Supporting Information for:

Stereoselective Polymerization of Epoxide

Using Organoboron Catalysts

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Chemicals

Propylene oxide (PO), tetrahydrofuran (THF), acetonitrile, *n*-hexane, methanol, ethyl acetate, pyridine, ethyl ether, and toluene were purchased from Sinopharm Chemical Reagent Co., Ltd. and Shanghai Titan Scientific Co., Ltd. Sodium hydride (NaH), calcium hydride (CaH₂) and *n*-butyllithium (*n*-BuLi) were purchased from Meryer Co. Deuterated solvents were purchased from Cambridge Isotope Laboratories. THF, *n*-hexane, ethyl ether, and toluene were distilled over sodium/benzophenone. PO was first dried over NaH overnight, followed by vacuum distillation, and then distilled over *n*-BuLi under nitrogen and stored in the glovebox. All the raw materials for catalysts preparation in this work including 9-borabicyclo[3.3.1]nonane (9-BBN), allyl bromide, chloromethyl methyl ether, 1,3-bis(diphenylphosphino)propane nickel(II) chloride(NiCl₂(dppp)), methylmagnesium bromide, 1,2-dibromotetrachloroethane, triflic anhydride were purchased from Energy Chemical Co. and Meryer Co. and used without further purification. CDCl₃ was distilled over CaH₂ for 12 h and then stored over activated Davison 4 Å molecular sieves.

Characterizations

NMR

Nuclear magnetic resonance (NMR) spectra were recorded on a Bruker AVANCE III 400 spectrometer (¹H NMR 400 MHz, ¹³C NMR 101 MHz) or a Bruker AVANCE III 500 spectrometer (¹H NMR 500 MHz, ¹³C NMR 126 MHz) or Agilent DD2-600 type spectrometer (¹H NMR 600 MHz, ¹³C NMR 151 MHz) at 25 °C. ¹H NMR and ¹³C NMR spectra were referenced using the internal or external standard shifts or the residual solvent signals [¹H: TMS in CDCl₃ = 0 ppm, residual $CH_2Cl_2 = 5.30$ ppm, residual $H_2O = 1.56$ ppm; ¹³C: CDCl₃ = 77.16 ppm; Data are reported as follows: Chemical shift in ppm,

multiplicity (s = singlet, d = doublet, t = triplet, q = quartet, m = multiplet, dd = doublet of doublets, etc.), coupling constant J in Hz, integration, and (where applicable) interpretation.

HRMS

High resolution mass spectral analysis of the products were measured on an Agilent 6545 Q-TOF instrument using ESI ionization.

GPC

Gel permeation chromatography (GPC) was conducted on a system equipped with a Waters Chromatography, Inc. model 1515 isocratic pump, a model 2414 differential refractometer, and a three-column set of Polymer Laboratories, Inc. Styragel columns (PLgel 5 μ mMixed C, 500 Å, and 104 Å, 300×7.5 mm columns). The system was equilibrated at 35 °C in THF, which served as the elute solvent with a 1.00 mL/min flow rate. Calibration was done with a series of narrowly dispersed polystyrene (PS) standards to obtain apparent number-average molar mass (M_n) and D of the polymers. Polymer solutions were prepared at a concentration of 5 mg/mL and an injection volume of 100 μ L was used.

MALDI-TOF

MALDI-TOF-MS analyses were performed on a Bruker Daltonics UltrafleXtreme system. Crude polymer samples were dissolved in THF at a concentration of 10 mg·mL⁻¹ and CF₃COONa (2 mg·mL⁻¹) was added for ion formation. The matrix was chosen as 2,5-dihydroxybenzoic acid (DHB). The resulting spectra were analyzed using the Bruker Daltonics flexAnalysis 3.4 software package.

Procedural Information

Synthesis of organoboron catalyst 1



Scheme S1. Synthesis of organoboron catalyst 1.

The syntheses of compounds 1a and 1 began with commercially available starting materials (R)-(+)-1,1'-bi(2-naphthol).

2,2'-bis(allyloxy)-1,1'-binaphthalene(1a)



A round bottom flask equipped with stir bar was charged with a solution of (R)-2,2'dihydroxy-1,1'-binaphthyl (10.0 g, 1.0 equiv) and K₂CO₃ (14.2g, 3.0 equiv) in acetonitrile, allyl bromide (9.3 g, 2.2 equiv) was added via a dropping funnel over 30 min under nitrogen. The reaction mixture was then heated under reflux overnight before cooling to room temperature. After filtering, the reaction mixture was then concentrated in vacuo to afford the crude product that was further purified by washing with *n*-hexane for three times. The white solid was obtained (11.5 g, 90% yield) by vacuum filtration and was dried for 12 h in vacuo at 45 °C. ¹H NMR (500 MHz, Chloroform-d) δ 7.91 (d, J = 9.0 Hz, 2H), 7.84 (dt, J = 8.2, 1.0 Hz, 2H), 7.37 (s, 2H), 7.30 (ddd, J = 8.1, 6.5, 1.4 Hz, 2H), 7.22 – 7.17 (m, 2H), 7.15 (dd, J = 8.5, 1.2 Hz, 2H), 5.73 (ddt, J = 17.2, 10.6, 4.8 Hz, 2H), 5.14 – 4.87 (m, 4H), 4.50 (dt, J = 4.9, 1.7 Hz, 4H). ¹³C NMR (101 MHz, Chloroform-d) δ 154.18, 134.28, 133.87, 129.46, 129.24, 127.96, 126.30, 125.61, 123.69, 120.57, 116.47, 115.86, 70.10.

