

Supporting Information

Ultrahigh areal capacity and long cycle stability sodium metal anodes boosted by 3D printed sodiophilic MXene/rGO microlattice aerogel

Denghui Pan,^a Haoyuan Yang,^a Yueyue Liu,^a Hui Wang,^{a,b} Tingting Xu,^a Dezhi Kong,^a Jingjing Yao,^c Yumeng Shi,^d Xinjian Li,^a Hui Ying Yang^{c,*} and Ye Wang^{a,c,*}

^a Key Laboratory of Material Physics, Ministry of Education, School of Physics and Microelectronics, Zhengzhou University, Zhengzhou 450052, P. R. China. E-mail: wangye@zzu.edu.cn

^b Center of Super-Diamond and Advanced Films (COSDAF) and Department of Chemistry, City University of Hong Kong, Hong Kong SAR, 999077, P. R. China

^c Pillar of Engineering Product Development, Singapore University of Technology and Design, 8 Somapah Road, 487372, Singapore. E-mail: yanghuiying@sutd.edu.sg

^d College of Electronics and Information Engineering, Shenzhen University, Shenzhen 518060, P. R. China

*Corresponding author

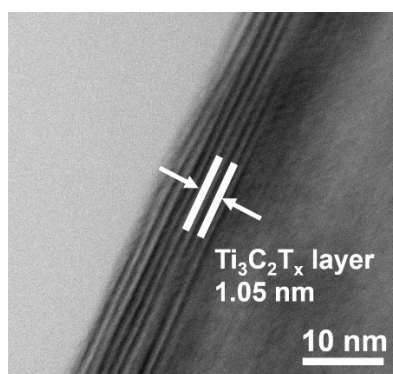


Fig. S1. TEM image of few-layer $\text{Ti}_3\text{C}_2\text{T}_x$.

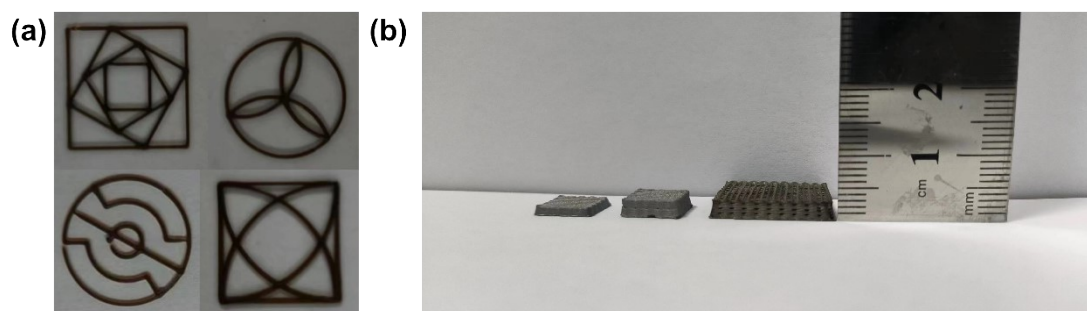


Fig. S2. Optical photos of $\text{Ti}_3\text{C}_2\text{T}_x/\text{rGO}$ aerogels with (a) various patterns and (b) different layers (4, 8 layers) and different sizes (1×1 , 2×2 cm) fabricated by the DIW 3D printing technique.

