Supporting information

3D-printed Polymer Composite Devices Based on a Ferroelectric Chiral Ammonium Salt for High-Performance Piezoelectric Energy Harvesting

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EXPERIMENTAL SECTION

General Remarks

S-3,3-dimethyl-2-butylamine was purchased from Sigma Aldrich and was used without further purification. Tetrafluoroboric acid was purchased from Avra Chemicals. Polycaprolactone (PCL) was purchased from Sigma Aldrich and was used as received. The thermogravimetric analyses were performed using the PerkinElmer STA-6000 analyzer at a heating rate of 10 °C/min in a nitrogen atmosphere. Differential scanning calorimetry (DSC) measurements were performed on a TA Q20 differential scanning calorimeter with heating and cooling rates of 10 °C/min under the nitrogen atmosphere. NMR spectra were recorded on a Bruker 400 MHz spectrometer (1 H NMR, 400.13 MHz; 13C{1 H} NMR, 100.62 MHz) in CDCl₃ solvent. Melting point analyses were done using a Buchi M-560 melting point apparatus and were uncorrected. The FT-IR spectrum was performed using a Perkin-Elmer spectrometer with samples prepared as KBr pellets in the ranges between 400 and 4000 cm⁻¹. The variable temperature powder X-ray diffraction (VT-PXRD) data were measured in the 2-theta range of 5 °C to 50 °C on a Bruker-D8 Advance X-ray diffractometer. The field-emission scanning electron microscopy (FE-SEM) analysis of all the composite films (all different wt%) was performed using the Zeiss ultra plus FE-SEM instrument with a minimum spatial resolution of 1 µm. The 3D X-Ray microtomography analyses were performed using a Carl Zeiss Versa 510 microscope with an applied X-ray energy of 80 kV. The Raman spectral analysis of compound 1, neat PCL and the polymer composite films (1-PCL) were recorded by using a Horiba Jobin Yvon Raman spectrometer with a 50X objective lens. The compound 1 and 1-PCL composite devices were exposed to different humid conditions using ESPC SH-222 Bench-Top Type Temperature and Humidity Chamber. The static mechanical testing (stress-strain behavior) of pure PCL and the polymeric composite films was performed on an Instron 5943 model Universal Testing Machine (UTM) using rectangular film strips (0.2 mm thickness, 5 mm width, and 30 mm overall length) at 50 mm/min strain rate and 1kN load cell.

Synthesis of 1:

To a stirred solution of HBF₄ (1 g, 2.80 mmol) in methanol (10 mL), (S)-3,3-dimethyl-2-butyl amine (0.312 g, 1.40 mmol) in methanol (10 mL) was added slowly over a period of 30 minutes. The reaction mixture was subsequently stirred for 1 hour at room temperature. The obtained clear solution was filtered through a thick pad of celite and kept for crystallization at room temperature. White crystals of **1** were obtained after 7 days. A quick comparison of the optical rotation values indicates that the chirality of compound **1** is probably changed from that of the precursor (S)-3,3-dimethyl-2-butylamine in their bulk methanolic solution. However, we are unable to confirm the chirality of the compound as it was inactive for circular dichroism (CD) measurements. Yield: 89 %. Melting point: 510-518 K. ¹H NMR (400 MHz, CDCl₃) δ 3.20 (q, *J* = 6.8 Hz, 1H), 1.31 (d, *J* = 6.8 Hz, 3H), 1.02 (s, 9H). ¹³C NMR (101 MHz, CDCl₃) 58.07 (s), 33.05 (s), 25.36 (s), 14.03 (s). FT-IR data in KBr pellet (cm⁻¹): 3245, 2962, 1613, 1516, 1390, and 1008. Anal. Calcd. for C₆H₁₆BF₄N: C 38.18; H 8.53; N 7.41. Found: C 38.17; H 8.54; N 7.43.