2,2'-bis(3-((1s,5s)-9-borabicyclo[3.3.1]nonan-9-yl)propoxy)-1,1'-binaphthalene (1)



To an oven dried Schlenk flask equipped with stir bar was added the 2,2'-bis(allyloxy)-1,1'-binaphthalene(**1a**, 1.0 g 1.0 equiv). The flask was placed under nitrogen, the 9-borabicyclo[3.3.1]nonane (9-BBN) in THF (0.5 M) was added via cannula(11.2 ml, 2.0 equiv). The reaction mixture was then heated to 60 °C for 12 h before cooling to room temperature. The reaction mixture was concentrated in vacuo to afford the crude solid product that was further purified by washing with *n*-hexane for three times. The white solid product was finally obtained (1.66 g, 100% yield) after dring for 8 h in vacuo at 30 °C. ¹H NMR (400 MHz, Chloroform-d) δ 7.91 (d, J = 8.9 Hz, 2H), 7.83 (d, J = 8.1 Hz, 2H), 7.42 (d, J = 9.0 Hz, 2H), 7.29 (ddd, J = 8.1, 5.6, 2.4 Hz, 2H), 7.24 – 7.12 (m, 4H), 3.94 (ddt, J = 32.7, 9.2, 6.6 Hz, 4H), 1.87 – 1.66 (m, 12H), 1.65 – 1.56 (m, 4H), 1.48 (s, 12H), 1.16 – 1.04 (m, 4H), 1.02 – 0.92 (m, 4H). ¹³C NMR (151 MHz, Chloroform-d) δ 157.32, 136.93, 131.95, 131.67, 130.40, 128.66, 128.23, 126.03, 123.50, 118.79, 74.78, 35.66, 33.44, 27.16, 25.79. ¹¹B NMR (400 MHz, Chloroform-d) δ 86.16. HRMS (ESI): calc. for C₄₂H₅₂B₂O₂ = 610.42, found C₄₂H₅₂B₂O₂Na⁺: 633.36.

Synthesis of organoboron catalyst 2



2d 2e 2

Scheme S2. Synthesis of organoboron catalyst 2.

The syntheses of compounds **2a**, **2b**, **2c**, **2d**, **2e**, and **2** began with commercially available starting materials (R)-(+)-1,1'-bi(2-naphthol).

2,2'-Bis(methoxymethoxy)-1,1'-Binaphthyl (2)



2a was synthesized according to literature procedures^[1]. A white crystalline product was obtained in quantitative yield. ¹H NMR (400 MHz, Chloroform-d) δ 7.96 (d, J = 9.0 Hz, 2H), 7.91 – 7.85 (m, 2H), 7.58 (d, J = 9.0 Hz, 2H), 7.35 (ddd, J = 8.1, 6.6, 1.3 Hz, 2H), 7.23 (ddd, J = 8.1, 6.6, 1.3 Hz, 2H), 7.16 (dt, J = 8.5, 1.1 Hz, 2H), 5.09 (d, J = 6.8 Hz, 2H), 4.98 (d, J = 6.8 Hz, 2H), 3.15 (s, 6H). ¹³C NMR (101 MHz, Chloroform-d) δ 152.78, 134.14, 130.00, 129.47, 127.95, 126.37, 125.64, 124.14, 121.42, 117.38, 95.30, 55.84.

3,3'-Dibromo-2,2'-Bis(methoxymethoxy-1,1'-binaphthyl (2b)



2b was synthesized according to literature procedures¹. A white crystalline product was obtained in 78% yield. ¹H NMR (400 MHz, Chloroform-d) δ 8.27 (s, 2H), 7.81 (d, J = 8.2 Hz, 2H), 7.44 (ddd, J = 8.2, 6.9, 1.2 Hz, 2H), 7.31 (ddd, J = 8.3, 6.8, 1.3 Hz, 2H), 7.23 – 7.15 (dt, 2H), 4.92 – 4.73 (m, 4H), 2.57 (s, 6H). ¹³C NMR (101 MHz, Chloroform-d) δ 150.17, 133.13, 133.02, 131.52, 129.46, 127.39, 126.91, 126.56, 126.06, 117.41, 99.16, 56.31.

