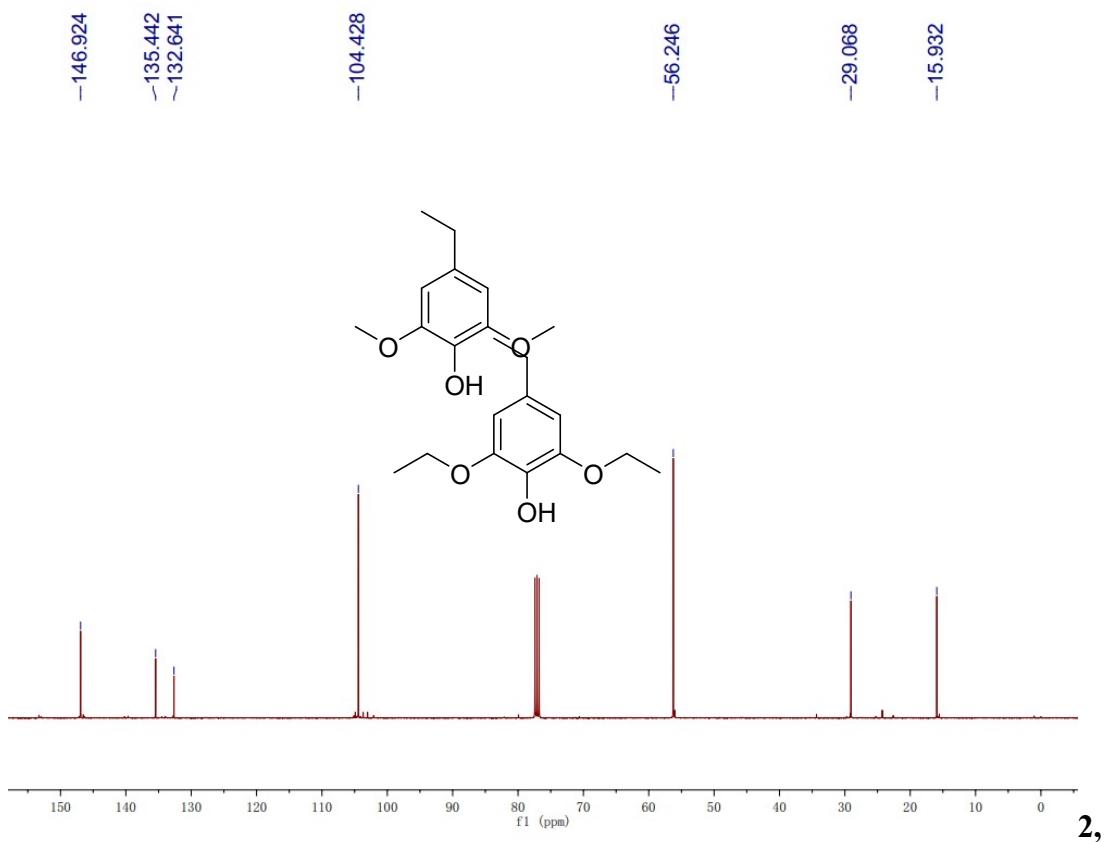
[¹³C_NMR_150 MHz_(CDCl₃: 77.00 ppm)]



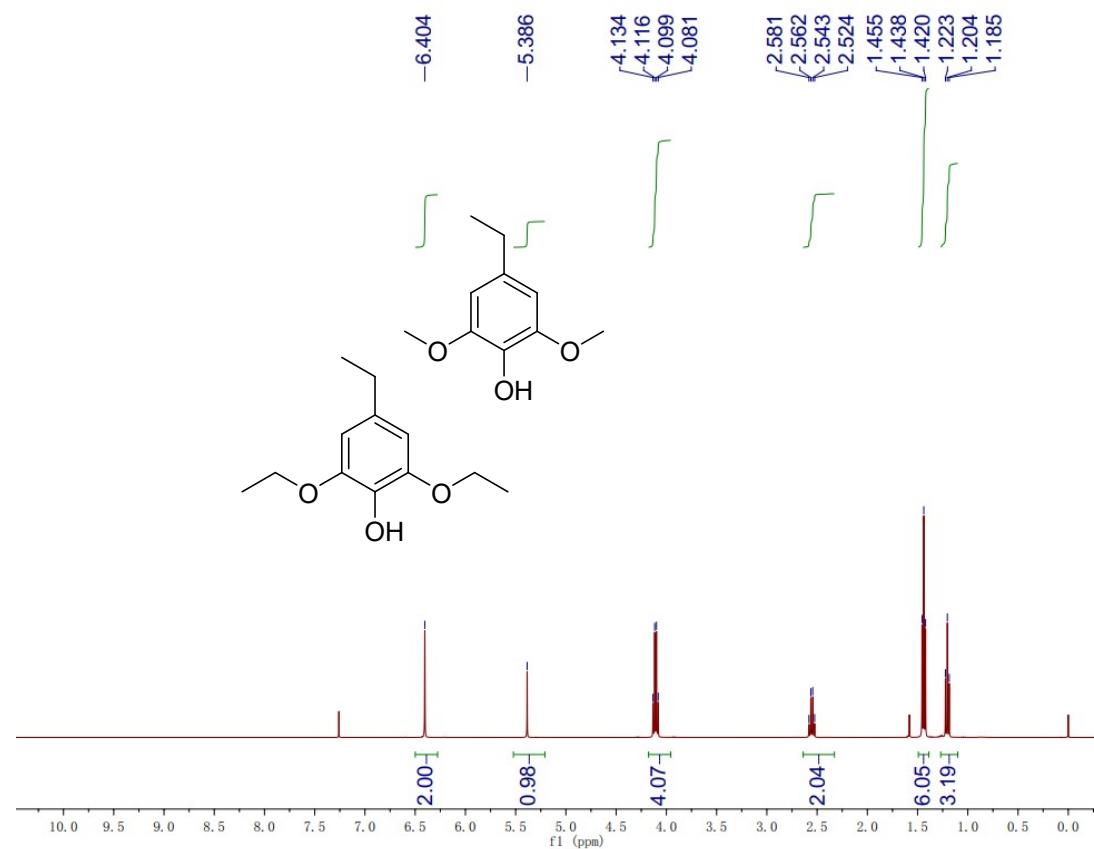
Ethyl-2,6-dimethoxyphenol (1n) [¹H_NMR_400 MHz_(CDCl₃: 7.26 ppm)]



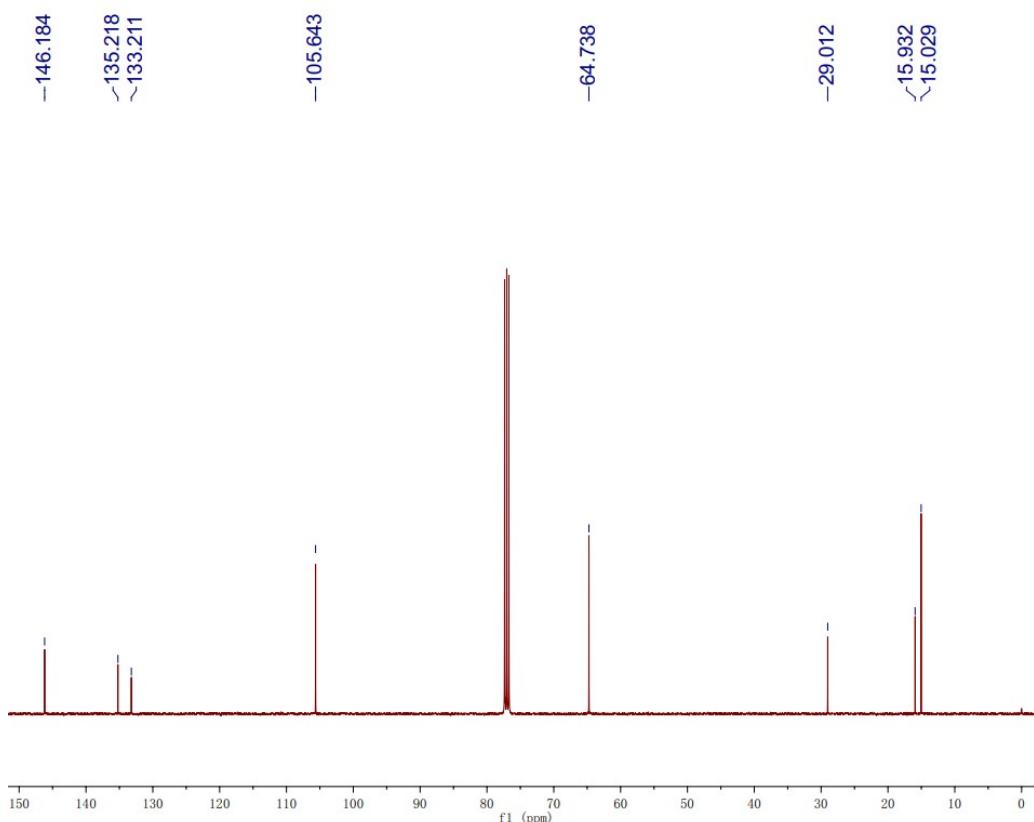
[¹³C_NMR_100 MHz_(CDCl₃: 77.00 ppm)]



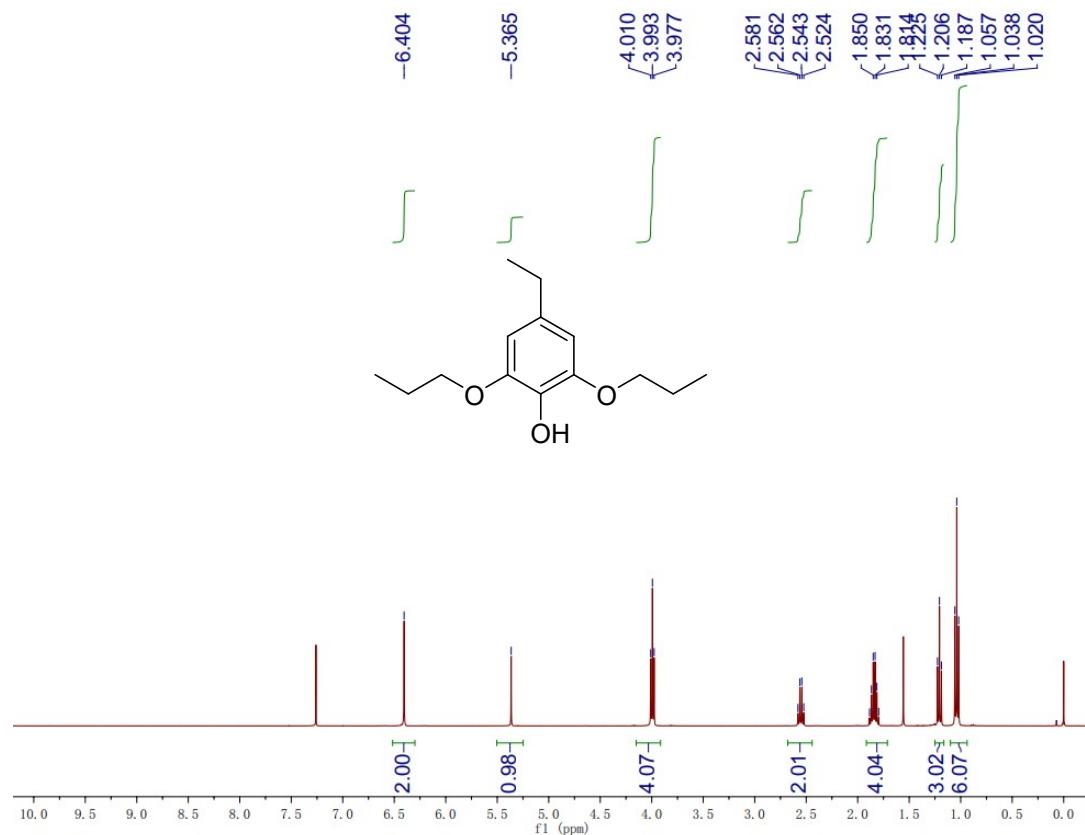
6-Diethoxy-4-ethylphenol (1o) [¹H NMR 400 MHz (CDCl₃: 7.26 ppm)]



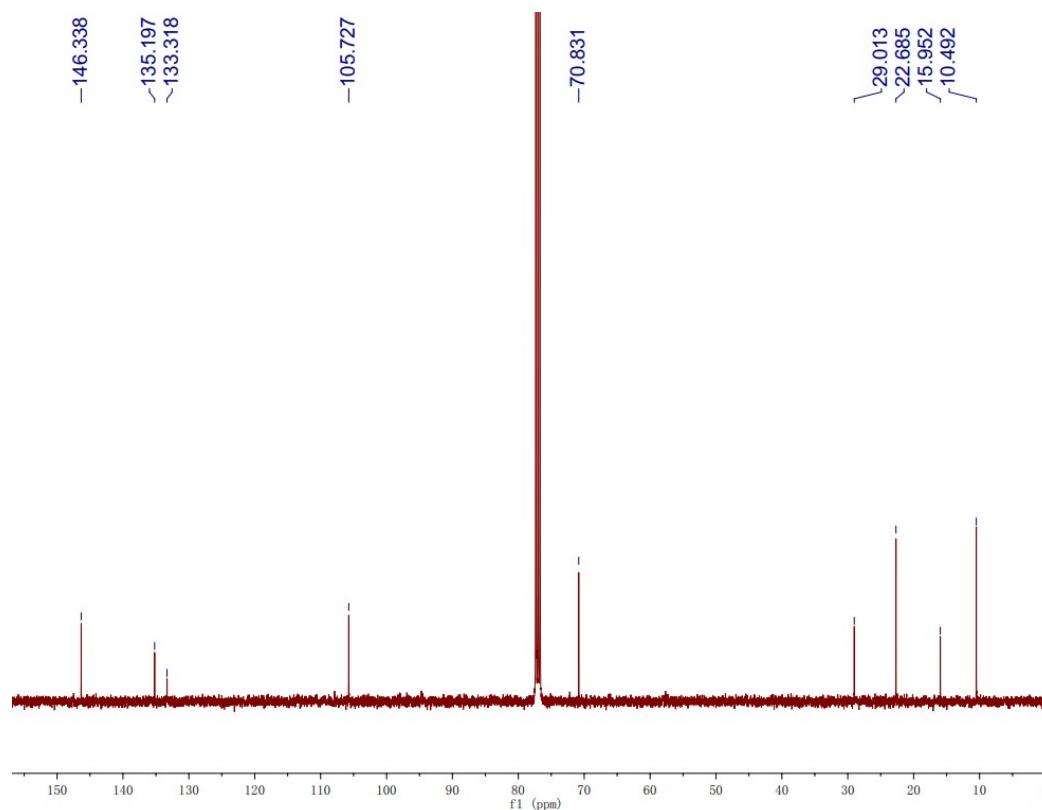
[¹³C NMR 100 MHz (CDCl₃: 77.00 ppm)]



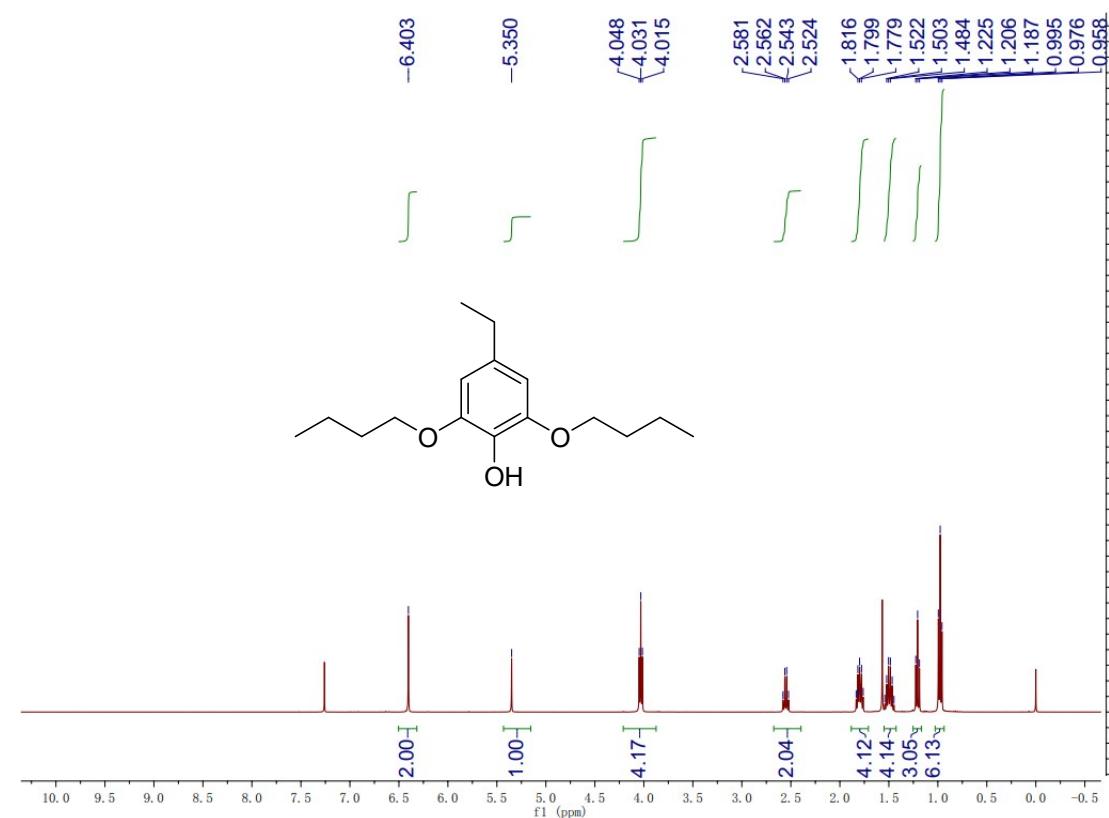
4-Ethyl-2,6-dipropoxyphenol (1p) [¹H_NMR_400 MHz_(CDCl₃: 7.26 ppm)]



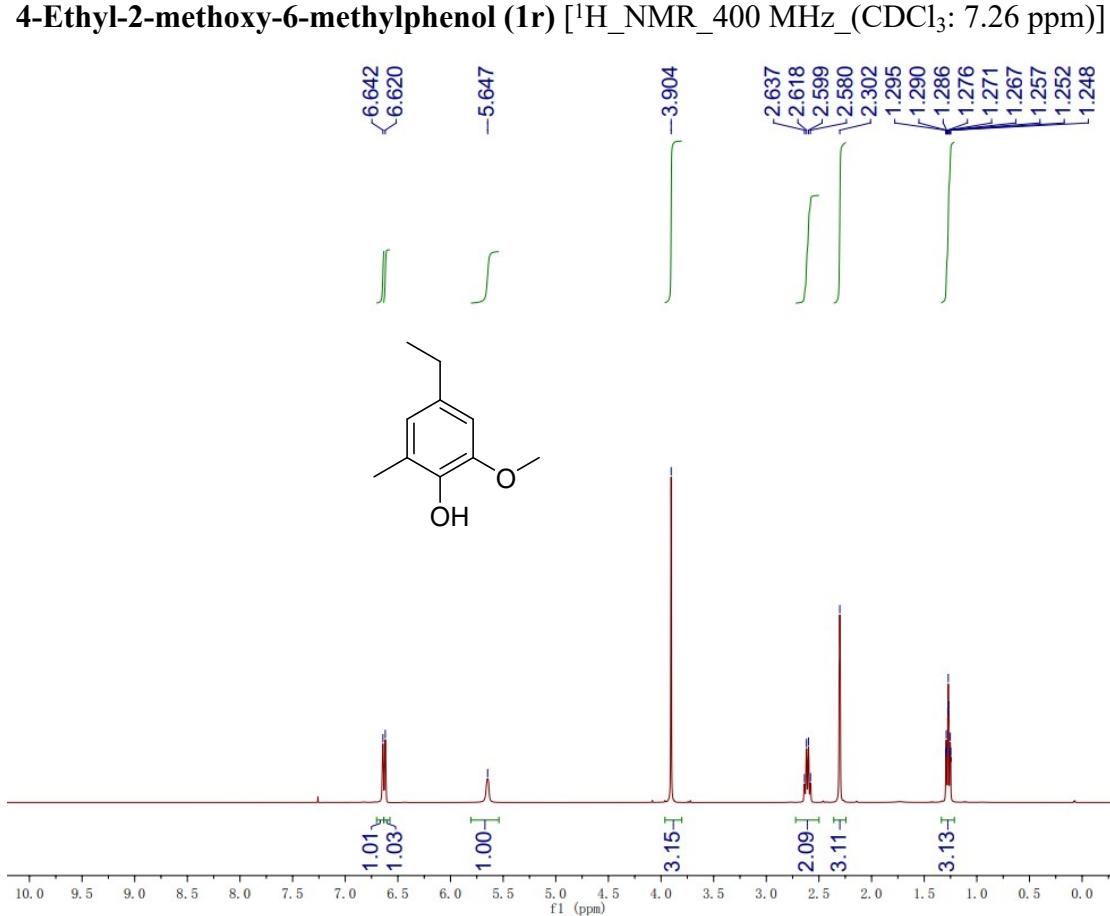
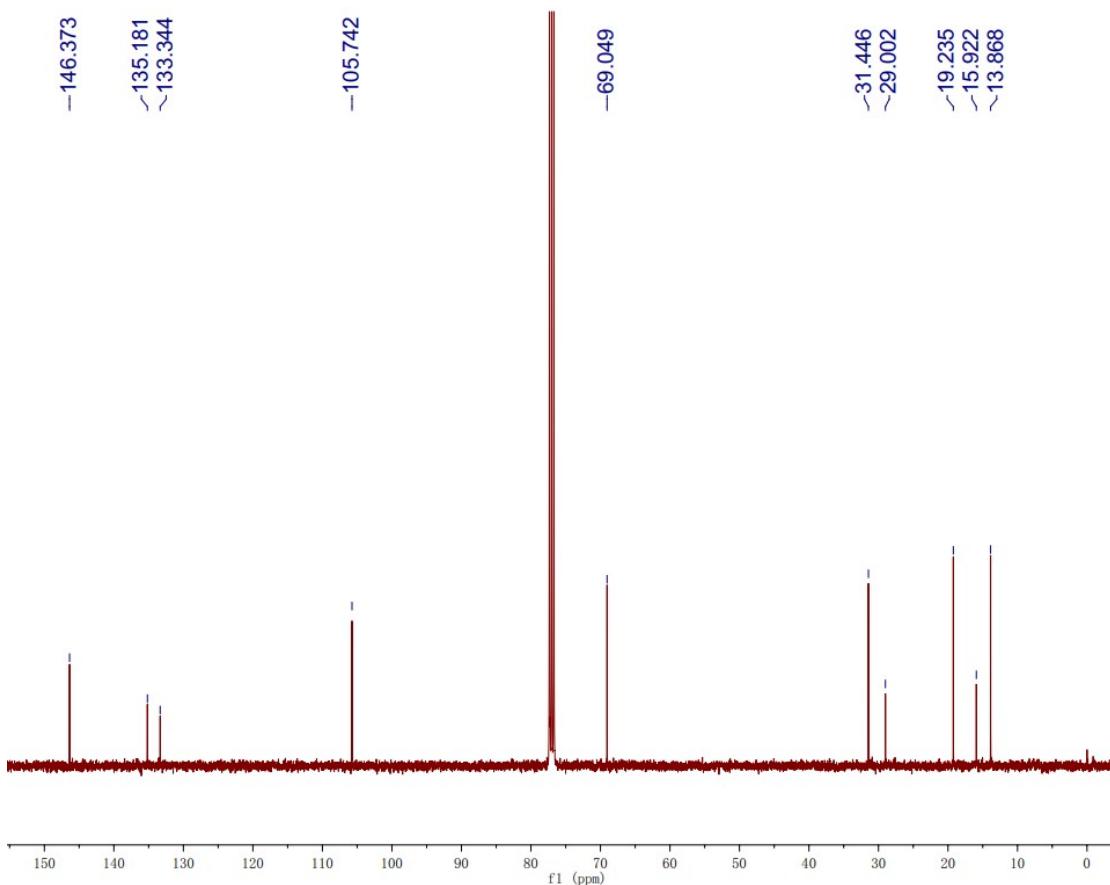
[¹³C_NMR_100 MHz_(CDCl₃: 77.00 ppm)]



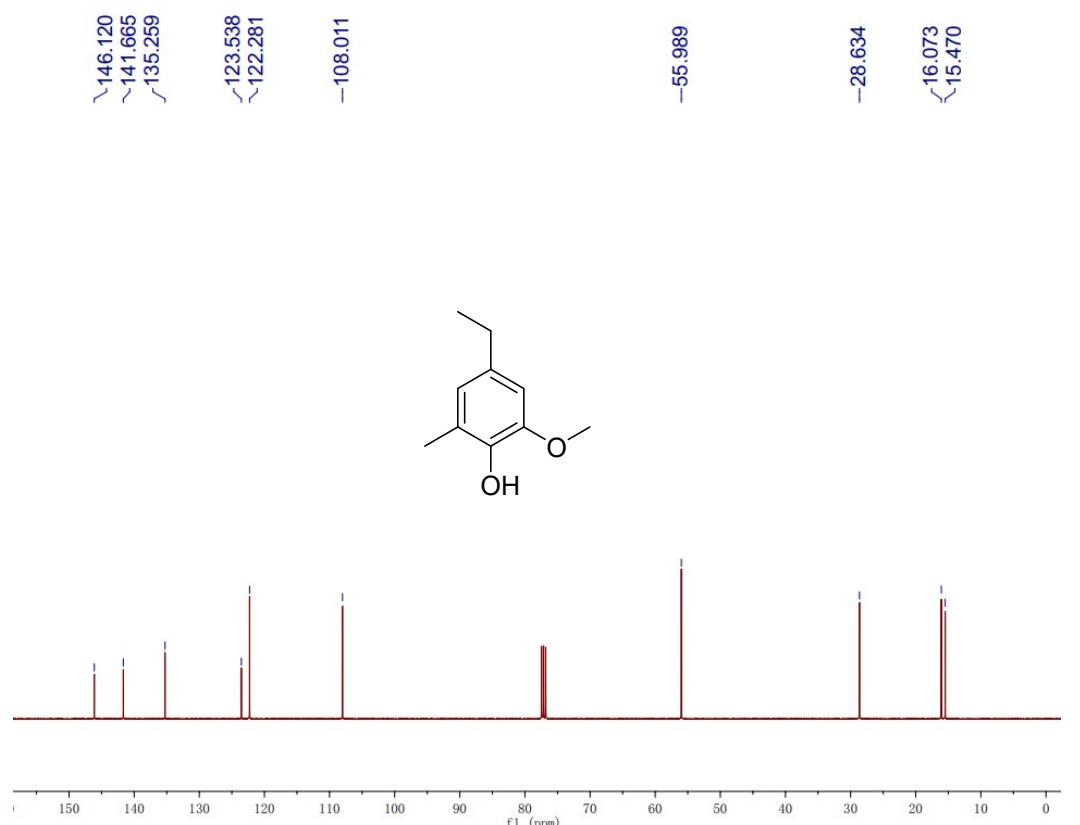
2,6-Dibutoxy-4-ethylphenol (1q) [¹H_NMR_400 MHz_(CDCl₃: 7.26 ppm)]



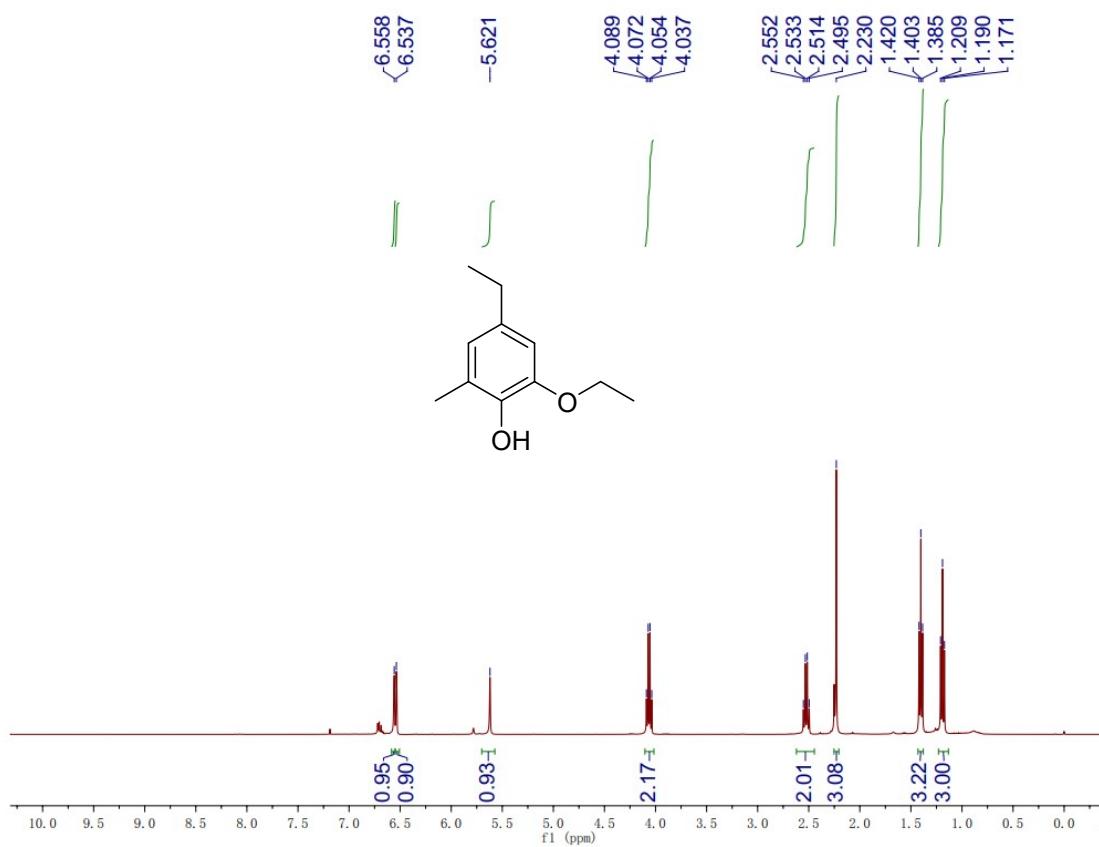
[¹³C_NMR_100 MHz_(CDCl₃: 77.00 ppm)]



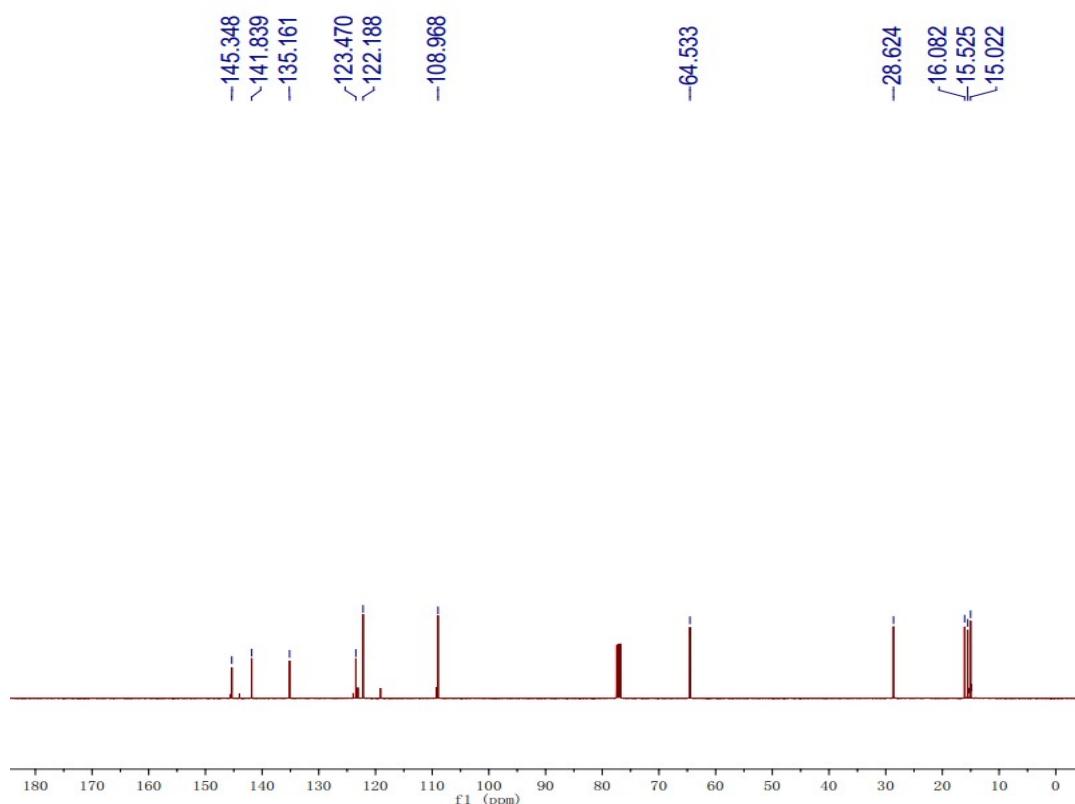
[^{13}C _NMR_100 MHz_(CDCl₃; 77.00 ppm)]



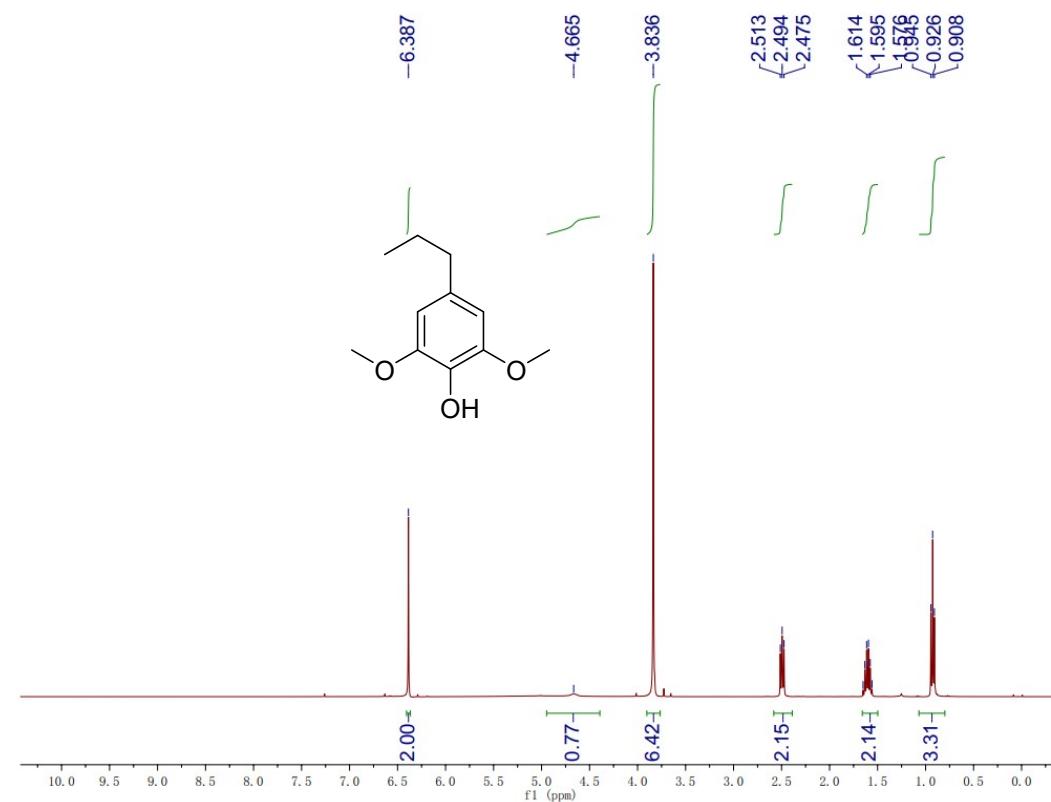
2-Ethoxy-4-ethyl-6-methylphenol (1s) [^1H _NMR_400 MHz_(CDCl₃; 7.26 ppm)]



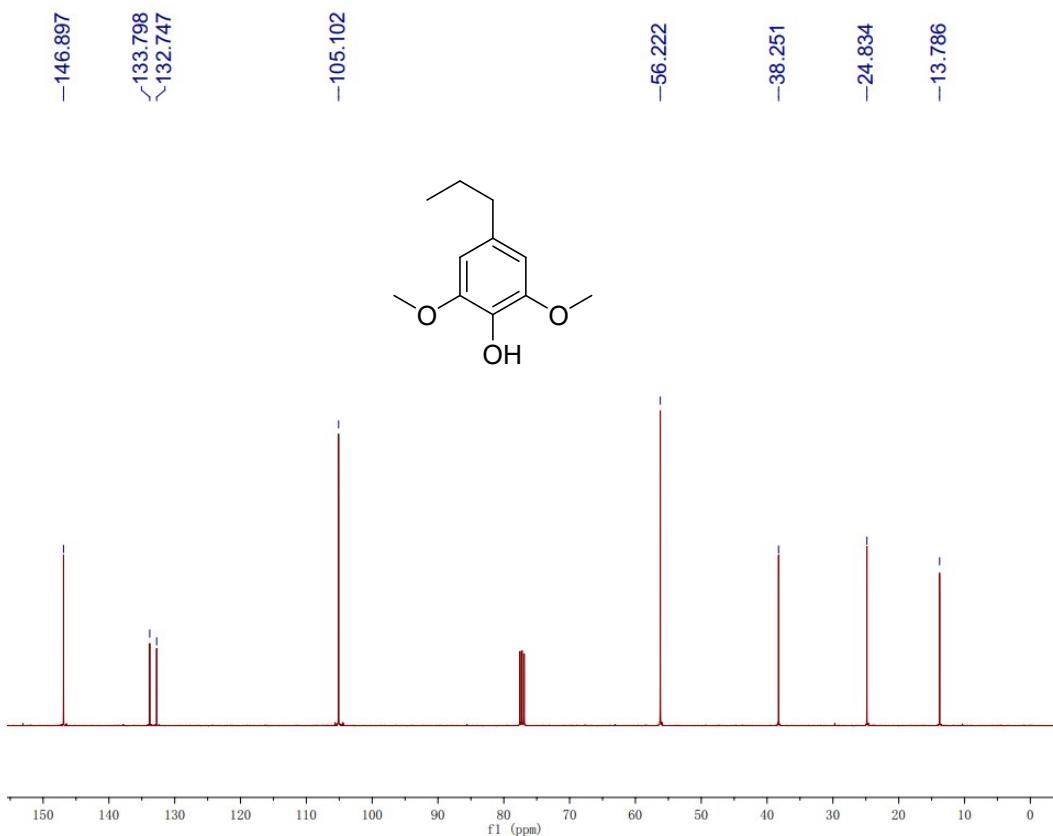
[¹³C_NMR_100 MHz_(CDCl₃: 77.00 ppm)]



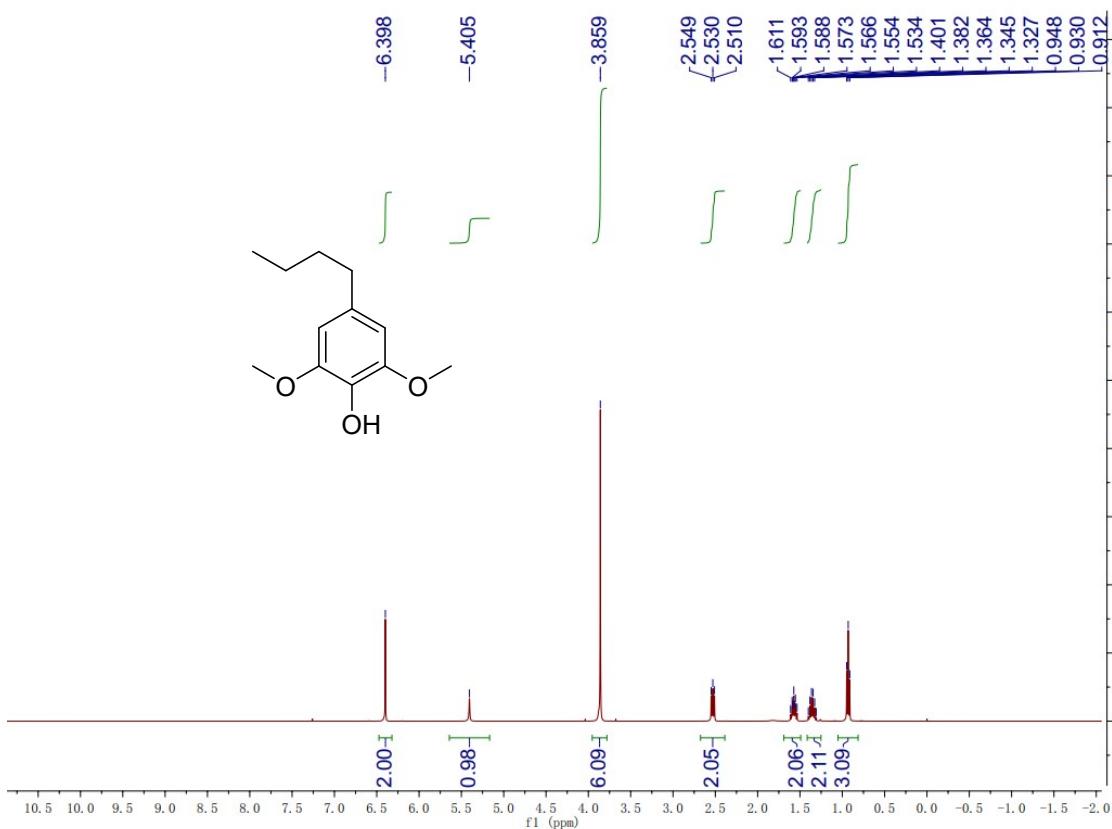
2,6-Dimethoxy-4-propylphenol (1t) [¹H_NMR_400 MHz_(CDCl₃: 7.26 ppm)]



