

Electronic Supplementary Information

Enhancing the efficiency of benzylamine oxidative coupling over N-doped porous carbon-supported CeO₂ and ZrO₂ nanoparticles

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1 Experimental

1.1 Chemicals

Zirconium tetrachloride (ZrCl_4 , 99%) and cerium(III) nitrate hexahydrate ($\geq 99.5\%$, $\text{Ce}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$) were obtained from Meryer Chemical Technology Co., Ltd. 2-aminoterephthalic acid (99.5%), decane (98%), 4-methoxybenzylamine (98%), benzylamine (98%), 2-methylbenzylamine (98%), 3-methylbenzylamine (98%), 4-methylbenzylamine (98%), 4-tert-butylbenzylamine ($\geq 99\%$), 4-fluorobenzylamine (99%), 4-chlorobenzylamine (99%), 4-bromobenzylamine (99%), aniline (99%), 3-(aminomethyl) pyridine (99%), 2-thiophenemethylamine (99%), 2-furylmethylamine (99%), 4-(trifluoromethyl)benzylamine (99%), dibenzylamine (98%), 1,2,3,4-tetrahydroisoquinoline (95%), N-isopropylbenzylamine (99%) and 1-hexylamine (99%) were purchased from Aladdin Industrial Inc. N, N-dimethylformamide, methanol, ethanol, acetone and acetic acid were supplied by Sinopharm Chemical Reagent Co., Ltd. All chemicals were used without additional purification.

1.2 Characterizations

Powder X-ray diffraction (XRD) patterns were obtained using a D8 Advance powder X-ray diffractometer with Cu $K\alpha$ radiation ($\lambda = 0.154$ nm, operation voltage = 40 kV, operation current = 40 mA) within a 2-theta range of 5° to 80° .

N_2 adsorption-desorption isotherm measurements were conducted using a Micromeritics ASAP 2020 apparatus at 77 K and up to 1 atm. Prior to measurement, samples were degassed under vacuum at 473 K for 15 hours. The specific surface areas in the relative pressure range of $P/P_0 = 0.05$ to 0.30 were determined using the Brunauer-Emmet-Teller method. Pore size curves were calculated based on the adsorption isotherms using density functional theory, and the micro pore volume was calculated using the t -plot method.

Raman spectroscopy was performed using an InVia-Renishaw apparatus and a 532 nm laser source.

Scanning Electron Microscopy (SEM) and Transmission Electron Microscopy (TEM) images were acquired using a Hitachi S-41073 field emission and JEM2100F apparatus at accelerating voltages ranging from 3 to 5 kV and 200 kV, respectively.

Electron Paramagnetic Resonance (EPR) was measured at 298 K under visible light ($\lambda > 420$ nm) conditions using a Bruker EMXplus-9.5/12 spectrometer.

The determination of Ce and Zr metal content in various samples was carried out using Inductively Coupled Plasma Atomic Emission Spectroscopy (ICP-AES) with a Thermo iCAP 7400 instrument. Samples weighing 10 mg were mixed with 3 mL sulfuric acid, 1 mL hydrogen peroxide, and 1 mL hydrofluoric acid in a 50 mL Teflon beaker. The beaker was then covered and heated on a heating plate to 393 K for 12 hours. Once the sample completely dissolved and cooled to room temperature, the resulting solution was transferred to a 50 mL volumetric flask and diluted with deionized water to a total volume of 50 mL.

X-ray photoelectron spectroscopy (XPS) was carried out on a Thermo VG ESCALAB250 with a 300 W Al K radiation. The binding energies were measured with respect to the C1s line of adventitious carbon, which has a reference energy of 284.8 eV, and the base pressure was approximately 3×10^{-9} mbar.

Table S1 Elemental content and textural properties of the various catalysts.

Catalyst	Ce (wt.%)^a	Zr (wt.%)^a	S_{BET} (m²/g)^b	V_{total} (cm³/g)^c	V_{micro} (cm³/g)^c
CeZr-NH ₂ -MOF	0.97	21.98	567.0	0.98	0.13
CeZr-NC-973	1.86	41.82	162.8	0.32	0.00
CeZr-NC-1073	1.96	41.17	189.8	0.34	0.03
CeZr-NC-1173	1.94	43.51	170.9	0.35	0.02

^aBy ICP-AES analysis. ^bBy BET method. ^cBy *t*-plot method.