3,3'-di([1,1'-biphenyl]-4-yl)-2,2'-bis(methoxymethoxy)-1,1'-binaphthalene(2c)



The preparation of **2c** followed literature procedures¹ with some modifications. 3,3'dibromo-2,2'-bis(methoxymethoxy)-1,1'-binaphthyl (**2b**, 1.0 g, 1 equiv) and Pd(PPh₃)₄ (0.22 g, 0.1 equiv) were mixed in DME (12.6 ml) in a round bottom flask at room temperature under an argon atmosphere. To the mixture, with stirring, were added 4-^{S8} biphenylboronic acid (1.30 g, 3.5 equiv) and 2 M aqueous Na2CO3 solution (5 ml, 5.2 equiv). The resulting mixture was stirred and heated to reflux for 10 h, cooled to room temperature, and passed through a pad of Celite. The organic solution was evaporated to give a residue. The residue was dissolved in CH₂Cl₂, washed with saturated aqueous NH₄Cl, water, brine, dried over Na₂SO₄, and concentrated to give a crude product. Further purification was carried by column chromatography (EtOAc/hexane: 1/10) to give a crystalline product (\pm)-3d (0.82 g) in 65% yield. ¹H NMR (400 MHz, Chloroform-d) δ 8.02 (s, 2H), 7.92 (d, J = 8.2 Hz, 2H), 7.89 – 7.84 (m, 4H), 7.75 – 7.71 (m, 4H), 7.70 – 7.65 (m, 5H), 7.48 (dd, J = 8.6, 6.8 Hz, 5H), 7.45 – 7.41 (m, 2H), 7.40 – 7.37 (m, 2H), 7.34 – 7.30 (m, 4H), 4.50 – 4.42 (m, 4H), 2.38 (s, 6H). ¹³C NMR (101 MHz, Chloroform-d) δ 151.46, 140.81, 140.15, 138.11, 135.10, 133.73, 130.96, 130.57, 130.07, 128.87, 127.94, 127.41, 127.11, 127.06, 126.65, 126.50, 126.41, 125.27, 98.67, 55.96.

3,3'-di([1,1'-biphenyl]-4-yl)-[1,1'-binaphthalene]-2,2'-diol(2d)



2d was synthesized according to literature procedures^[2] with some modifications. To a methanol and THF mixed solution (10 mL and 30 ml) of 3,3'-di([1,1'-biphenyl]-4-yl)-[1,1'-binaphthalene]-2,2'-diol (**2d**) (0.4 g, 0.59 mmol) was added conc. HCl (1.2 mL). After stirring the mixture for 2 h, saturated aqueous NaHCO₃ was added to quench the reaction. The organic phase was separated and the aqueous phase was extracted with ethyl acetate (50 mL). The combined organic phase was washed with water (50 mL) and brine and then dried over Na2SO4. After removal of the solvent, the residue was purified by column chromatography on silica gel using petroleum ether/EtOAc (10:1) as the eluent to give 3,3'-

di([1,1'-biphenyl]-4-yl)-[1,1'-binaphthalene]-2,2'-diol (**2d**) as a white solid (0.32 g, 91% yield). ¹H NMR (400 MHz, Chloroform-d) δ 8.10 (s, 2H), 7.95 (d, J = 8.0 Hz, 2H), 7.87 – 7.82 (m, 4H), 7.75 – 7.71 (m, 4H), 7.70 – 7.65 (m, 4H), 7.51 – 7.31 (m, 12H), 5.43 (s, 2H). ¹³C NMR (126 MHz, Chloroform-d) δ 149.22, 139.70, 139.55, 135.39, 131.91, 130.35, 129.22, 128.98, 128.47, 127.78, 127.45, 126.40, 126.37, 126.15, 126.10, 123.37, 123.23, 111.29.

3,3'-di([1,1'-biphenyl]-4-yl)-2,2'-bis(allyloxy)-1,1'-binaphthalene(2e)



2e was synthesized according to **1a** procedure. **2e** was finally obtained as a white crystalline product in quantitative yield. ¹H NMR (400 MHz, Chloroform-d) δ 8.03 (s, 2H), 7.94 (d, J = 8.2 Hz, 2H), 7.90 – 7.82 (m, 4H), 7.71 (dd, J = 8.6, 6.8 Hz, 8H), 7.52 – 7.35 (m, 8H), 7.28 (d, J = 3.9 Hz, 4H), 5.29 (ddt, J = 16.0, 10.7, 5.5 Hz, 2H), 4.69 (dd, J = 10.4, 1.7 Hz, 2H), 4.61 (dq, J = 17.2, 1.8 Hz, 2H), 4.04 (ddt, J = 12.2, 5.5, 1.5 Hz, 2H), 3.79 (ddt, J = 12.1, 5.6, 1.5 Hz, 2H). ¹³C NMR (101 MHz, Chloroform-d) δ 153.42, 140.88, 140.07, 138.08, 135.01, 133.87, 133.77, 130.88, 130.26, 129.91, 128.86, 128.08, 127.37, 127.10, 126.97, 126.42, 126.29, 126.04, 125.04, 116.32, 73.79.

(1s,1's,5s,5's)-9,9'-(((3,3'-di([1,1'-biphenyl]-4-yl)-[1,1'-binaphthalene]-2,2'diyl)bis(oxy))bis(propane-3,1-diyl))bis(9-borabicyclo[3.3.1]nonane)(2)



