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Supplementary Materials for

Selective deconstruction of mixed plastic by a tailored organocatalyst

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Supplementary Experimental Procedures

1. Materials and Methods

1.1 Materials

All reactions were performed using a heavy wall cylindrical pressure vessel. 1,5,7triazabicyclo[4.4.0]dec-5-ene (TBD) (Millipore Sigma 98%), trifluoracetic acid (TFA) (Millipore Sigma 99%), ethylene glycol (EG) (Millipore Sigma 99.8%), 7-methyl-1,5,7triazabicyclo[4.4.0]dec-5-ene (mTBD) (Millipore Sigma 98%), methyl trifluoracetate (mTFA) (Millipore Sigma 99%), dimethyl sulfoxide-d6 (DMSO-d6) (Millipore Sigma 99.9%), and methanol (Millipore Sigma 99%) were used as received without further purification. Poly (Bisphenol A Carbonate) (PC, M_w = 45,000 g/mol, , T_g = 150 °C, T_m = 267 °C, Density = 1.2 g/cm³ at 25 °C) and polyamide (PA, Nylon 6, M_w = 35,000 g/mol, T_g = 63 °C, T_m = 229 °C, Density = 1.08 g/cm³ at 25 °C) mol were purchased as granulate from Millipore Sigma and used as received. Laser+® W (L40A) polyethylene terephthalate (PET, $M_w = 40,000$ g/mol, Intrinsic Viscosity = 0.75 ± 0.02, dL/g, Crystallinity >45%, $T_m = 242$ °C, Bulk Density 1.350 g/m³) were provided by DAK Americas. Thermoplastic polyurethane (PU) was synthesized according to the reported method¹ and characterized by ¹H NMR (Figure S72). Gel Permeation Chromatography (GPC) (Figure S73) determined the molecular weight of PU to be M_w 24600 g/mol with PDI 1.23.

The commercial consumer product was collected from different sources. The colorful PET bottles were manufactured by Cool Gear manufacturer. The hyper tough anti-fog PC safety glasses were manufactured by Honeywell Ademco. PU foam (thickness: 10 mm, bulk density: 0.08 g/cm) was purchased from Millipore Sigma. We tested the solubility of the PU foam in chloroform, methylene chloride, acetone, dimethyl formamide, methanol and water and it was insoluble in all of those solvent, which indicates that the PU foam is a thermoset (gel content 98%). NPP4100-HT nylon blend twisted rope was manufactured by Golberg G. The PET carpet which contains 30% PP backing was purchased from a local Home Depot. We used one of our used cloths which is made from 60% PET and 40% cotton. We collected the PE grocery bag manufactured by IPS Industries and PP cap from Cool Gear manufacturer.

1.2 Characterization Methods

¹H and ¹³C NMR — Spectra were recorded on a Bruker AV III HD (¹H, 400 MHz) spectrometer with a broadband Prodigy cryoprobe. Chemical shifts (δ) for ¹H and ¹³C NMR spectra were referenced to protons of the residual solvent (for ¹H) and deuterated solvent itself (for ¹³C).

FTIR — FTIR measurements were performed using a Fourier Transform Infrared Spectrometer (Thermo Scientific, Nicolet iS50 FT-IR) with a diamond attenuated total reflection (ATR) accessory (64 scans).

Matrix-Assisted Laser Desorption/Ionization Time-of-Flight Mass Spectrometry (MALDITOF-MS) — The samples were analyzed using a Bruker Autoflex Speed. The samples were prepared by dissolving Super-DHB (S-DHB) matrix at 60 mg/ml, sodium trifluoroacetate (NaTFA) salt at 5 mg/ml, and the sample at 10 mg/ml in THF:MeOH (50:50). Aliquots of the solutions are mixed in a 20:1:20 ratio (matrix:analyte:sample) and deposited 0.5 μ l on the stainless steel target for analysis. The spectra were acquired by summing 3000 laser shots into the sum buffer in 1000-shot intervals. The samples were analyzed in triplicate, and the average peak area was calculated to generate the peak area vs. time plot. Four peaks were selected to track the deconstruction of

the PET sample, m/z 277.110, m/z 469.252, and m/z 661.345 (Figure S28), representing the monomer through the tetramer of PET.

Gel Permeation Chromatography (GPC) — The multidetector size exclusion chromatography system used here comprises one PSS GRAM 10 μ m guard column (8 × 50 mm, Polymer Standards Service-USA, Inc.), three PSS GRAM 10 μ m linear columns (8 × 300 mm; 100, 1000, and 3000 Å, Polymer Standards Service-USA, Inc.), an Agilent model 1260 Infinity pump, a Rheodyne model 7725 manual injector with a 200 μ L loop, and a Varian 390 LC detector system consisting of an RI detector and a two-angle light scattering detector (15° and 90°). The mobile phase is DMF with 0.1 M LiBr, at 60 °C at a rate of 1 mL/min. 1.41 mg/mL in 0.1 M LiBr is prepared and injected for GPC analysis.

Thermogravimetric Analysis (TGA) — Thermal gravimetric analysis was obtained using a TA Instruments Q50 Thermogravimetric Analyzer. Analysis was performed on ~10 mg of a given sample at a heating rate of 10 °C/min from 30 to 600 °C under a nitrogen atmosphere.

High performance liquid chromatography (HPLC) — Chromatograms of products were performed using Water Spherisorb 3 um ODS2 4.6 X 150mm column on an Advion A-2046 equipped with a UV-Vis detector, measuring at 254 nm, injected volume = 10 μ L, isocratic gradient flow = 0.9 mL min–1, Acetonitrile(0.1% formic acid)/Water(0.1% formic acid) from 10% to 100% for 30 min at 40 °C.

2. Equations

2.1 Equation for conversion

Determination of polymer conversion for each polymer, where $W_{initial}$ is the initial mass of the polymer and W_{final} is a residual mass, which includes oligomer and unreacted polymer.

Conversion (%) =
$$\frac{W \text{ initial} - W \text{ final}}{W \text{ initial}} \times 100$$

2.2 Equation for monomer yield

Determination of monomer yield for each polymer where *Mm* is the mmol of monomer and Mp is mmol of un-depolymerized polymer.

Monomer Yield (%) =
$$\frac{Mm}{Mp} \times 100$$

2.3 Equation for monomer yield from NMR

Monomer yields were determined from the peak intensity of the monomer by using an internal standard (at 1.88 ppm from catalyst) from ¹H NMR spectroscopy, where *Ix* and *Nx* refer to peak intensity and number of protons of the monomer, respectively, *Iis* and *Nis* denote peak intensity and number of proton of internal standard at 1.88 ppm respectively, and Mis is the mmol of internal standard.

% of monomer =
$$\left(\frac{\frac{Ix}{Nx}}{\frac{Iis}{Nis}} \times Mis\right) \times 100$$

3. Synthetic Procedure

3.1 Catalyst Synthesis^{2, 3}

3.1.1 General procedure for TBD:TFA synthesis — Different dual catalysts were prepared by mixing TBD and TFA at molar ratios of base to acid at 60 °C for 30 minutes and used it without further purification.

TBD: TFA (1:1): ¹H NMR (400 MHz, DMSO-d6) δ 8.07 (s, 2H), 3.27 (td, *J* = 6.2, 2.2 Hz, 4H), 3.18 (dq, *J* = 6.0, 2.9 Hz, 4H), 1.88 (dd, *J* = 8.6, 4.0 Hz, 4H) (Figure S16).¹³C NMR (101 MHz, DMSO-d6) δ 159.72, 150.83, 118.10, 46.09, 37.33, 20.20 (Figure S17).

TBD: TFA (3:1): ¹H NMR (400 MHz, DMSO-d6) δ 5.10 (s, 2H), 3.08 (q, *J* = 5.6 Hz, 8H), 2.02 – 1.59 (m, 4H) (Figure S74).

TBD: TFA (1:3): ¹H NMR (400 MHz, DMSO-d6) δ 15.35 (s, 1H), 7.79 (s, 2H), 3.37 – 3.21 (m, 4H), 3.17 (s, 4H), 1.85 (s, 4H) (Figure S75).



3.1.2 TBD:mTFA (1:1) synthesis — Equimolar amount of TBD and mTFA were mixed with a magnetic stir bar at 60 °C for 30 minutes and used it without further purification.¹H NMR (400 MHz, DMSO-d6) δ 3.33 – 3.13 (m, 8H), 2.90 (s, 3H), 1.89 (ddp, *J* = 16.1, 11.0, 5.9 Hz, 4H) (Figure S29).



3.1.3 mTBD:TFA (1:1) synthesis — Equimolar ratio of mTBD and TFA were mixed at 60 °C for 30 minutes and used it without further purification.¹H NMR (400 MHz, DMSO-d6) δ 3.27 (ddt, J = 22.1, 10.7, 5.8 Hz, 8H), 2.92 (s, 3H), 1.93 (p, J = 6.0 Hz, 2H), 1.86 (p, J = 5.9 Hz, 2H) (Figure S30).



3.2 Poly(urethane) Synthesis

Methylene diphenyl diisocyanate (MDI) (5.3 g, 21.2 mmol), ethylene glycol (1.4 g, 21.2 mmol), dibutyltin dilaurate (5.0 mg), and 50 mL of DMF were put into a 500 mL round-bottom flask, and the reaction was heated at 80 °C in an oil bath. Then, the mixture was left to react for 12 h for complete polymerization. The final viscous solution was poured into 1 L of ethanol. The

precipitate was collected and dried in a vacuum oven at 60 °C for 12 h to yield pure polyurethane with M_w 24600 g/mol, PDI 1.23 confirmed by GPC. ¹H NMR (400 MHz, DMSO-d6) δ 9.64 (s, 2H), 7.35 (d, J = 8.1 Hz, 4H), 7.09 (d, J = 8.1 Hz, 4H), 4.30 (s, 4H), 3.78 (s, 2H) (Figure S72).



4. Polymer Deconstruction

4.1 PET deconstruction

PET pellets (0.5 g, 2.60 mmol), EG (1.62 g, 26 mmol), and catalyst (0.035 g, 0.13 mmol) were placed in a pressure vessel with a magnetic stirrer. The deconstruction reactions were carried out at 180 °C for 2 h. When the reaction was completed, the crude product was cooled to room temperature, and a large excess of distilled water was added. The resulting solution was vigorously stirred and filtered to separate EG, catalyst, and main product from dimers, oligomers, and insolubles in water. The transparent aqueous filtrate was stored in a refrigerator at 4 °C overnight. White needle-like crystals bis(2-hydroxyethyl) terephthalate (BHET) were formed in the solution, which was then recovered by filtration before drying.

BHET — ¹H NMR (400 MHz, DMSO-d6) δ 8.13 (s, 4H), 4.97 (t, *J* = 5.7 Hz, 2H), 4.36 – 4.29 (m, 4H), 3.72 (q, *J* = 5.3 Hz, 4H) (Figure S26).