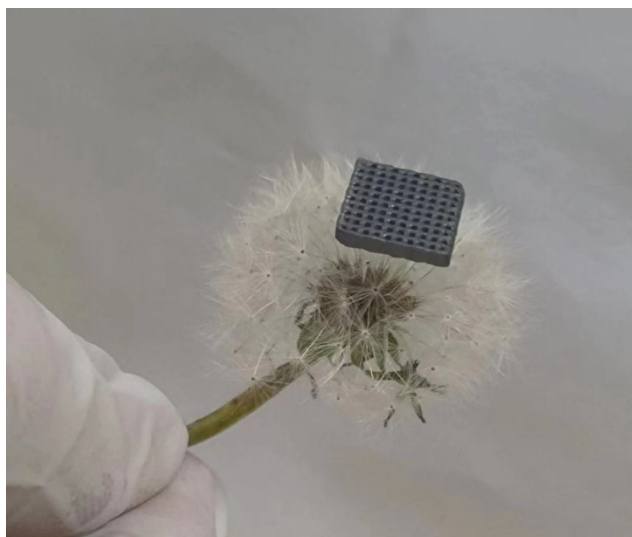


Fig. S3. An optical photograph of the 3D printed $\text{Ti}_3\text{C}_2\text{T}_x/\text{rGO}$ aerogel on a dandelion to show the light weight.

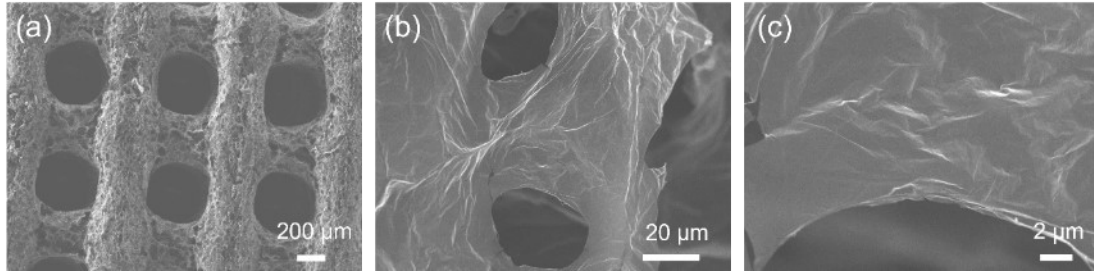


Fig. S4. SEM images of the 3D printed rGO aerogel electrodes.

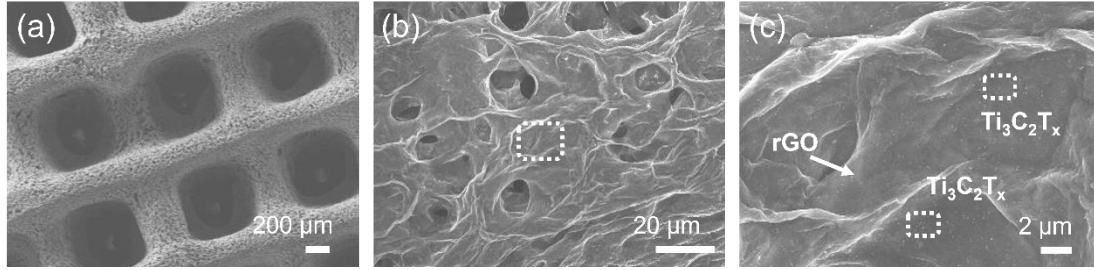


Fig. S5. SEM images of 3D printed 30% $\text{Ti}_3\text{C}_2\text{T}_x/\text{rGO}$ aerogel electrodes.

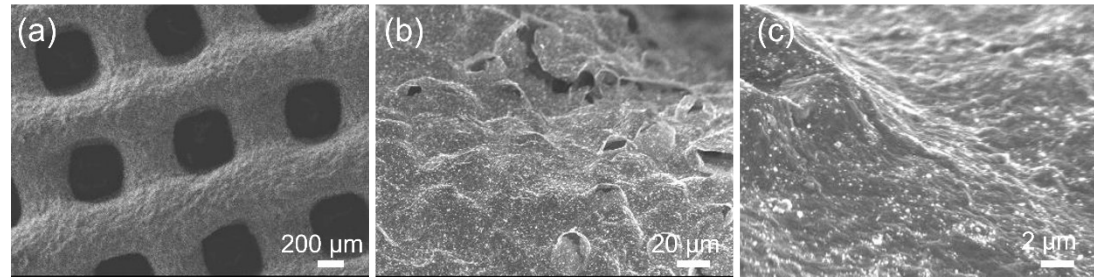


Fig. S6. SEM images of 3D printed 70% $\text{Ti}_3\text{C}_2\text{T}_x/\text{rGO}$ aerogel electrodes