2 was synthesized according to **1** procedure. **2** was finally obtained as a white crystalline product in quantitative yield. ¹H NMR (400 MHz, Chloroform-d) δ 8.00 (s, 2H), 7.91 (d, J = 8.2 Hz, 2H), 7.89 – 7.84 (m, 4H), 7.75 – 7.64 (m, 8H), 7.47 (dd, J = 8.3, 7.0 Hz, 4H), 7.38 (dddd, J = 14.8, 7.4, 5.6, 1.8 Hz, 4H), 7.30 – 7.23 (m, 4H), 3.54 (dt, J = 8.7, 6.3 Hz, 2H), 3.20 (dt, J = 8.7, 6.8 Hz, 2H), 1.75 – 1.54 (m, 12H), 1.43 – 1.29 (m, 12H), 1.24 – 1.14 (m, 4H), 0.99 (dq, J = 11.5, 7.0, 5.4 Hz, 4H), 0.78 (ddd, J = 17.7, 9.3, 6.4 Hz, 2H), 0.56 (ddd, J = 17.4, 9.5, 6.1 Hz, 2H). ¹³C NMR (151 MHz, Chloroform-d) δ 156.61, 143.56, 142.52, 140.97, 137.81, 136.58, 133.42, 132.74, 132.49, 131.46, 130.64, 129.94, 129.72, 129.51, 129.46, 129.10, 128.74 (d, J = 6.1 Hz), 127.41, 78.00, 35.57, 35.55, 33.30, 27.50, 25.74. ¹¹B NMR (400 MHz, Chloroform-d) δ 85.72. HRMS (ESI): calc. for C₆₆H₆₈B₂O₂ = 914.54, found C₆₆H₆₈B₂O₂Na⁺: 937.53.

Synthesis of organoboron catalyst 3



Scheme S3. Synthesis of organoboron catalyst 3.

The syntheses of compounds **3a**, **3b**, and **3** began with commercially available starting materials (R)-(+)-1,1'-bi(2-naphthol).

2'-(allyloxy)-[1,1'-binaphthalen]-2-ol (3a)



A round bottom flask equipped with stir bar was charged with a solution of (R)-2,2'dihydroxy-1,1'-binaphthyl (10.0 g, 1.0 equiv) and K_2CO_3 (4.7 g, 1.0 equiv) in acetonitrile, allyl bromide (4.2 g, 1.0 equiv) was slowly added via a dropping funnel over 30 min under nitrogen. The reaction mixture was then heated under reflux overnight before cooling to room temperature. After filtering, the reaction mixture was then concentrated in vacuo to afford the crude product that was further purified by column chromatography on silica gel using petroleum ether/EtOAc (10:1). The product was obtained (5.8 g, 45% yield) as a white crystalline solid. ¹H NMR (400 MHz, Chloroform-d) δ 8.02 (d, J = 9.0 Hz, 1H), 7.94 – 7.83 (m, 3H), 7.47 – 7.26 (m, 5H), 7.25 – 7.19 (m, 2H), 7.07 (d, J = 8.4 Hz, 1H), 5.82 – 5.71 (m, 1H), 5.10 – 5.02 (m, 2H), 4.95 (s, 1H), 4.62 – 4.50 (m, 2H). ¹³C NMR (101 MHz, Chloroform-d) δ 153.95, 150.22, 133.05, 132.78, 132.09, 129.72, 128.71, 128.62, 128.10, 127.08, 127.03, 126.21, 125.29, 124.01, 123.89, 123.31, 122.14, 116.47, 116.12, 115.59, 114.77, 114.08, 68.97.

1-((((S)-2'-(allyloxy)-[1,1'-binaphthalen]-2-yl)oxy)methyl)-2-(((2'-(allyloxy)-[1,1'-binaphthalen]-2-yl)oxy)methyl)benzene (3b)



A round bottom flask equipped with stir bar was charged with a solution of **3a** (0.5 g, 2.0 equiv) and K₂CO₃ (0.2 g, 2.0 equiv) in acetonitrile, 1,2-bis(bromomethyl)benzene (0.2 g, 1.0 equiv) in acetonitrile was slowly added via a dropping funnel over 30 min under nitrogen. The reaction mixture was then heated under reflux overnight before cooling to room temperature. After filtering, the reaction mixture was then concentrated in vacuo to afford the crude product that was further purified by column chromatography on silica gel using petroleum ether/EtOAc (10:1). The product was obtained (0.4 g, 69% yield) as a white crystalline solid. ¹H NMR (400 MHz, Chloroform-d) δ 7.86 – 7.76 (m, 8H), 7.34 – 7.28 (m, 4H), 7.24 (d, J = 1.3 Hz, 4H), 7.22 – 7.05 (m, 10H), 6.96 – 6.84 (m, 4H), 5.77 – 5.54 (m, 2H), 4.91 (dq, J = 6.9, 1.7 Hz, 2H), 4.87 (t, J = 1.7 Hz, 2H), 4.75 (d, J = 13.0 Hz, 2H), 4.65 (d, J = 13.1 Hz, 2H), 4.39 (dq, J = 5.0, 1.7 Hz, 2H). ¹³C NMR (126 MHz, Chloroform-d) δ 152.92, 152.71, 134.05, 133.13, 133.05, 132.58, 128.25, 128.17, 128.07, 126.85, 126.84, 126.78, 126.29, 125.20, 125.11, 124.99, 124.43, 124.35, 122.54, 122.50, 119.39, 119.09, 115.30, 114.68, 114.39, 68.61, 67.61. HRMS (ESI): calc. for C₅₄H₄₂O₄ = 754.31, found C₅₄H₄₃O₄⁺: 755.32.