Single Crystal X-ray Diffraction Analysis:

The single-crystal X-ray diffraction data for **1** at 120 K and 298 K were obtained on a Bruker Smart Apex Duo diffractometer using Mo K α radiation (λ =0.71073Å). Crystal structures were solved using the direct method and then refined by full-matrix least-squares against F² using SHELXL-2014/7 built in the Apex 3 program.¹ All the nonhydrogen atoms were refined anisotropically. Hydrogen atoms were constructed in geometric positions to their parent atoms.² The structure was refined as the two-component racemic twin. The fluorine atoms of the BF₄ anions in the 298 K data were disordered. Atom positions of the disordered fragments were refined for similar distances and U-restraints using the SIMU/SAME/SADI routine of the SHELX. The structural illustrations were prepared by using DIAMOND-3.1 software.

Hirshfeld Surface Analysis:

The Hirshfeld surface analysis was mapped with d_{norm} and 2D fingerprint plots using Crystal Explorer 3.1 program. For this study, the single-crystal X-ray crystallographic information file (CIF) was utilized to visualize all the different types of interactions present on the Hirshfeld surface. These interactions were obtained as 3D color mapping images such as normalized contact distance (d_{norm}), shape index, and curvedness. The diverse surface color mappings of **1** were generated on the Hirshfeld surface by different color coding based on intense (red), medium (blue), and weak (white) interactions. The 2D fingerprint plot is in fact a histogram which can be constructed by compiling all the distances of given atoms that are nearest to the interior (d_i) and exterior (d_e) of the generated Hirshfeld surface. The different contours (blue and grey color) that are present in the 2D fingerprint plot explain the various types of molecular interactions.

Nonlinear Optical Measurements:

Nonlinear optical measurements was performed by using a direct output from a Coherent Astrella Ti:Sapphire regenerative amplifier providing femtosecond laser pulses (800 nm, 75 fs) at a 1 kHz repetition rate. The output was used unfocused. Laser fluence at samples was equal to 0.28 mJ/cm².

In order to perform a Kurtz-Perrywder test, the single crystals of of **1** and KDP were crushed with a spatula and sieved through an Aldrich mini-sieve set, collecting a microcrystal size fraction of 125–177 μ m. Next, size-graded samples were fixed in-between microscope glass slides to form tightly packed, uniform layers, sealed, and mounted to the horizontally aligned sample holder. No refractive index matching oil was used. Under the same excitation conditions, the SHG signal was collected for **1** and KDP for 6000 ms and 500ms, respectively.

The employed measurement setup operates in the reflection mode. Specifically, the laser beam delivered from the regenerative amplifier, passed through a 5mm aperture, was directed onto the sample at 45 degrees to its surface. Emission collecting optics consisted of a Ø25.0 mm plano-convex lens of focal length 25.4 mm mounted to the 400 μ m 0.22 NA glass optical fiber and was placed along the normal to the sample surface. The distance between the collection lens and the sample was equal to 30 mm. The spectra of SHG responses were recorded by an Ocean Optics Flame T fiber-coupled CCD spectrograph with a 200 μ m entrance slit. Scattered pumping radiation was suppressed with the use of a Thorlabs 750 nm short pass dielectric filter (FESH0750).

In the case of temperature-resolved measurement, the same geometry of the experimental setup was employed. The temperature control of the sample was realized (dT/dt = 5K/min) using a Linkam LTS420 Heating/Freezing Stage. Temperature stability was equal to 0.1 K.

Ferroelectric, Dielectric and Piezoelectric Measurements:

The *P-E* hysteresis loop measurements on **1** were performed on its compact disc sample with approximately 8 mm diameter and 1.2 mm thickness electroded with Cu adhesive tapes. The ferroelectric polarization vs. electric field (*P-E*) measurements were performed on the aixACCT TF-2000E model hysteresis loop analyzer. The leakage currents were dynamically recorded during the hysteresis loop measurements.

The dielectric permittivity measurement were performed on the powder pressed pellet of **1**. The measurements were performed using the Solartron Analytical Impedance Analyzer model 1260 coupled with a Dielectric Interface 1296A operating with Janis 129610A cryostat sample holder and a Lakeshore 336 model temperature controller.