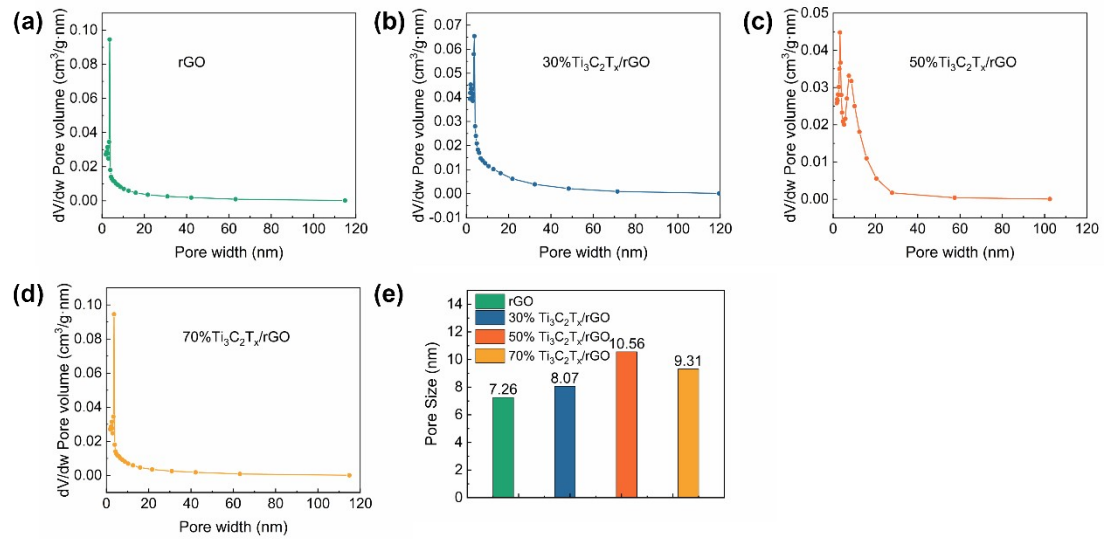


Fig. S7. BET pore-size distribution of 3D printed rGO, 30%, 50% and 70% $\text{Ti}_3\text{C}_2\text{T}_x/\text{rGO}$ microlattice aerogel electrodes.

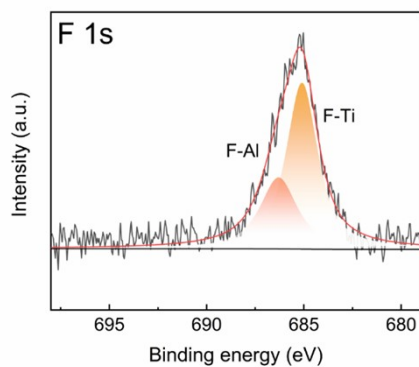


Fig. S8. XPS spectra of F 1s of $\text{Ti}_3\text{C}_2\text{T}_x$ nanocomposites.