BHET Dimer — ¹H NMR (400 MHz, DMSO-d6) δ 8.15 – 8.05 (m, 8H), 4.97 (q, *J* = 5.4 Hz, 2H), 4.68 (s, 4H), 4.31 (q, *J* = 4.7 Hz, 4H), 3.71 (p, *J* = 6.4 Hz, 4H) (Figure S76).





Figure S1. Deconstruction process of PET. PET (1eq.) pellets were completely deconstructed by using TBD:TFA (0.05 eq.) at 180 °C for 2 h.

4.2 Catalysis reaction optimization

PET pellets (0.5 g, 2.6 mmol, 1 eq.) were charged in a 10 mL pressure vessel equipped with a magnetic stirrer. Each depolymerization was carried out at determined EG and catalyst at a certain temperature for 2 h. The yields were obtained by ¹H NMR spectroscopy in DMSO-d6 using the catalyst signals as an internal standard (d =1.87 ppm, 4H) and the characteristic signals of BHET (d = 8.10 ppm, 4H) with the corresponding isolated yield.

Table S1. Optimization of the deconstruction reaction by using PET. Reaction conditions: PET (0.5 g, 1 eq.), temperature 180 °C, time 2 h, and the yield was calculated by ¹H NMR spectroscopy in DMSO-d6 using the catalyst signals as internal standard (d =1.87 ppm, 4H), and the characteristic signals of BHET (d = 8.10 ppm, 4H).

| | | C | Yield ^a (Isol | ated Yield) |
|-------|------------------|----------|--------------------------|-------------|
| Entry | PET: Catalyst:EG | (%) | (% | 6) |
| | | (70) | BHET | Mixture |
| 1 | 1:0.5:20 | 100 | 93 (90) | 6 |
| 2 | 1:0.5:10 | 100 | 91 (89) | 8 |
| 3 | 1:0.5:5 | 100 | 76 (72) | 18 (15) |
| 4 | 1:0.25:10 | 100 | 91 (89) | 6 |
| 5 | 1:0.1:10 | 100 | 94 (91) | 4 |
| 6 | 1:0.05:10 | 100 | 97 (95) | 3 |



Figure S2. A) Effect of the EG amount on the conversion of PET (black line) and BHET yield (red line). Reaction conditions: PET (1 eq.), catalyst (0.05 eq.), 180 °C. (B) Effect of the catalyst amount on the conversion of PET (black line) and BHET yield (red line). Reaction conditions: PET (1 eq.), EG (10 eq.), 180 °C. (C) Effect of temperature on conversion of PET. Reactions conditions: PET (1 eq.), EG (10 eq.), catalyst (0.05 eq.). (D) Comparison of yield at different temperatures.

4.3 Catalytic activity of PET by using TBD:TFA vs TBD:MSA

In a typical experiment, 1:0.05:10 equivalents of PET pellets, catalyst and EG, respectively, were charged in a 10 mL pressure vessel equipped with a magnetic stirrer. Each deconstruction was carried out at 180 °C for 2 h. The PET conversion was calculated based on unreacted PET by using equation 2.1 (Table 2).

Table S2. Catalytic comparison between TBD:MSA (1:1) and TBD:TFA (1:1) for the deconstruction of PET at 180 °C for 2 h.

| Entry | Catalyst | PET:Cat:EG | С _{РЕТ} (%) | Observation |
|-------|---------------|------------|-------------------------|-------------|
| 1 | TBD:TFA (1:1) | 1:0.05:10 | 100 | |
| 2 | TBD:MSA (1:1) | 1:0.05:10 | 60 | |

4.4 Catalytic activity of different PET

In a typical experiment, 1:0.05:10 equivalents of different molecular weight PET pellets, catalyst and EG, respectively, were charged in a 10 mL pressure vessel equipped with a magnetic stirrer. Each deconstruction was carried out at 180 °C for 2 h. The PET conversion was calculated based on unreacted PET by using equation 2.1(Table 3).

Table S3. Deconstruction of different molecular weights of PET polymer by using TBD:TFA as a catalyst at 180 °C for 2 h. C_{PET} = Conversion of PET polymer.

| | PET | CPET |
|-------|---------|------|
| Entry | (g/mol) | (%) |
| 1 | 8000 | 100 |
| 2 | 40,000 | 100 |
| 3 | 60,000 | 100 |

4.5 Large scale reaction

PET pellets (10 g, 52 mmol, 1 eq.) were charged in a 150 mL pressure vessel equipped with a magnetic stirrer. The deconstruction was carried out by using 10 eq. of EG and 0.05 eq. of catalyst at 180 °C for 4 h. The yields were obtained by ¹H NMR spectroscopy in DMSO-d6 using the catalyst signals as an internal standard (d =1.87 ppm, 4H) and the characteristic signals of BHET (d = 8.10 ppm, 4H) with the corresponding isolated yield.



Figure S3. A complete deconstruction of PET in a large scale (10 g) using TBD:TFA as a catalyst with a ratio of PET:Cat:EG (1:0.05:10) at 180 °C for 4h.

4.6 Catalyst optimization

PET pellets (0.5 g, 2.6 mmol, 1 eq.) were charged in a 10 mL pressure vessel equipped with a magnetic stirrer. Each deconstruction reaction was carried out at determined EG and catalyst at a certain temperature for 2 h. The yields were obtained by ¹H NMR spectroscopy in DMSO-d6 using the catalyst signals as an internal standard (d =1.87 ppm, 4H) and the characteristic signals of BHET (d = 8.10 ppm, 4H) with the corresponding isolated yield (Figures S42 to S44).

Table S4. Optimization of the catalyst for the deconstruction of PET. Reaction conditions: PET:Cat:EG (1:0.5:20) at 180 °C for 2 h. C_{PET} = Conversion of PET polymer.

| Entry | Organocatalyst | Patio | Melting Point | CPET | % Y | ield |
|--------|----------------|-------|---------------|------|-------|------|
| Liitiy | | (°C) | (%) | BHET | Other | |
| 1 | | 1:0 | | 60 | 68 | 31 |
| 2 | | 1:1 | 157 | 100 | 96 | 2 |
| 3 | TBD: TFA | 1:3 | - | 20 | 50 | 46 |
| 4 | | 3:1 | 82 | 100 | 55 | 42 |
| 5 | | 0:1 | | 0 | 0 | 0 |
| 7 | TBD:mTFA | 1:1 | | 50 | 65 | 34 |
| 8 | mTBD:TFA | 1:1 | | 32 | 48 | 46 |

4.7 Small-Angle Neutron Scattering (SANS)

SANS measurements were conducted using the EQ-SANS instrument at the Spallation Neutron Source of Oak Ridge National Laboratory^{4, 5}. Sample-to-detector distances of 9 m, 4 m, 2.5 m, and 1.3 m were employed with minimum wavelength settings of 15 Å, 10 Å, 2.5 Å, and 1 Å, respectively, with choppers operating at 60 Hz. As a result of a combination of multiple configurations, a wide range of momentum transfers of 0.003 Å⁻¹ < q < 3 Å⁻¹ was achieved, where $q=4\pi\sin(\theta)/\lambda$, 20 is the scattering angle, and λ is the wavelength. Samples were loaded into 2 mm path length cylindrical quartz cuvettes from Hellma (Plainview, NY, USA). The original standard sample environment of the instrument was used to control the temperature to within ± 1 °C by means of a water bath. Data reduction followed standard procedures⁶. The data reduction included subtraction of the appropriate solvent background. Measured SANS intensities are summarized in Figure S4A. At the very beginning of the deconstruction process, no PET, monomers, or any kinds of structural characteristics were observed, as indicated by the flat scattering curve. From the aliquots taken at 30 min, 60 min, and 90 min into the deconstruction process, strong power-law-like scattering intensities were observed. All scattering intensities from 30 min, 60 min, and 90 min were fitted with the Gunier-Porod model⁷ with a Porod exponent of 4 and a dimension variable ~ 1.7, indicating the existence of large solid objects, which may be attributed to the undissolved PET. The scattering intensity was dramatically reduced in the final aliguots, which was taken 120 min into the deconstruction process. The reduced scattering intensity with a fitted dimension variable higher (1.9) than other samples suggests that the origin of the scattering intensity upturns may be different. The clear difference in the scattering intensity at the final stage from previous stages suggests that most of the PET have been deconstructed into monomers and dimers, as evidenced by other experimental results such as MALDI-TOF (Figure S28) and ¹H NMR. (table S4) The low-q upturn in aliquot #5 can be attributed to the phase separation of monomers and dimers due to the relatively poor hydrophilicity of dimers or bigger units. The such low-q upturn was also observed in the reference sample, where monomers and dimers were mixed in ethylene glycol. In Figure S4B, monomers in EG and dimers in EG are shown. Due to the poor hydrophilicity of dimers, dimers in EG show stronger low-q upturns indicating more aggregates or the formation of a larger structure.



Figure S4. Measured SANS intensities. (A) At the very beginning of the deconstruction process (o min), no PET, monomers, or any kinds of structural characteristics were observed as indicated by the flat scattering curve (gray). From the aliquots taken at 30 min (blue), 60 min (green), and 90 min (yellow) strong power-law-like scattering intensities were observed due to the large size particle, which is oligomer. After 120 min, the scattering intensity was dramatically reduced (red) suggests that most of the PET have been deconstructed into small molecules like monomers and dimers. Black lines fit the Guinier-Porod model. (B) Monomers dissolved in EG show a flat scattering profile (green), while the dimers dissolved in EG show low-q upturn (blue), similar to the scattering profile of the aliquot (red) taken at 120 min into the deconstruction process.

4.8 Quantum Chemistry Calculations and Simulations of PET deconstruction

The NWChem suite of codes (version 7.0.2) was used to perform all-electron density functional theory (DFT) calculations using the hybrid meta functional m06-2x and the aug-cc-pvdz basis set. Two different continuum solvent models, the Conductor-like Screening Model (COSMO) and Solvation Model Based on Density (SDM) were used to emulate a bulk EG solvent. We used a dielectric constant of 37 D for EG for both models. The trends on interaction energies and geometries were similar, although the COSMO model tends to give smaller interaction energies than the SMD. Regarding basis set dependencies, we used both aug-cc-pvdz and cc-pvdz, with cc-pvdz giving higher interaction energies overall. We note that the diffuse basis functions of aug-cc-pvdz are likely essential for cation/anions.

First, calculations were performed on a model PET chain of eight monomers (Figure S5). This model was then used to explore interactions with TBDH+ and the TFA anion. Full geometry optimization for all cases studied/reported was performed.

Ab initio molecular dynamics (AIMD) using the same basis set and the SMD solvent model was used to study the dissociation of TBD:TFA and TBD:MSA at 180 °C. Simulations were carried out in the NVE ensemble at 180 °C using the Stochastic velocity rescaling thermostat of Bussi, Donadio, and Parrinello, J. Chem. Phys. 126, 014101 (2007) with a nuclear time step of 0.2419 fs.



Figure S5. Optimized geometry for an 8-monomer chain of PET.