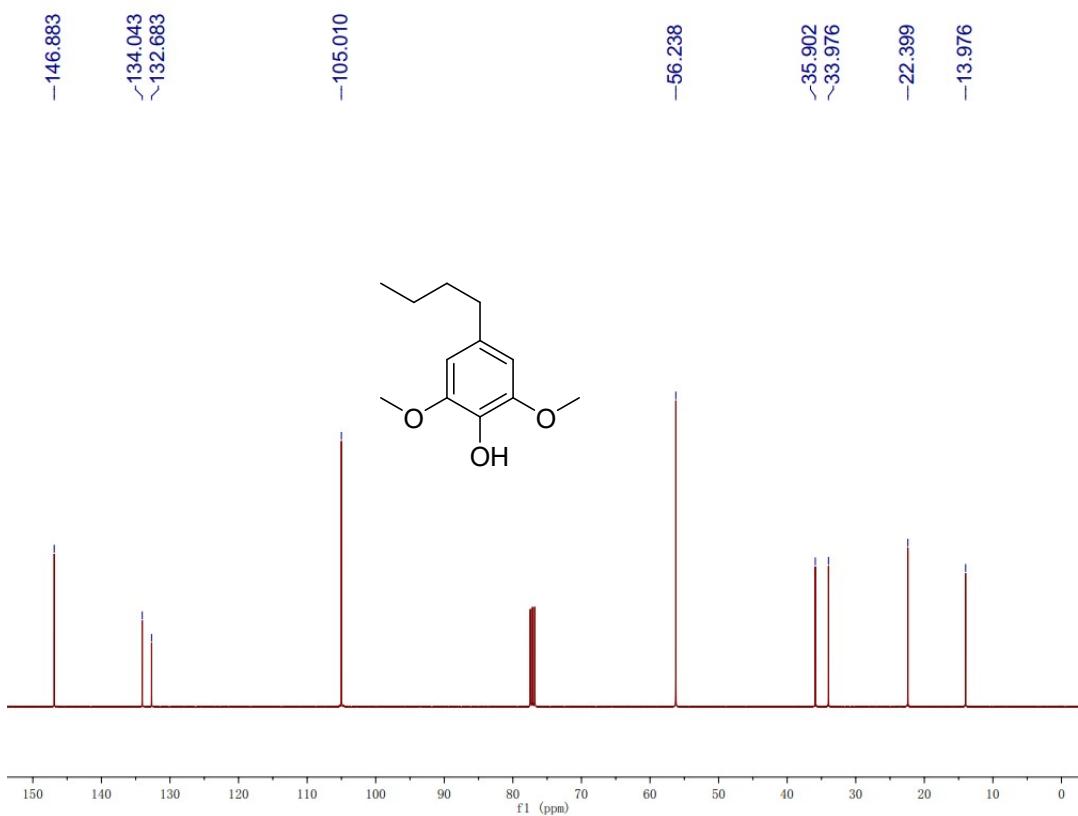
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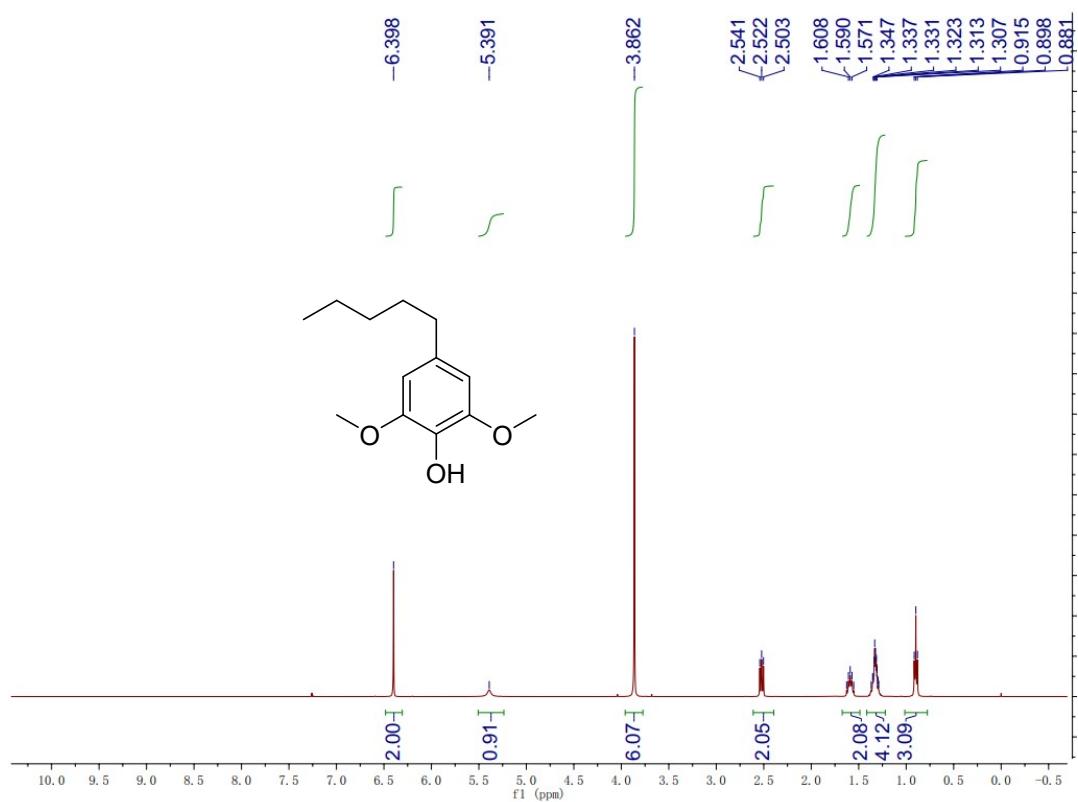
4-Butyl-2,6-dimethoxyphenol (1u) [^1H _NMR_400 MHz_(CDCl₃: 7.26 ppm)]



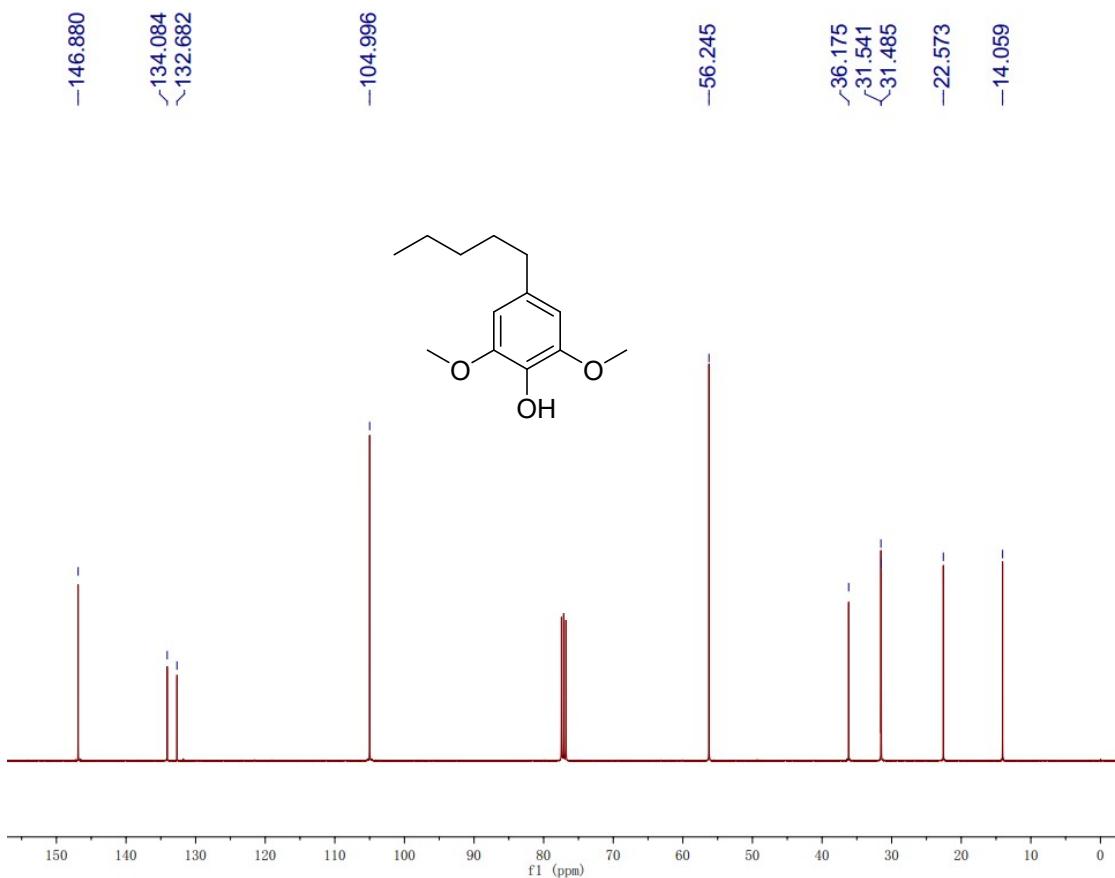
[^{13}C _NMR_100 MHz_(CDCl₃: 77.00 ppm)]



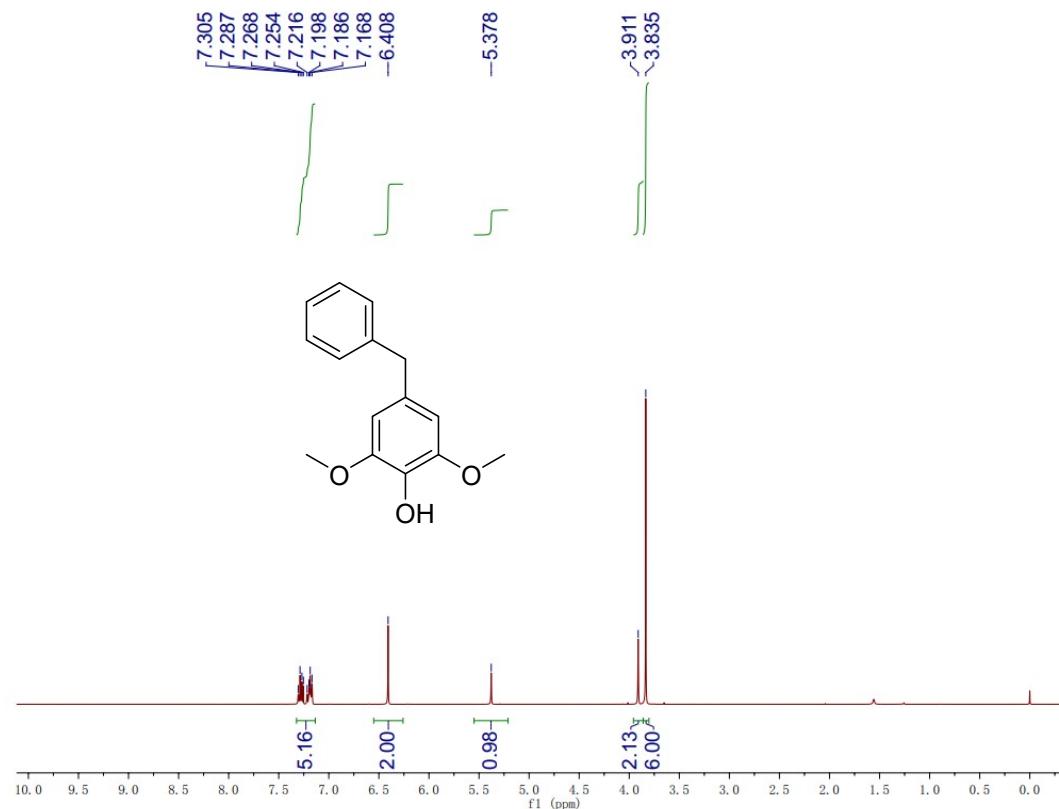
2,6-Dimethoxy-4-pentylphenol (1v) [¹H_NMR_400 MHz_(CDCl₃: 7.26 ppm)]



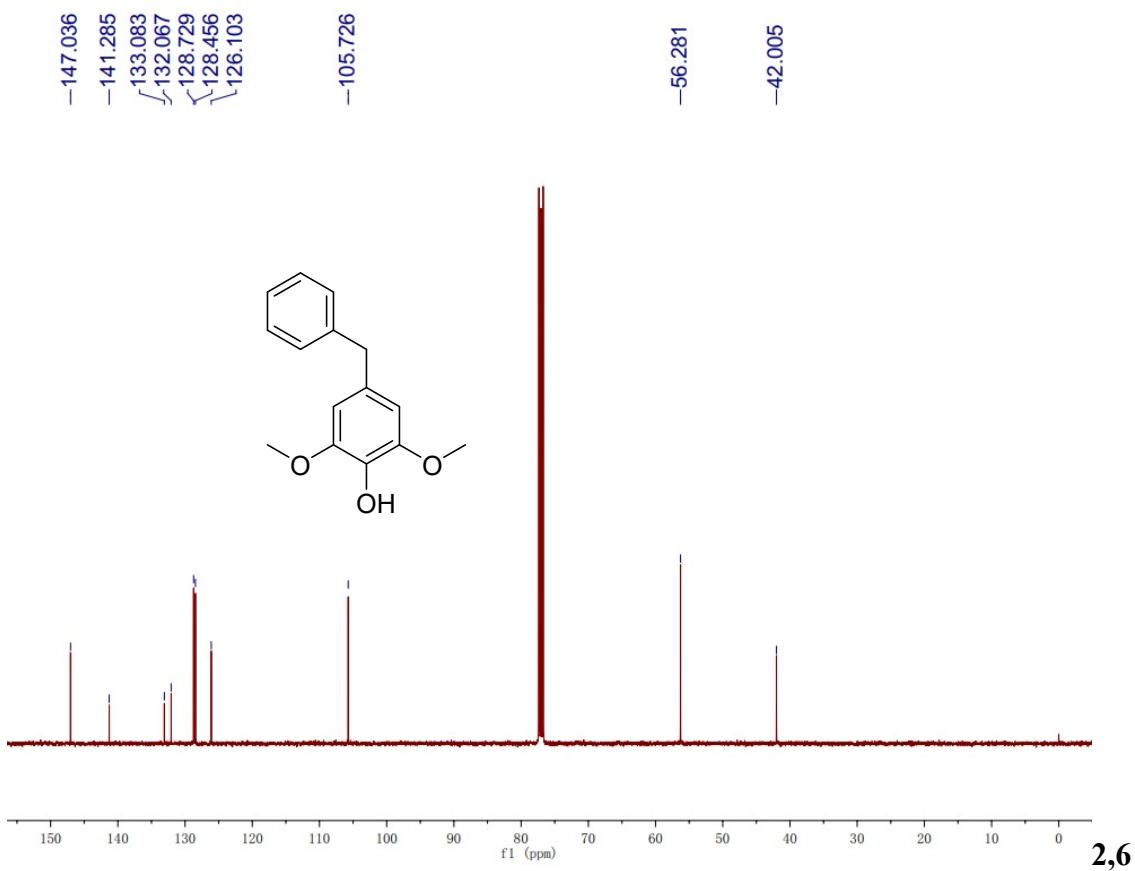
[¹³C_NMR_100 MHz_(CDCl₃: 77.00 ppm)]



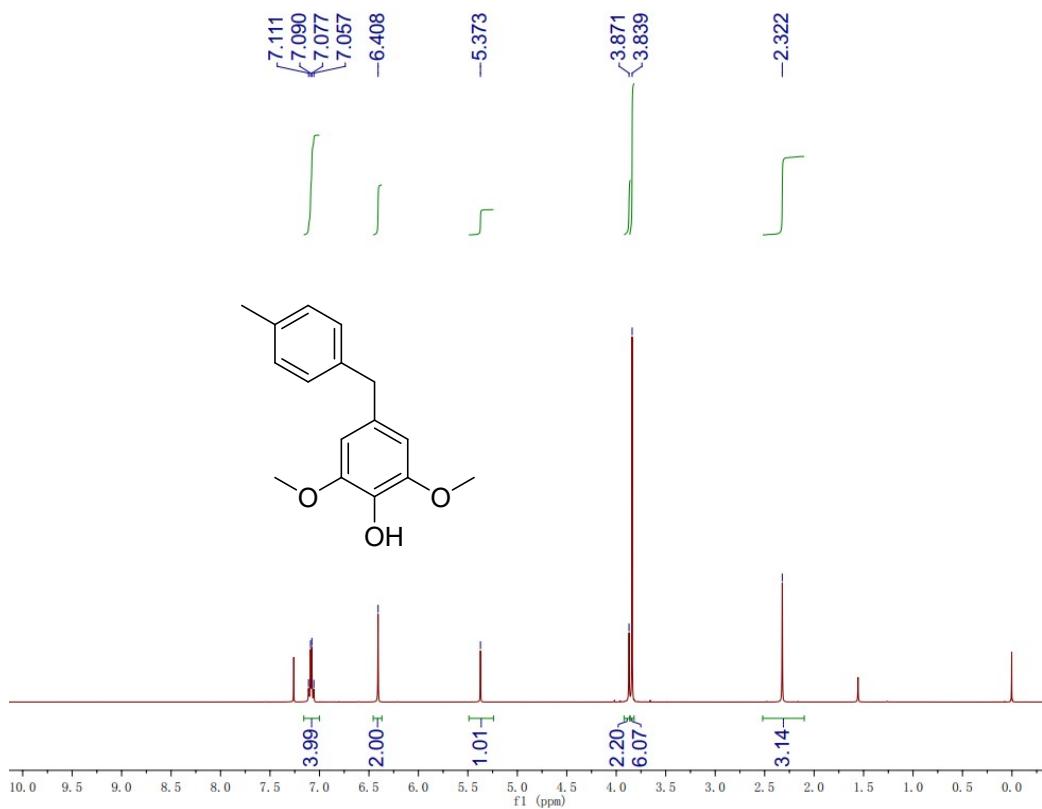
4-Benzyl-2,6-dimethoxyphenol (1w) [¹H NMR_400 MHz_(CDCl₃: 7.26 ppm)]



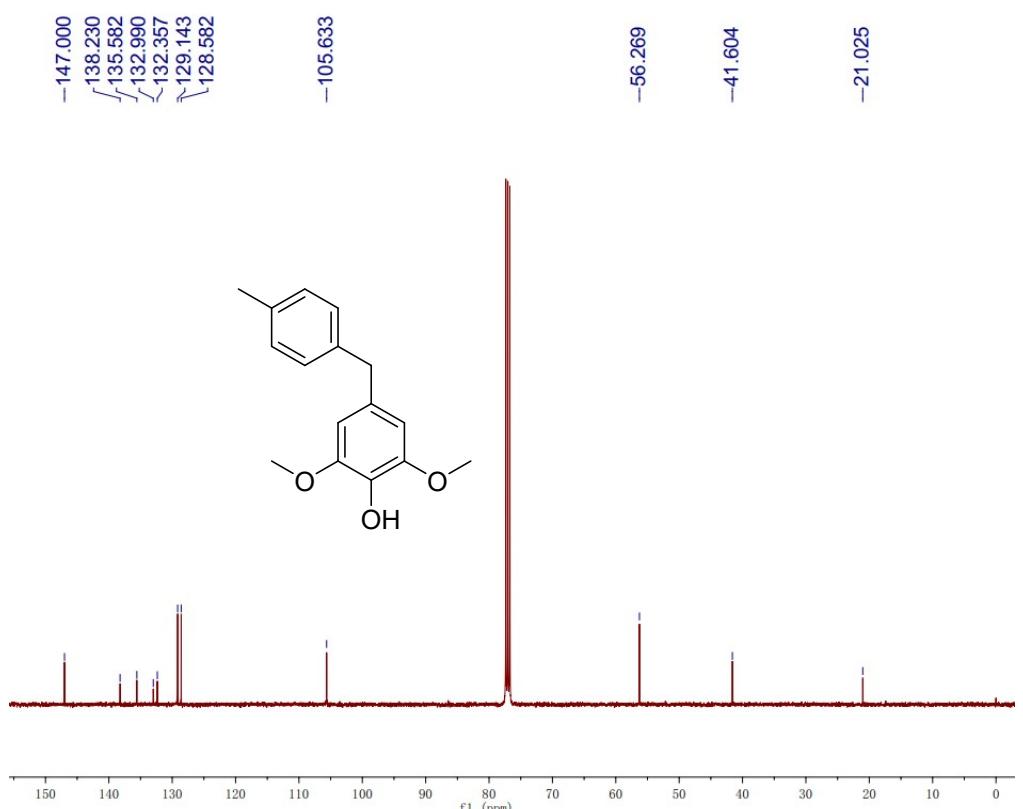
[¹³C NMR_100 MHz_(CDCl₃: 77.00 ppm)]



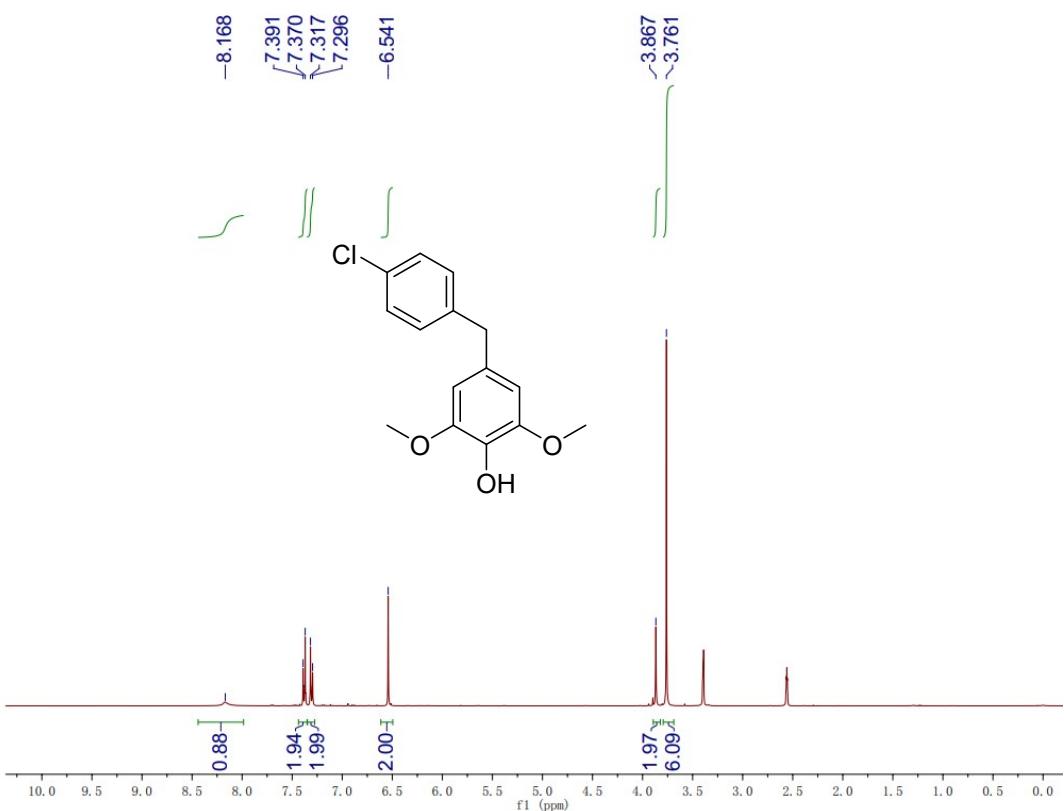
-Dimethoxy-4-(4-methylbenzyl)phenol (1x) [¹H_NMR_400 MHz_(CDCl₃: 7.26 ppm)]



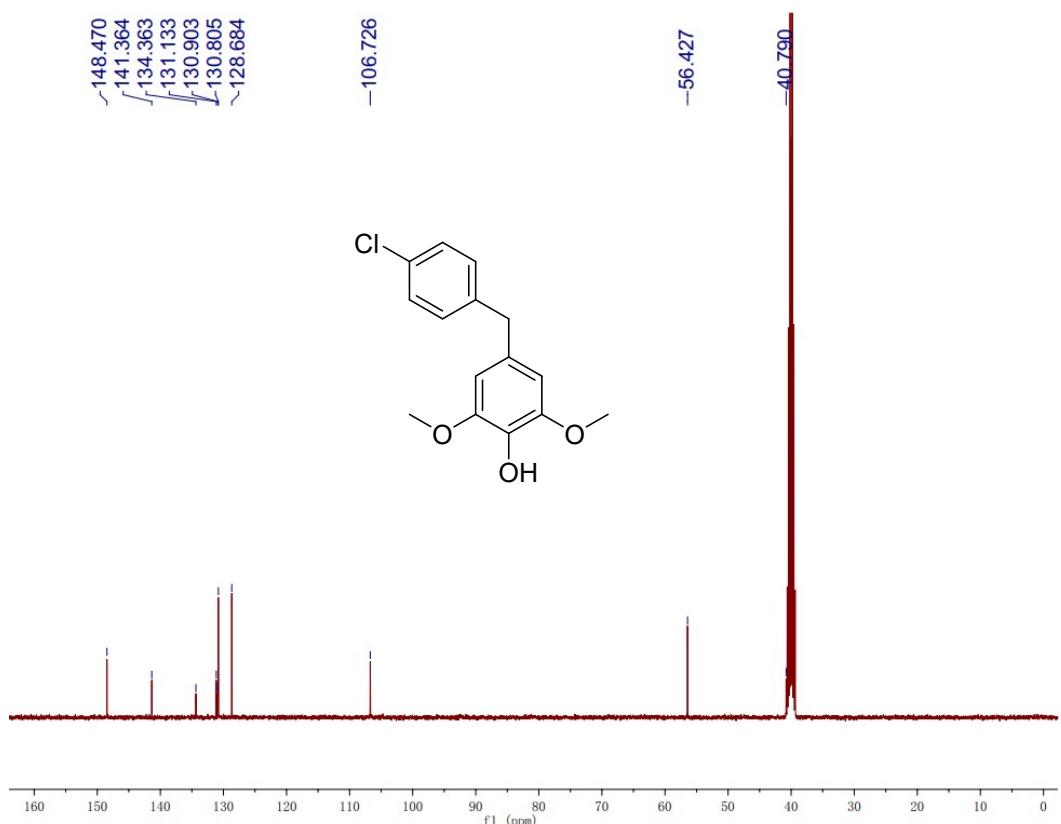
[^{13}C _NMR_100 MHz_(CDCl₃; 77.00 ppm)]



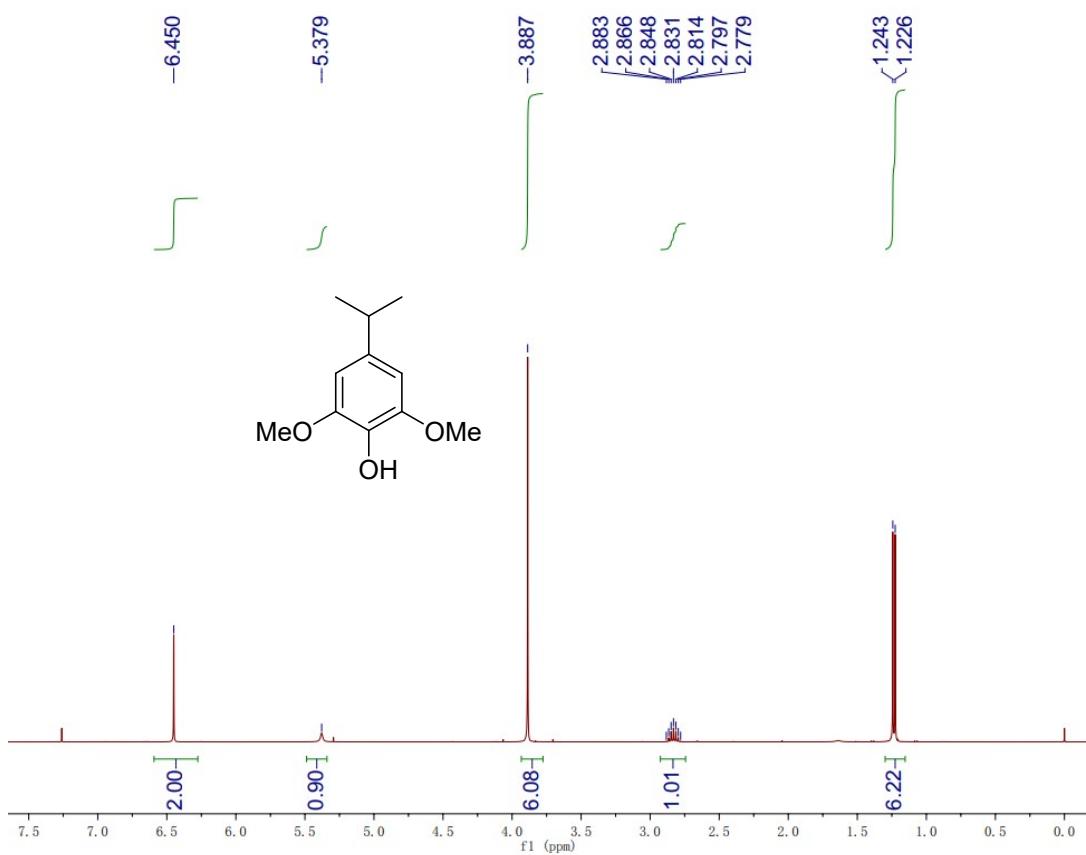
4-(4-Chlorobenzyl)-2,6-dimethoxyphenol (1y) [^1H _NMR_400 MHz_(DMSO-*d*₆: 2.50 ppm)]



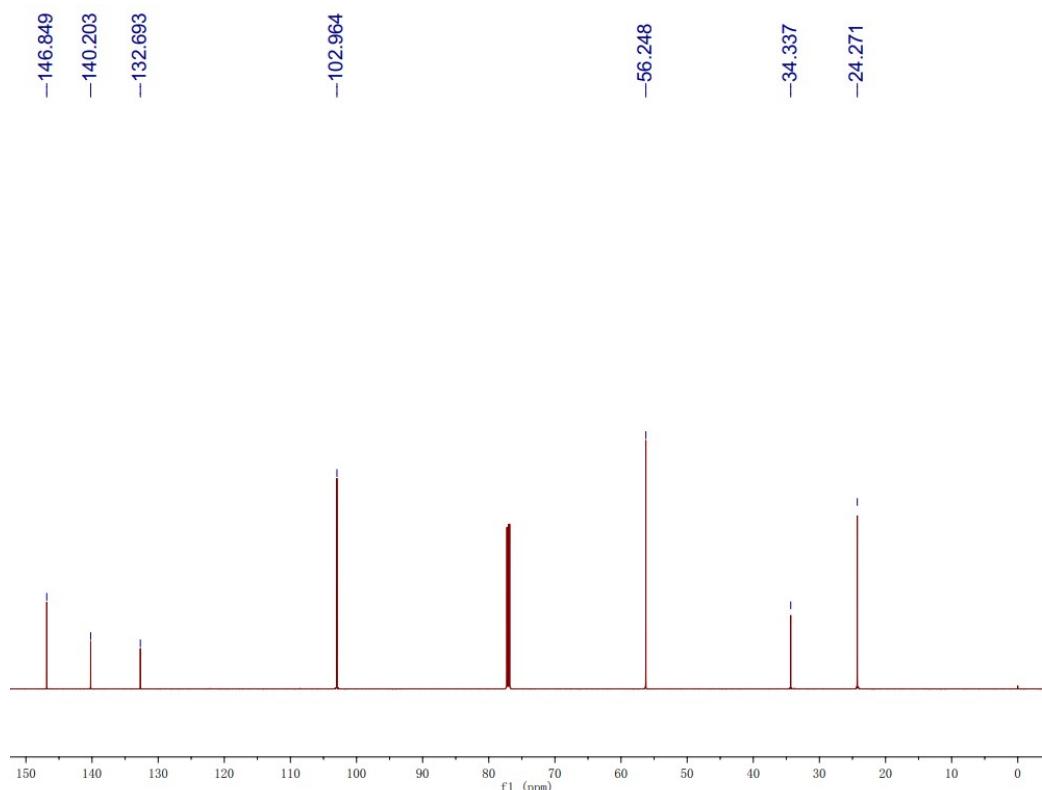
[^{13}C _NMR_100 MHz_(DMSO- d_6 : 39.52 ppm)]



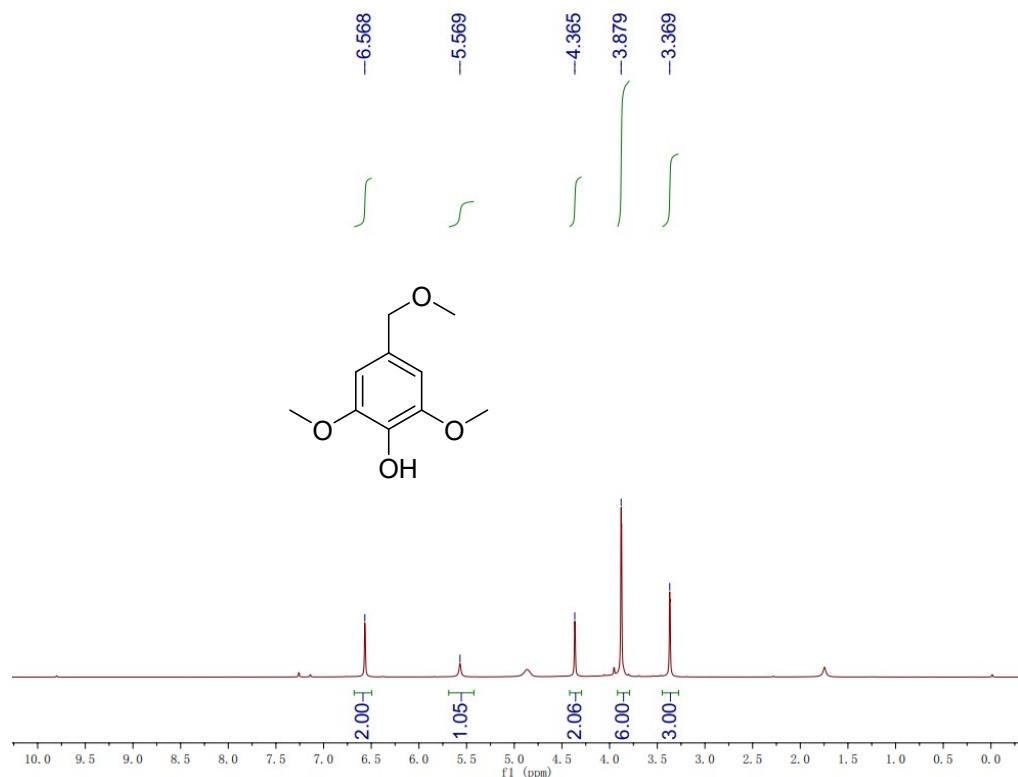
4-Isopropyl-2,6-dimethoxyphenol (**1z**) [^1H _NMR_400 MHz_(CDCl₃: 7.26 ppm)]



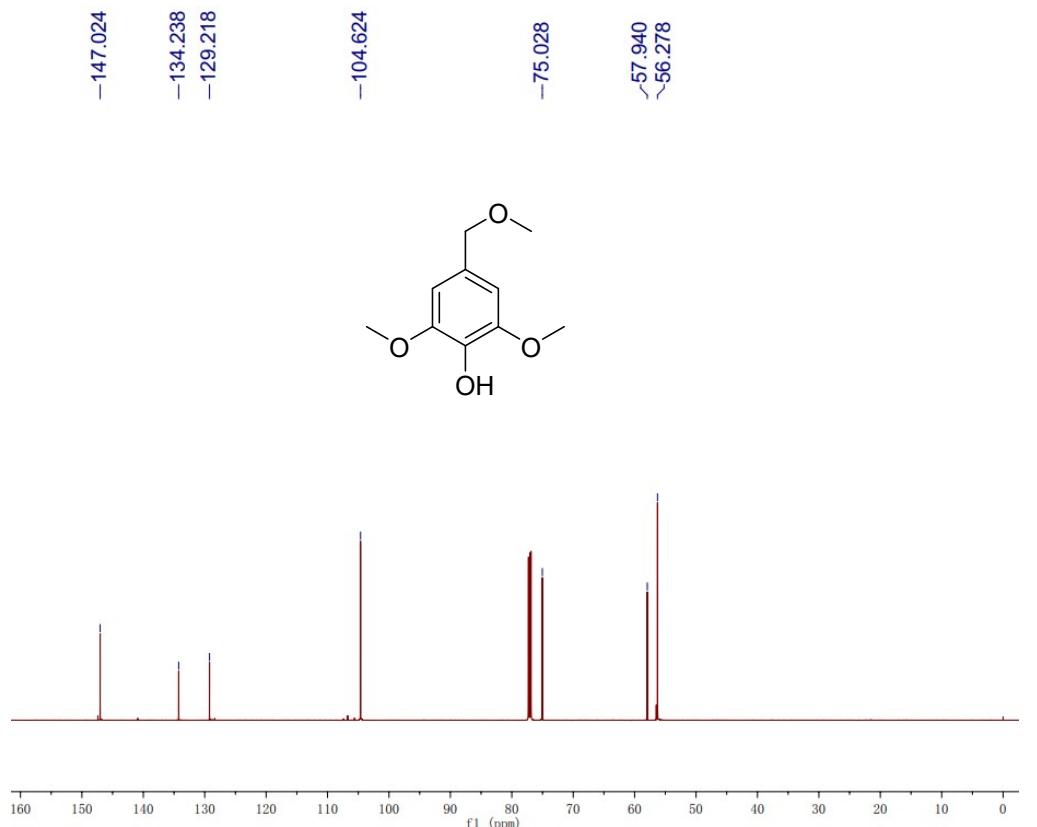
[^{13}C _NMR_150 MHz_(CDCl₃: 77.00 ppm)]



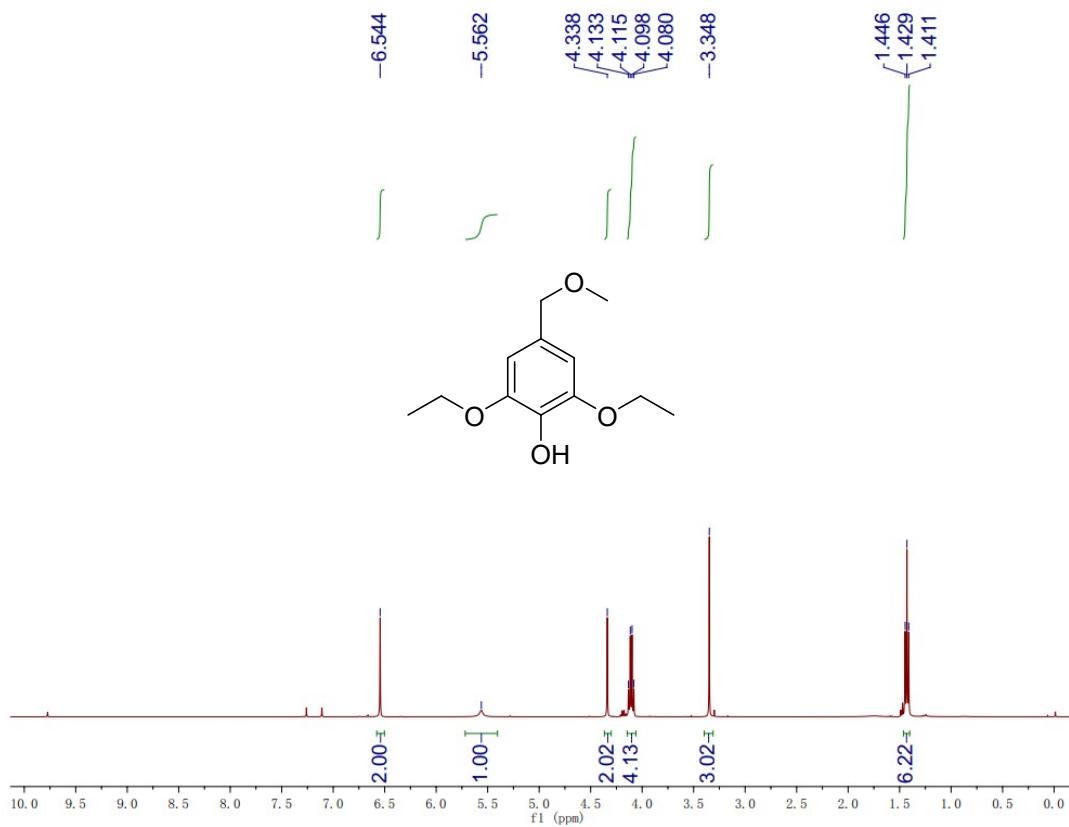
2,6-Dimethoxy-4-(methoxymethyl)phenol (2a) [^1H _NMR_400 MHz_(CDCl₃: 7.26 ppm)]



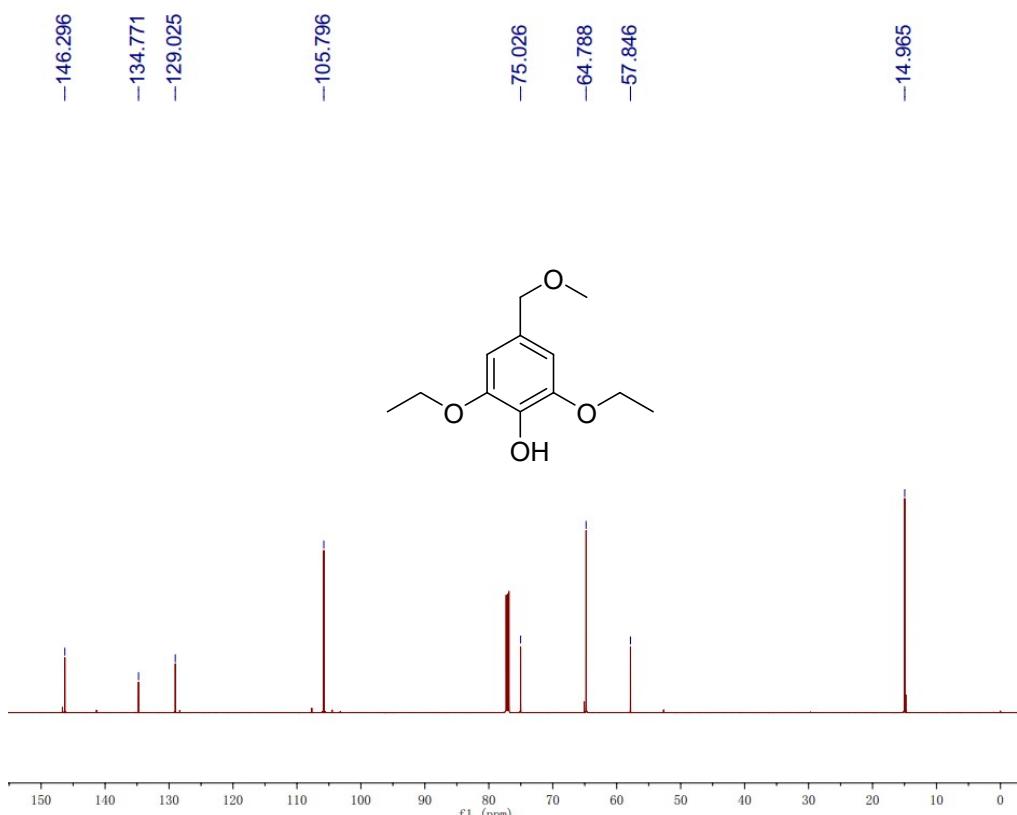
[^{13}C _NMR_150 MHz_(CDCl₃: 77.00 ppm)]