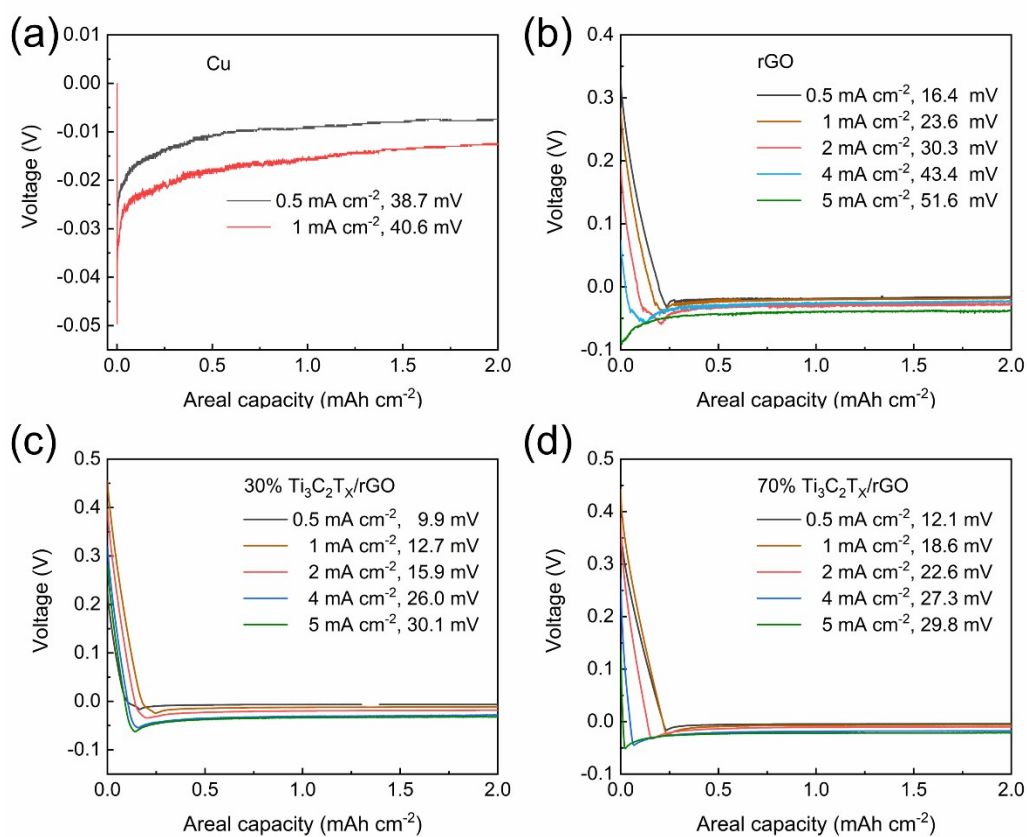


Fig. S9. Voltage-capacity curves of (a) Cu, 3D printed (b) rGO, (c) 30% $\text{Ti}_3\text{C}_2\text{T}_x/\text{rGO}$, (d) 70%

$\text{Ti}_3\text{C}_2\text{T}_x/\text{rGO}$ aerogel electrodes at different current densities.

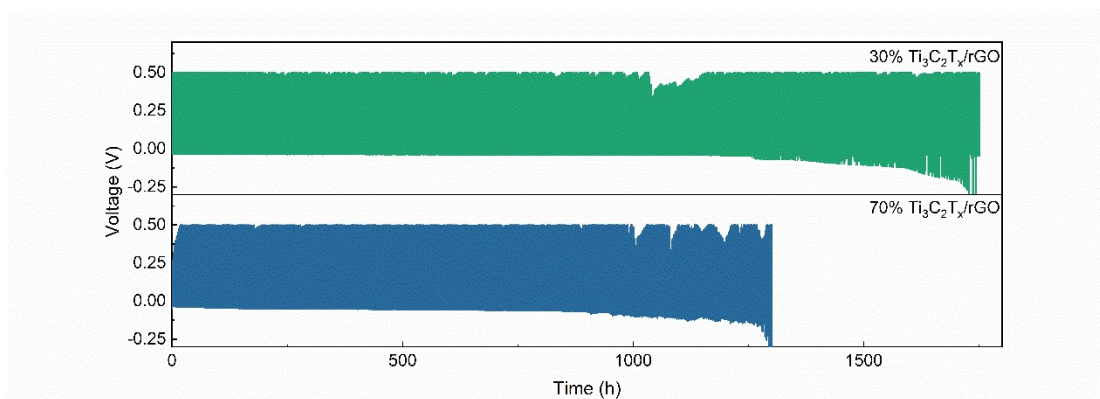


Fig. S10. Long cycle performance of 3D printed 30% $\text{Ti}_3\text{C}_2\text{T}_x/\text{rGO}$ and 70% $\text{Ti}_3\text{C}_2\text{T}_x/\text{rGO}$ electrodes at 2 mA cm^{-2} with 2 mAh cm^{-2} .