4.9 Polycarbonate (PC) deconstruction

PC pellets (0.5 g, 1.97 mmol), EG (1.22 g, 19.7 mmol], and catalyst (0.025 g, 0.10 mmol) were placed in a pressure vessel with a magnetic stirrer. The deconstruction was carried out at 130 °C for 2 h. The reaction was then cooled to room temperature before being dissolved in diethyl ether (30 mL) and water (30 mL). The organic phase was washed 3×20 mL with water before with MgSO₄ before evaporation of the solvent separated through combiflash yielding two products bisphenol A (BPA) (94%), ethylene carbonate (93%) with a small amount of bis-(hydroxypropoxy) propane (Bis-HPP) (5%) as a byproduct. The yield was calculated by using ¹H NMR spectroscopy in DMSO-d6 using the catalyst signals as internal standard (d =1.87 ppm, 4H), and the characteristic signals of BPA (δ 6.67 ppm), EC (δ 4.48 ppm), and Bis-HPP (δ 4.08 ppm, 2H). (Figure S6 and Table S5)

BPA—¹H NMR (400 MHz, DMSO-d6) δ 9.11 (s, 2H), 6.98 (d, *J* = 8.4 Hz, 4H), 6.64 (d, *J* = 8.3 Hz, 4H), 1.53 (s, 6H) (Figure S33).

EC—¹H NMR (400 MHz, CDCl₃) δ 4.48 (s, 4H) (Figure S34).

Bis-HPP—¹H NMR (400 MHz, CDCl₃) δ 7.34 – 7.25 (m, 4H), 7.22 – 7.15 (m, 2H), 6.90 – 6.81 (m, 2H), 4.09 (dd, *J* = 5.2, 3.9 Hz, 4H), 4.01 – 3.95 (m, 4H), 1.69 (s, 6H) (Figure S35).



Figure S6. Deconstruction process of PC. PC (1eq.) pellets were completely deconstructed by using TBD:TFA (0.05 eq.) at 130 °C for 2 h.

Table S5. Deconstruction of PC (45,000 g/mol) using TBD:TFA as a catalyst. C_{PC} = Conversion of PC polymer.

| DC nellet | C _{PC} | Yield (Isolated Yield) (%) | | | | |
|-----------|-----------------|----------------------------|--------|---------|--|--|
| PC pellet | (%) | ВРА | EC | Bis-HPP | | |
| | 100 | 94 (92) | 93(87) | 5(0) | | |

4.10 Polyurethane deconstruction

PU pellets (0.1 g, 0.32 mmol), EG (0.20 g, 3.20 mmol) and catalyst (0.004 g, 0.016 mmol) were placed in a pressure vessel with a magnetic stirrer. The deconstruction was carried out at 150-170 °C for 2 h. After 2 h, the mixture of 1 M HCl (15 mL) and brine (5 mL) was added. The mixture was extracted with CH_2Cl_2 (4x 10 mL), and the combined organic phases were washed with brine (1x 15 mL), dried with anhydrous Na₂SO₄, filtered, and dried in vacuo to provide EG as a liquid. The acidic aqueous phase was basified with 4 M NaOH till pH reached 11-12, then extracted with CH_2Cl_2 (3x 10 mL), and the combined organic phases were dried using anhydrous Na₂SO₄, filtered, and dried in vacuo to yield methylene dianiline (MDA) (0.14 g, 80%) and bis(2-hydroxyethyl) (methylenebis(4,1-phenylene) dicarbamate (BMDC) (<17%) (Table S6). The yield was calculated by ¹H NMR spectroscopy in DMSO-d6 using the catalyst signals as internal standard (d =1.87 ppm, 4H), and the characteristic signals of MDA (δ 6.8 & 6.5 ppm), and BMDC (δ 7.3 & 7.1 ppm). By increasing temperature, the yield of MDA is increased and BMDC is decreased (Figure S7).¹H NMR of MDA (400 MHz, DMSO-d6) δ 6.81 (dd, *J* = 7.8, 5.5 Hz, 4H), 6.47 (dd, *J* = 7.8, 5.5 Hz, 4H), 4.82 (br, 4H), 3.59 (s, 2H) (Figure S38).



Table S6. Deconstruction of PU (24600 g/mol) using TBD:TFA as a catalyst. C_{PU} = Conversion of PU polymer.

| DU pollot | C _{PU} | Yield (Isolated Yield) (%) | | | |
|-----------|-----------------|----------------------------|------|--|--|
| PO penet | (%) | MDA | MDEA | | |
| | 100 | 80 (76) | 17 | | |



Figure S7. Effect of temperature on PU deconstruction. At low temperature (150 °C), MDA and BMDC yields equally but at 170 °C more MDA (80%) yields than BMDC (17%).

4.11 Polyamide (PA) deconstruction

Nylon-6 pellets (0.5 g, 4.4 mmol), EG (2.73 g, 44 mmol], and catalyst (0.05 g, 0.22 mmol) were placed in a pressure vessel with a magnetic stirrer. The deconstruction was carried out at 210 °C for 3h. After cooling, water was added to the reaction mixture and separated through CombiFlash[®] yielding caprolactam (CPL) (83%) and 2-hydroxyethyl-6-aminohexanoate (HAH) (13%) (Table S7). The yield was calculated by using ¹H NMR spectroscopy in DMSO-d6 using the catalyst signals as an internal standard (d =1.87 ppm, 4H), and the characteristic signals of BPA (d = 2.05 ppm, 4H). ¹H NMR (400 MHz, DMSO-d6) δ 7.72 (s, 1H), 3.00 (d, *J* = 6.7 Hz, 2H), 2.03 (t, *J* = 7.4 Hz, 2H), 1.63 – 1.11 (m, 6H) (Figure S50 and S51).



| | C _{PA} | Yield (Isolated Yield) (%) | | |
|-----------|-----------------|----------------------------|-----|--|
| PA source | (%) | CPL | НАН | |
| | 85 | 85 (83) | 13 | |

Table S7. Deconstruction of PA using TBD: TFA as a catalyst. C_{PA} = Conversion of PA polymer.

4.12 Recyclability and water Susceptibility

Considering the environmental and economic viability of the proposed process, residual reactants and catalysts need to be recycled for further PET deconstruction. We studied the reusability following two processes. In the first process, after filtering the BHET crystals from the aqueous phase, the unreacted EG and catalyst were dried by vacuum evaporation at 60 °C before being stored in a vacuum oven at 60 °C overnight. Then, fresh PET flakes were added to the recycled system [EG + catalyst] using the same procedure (Figure S8A). In the second process, after the complete conversion of the PET, another batch of PET and EG was added without a catalyst to see the catalytic activity of the catalyst. In the presence of TBD:TFA, the BHET yield is observed to be constant with no loss of catalytic activity, even after 5 recycling processes (Figure S8B). Two methods yielded BHET very efficiently up to 5 cycles (Figures S54 to S57). The catalyst also performs very efficiently in the presence of up to 30% of water (Figure S10, and Figures. S58 to S61).



Figure S8. Recycling processes of the catalyst and EG. (A) Successive separation of the catalyst and EG after each cycle. (B) Conjugative addition of PET and EG after completion of each step. (C) (C) Assessment of catalyst stability with PET deconstruction by using TBD:TFA (1:1). Reaction conditions: PET (1 eq.), catalyst (0.05 eq.), EG (10 eq.), 180 °C at 0-3 h.



Figure S9. (A) Recycling comparison of process-1 and 2 in terms of BHET yield. (B). Recycling comparison of the catalyst TBD:TFA with TBD. Reaction conditions: PET (1 eq.), catalyst (0.05 eq.), EG (10 eq.), 180 °C at 2 h.



Figure S10. Effect of water (30%) on polymer deconstruction. Reaction conditions: PC/PU/PET/PA (1 eq.), ethylene glycol (10 eq.). TBD:TFA (0.05 eq.).

4.13 Mixed polymer pellets deconstruction

PC pellets (0.33 g, 1.30 mmol), PU pellets (0.41 g, 1,33 mmol), PET pellets (0.25 g, 1.3 mmol), PA pellets (0.15 g, 1.30 mmol), EG (3.17 g, 52 mmol) and TBD:TFA catalyst (0.07 g, 0.26 mmol) were charged in a 30 mL pressure vessel equipped with a magnetic stirrer. In path i, each depolymerization was carried out at a determined temperature (130 °C, 160 °C, 180 °C, and 210 °C for PC, PU, PET, and PA, respectively) for 2 h. At 130°C only PC is fully deconstructed, whereas the rest of the polymer pellets are unreacted (Figure S11B), at 160°C PU is deconstructed, and PET and PA are still unchanged (Figure S11C), increasing heat 180 °C for another 2 h deconstructs PET and finally increases the temperature to 210 °C deconstructs PA (Figure S11D). In path ii, deconstruction was carried out at 210°C and atmospheric pressure for 3 h. The corresponding products BPA (90%), MDA(78%), BHET (88%) & CPL (75%) was purified by flash column chromatography using different chloroform: methanol mixture from 1:0 to 1:1 to 0:1 ratio as the eluent. The kinetics, conversion, and yields were determined by ¹H NMR spectroscopic analysis of the crude product in DMSO-d₆ using the catalyst signals as internal standard (d =1.87 ppm, 4H) correspond to the appearance of the peak at 6.99/6.44/1,53 ppm for BPA, 7.34/7.10 ppm for MDA, 8.17 ppm for BHET and 2.05 ppm for CPL (Figures S63 to S67).



Figure S11. Selective deconstruction of the mixed polymer pellets by using TBD:TFA as a catalyst (A-D) Path-A: Deconstruction was carried out at 130°C, 160°C, 180°C and 210°C for PC, PU, PET and PA respectively. Path-B: Deconstruction was carried out at 210 °C and atmospheric pressure for 3 h.

5. Commercial Polymer Deconstruction

5.1 General procedure for the deconstruction of PC, PU, PET, and PA consumer products Polymeric consumer product contains additives and is often produced as blends of different polymers. Therefore, the catalyst stability with these complex products was tested in selected experiments. A combination of the plastic (0.5 g), derived from corresponding polymer consumer products, TBD:TFA as catalyst (0.034 g), EG (1.61 g), and determining temperature (130 °C, 160 °C, 180 °C, and 210 °C for PC, PU, PET and PA consumer product, respectively) for 2 h, were subjected to glycolysis conditions. As depicted in Table S8, all tested consumer products are fully deconstructed. The corresponding products (BPA, MDA, BHET & CPL) was purified by either crystallization or flash column chromatography. The conversion and yields were determined by ¹H NMR spectroscopic analysis of the crude product in DMSO- d_6 using the catalyst signals as internal standard (d =1.87 ppm, 4H) correspond to the appearance of the peak at 6.99/6.44/1,53 ppm for BPA, 7.34/7.10 ppm for MDA, 8.17 ppm for BHET and 2.05 ppm for CPL.