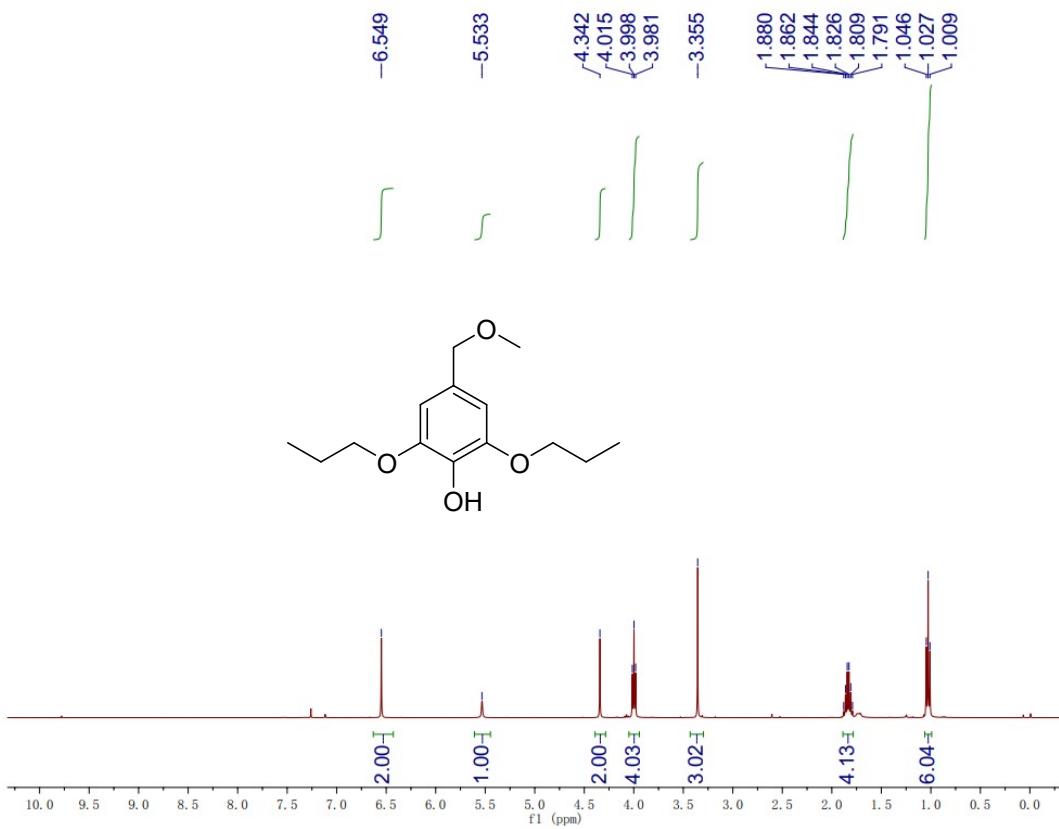
2,6-Diethoxy-4-(methoxymethyl)phenol (2b) [¹H_NMR_400 MHz_(CDCl₃: 7.26 ppm)]



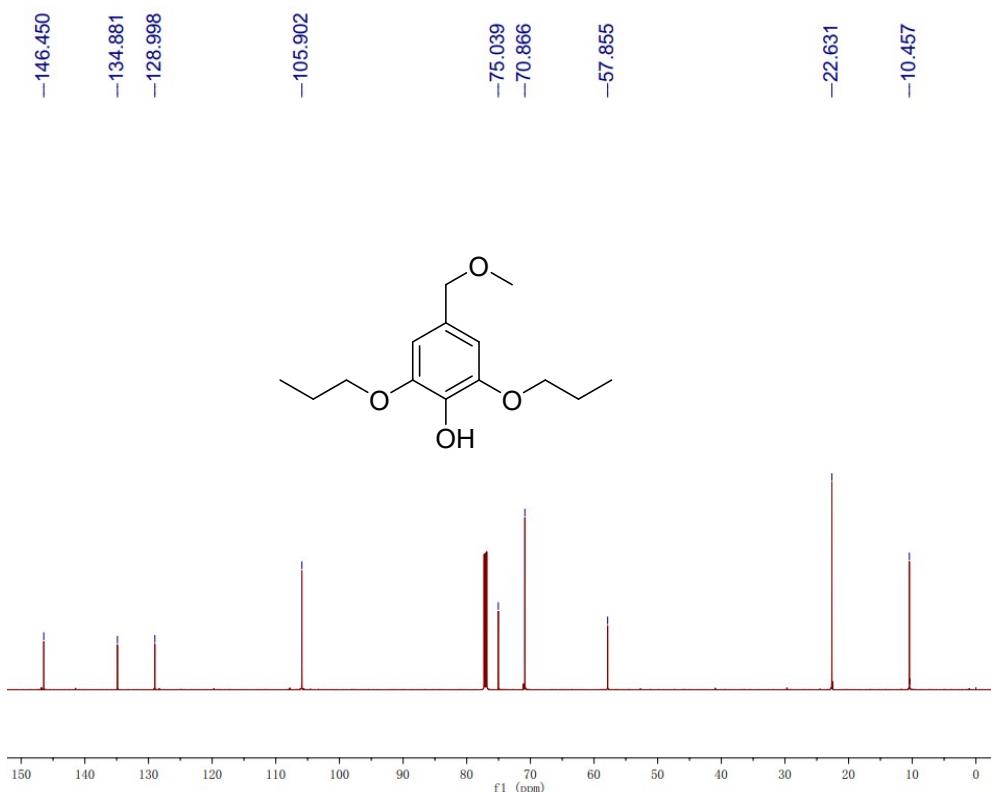
[^{13}C _NMR_150 MHz_(CDCl₃: 77.00 ppm)]



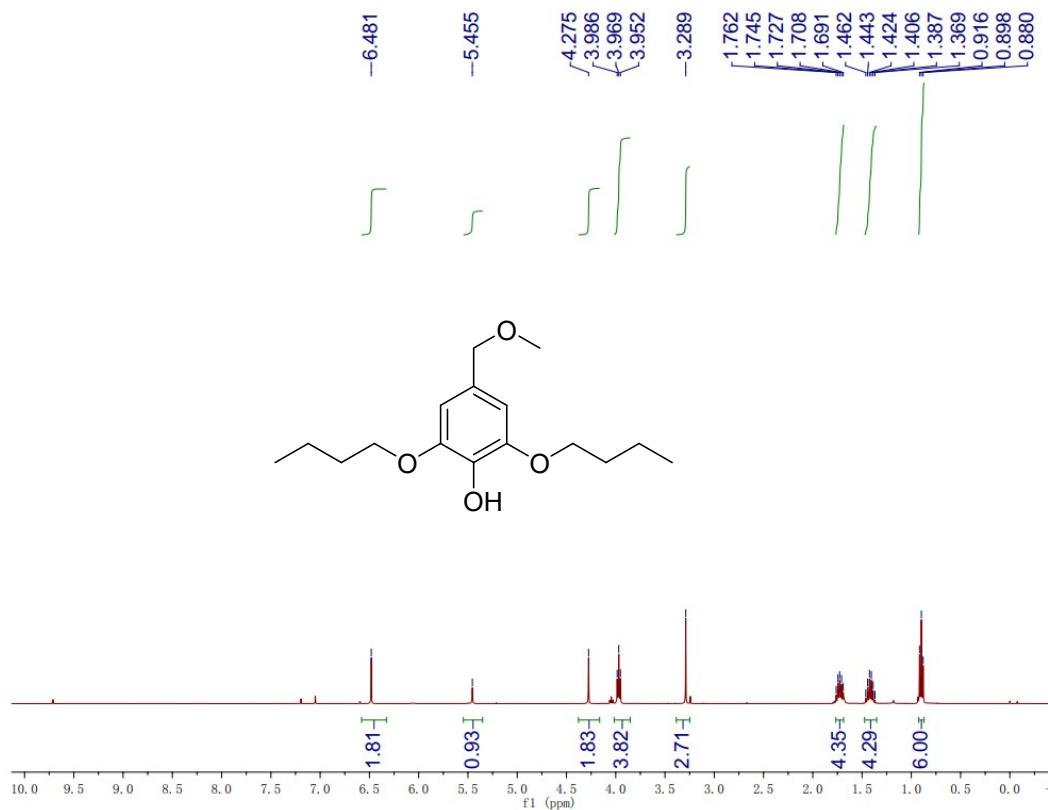
4-(Methoxymethyl)-2,6-dipropoxyphenol (2c) [^1H _NMR_400 MHz_(CDCl₃: 7.26 ppm)]



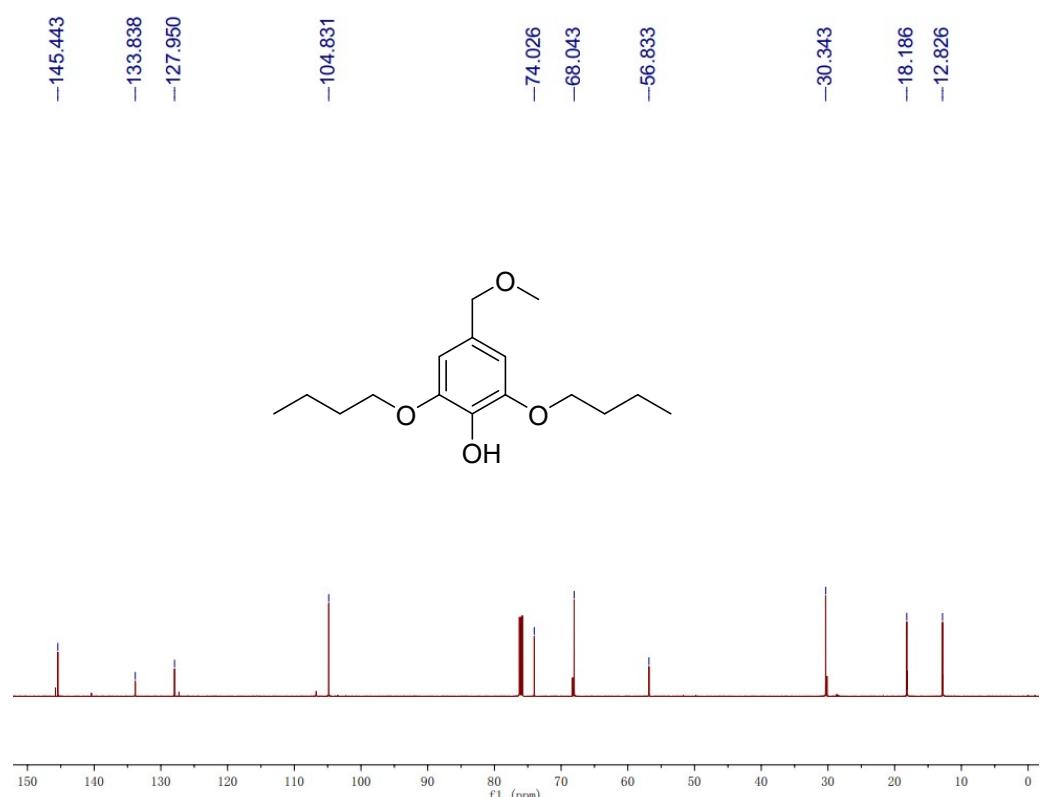
[^{13}C _NMR_150 MHz_(CDCl₃: 77.00 ppm)]



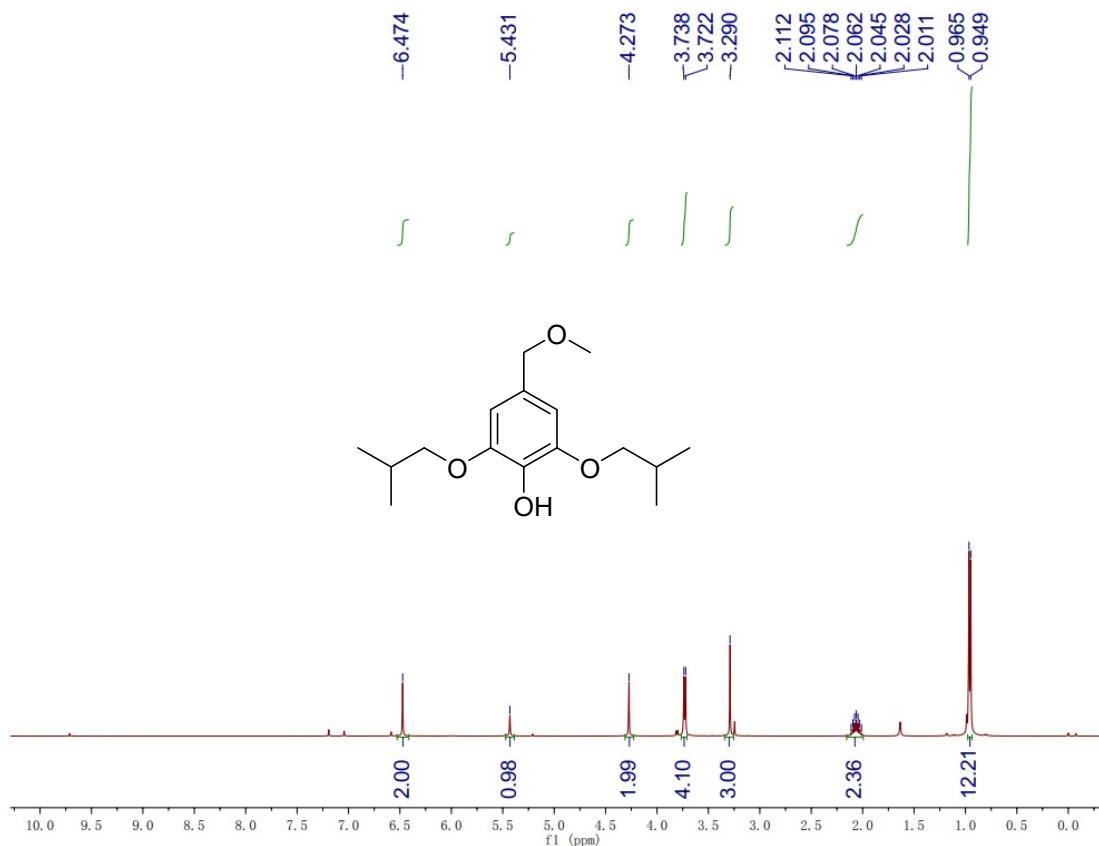
2,6-Dibutoxy-4-(methoxymethyl)phenol (2d) [^1H _NMR_400 MHz_(CDCl₃: 7.26 ppm)]



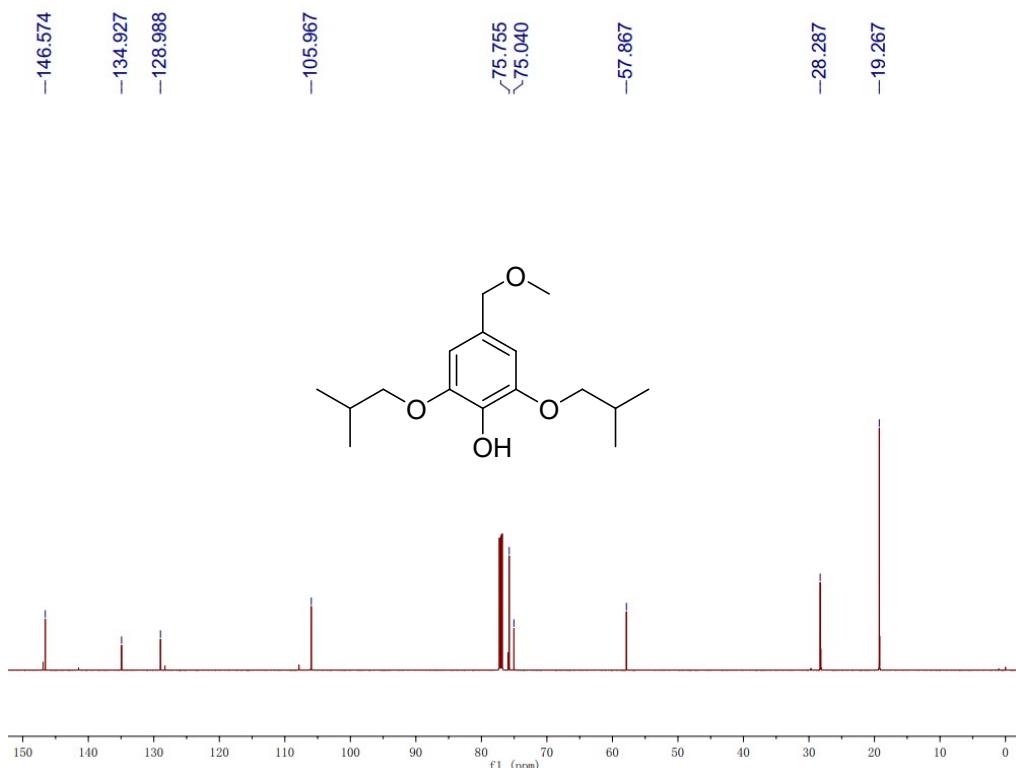
[^{13}C _NMR_150 MHz_(CDCl₃: 77.00 ppm)]



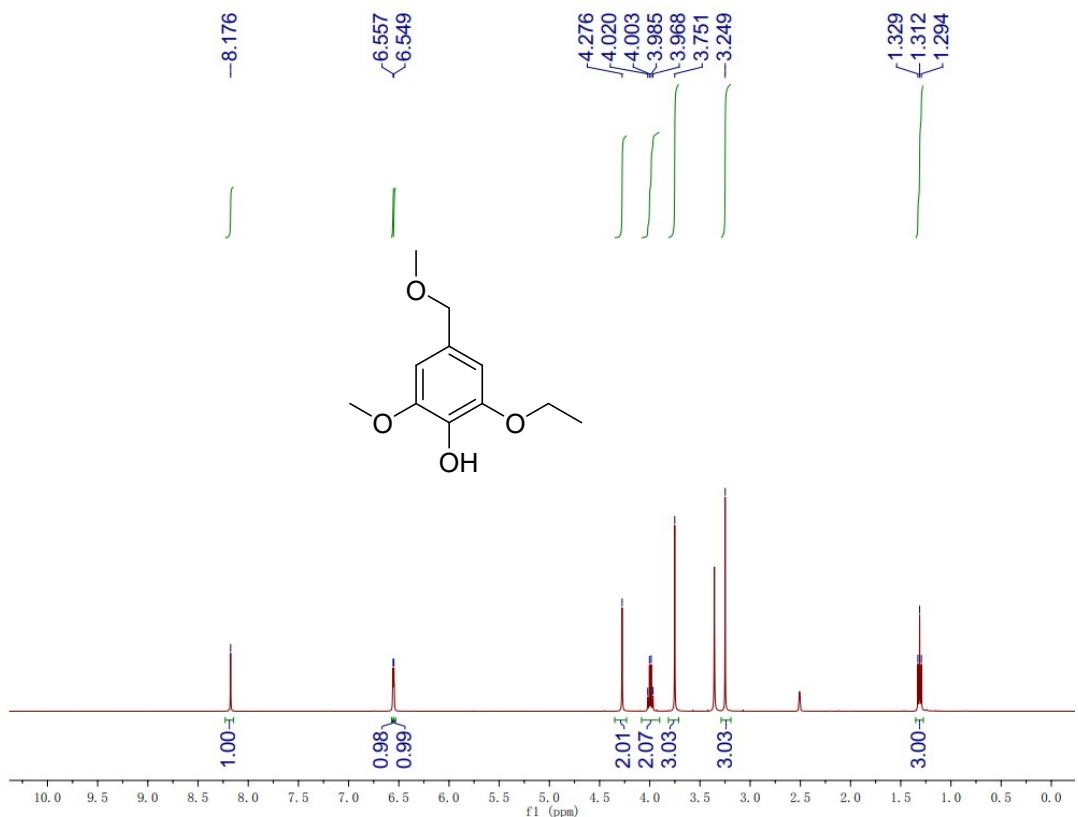
2,6-Diisobutoxy-4-(methoxymethyl)phenol (2e) [^1H _NMR_400 MHz_(CDCl₃: 7.26 ppm)]



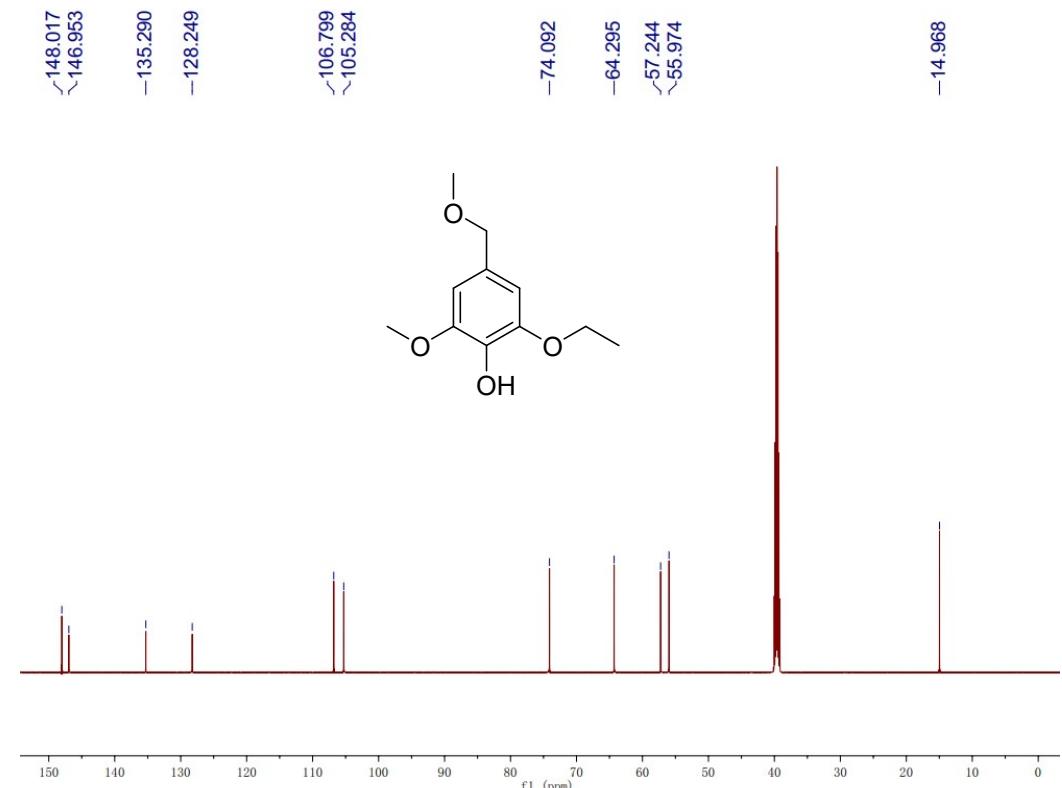
[¹³C_NMR_150 MHz_(CDCl₃: 77.00 ppm)]



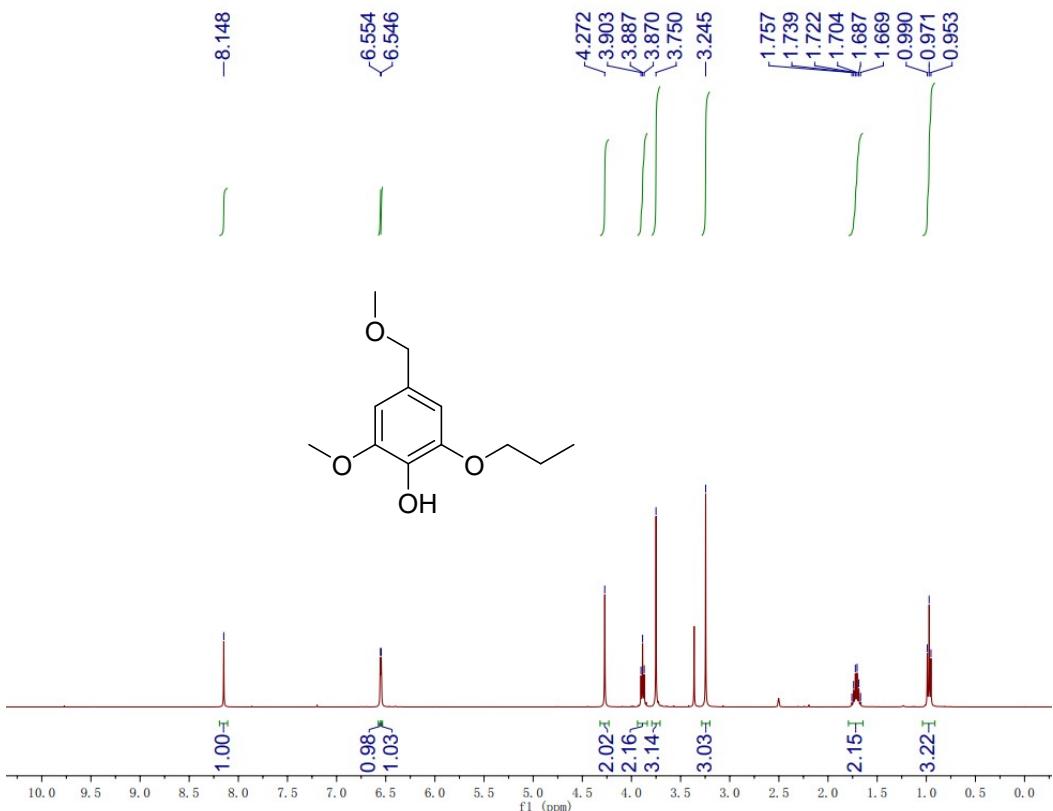
2-Ethoxy-6-methoxy-4-(methoxymethyl)phenol (2f) [¹H_NMR_400 MHz_(DMSO-*d*₆: 2.50 ppm)]



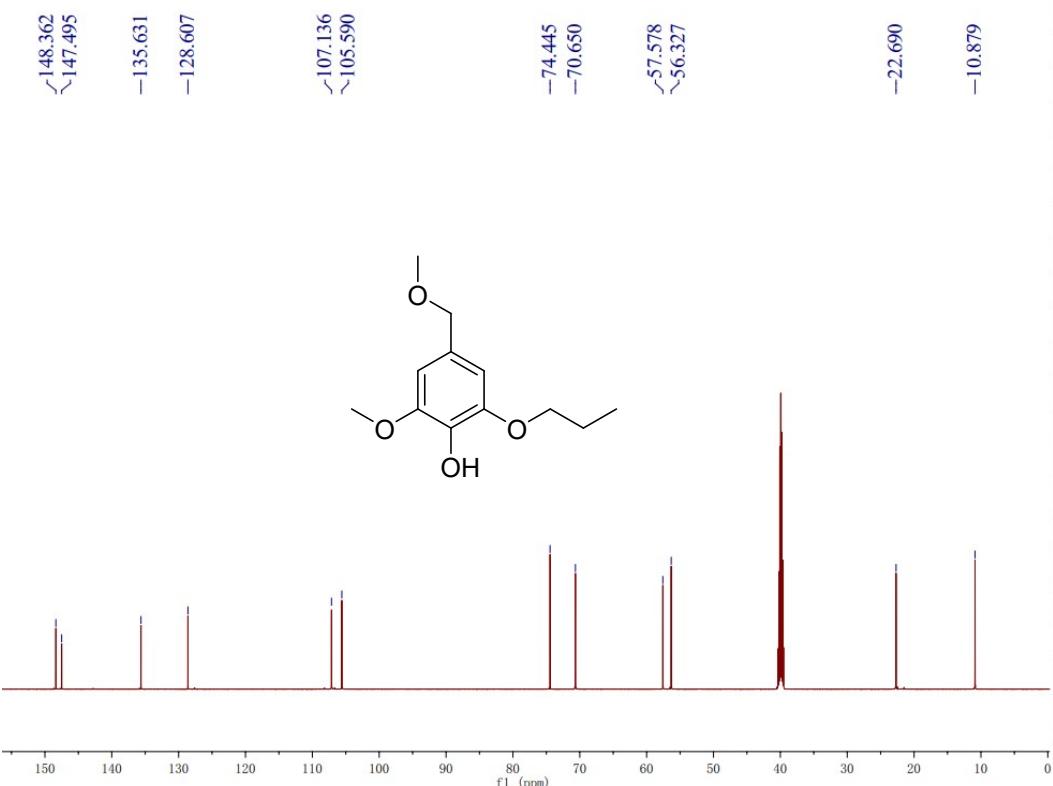
[^1H _NMR_400 MHz_(DMSO- d_6 : 2.50 ppm)]



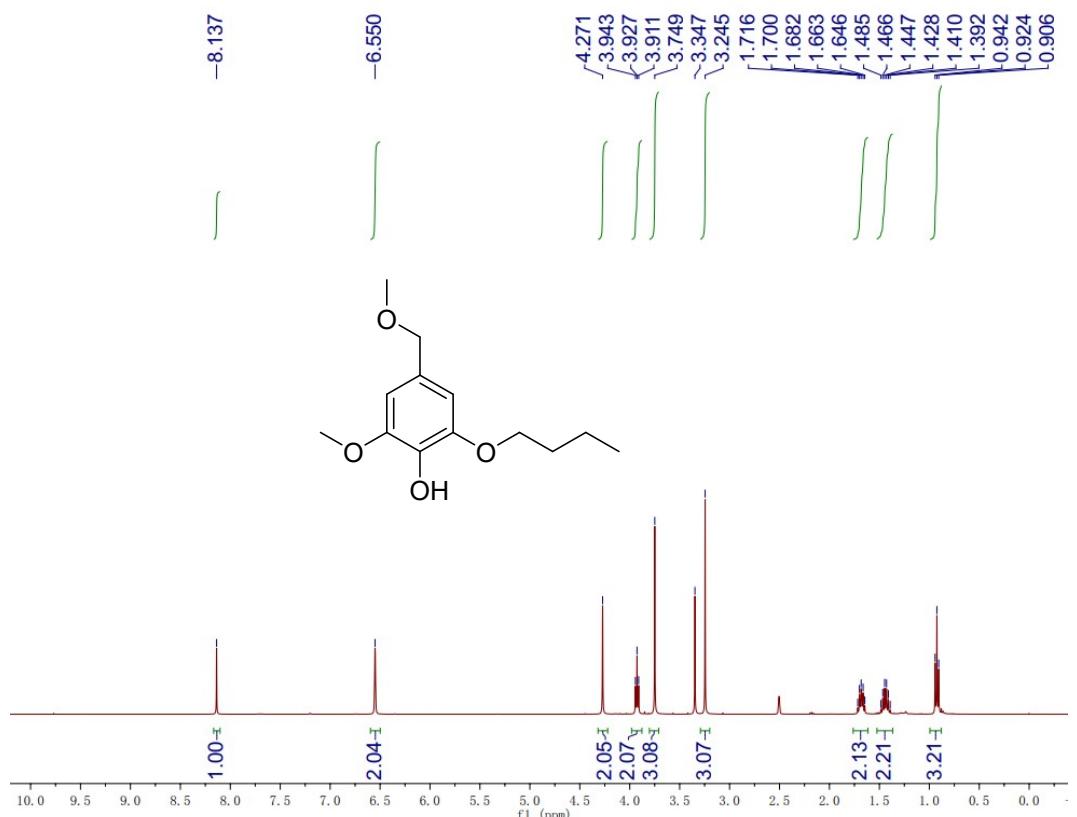
2-Methoxy-4-(methoxymethyl)-6-propoxyphenol (2g) [^1H _NMR_400 MHz_(DMSO- d_6 : 2.50 ppm)]



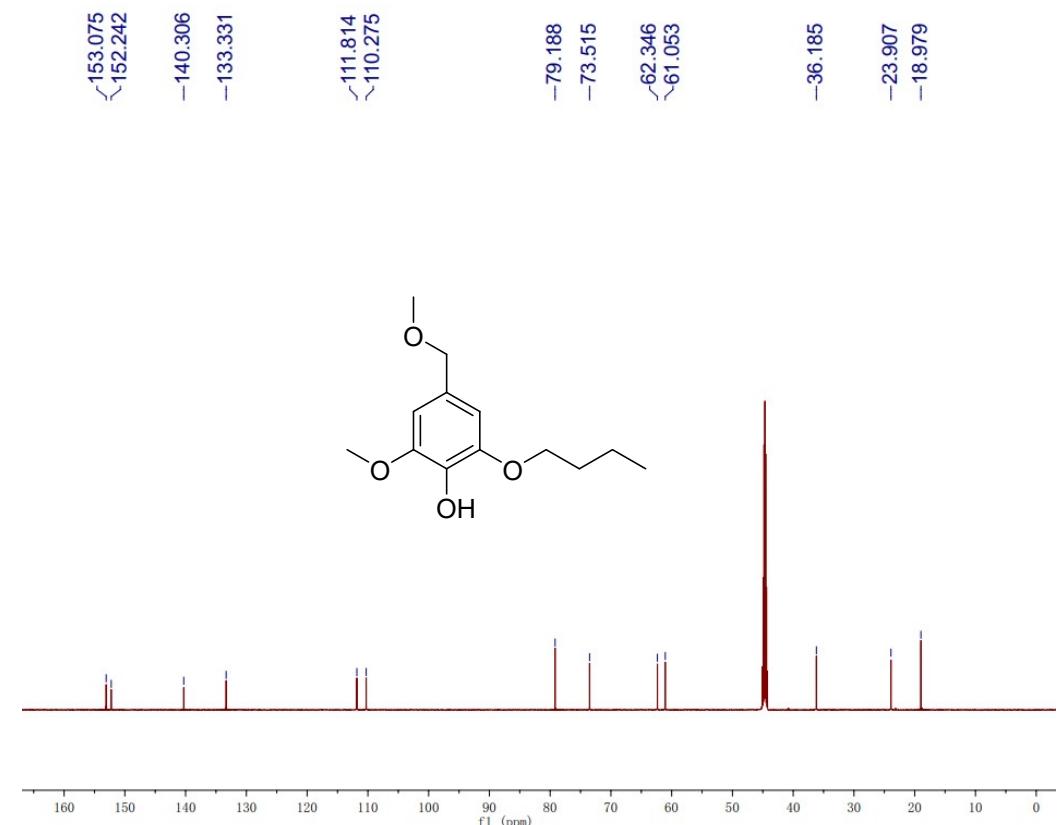
[^{13}C _NMR_150 MHz_(DMSO- d_6 : 39.52 ppm)]



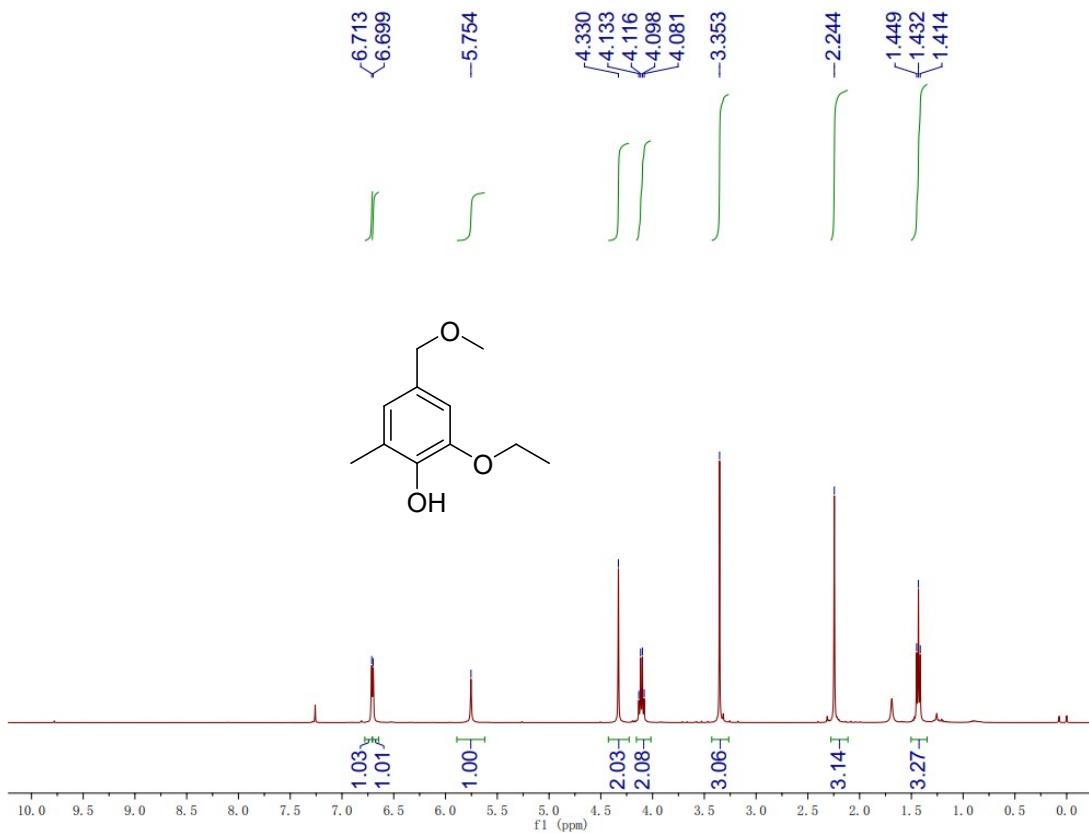
2-Butoxy-6-methoxy-4-(methoxymethyl)phenol (2h) [^1H _NMR_400 MHz_(DMSO- d_6 : 2.50 ppm)]



[¹³C_NMR_150 MHz_(DMSO-*d*₆: 39.52 ppm)]

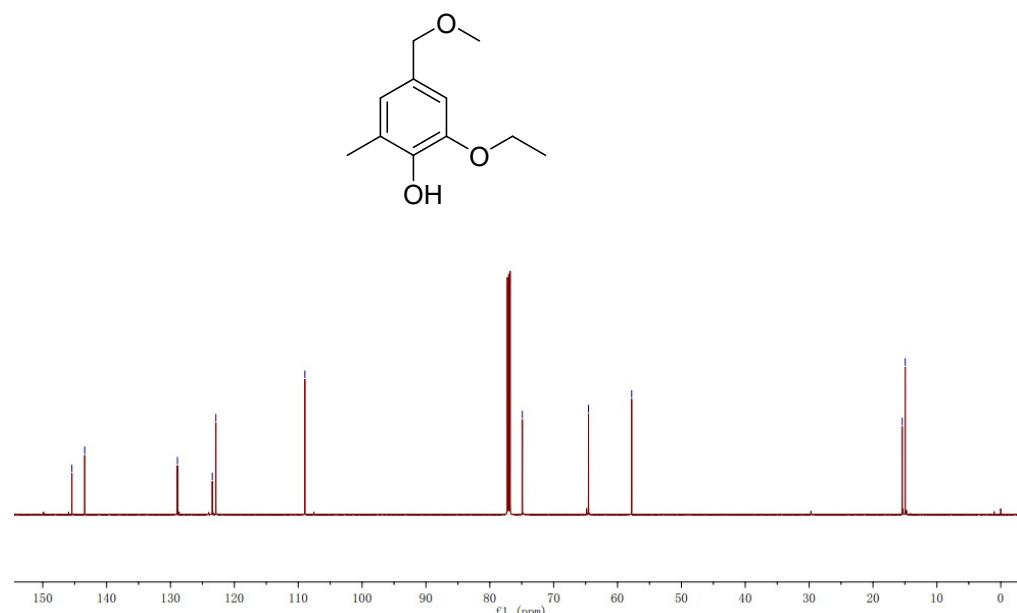


2-Ethoxy-4-(methoxymethyl)-6-methylphenol (2i) [¹H_NMR_400 MHz_(CDCl₃: 7.26 ppm)]

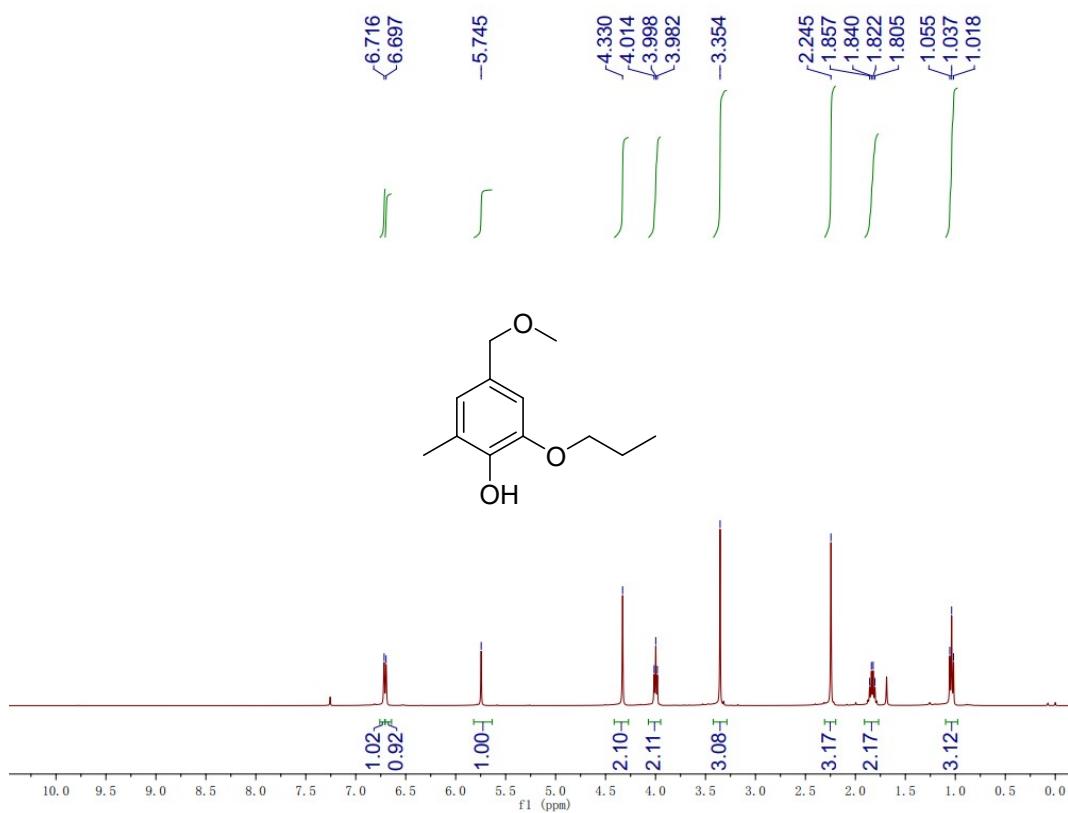


[¹³C_NMR_150 MHz_(CDCl₃: 77.00 ppm)]

-145.443
 ~-143.429
 -128.914
 -123.452
 ~-122.895
 -108.958
 -74.911
 -64.548
 -57.792
 -15.426
 ~-14.956

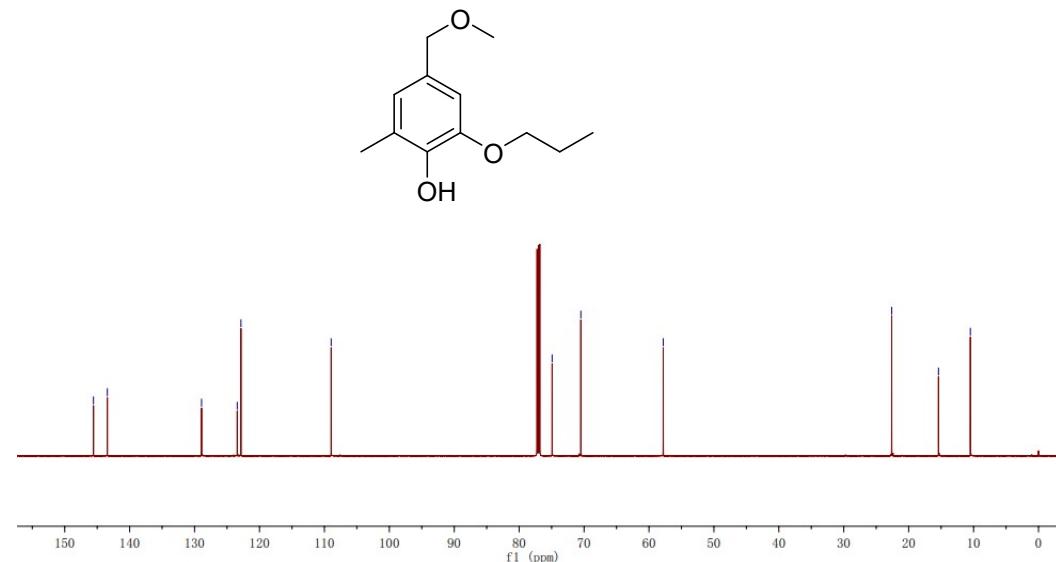


4-(Methoxymethyl)-2-methyl-6-propoxyphenol (2j) [¹H_NMR_400 MHz_(CDCl₃: 7.26 ppm)]