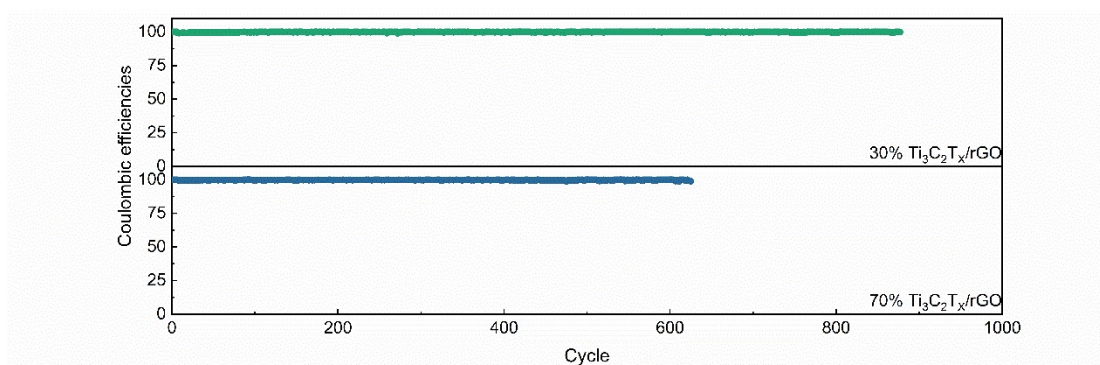


Fig. S11. CE of 3D printed 30% $\text{Ti}_3\text{C}_2\text{T}_x/\text{rGO}$ and 70% $\text{Ti}_3\text{C}_2\text{T}_x/\text{rGO}$ electrodes at 2 mA cm^{-2} with 2 mAh cm^{-2} .

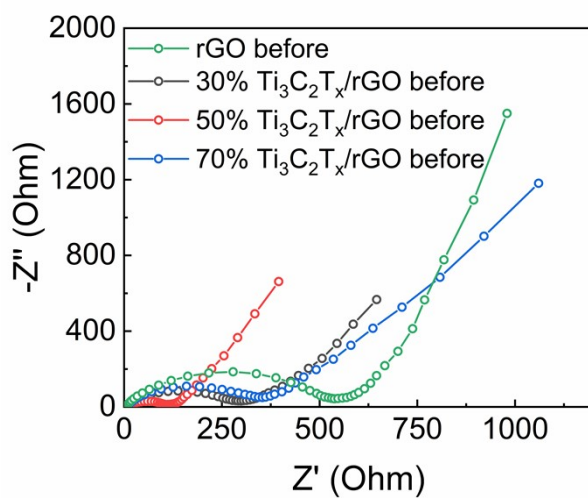


Fig. S12. EIS of the 3D printed rGO, 30%, 50%, 70% $\text{Ti}_3\text{C}_2\text{T}_x/\text{rGO}$ aerogel electrodes before

cycle at 2 mA cm^{-2} with 2 mAh cm^{-2} .