Figure S12. Deconstruction of colored PET bottle at different time intervals using TBD:TFA as a catalyst and EG as a substrate. At a certain interval, the colored fragment disappears, and the formation of a solution indicates the progression of the PET bottle deconstruction.

| | Consumer Plastic | Conversion (%) | Purified products |
|---|------------------|----------------|-------------------|
| A | PET bottle | 100% | BHET |
| В | Polyester carpet | Additive | |
| С | Polyester cloth | | Monomer |
| D | Safety goggles | 100% | BPA EC |
| E | PU foam | | MDA |
| F | Nylon rope | 100% | CPL |

Table S8. Glycolysis of commercially available sources using TBD:TFA as a catalyst. Reaction condition: Plastic (1 eq.), Cat. (0.05 eq.), EG (10 eq.), time 2 h, temp (130~ 210 °C).

5.2 General procedure for the deconstruction of mixed plastic consumer products

In a typical experiment, commercial polymers like safety goggles (0.33 g, 1.30 mmol), foam (0.41 g, 1,33 mmol), colored bottles (0.25 g, 1.3 mmol), nylon rope (0.15 g, 1.30 mmol), ethylene glycol (3.17 g, 52 mmol) and TBD: TFA catalyst (0.07 g, 0.26 mmol) were charged in a 30 mL pressure vessel equipped with a magnetic stirrer. In path A, each deconstruction was carried out at a determined temperature (130 °C, 160 °C, 180 °C, and 210 °C for PC, PU, PET, and PA consumer products, respectively) for 2 h. In path B, deconstruction was carried out at 210 °C and atmospheric pressure for 3 h. The corresponding monomers from respective consumer products were purified by flash column chromatography using chloroform: methanol mixture from 1:0 to 1:1 to 0:1 ratio as the eluent. The kinetics, conversion, and yields were determined by ¹H NMR spectroscopic analysis of the crude product in DMSO- d_6 using the catalyst signals as internal standard (d =1.87 ppm, 4H) correspond to the appearance of the peak at 6.99/6.44/1,53 ppm for BPA, 7.34/7.10 ppm for MDA, 8.17 ppm for BHET and 2.05 ppm for CPL.



Figure S13. Selective deconstruction of mixed plastic waste by using TBD: TFA as a catalyst and EG as a substrate and solvent with consumer plastic waste of safety goggles, foam, colored bottle, and nylon rope (A) cut into small pieces and mixed manually (A'). Path-A: Deconstruction was carried out at a determined temperature. At 130°C for 2 h, only safety goggles are fully deconstructed and separated (B'), whereas the rest of the polymer pellets are unreacted (B). At 160°C for 2 h, foam is deconstructed and separated (C'), keeping bottles and rope intact (C). The remaining mixture then heats at 180°C for another 2 h to deconstruct the colored bottle while keeping the nylon rope intact (D) and finally increasing the temperature to 210°C for 2 h deconstruct nylon rope (E). Path-B: Deconstruction was carried out at high heat (210°C) and atmospheric pressure for 3 h to deconstruct the mixed plastic at a time (D). Finally, the compound was purified by CombiFlash[®]. Reaction conditions: safety goggles (0.33 g, 1.30 mmol), foam (0.41 g, 1.33 mmol), colored bottles (0.25 g, 1.3 mmol), nylon rope (0.15 g, 1.30 mmol), ethylene glycol (3.17 g, 52 mmol) and TBD:TFA catalyst (0.07 g, 0.26 mmol) under atmospheric pressure.

5.3 Selective deconstruction in the presence of a mixture of various plastics

During our investigations, the impact of complex polymer mixtures on the catalytic deconstruction reaction was tested. In the presence of poly(propylene) (PP) cap, and poly(ethylene) (PE) bag, the glycolysis of PET bottle and mixed condensation polymer were conducted using TBD:TFA as catalyst under standard conditions. In these experiments, full conversion of the selected polymer was observed, and none of the described additional polymers hampered the selective deconstruction of the condensation polymer.

Deconstruction of PET bottle with cap: A combination of 0.5 g of PET bottle, EG (10 eq.), and TBD:TFA (0.05 eq.) were heated at 180 °C for 2 h. After completion, the blue color cap was fully recovered (98%) through filtration without any influence on the catalytic performance of the catalyst.

Deconstruction of PET bottle with polyethylene (PE) bag: PET water bottle (0.5 g) and PE bags (0.2 g) were depolymerized by using TBD:TFA (0.035 g) and EG (1.61 g) at 180 °C for 2 h in a glass pressure vessel. After two hours, the unreacted PE bags easily separated (99%) (Figure S14).

Deconstruction of PC, PU, PET, PA with polyethylene (PE) bag: A mixture of PC, PU, PET and PU commercial plastic (0.5 g) and PE bags (0.2 g) were depolymerized by using TBD:TFA (0.035 g) and EG (1.61 g) at 180 °C for 2 h in a glass pressure vessel. After two hours, the unreacted PE bags can easily be separated (97%) from the reaction solution.

Deconstruction of fabrics (40% polyester & 60 % cotton): Cloth (0.5 g) were deconstructed by using TBD:TFA (0.035 g) and EG (1.61 g) at 180 °C for 2 h in a glass pressure vessel. Polyester was deconstructed to make BHET monomer, whereas the unreacted cotton was fully recovered (98%).



Figure S14. Deconstruction of the mixed PET bottle and PE bag produce BHET with keeping PE intact.

6. Life Cycle Assessment (LCA)

Goal and scope of the study — This study aims to estimate the environmental impact and energy consumption of polymers synthesized from materials derived from polymer deconstruction processes (PC, PU, PET, and PA) and compare them to conventional polymers. The inputs for the polymer deconstruction process in LCA modeling include targeted polymer, EG, water, and a catalyst. The amount of energy used during polymer deconstruction was also added to the model (Electricity, medium voltage, US). The data from performed preliminary LCA models for polymer deconstruction is further used to build an LCA model for polymer synthesized from deconstruction products(monomers). The compared LCA models for conventional polymers were built based on the data provided by Ecoinvent V3.0 database. The system boundary for this LCA study includes: (1) polymer deconstruction and (2) production of polymer "from recycled". The selected functional unit for this study is 1 kg of polymer.

Life cycle inventory and Impact Assessment — Polymer deconstruction results in the mixture of monomers which are further used for the synthesis of polymer "from recycled". Data for the building of the life cycle inventory (LCI) model consist of the material and energy inputs to (1) deconstruct polymer and (2) fabricate a polymer from resulting monomers obtained during polymer deconstruction ("from recycled"). Inventory of all chemicals used in LCA modeling is listed in Table 9. The inputs for polymer deconstruction modeling were based on lab-scale results. The information for synthesizing polymers "from recycled" was taken from stoichiometric calculations of materials needed for polymer synthesis. Our model assumes that the excess EG, catalyst, and water are recycled and returned to the process.

LCA method was used as a tool to estimate the environmental impacts linked with the polymer deconstruction process used in this study. LCA model was built according to the international standards ISO 14040 and ISO 14044 (ISO, 2006b, c). To conduct the LCA, the SimaPro V 9.1 software and TRACI II (U.S., 2008) method were used. The lab-scale LCA model was created for each polymer deconstruction process based on the initial experimental results to identify significant environmental contributors. We excluded the impact of recycled polymers in polymer deconstruction process considering them as waste material and credited it as 'avoided virgin polymer' to receive a negative value on the environmental impact balance, resulting in a 'positive' contribution⁸. The energy consumption was added to each LCA model based on the energy balance calculation for the lab-scale process (1 kg) (Table 12). Energy consumption of polymer deconstruction and synthesis of polymer "from recycled" was evaluated using the Cumulative Energy Demand V1.11 method. The energy footprint for each polymer was expressed in MJ/kg eq. Using of the non-renewable, fossil fuels category.

For the polymer synthesis from deconstructed monomers, LCA models were built according to the assumptions and literature data including mass and energy balances for each type of polymer.

Life cycle Inventory Data Collection — Data collected for LCA modeling was based on a combination of primary data derived from the lab experiments for material and energy balances, the literature, and assumptions when information on chemicals used in the synthesis was missing

from various LCA databases. The polymer deconstruction process includes the use of a high-grade catalyst, which was fabricated in the study and can be fully recovered after use. Its life cycle production information could not be found in LCA databases. Therefore, considering the recyclability of the catalyst of 100%, it was not included in the chemical inventory list. The overall LCA input data of this study has been divided into the following parts:

- Primary data was obtained using the experimental results of the laboratory scale of each polymer deconstruction process.

- Secondary data was collected based on the literature review for the polymer synthesis from specific monomers used in the study. All of the data regarding the synthesis of this polymer was generated based on the experimental results and mass balances found in the literature.

| # | Name of the component | Database | Year | Location |
|----|---|-------------------|------|--------------|
| 1. | Ethylene glycol | Eco invent 3 | 2010 | Europe (RER) |
| 2. | Polycarbonate | Eco invent 3 | 2010 | Europe (RER) |
| 3. | Polyurethane, flexible foam | Eco invent 3 | 2021 | Europe (RER) |
| 4. | Polyethylene terephthalate, bottle grade | Industry data 2.0 | 2016 | Europe (RER) |
| 5. | Polyamide(Nylon 6.6) | Industry data 2.0 | 2015 | Europe (EU) |
| 6. | Pentane | Eco invent 3 | 2010 | Europe (RER) |
| 7. | Deionized water | Eco invent 3 | 2018 | Europe (RER) |
| 8. | Phosgene | Eco invent 3 | 2014 | Europe (RER) |
| 9. | Electricity, medium voltage | Eco invent 3 | 2015 | US |

Table S9. Inventory of all chemicals/electricity used in LCA modeling

| Impact Category | Unit | BPA | BHET | MDA | CL |
|--------------------------|--------------------------|-----------------------|-----------------------|-----------------------|-----------------------|
| Ozone depletion | kg CFC ⁻¹¹ eq | 1.95·10 ⁻⁸ | 2.22·10 ⁻⁷ | 8.47·10 ⁻⁹ | 8.37·10 ⁻⁹ |
| Global warming | kg CO ₂ eq | 1.02 | 0.437 | 0.364 | 0.235 |
| Smog | kg O₃ eq | 0.038 | 0.0161 | 0.015 | 0.00751 |
| Fossil fuel depletion | MJ surplus | 3.19 | 1.72 | 0.752 | 0.44 |
| Acidification | kg SO ₂ eq | 0.00307 | 0.00129 | 0.00132 | 0.00563 |
| Respiratory effects | kg PM2.5 eq | 0.00589 | 0.000297 | 0.000409 | 0.000259 |
| Eutrophication | kg N eq | 0.00036 | 0.000237 | 0.000335 | 0.000162 |
| Non cancerogenics | CTUh | 5.86·10 ⁻⁸ | 1.86·10 ⁻⁸ | 1.56·10 ⁻⁸ | 1.35·10 ⁻⁷ |
| Cancerogenics | CTUh | 5.85·10 ⁻⁹ | 2.05·10 ⁻⁹ | 4.69·10 ⁻⁹ | 3.02·10 ⁻⁹ |
| Ecotoxicity | CTUe | 0.306 | 0.155 | 0.195 | 0.173 |

Table S10. Impact assessment of polymer deconstruction process.