Table S2 Cerium and oxygen content in various catalysts analyzed by XPS.

Samples	Ce 3d concentration (%)		O 1s concentration (%)		
	Ce (III)	Ce (IV)	O _{Latt}	O _{Sur}	O _{Ads}
CeZr-NC-973	51.2	48.8	39.3	23.6	37.1
CeZr-NC-1073	57.3	42.7	41.9	46.1	12.0
CeZr-NC-1173	51.0	49.0	48.6	25.4	26.0

Table S3 Optimization of reaction parameters for CeZr-NC-1073 catalyzed oxidative self-coupling of 4-methoxybenzylamine^a.

Entry	T (K)	Solvent	Catalyst amount (mg)	Conv. (%) ^b	Sel. (%) ^b
1	343	<i>n</i> -Decane	30	28.5	100
2	363	<i>n</i> -Decane	30	44.4	100
3	383	<i>n</i> -Decane	30	97.1	100
4	383	Dodecane	30	80.3	100
5	383	EtOH	30	21.7	67.8
6	383	Acetonitrile	30	34.2	100
7	373	H ₂ O	30	3.9	28.1
8	383	DMF	30	99.2	35.3
9	383	Toluene	30	64.9	100
10	383	Paraxylene	30	42.0	100
11	383	<i>n</i> -Decane	15	36.3	100
12	383	<i>n</i> -Decane	25	65.3	100
13	383	<i>n</i> -Decane	35	97.2	88.0
14 ^c	383	<i>n</i> -Decane	30	64.9	67.8
15 ^d	383	<i>n</i> -Decane	30	74.2	74.5

^a**Reaction conditions:** 4-Methoxybenzylamine (0.5 mmol), solvent (3 mL), O₂ (1 atm), 8 h.

^bDetermined by gas chromatography using diphenyl as the internal standard. ^cUnder an air atmosphere. ^dUnder a N₂ atmosphere.

Table S4 Comparison of catalytic oxidative coupling of benzylamine over different catalysts.

Entry	Catalyst	Reaction conditions	Con. (%)	Sel. (%)	Ref.
		Substrate/catalyst- dosage/temperature/oxidant			
1	CeZr-NC-1073	0.5 mmol/30 mg/383 K/1 atm O ₂ /8 h	99.5	100.0	This work
2	CeO ₂ -MoO ₃ /SiO ₂	1 mL·h ⁻¹ /300 mg/493 K/60 mL·min ⁻¹ O ₂ /6 h	96.0	97.8	[s1]
3	MoO _x /CeO ₂ -ZrO ₂	0.2 mmol/100 mg/383 K/20 mL·min ⁻¹ O ₂ /6 h	99.0	99.8	[s2]
4	Ce _{0.95} Cu _{0.05} O ₂ -300	3 mmol/50 mg/383 K/1 atm air (0.3 mmol NHPI)/48 h	97.8	98.6	[s3]
5	Ce _{0.8} Eu _{0.2} O _{2-δ} /SiO ₂	0.2 mmol/100 mg/398 K/20 mL·min ⁻¹ O ₂ /7 h	99.0	99.8	[s4]
6	Au-CeO ₂ -ZrO ₂	0.2 mmol/100 mg/403 K/20 mL·min ⁻¹ O ₂ /6 h	95.0	99.9	[s5]
7	CeMn-RO	2 mmol/50 mg/353 K/1 atm air/8 h	92.0	80.0	[s6]
8	α-MnO ₂	0.5 mmol/10 mol%/RT/1 mmol TBHP/4 h	99.0	95.0	[s7]
9	NHPI/Fe(BTC)	0.5 mL/75 mg/373 K/1 atm O ₂ /24 h	98.0	90.0	[s8]

Reference

[s1] B. G. Rao, P. Sudarsanam, B. Mallesham and B. M. Reddy, *RSC Adv.*, 2016, **6**, 95252–95262.

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- [s4] T. Vinodkumar, J. K. P. Kumar and B. M. Reddy, *J. Chem. Sci.*, 2021, **133**, 68.
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- [s6] C. Wu, J. Bu, W. Wang, H. Shen, Y. Cao and H. Zhang, *Ind. Eng. Chem. Res.*, 2022, **61**, 5442–5452.
- [s7] Z. Zhang, F. Wang, M. Wang, S. Xu, H. Chen, C. Zhang and J. Xu, *Green Chem.*, 2014, **16**, 2523–2527.
- [s8] A. Dhakshinamoorthy, M. Alvaro and H. Garcia, *ChemCatChem*, 2010, **2**, 1438–1443.