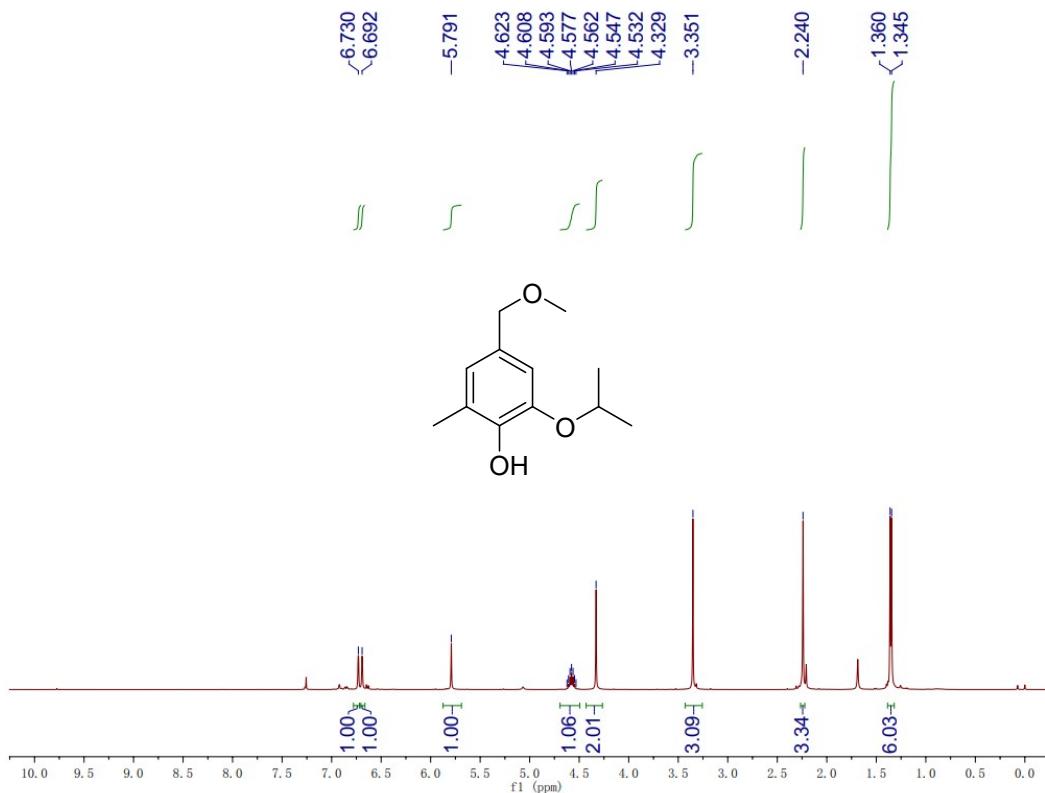


[¹³C_NMR_150 MHz_(CDCl₃: 77.00 ppm)]

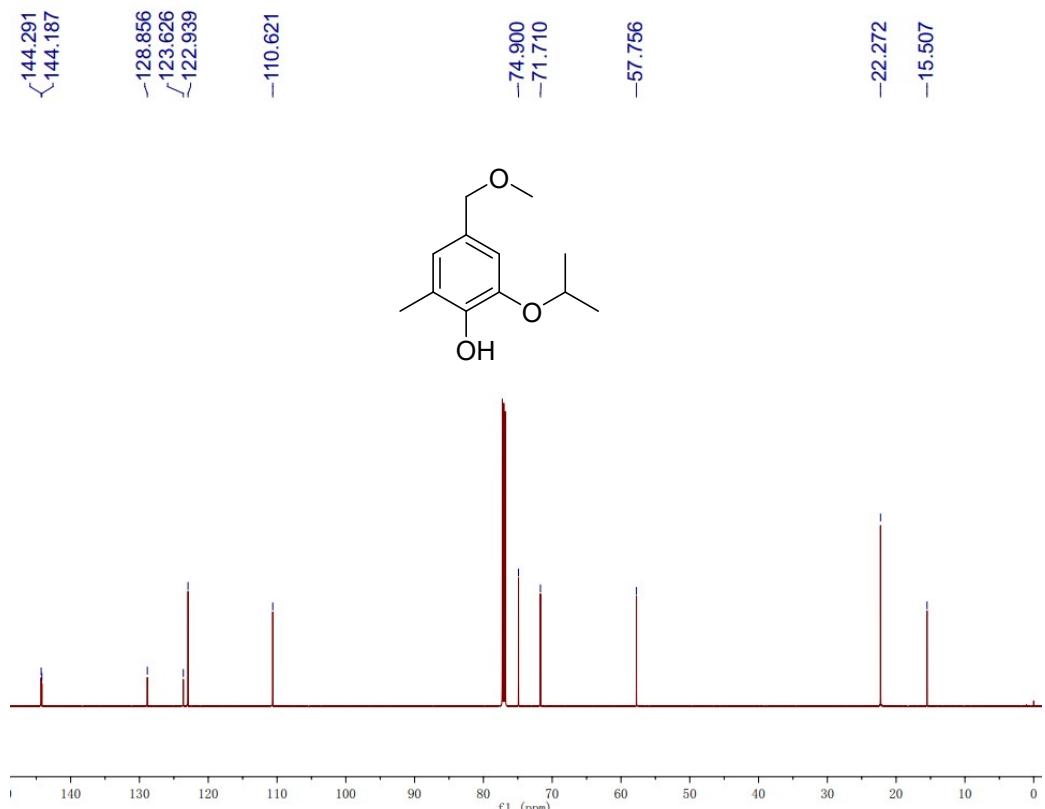
^{-145.571} ^{-143.439}	^{-128.924} ^{-123.426} ^{-122.857}	^{-108.958}	^{-74.920} ^{-70.497}	^{-57.802}	^{-22.613} ^{-15.408} ^{-10.498}
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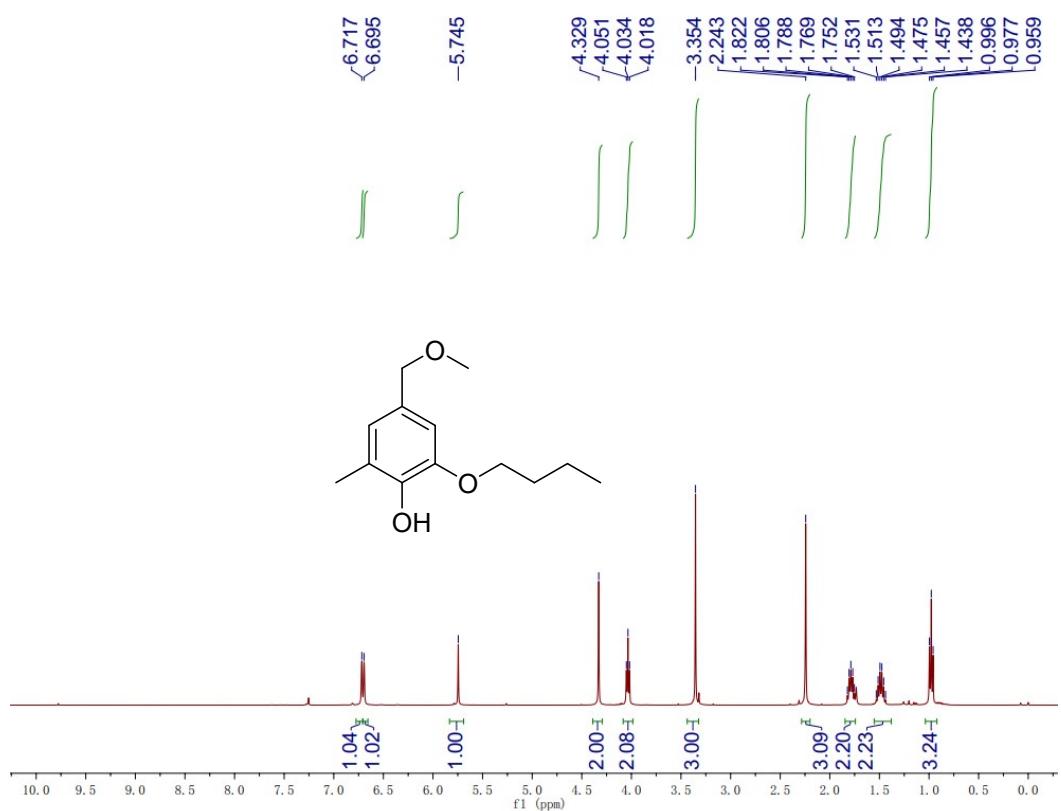
2-Isopropoxy-4-(methoxymethyl)-6-methylphenol (2k) [¹H_NMR_400 MHz_(CDCl₃: 7.26 ppm)]



[¹³C_NMR_150 MHz_(CDCl₃: 77.00 ppm)]

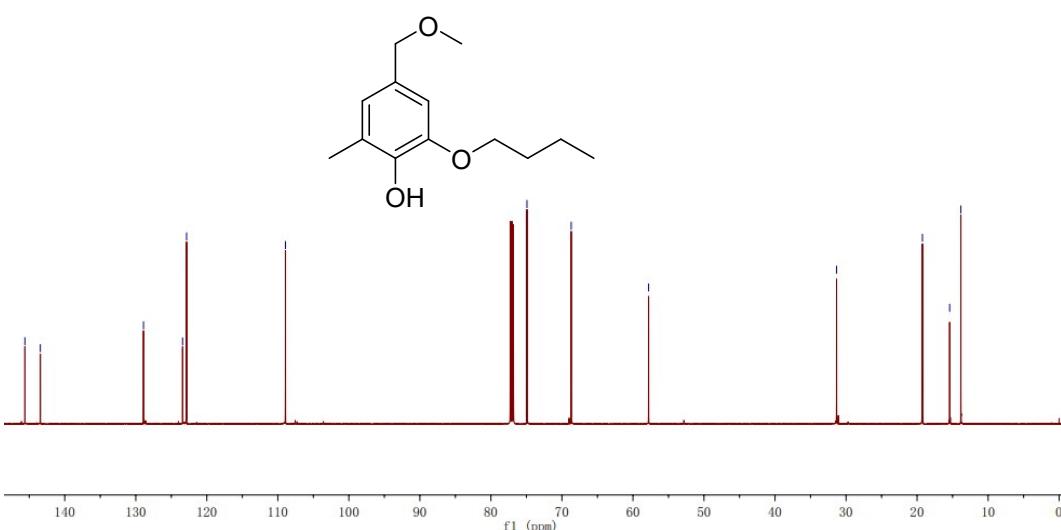


2-Butoxy-4-(methoxymethyl)-6-methylphenol (2l) [¹H_NMR_400 MHz_(CDCl₃: 7.26 ppm)]

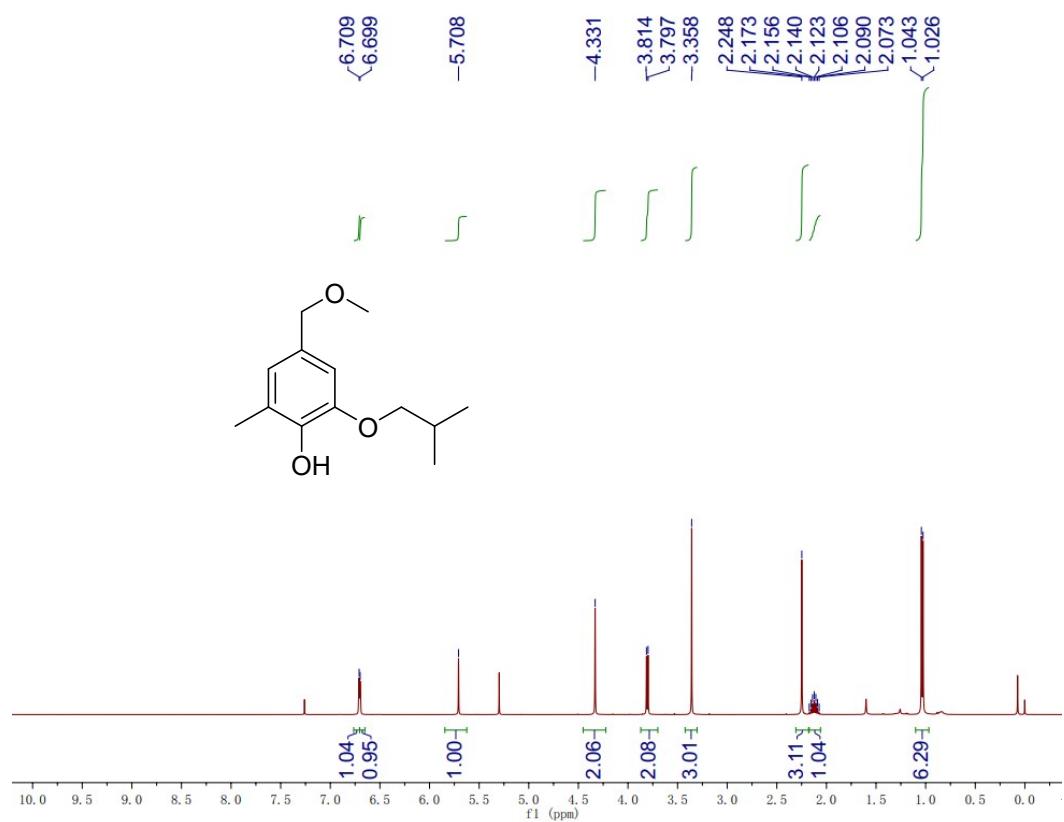


$[{}^{13}\text{C}$ _NMR_150 MHz_(CDCl_3 : 77.00 ppm)]

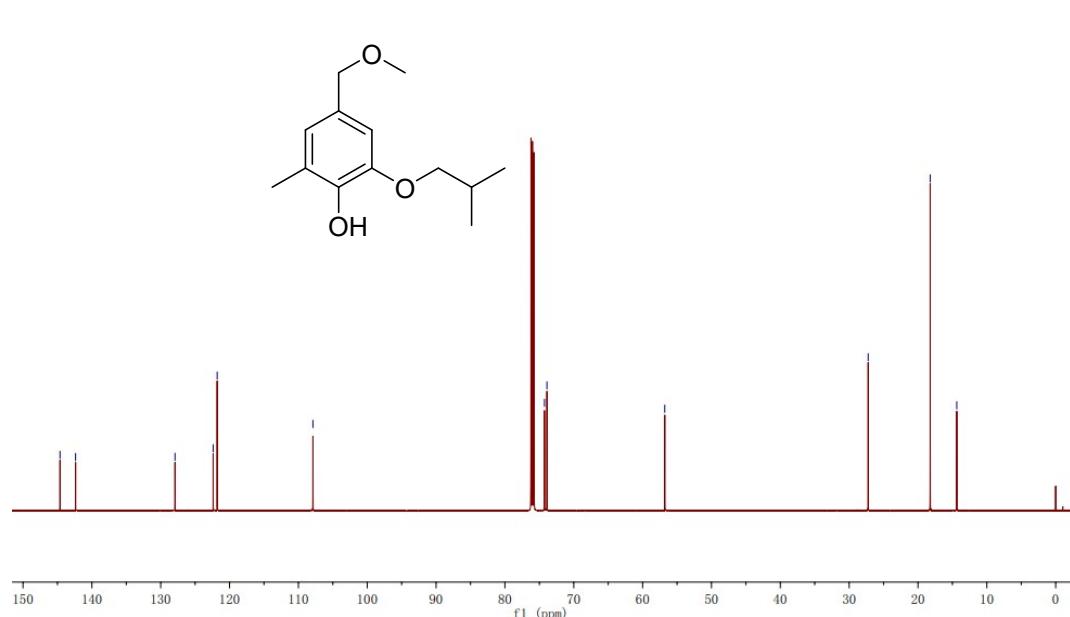
\sim 145.608
 \sim 143.438
 $-$ 128.915
 \diagup 123.408
 \diagdown 122.847
 $-$ 108.930
 $-$ 74.927
 $-$ 68.695
 $-$ 57.800
 $-$ 31.335
 $-$ 19.248
 \diagup 15.411
 \diagdown 13.835



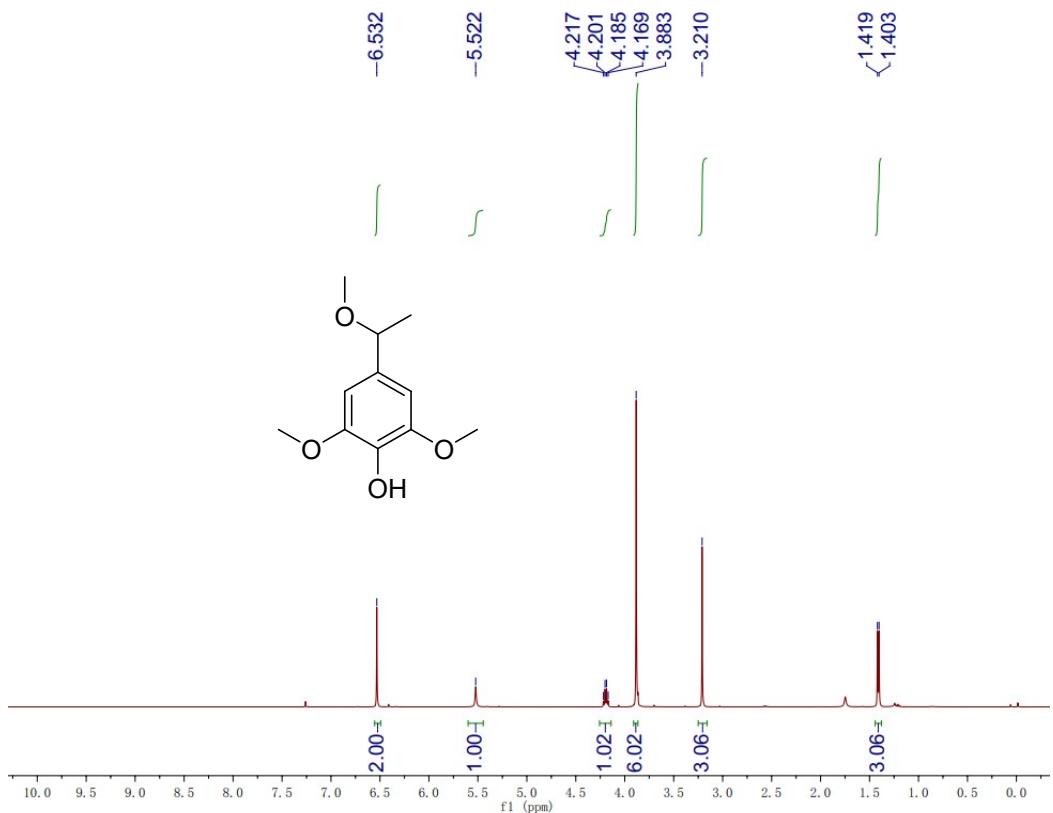
2-Isobutoxy-4-(methoxymethyl)-6-methylphenol (2m) $[{}^1\text{H}$ _NMR_400 MHz_(CDCl_3 : 7.26 ppm)]



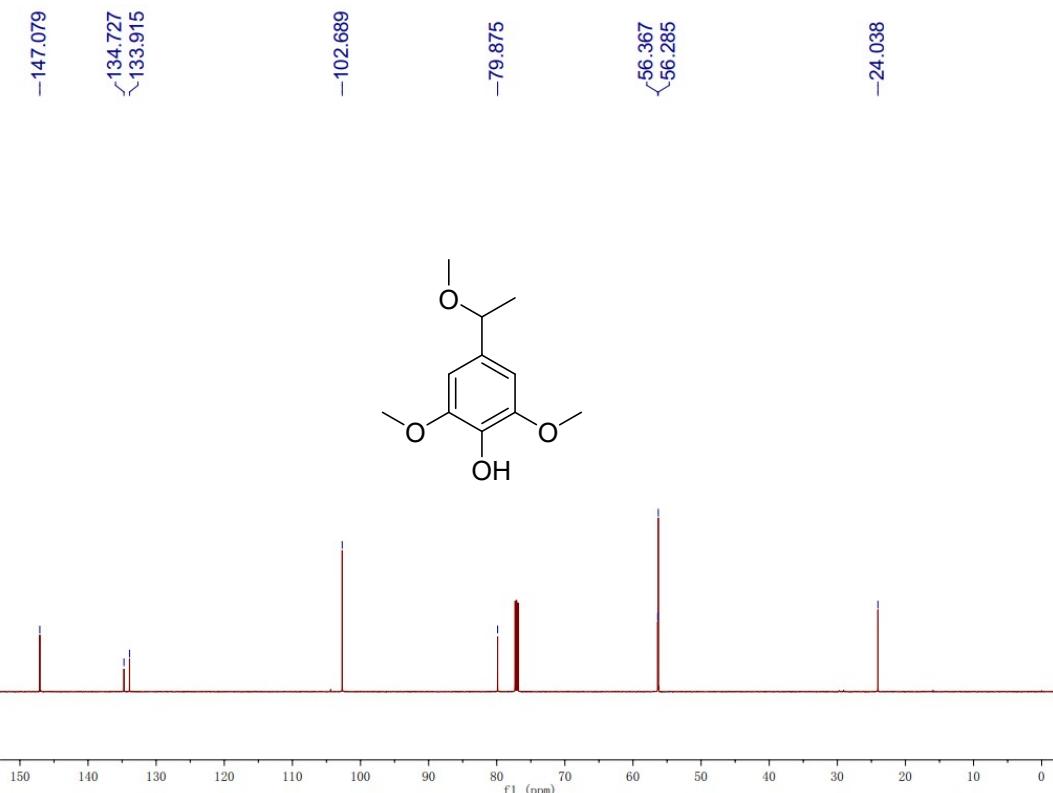
[¹³C_NMR_150 MHz_(CDCl₃: 77.00 ppm)]



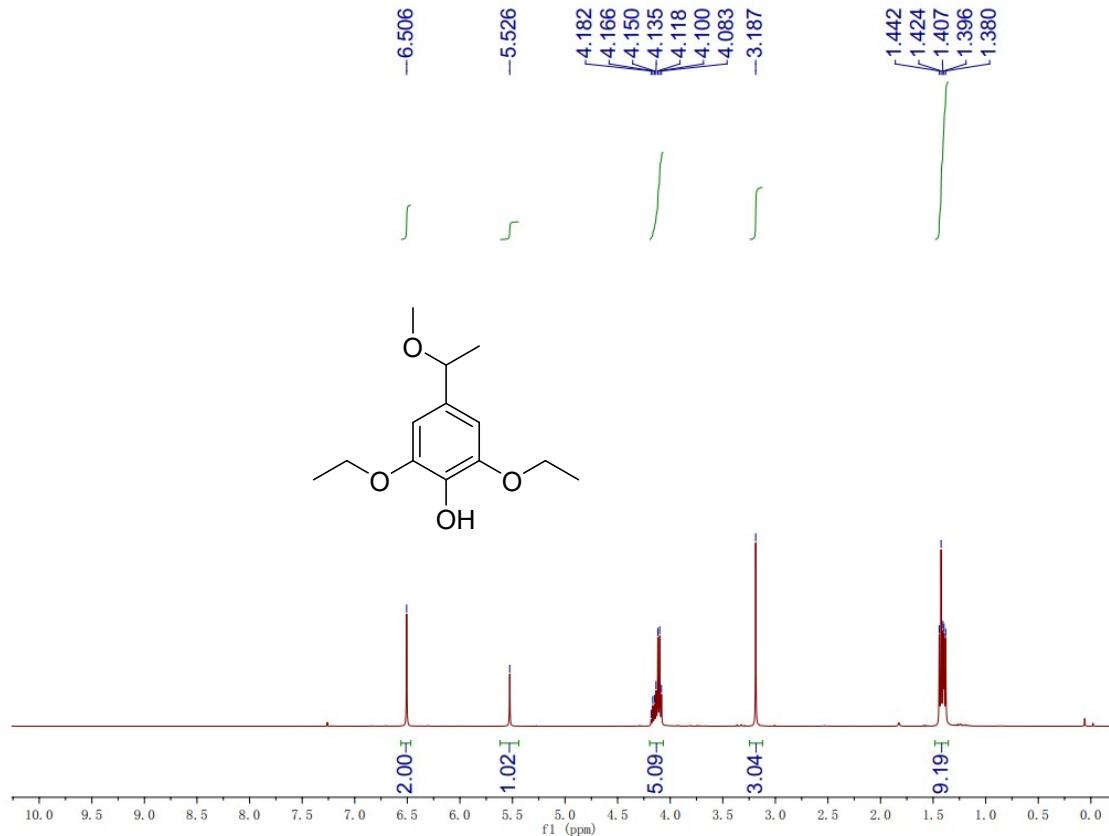
2,6-Dimethoxy-4-(1-methoxyethyl)phenol (2n) [¹H_NMR_400 MHz_(CDCl₃: 7.26 ppm)]



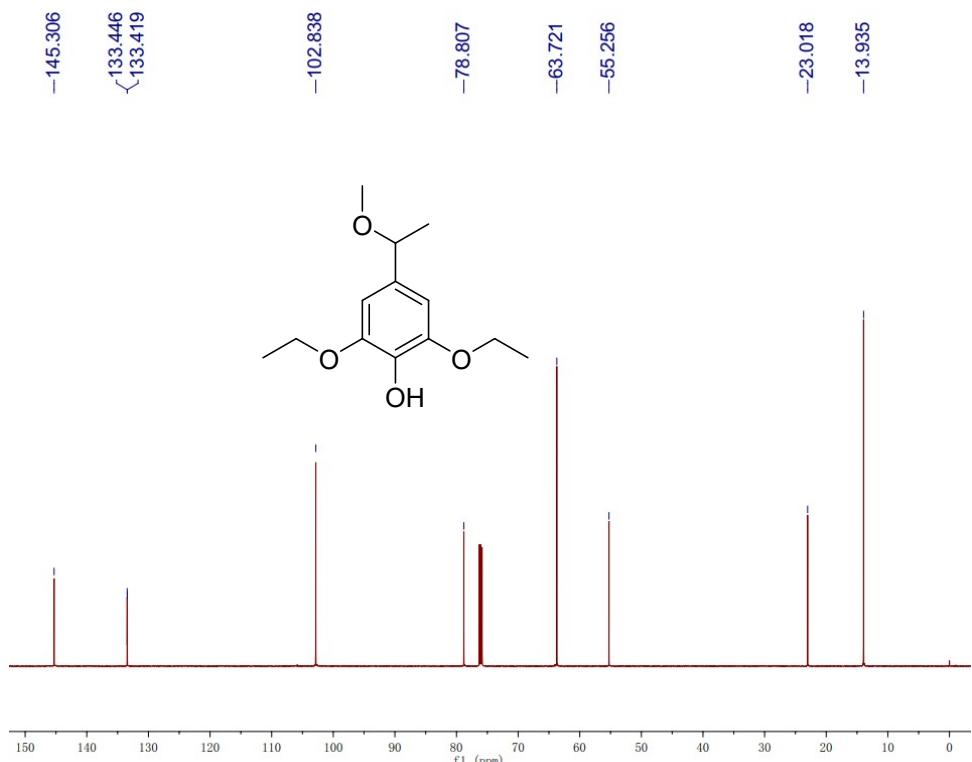
$[{}^{13}\text{C}$ _NMR_150 MHz_(CDCl_3 : 77.00 ppm)]



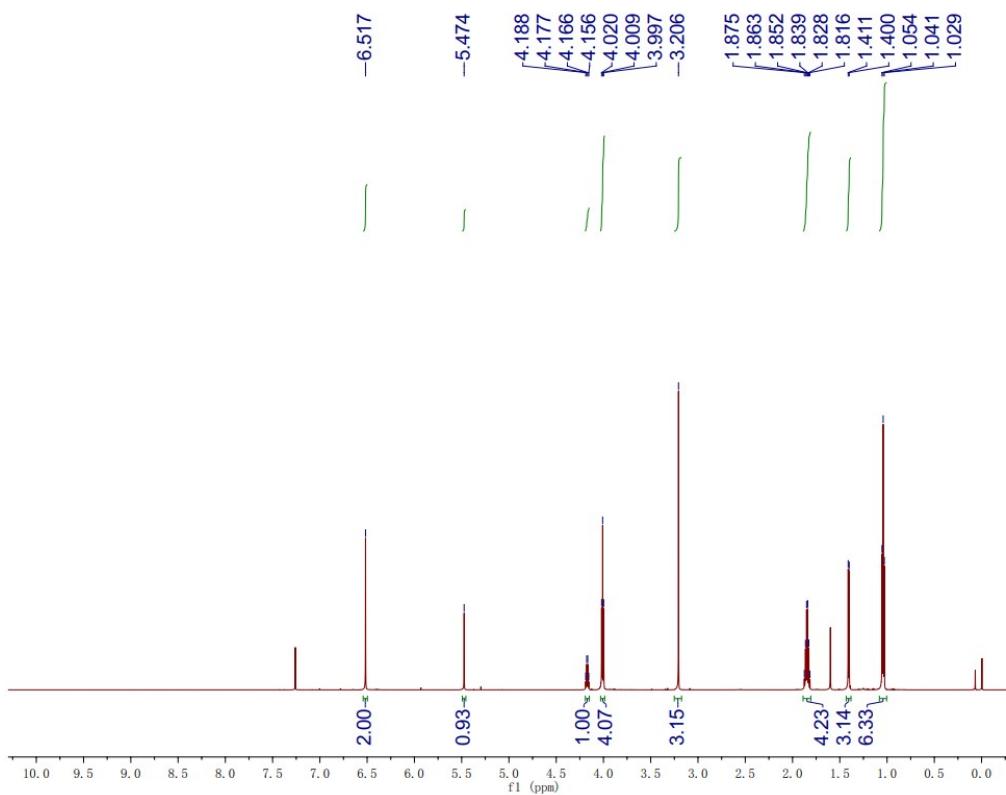
2,6-Diethoxy-4-(1-methoxyethyl)phenol (2o) $[{}^1\text{H}$ _NMR_400 MHz_(CDCl_3 : 7.26 ppm)]



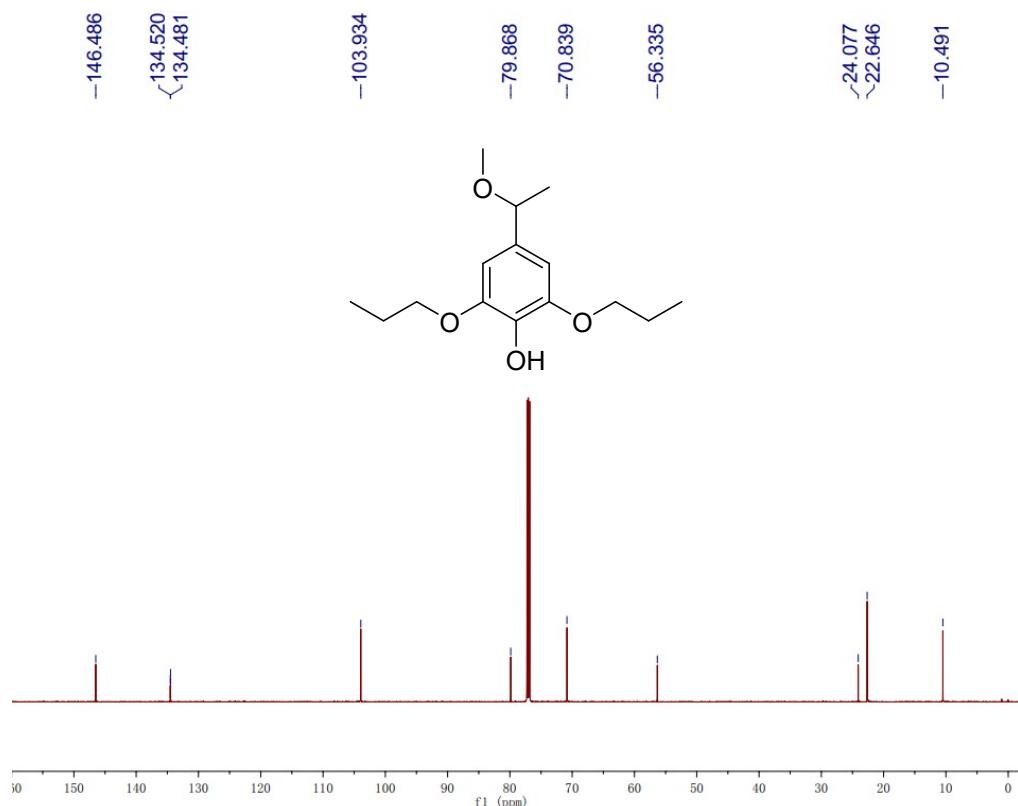
[^{13}C _NMR_150 MHz_(CDCl₃: 77.00 ppm)]



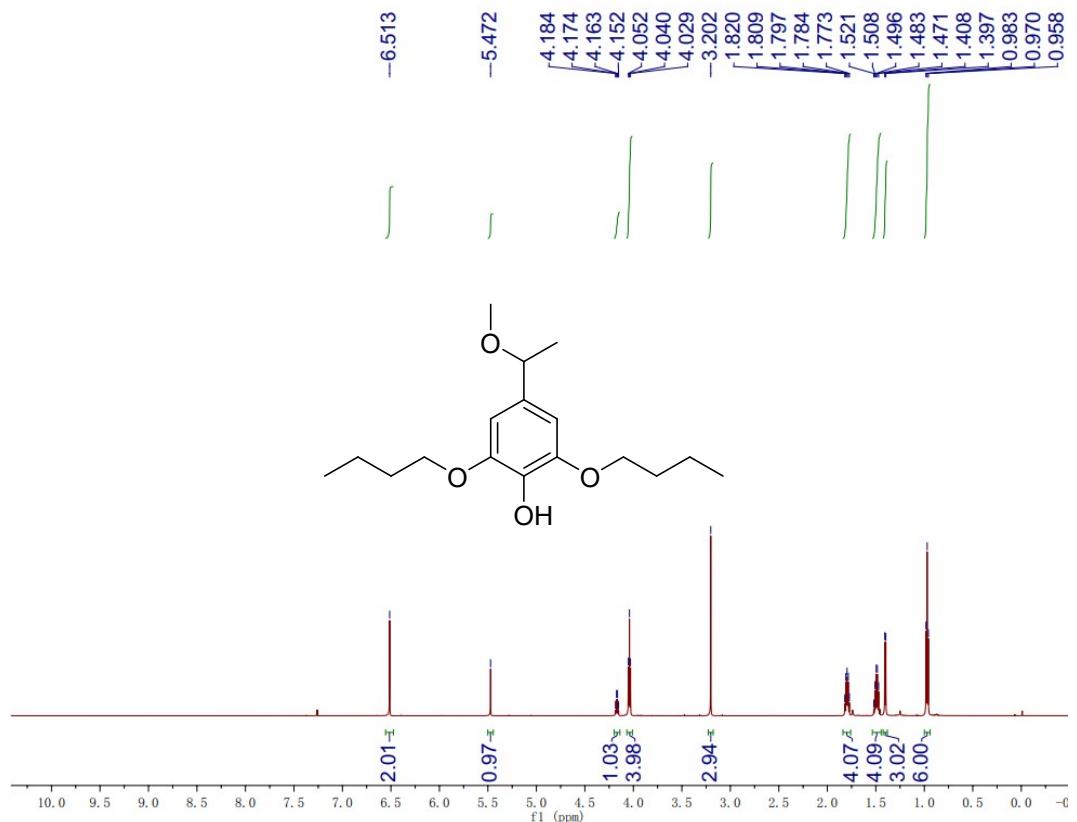
4-(1-Methoxyethyl)-2,6-dipropoxyphenol (2p) [^1H _NMR_600 MHz_(CDCl₃: 7.26 ppm)]



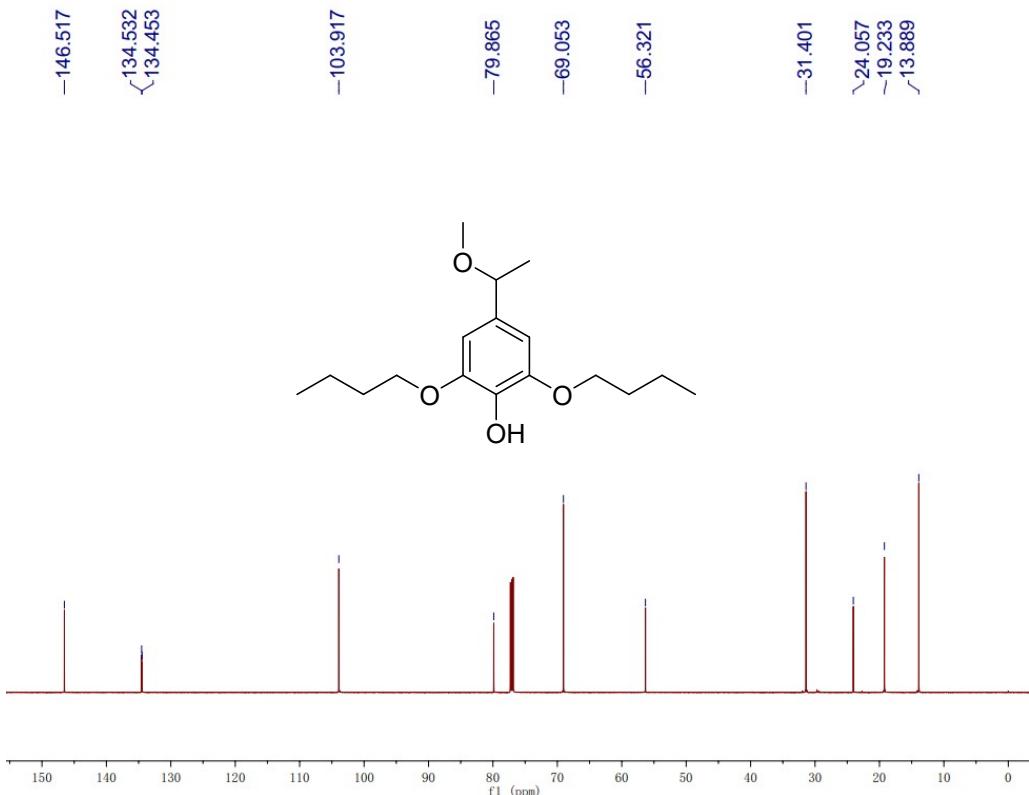
[^{13}C _NMR_150 MHz_(CDCl₃: 77.00 ppm)]



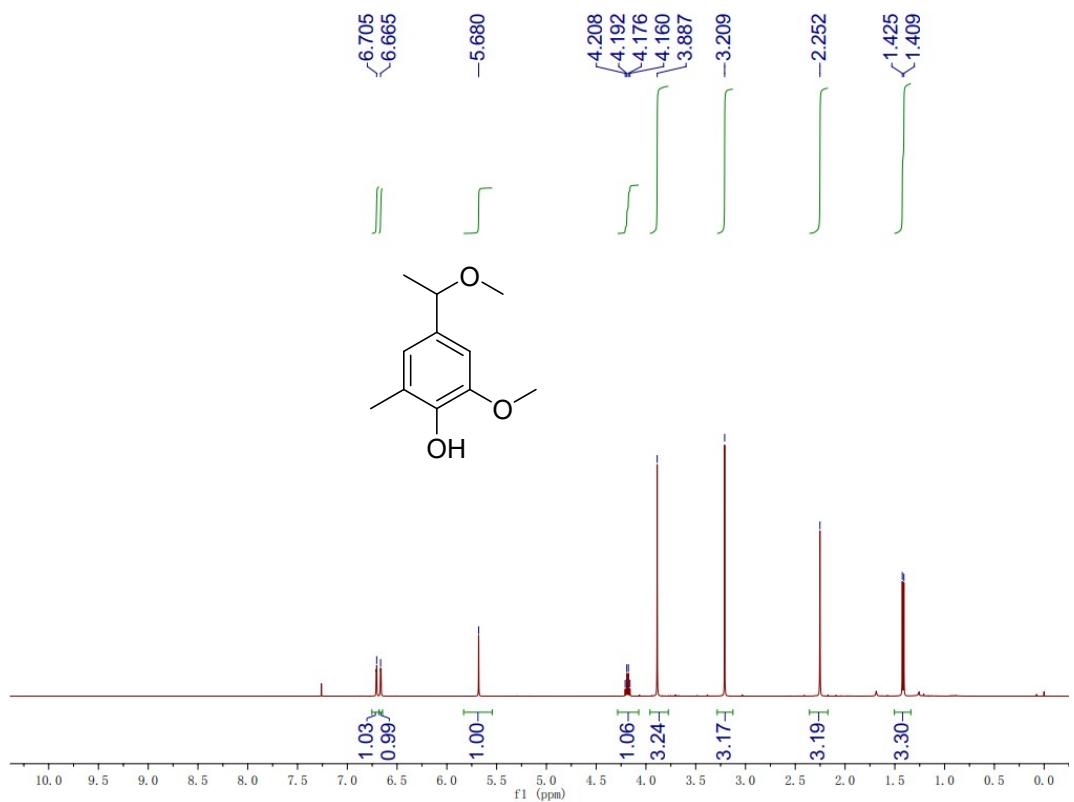
2,6-Dibutoxy-4-(1-methoxyethyl)phenol (2q) [^1H _NMR_600 MHz_(CDCl₃: 7.26 ppm)]



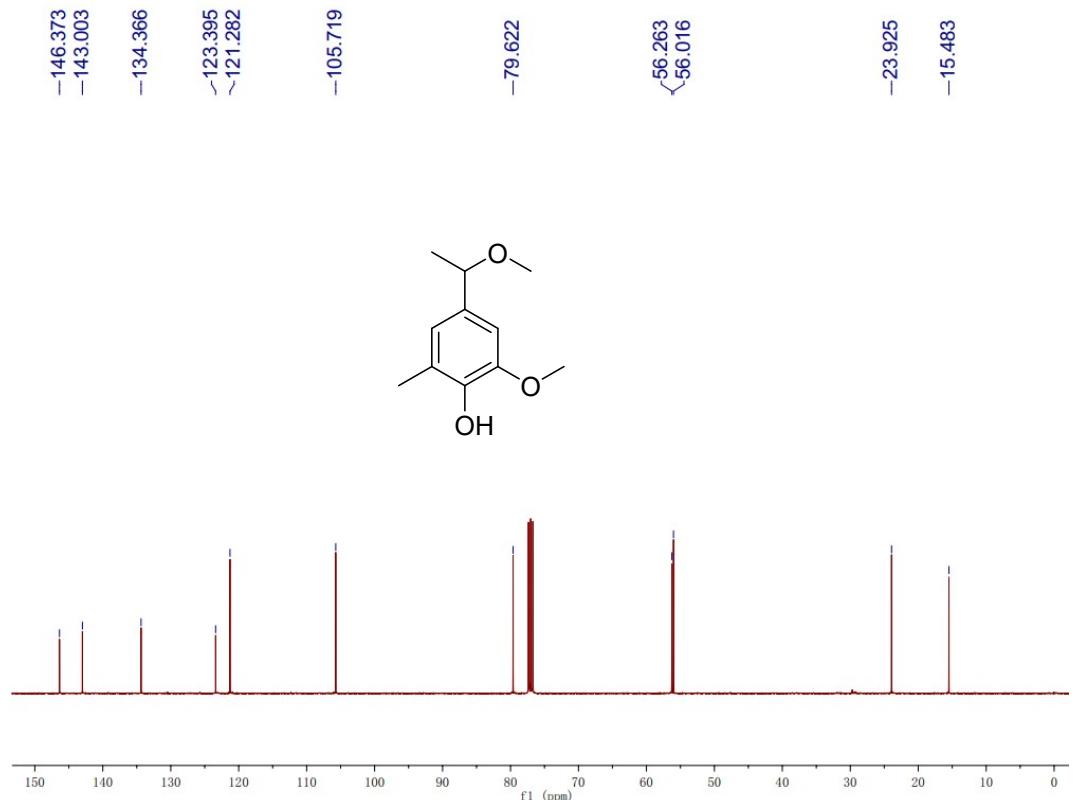
[¹³C_NMR_150 MHz_(CDCl₃: 77.00 ppm)]