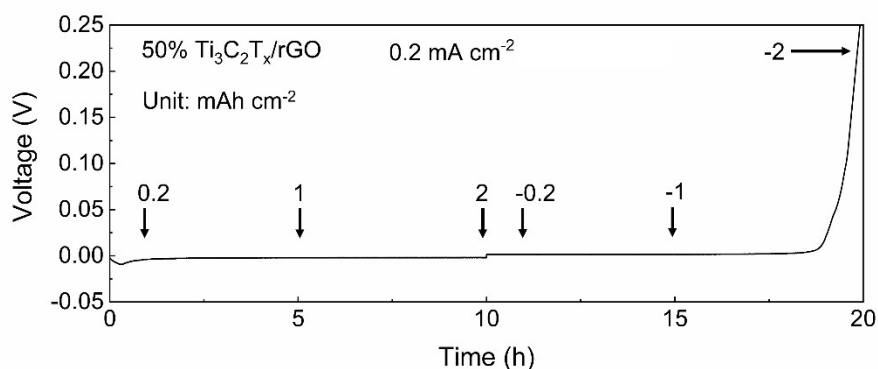


Fig. S13. The corresponding deposition-stripping curve for the morphological evolution of sodium deposition stripping on 3D printed 50% $\text{Ti}_3\text{C}_2\text{T}_x/\text{rGO}$ electrodes.

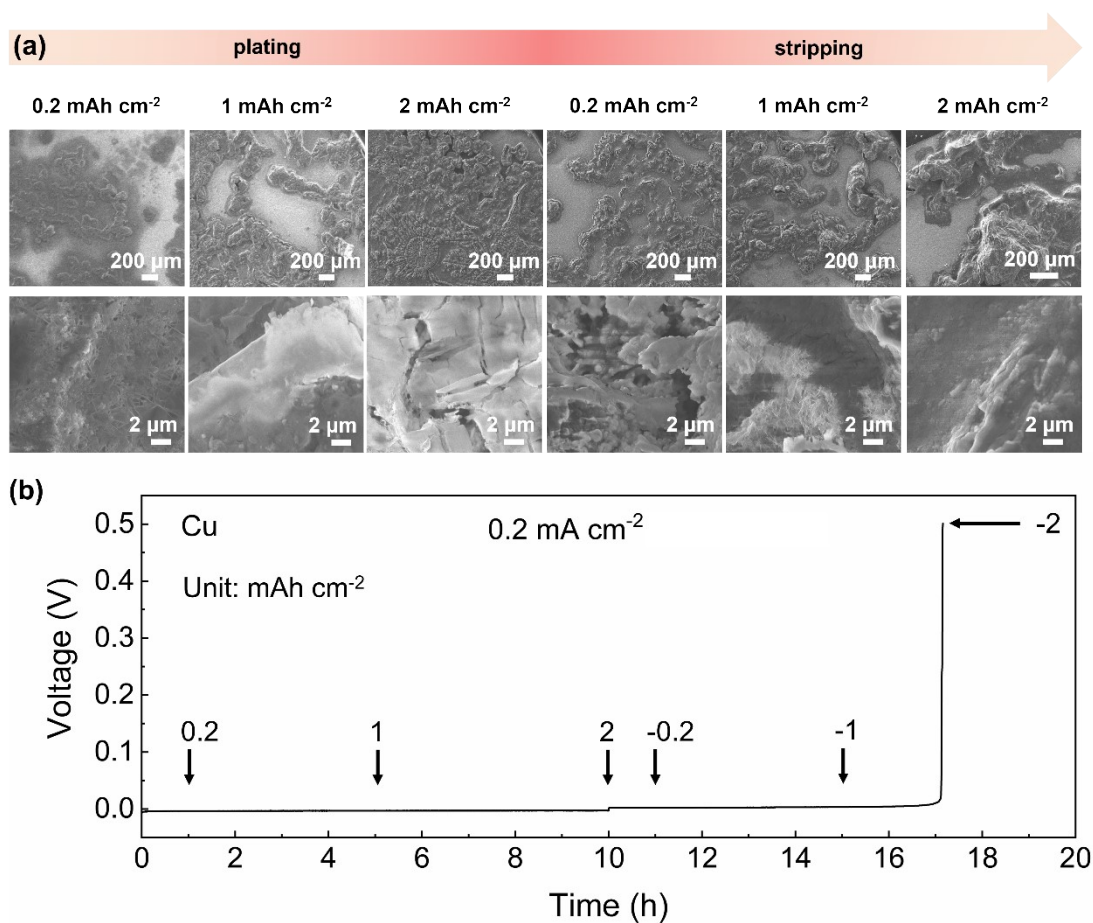


Fig. S14. (a) Morphology evolution of the sodium deposition and stripping on Cu electrode with the deposition capacities of 0.2, 1, 2 mAh cm^{-2} , stripping capacities of 0.2, 1, 2 mAh cm^{-2} .