Table S5 Kinetic parameters of the CeZr-NC-1073 catalyzed oxidative self-coupling reaction of 4-methoxybenzylamine.

T (K)	<i>k</i> (min⁻¹)	<i>E_a</i> (kJ/mol)
363	2.5×10^{-3}	
373	4.1×10^{-3}	62.6 ± 3.0
383	7.3×10^{-3}	

Table S6 Effect of scavenger agent on oxidation of 4-methoxybenzylamine to imine in the presence of CeZr-NC-1073^a.

Entry	Scavenger	Conv. (%) ^b	Sel. (%) ^b
1	Blank	97.8	100
2	benzoquinone	96.8	100
3	BHT	38.4	100
4	TEMPO	75.9	92.0
5 ^c	Blank	58.0	100
6 ^d	Blank	55.4	100
7 ^e	Blank	53.7	100

^a**Reaction conditions:** 4-Methoxybenzylamine (0.5 mmol), catalyst (30 mg), *n*-decane (3 mL), O₂ (1 atm), 383 K, 8 h. ^bDetermined by gas chromatography using diphenyl as the internal standard. ^c2 h. ^dIn the presence of 3 Å molecular sieve (0.15 g). ^eWith adding H₂O (1 mmol).

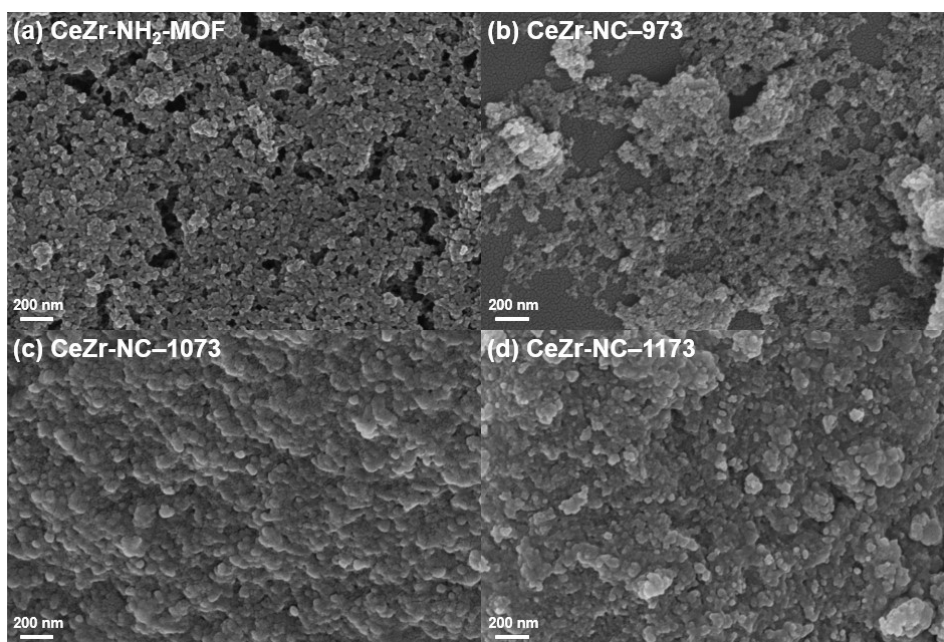


Figure S1 SEM images of (a) CeZr-NH₂-MOF, (b) CeZr-NC-973 (c) CeZr-NC-1073 and (d) CeZr-NC-1173.