1-((((S)-2'-(3-(9-borabicyclo[3.3.1]nonan-9-yl)propoxy)-[1,1'-binaphthalen]-2yl)oxy)methyl)-2-(((2'-(3-(9-borabicyclo[3.3.1]nonan-9-yl)propoxy)-[1,1'binaphthalen]-2-yl)oxy)methyl)benzene (3)



3 was synthesized according to **1** procedure. **3** was finally obtained as a yellow crystalline product in quantitative yield. ¹H NMR (400 MHz, Chloroform-d) δ 7.80 (ddd, J = 17.0, 8.8, 6.1 Hz, 8H), 7.40 – 7.26 (m, 6H), 7.26 – 7.21 (m, 2H), 7.19 – 7.08 (m, 10H), 6.92 – 6.83 (m, 4H), 4.77 (d, J = 13.1 Hz, 2H), 4.63 (d, J = 13.1 Hz, 2H), 3.93 – 3.77 (m, 4H), 1.83 – 1.65 (m, 14H), 1.57 – 1.49 (m, 4H), 1.49 – 1.31 (m, 16H), 1.06 (dt, J = 15.1, 5.9 Hz, 4H). ¹³C NMR (151 MHz, Chloroform-d) δ 157.27, 156.37, 137.80, 136.87, 136.85, 131.97, 131.92, 131.89, 131.82, 131.55, 130.52, 130.50, 130.38, 129.87, 128.80, 128.69, 128.21, 128.06, 126.16, 126.04, 123.42, 122.90, 118.43 (d, J = 6.1 Hz), 74.37, 71.22, 35.63, 33.41, 27.11, 25.77. ¹¹B NMR (400 MHz, Chloroform-d) δ 85.97. HRMS (ESI): calc. for C₇₀H₇₂B₂O₄ = 998.56, found C₇₀H₇₃B₂O₄⁺: 999.57.

Synthesis of organoboron catalyst 4



Scheme S4. Synthesis of organoboron catalyst 4.

Synthesis of organoboron catalyst 5



Scheme S5. Synthesis of organoboron catalyst 5.

The syntheses of compounds **5a**, **5b**, **5c**, **5d** and **5** began with commercially available starting materials (s)-(+)-1,1'-bi(2-naphthol). ¹H NMR (600 MHz, Chloroform-d) δ 8.16 – 7.91 (m, 6H), 7.61 – 7.29 (m, 6H), 5.19 (dd, J = 50.9, 12.7 Hz, 2H), 4.00 – 3.71 (m, 2H), 3.64 (dd, J = 31.9, 13.3 Hz, 2H), 3.20 (dt, J = 51.2, 11.4 Hz, 2H), 2.28 – 1.91 (m, 4H), 1.81 – 1.60 (m, 16H), 1.59 – 1.30 (m, 14H), 1.29 – 1.06 (m, 6H). ¹³C NMR (151 MHz, Chloroform-d) δ 139.16, 137.02, 133.84, 132.78, 131.28, 130.97, 130.18, 130.14, 129.79, 129.41, 65.76, 64.26, 35.74, 35.71, 33.12, 26.35, 25.88.

2,2'-dimethyl-1,1'-binaphthalene (5a)



5a was synthesized according to literature procedures^[3]. ¹H NMR (400 MHz, Chloroform-d) δ 7.94 – 7.84 (m, 4H), 7.51 (d, J = 8.4 Hz, 2H), 7.40 (ddd, J = 8.1, 6.7, 1.2 Hz, 2H), 7.21 (ddd, J = 8.2, 6.7, 1.3 Hz, 2H), 7.05 (dd, J = 8.5, 1.1 Hz, 2H), 2.04 (s, 6H).

13C NMR (101 MHz, Chloroform-d) δ 134.08, 133.18, 131.73, 131.18, 127.64, 126.86, 126.38, 125.02, 124.57, 123.83, 18.94.

2,2'-bis(bromomethyl)-1,1'-binaphthalene (5b)



5b was synthesized according to literature procedures^[3]. ¹H NMR (400 MHz, Chloroform-d) δ 8.03 (d, J = 8.5 Hz, 2H), 7.93 (d, J = 7.8 Hz, 2H), 7.75 (d, J = 8.6 Hz, 2H), 7.54 – 7.44 (m, 2H), 7.28 (dd, J = 8.5, 1.4 Hz, 2H), 7.07 (d, J = 9.6 Hz, 2H), 4.26 (s, 4H). ¹³C NMR (126 MHz, Chloroform-d) δ 134.21, 134.11, 133.28, 132.53, 129.40, 128.05, 127.77, 126.87, 126.84, 126.82, 32.66.