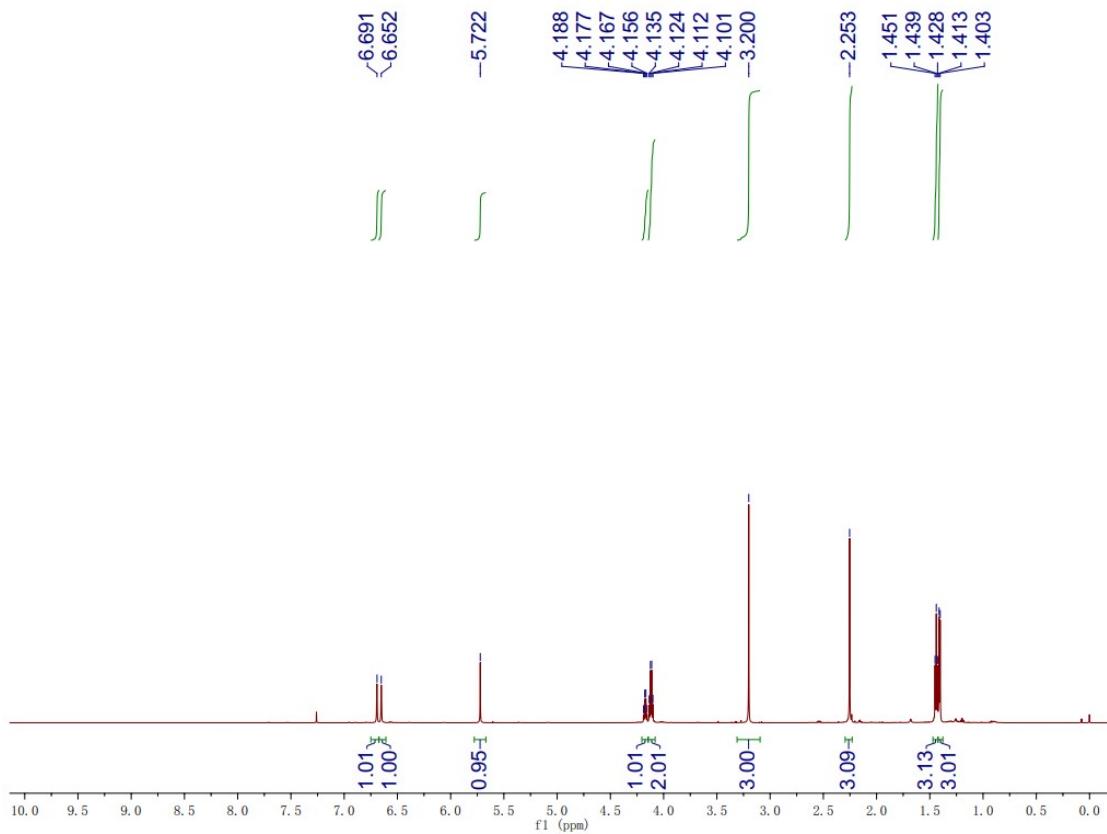
2-Methoxy-4-(1-methoxyethyl)-6-methylphenol (2r) [¹H_NMR_400 MHz_(CDCl₃: 7.26 ppm)]



[^{13}C _NMR_100 MHz_(CDCl₃: 77.00 ppm)]

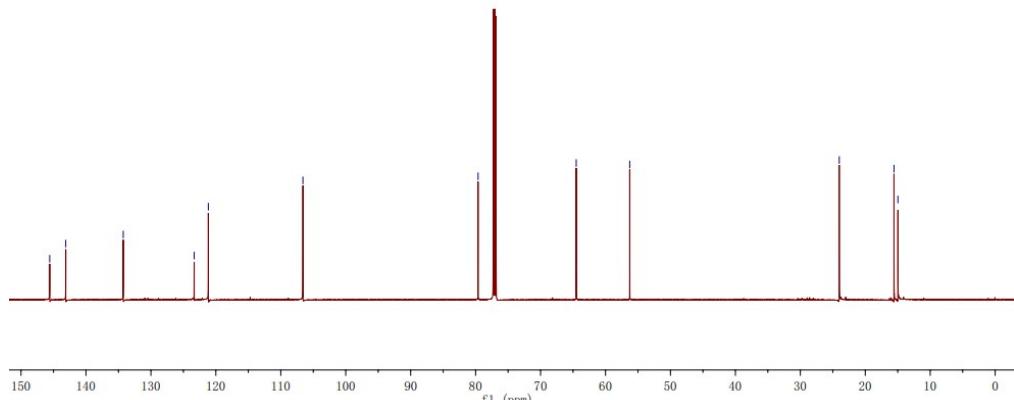
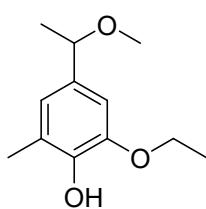


2-Ethoxy-4-(1-methoxyethyl)-6-methylphenol (2s) [^1H _NMR_400 MHz_(CDCl₃: 7.26 ppm)]

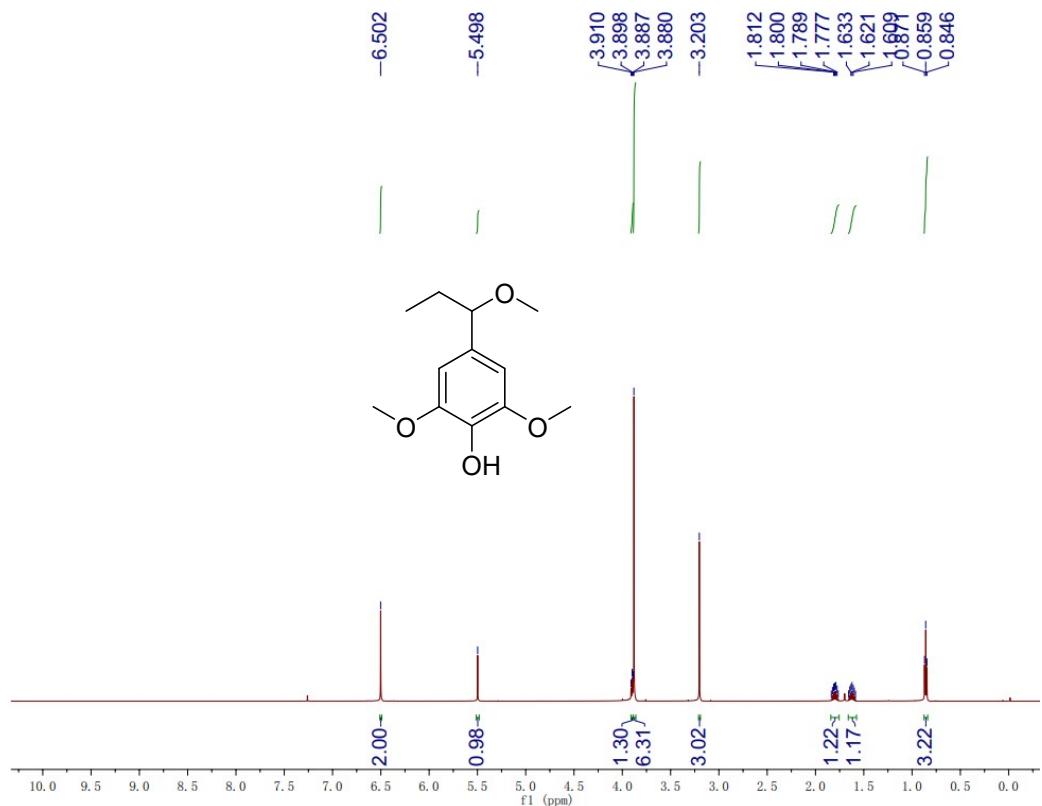


[^{13}C _NMR_100 MHz_(CDCl₃: 77.00 ppm)]

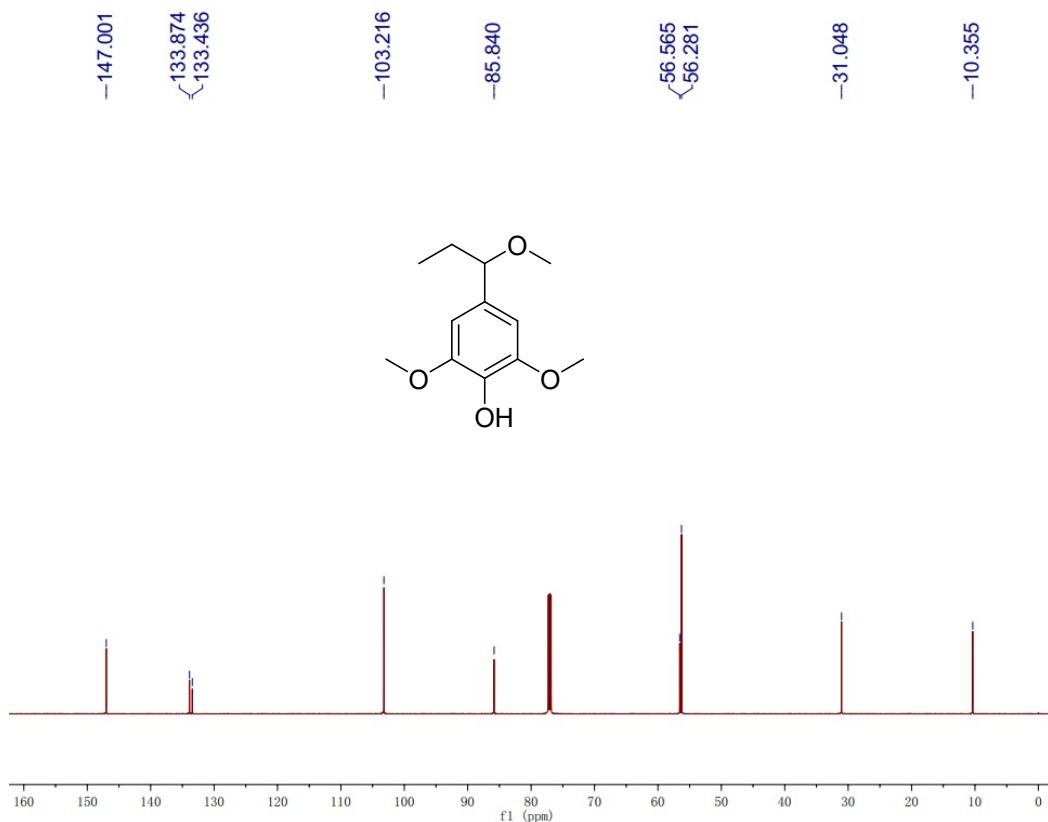
-145.584	-143.114
-134.261	
-123.333	-121.159
-106.591	
	-79.621
	-64.508
	-56.271
	-24.006
	-15.576
	-14.974



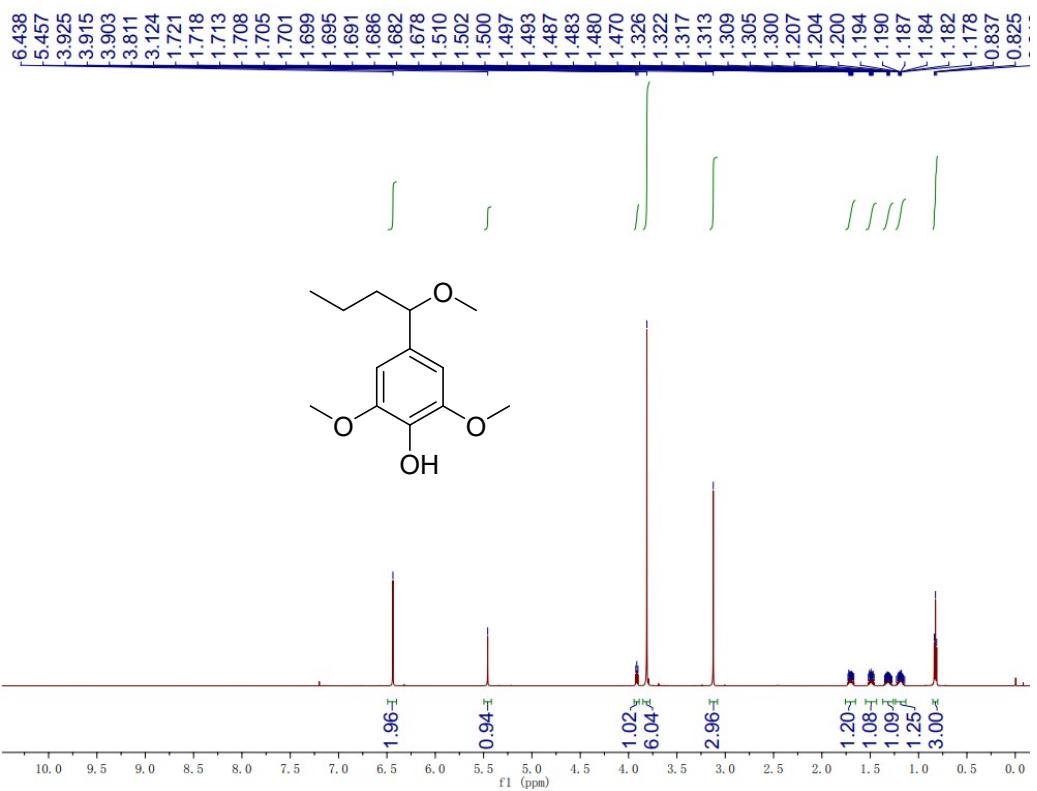
2,6-Dimethoxy-4-(1-methoxypropyl)phenol (2t) [^1H _NMR_600 MHz_(CDCl₃: 7.26 ppm)]



$[{}^{13}\text{C}_\text{NMR}$ 150 MHz (CDCl₃: 77.00 ppm)]

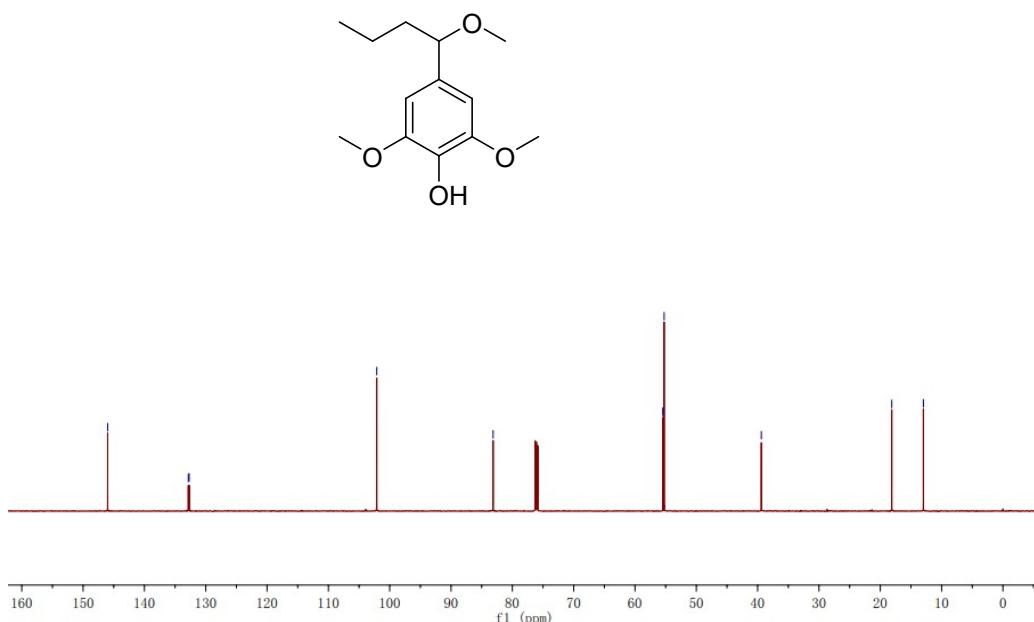


2,6-Dimethoxy-4-(1-methoxybutyl)phenol (2u) [^1H NMR 600 MHz (CDCl₃: 7.26 ppm)]

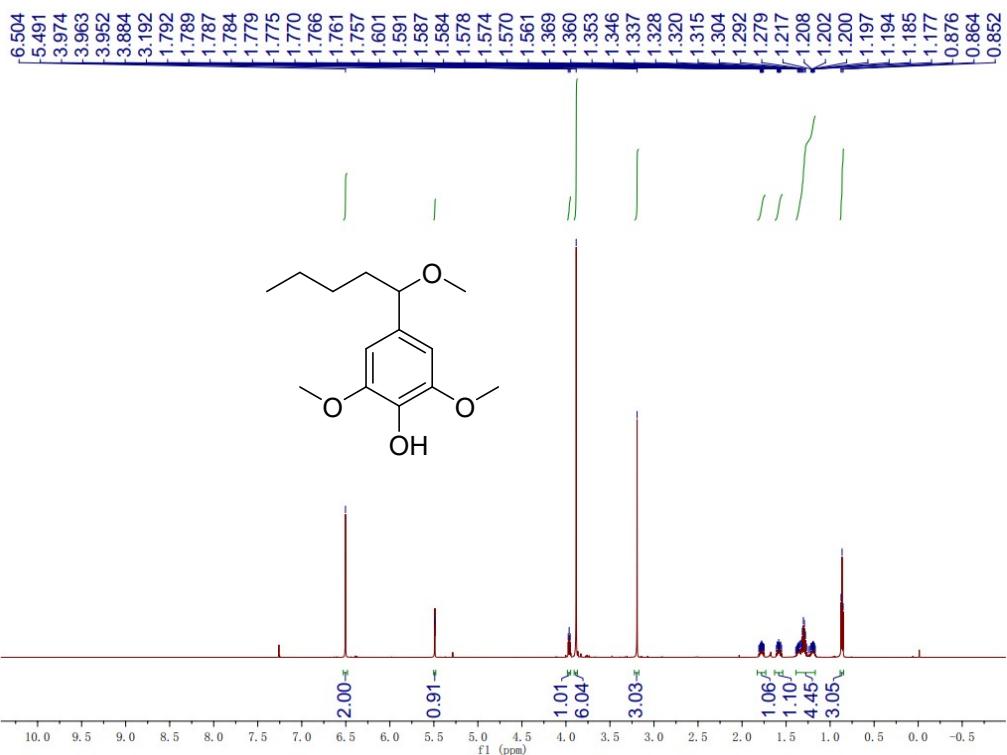


[¹³C NMR_150 MHz_(CDCl₃: 77.00 ppm)]

-145.996
 -132.845
 <132.708
 -102.113
 -83.137
 55.249
 55.479
 -39.403
 -18.130
 -12.973

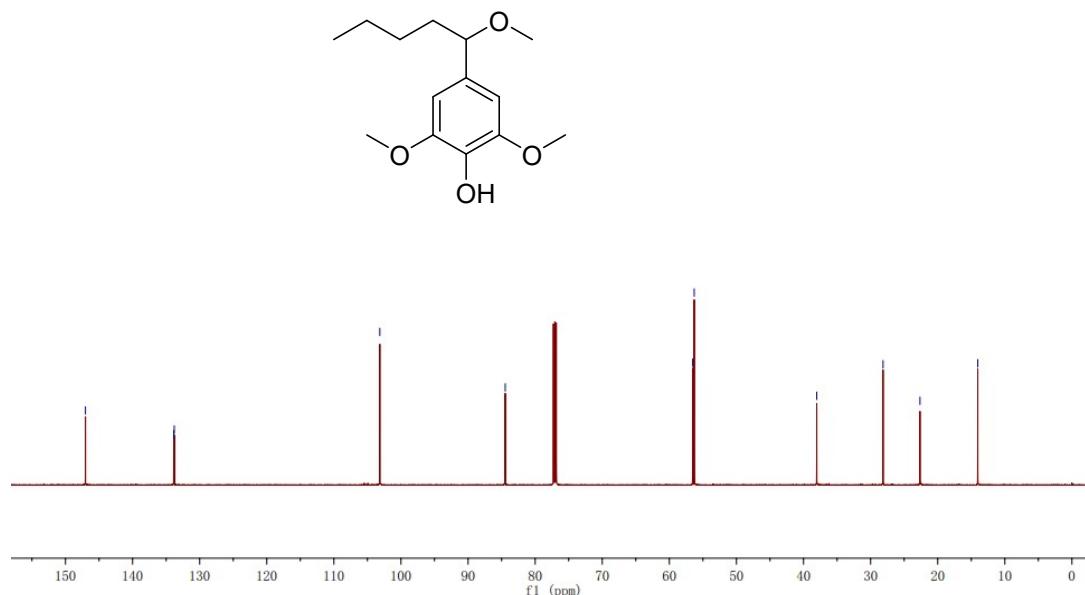


2,6-Dimethoxy-4-(1-methoxypentyl)phenol (2v) [¹H NMR_600 MHz_(CDCl₃: 7.26 ppm)]

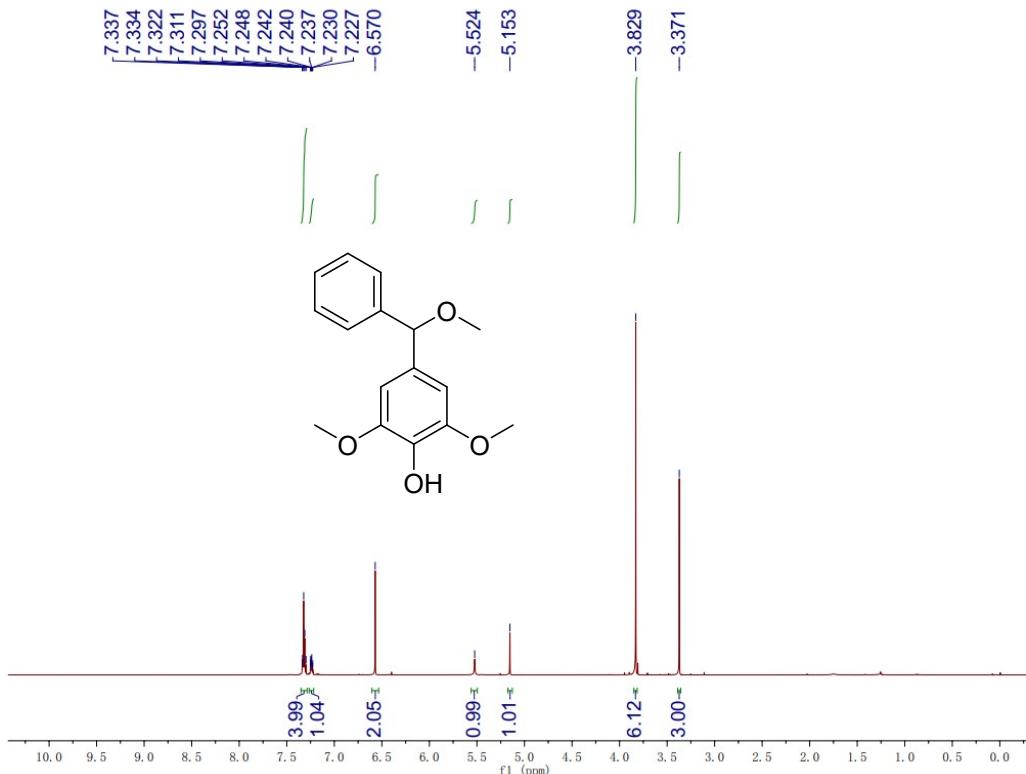


$[{}^{13}\text{C}$ _NMR_150 MHz_(CDCl_3 : 77.00 ppm)]

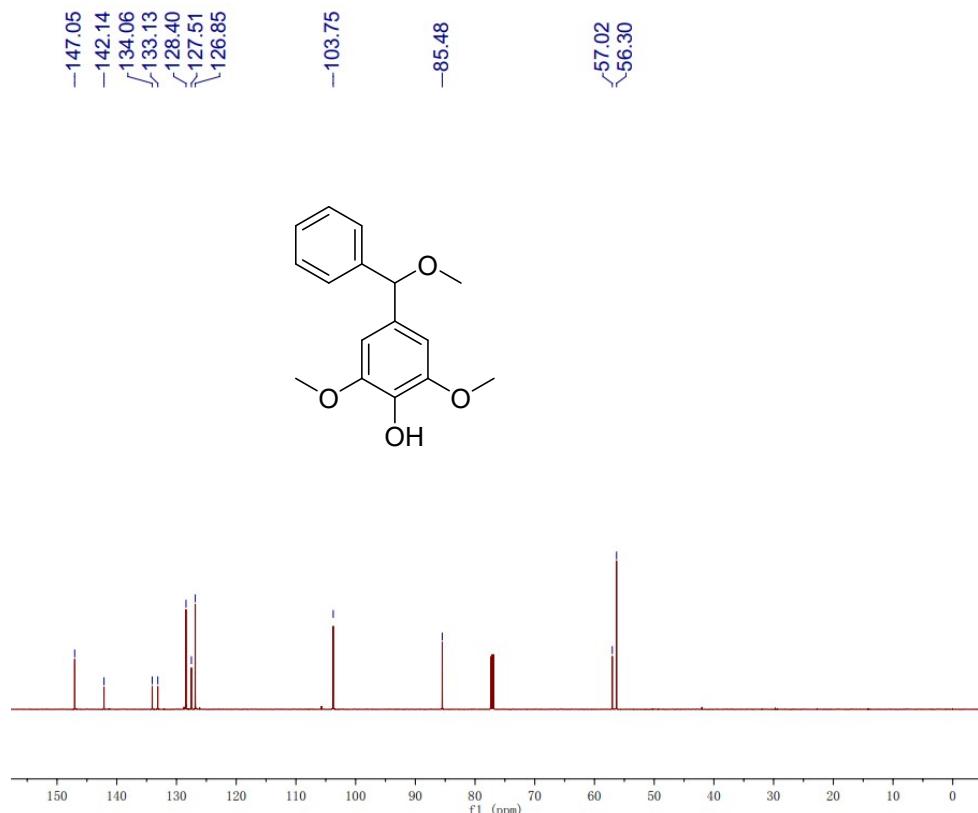
-147.023
 <133.870
 <133.786
 -103.151
 -84.459
 -38.036
 -28.147
 -22.645
 -14.037



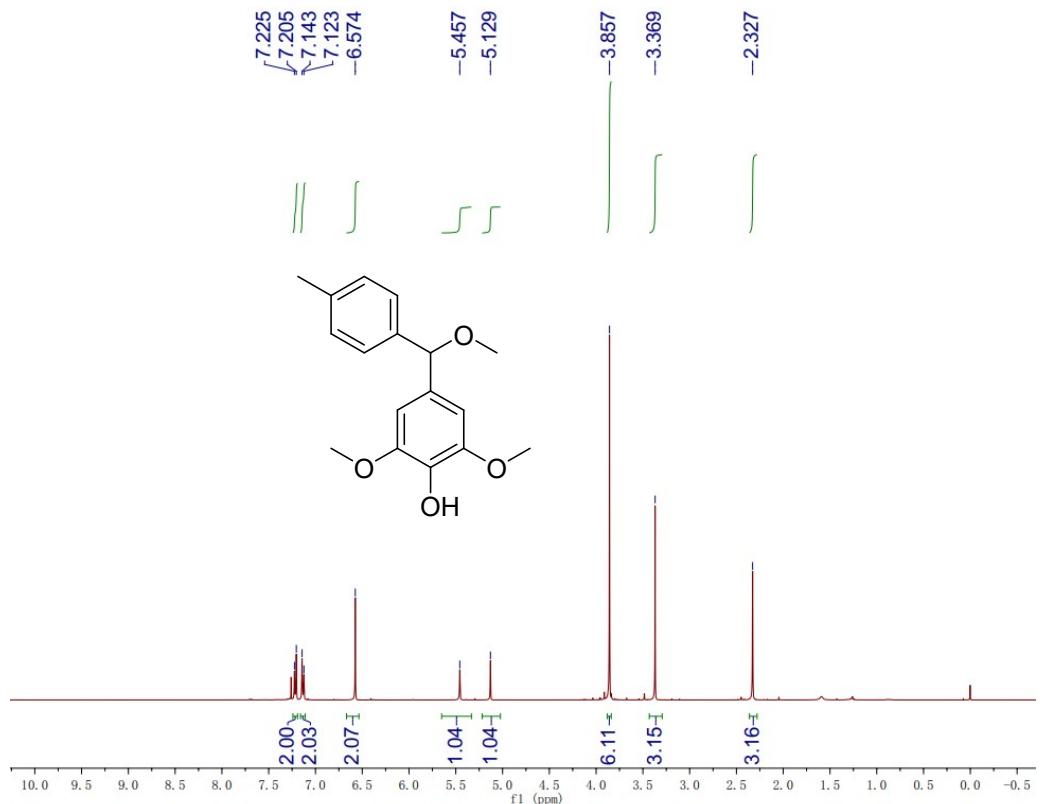
2,6-Dimethoxy-4-(methoxy(phenyl)methyl)phenol **(2w)** $[{}^1\text{H}$ _NMR_600 MHz_(CDCl_3 : 7.26 ppm)]



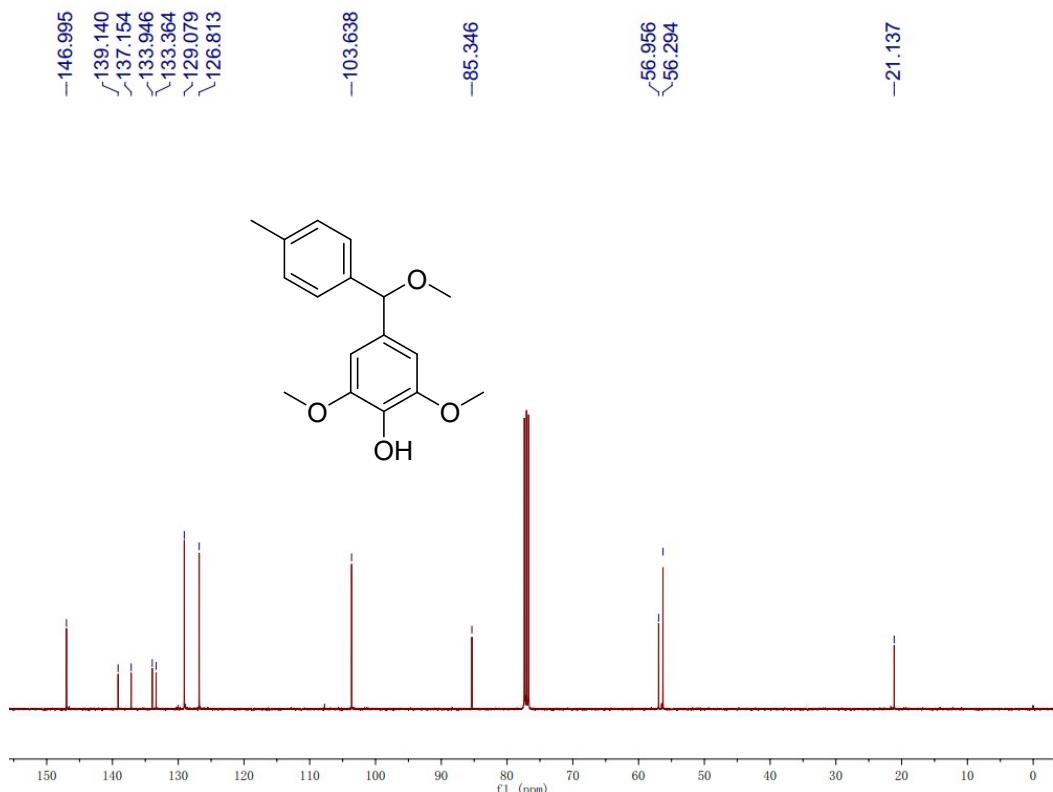
[^{13}C _NMR_150 MHz_(CDCl₃: 77.00 ppm)]



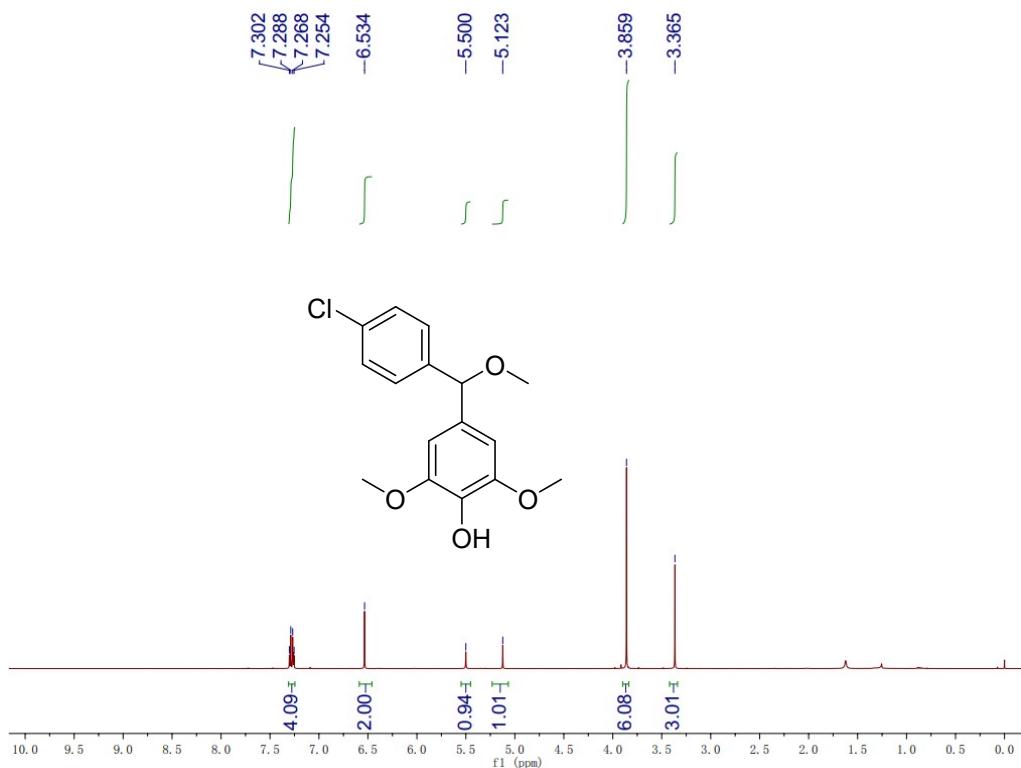
2,6-Dimethoxy-4-(methoxy(p-tolyl)methyl)phenol (2x) [^1H _NMR_400 MHz_(CDCl₃: 7.26 ppm)]



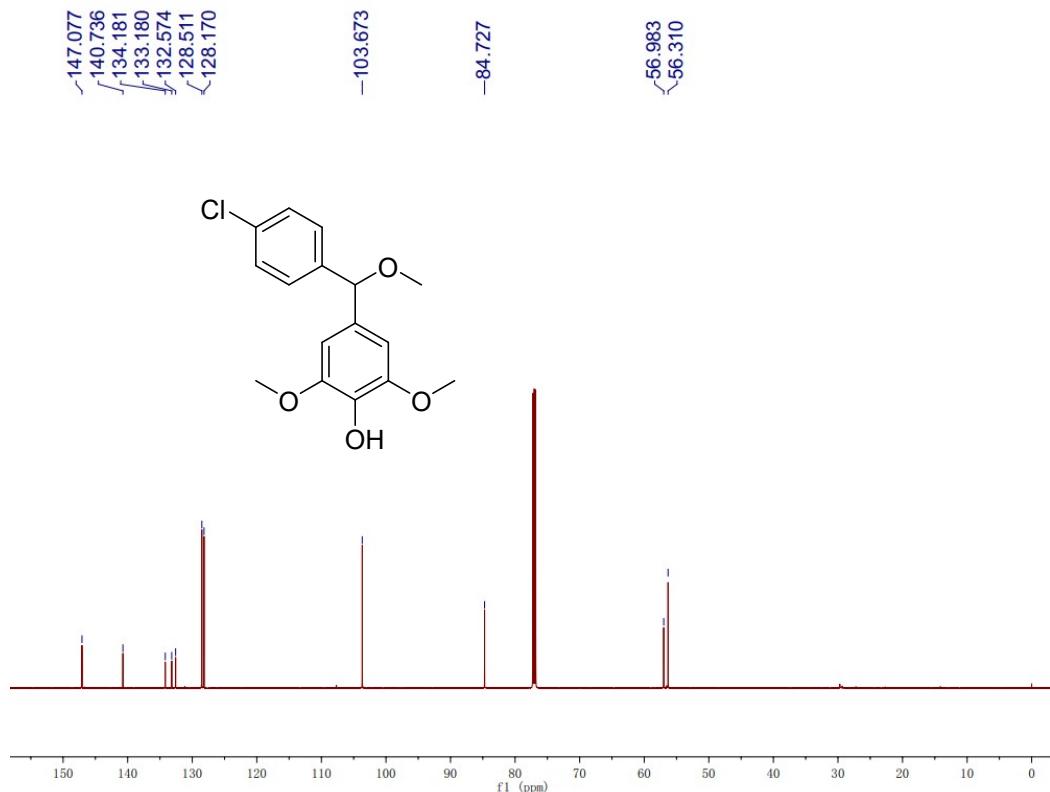
[¹³C_NMR_100 MHz_(CDCl₃: 77.00 ppm)]



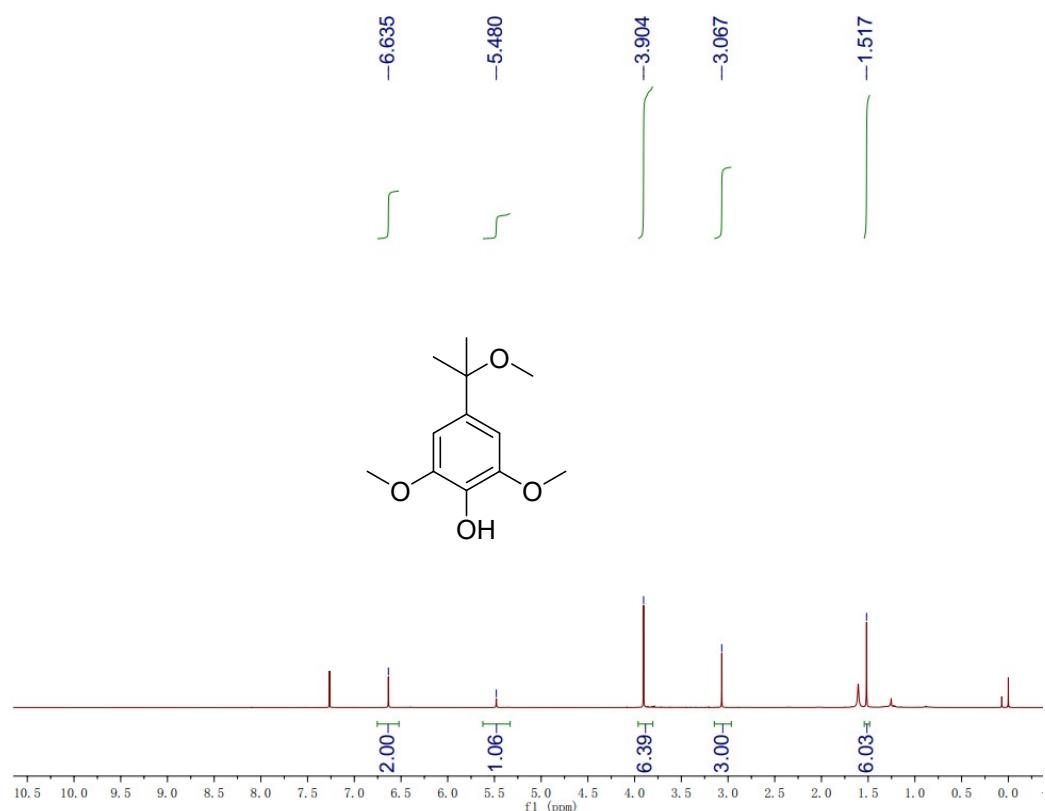
4-((4-Chlorophenyl)(methoxy)methyl)-2,6-dimethoxyphenol (2y) [¹H_NMR_600 MHz_(CDCl₃: 7.26 ppm)]



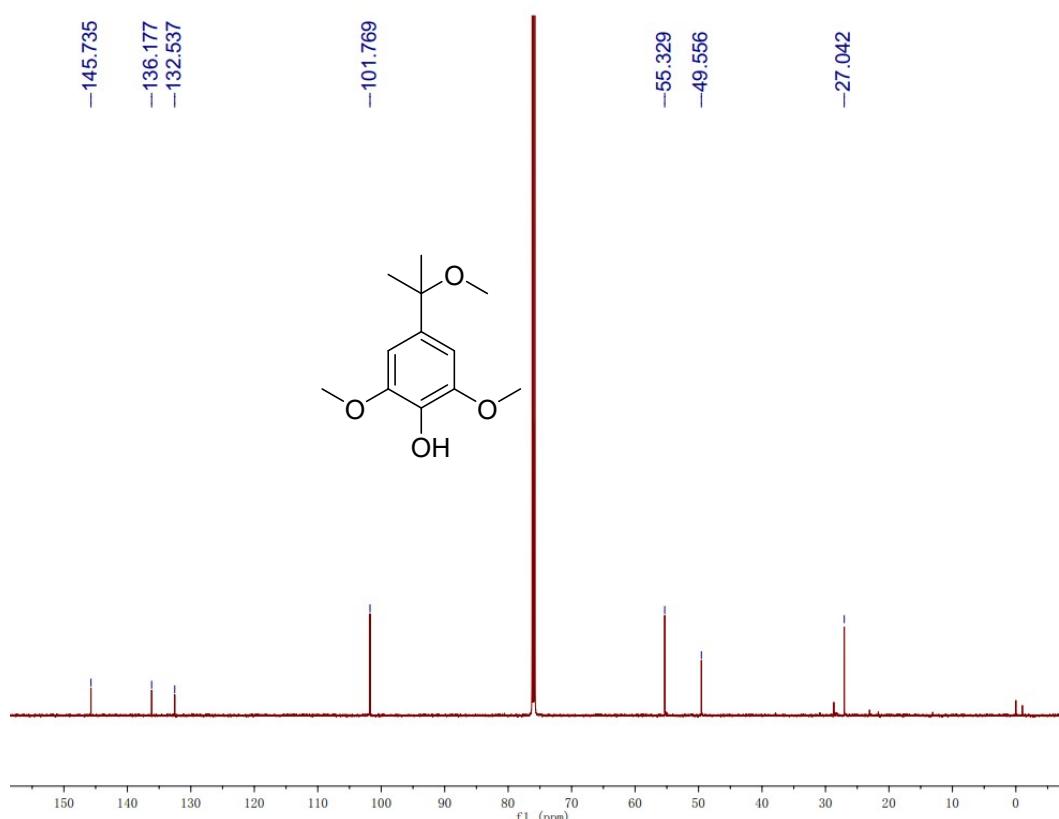
[¹³C_NMR_150 MHz_(CDCl₃: 77.00 ppm)]



