

Supporting Information

Dual-Functional Thermal Management Textiles for Dynamic Temperature Regulation Based on Ultra-Stretchable Spiral Conductive Composite Yarn with 500%-Strain Thermal Stability and Durability

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Table S1. Parameters and performance of typical stretchable heating materials.

Material	Structure	Process	Dimension (cm × cm)	Stretchability	ΔR/R ₀	Voltage (V)	Temp. (°C)	Tensile strain	ΔT/T ₀	Ref.
MWCNT nanopaper/PDMS	Composites	Ultrasonication treatment	2 × 0.5	Stable to 150%	132%	15	180	5%	10%	1
				Unstable to 200%	479%					
CNT film/PDMS	Composites	Prestretching + coating	2 × 0.5	Stable up to 40%	0.02%	15	150	30%	6.60%	2
				Unstable up to 110%	40%					
CNTY/PDMS/PU yarn	Fabric	Wrapping + weaving	5 × 2	Stable up to 50%	5%	2	47	50%	5%	3
				Unstable up to 180%	90%					
CNT fiber	Yarn	Twisting CNT ribbons	2 cm length	Stable up to 40%	26%	4	100	140%	70%	4
				Unstable up to 150%	41%					
Ag-NW/PDMS	composites	Coating	3 × 2.5	Stable up to 55%	10%	3	80	50%	27.00%	5
				Unstable up to 200%	600%					
CNT/Cotton/Spandex	Yarn	Twisting and Spinning		Stable up to 50%	110%					6
				Unstable up to 400%	200%					
Graphene fiber	Textile	Knitted Fabric	4 × 2			10	105	5%	2%	7
Ag-NW/PI film/Textile	Composites	Laser Cutting-Kirigami pattern	1.5 × 1.5	100% uniaxial and 50% biaxial	0.25%	0.125A	140	uniaxial	0.10%	8
CuxS/PET fabric	Composites	Coating	3 × 1.5			2	172	50%	15.50%	9
GNSs/SBR	Composites	Scraping layer by layer		Stable up to 50%	1%	8	165	50%	4.5%	10
				Unstable up to 100%	26%					
PPy/PU fiber/PET fiber	Textile	Coating +Weaving	4 × 2	Stable up to 50%	3.5%	7	80	100%	20%	11
				Unstable up to 200%	200%					
Cu/nanocellulose paper	Composites	+ Cutting with Kirigami pattern	2.5 × 2.5	Stable up to 300%		0.15	50	300%	26.50%	12
				Prestretching						
Ag NP/PDMS substrate	Composites	+ thermal evaporation deposition	3 × 3	Stable up to 60%		3.8	60	60%	23.80%	13
Cu NW/PUA	Composites	Laster cutting + vacuum transfer	1 × 1	Stable up to 50%	10%	4	80	50%	0.10%	14
				Unstable up to 125%	200%					
Ag NW/TPU	Composites	Laster ablation	11.6 × 6	Stable up to 60%	10%	1.5	50	50%	8%	15
				Unstable up to 100%	200%					
Rgo/PEDOT:PSS/Cotton fabric	Textile	Coating	2 × 1			15	30.5	60%	20%	16
PHEA ionogels	Ionogel	Chemical polymerization + crosslinking	3 × 1	Stable up to 450%	25%	150	175	300%	42.90%	17
Cu NW/Chitosan/PDMS Substrate	Composites	Prestretching + coating	1 × 0.5	Stable up to 175%	13%	7.5	110	175%	25%	18
				Unstable up to 200%	300%					
MWCNT/WPU/DTY	Yarn	Coating + Annealing + Coiling	1 cm length	Stable up to 500%		5	130	400%	6.45%	This work
				Unstable up to 800%	8%					

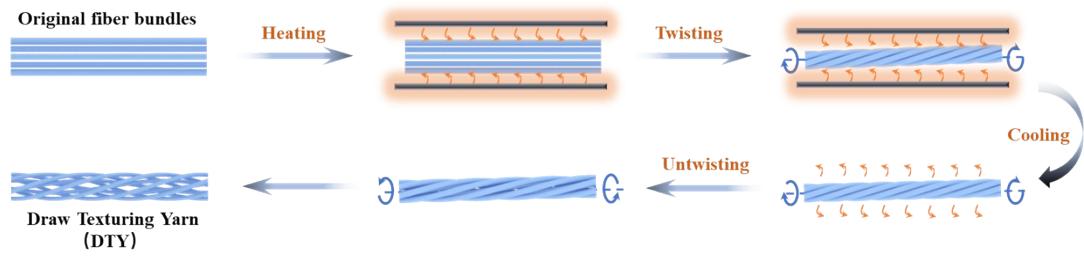


Figure S1. The preparation process of draw texturing yarn (DTY).