Table S11. Impact assessment and cumulative energy demand of virgin polymers and polymers

 made from recycled monomers.

| Impact | Unit | P | С | Р | U | PE | т | ΡΑ | |
|-------------------------|-------------------------|------------|-------------|------------|-------|------------|-------------|------------|------|
| category | | C * | R ** | C * | R** | C * | R ** | C * | R** |
| Global warming | kg CO₂ eq/kg polymer | 7.76 | 1.41 | 5.04 | 0.88 | 2.17 | 0.54 | 6.51 | 0.34 |
| Fossil energy demand | MJ/kg polymer | 99.75 | 31.97 | 87.64 | 24.57 | 136.42 | 15.34 | 119.91 | 4.96 |

C*-conventional; R**-from recycled

| Energy Usage: | Time, h | Power, Watt | Consumption, kWh |
|---------------|---------|-------------|------------------|
| Hot Plate | 2 | 1000 | 1 |
| Centrifuge | 0.08 | 575 | 0.046 |
| Vacuum Oven | 12 | 600 | 1.2 |

Table S12. Energy consumption for the synthesis and purification of 1 kg of polymer deconstruction

The energy consumption for the polymer deconstruction process was estimated based on the energy balance calculation. The energy consumption of the hot plate, centrifuge, and vacuum oven was calculated based on the power specification of each piece of equipment and the amount of time it was used.

7. Spectral Data







Figure S16. ¹H NMR spectrum of TBD : TFA (1 : 1) in DMSO-d6 (400 MHz, 298 K)



Figure S17. ¹³C NMR spectrum of TBD : TFA (1 : 1) in DMSO-d6 (400 MHz, 298 K).



Figure S18. (A) Thermogravimetric analysis for TBD, TFA and TBD:TFA (1 : 1). (B) Dynamic Scattering Calorimetry (DSC) of different ratios (1:1, 3:1 & 1:3) of TBD:TFA.



Figure S19. Stacked ¹H NMR spectra of the deconstructed PET (0.5 g, 2.6 mmol, 1 eq.) using the different equivalent of EG, and TBD:TFA (1:1) (0.33 g, 1.3 mmol, 0.50 eq.) as a catalyst at 180 °C for 2 h (DMSO-d6, 400 MHz, 298 K).



Figure S20. Stacked ¹H NMR spectra of the deconstruction process withed PET (0.5 g, 2.6 mmol, 1 eq.). EG (1.61 g, 26 mmol, 10 eq.) and different ratios of TBD:TFA (1:1) as a catalyst at 180 ^oC for 2 h (DMSO-d6, 400 MHz, 298 K).



Figure S21. Stacked ¹H NMR spectra in the deconstruction of PET (0.5 g, 2.6 mmol, 1 eq.) using EG (1.61 g, 26 mmol, 10 eq.), and TBD:TFA (0.035 g, 0.13 mmol, 0.05 eq.), at 150 °C (DMSO-d6, 400 MHz, 298 K).



Figure S22. Stacked ¹H NMR spectra from the PET deconstruction (0.5 g, 2.6 mmol, 1 eq.), EG (1.61 g, 26 mmol, 10 eq.), and TBD:TFA (0.035 g, 0.13 mmol, 0.05 eq.), as a catalyst at 160 $^{\circ}$ C (DMSO-d6, 400 MHz, 298 K).



Figure S23. Stacked ¹H NMR spectra of the deconstructed PET (0.5 g, 2.6 mmol, 1 eq.) using EG (1.61 g, 26 mmol, 10 eq.), and TBD:TFA (0.035 g, 0.13 mmol, 0.05 eq.), at 170 °C (DMSO-d6, 400 MHz, 298 K).



Figure S24. Stacked ¹H NMR spectra from the deconstruction of PET (0.5 g, 2.6 mmol, 1 eq.) using EG (1.61 g, 26 mmol, 10 eq.), and TBD:TFA (0.035 g, 0.13 mmol, 0.05 eq.) at 180 °C (DMSO-d6, 400 MHz, 298 K).



Figure S25. Stacked ¹H NMR spectra of the deconstruction of PET by using TBD:TFA (1:1) and TBD:TFA (3:1) (DMSO-d6, 400 MHz, 298 K).


Figure S26. ¹H NMR spectra of the BHET (DMSO-d6, 400 MHz, 298 K).



Figure S27. ¹H NMR comparison of BHET obtained from PET and commercial source.



Figure S28. MALDI-TOF of the crude products from the deconstruction of PET. The peak indicates the formation of BHET with high yield, and some mixture of monomer and dimer also formed.







Figure S30. ¹H NMR spectrum of mTBD:TFA (1:1) in DMSO-d6 (400 MHz, 298 K).



Figure S31. Stacked ¹H NMR spectra of the deconstructed PET (0.5 g, 2.6 mmol, 1 eq.) using EG (1.61 g, 26 mmol, 10 eq.), and 0.05 eq. of different types of catalyst at 180°C for 2 h (DMSO-d6, 400 MHz, 298 K).



Figure S32. ¹H NMR spectrum of the depolymerization of PC (0.5 g, 2.0 mmol, 1 eq.) using EG (1.2 g, 20 mmol, 10 eq.), and TBD:TFA (0.025 g, 0.1 mmol, 0.05 eq.) at 130 v ^oC for 2 h (DMSO-d6, 400 MHz, 298 K).



Figure S33. ¹H NMR spectrum BPA formed from the deconstruction of PC (0.5 g, 2.0 mmol, 1 eq.) using EG (1.2 g, 20 mmol, 10 eq.), and TBD:TFA (0.025 g, 0.1 mmol, 0.05 eq.), at 130 °C for 2 h (DMSO-d6, 400 MHz, 298 K).



Figure S34. ¹H NMR spectrum EC formed from the deconstruction of PC (0.5 g, 2.0 mmol, 1 eq.), EG (1.2 g, 20 mmol, 10 eq.), and TBD:TFA (0.025 g, 0.1 mmol, 0.05 eq.), as a catalyst at 130 °C for 2 h (DMSO-d6, 400 MHz, 298 K).



Figure S35. ¹H NMR spectrum Bis-HPPP formed from the deconstruction of PC (0.5 g, 2.0 mmol, 1 eq.), EG (1.2 g, 20 mmol, 10 eq.), and TBD:TFA (0.025 g, 0.1 mmol, 0.05 eq.), as a catalyst at 130 ^oC for 2 h (DMSO-d6, 400 MHz, 298 K).



Figure S36. Stacked ¹H NMR spectra from the deconstruction of PC (0.5 g, 2.0 mmol, 1 eq.), EG (1.2 g, 20 mmol, 10 eq.), and TBD:TFA (0.025 g, 0.1 mmol, 0.05 eq.), as a catalyst at different temperature for 2h (DMSO-d6, 400 MHz, 298 K).



Figure S37. ¹H NMR spectrum from the deconstruction of PU (0.25 g, 0.8 mmol, 1 eq.), EG (0.49 g, 8.00 mmol, 10 eq.), and TBD:TFA (0.01 g, 0.04 mmol, 0.05 eq.), as a catalyst at 160 ^oC for 2 h (DMSO-d6, 400 MHz, 298 K).



Figure S38. ¹H NMR spectrum from the deconstruction of PU (0.25 g, 0.8 mmol, 1 eq.), EG (0.49 g, 8.00 mmol, 10 eq.), and TBD:TFA (0.01 g, 0.04 mmol, 0.05 eq.), as a catalyst at 160 ^oC for 2 h (DMSO-d6, 400 MHz, 298 K).



Figure S39. Stacked ¹H NMR spectra of the deconstructed PU (0.1 g, 0.32 mmol, 1 eq.), EG (0.2 g, 3.2 mmol, 10 eq.), and TBD:TFA (0.004 g, 0.016 mmol, 0.05 eq.), as a catalyst at 150 °C (DMSO-d6, 400 MHz, 298 K).



Figure S40. Stacked ¹H NMR spectra of the deconstructed PU (0.1 g, 0.32 mmol, 1 eq.), EG (0.2 g, 3.2 mmol, 10 eq.), and TBD:TFA (0.004 g, 0.016 mmol, 0.05 eq.), as a catalyst at 160 °C (DMSO-d6, 400 MHz, 298 K).



Figure S41. Stacked ¹H NMR spectra from the deconstruction of PU (0.1 g, 0.32 mmol, 1 eq.), EG (0.2 g, 3.2 mmol, 10 eq.), and TBD:TFA (0.004 g, 0.016 mmol, 0.05 eq.), as a catalyst at 170 $^{\circ}$ C (DMSO-d6, 400 MHz, 298 K).



Figure S42. Stacked ¹H NMR spectra from the deconstruction of PET (0.5 g, 2.6 mmol, 1 eq.), EG (1.61 g, 26 mmol, 10 eq.), and mTBD:TFA (0.037 g, 0.13 mmol, 0.05 eq.), as a catalyst at 180 ^QC (DMSO-d6, 400 MHz, 298 K).



Figure S43. Stacked ¹H NMR spectra from the deconstruction of PET (0.5 g, 2.6 mmol, 1 eq.), EG (1.61 g, 26 mmol, 10 eq.), and TBD:mTFA (0.037 g, 0.13 mmol, 0.05 eq.), as a catalyst at 180 ^QC (DMSO-d6, 400 MHz, 298 K).



Figure S44. Stacked ¹H NMR spectra from the deconstruction of PET (0.5 g, 2.6 mmol, 1 eq.), EG (1.61 g, 26 mmol, 10 eq.), and TBD (0.018 g, 0.13 mmol, 0.05 eq.), as a catalyst at 180 °C (DMSO-d6, 400 MHz, 298 K).



Figure S45. Stacked ¹H NMR spectra in the deconstruction of PET (0.5 g, 2.6 mmol, 1 eq.) using EG (1.61 g, 26 mmol, 10 eq.), and TBD:TFA (0.035 g, 0.13 mmol, 0.05 eq.), at 150 °C (DMSO-d6, 400 MHz, 298 K).



Figure S46. Stacked ¹H NMR spectra from the PET deconstruction (0.5 g, 2.6 mmol, 1 eq.), EG (1.61 g, 26 mmol, 10 eq.), and TBD:TFA (0.035 g, 0.13 mmol, 0.05 eq.), as a catalyst at 160 $^{\circ}$ C (DMSO-d6, 400 MHz, 298 K).



Figure S47. Stacked ¹H NMR spectra of the deconstructed PET (0.5 g, 2.6 mmol, 1 eq.) using EG (1.61 g, 26 mmol, 10 eq.), and TBD:TFA (0.035 g, 0.13 mmol, 0.05 eq.), at 170 °C (DMSO-d6, 400 MHz, 298 K).



Figure S48. Stacked ¹H NMR spectra from the deconstruction of PET (0.5 g, 2.6 mmol, 1 eq.) using EG (1.61 g, 26 mmol, 10 eq.), and TBD:TFA (0.035 g, 0.13 mmol, 0.05 eq.) at 180 °C (DMSO-d6, 400 MHz, 298 K).