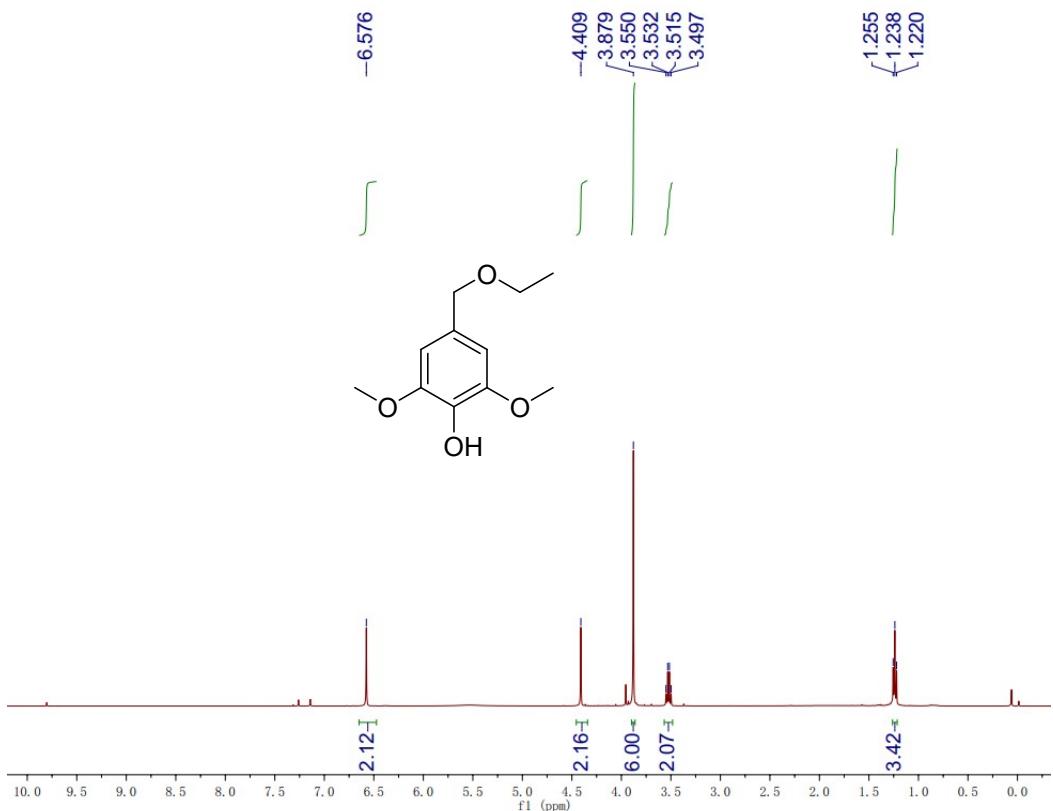
2,6-Dimethoxy-4-(2-methoxypropan-2-yl)phenol (2z) [¹H_NMR_600 MHz_(CDCl₃: 7.26 ppm)]



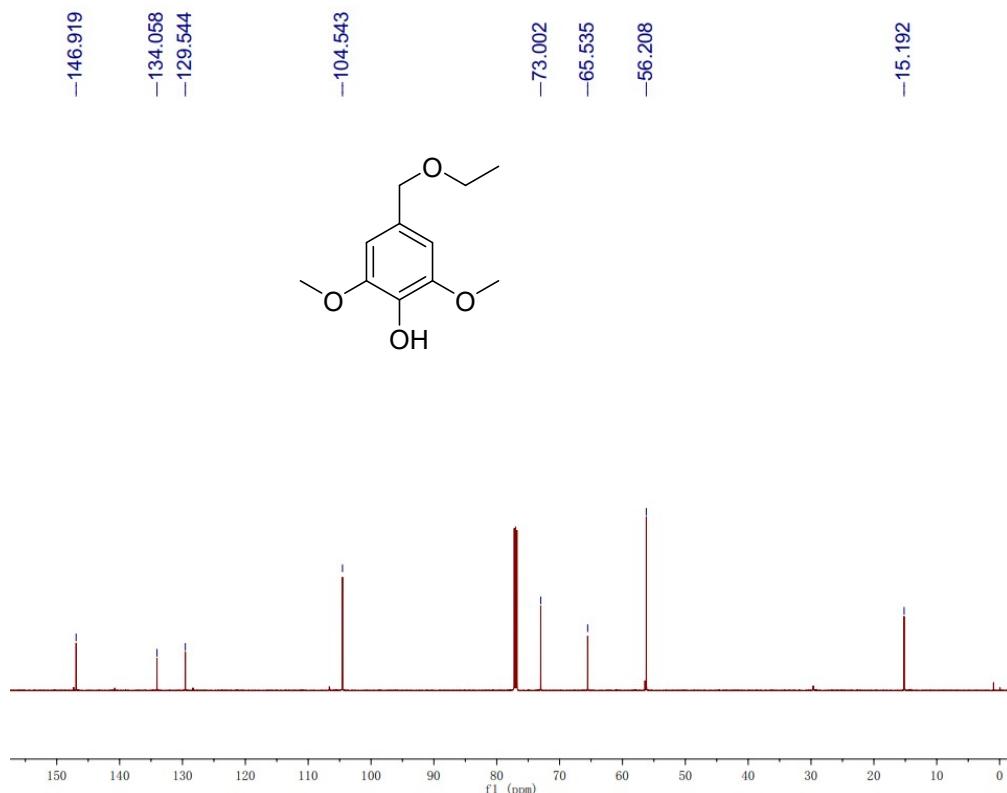
$[{}^{13}\text{C}] \text{NMR}$ 150 MHz (CDCl_3 : 77.00 ppm)]



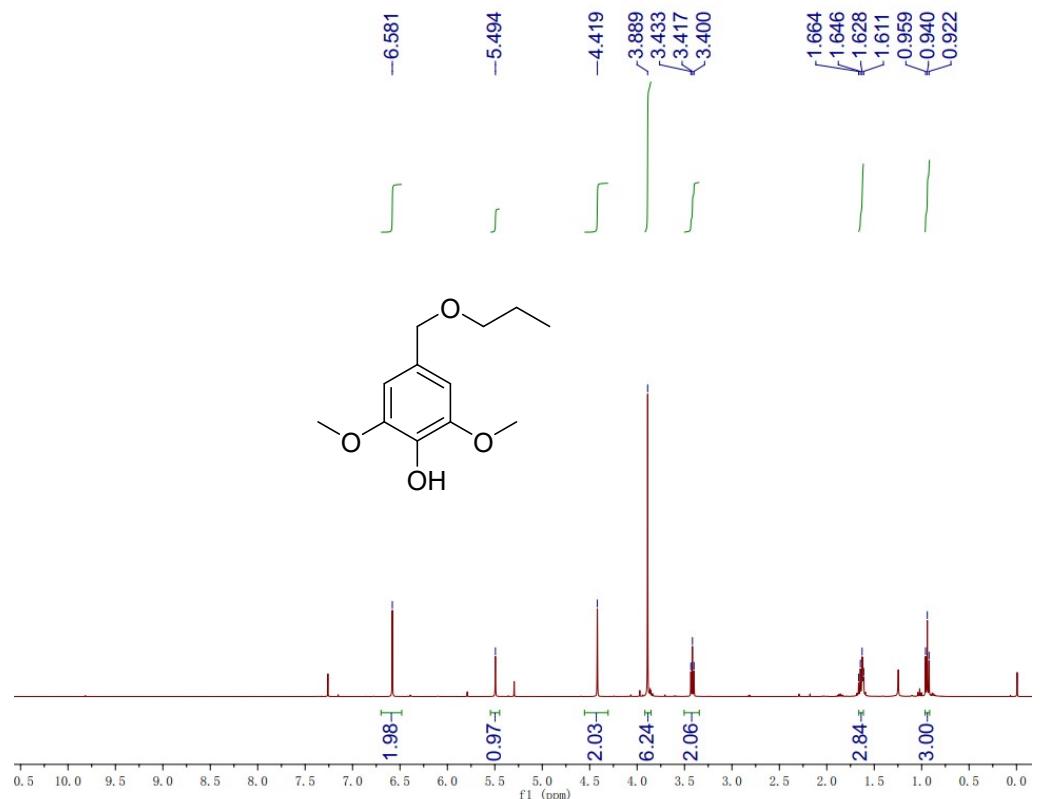
4-(Ethoxymethyl)-2,6-dimethoxyphenol (3a) $[{}^1\text{H}] \text{NMR}$ 400 MHz (CDCl_3 : 7.26 ppm)]



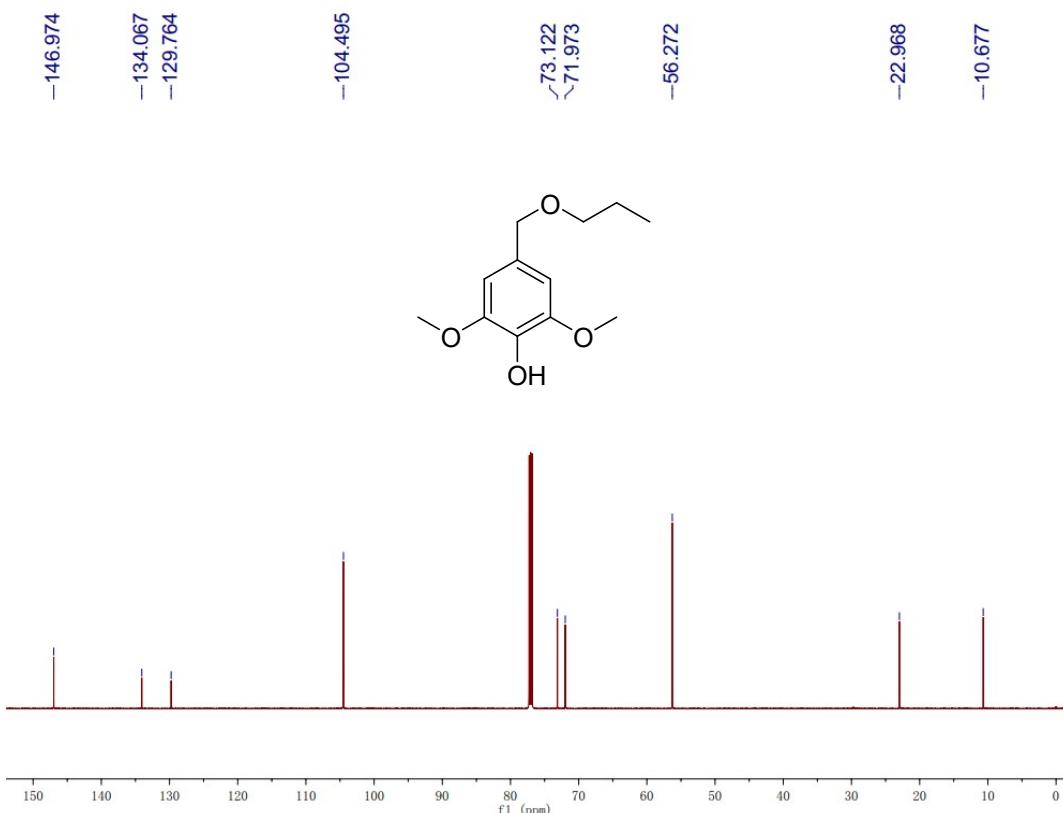
$[{}^{13}\text{C}_\text{NMR}$ 150 MHz (CDCl₃: 77.00 ppm)]



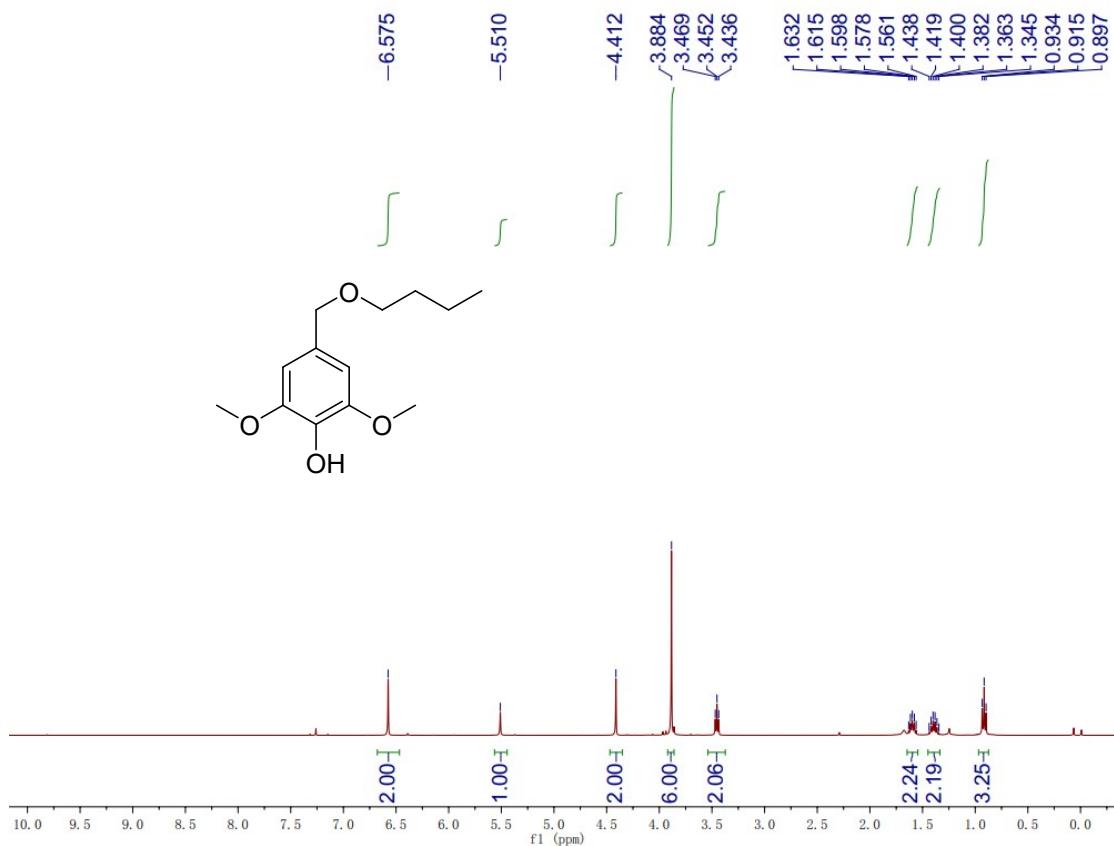
2,6-Dimethoxy-4-(propoxymethyl)phenol (3b) [^1H NMR 400 MHz (CDCl₃: 7.26 ppm)]



[¹³C_NMR_150 MHz_(CDCl₃: 77.00 ppm)]

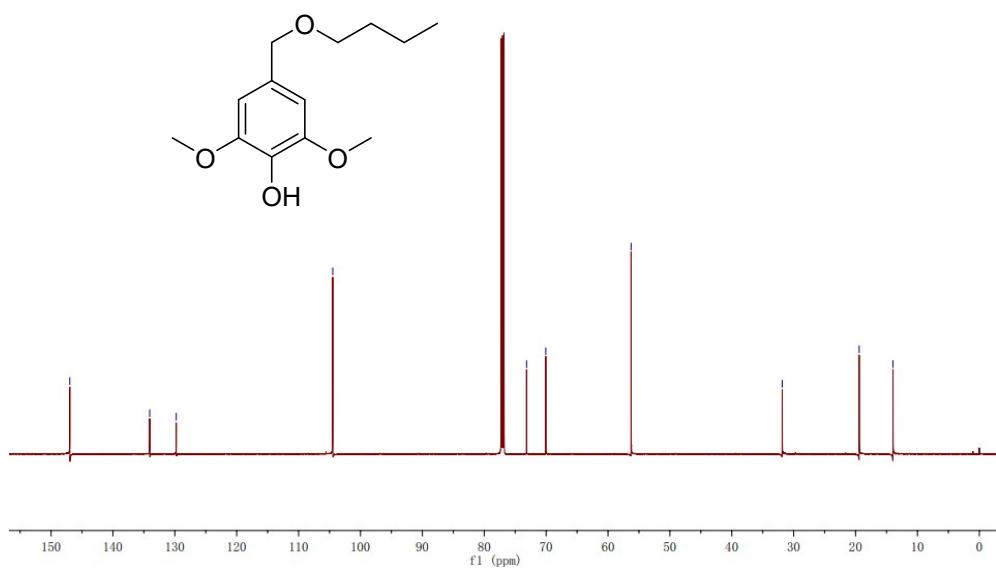


4-(Butoxymethyl)-2,6-dimethoxyphenol (3c) [¹H_NMR_400 MHz_(CDCl₃: 7.26 ppm)]

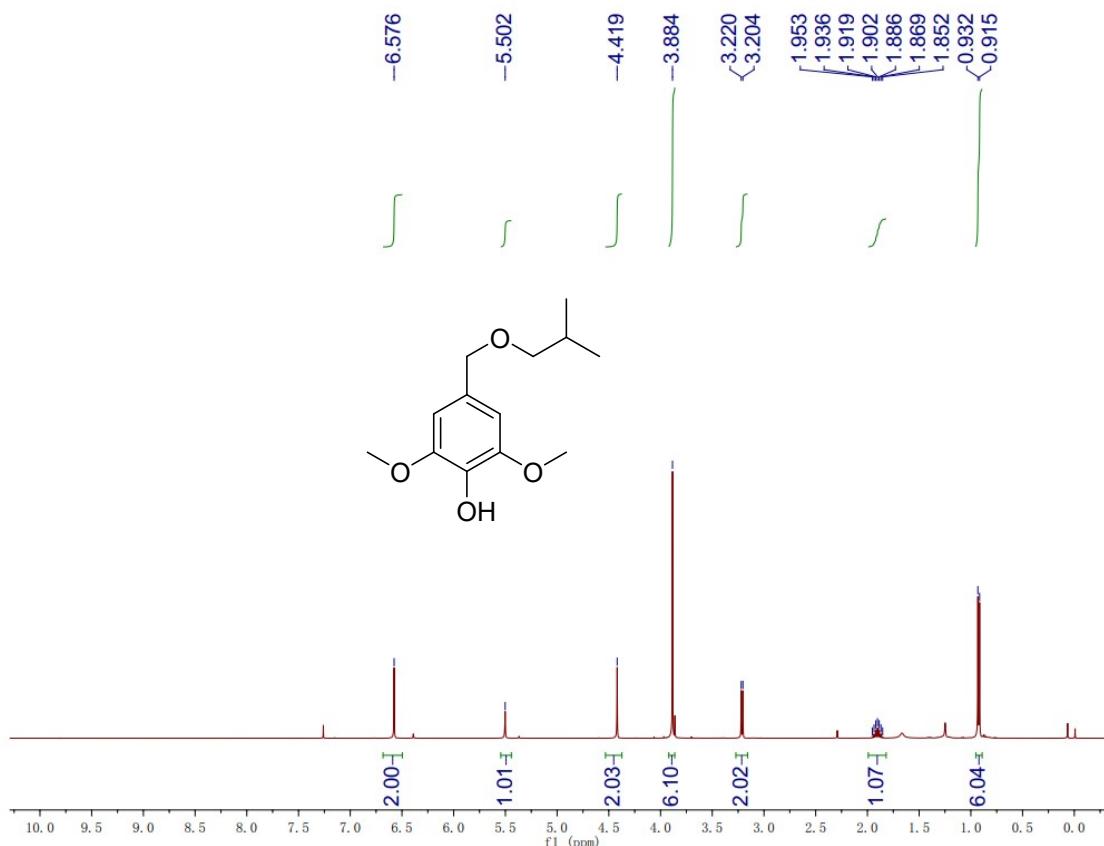


[¹³C_NMR_150 MHz_(CDCl₃: 77.00 ppm)]

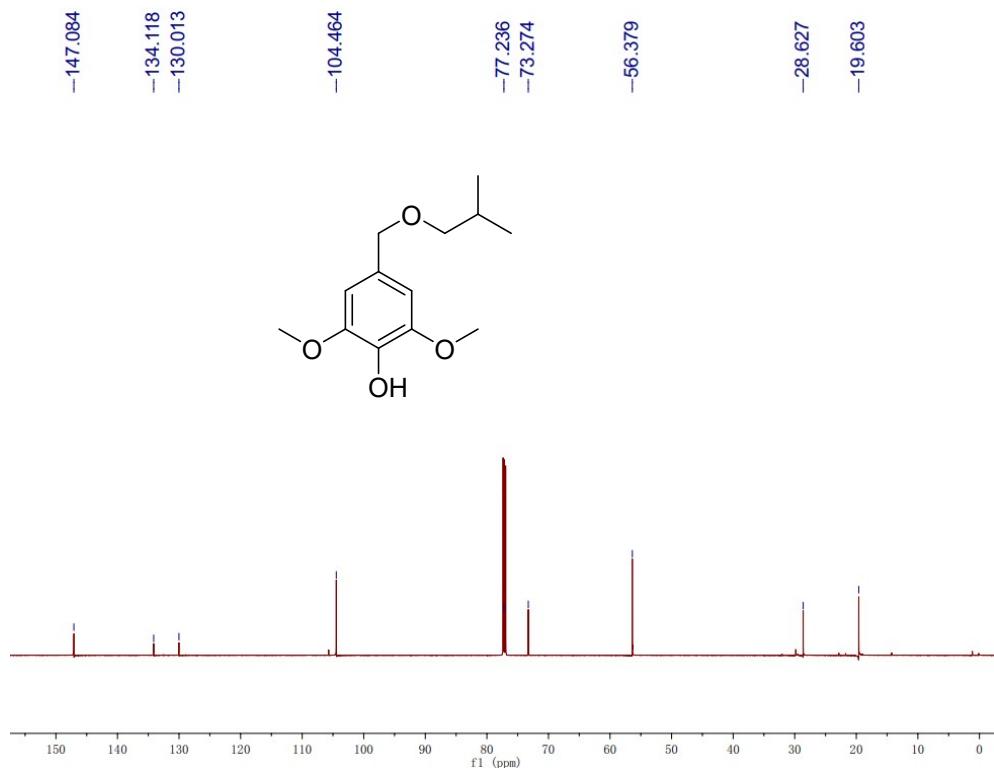
-146.970
 -134.054
 -129.772
 -104.482
 -73.162
 -70.056
 -56.267
 -31.844
 -19.414
 -13.954



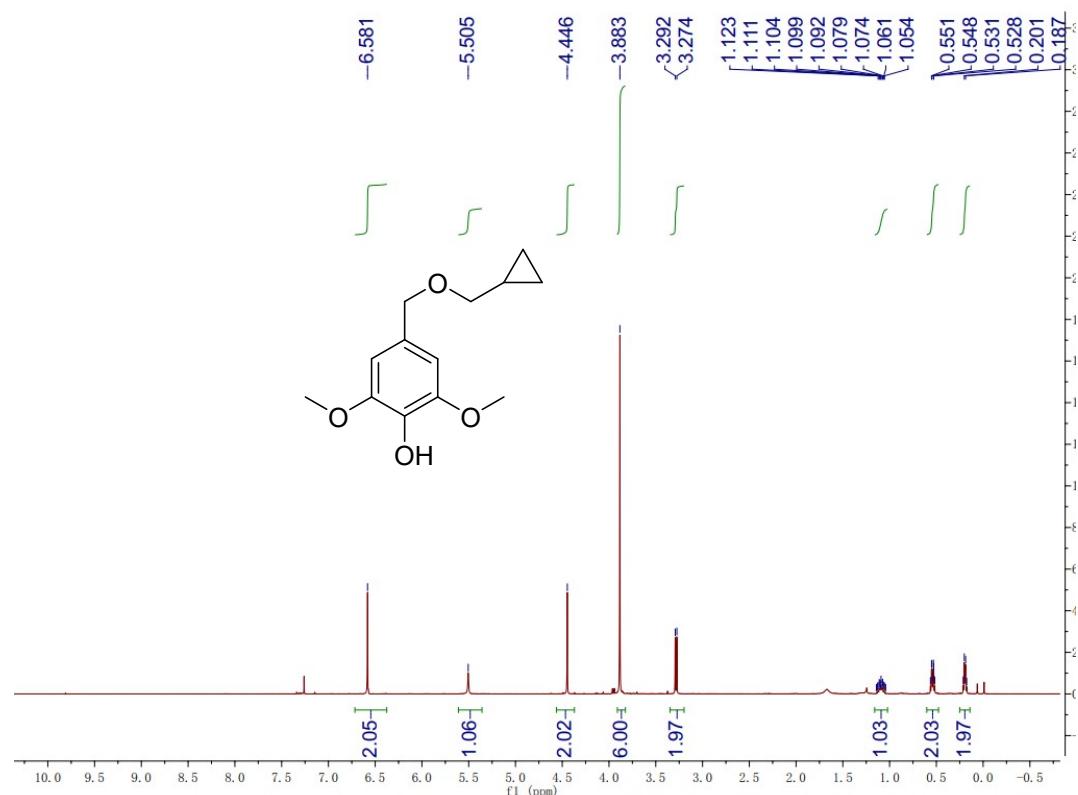
4-(Isobutoxymethyl)-2,6-dimethoxyphenol (3d) [¹H_NMR_400 MHz_(CDCl₃: 7.26 ppm)]



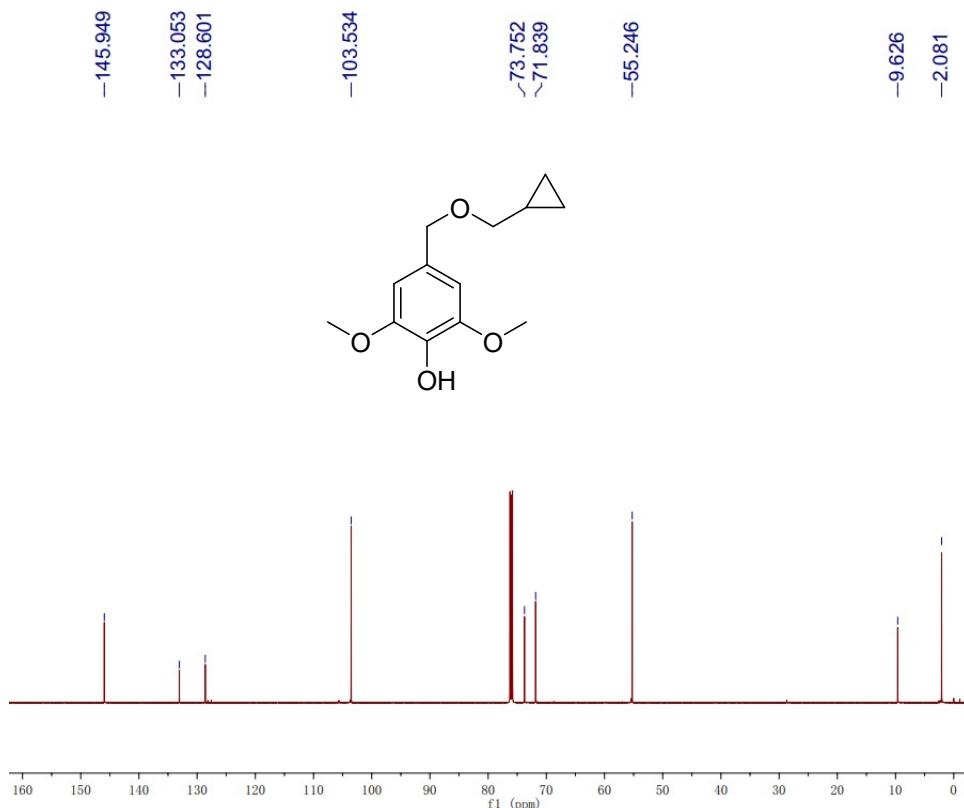
[¹³C_NMR_150 MHz_(CDCl₃: 77.00 ppm)]



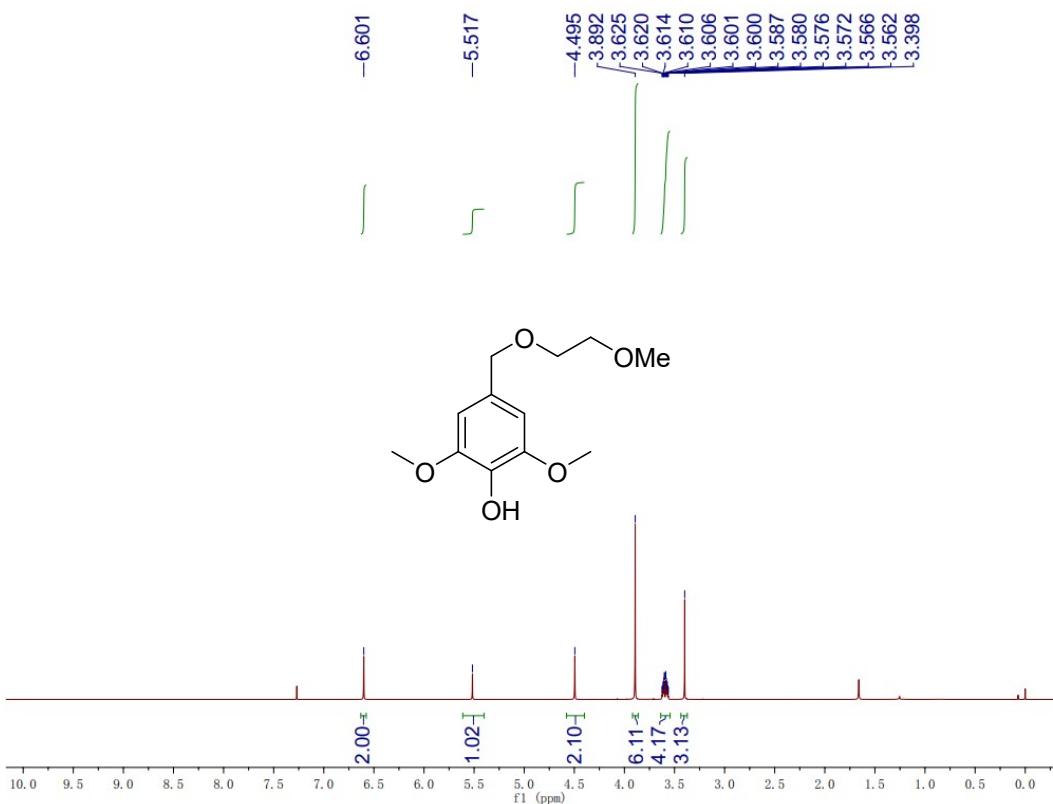
4-((Cyclopropylmethoxy)methyl)-2,6-dimethoxyphenol (3e) [¹H_NMR_400 MHz_(CDCl₃: 7.26 ppm)]



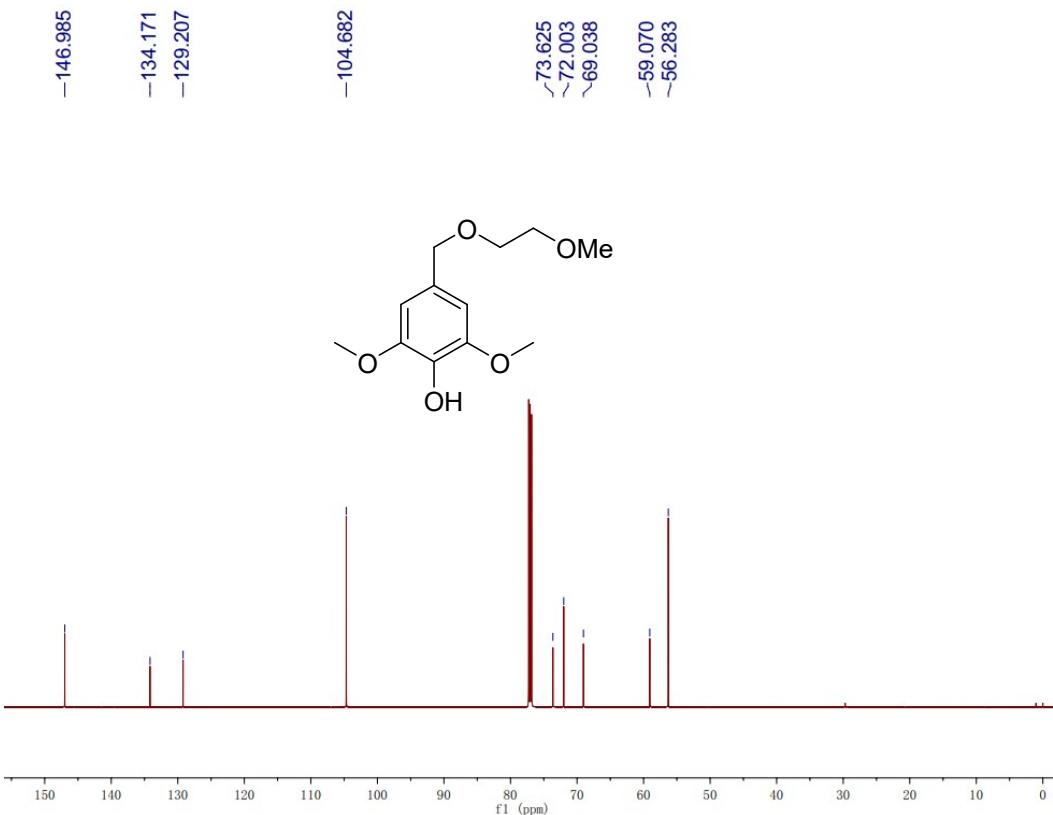
$[{}^{13}\text{C}$ _NMR_150 MHz_(CDCl_3 : 77.00 ppm)]



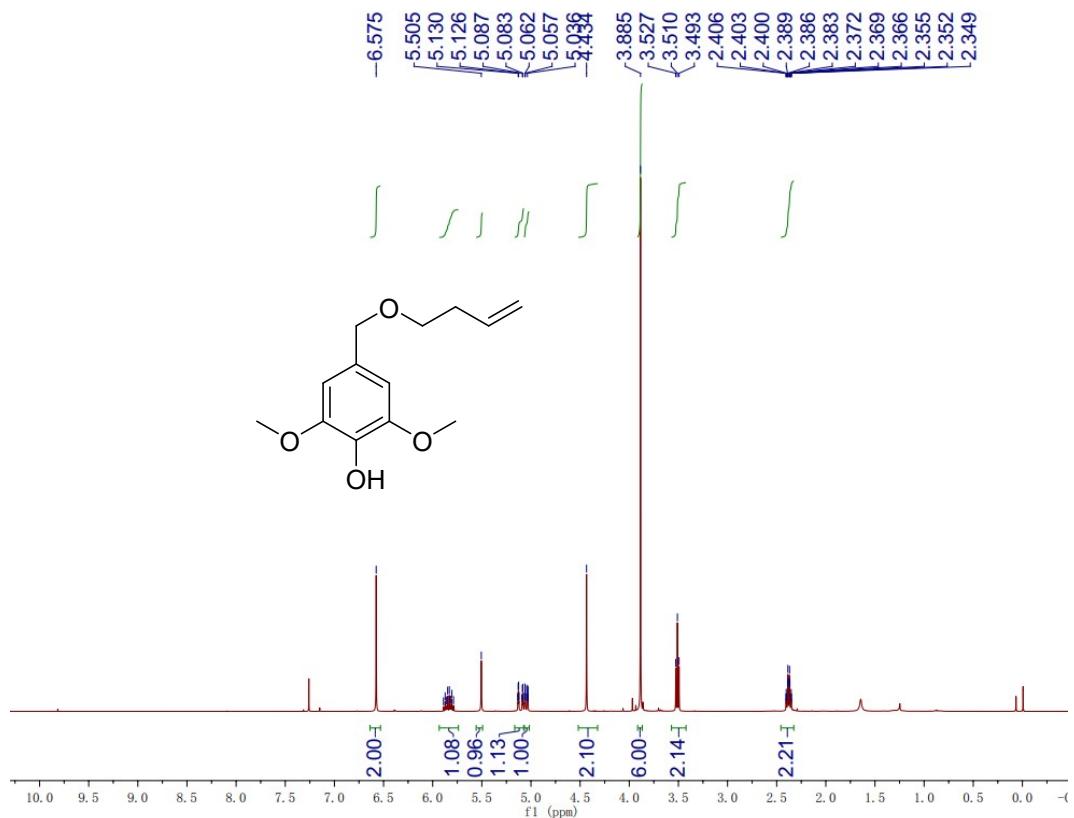
2,6-Dimethoxy-4-((2-methoxyethoxy)methyl)phenol (3f) $[{}^1\text{H}$ _NMR_400 MHz_(CDCl_3 : 7.26 ppm)]



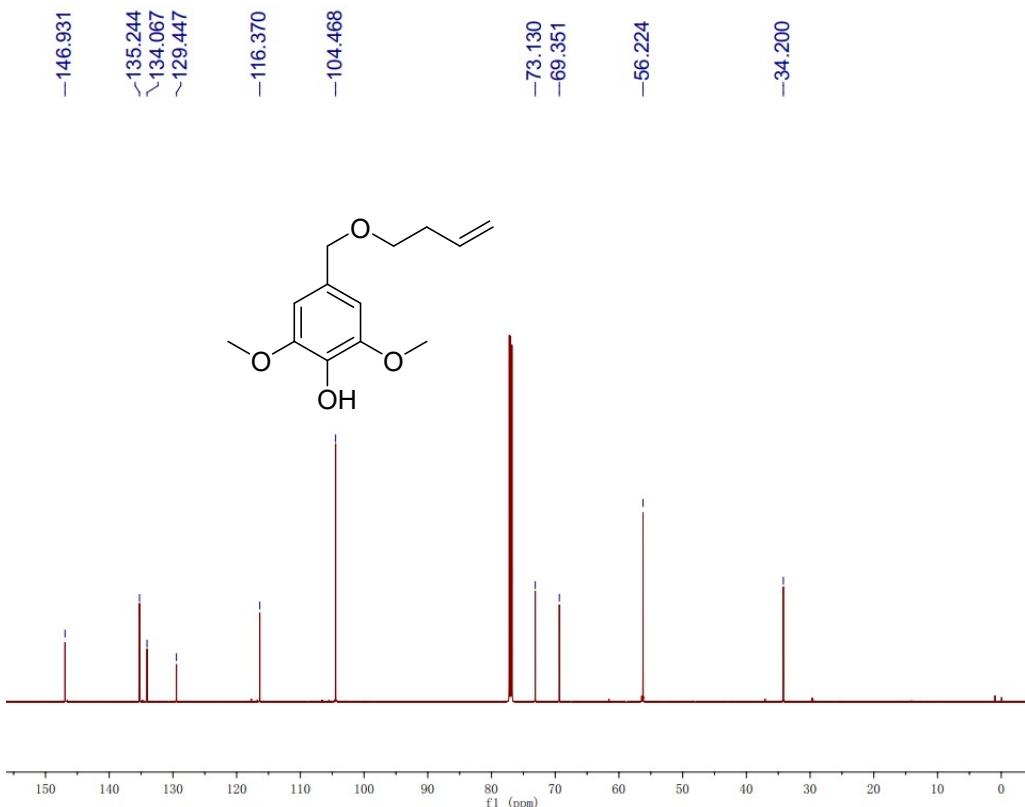
[¹³C_NMR_150 MHz_(CDCl₃: 77.00 ppm)]



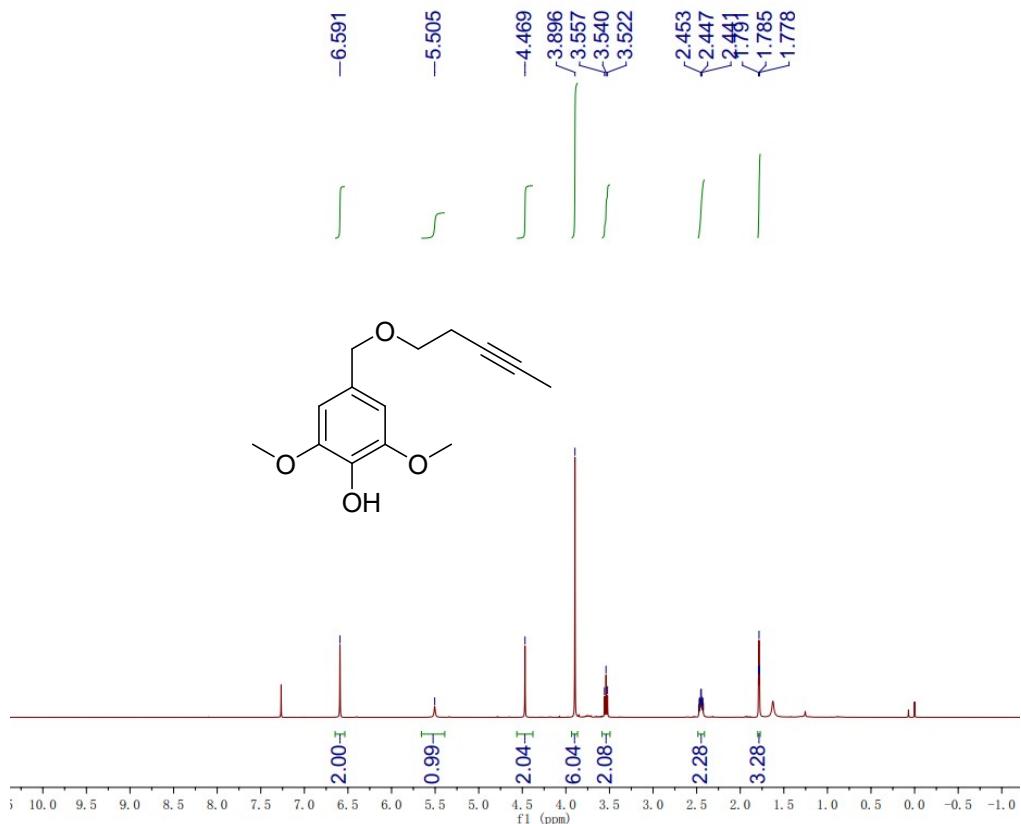
4-((But-3-en-1-yloxy)methyl)-2,6-dimethoxyphenol (3g) [¹H_NMR_400 MHz_(CDCl₃: 7.26 ppm)]



