## Supplemental material

## 1. Normalization approach

The parameters with superscripts are the normalized input values

$$We_{g}' = (\ln We_{g} + 18)/18$$

$$We_{l}' = (\ln We_{l} + 8)/10$$

$$Ca' = (\ln Ca + 8)/8$$

$$(Q_{g}/Q_{l})' = (Q_{g}/Q_{l})/4$$

$$d_{g}' = d_{g}(\mu m)/1000$$

$$d_{l}' = d_{l}(\mu m)/1000$$

$$\alpha_{gm}' = \cos \alpha_{gm}$$

$$\alpha_{lm}' = \cos \alpha_{lm}$$

## 2. Trained neural networks

The file with the name "square.pkl" is a neural network reflecting the bubble generation in the square gas inlet for T-junction microdevices while the file with the name "circle.pkl" reflecting the circle gas inlet.