The piezoelectric nature of **1** was again confirmed from the d_{33} measurements using the Berlincourt Piezotest meter model PM300 on the compacted disc of **1** with approximately 8 mm diameter and 1.2 mm thickness.

Dipole Moment Calculations:

The polarization exhibited by these two materials was further confirmed from the preliminary theoretical dipole moment ONIOM calculations performed by using the Gaussian 09 program. For this calculation, the anionic parts were taken as the high layer, and the cationic parts were regarded as the lower layer. These dipole moment (ONIOM) calculations were performed using the Density Functional Theory (DFT) method.³

Piezoresponse Force Microscopy Characterizations:

The ferroelectric domain structure of **1** thin film and its micro crystals were done using a commercial AFM system [MFP 3D, Asylum Research in the contact mode (vector mode)]. The vertical and lateral domain orientations were probed by using the Pt/Ir coated tip [SCM-PIT-V2 by Bruker) with spring constant of 2.8 N/m and tip radius of 25 nm and imaging were done by using Pt-coated silicon probe. To enhance the signal, resonant enhanced PFM mode was used with a frequency of 285 KHz and AC amplitude of 2 V. The switching ability of the domains on thin films was checked by the application of external DC bias of \pm 40 and \pm 60 V using the PFM tip in contact mode. The thin films of the compound were prepared by drop casting 40 mg of the compound **1** in 1 ml Methanol and drop cast it on the substrate followed by annealing at room temperature for 30 minutes.

General Procedure for the Preparation of Polymer Composite Films and Devices:

The composite films of **1** were prepared by dissolving 5, 10, 15 and 20 wt% of the ferroelectric crystallites into nonpiezoelectric biodegradable polycaprolactone (PCL) in dimethylformamide (DMF) solution. Homogeneous solutions were prepared by keeping the solutions for mechanical stirring at 50 °C for 15 min, followed by vortex mixing for 15 min. The homogeneous solutions were poured onto a glass slide and kept undisturbed in an oven at 50 °C for 3 h. The dried free-standing composite films comprising 5, 10, 15, and 20 wt% of **1** in PCL were subsequently peeled off from the glass slide. To perform the energy harvesting applications on **1**-PCL composite films, the device structures were made by placing adhesive copper contacts on either side of the film and soldering Cu-wires (0.3 mm) to the contact strips. The device architectures were completed by covering them with Kapton tapes, which protect the devices from the impact force and minimize the static charge developed during the piezoelectric measurement.

General Procedure for the Preparation of 1-PCL Filaments:

All **1**-PCL composite filaments were prepared by solution mixing followed by melt extrusion. **1**-PCL composite films that were prepared as per the protocol mentioned above were shredded and then melt compounded in a Haake Mini CTW twin-screw extruder at 110 °C for 3 min. Subsequently filament having a diameter of 2.75 ±0.2 mm was extruded from the die of the extruder by optimizing the screw and take up roller speed.

Procedure for the Preparation of 3D printed Polymer Composite Devices:

Prior to 3D printing, the prepared **1**-PCL composite filaments were dried in a vacuum oven at ambient temperature for 24 h. Ultimaker 3 FDM type 3D printer was used to print 3D shapes with different infill patterns (Zig-zag, grid, gyroid and triangular). The optimal printing conditions for **Gy-1**-PCL composite are given below.

| Process Parameters | Values |
|-------------------------|-------------|
| Bed | Glass plate |
| Nozzle size (mm) | 0.4 |
| Nozzle temperature (°C) | 120 |
| Bed temperature (°C) | 30 |
| Infill degree (%) | 50 |
| Layer height (mm) | 0.1 |
| Flow (%) | 100 |
| Print speed (mm/s) | 30 |

Table S1. The optimal printing conditions for Gy-1-PCL composite.