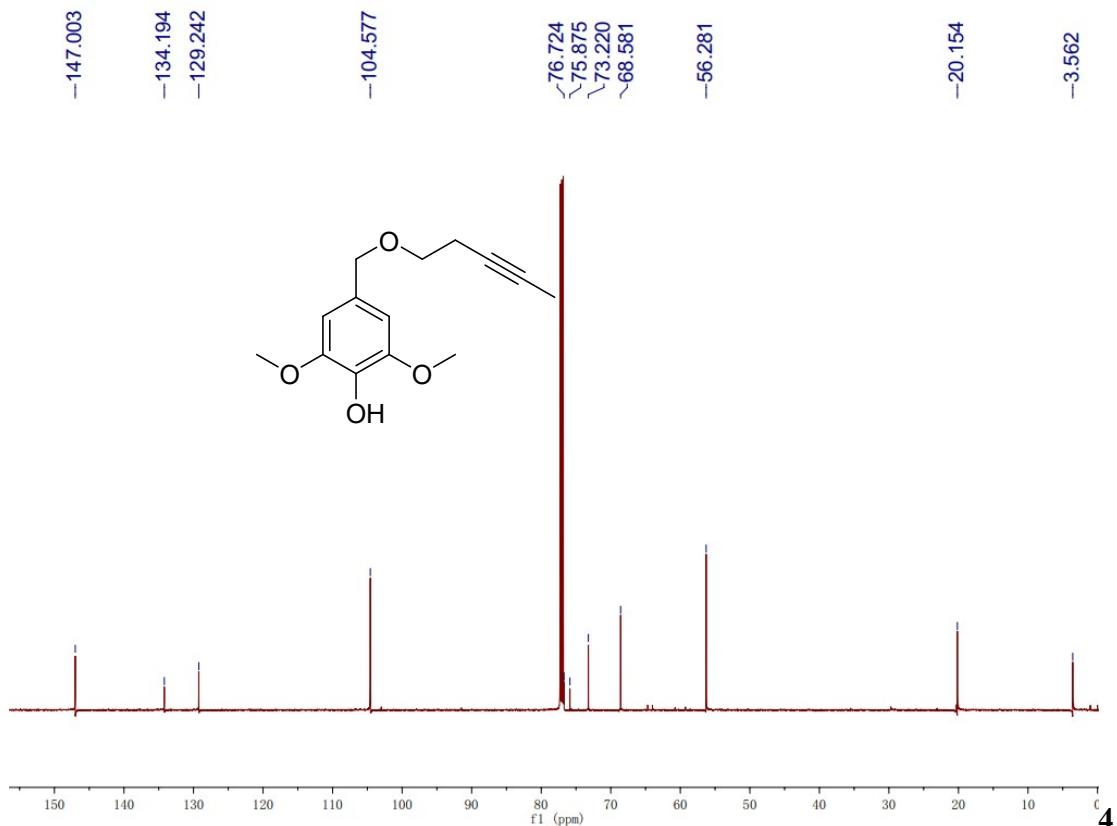
[¹³C_NMR_150 MHz_(CDCl₃: 77.00 ppm)]



2,6-Dimethoxy-4-((pent-3-yn-1-yloxy)methyl)phenol (3h) [¹H_NMR_400 MHz_(CDCl₃: 7.26 ppm)]

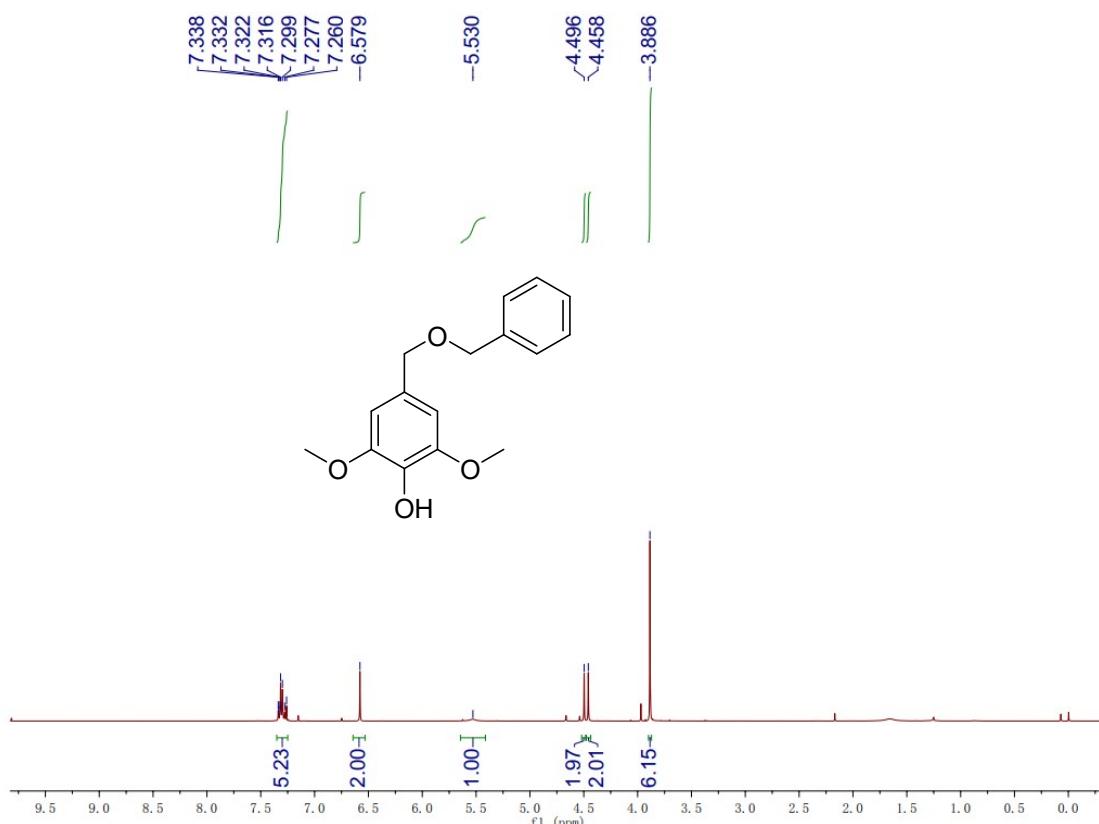


[¹³C_NMR_150 MHz_(CDCl₃: 77.00 ppm)]

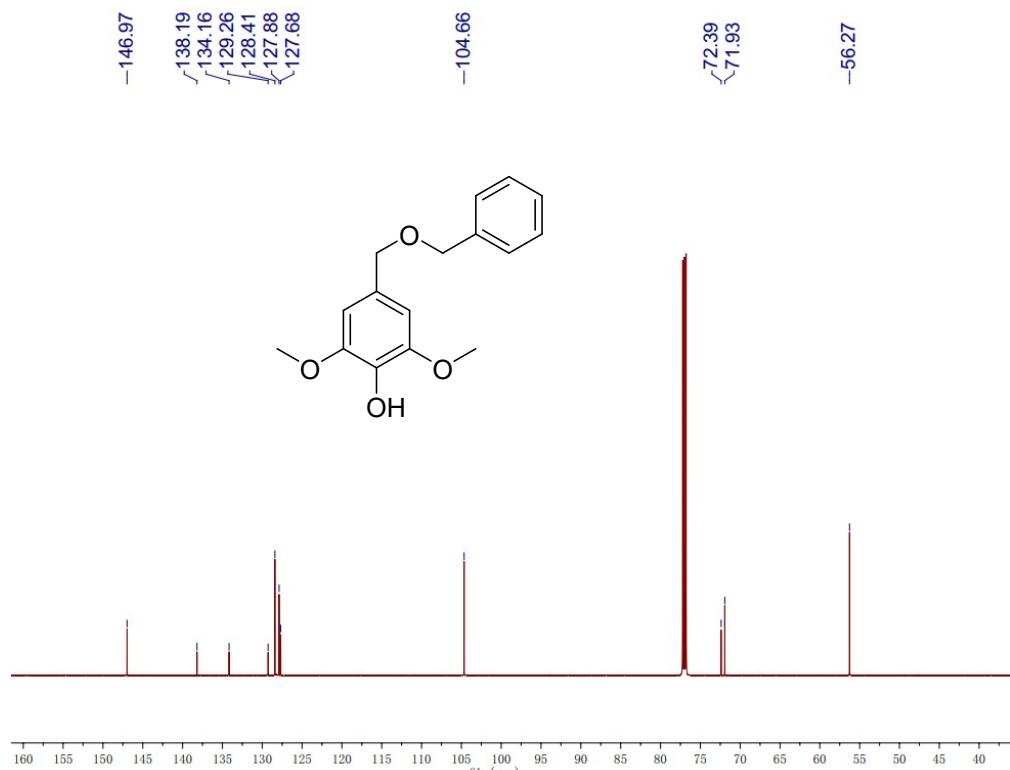


-((Benzylloxy)methyl)-2,6-dimethoxyphenol (3i) [¹H_NMR_400 MHz_(CDCl₃: 7.26

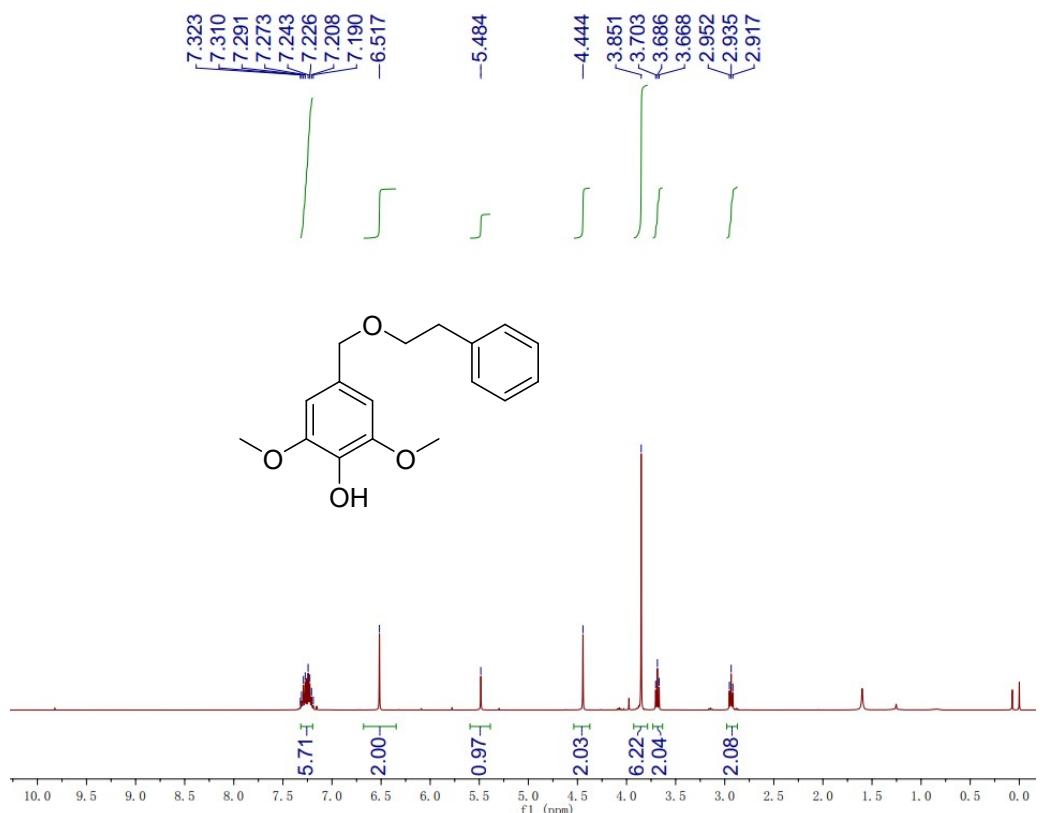
ppm)]



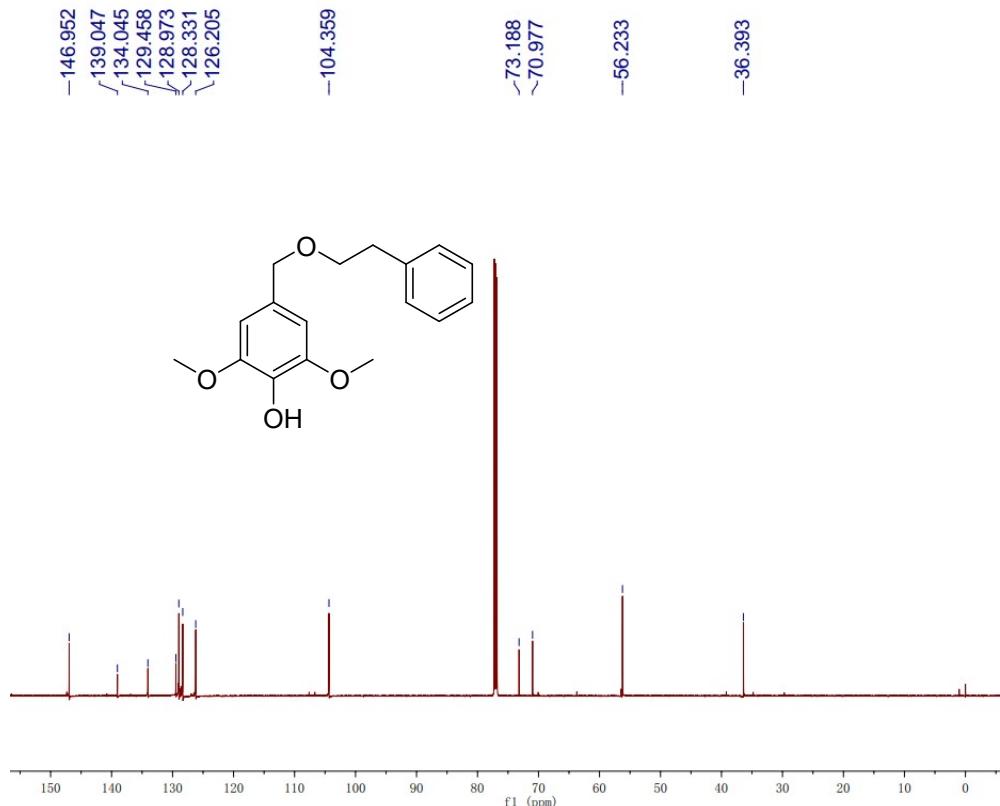
[^{13}C _NMR_150 MHz_(CDCl₃: 77.00 ppm)]



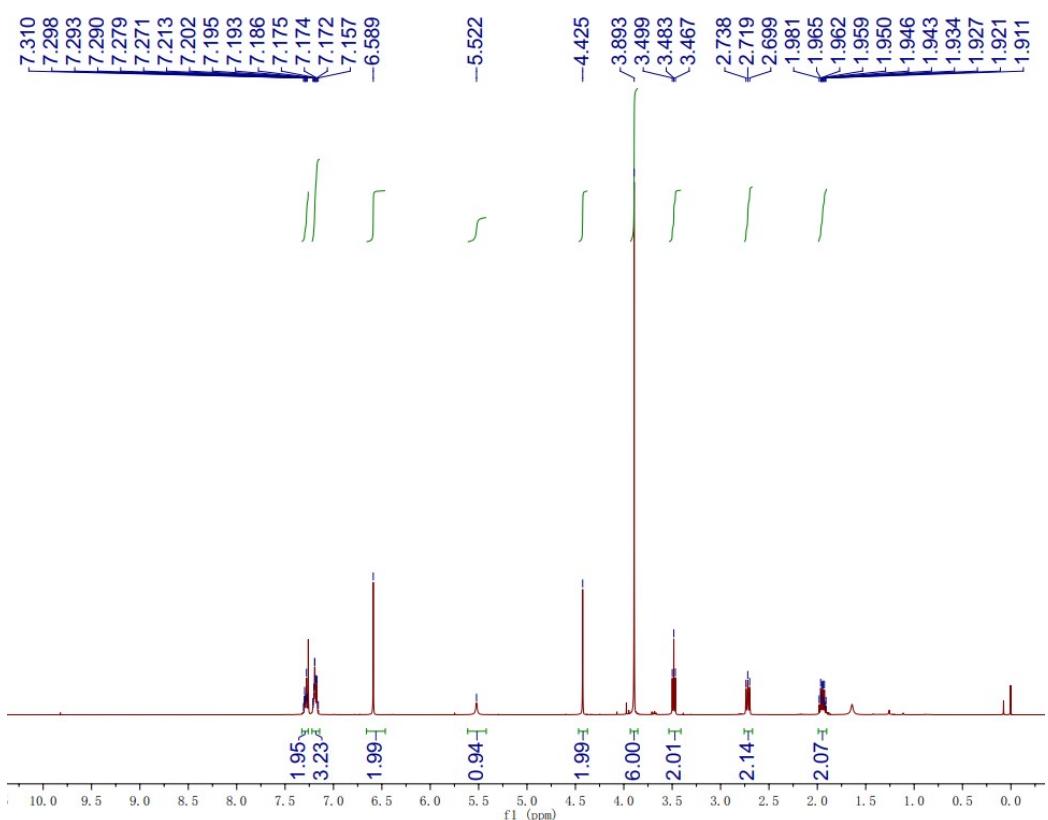
2,6-Dimethoxy-4-(phenethoxymethyl)phenol (3j) [^1H _NMR_400 MHz_(CDCl₃: 7.26 ppm)]



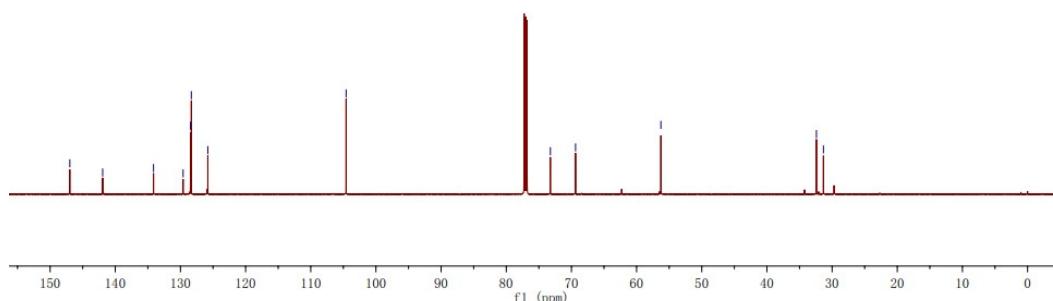
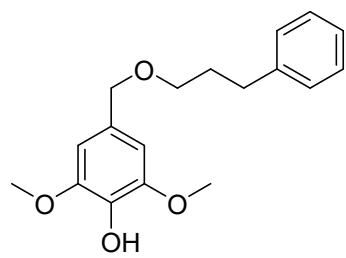
[¹³C_NMR_150 MHz_(CDCl₃: 77.00 ppm)]



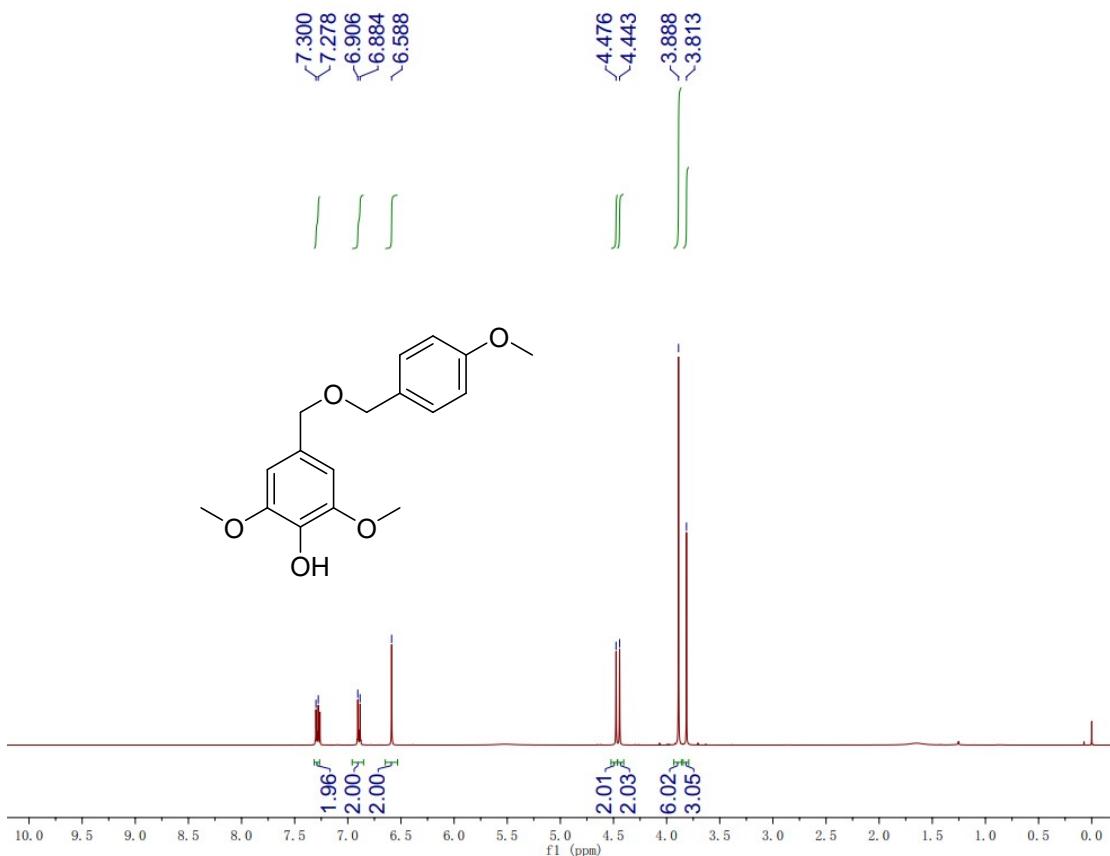
2,6-Dimethoxy-4-((3-(p-tolyl)propoxy)methyl)phenol (3k) [¹H_NMR_400 MHz_(CDCl₃: 7.26 ppm)]



[^{13}C _NMR_150 MHz_(CDCl₃: 77.00 ppm)]

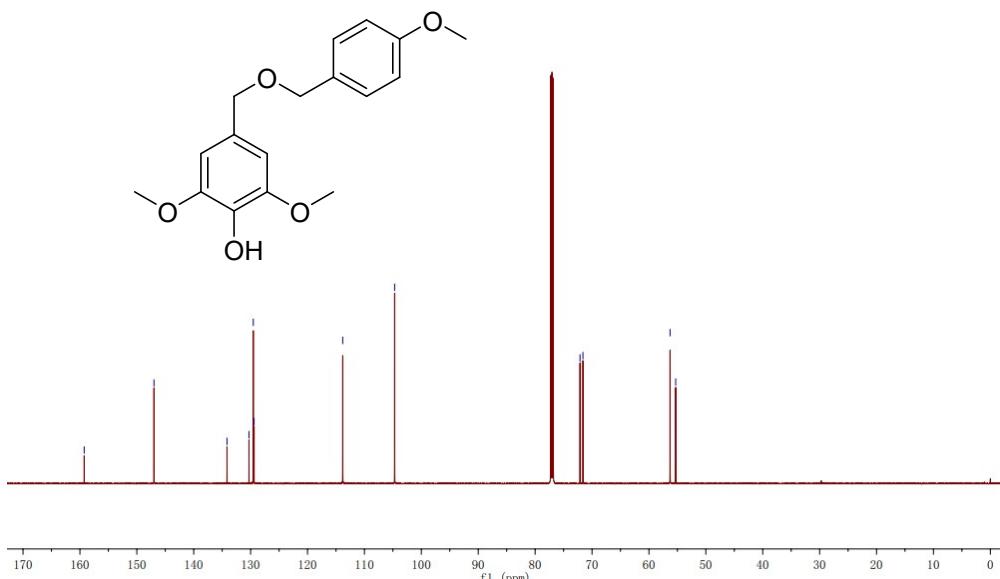


2,6-Dimethoxy-4-(((4-methoxybenzyl)oxy)methyl)phenol (3l) [^1H _NMR_400 MHz_(CDCl₃: 7.26 ppm)]

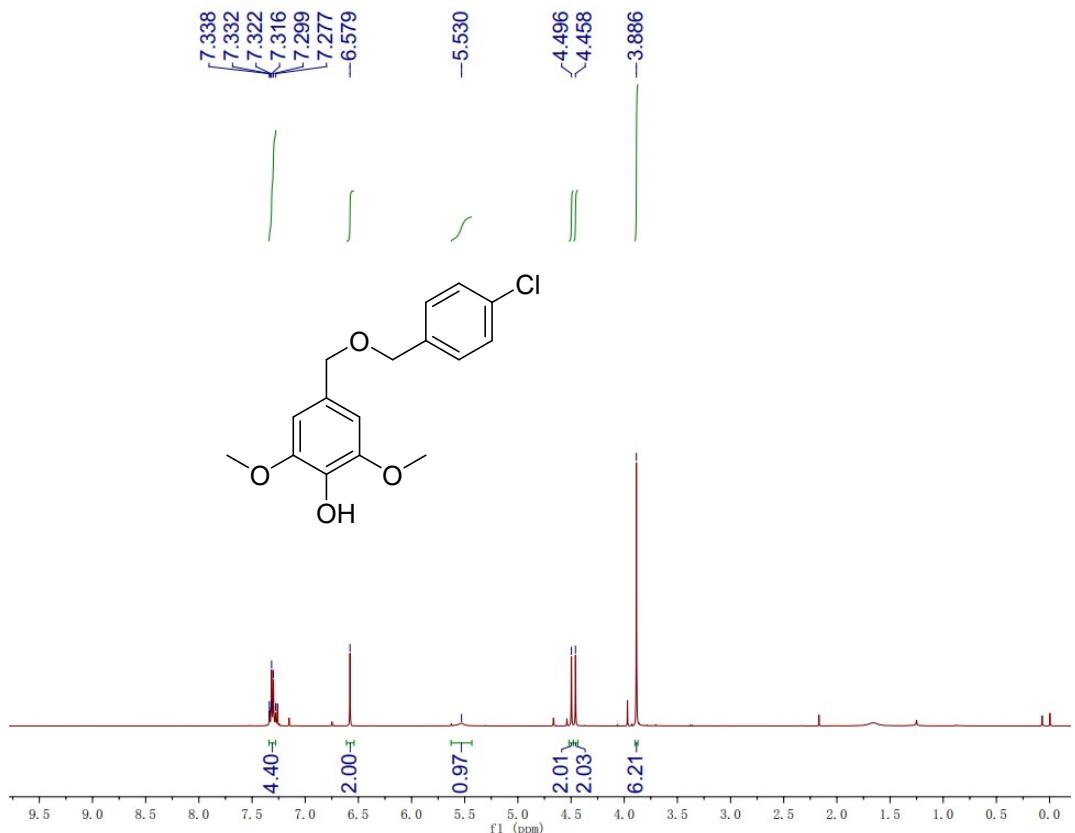


[¹³C_NMR_150 MHz_(CDCl₃: 77.00 ppm)]

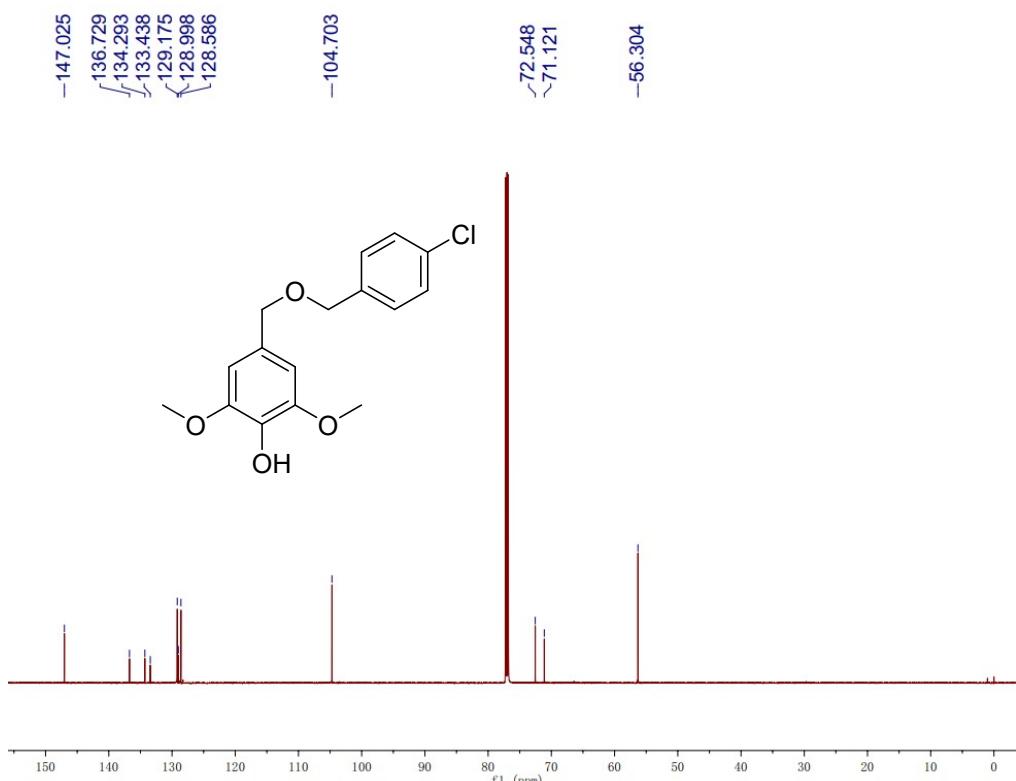
-159.246	-146.986	134.152	130.292	129.531	129.391	-113.814	-104.692
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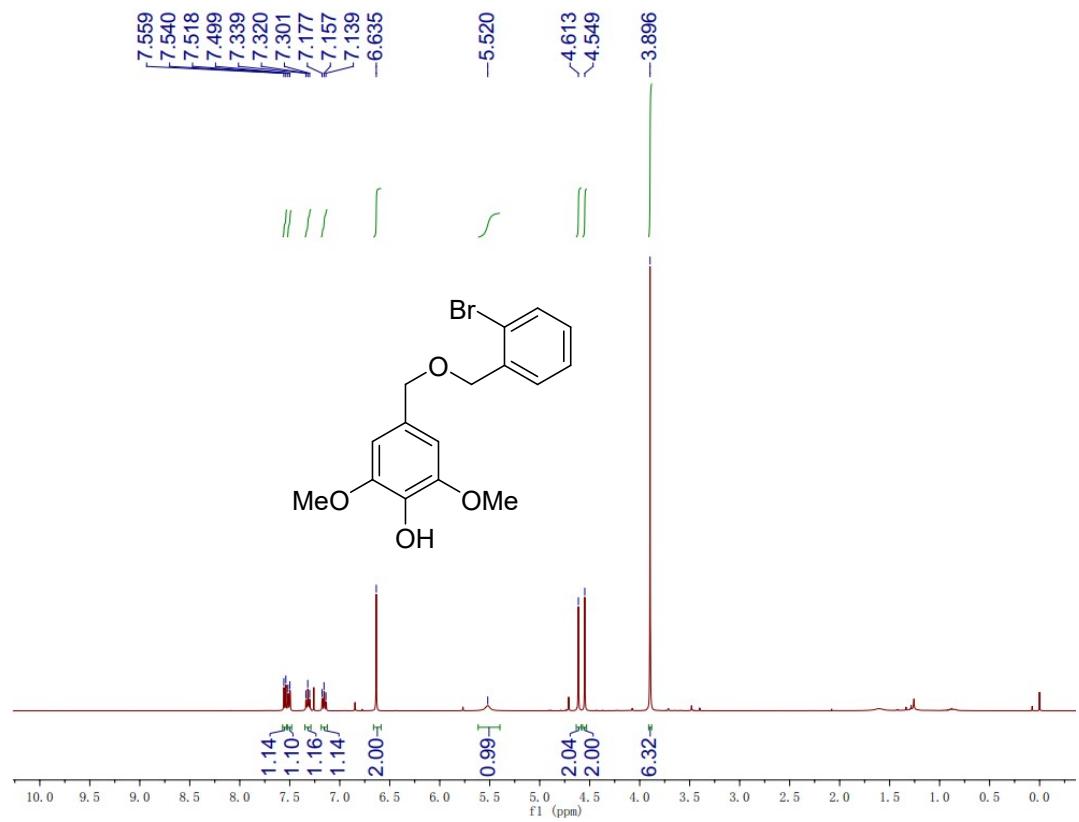
4-((4-Chlorobenzyl)oxy)methyl)-2,6-dimethoxyphenol (3m) [¹H_NMR_400 MHz_(CDCl₃: 7.26 ppm)]



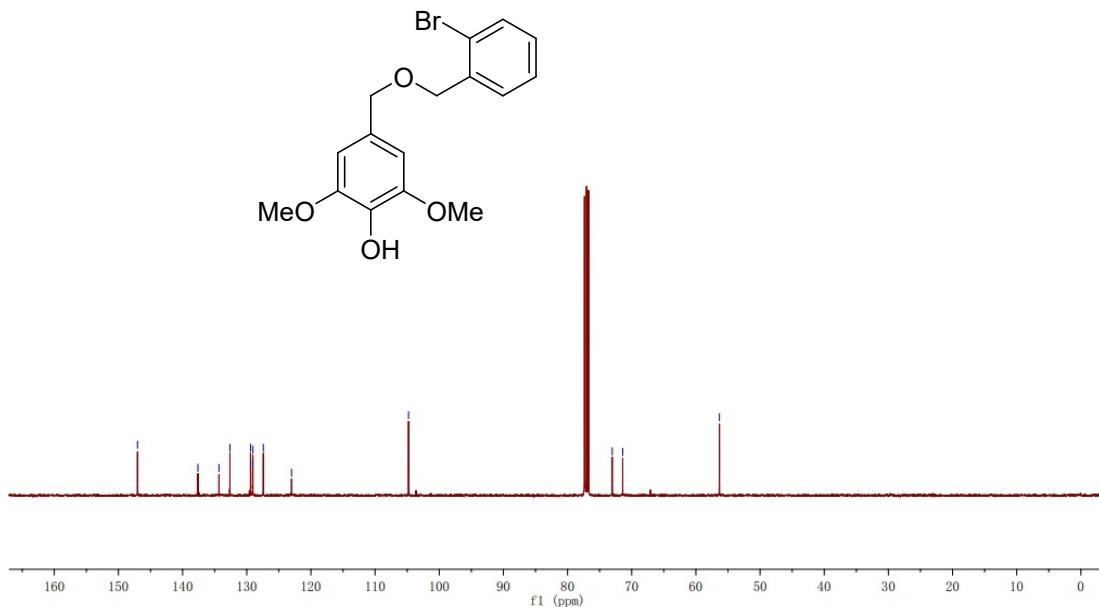
[¹³C_NMR_150 MHz_(CDCl₃: 77.00 ppm)]



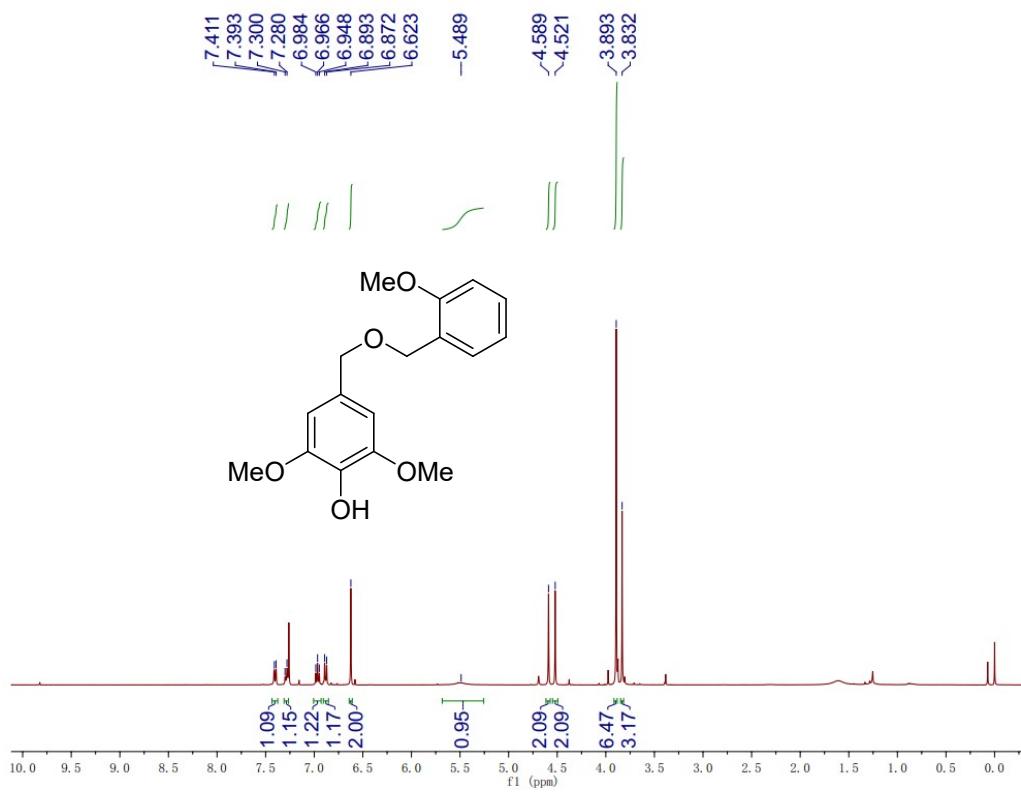
4-((2-Bromobenzyl)oxy)methyl-2,6-dimethoxyphenol (3n) [¹H_NMR_400 MHz_(CDCl₃: 7.26 ppm)]



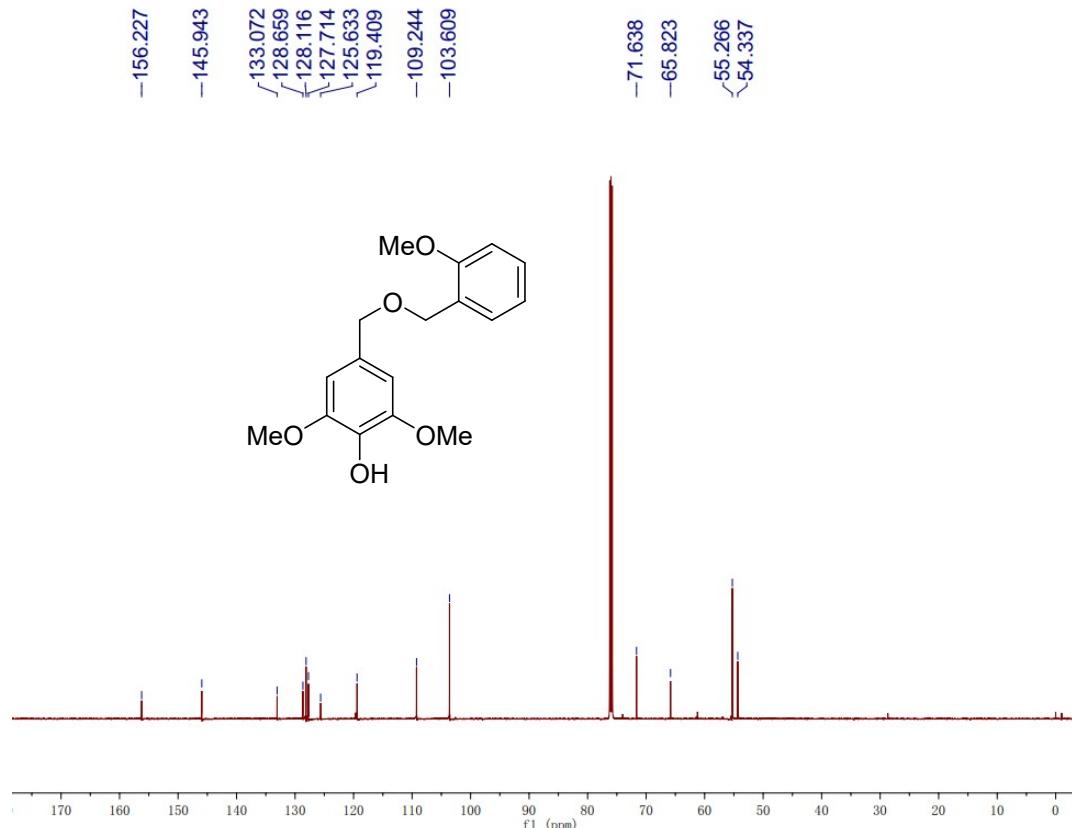
[¹³C_NMR_100 MHz_(CDCl₃: 77.00 ppm)]



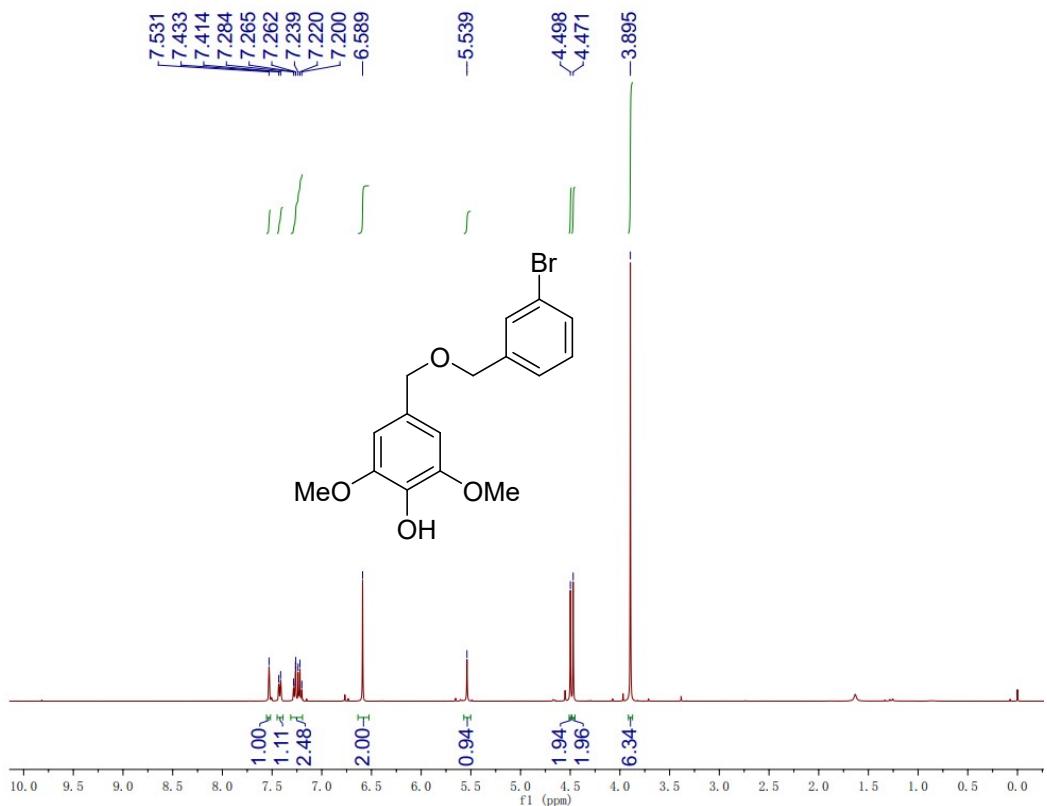
2,6-Dimethoxy-4-(((2-methoxybenzyl)oxy)methyl)phenol (3o) [¹H_NMR_400 MHz_(CDCl₃: 7.26 ppm)]