Figure S49. ¹H NMR spectrum of the deconstructed PA (Nylon-6) (0.5 g, 4.4 mmol, 1 eq.), EG (2.73 g, 44 mmol, 10 eq.), and TBD:TFA (0.05 g, 0.22 mmol, 0.05 eq.), as a catalyst at 210 ^oC for 2 h (DMSO-d6, 400 MHz, 298 K).



Figure S50. ¹H NMR spectrum of mixed product (after precipitation) formed by the deconstruction of PA (Nylon-6) (0.5 g, 4.4 mmol, 1 eq.), EG (2.73 g, 44 mmol, 10 eq.), and TBD:TFA (0.05 g, 0.22 mmol, 0.05 eq.), as a catalyst at 210 °C for 2 h (DMSO-d6, 400 MHz, 298 K).





Figure S52. Stacked ¹H NMR spectra of the deconstruction of PA (Nylon-6) (0.5 g, 4.4 mmol, 1 eq.), with EG (2.73 g, 44 mmol, 10 eq.), and TBD:TFA (0.05 g, 0.22 mmol, 0.05 eq.), as a catalyst at different temperature for 3h (DMSO-d6, 400 MHz, 298 K).



Figure S53. HPLC analysis of (A) PET, (B) PC, (D) PU and (E) PA deconstruction with TBD:TFA as a catalyst. Reaction conditions: Polymer (1 eq), catalyst (0.05 eq), EG (05 eq).



Figure S54. Stacked ¹H NMR spectra of the recyclability of the catalyst (TBD:TFA) for the deconstruction of PC at 130 °C (DMSO-d6, 400 MHz, 298 K).



Figure S55. Stacked ¹H NMR spectra of the recyclability of the catalyst (TBD:TFA) for the deconstruction of PU at 160 °C (DMSO-d6, 400 MHz, 298 K).



Figure S56. Stacked ¹H NMR spectra of the recyclability of the catalyst (TBD:TFA) for the deconstruction of PET at 180 °C (DMSO-d6, 400 MHz, 298 K).



Figure S57. Stacked ¹H NMR spectra of the recyclability of the catalyst (TBD:TFA) for the deconstruction of PU at 130 °C (DMSO-d6, 400 MHz, 298 K).



Figure S58. ¹H NMR spectrum of the deconstruction of PC (0.5 g, 2.0 mmol, 1 eq.), EG (1.2 g, 20 mmol, 10 eq.), and TBD:TFA (0.025 g, 0.1 mmol, 0.05 eq.), as a catalyst at 130 °C for 2 h with 30% H₂O (DMSO-d6, 400 MHz, 298 K).



Figure S59. ¹H NMR spectrum of the deconstruction of PU (0.1 g, 0.32 mmol, 1 eq.), EG (0.2 g, 3.2 mmol, 10 eq.), and TBD:TFA (0.004 g, 0.016 mmol, 0.05 eq.), as a catalyst at 170 °C for 2 h with 30% H₂O (DMSO-d6, 400 MHz, 298 K).



Figure S60. ¹H NMR spectrum of the deconstruction of PET (0.5 g, 2.6 mmol, 1 eq.), EG (1.61 g, 26 mmol, 10 eq.), and TBD:TFA (0.035 g, 0.13 mmol, 0.05 eq.), as a catalyst at 180 $^{\circ}$ C with 30% H₂O (DMSO-d6, 400 MHz, 298 K).



Figure S61. ¹H NMR spectrum of the deconstruction of PA (Nylon-6) (0.5 g, 4.4 mmol, 1 eq.), EG (2.73 g, 44 mmol, 10 eq.), and TBD:TFA (0.05 g, 0.22 mmol, 0.05 eq.), as a catalyst at 210 °C for 2 h with 30% H₂O (DMSO-d6, 400 MHz, 298 K).



Figure S62. HPLC analysis of PET deconstruction in the presence of 30% water with TBD:TFA as a catalyst. Reaction conditions: PET (1 eq), catalyst (0.05 eq), EG (05 eq). Black: For pure Terephthalic acid (TPA), Blue: For pure BHET monomer, and Orange: Reaction of PET in 30% water.


Figure S63. Stacked ¹H NMR spectra of the deconstruction of mixed plastic pellets PC (0.33 g, 1.3 mmol), PU (0.41 g, 1.3 mmol), PET (0.25 g, 1.3 mmol), & PA (0.15 g, 1.3 mmol), EG (3.17 g, 52 mmol, 10 eq.), and TBD:TFA (0.07 g, 0.26 mmol, 0.05 eq.), as a catalyst at 130 °C for 2 h (DMSO-d6, 400 MHz, 298 K).



Figure S64. Stacked ¹H NMR spectra of the deconstruction of mixed plastic pellets PC (0.33 g, 1.3 mmol), PU (0.41 g, 1.3 mmol), PET (0.25 g, 1.3 mmol), & PA(0.15 g, 1.3 mmol), EG (3.17 g, 52 mmol, 10 eq.), and TBD:TFA (0.07 g, 0.26 mmol, 0.05 eq.), as a catalyst at 160 °C for 2 h (DMSO-d6, 400 MHz, 298 K).



Figure S65. Stacked ¹H NMR spectra of the deconstruction of mixed plastic pellets PC (0.33 g, 1.3 mmol), PU (0.41 g, 1.3 mmol), PET (0.25 g, 1.3 mmol), & PA(0.15 g, 1.3 mmol), EG (3.17 g, 52 mmol, 10 eq.), and TBD:TFA (0.07 g, 0.26 mmol, 0.05 eq.), as a catalyst at 180 °C for 2 h (DMSO-d6, 400 MHz, 298 K).



Figure S66. Stacked ¹H NMR spectra of the deconstruction of mixed plastic pellets PC (0.33 g, 1.3 mmol), PU (0.41 g, 1.3 mmol), PET (0.25 g, 1.3 mmol), & PA(0.15 g, 1.3 mmol), EG (3.17 g, 52 mmol, 10 eq.), and TBD:TFA (0.07 g, 0.26 mmol, 0.05 eq.), as a catalyst at 210 °C for 2 h (DMSO-d6, 400 MHz, 298 K).



Figure S67. ¹H NMR spectrum of the deconstruction of commercial PET bottle (0.5 g, 2.6 mmol, 1 eq.), EG (1.61 g, 26 mmol, 10 eq.), and TBD:TFA (0.035 g, 0.13 mmol, 0.05 eq.), as a catalyst at 180 °C (DMSO-d6, 400 MHz, 298 K).



Figure S68. ¹H NMR spectrum of the mixture of BHET monomer and dimer from the deconstruction of carpet (0.5 g), EG (1.61 g), and TBD:TFA (0.035 g), as a catalyst at 180 °C (DMSO-d6, 400 MHz, 298 K).



Figure S69. ¹H NMR spectrum of the deconstruction of commercial PC (safety goggles) (0.5 g, 2.0 mmol, 1 eq.), EG (1.2 g, 20 mmol, 10 eq.), and TBD:TFA (0.025 g, 0.1 mmol, 0.05 eq.), as a catalyst at 130 °C for 2 h (DMSO-d6, 400 MHz, 298 K).



Figure S70. ¹H NMR spectrum of the deconstruction of commercial PU (foam) (0.1 g, 0.32 mmol, 1 eq.), EG (0.2 g, 3.2 mmol, 10 eq.), and TBD:TFA (0.004 g, 0.016 mmol, 0.05 eq.), as a catalyst at 170 °C (DMSO-d6, 400 MHz, 298 K).



Figeure S71. ¹H NMR spectrum of the deconstruction of commercial PA (Nylon rope) (0.5 g, 4.4 mmol, 1 eq.), EG (2.73 g, 44 mmol, 10 eq.), and TBD:TFA (0.05 g, 0.22 mmol, 0.05 eq.), as a catalyst at 210 °C for 3h (DMSO-d6, 400 MHz, 298 K).



Figure S72. ¹H NMR spectra of the formation of PU in DMSO-d6 (400 MHz, 298 K).



Figure S73. GPC chromatograph for the synthesized PU.







Figure S76. ¹H NMR spectra of the BHET dimer (DMSO-d6, 400 MHz, 298 K).

Data S1: XYZ data for TBD:MSA

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Data S2: XYZ data for TBD:TFA

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| С | -0.62308184 | 0.70276861 | 0.93706986 |
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| C | 1.20976552 | 2.52608055 | -0.14330235 |
| 0 | 3.94328185 | 1.24715886 | 4.86188886 |
| C | 1.57464603 | 1.16525867 | 5,18990756 |
| 0 | 1,42619670 | 1.53011391 | 3.82823206 |
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| C | -1.55261121 | 12.33030340 | 2.11/3/113 |
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| | -1.41142/82 | 13.10957521 | |
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| C | 9.2/36/6/5 | -4.12261427 | 0.23/38531 |
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| С | -2.53211840 | 13.26114455 | 1.47280807 |
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| C | -4.70918053 | -18,20875092 | 0.98958289 |
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| п | -3.35149173 | -10.89909766 | -4.32070950 |
| н | -3.22910131 | -20.20696857 | 3.32288825 |
| н | -2.45251255 | -15.55841224 | -2.82961189 |
| н | 6.10410767 | -5.853/4639 | 1.24622364 |
| н | -6.65499402 | 21.82348155 | 4.77870589 |
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Data S3: XYZ data for step 2.

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| С | 1.11273056 | 1.57645116 | 1.22364342 |
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| С | -5.44550551 | -17.46378944 | -3.96148068 |
| 0 | 0.13069498 | 0.78225551 | 3.27109362 |
| 0 | 0.15403469 | 2.17863727 | -3.66627959 |
| С | 2.26924872 | 2.10494277 | 0.63718674 |
| С | 1.09940529 | 1.21508819 | 2.66177705 |
| С | -2.67968027 | -17.82516377 | 6.69112558 |
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| С | 3.33358180 | 6.18780043 | -4.82203798 |
| С | 2.16035906 | 12.12881681 | 1.63820576 |
| С | 4.16243983 | 9.67063469 | -2.50496100 |
| С | 0.79627313 | 12.57876478 | -0.43375960 |
| С | 4.68188554 | 8.44155042 | -2.08996081 |
| С | 2.24488773 | 3.32791351 | -4.77136241 |
| 0 | 3.88590452 | 5.06167036 | -4.33200995 |
| 0 | 2.29801693 | 11.96728326 | 2.82428947 |
| С | -2.92933982 | 13.19228238 | -0.82995549 |
| 0 | -3.92311521 | 13.37953526 | -0.17406894 |
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| 0 | -2.89564832 | 13.20042694 | -2.17838844 |
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| C | 7 46680225 | -7 5/20162/ | -0 175/6757 |
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| 0 | -7.52638840 | 3.41725257 | -1.28686614 |
| 0 | -5.18645016 | 4.50976043 | -0.85543970 |
| С | -8.13641648 | 1.17545852 | -1.05211048 |
| Н | -9.18503142 | 1.39137238 | -1.32944349 |
| F | -2.63543764 | 3.49941375 | 0.41072405 |
| С | -7.55342153 | 2.38067244 | -0.34155284 |
| F | -2.72963494 | 5.51563499 | -0.39415611 |
| Н | -6.52919346 | 2.13618390 | -0.01434817 |
| С | -4.81926289 | 4.48449234 | 0.33578726 |
| С | -3.28652076 | 4.70514797 | 0.50822062 |
| Н | -8.13051450 | 0.27773122 | -0.40777886 |
| Н | -8.14909785 | 2.64634844 | 0.55688471 |
| 0 | -5.43568142 | 4.26203012 | 1.39161285 |
| F | -2.96452719 | 5.18081924 | 1.73302304 |