Piezoelectric Energy Harvesting and Storage Measurements:

The mechanical energy harvesting experiments were conducted on a custom-built periodic impact instrument operating at an impact force of 21 N and frequency of 10 Hz (Picture S1). The output voltages and currents were measured using a Tektronix 2024 Mixed Signal Oscilloscope operating at an input impedance of 1 M Ω . The thickness and the active area of the devices (**1**-PCL) under test were ~1mm and 360 mm², respectively. The thickness and area of the 3D-printed **Gy-1**-PCL devices were ~2mm and 600 mm² respectively. The energy storage attributes of the 10 wt% **1**-PCL and **Gy-1**-PCL devices during impact measurements were tested with a 100 μ F capacitor by connecting the devices and the capacitor with a full wave-bridge four-diode circuit.



| Crystallographic details | 120 K | 298 K |
|---|------------------|------------------|
| Chemical formula | $C_6H_{16}BF_4N$ | $C_6H_{16}BF_4N$ |
| Formula weight (g/mol) | 189.01 | 189.01 |
| Temperature | 120(2)K | 298(2)K |
| Crystal system | Tetragonal | Tetragonal |
| Space group | P4 ₂ | P4 ₂ |
| a (Å); α (°) | 15.808(3); 90 | 15.93(3); 90 |
| b (Å); β (°) | 15.808(3); 90 | 15.93(3); 90 |
| c (Å); γ (°) | 7.9627(18); 90 | 8.241(16); 90 |
| V (ų); Z | 1989.9(10); 8 | 2090(9); 8 |
| ρ (calc.) g cm ⁻³ | 1.262 | 1.201 |
| μ (Mo K _{α}) mm ⁻¹ | 0.125 | 0.119 |
| 2θ _{max} (°) | 50.484 | 45.024 |
| R(int) | 0.0922 | 0.1843 |
| Completeness to θ | 100 | 99.9 |
| Data / param. | 4973/174 | 2748/300 |
| GOF | 1.550 | 1.023 |
| R1 [F>4σ(F)] | 0.0995 | 0.0850 |
| wR2 (all data) | 0.2673 | 0.2837 |
| max. peak/hole (e.Å ⁻³) | 0.954/-0.645 | 0.296/-0.190 |
| Flack parameters | 0.0(4) | -0.3(10) |



Figure S3. Packing diagrams of 1 along c-axis at (a) 120 K and (b) 298 K.

Table S3. Hydrogen bonding parameters for **1** at 120 K.

| D-H…A | d(H···A) Å | d(D-A) Å | <(DHA) | Symmetry transformations to generate equivalent atoms |
|------------------|--------------|---------------|--------------|---|
| N(11)-H(11A)…F21 | 1.9894(93)Å | 2.7835(132) Å | 144.975(654) | x, y, 1+z |
| N(21)-H(21C)…F12 | 2.0595(103)Å | 2.8767(137) Å | 148.911(639) | 1-x, 2-y, 1+z |
| N(21)-H(21A)…F22 | 1.9522(65)Å | 2.8576(135) Å | 172.589(766) | 1-x, 2-y, 1+z |
| N(11)-H(11C)…F14 | 2.0209(96)Å | 2.9301(141) Å | 176.445(703) | x, y, 1+z |
| N(21)-H(21B)…F13 | 1.9849(100)Å | 2.8879(139) Å | 170.784(643) | x, y, 1+z |
| N(11)-H(11B)…F24 | 2.1182(69)Å | 2.9225(120) Å | 151.374(324) | 1-x, 2-y, 1+z |



Figure S4. N-H···F hydrogen bonding interactions in **1** at 120 K. (a) View of a tetrameric core of four cations and four anions in **1**. (b) Formation of a 1D-polymeric structure via the connection between the neighbouring tetrameric motifs in the packing. (c) View of the 1D-helical structure present in **1**.