² (from left to right), and (b) corresponding deposition-stripping curve.

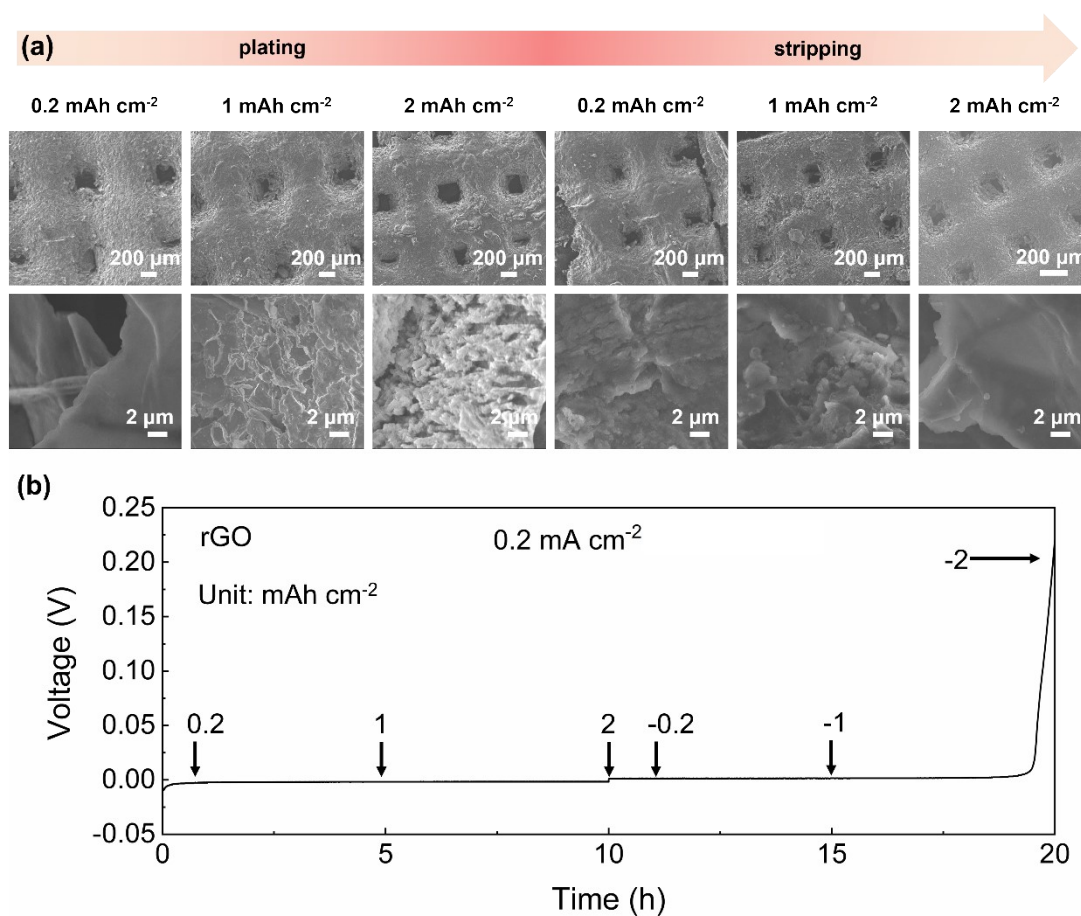


Fig. S15. Morphology evolution of the sodium deposition and stripping on 3D printed rGO electrode with the deposition capacities of 0.2, 1, 2 mAh cm⁻², stripping capacities of 0.2, 1, 2 mAh cm⁻² (from left to right), and (b) corresponding deposition-stripping curve.