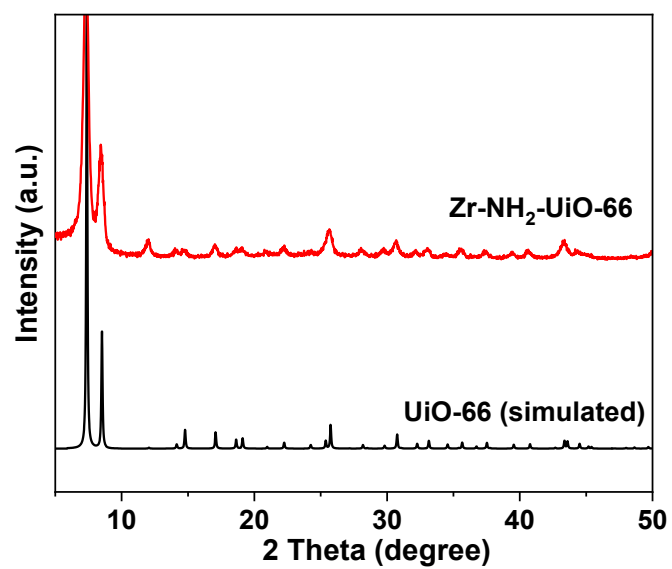


Figure S2 XRD pattern of Zr-NH₂-UiO-66.

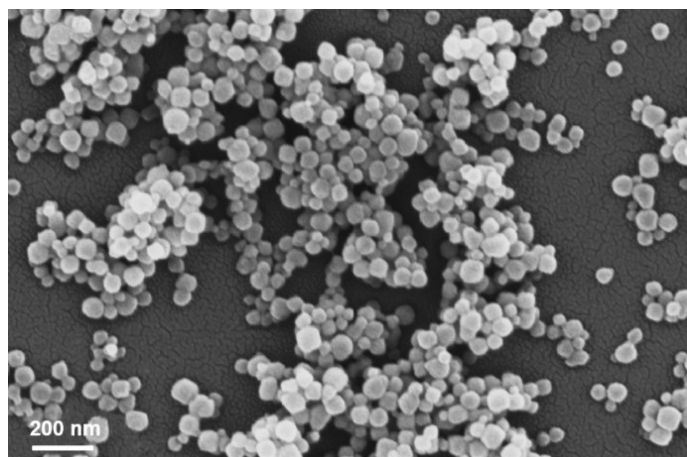


Figure S3 SEM image of Zr-NH₂-UiO-66.

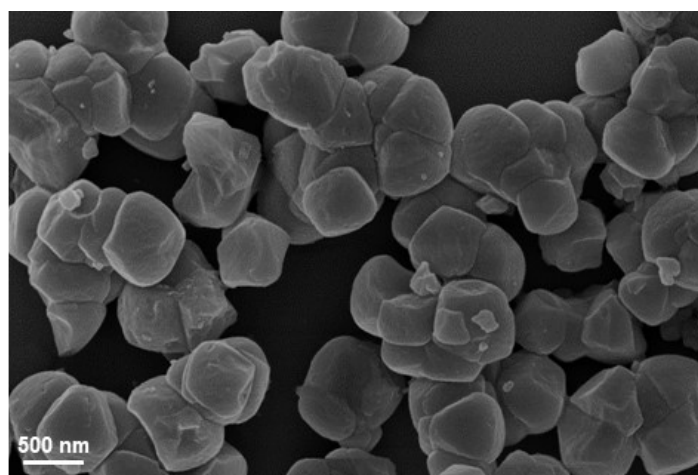


Figure S4 SEM image of Ce-UiO-66.

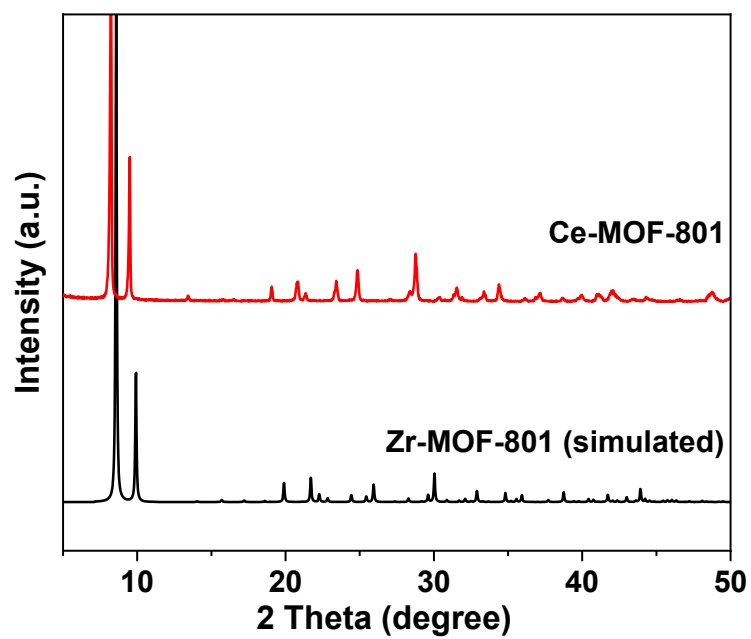


Figure S5 XRD pattern of Ce-MOF-801.