| D-H…A | d(H…A) Å | d(D-A) Å | <(DHA) | Symmetry transformations | | | |
|-----------------|---------------|---------------|---------------|--------------------------|--|--|--|
| | | | | to generate equivalent | | | |
| | | | | atoms | | | |
| N(1)-H(1A)…F11' | 1.9696(263)Å | 2.8289(317) Å | 162.038(1292) | 1-x, 2-y, z | | | |
| N(1)-H(1B)…F13' | 2.1240(232)Å | 2.9339(283) Å | 150.938(1176) | 1-x, 2-y, z | | | |
| N(1)-H(1C)…F24 | 2.1715(276)Å | 3.0606(245) Å | 175.873(1158) | 1-x, 2-y, z | | | |
| N(2)-H(2A)…F23' | 2.0099(247) Å | 3.887(30) Å | 168.465(1266) | 1-x, 2-y, 1+z | | | |
| N(2)-H(2B)…F21' | 1.9368(292) Å | 2.7617(317) Å | 153.368(1371) | x, y, 1+z | | | |
| N(2)-H(2C)…F14 | 2.1248(184) Å | 2.9971(305) Å | 166.353(1628) | x, y, 1+z | | | |

 Table S4. Hydrogen bonding parameters for 1 at 298 K.



Figure S5. N-H…F hydrogen bonding interactions in 1 at 298 K. (a) View of a tetrameric core of four cations and four anions in 1. (b) Formation of a 1D-polymeric structure via the connection between the neighbouring tetrameric motifs in the packing. (c) View of the 1D-helical structure present in 1.



Figure S6. The 3D color mapping derived from the Hirshfeld surface analysis of **1** (298 K) showing (a) d_i , (b) d_e , (c) shape index, (d) curvedness.



Figure S7. 2D fingerprint (d_e vs d_i) plot of **1** (298 K) showing (a) all the possible interactions and the percentages of (b) H···H and (c) F···F interactions in the molecule.



Figure S8. 2D fingerprint (d_e vs d_i) plot of **1** (298 K) showing the H···F/F···H interactions in the molecule.



Figure S9. The 3D color mapping derived from the Hirshfeld surface analysis showing all interactions present in **1** (120 K).



Figure S10. The 3D color mapping derived from the Hirshfeld surface analysis of **1** (120 K) showing (a) d_i , (b) d_e , (c) shape index, (d) curvedness.



Figure S11. 2D fingerprint ($d_e vs d_i$) plot of **1** (120 K) showing (a) all the possible interactions and the percentages of (b) H···H and (c) F···F interactions in the molecule.



Figure S12. The thermogravimetric-differential thermal analysis profile of 1.



Figure S13. The (a) room temperature and (b) variable temperature powder X-ray diffraction profile of **1** along with its simulated profiles from the 298 K single-crystal data.

| Crystal System | Tetragonal | |
|---------------------|----------------------------------|-------|
| Space Group | P4 ₂ 2 ₁ 2 | |
| Cell Parameters | | ESDs |
| a (Å) | 11.65053 | 0.012 |
| b (Å) | 11.65053 | 0.012 |
| c (Å) | 13.90133 | 0.022 |
| α (°) | 90 | 0 |
| β (°) | 90 | 0 |
| γ (°) | 90 | 0 |
| V (Å ³) | 1886.896 | 0 |

| Table S5. Indexed PXRD | unit cell | parameters fo | r 1 | at HTP 3 | 348 K. |
|------------------------|-----------|---------------|-----|----------|--------|
| | | | | | |

The PXRD data of **1** at 348 K was analysed using Highscore Plus software suit. McMaille method was used to index the pattern and the cell parameters were refined for zero 2-theta shift.



Figure S14. PXRD profile of **1** (a) after 5 months of preparation and (b) kept at different humid conditions at 298 K.



Figure S16. Frequency dependent (a) dielectric permittivity and (b) dielectric loss plots of 1.