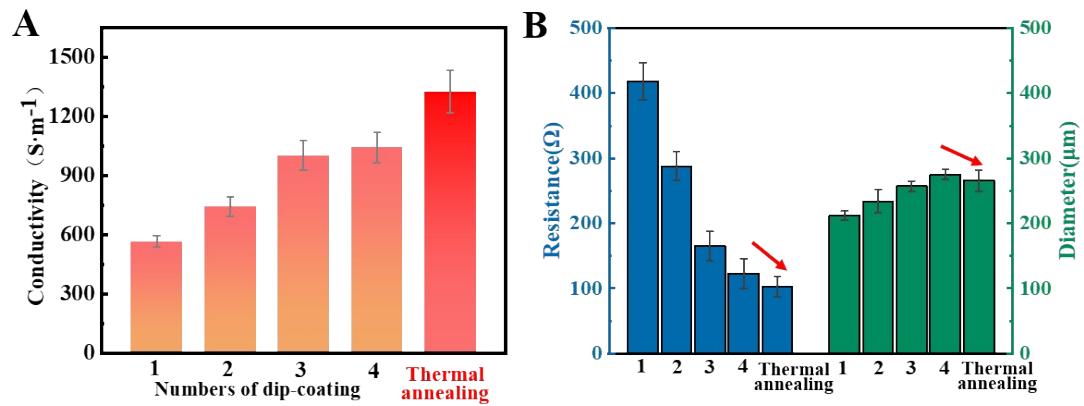


Figure S2. (A) Electrical conductivity of coated yarns with different dip-coating cycles and thermal annealing treatment. (B) The resistance and diameters of coated yarns with different dip-coating cycles and thermal annealing treatment.

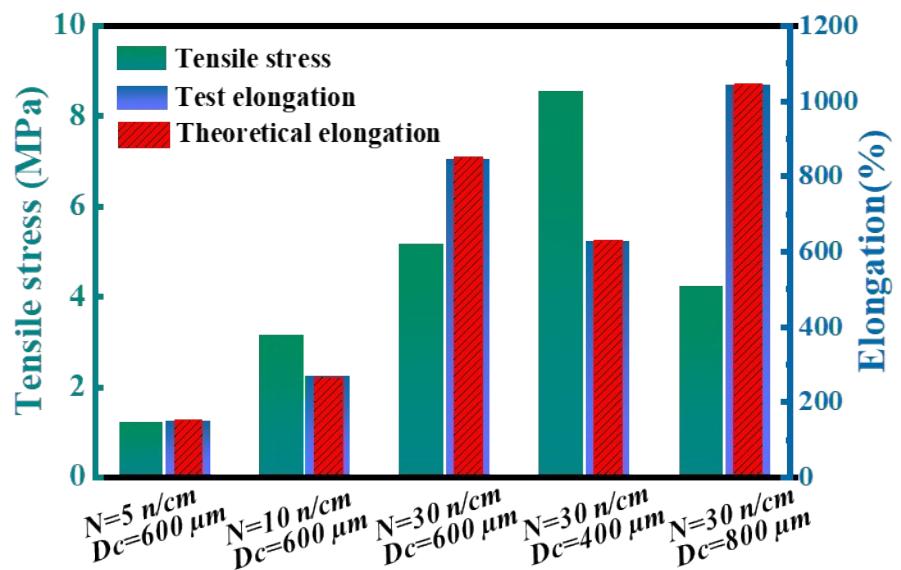


Figure S3. Tensile stress, theoretical elongation, and test elongation of SCCY with different structural parameters.

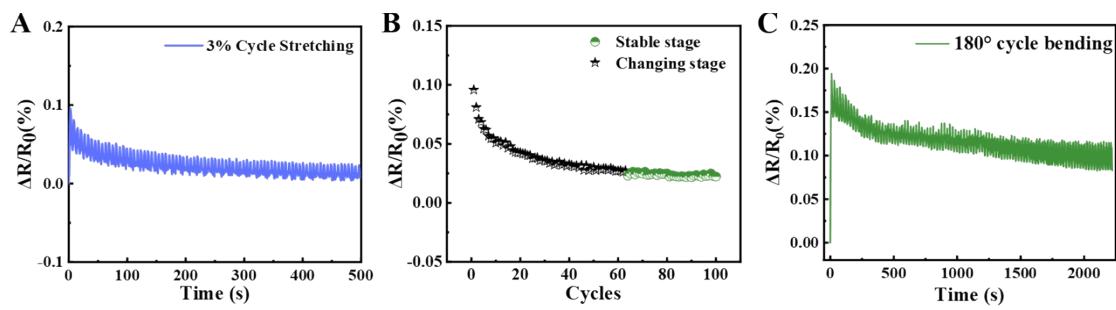


Figure S4. The relative resistance changes of T-CWCY under (A) and (B) 3% cycle stretching, and (C) 180° cycle bending.