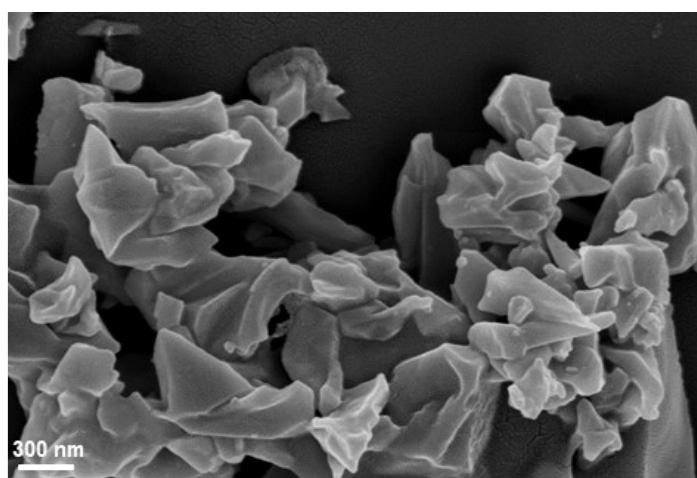


Figure S6 SEM image of Ce-MOF-801.

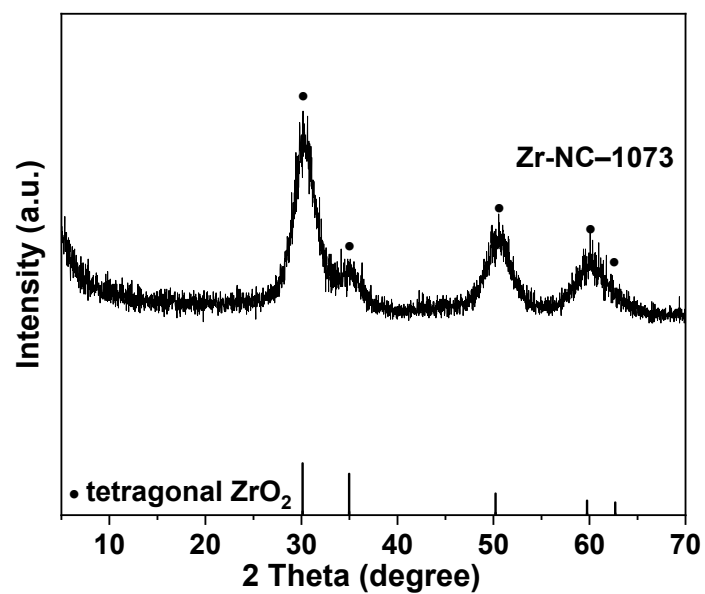


Figure S7 XRD pattern of Zr-NC-1073.

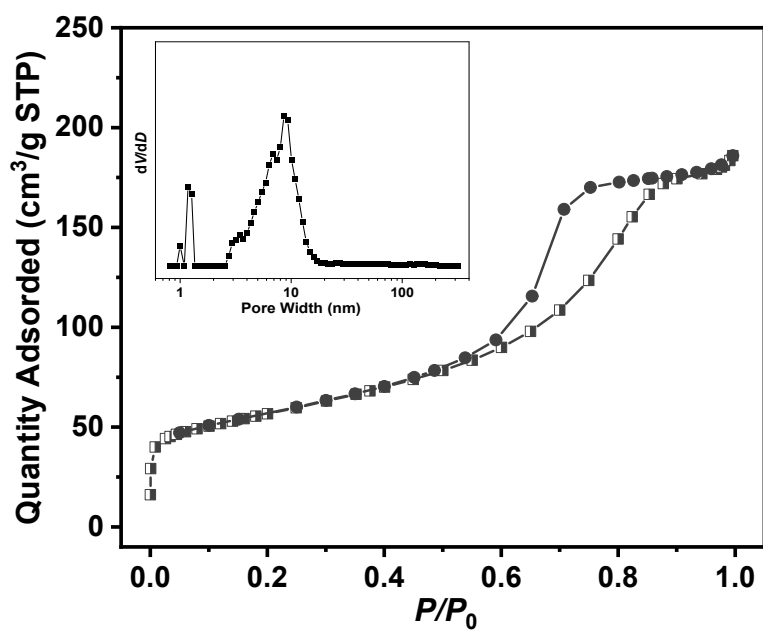


Figure S8 N₂ adsorption–desorption isotherms and the corresponding pore size distribution of Zr-NC-1073.