Figure S17. Temperature dependent (a) dielectric permittivity and (b) dielectric loss plots of 1.

| Table | S6 | Dinole | moment | calculation | of 1 |
|-------|-----------|--------|-------------|-------------|--------------|
| Iable | 30. | DIDDIE | IIIUIIIEIII | calculation | U I . |

| Temperature | Ferroelectric Material | Dipole moment in Debye unit (D) |
|-------------|------------------------|---------------------------------|
| 120 K | 1 | 18.4 |
| 298 K | 1 | 17.7 |



Figure S18. The P-E hysteresis analysis of **1** at 218 K showing a higher polarization value of $37.90 \ \mu\text{C} \text{ cm}^{-2}$ at 0.1 Hz frequency with a slightly higher E_c of 0.65 kV cm⁻¹.



Figure S19. The thin film sample of **1** (left) employed for the PFM measurement. The schematic diagram showing the PFM experiment (right).



Figure S20. The vector PFM data of a thin film sample of **1** showing the (a) blank 3Dtopography image (b) 3D-vertical amplitude, (c) 3D-vertical phase, (d) 3D-lateral amplitude, (e) 3D-lateral phase images over laid on the corresponding topography.



Figure S21. The ±40 V bias (a) Phase hysteresis loop and (b) Amplitude-bias butterfly loop of 1.



Figure S22. Schematic for the preparation of 1-PCL composite films.



Figure S24. SEM images of 10 wt% 1-PCL composite.



Figure S25. SEM images of 15 wt% 1-PCL composite.



Figure S26. SEM images of 20 wt% 1-PCL composite.



Figure S27. The 3D visualisation of the **1** crystallites in the polymer matrix of 10 wt% **1**-PCL composite film (the polymer background was corrected to visualize the spatial distribution of the crystallites of **1** in the matrix) (scale bar is 100 microns).



Figure S28. The X-ray 3D-microtomography (a) 3D visualisation of the **1** crystallites in the polymer matrix (the polymer background was corrected to visualize the spatial distribution of the crystallites of **1** in the matrix) and (b) 3D visualisation of the **1** crystallites along with the polymer matrix in the 5 wt% **1**-PCL composite film (red colour represents crystals and green represents void volume) (scale bar is 100 microns).



Figure S29. The X-ray 3D-microtomography (a) 3D visualisation of the 1 crystallites in the polymer matrix (the polymer background was corrected to visualize the spatial distribution of the crystallites of 1 in the matrix) and (b) 3D visualisation of the 1 crystallites along with the polymer matrix in the 20 wt% 1-PCL composite film (red colour represents crystals and green represents void volume) (scale bar is 100 microns).



Figure S30. The powder X-ray diffraction pattern and the characteristic *hkl* peaks for compound 1 and 1-PCL composite film.



Figure S31. Raman spectral profile of all the wt% 1-PCL composite films compared to that of the neat compound 1 and polymer PCL.



Figure S32. The stress-strain profile of PCL and 1-PCL composite films.



Figure S33. Picture of the piezoelectric energy harvesting setup.



Figure S34. Frequency dependent V_{OC-PP} of 10 wt% **1**-PCL under 21N applied force.



Figure S36. Frequency dependant (a) real-part of dielectric permittivity and (b) dielectric loss data for all **1**-PCL composite films.



Figure S37. The polarity-switching profile of 10 wt% 1-PCL device.



Figure S38. The calculated output currents of all 1-PCL composite devices.



Figure S39. Comparative diagram showing the observed trends in V_{OC-PP} and I_{PP} values of **1**-PCL composite devices.



Figure S40. The computerised pictorial representations and as made 3D-printed patterns of (a) Grid-PCL (c) Triangular-PCL (e) Zig-zag-PCL (g) Gyroid-PCL and the X-ray 3D-microtomography visualisation of (b) Grid-PCL (d) Triangular-PCL (f) Zig-zag-PCL (h) Gyroid-PCL 3D-printed shapes (scale bar is 500 microns).



Figure S41. (a) and (b) The X-ray 3D-microtomography visualisation of the **1** crystallites in the 3D-printed *Gy***-1**-PCL composite from the two opposite sides (the polymer background was corrected to visualize the spatial distribution of the crystallites of **1**) (scale bar is 100 microns).