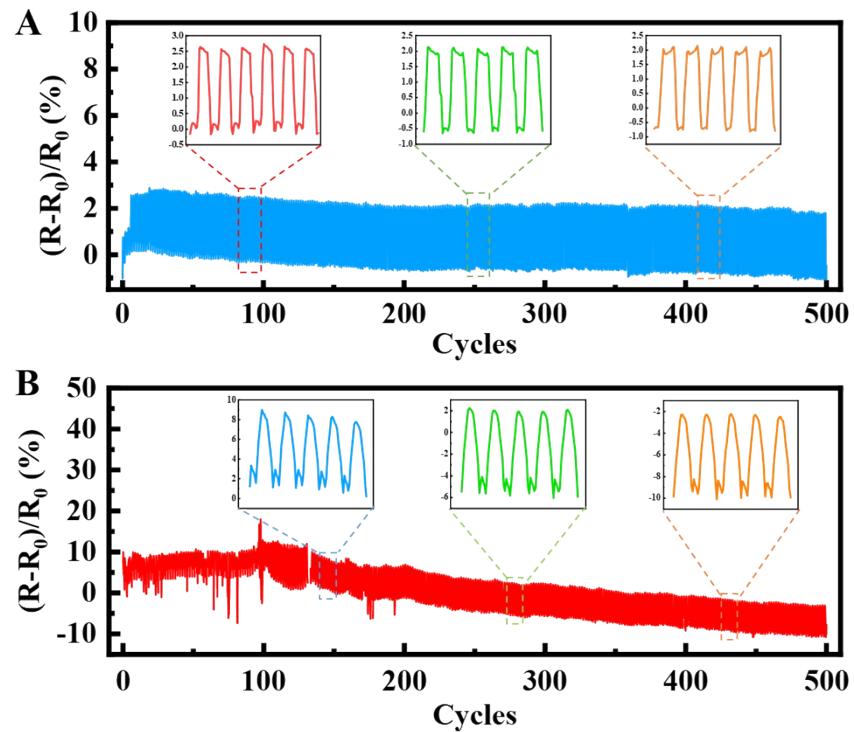


Figure S5. The relative resistance changes of SCCY under (A) 50% and (B) 100% cyclic stretching.