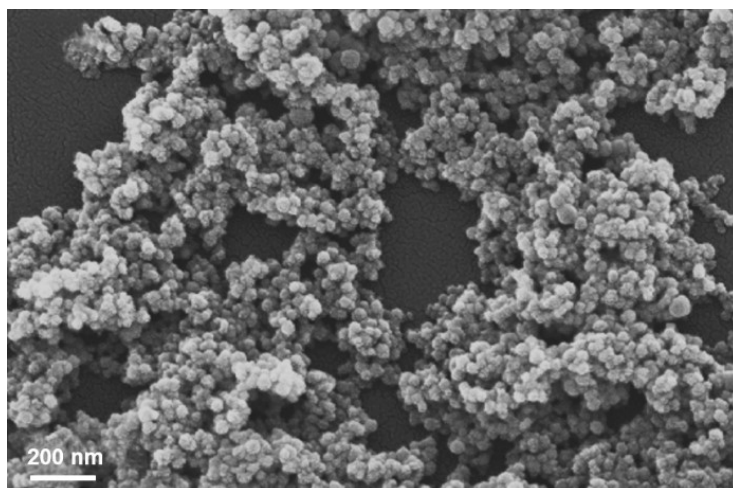


Figure S9 SEM image of Zr-NC-1073.

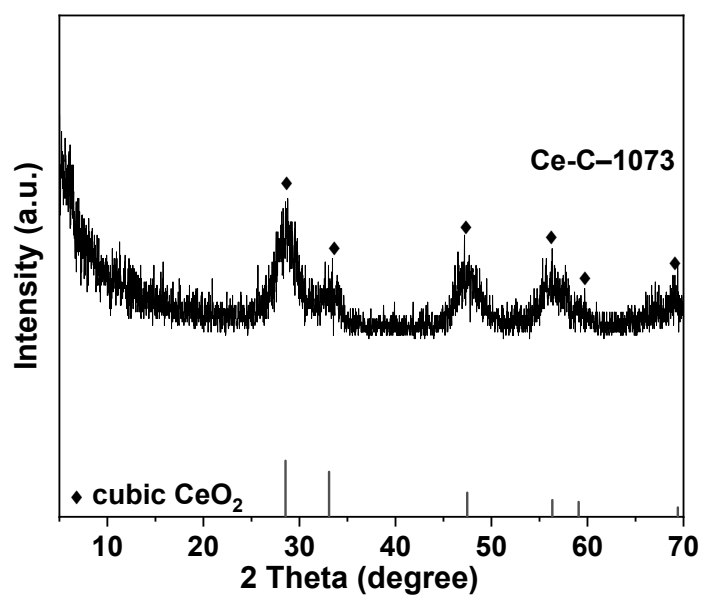


Figure S10 XRD pattern of Ce-C-1073.

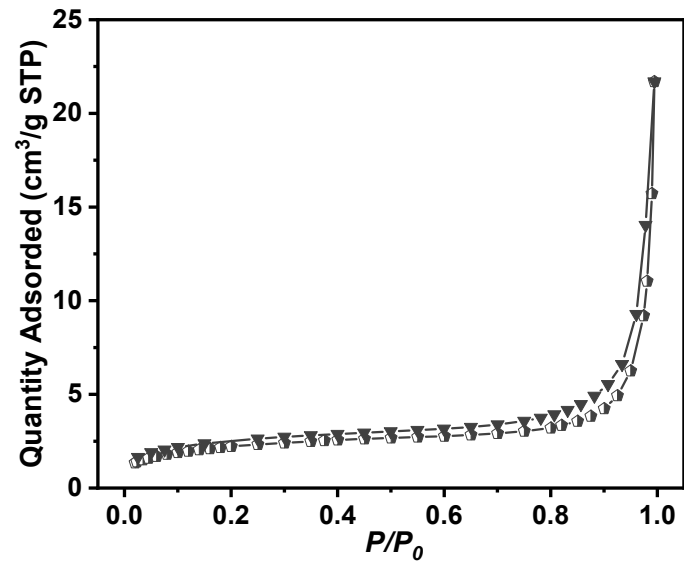


Figure S11 N₂ adsorption–desorption isotherms of Ce–C–1073.