Binaphthyl quaternary ammonium salt (5c)



5c was synthesized according to literature procedures^[4]. ¹H NMR (400 MHz, Chloroform-d) δ 8.12 (d, J = 8.3 Hz, 2H), 8.01 (dd, J = 21.9, 8.3 Hz, 4H), 7.61 (ddd, J = 8.2, 6.5, 1.5 Hz, 2H), 7.45 – 7.31 (m, 4H), 6.28 (ddt, J = 17.2, 10.2, 7.3 Hz, 2H), 5.78 – 5.67 (m, 4H), 5.08 (d, J = 13.0 Hz, 2H), 4.58 (dd, J = 13.7, 7.6 Hz, 2H), 4.12 (dd, J = 13.7, 6.9 Hz, 2H), 3.76 (d, J = 13.0 Hz, 2H). ¹³C NMR (101 MHz, Chloroform-d) δ 136.48, 134.27, 131.13, 130.04, 128.56, 128.36, 128.28, 127.46, 127.37, 127.00, 126.59, 124.97, 62.43, 62.13. ¹³C NMR (101 MHz, Chloroform-d) δ 136.48, 128.56, 128.36, 128.28, 127.46, 127.37, 127.00, 126.59, 124.97, 62.43, 62.13.

Organoboron catalyst 5



5 was synthesized according to **1** procedure. ¹H NMR (400 MHz, DMSO-d₆) δ 8.08 (d, J = 8.4 Hz, 2H), 7.98 (d, J = 8.2 Hz, 2H), 7.74 (d, J = 8.4 Hz, 2H), 7.45 (t, J = 7.5 Hz, 2H), 7.31 – 7.20 (m, 2H), 7.16 (d, J = 8.6 Hz, 2H), 4.52 (d, J = 13.0 Hz, 2H), 3.71 (d, J = 13.0 Hz, 2H), 3.35 (dt, J = 12.7, 6.1 Hz, 2H), 2.88 (t, J = 12.1 Hz, 2H), 1.64 – 1.42 (m, 16H), 1.32 (d, J = 11.0 Hz, 14H), 1.21 (d, J = 6.5 Hz, 4H), 1.12⁺ 1.03 (m, 6H). ¹³C NMR (151 MHz, Chloroform-d) δ 139.16, 137.02, 133.84, 132.78, 131.28, 130.97, 130.25, 130.14, 129.79, 129.41, 65.76, 64.26, 35.71, 33.12, 29.42, 25.88. HRMS (ESI): calc. for C₄₄H₅₆B₂N⁺[M - Br]⁺ = 620.46, found 620.46.

Synthesis of organoboron catalyst 6



Scheme S6. Synthesis of organoboron catalyst 6.

The syntheses of compounds **6a** and **6** began with commercially available starting material diallylmethylamine.

N,N-diallyl-N-methyl-N-butylammonium bromide(6a)



A round bottom flask equipped with stir bar was added potassium carbonate (1.5 equiv) and then a solution of diallylmethylamine (1.0 equiv) in acetonitrile, related bromobutane (1.0 equiv) was added via a dropping funnel over 10 min. The reaction mixture was then heated to 96 °C for 24 h before cooling to room temperature. The reaction mixture was concentrated in vacuo to afford the crude product that was further purified by washing with a mixed solvent (ethyl acetate: n-hexane = 1:1) for three times. The white solid was isolated by vacuum filtration was dried for 12 h in vacuo at 45 °C. The product was isolated as a white solid in 99% yield. ¹H NMR (600 MHz, Chloroform-d) δ 6.04 – 5.94 (m, 2H), 5.89 – 5.83 (m, 2H), 5.78 – 5.73 (m, 2H), 4.31 (ddd, J = 45.6, 13.2, 7.2 Hz, 4H), 3.42 – 3.35 (m, 2H), 3.30 (s, 3H), 1.82 – 1.75 (m, 2H), 1.48 – 1.38 (m, 2H), 1.00 (t, J = 7.2 Hz, 3H) ppm. ¹³C NMR (101 MHz, Chloroform-d) δ 129.72, 124.22, 63.54, 60.69, 47.77, 24.29, 19.66, 13.63 ppm.

Organoboron catalyst 6



To a mixture of N,N-diallyl-N-methyl-N-butylammonium bromide **6a** (1mol) in THF was slowly added (-)-diisopinocampheyl borane (2.1 equiv.) via a cannula at room temperature under argon atmosphere. Subsequently, the reaction was heated to 60 °C until the ¹H NMR spectrum of the reaction solution showed material was fully converted. Then the solution was concentrated in vacuo and washed with n-hexane to give chiral S18

organoboron catalyst **6** as white solid (yield: 99%).¹H NMR (400 MHz, Chloroform-d) δ 3.38 – 3.03 (m, 6H), 2.88 – 2.71 (m, 8H), 2.70 – 2.63 (m, 3H), 2.15 – 2.07 (m, 1H), 2.06 – 1.97 (m, 2H), 1.96 – 1.86 (m, 4H), 1.85 – 1.72 (m, 3H), 1.41 – 1.28 (m, 6H), 1.27 – 1.22 (m, 2H), 1.21 – 1.16 (m, 6H), 1.11 – 1.06 (m, 9H), 1.05 – 1.01 (m, 9H), 0.99 – 0.90 (m, 24H), 0.89 – 0.84 (m, 2H), 0.83 – 0.70 (m, 4H). ¹³C NMR (151 MHz, Chloroform-d) δ 69.06, 68.34, 57.78, 53.03, 50.03, 45.54, 42.43, 39.96, 32.15, 31.46, 28.07, 24.55, 23.32, 22.63, 19.91. HRMS (ESI): calc. for C₅₁H₉₂B₂N⁺[M - Br]⁺ = 740.74, found 740.74.