Data S4: XYZ data for step 3.

| Element | Х | Y | Z |
|---------|-------------|--------------|-------------|
| С | 5.43498023 | -8.94399758 | -1.67437902 |
| C | -3.75713099 | -14.69281603 | -4.12948830 |
| С | 0.54251096 | 2.14472975 | -2.96737870 |
| С | -1.44617095 | -14.32397750 | -3.53826725 |
| С | 0.61869704 | 1.91050194 | 1.30632381 |
| 0 | -5.95238105 | -17.84945460 | -1.65079879 |
| С | -5.73651223 | -17.80276495 | -4.07525367 |
| 0 | -0.54320078 | 1.47526799 | 3.39403886 |
| 0 | -0.38307967 | 1.74724247 | -3.63424263 |
| С | 1.77301027 | 2.33024479 | 0.63338253 |
| С | 0.57319190 | 1.74615613 | 2.81755631 |
| С | -2.96560724 | -17.97051691 | 6.60797241 |
| 0 | -6.03220657 | -15.21822415 | -4.65637395 |
| С | -0.46896685 | -11.99662680 | -3.66877135 |
| С | -2.52568927 | -15.18927837 | -3.69301884 |
| С | -3.90693586 | -13.33484859 | -4.42519162 |
| С | 2.45368003 | 5.97139697 | -5.13375842 |
| С | 1.20683326 | 11.99759122 | 1.21446519 |
| С | 3.28866276 | 9.52678034 | -2.91399143 |
| С | -0.17421154 | 12.41001148 | -0.85094290 |
| С | 3.80720827 | 8.30796716 | -2.46872240 |
| С | 1.51811967 | 3.02475872 | -4.90764705 |
| 0 | 3.06795827 | 4.88225258 | -4.63723649 |
| 0 | 1.34730661 | 11.81746252 | 2.39945740 |
| С | -3.91900041 | 12.84817978 | -1.26923616 |
| 0 | -4.94157019 | 12.94725654 | -0.63509056 |
| С | 0.61675646 | 2.06438476 | -1.48109160 |
| С | 3.11651936 | 0.99049548 | 5.01492850 |
| 0 | 1.74134083 | 5.95110240 | -6.10921184 |
| 0 | 3.10021086 | 11.87681194 | -2.51795703 |
| С | 3.52211506 | 10.80090713 | -2.17023677 |
| 0 | -5.39290026 | 18.76504713 | 3.66544804 |
| С | 3.53932395 | 7.14259926 | -3.18123296 |
| С | -5.33870646 | 16.64223093 | 0.00756062 |
| С | 2.76777802 | 7.20135844 | -4.34440232 |
| 0 | -3.86422763 | 12.91348576 | -2.61618983 |
| С | -5.24007462 | 17.38834003 | -1.17129607 |
| С | -5.20638351 | 19.44301588 | 0.09239786 |
| С | -5.36794682 | 17.30406569 | 1.23100666 |
| C | -5.07525012 | 13.20917081 | -3.31137009 |
| С | -5.12721978 | 14.67838622 | -3.64495087 |
| 0 | -5.22978940 | 15.38602614 | -2.41084376 |
| С | -5.29149013 | 21.37590717 | 3.78242301 |

| С | 4.68177105 | 1.01388094 | 3.22311053 |
|--------|---------------------------|--------------|--------------------------|
| С | 7.54153054 | -1.33223828 | 1.07327010 |
| 0 | 9.07203848 | -1.72933896 | -0.72641244 |
| н | 4.44908975 | 12.65932662 | -0.81542564 |
| н | 5.52251176 | 11.60573701 | 0.17994526 |
| н | 3.77581545 | 12.53078303 | 1.63935960 |
| н | -5.38554097 | 15.55400353 | -0.05050278 |
| Н | -5.15444549 | 20.52913980 | 0.15111055 |
| Н | -5.43945467 | 16.76041959 | 2.17292403 |
| н | -1 42447798 | 1 32095150 | 1 13965103 |
| н | -1 41166407 | 1 37136966 | -1 38763914 |
| н | -5 26230802 | -18 79012803 | -/ 10853197 |
| Ц | -6 21217265 | -17 62445062 | -4.10055157 |
| | 0.31217203 | 1/ 60221120 | 2 105926855 |
| п | 7 12222561 | 16 70600026 | -3.19362340 |
| | -7.12323501 | -10.70099020 | -2.83438959 |
| н | 1.35221108 | 2.08599168 | -5.45802155 |
| н | 0.9416/388 | 0.84053648 | 5.07567927 |
| н | 3.91053215 | 6.17948612 | -2.83/66329 |
| Н | 4.39356636 | 8.2/983509 | -1.551851/0 |
| Н | 5.15832032 | -9.51355936 | -2.56097413 |
| Н | -4.93452837 | -17.02997495 | 0.32452727 |
| Н | -2.44892296 | -17.81158082 | 7.57332161 |
| Н | -3.62677645 | -17.17193022 | 2.46508716 |
| Н | 5.54686625 | -1.50400006 | 3.83235327 |
| Н | 10.56008485 | -6.08901901 | 0.37737116 |
| Н | 9.38904458 | -4.27485221 | -0.95532568 |
| Н | 10.67130606 | -3.66128024 | 0.11055562 |
| Н | 1.68546272 | -11.65898306 | -0.96270958 |
| Н | 1.86304598 | -11.06704371 | -3.97594598 |
| С | 8.31386726 | -6.86745941 | -0.42654548 |
| 0 | -2.15322130 | -20.48088561 | 4.00332675 |
| С | -2.62422779 | -19.44119983 | 3.61613637 |
| С | 3.21011530 | -9.54968645 | -0.63688090 |
| С | 9.68557202 | -4.15219066 | 0.09399210 |
| 0 | 8.73338019 | -3.34956634 | 0.79448417 |
| С | 1.78465784 | -10.97977765 | -1.82137481 |
| C | 1.81441869 | -11.75637478 | -3.12320606 |
| C | 6.66146787 | -8.29394271 | -1.59667493 |
| C C | 6 99750926 | -7 57432218 | -0 44637249 |
| C C | -2 82972896 | -12 47007800 | -4 26846928 |
| C | -6 66467300 | -17 70111696 | -2 88246492 |
| 0 | -1 6568/889 | -16 86665501 | -3 08306066 |
| C C | 1 50062468 | 12 06267075 | 2 02200002 |
| C C | -1.33302400 | 17 00000000 | -3.02200303 |
| | -4.JOZIO/20 2 0E760071 | 10 05000000 | 0.70442730 6 61516760 |
| C C | -3.03/009/1 | 10 27102467 | 0.04010/08 |
| | | 10.2/19340/ | 3.304/00/3 |
| 0 | -2.53605751 | -18.20090880 | 4.2/203/9/ |
| 0 | -0.54688308 | -10.81488390 | -3.90004089 |

| С | -4.94010546 | -15.59139847 | -4.30032965 |
|--------|-------------|--------------|-------------|
| С | 2.26153483 | 8.42323163 | -4.79683625 |
| 0 | 1.60589114 | 2.77631529 | -3.50475285 |
| С | 2.82152362 | 3.65279551 | -5.32581451 |
| С | 2.52337065 | 9.58500027 | -4.08246312 |
| С | -0.52509057 | 1.58862093 | 0.58363998 |
| С | -0.52999320 | 1.64082039 | -0.80471394 |
| С | 1.76318966 | 2.41918862 | -0.75622128 |
| 0 | 4.18044857 | 0.36013824 | 4.28825261 |
| C | 1.79386887 | 0.49995412 | 4.46415287 |
| 0 | 1.65412901 | 0.90563735 | 3.12180230 |
| 0 | -5.27239393 | 20.69533331 | 2.52970793 |
| C | -5.17687419 | 18,78389599 | -1.13130006 |
| C C | -5 30097083 | 18 69869420 | 1 27286958 |
| C C | -5 32877369 | 19 35506261 | 2 61365816 |
| C C | -0 10221742 | 12 22898105 | 0 53370555 |
| C C | -0.10221742 | 12.22030103 | 1 21685702 |
| | 2 571020230 | 12.24493227 | 0.66066175 |
| | -2.5/1960/2 | 12.02191000 | -0.00900175 |
| | -1.41451515 | 12.00557950 | -1.43242940 |
| | 4.51060116 | 11.75005650 | -0.22050007 |
| | 3.51590020 | 11.75009058 | 0.90710402 |
| H | -4.21602217 | 14.99529917 | -4.1/252501 |
| C | 6.03435620 | -1.103/6623 | 2.94439899 |
| 0 | 4.38275995 | 2.13609621 | 2.892/5563 |
| C | 9.75471844 | -5.4/921262 | 0.80614588 |
| C | 8.51/96051 | -2.12644841 | 0.268/18/2 |
| C | 6.95431775 | -1.86107591 | 2.22601357 |
| С | 7.20995202 | -0.04497075 | 0.63803953 |
| С | 6.27475278 | 0.70218839 | 1.34450053 |
| 0 | 8.51435122 | -6.19103044 | 0.71941022 |
| С | 5.68647408 | 0.17390091 | 2.49622299 |
| Н | 3.49564944 | 10.78290381 | 1.42785854 |
| Н | -5.09980241 | 19.32890464 | -2.07250770 |
| Н | -5.93372160 | 12.91384275 | -2.69712315 |
| Н | -5.04841573 | 12.62006185 | -4.23815472 |
| Н | -5.99189415 | 14.90552505 | -4.28559824 |
| Н | 1.80925972 | -0.60397654 | 4.49110304 |
| Н | 3.20963948 | 2.08236479 | 4.94313988 |
| Н | 2.64583408 | 2.75291802 | -1.30189167 |
| Н | 2.65694901 | 2.61129163 | 1.20896429 |
| Н | -7.43625762 | -18.47794537 | -2.96449728 |
| Н | 2.81795866 | 3.82541731 | -6.41011422 |
| Н | -3.41965934 | 12.46149478 | 1.29365099 |
| н | 0.74095080 | 12.39440179 | -1.44363300 |
| Н | 1.64840942 | 8.42995789 | -5.69724245 |
| Н | 0.67307972 | 3.69573907 | -5.12061296 |
| Н | 3.66161880 | 3.00438917 | -5.04169685 |
| С | -5.18265669 | 16.72710342 | -2.50787276 |
| | | | |