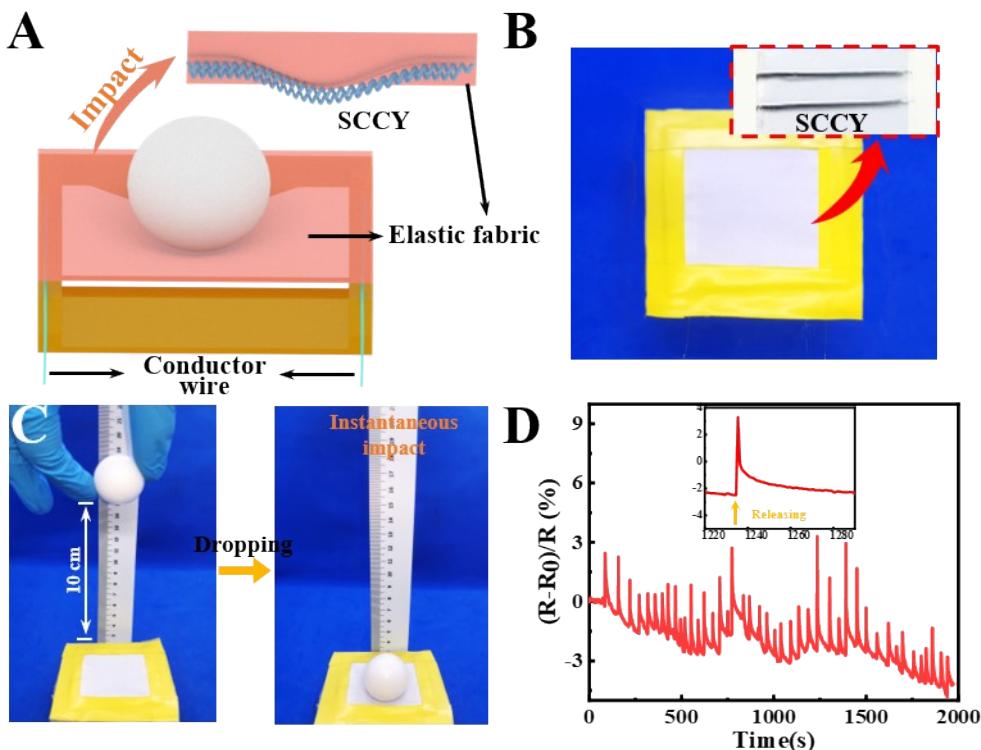


Figure S6. (A) Schematic illustration and (B) optical image of the impact electrical stability test of SCCY, in which SCCY is embedded on a suspended elastic fabric. (C) Photograph of the impact process on SCCY embedded in elastic fabric. (D) The resistance variations of SCCY under continuous impact test.

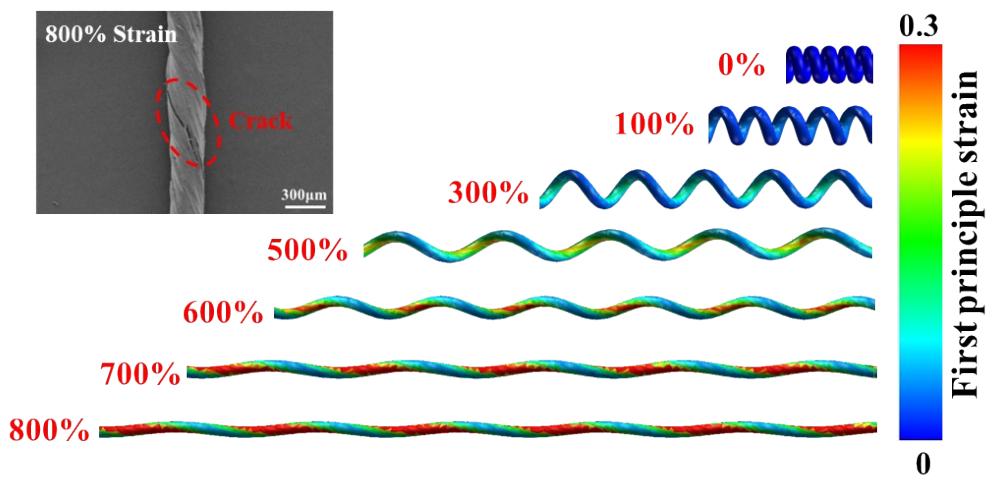


Figure S7. Distributions of the first principal strain in uniaxial tensile FEM models of SCCY from 0% to 800% (Insets represent the surface SEM image of SCCY under 800% strain).

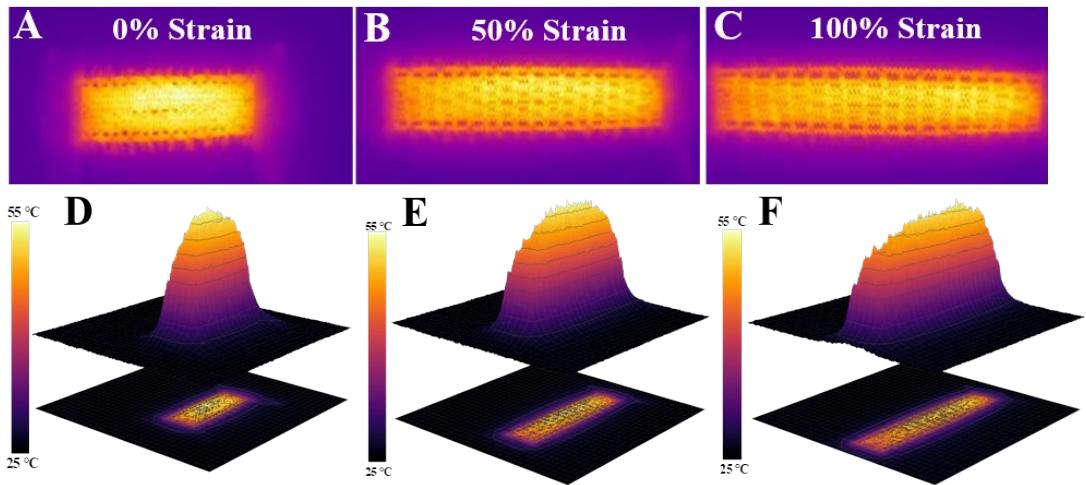


Figure S8. Infrared images and temperature distribution of stretchable electrothermal fabric at (A) static, (B) 50% strain, and (C) 100% strain.