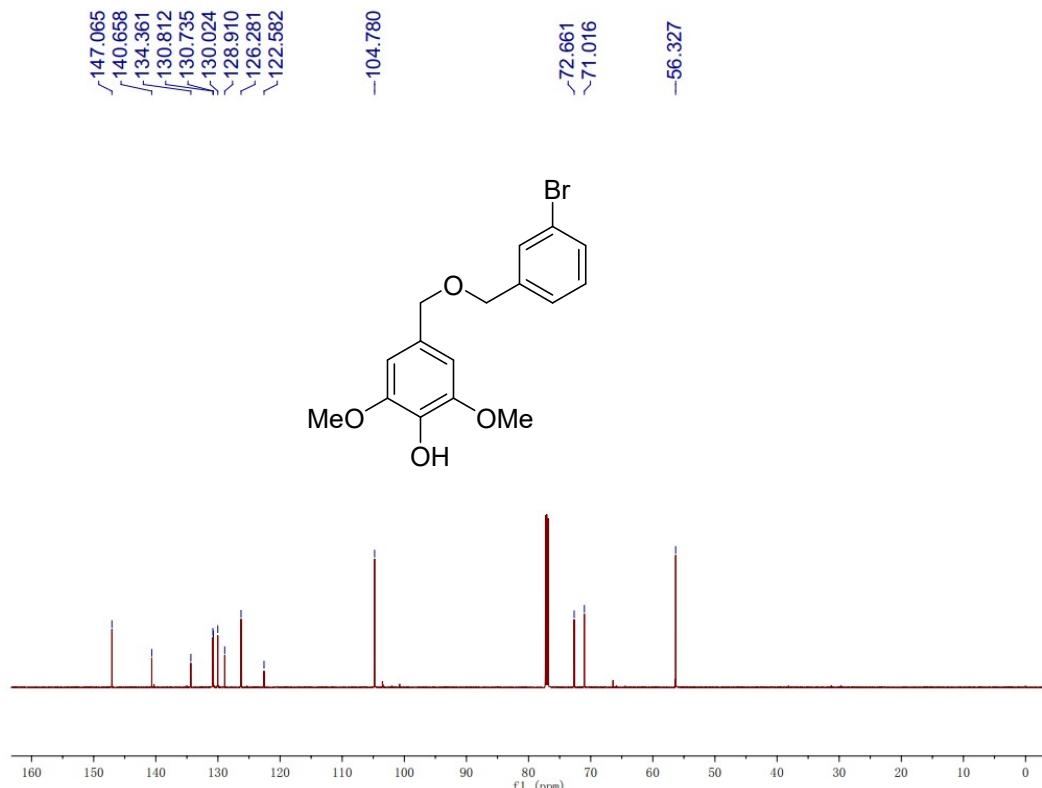
$[{}^{13}\text{C}$ _NMR_150 MHz_(CDCl_3 : 77.00 ppm)]



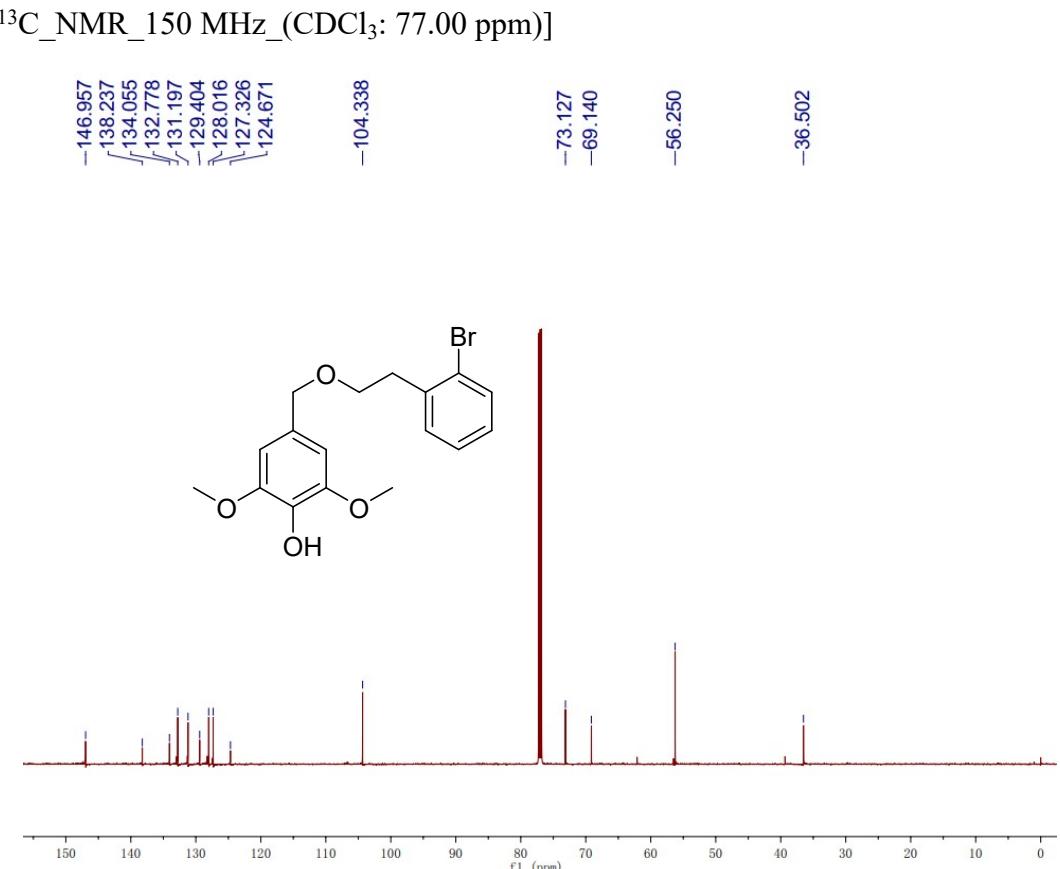
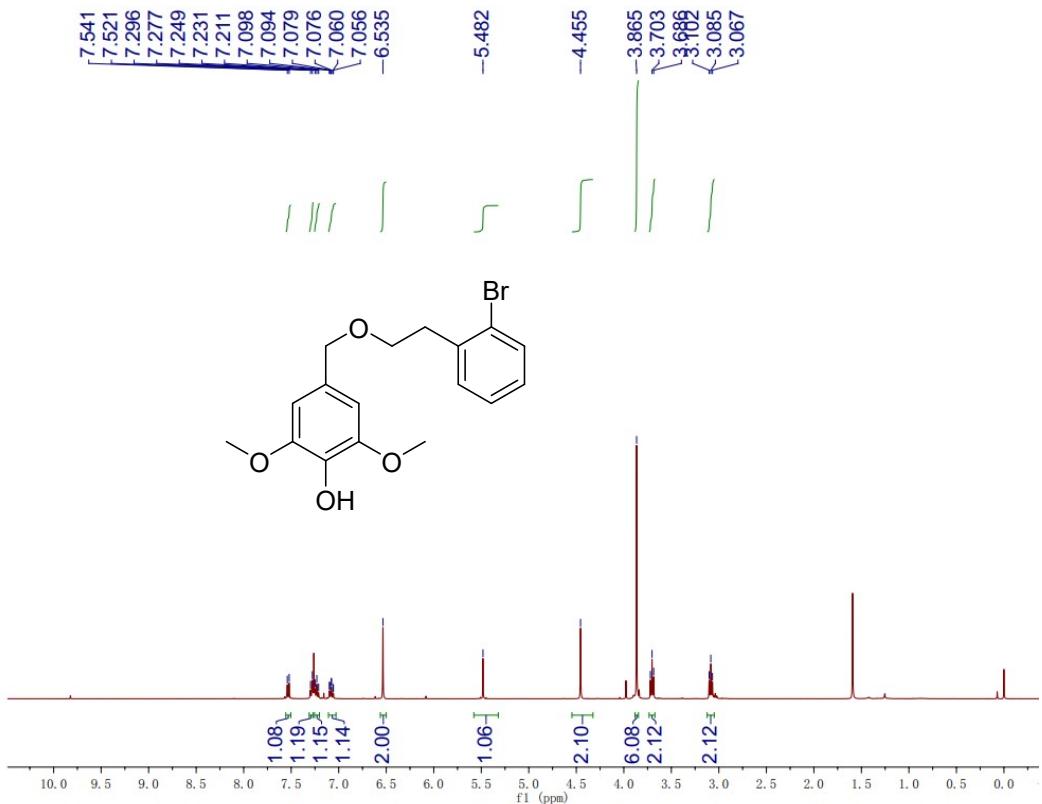
4-((3-Bromobenzyl)oxy)methyl)-2,6-dimethoxyphenol (3p) [^1H NMR_400 MHz_(CDCl_3 : 7.26 ppm)]



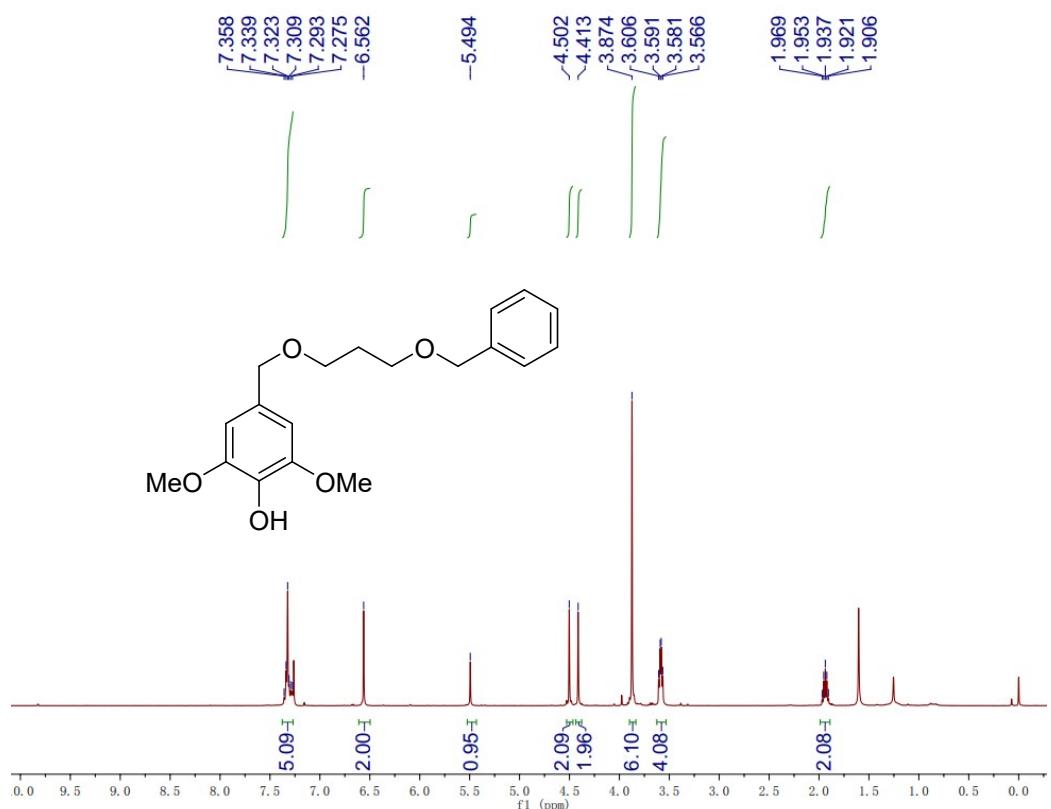
$[{}^{13}\text{C}$ _NMR_150 MHz_ (CDCl₃: 77.00 ppm)]



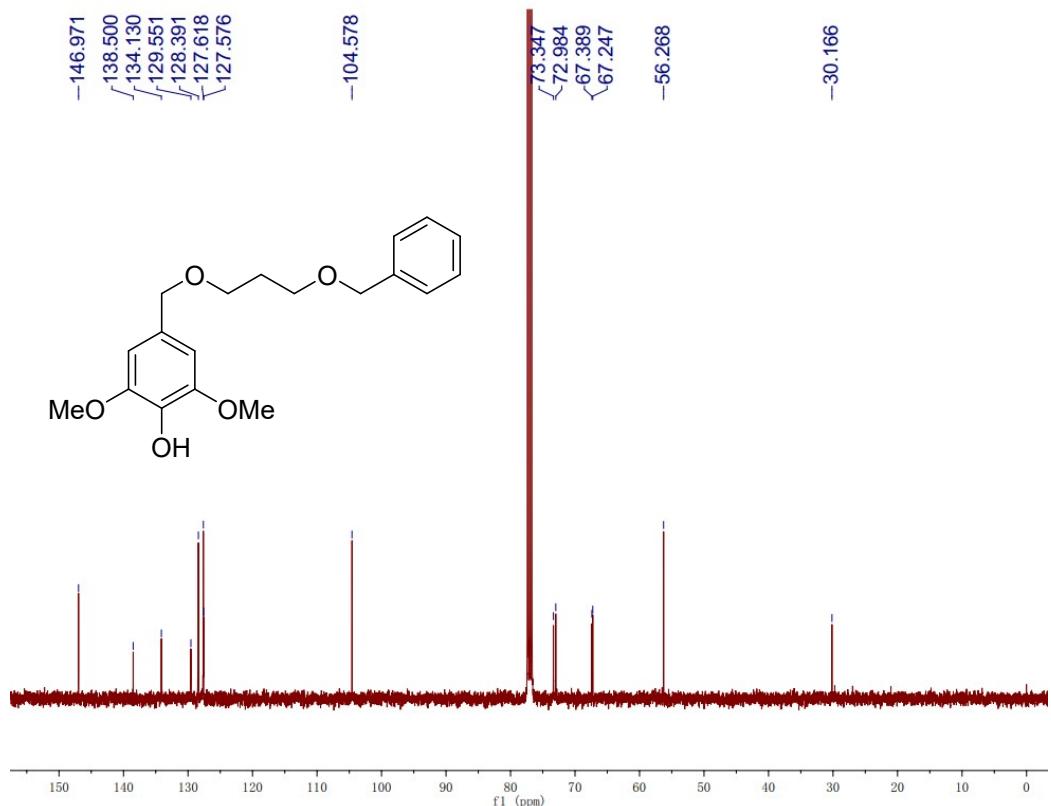
4-(2-Bromophenoxy)methyl)-2,6-dimethoxyphenol (3q) [^1H _NMR_400 MHz_ (CDCl₃: 7.26 ppm)]



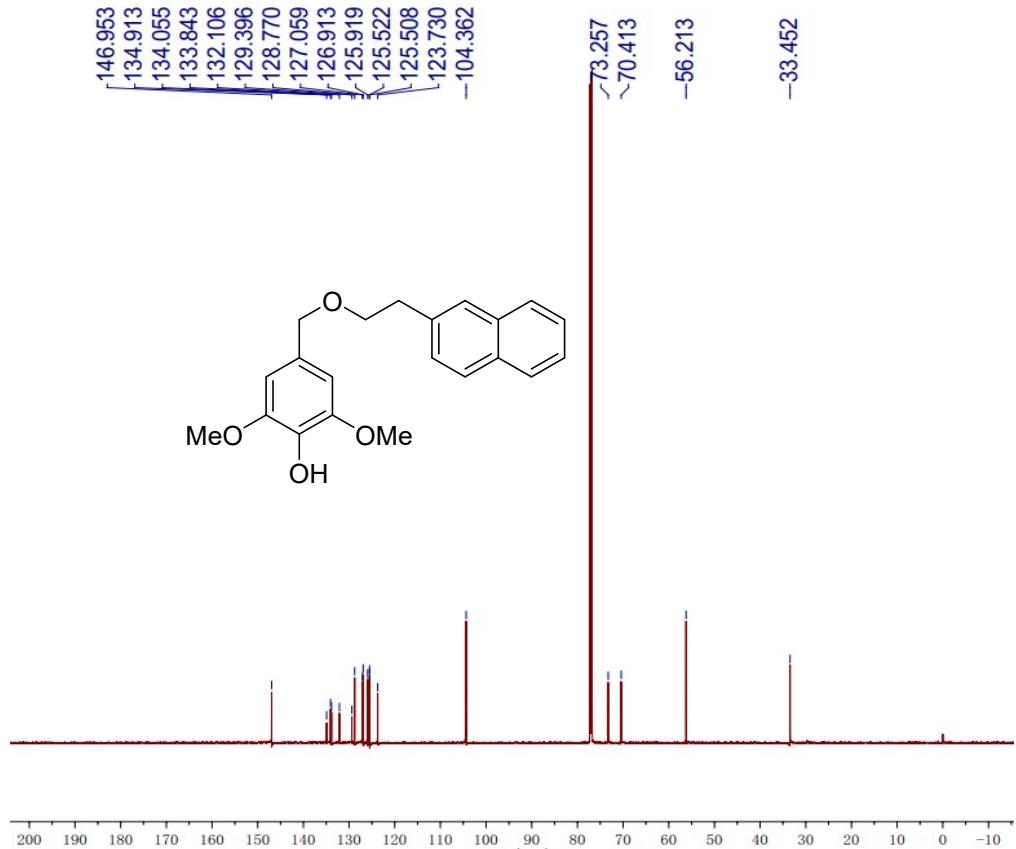
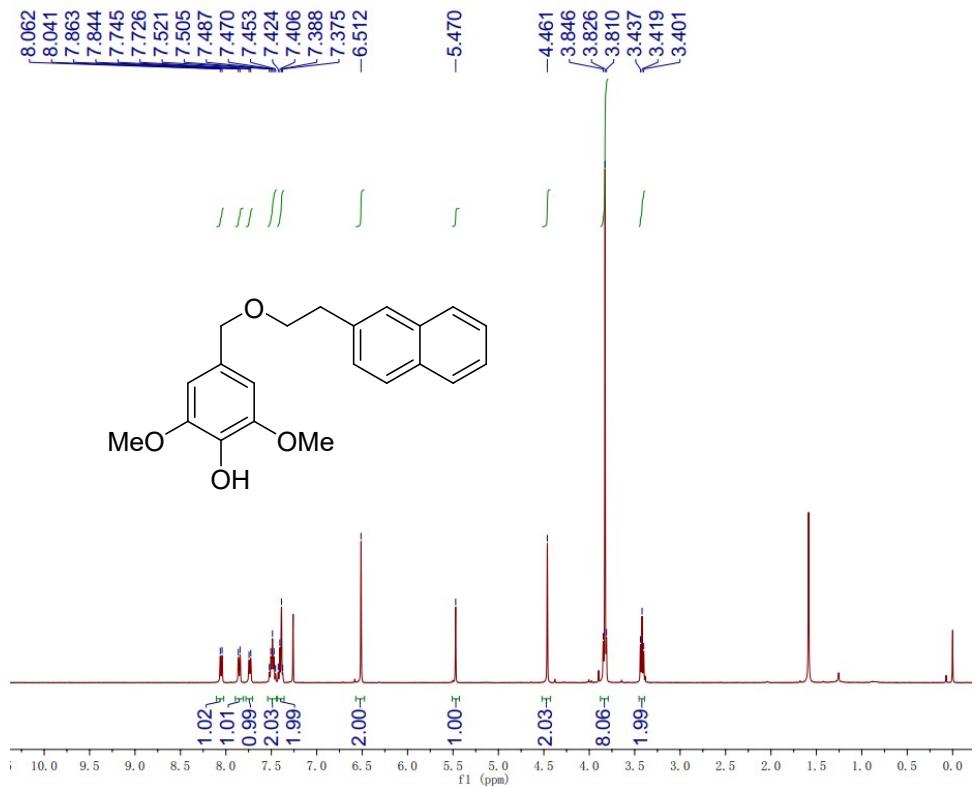
4-((3-(Benzyl)propoxy)methyl)-2,6-dimethoxyphenol (3r) [^1H _NMR_400 MHz_(CDCl₃: 7.26 ppm)]



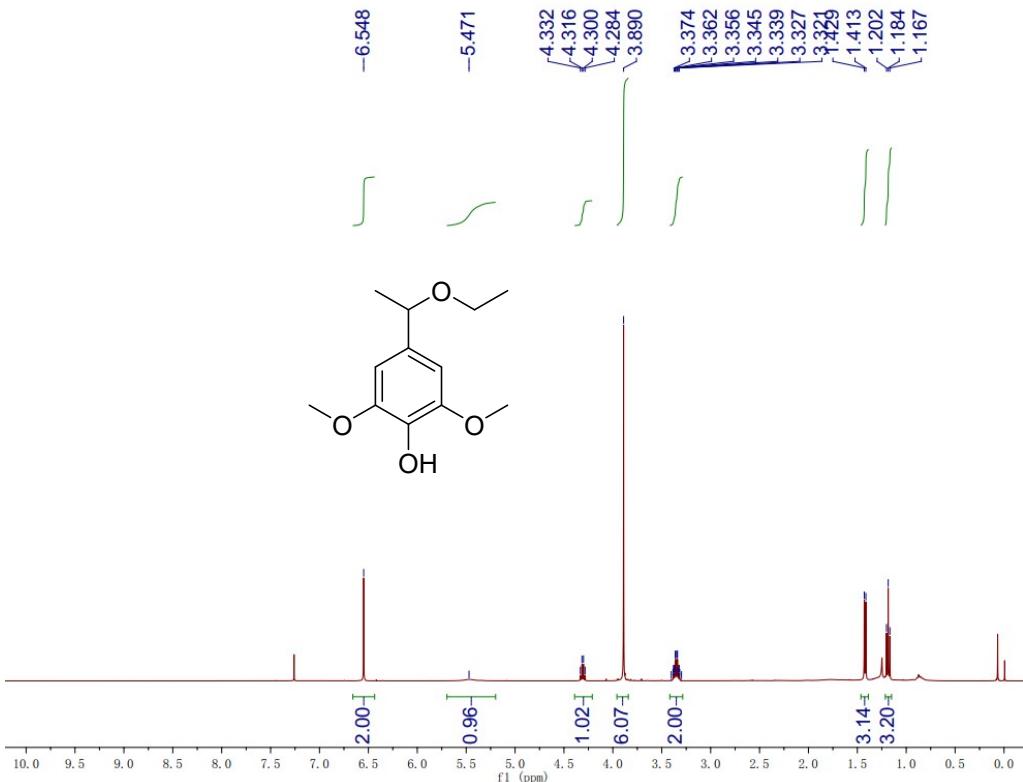
[¹³C_NMR_100 MHz_(CDCl₃: 77.00 ppm)]



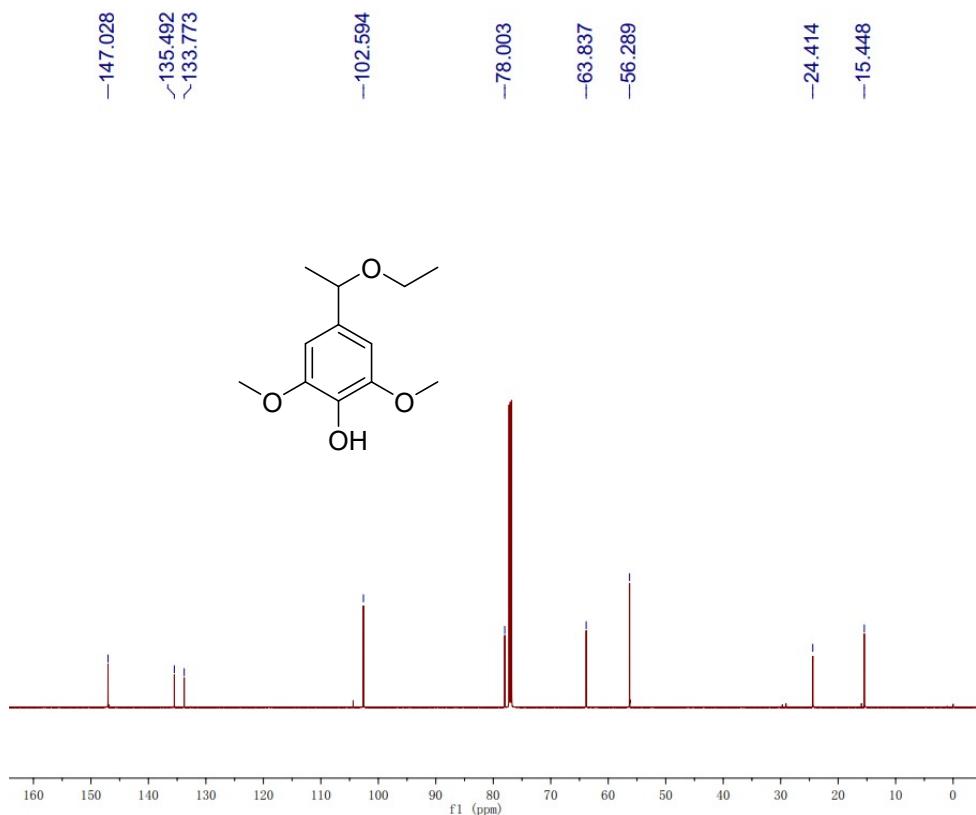
2,6-Dimethoxy-4-((2-(naphthalen-2-yl)ethoxy)methyl)phenol (3s) [¹H_NMR_400 MHz_(CDCl₃: 7.26 ppm)]



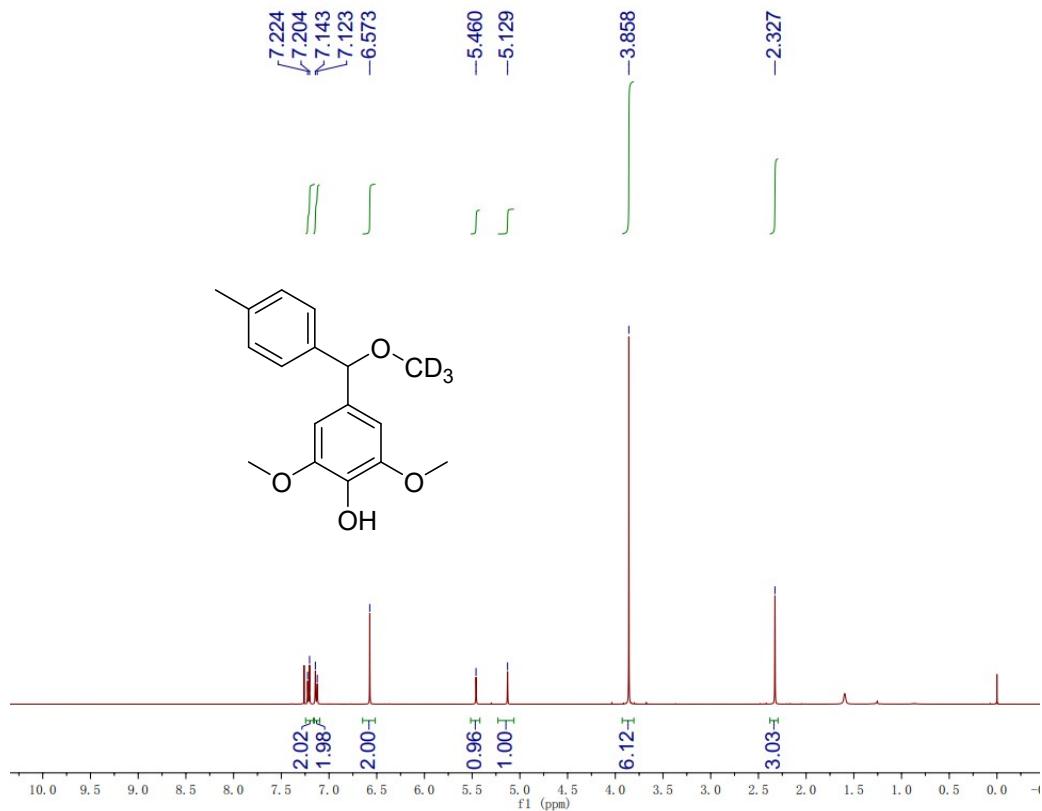
4-(1-Ethoxyethyl)-2,6-dimethoxyphenol (3t) [^1H NMR_400 MHz_(CDCl_3 : 7.26 ppm)]



[¹³C_NMR_150 MHz_(CDCl₃: 77.00 ppm)]

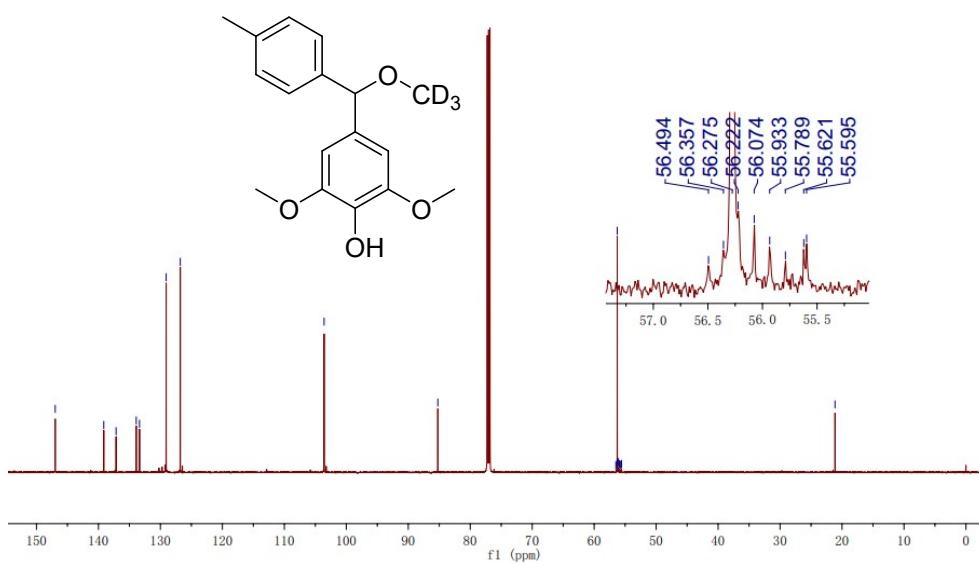


2,6-Dimethoxy-4-((methoxy-d3)(p-tolyl)methyl)phenol (2ax') [¹H_NMR_400 MHz_(CDCl₃: 7.26 ppm)]

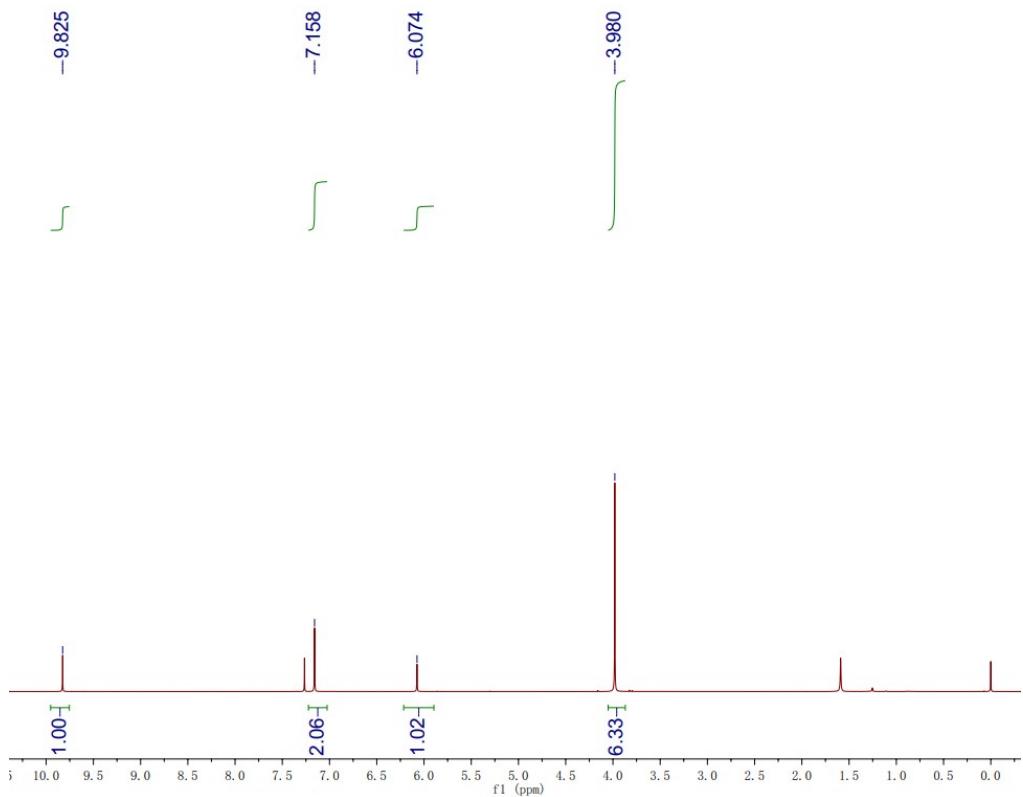


$[{}^{13}\text{C}$ NMR, 150 MHz, (CDCl_3 : 77.00 ppm)]

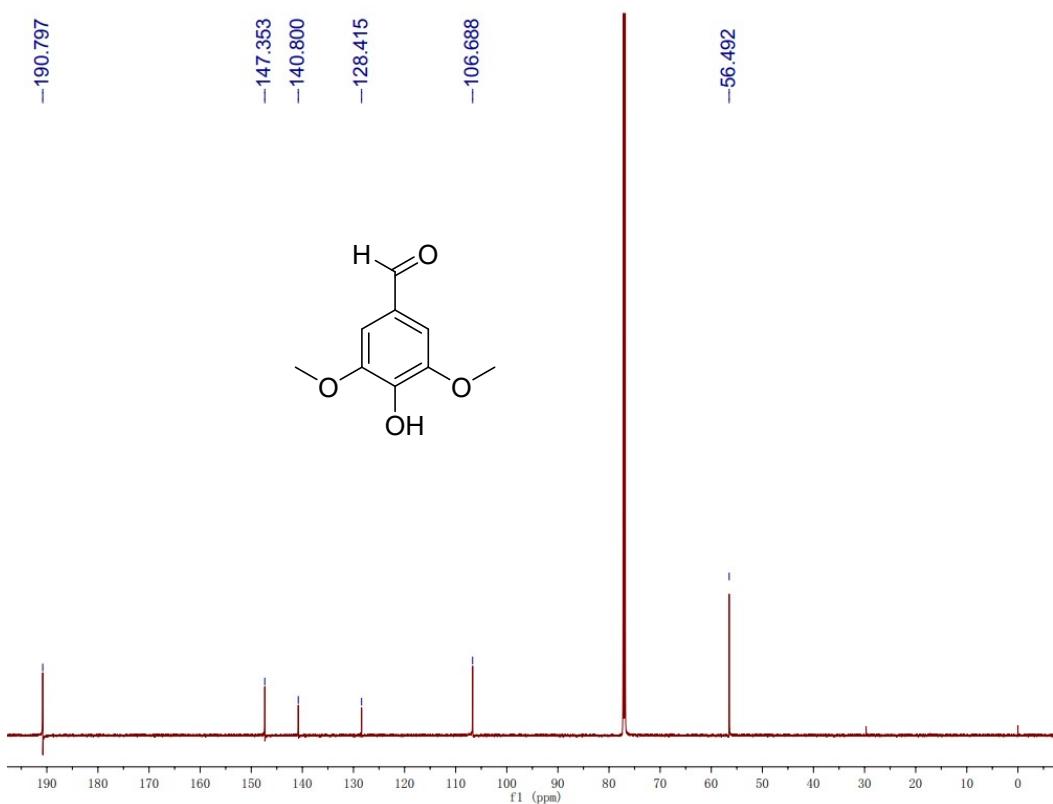
-146.972				
-139.136				
-137.149				
-133.896				
-133.372				
-129.071				
-126.790				
	-103.583			
		-85.230		
			56.494	
			56.357	
			56.275	
			56.222	
			56.074	
			55.933	
			55.789	
			55.621	
			55.595	
				-21.129



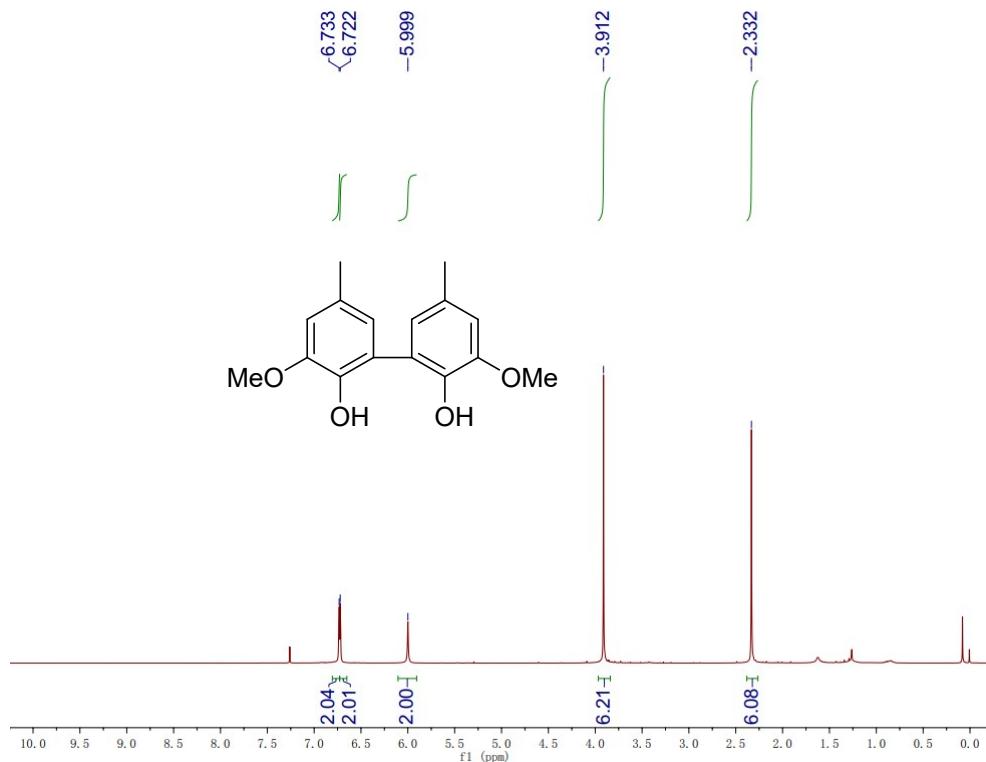
4-Hydroxy-3,5-dimethoxybenzaldehyde (4a) $[{}^1\text{H}$ NMR, 400 MHz, (CDCl_3 : 7.26 ppm)]



[¹³C_NMR_150 MHz_(CDCl₃: 77.00 ppm)]

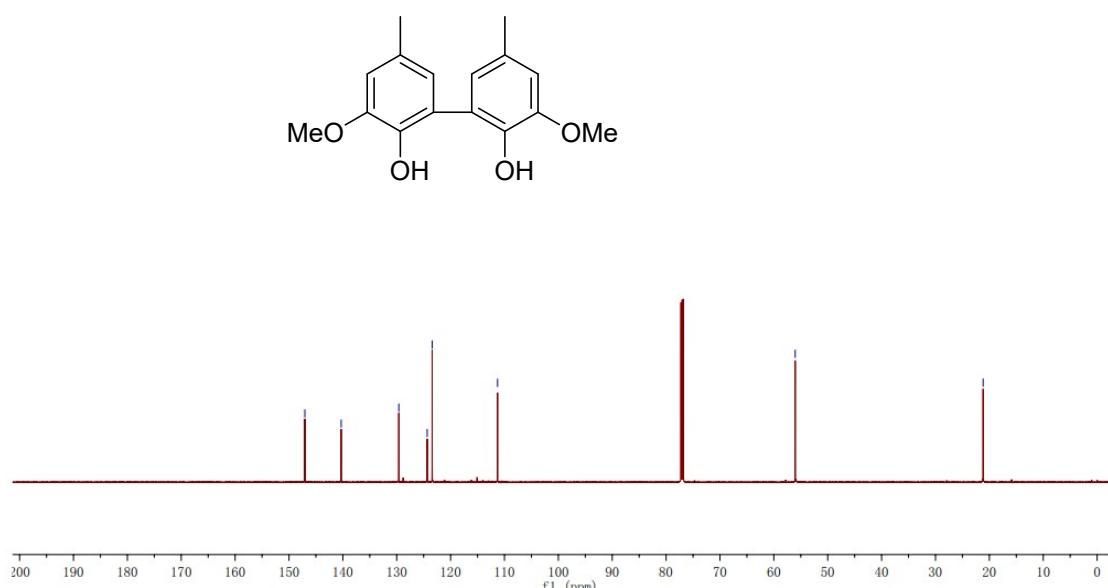


3,3'-Dimethoxy-5,5'-dimethyl-[1,1'-biphenyl]-2,2'-diol (2a') [¹H_NMR_400 MHz_(CDCl₃: 7.26 ppm)]

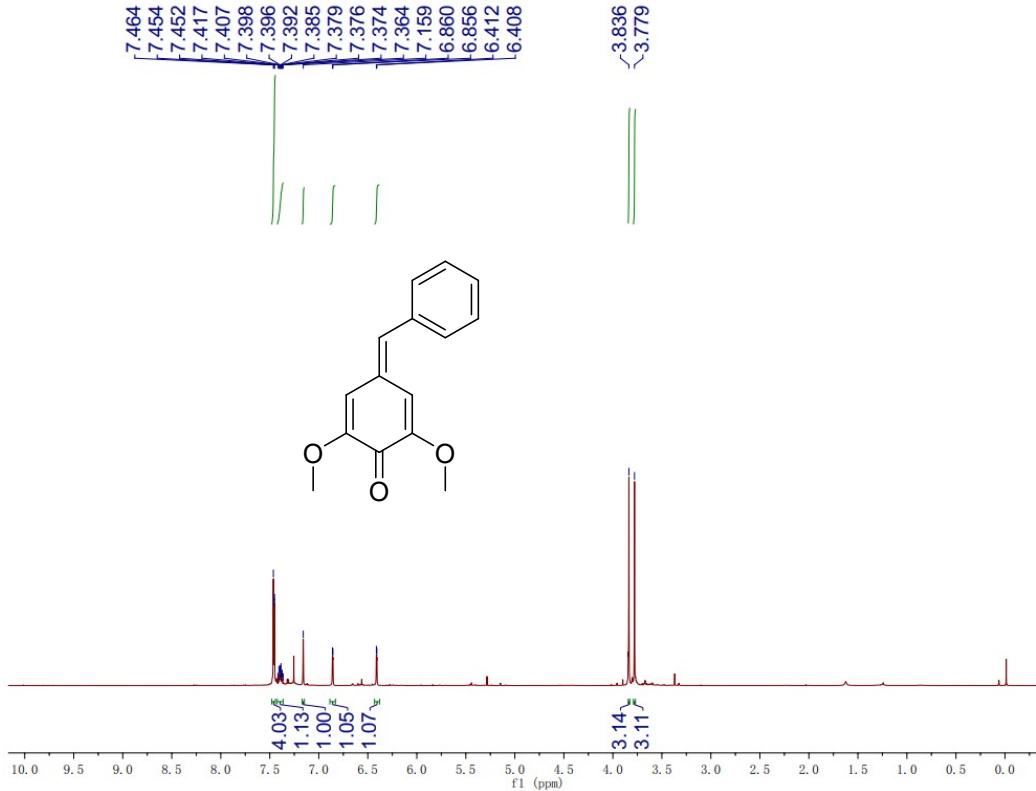


[¹³C_NMR_150 MHz_(CDCl₃: 77.00 ppm)]

-147.049 -140.312 -129.611 -124.345 -123.416
 -111.284 -56.036 -21.157



4-Benzylidene-2,6-dimethoxycyclohexa-2,5-dien-1-one (VII') [¹H_NMR_400 MHz_(CDCl₃: 7.26 ppm)]



[¹³C_NMR_150 MHz_(CDCl₃: 77.00 ppm)]