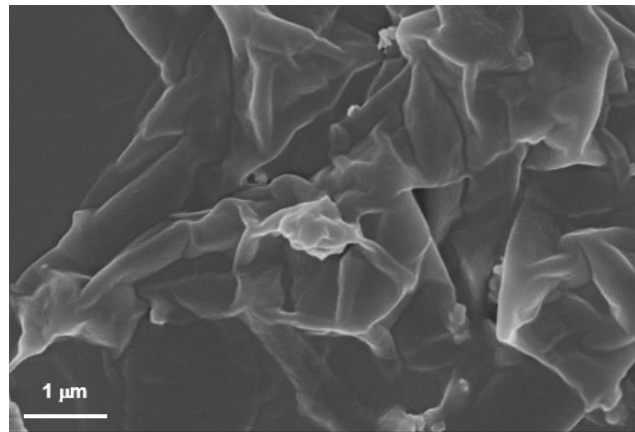


Figure S12 SEM image of Ce–C–1073.

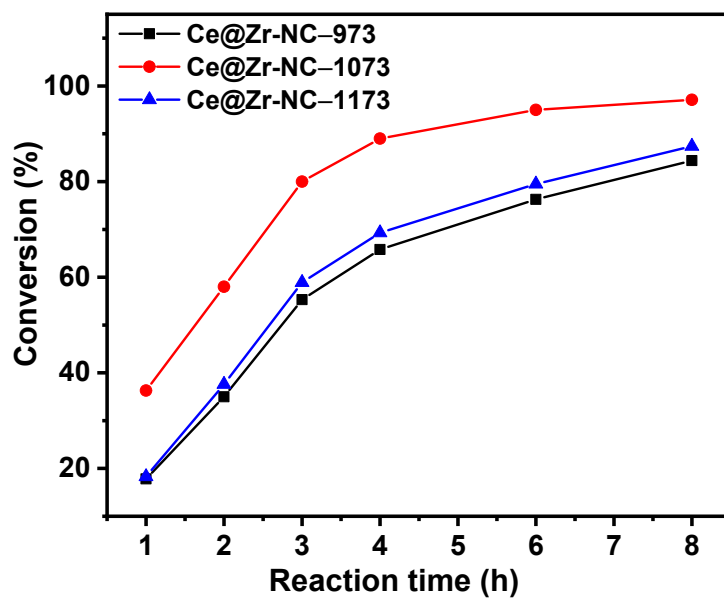


Figure S13 Plot of conversion versus reaction time over CeZr-NC-T. Reaction conditions: 4-methoxybenzylamine (0.5 mmol), CeZr-NC-T (30 mg), *n*-decane (3 mL), O₂ (1 atm), 383 K.