Figure S42. The comparative (a) open-circuit voltage (*V*_{OC-PP}) and (b) calculated current (*I*_{PP}) profiles of 3D printed 10 wt% **Gy-1**-PCL to that of 10 wt% **1**-PCL thin film.



Figure S43. The polarity-switching profile of 10 wt% Gy-1-PCL.



Figure S44. The comparative output voltage and current data for 10 wt% *Gy*-1-PCL composite device under various load resistances.



Figure S45. The comparative output (a) voltage and (b) current data for all the **1**-PCL composite devices under various load resistances.



Figure S46. Voltage (V) and power density (PD) values of the 10 wt% **1**-PCL composite device under different load resistances. The inset shows magnified view of the PD profile in the low resistance region showing the maximum value at 760 kΩ.



Figure S47. The cyclic stability test of 10 wt% Gy-1-PCL.



Figure S48. The cyclic stability test of 10 wt% 1-PCL.



Figure S49. Reproducibility of V_{OC-PP} of the 10 wt% **1**-PCL and 10 wt% *Gy***-1**-PCL devices after 5 months.



Figure S50. *V*_{OC-PP} of 10 wt% **1**-PCL and 10 wt% *Gy***-1**-PCL under different humid environments at 298 K.



Figure S51. The voltages stored in a 100 µF capacitor by using the 10 wt% *Gy-1*-PCL and 10 wt% **1**-PCL devices.



Figure S52. The energies stored in a 100 μ F capacitor by using the 10 wt% *Gy***-1**-PCL and 10 wt% **1**-PCL devices.

| Table S7. | Comparison o | f output device | e performan | ces of kno | wn composite | energy |
|-----------|--------------|-----------------|--------------|------------|--------------|--------|
| | harvesters | made from or | ganic and hy | ybrid com | oounds. | |

| Organic Composite | Output | Current/Current | Power/Power | Active area | References |
|---|----------|--------------------------|--------------------------|-------------------------|------------|
| Devices | Voltages | density | density | | |
| DPDP·PF ₆ /PDMS | 8.5 V | 0.28 µA cm ⁻² | 0.14 µW cm ⁻² | 1.8 x 1 cm ² | 4 |
| DPDP·PF ₆ /TPU | 6.73 V | 0.12 µA cm ⁻² | 0.06 µW cm ⁻² | 1.3 x 3 cm ² | 5 |
| DPDP·BF ₄ /TPU | 8.95 V | 0.23 µA cm ⁻² | 0.20 μW cm ⁻² | 1.3 x 3 cm ² | 5 |
| TPAP·BF ₄ /TPU | 7.37 V | 0.16 µA cm ⁻² | 0.09 µW cm ⁻² | 1.3 x 3 cm ² | 5 |
| TIAP·BF₄/TPU | 4.75 V | 0.11 µA cm ⁻² | 0.04 µW cm ⁻² | 1.3 x 3 cm ² | 5 |
| ТМАВ | 10 V | 4.46 µA | - | - | 6 |
| [Bn(4-BrBn)NMe ₂].BF ₄ | 20 V | 4 µA | 21.1 µW cm ⁻² | 1750 mm ² | 7 |
| 3NA@PCL | 7 V | 70 nA | 21.1 nW cm ⁻² | 4.0 cm ² | 8 |