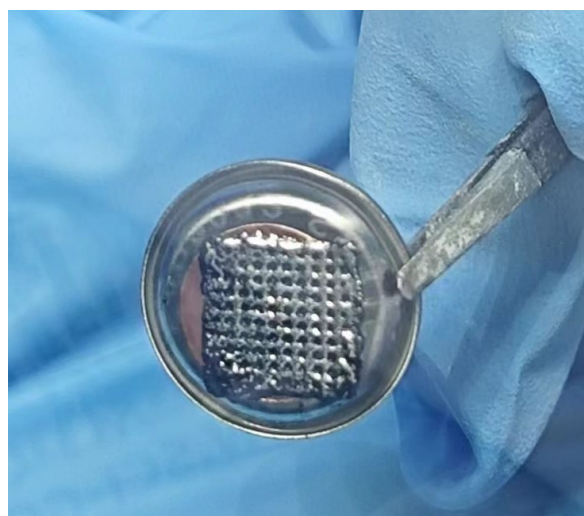


Fig. S16. Optical photographs of Na@Ti₃C₂T_x/rGO anode prepared by electrochemical deposition of 2 mAh cm⁻² of Na.

Table S1. Exchange current density of the Cu, 3D printed rGO and 50% Ti₃C₂T_x/rGO electrodes.

Electrode	Exchange current density (mA cm ⁻²)	Transfer coefficient
Cu	0.02	1.36
3D printed rGO	0.16	1.24
3D printed 50% Ti ₃ C ₂ T _x /rGO	5.01	1.30

Table S2. EIS fitting data of the 3D printed the rGO, 30%, 50%, 70% $\text{Ti}_3\text{C}_2\text{T}_x/\text{rGO}$ microlattice electrodes.

Electrode	Before cycle	After 30 cycles	σ	D ($\text{cm}^2 \text{s}^{-1}$)
	$R_{\text{ct}} (\Omega)$	$R_{\text{ct}} (\Omega)$		
3D printed rGO	546.89	62.53	12.34	6.44×10^{-15}
3D printed 30% $\text{Ti}_3\text{C}_2\text{T}_x/\text{rGO}$	353.57	25.49	9.09	1.19×10^{-14}
3D printed 50% $\text{Ti}_3\text{C}_2\text{T}_x/\text{rGO}$	112.17	16.21	8.61	1.32×10^{-14}
3D printed 70% $\text{Ti}_3\text{C}_2\text{T}_x/\text{rGO}$	299.15	40.23	9.27	1.14×10^{-14}

Table S3. Electrochemical performance comparison of various $\text{Ti}_3\text{C}_2\text{T}_x$ MXene-based Na metal anodes.

Electrode	Current density (mA cm^{-2})	Capacity (mAh cm^{-2})	Cycle time (h)	Cycle number	CE (%)	Reference
$\text{Ti}_3\text{C}_2\text{T}_x$ -rGO Membrane	3	1	500	333		1
h- $\text{Ti}_3\text{C}_2\text{T}_x$ /CNTs	1	1	4000	2000	99.2	2
Mg^{2+} Decorated $\text{Ti}_3\text{C}_2\text{T}_x$	0.5	0.5	200	100		3
$\text{Ti}_3\text{C}_2\text{T}_x$ -CC 1D/2D	1	8	900	56	98.5	4
$\text{Na}_3\text{Ti}_5\text{O}_{12}$ -MXene	20	5	400	800	99.4	5
$\text{Ti}_3\text{C}_2\text{T}_x$ @g- C_3N_4	1	1	700	350	99.9	6
3D printed 50% $\text{Ti}_3\text{C}_2\text{T}_x$ /rGO	2	2	3600	1800	99.91	This work
3D printed 50% $\text{Ti}_3\text{C}_2\text{T}_x$ /rGO	5	50	1400	70	99.93	This work

References

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