Initiators prepared by salt metathesis

PPN-BA: To a solution of PPNCl (1.0 g, 1.74 mmol, 1 eq) in dichloromethane (10 mL), sodium benzoate (2.51 g, 17.4 mmol, 10 eq) was added. The resulting mixture was added H₂O and stirred for 1 h at room temperature. After completion, the reaction mixture was extracted with dichloromethane three times. The organic layer was collected and dried over with Na₂SO₄ and evaporated at reduced pressure. The crude product was purified by recrystallization from diethyl ether/dichloromethane three times (0.87 g, 76% yield). ¹H NMR (400 MHz, Chloroform-d) δ 8.14 – 8.18 (m, 2H), 7.25 – 7.75 (m, 30H), 7.18 – 7.22 (m, 3H).

PPN-PA: To a solution of PPNCl (1.0 g, 1.74 mmol, 1 eq) in dichloromethane (10 mL), sodium pivalate (3.24 g, 26.1 mmol, 15 eq) was added. The resulting mixture was added H₂O and stirred for 1 h at room temperature. After completion, the reaction mixture was extracted with dichloromethane three times. The organic layer was collected and dried over with Na₂SO₄ and evaporated at reduced pressure. The crude product was purified by recrystallization from diethyl ether/dichloromethane three times (0.67 g, 60% yield). ¹H NMR (400 MHz, Chloroform-d) δ 7.33 – 7.83 (m, 30H), 1.65 (s, 9H).

PPN-EHA: To a solution of PPNCl (1.0 g, 1.74 mmol, 1 eq) in dichloromethane (10 mL), sodium 2-ethylhexanoic acid (1.44 g, 8.7 mmol, 5 eq) was added. The resulting mixture was added H₂O and stirred for 1 h at room temperature. After completion, the reaction S19 mixture was extracted with dichloromethane three times. The organic layer was collected and dried over with Na₂SO₄ and evaporated at reduced pressure. The crude product was purified by recrystallization from diethyl ether/dichloromethane three times (1.04 g, 88% yield). ¹H NMR (400 MHz, Chloroform-d) δ 7.29 – 7.81 (m, 30H), 2.35 (dd, J = 8.3, 4.5 Hz, 1H), 1.58 (dq, J = 14.7, 7.3 Hz, 2H), 1.10 – 1.44 (m, 7H), 0.85 (t, J = 7.4 Hz, 3H), 0.75 (t, J = 7.1 Hz, 3H).

PPN-MOPA: To a solution of PPNCl (1.0 g, 1.74 mmol, 1 eq) in dichloromethane (10 mL), sodium pivalate (1.1 g, 8.7 mmol, 5 eq) was added. The resulting mixture was added H₂O and stirred for 1 h at room temperature. After completion, the reaction mixture was extracted with dichloromethane three times. The organic layer was collected and dried over with Na₂SO₄ and evaporated at reduced pressure. The crude product was purified by recrystallization from diethyl ether/dichloromethane three times (1.02 g, 91% yield). ¹H NMR (400 MHz, Chloroform-d) δ 7.28 – 7.81 (m, 30H), 3.92 (q, J = 6.4 Hz, 1H), 3.37 (d, J = 15.5 Hz, 3H), 1.36 (d, J = 6.6 Hz, 3H).

Representative procedure for ROP of PO

A typical procedure of entry 2 in Table 1 is as follows. A 20 mL vial equipped with magnetic stirrer was added catalyst (*R*)-1 (18.0 mg, 30 μ mol) and TBAB (4.8 mg, 15 μ mol) in the glove box chamber. After keeping under -20 °C for 1 h, PO (0.43 g, 7.5 mmol) was added and the reaction vial was sealed and moved into a cold bath (-20 °C). The polymerization was carried out at this temperature for 1 h. After then, the reaction was quenched by addition of a drop of acetic acid. An aliquot was taken from the resulting crude product to determine the conversion of PO by ¹H NMR spectrum. The conversion can also be determined gravimetrically by removing the unreacted PO monomer under vacuum at 45 °C for 2 h, the result is same to that of received by ¹H NMR spectrum.

General Procedure for Kinetic Analysis

The reaction order in PO was determined by ¹H NMR analysis of aliquots in neat enantiomeric PO at -20 °C with PO/(R)-2/TBAB = 500/2/1 collected at different reaction times, yielding the conversion at different reaction times. The linear fit of the conversion of PO with respect to reaction time indicates the polymerization is quasi-zero-order with respect to PO.

The order in catalyst was determined by applying four different concentrations of **2** (0.16, 0.24, 0.32, 0.40 mol%) at -20 °C in neat PO. In all four cases, the linear fit of the conversion of PO with respect to reaction time yielded an initial rate coefficient. The linear fit of k_{obs} to catalyst loading indicates a first-order dependence on **2**.