| Boc-FF_PCL | 22 V | - | - | 4.0 cm ² | 9 |
|---|---------|--------------------------|--|-----------------------------|-----------|
| | | | | | |
| Boc-FF_PLLA | 8 V | - | - | 4.0 cm ² | 9 |
| Boc-FF_PMMA | 8 V | - | - | 4.0 cm ² | 9 |
| [Ph ₃ PMe] ₄ [CuCl ₄] | 25 V | 1.1 µA cm ⁻² | 14.1 µW cm ⁻² | 1.2 x 3 cm ² | 10 |
| {[^s CH(MePh)(Me)NH ₃][BiBr ₅]} _n | 10.4 V | 0.5 µA cm ⁻² | 5.26 µW cm-2 | 1.2 x 3 cm ² | 11 |
| [Ph ₃ MeP] ₄ [Ni(NCS) ₆]/TPU | 19.29 V | 3.59 µA cm ⁻² | 2.51 mW cm ⁻³ (50.26 µW cm ⁻²) | 1.3 x 3 cm ² | 12 |
| (TMFM)FeBr ₄ | 2.2 V | - | - | - | 13 |
| [BnNMe ₃] ₂ CdBr ₄ /PDMS | 52.9 V | 0.23 µA cm ⁻² | 13.8 µW cm ⁻² | 3 x 3 cm ² | 14 |
| [BnNMe2nPr]2CdBr4/PDMS | 63.8 V | 0.59 µA cm-2 | 37.1 µW cm ⁻² | 3 x 3 cm ² | 14 |
| MAPbBr ₃ -PVDF | 5 V | 60 nA | 0.28 µW cm ⁻² | 2.4 x 1.5 cm ² | 15 |
| FAPbBr ₃ /PVDF | 26.2 V | 2.1 µA | 18.4 µW cm ⁻² | 3 cm ² | 16 |
| FAPbBr ₃ PDMS | 8.5 V | 3.4 µA cm ⁻² | 12 µW cm ⁻² | 1 x 3 cm ² | 17 |
| CsPbBr₃@PVDF | 103 V | 170 µA cm ⁻² | 14 µW cm ⁻² | 0.80 cm ² | 18 |
| MASnI ₃ -PVDF | 12 V | 4.0 µA cm ⁻² | 21.6 µW cm ⁻² | 1 x 1 cm ² | 19 |
| PVDF-PLLA-SnO ₂ NF-MAPbl ₃ | 4.82 V | 29.7 nA | - | 0.25 x 0.25 cm ² | 20 |
| SnO ₂ NF–MAPbI ₃ | 1.02 V | 10.32 nA | - | 0.25 x 0.25 cm ² | 20 |
| MAPbl ₃ -PVDF | 9.43 V | 0.76 µA cm ⁻² | - | 1 x 1 cm ² | 21 |
| 10 wt% 1-PCL | 36.2 V | 6.9 µA | 48.1 μW cm ⁻² | 1.2 x 3 cm ² | This work |
| 10 wt% <i>Gy</i> -1-PCL | 41 V | 7.6 µA | 56.8 μW cm ⁻² | 1.5 x 4 cm ² | This work |

Note: The overall energy harvesting performance of the composite devices depend on multiple factors, such as the ratio of the piezoelectric particles and the polymer used, materials dimensions (width, length and thickness), amount of piezoelectric crystallites in the film, phase purity of piezoelectric material, selection of polymer matrix, choice of electrode, active surface area between electrode and material, the magnitude of the applied mechanical force and operating frequency and the structural morphologies of the ferroelectric particles in the composite materials.

Note: DPDP·PF₆ = diphenyl diisopropylamino phosphonium hexaflurophosphate; TPU = thermoplastic polyurethane; DPDP·BF₄ = diphenyl diisopropylaminophosphonium tetrafluoro borate; TPAP·BF₄ = triphenyl isopropylaminophosphonium tetrafluoro borate; TIAP·BF₄ = tetraisopropylaminophosphonium tetrafluoro borate; TMAB = trimethylamine borane; PCL = polycaprolactone; PLLA= poly-l-lactic acid; PMMA = poly (methyl methacrylate); MAPbl₃ = methylammonium lead iodide; PVDF = polyvinylidene difluoride; PDMS = polydimethysiloxane; FAPbBr₃ = formamidinium lead bromide; PLLA = poly(L-lactic acid); SnO₂ = tin oxide; NF = nanofiber; [BnNMe₃]₂CdBr₄ = N,N,N-trimethyl-1-phenylmethanaminium cadmium(II) bromide; (TMFM)FeBr₄ = trimethylfluoromethylammonium iron(III)bromide.

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