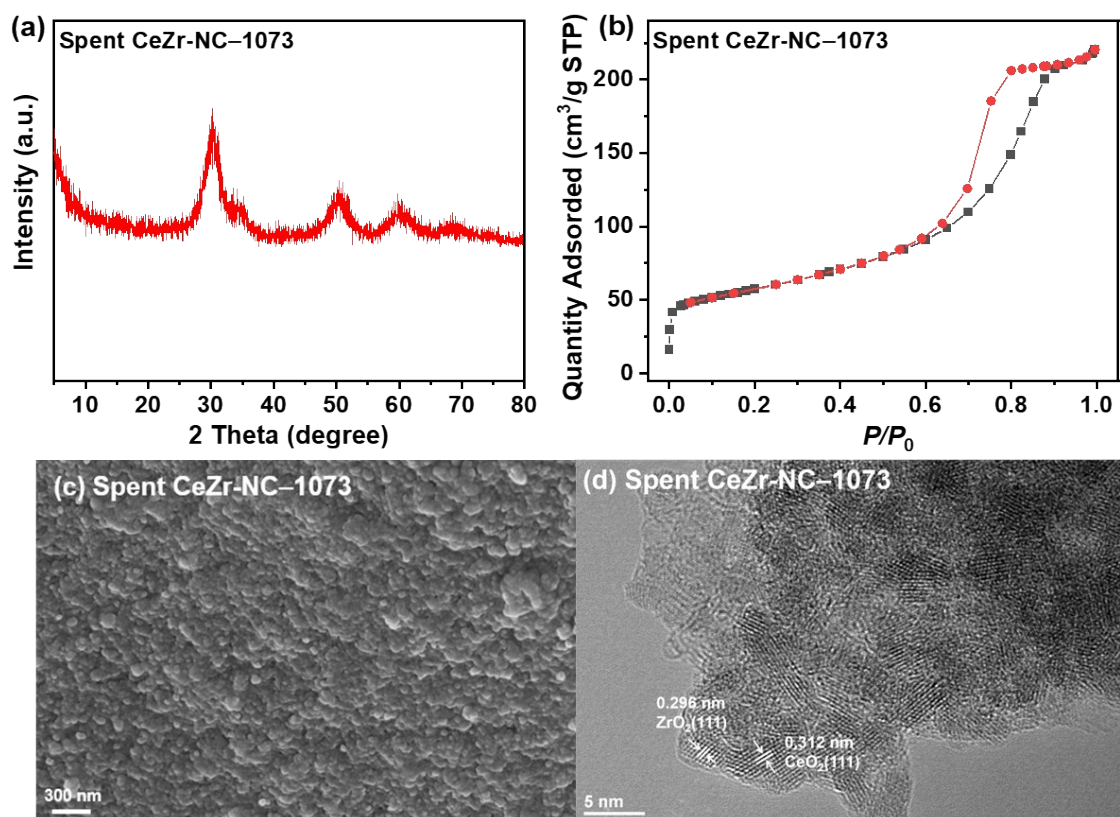


Figure S14 (a) XRD pattern, (b) N₂ adsorption–desorption isotherms, (c) SEM, and (d) TEM of spent CeZr–NC–1073.

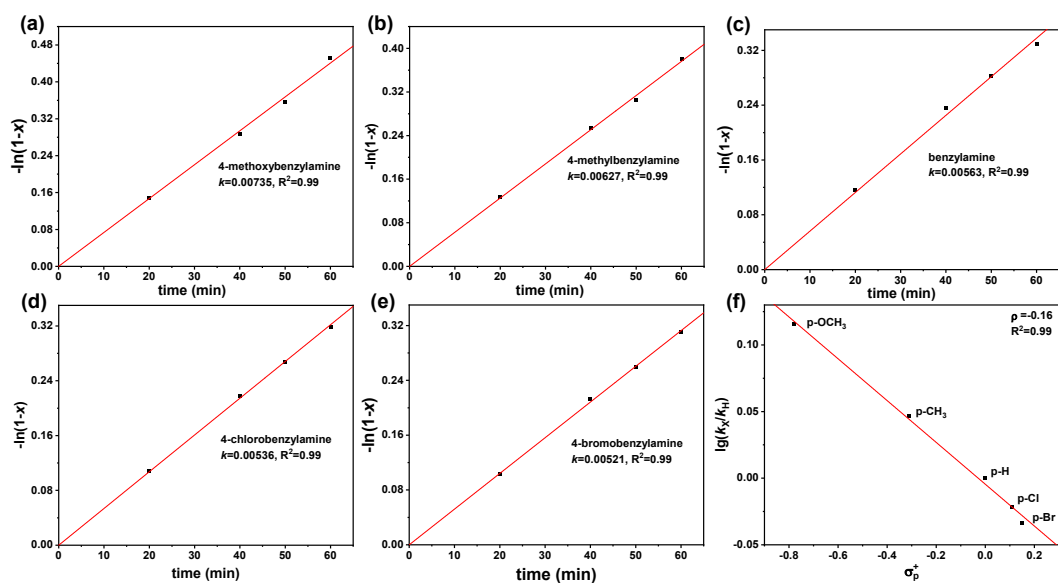


Figure S15 (a)~(e) Plot of $-\ln(1-x)$ versus reaction time for five substituted benzylamines. (f) Hammett plot for the self-coupling of *p*-substituted benzylamines over CeZr-NC-1073, and the $\lg(k_x/k_H)$ was obtained from the ratio of the conversion with a reaction time of 1 h. σ^+ is the Brown-Okamoto constant. **Reaction conditions:** substituted benzylamines (0.5 mmol), CeZr-NC-1073 (30 mg), *n*-decane (3 mL), O₂ (1 atm), 383 K.