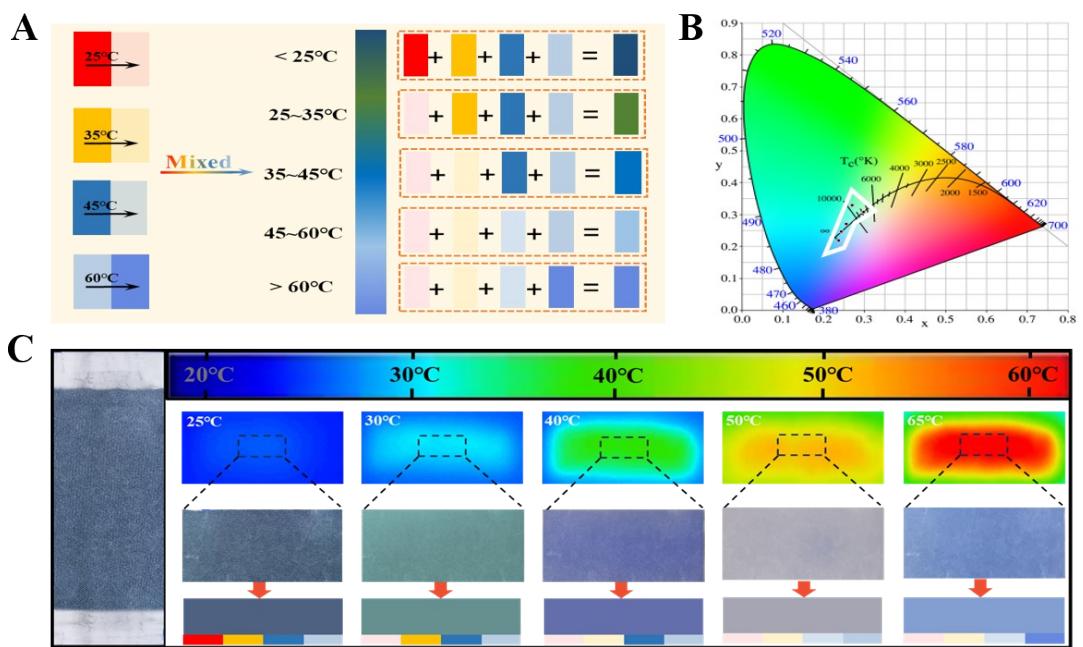


Figure S9. (A) Multilevel discoloration theory renderings. (B) CIE 1931 chromaticity diagram of color change of multilevel thermochromic ink. (C) Optical and infrared images of multilevel thermochromic textile under different temperature.

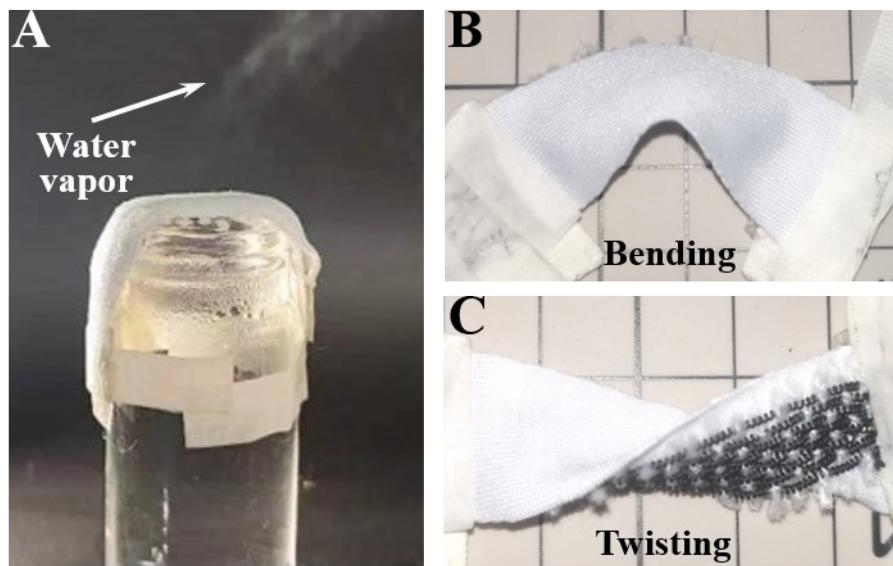


Figure S10. (A) The air permeability of the STMT. The excellent flexibility of STMT in (B) bending and (C) twisting conditions.

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