| 0 | -5.09913217 | 17.31005452 | -3.56170844 |
|--------|-------------|---------------------------|-------------|
| 0 | 2.23414252 | 12.01674894 | 0.34481303 |
| 0 | 4.28390266 | 10.60787581 | -1.07349582 |
| С | -2.49595031 | 12.44408590 | 0.71521068 |
| С | 4.87774203 | -8.14797002 | 0.54917449 |
| С | 6.11091941 | -7.51061420 | 0.63321144 |
| 0 | 0.66127273 | -12.59465232 | -3.23845466 |
| 0 | 3.03625805 | -10.28895854 | -1.75150393 |
| С | -3.41693950 | -19.30998614 | 2.35292366 |
| С | -4.44184921 | -20.39940889 | 0.45902777 |
| С | -3.86867911 | -18.06823921 | 1.89633840 |
| С | -5.62129829 | -19.10685002 | -1.30018123 |
| 0 | -5.91615982 | -20.07569374 | -1.95843938 |
| 0 | 2.38069523 | -9.46348821 | 0.23462508 |
| С | -4.86689881 | -19.15359806 | -0.01355021 |
| 0 | 9.11261851 | -6.90092840 | -1.33139344 |
| C | -3.70205598 | -20.47506873 | 1.63409485 |
| C | 4.53996913 | -8.86706448 | -0.60290340 |
| H | 4.16167694 | -8.10756557 | 1.37049568 |
| Н | 7.37837433 | -8.32487891 | -2.41734467 |
| Н | 2.67447180 | -12.43485830 | -3.14130609 |
| Н | 0.95464738 | -10.26179587 | -1.80593417 |
| н | 9,91603107 | -5.32749432 | 1.88075125 |
| н | -1 47238309 | -19 25488589 | 5 75027844 |
| н | -4.88001444 | -12,98207379 | -4.76722776 |
| н | -1.14496146 | -17,49400885 | 5.56035957 |
| н | -3.47620078 | -17.02600653 | 6.33988242 |
| н | -4.57948675 | -18.84135393 | 7.24406298 |
| н | -4.68511202 | -21,28728312 | -0.12560158 |
| н | -2.91433896 | -11.40507504 | -4 48404595 |
| н | -3.32735325 | -21,42404003 | 2.01895902 |
| н | -2 43139659 | -16 25057682 | -3 47014188 |
| н | 6 39450314 | -6 94314514 | 1 51945101 |
| н | -6 21133397 | 21 14165099 | 4 33315754 |
| н | 7.68183742 | 0.33808073 | -0.26893219 |
| н | -4.43028577 | 21.07746114 | 4.39393572 |
| н | -5.24437625 | 22,44305512 | 3.54231664 |
| н | 5 97507619 | 1 70085562 | 1 02602470 |
| н | 7 22414637 | -2 86713785 | 2 54312257 |
| н | 3 24692723 | 0.65396300 | 6 05390914 |
| н | -1 16665831 | 12 09690284 | 2 39292371 |
| н | 2 14704186 | 10 55520542 | -4 40645631 |
| н | -1 49565865 | 12 74063161 | -2 52918357 |
| н | -5 22129522 | 1 41584688 | 1 24948204 |
| н | -6 26482747 | 2 180934008 | 2 47636311 |
| н | -6 675/2020 | -0 32068102 | 2.47030344 |
| C C | -5 AA73A757 | 1 46674270 | 2.17019334 |
| с н | 5.44/24/3/ | 1.400/42/0 _2 /01750/1 | 2.32023337 |
| 11 | -2.1/0422/2 | -2.401/3941 | T.20000/2/ |

| С | -5.86997582 | 0.08873123 | 2.80596158 |
|---|-------------|-------------|-------------|
| Н | -3.77353673 | 2.81808680 | 2.67814197 |
| С | -5.06323178 | -2.24575713 | 2.44706006 |
| С | -4.21475961 | 1.90668734 | 3.10524840 |
| Ν | -4.74825693 | -0.84569771 | 2.72108197 |
| Н | -6.03726988 | -2.45398276 | 2.91263356 |
| Н | -2.56527336 | -2.89060313 | 1.41271873 |
| Н | -6.24526386 | 0.12456088 | 3.84292108 |
| С | -3.47809338 | -0.41004666 | 2.85773977 |
| Ν | -3.18946836 | 0.86859213 | 3.06955053 |
| Н | -4.49490032 | 2.12645031 | 4.14756112 |
| Н | -2.17731172 | 1.14898389 | 3.16833589 |
| Ν | -2.45477561 | -1.28137169 | 2.78849695 |
| С | -2.63408744 | -2.69930369 | 2.49619992 |
| С | -3.99119035 | -3.16115163 | 3.00846322 |
| Н | -4.18971168 | -4.19365496 | 2.69408017 |
| Н | -1.52951197 | -0.86135624 | 2.82951266 |
| Н | -1.82421539 | -3.25652188 | 2.98402871 |
| Н | -4.01566284 | -3.12301449 | 4.10815155 |
| 0 | 1.14990978 | 3.24440256 | 3.30260651 |
| 0 | 0.99200449 | 5.98392503 | 4.10336307 |
| Н | 1.48152368 | 6.78254143 | 4.33037605 |
| С | 0.68678959 | 3.67050719 | 4.56614761 |
| Н | 2.49102578 | 4.77392608 | 4.93505813 |
| С | 1.39971443 | 4.94802712 | 4.96903058 |
| Н | -0.40074702 | 3.84937562 | 4.54049426 |
| Н | 0.90232700 | 2.90896499 | 5.33183041 |
| Н | 1.13265480 | 5.17011844 | 6.02428499 |
| F | 1.53144657 | 6.07182466 | -0.61088981 |
| F | 1.22461508 | 7.44332478 | 1.02151920 |
| С | 1.24592145 | 6.14033343 | 0.69967048 |
| 0 | -1.05337545 | 5.95088340 | 0.35234445 |
| F | 2.26390962 | 5.57664414 | 1.35497149 |
| С | -0.12362520 | 5.49826341 | 0.99181348 |
| 0 | -0.21266379 | 4.55758417 | 1.86826113 |
| Н | 0.59963026 | 4.10084555 | 2.45295220 |

Data S5: XYZ data for step 4.

| Element | X | Y | Z |
|---------|-------------|--------------|-------------|
| С | 5.20688979 | -8.79245423 | -1.82335689 |
| С | -4.00477123 | -14.60009791 | -4.06099762 |
| С | -0.04426530 | 2.41946849 | -2.98297542 |
| С | -1.68875469 | -14.20753538 | -3.50318485 |
| С | 0.00488562 | 2.10941327 | 1.28337203 |
| 0 | -6.11484268 | -17.78220923 | -1.54021741 |
| С | -5.95821285 | -17.72382348 | -3.96778063 |
| 0 | -0.97154917 | 1.40356682 | 3.39910374 |
| 0 | -0.94447666 | 1.99340827 | -3.66074946 |
| С | 0.99607768 | 2.86687942 | 0.65025912 |
| С | -0.03266915 | 1.98937252 | 2.78961626 |
| С | -2.97446556 | -17.86671816 | 6.66704480 |
| 0 | -6.28432628 | -15.14346432 | -4.54980485 |
| С | -0.72958599 | -11.87167166 | -3.65881063 |
| С | -2.76501969 | -15.08266114 | -3.63601591 |
| С | -4.17286158 | -13.24209073 | -4.34979832 |
| С | 2.08146819 | 6.04518724 | -5.15134896 |
| С | 0.86523563 | 12.16042848 | 1.21536507 |
| С | 2.89442816 | 9.60559597 | -2.93236489 |
| С | -0.55439285 | 12.52497884 | -0.83715394 |
| С | 3.36303214 | 8.38112890 | -2.44922543 |
| С | 1.06052323 | 3.16425768 | -4.91523655 |
| 0 | 2.67560706 | 4.95826601 | -4.62968591 |
| 0 | 1.02690018 | 12.06036020 | 2.40262865 |
| С | -4.31759664 | 12.91014206 | -1.19669607 |
| 0 | -5.32240538 | 12.99822542 | -0.54102482 |
| С | 0.00031750 | 2.33602142 | -1.48893389 |
| С | 3.09024516 | 1.30615673 | 4.51084224 |
| 0 | 1.39011805 | 6.01858199 | -6.13849475 |
| 0 | 2.69573336 | 11.95570425 | -2.54712604 |
| С | 3.13741616 | 10.88925533 | -2.20465143 |
| 0 | -5.80107785 | 18.84273668 | 3.76204985 |
| С | 3.10387083 | 7.21235341 | -3.16190060 |
| С | -5.76438243 | 16.71596741 | 0.11319439 |
| С | 2.39509113 | 7.27622903 | -4.36464111 |
| 0 | -4.27964001 | 12.98717340 | -2.54359809 |
| С | -5.68227747 | 17.45819008 | -1.06835268 |
| С | -5.63312663 | 19.51689184 | 0.19145461 |
| С | -5.78129245 | 17.38195754 | 1.33613939 |
| С | -5.51009732 | 13.27764323 | -3.21242365 |
| С | -5.57531754 | 14.74708853 | -3.54286977 |
| 0 | -5.66784221 | 15.45307270 | -2.30610848 |
| С | -5.65950506 | 21.45695070 | 3.88043859 |

| С | 4.34942229 | 0.60595603 | 2.63869317 |
|--------|-------------|--------------|---------------------------|
| С | 7.68875773 | -1.34427368 | 0.94518180 |
| 0 | 9.33239831 | -1.69280348 | -0.75752368 |
| н | 4.07327827 | 12.75034771 | -0.86901342 |
| Н | 5.15581819 | 11.69376790 | 0.11885200 |
| н | 3.42574340 | 12.64799161 | 1.59247886 |
| н | -5.80995476 | 15.62862250 | 0.05562696 |
| н | -5.57959711 | 20.60238840 | 0.24892080 |
| н | -5.84093873 | 16.83984124 | 2.27906090 |
| н | -1.72621618 | 0.85104083 | 1.05116864 |
| н | -1.74035209 | 1.08373285 | -1.46842270 |
| н | -5.47448485 | -18.70561731 | -4.01181448 |
| н | -6.55279362 | -17.55041453 | -4.87462115 |
| н | -0.71552011 | -14.56604967 | -3.17687071 |
| н | -7.32429609 | -16.64911132 | -2.69389250 |
| н | 0.89753008 | 2.19356964 | -5.40957010 |
| Н | 0.99225246 | 0.91664917 | 4.90316393 |
| Н | 3.46185610 | 6.25438631 | -2.79102400 |
| Н | 3.91656963 | 8.33955382 | -1.51393417 |
| Н | 4.89202318 | -9.36085257 | -2.69543149 |
| Н | -5.09979068 | -16.97402275 | 0.43424712 |
| Н | -2.42816646 | -17.69572683 | 7.61296986 |
| н | -3.76567760 | -17,12026806 | 2,55921110 |
| н | 5 71188167 | -1 49229468 | 3 71174441 |
| н | 10,48841405 | -6.19511653 | 0.09152654 |
| н | 9,41103509 | -4.24661528 | -1.12094962 |
| н | 10.77132818 | -3.77073740 | -0.08772260 |
| н | 1 48401653 | -11 51264112 | -0.98322769 |
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