					U					
	entry	solvent	с	Т	t	Conv. ^[b]	$M_{\mathrm{n}}{}^{[\mathtt{c}]}$	D[c]	$m^{[d]}$	
			(mol/L)	(°C)	(h)	(%)	(kg/mol)	D^{c}	(%)	
	1	THF	3	25	6	>99	18.4	1.14	76.3	
	2	TOL	3	25	6	44.9	5.4	1.27	69.9	
	3	DCM	3	25	6	<1	/	/	/	
	4	THF	3	-20	6	74.2	11.0	1.16	76.1	
	5	DME	3	-20	6	79.3	11.8	1.15	74.2	
	6 ^[e]	TEGDME	3	-20	6	_[e]	_[e]	_[e]	79.2	
	7	n-HEX	3	-20	6	<1	/	/	/	
	8	THF	3	-20	2	16.4	3.0	1.13	82.1	
	9	DME	3	-20	2	19.8	3.4	1.15	76.3	
	10	THF	1	-20	36	86.3	13.7	1.20	79.2	
	11	THF	1	-20	12	37.3	7.9	1.11	84.8	
	12	DME	1	-20	12	42.9	8.1	1.13	79.2	

Polymerization of PO in diluted conditions

Table S1 The results of ROP of PO using TBAB/2 in diluted conditions^[a]

[a] All the polymerizations were carried out using TBAB as the initiator and (*R*)-2 as the catalyst at a Cat./I/M loading of 2/1/500. [b] Conv. = conversion; calculated by weight measurement. [c] Determined by GPC in THF with polystyrene standard, n.d. = not detected. [d] Calculated by ¹³C NMR, where $m = A_m / (A_m + A_r)$. [e] Due to the high boiling point of TEGDME (15 Torr, 160 – 167 °C), its removal inevitably leads to the decomposition of the polyether, the molecular weight and dispersities of the product remained unmeasured.

Polymerization of other epoxides

entry	Monomer	Conv. ^[b] (%)	$M_{\rm n(theo.)}^{\rm [c]}$ (kg/mol)	$M_n^{[d]}$ (kg/mol)	Đ	$m^{[e]}(\%)$
1	BO	14.3	5.2	2.7	1.14	76.3
2	SO	<1	/	/	/	/

Table S2 The results of ROP of other epoxides using TBAB/2^[a]

[a] All the polymerizations were carried out in bulk at -20 °C for 1 hour using TBAB as the initiator and **2** as the catalyst at a Cat./I/M loading of 2/1/500. [b] Conv. = conversion; calculated by ¹H NMR. [c] Theo. = theory; $M_{\text{theo}} = M_{\text{epoxide}} \times 500 \times \text{Conv}$. [d] Determined by GPC in THF with polystyrene standard. [e] Calculated by ¹³C NMR, where $m = A_m / (A_m + A_r)$.

Analysis of ¹³C NMR spectra of resultant polymers



Figure S1. ¹³C NMR spectrum of resultant PPO and the assignment of its carbon atoms







Figure S3. ¹³C NMR spectrum of the PPO with m = 68.4%



Figure S4. ¹³C NMR spectrum of the PPO with m = 69.4%



Figure S5. ¹³C NMR spectrum of the PPO with m = 69.4%



Figure S6. ¹³C NMR spectrum of the PPO with m = 72.3%



Figure S7. ¹³C NMR spectrum of the PPO with m = 71.9%



Figure S8. ¹³C NMR spectrum of the PPO with m = 79.2%



Figure S9. ¹³C NMR spectrum of the PPO with m = 62.1%



Figure S10. ¹³C NMR spectrum of the PPO with m = 68.0%







Figure S12. ¹³C NMR spectrum of the PPO with m = 72.2%



Figure S13. ¹³C NMR spectrum of the PPO with m = 72.7%



Figure S14. ¹³C NMR spectrum of the PPO with m = 74.0%



Figure S15. ¹³C NMR spectrum of the PPO with m = 69.4%



Figure S16. ¹³C NMR spectrum of the PPO with m = 65.7%



Figure S17. ¹³C NMR spectrum of the PPO with m = 69.9%



Figure S18. ¹³C NMR spectrum of the PPO with m = 76.3%



Figure S19. ¹³C NMR spectrum of the PPO with m = 76.1%

Figure S20. ¹³C NMR spectrum of the PPO with m = 82.1%

Figure S21. ¹³C NMR spectrum of the PPO with m = 74.2%

Figure S22. ¹³C NMR spectrum of the PPO with m = 79.2%

TBAB/**2**/BO = 2/1/500 1h, bulk, -20°C

Figure S24. ¹³C NMR spectrum of the PBO with m = 76.6%

Proofs of the high end-group fidelity of the polyether produced using (R)-

Figure S25. MALDI-TOF MS of PPO sample synthesized by (*R*)-2/PPN-MOPA with a feed ratio of PPN-MOPA/(*R*)-2/PO = 2/1/250, the polymerization was conducted at -20 °C in neat racemic PO for 30 min

¹H and ¹³C NMR spectra of synthesized compounds

Figure S27. ¹³C NMR spectrum of 1a in CDCl₃(400M).

Figure S28. ¹H NMR spectrum of chiral organoboron catalyst 1 in CDCl₃(400M).

f1 (ppm)

Figure S29. ¹³C NMR spectrum of chiral organoboron catalyst 1 in CDCl₃(400M).

Figure S30. ¹¹B NMR spectrum of chiral organoboron catalyst 1 in CDCl₃(400M).

Figure S31. ¹H NMR spectrum of 2a in CDCl₃(400M).

Figure S32. ¹³C NMR spectrum of 2a in CDCl₃(400M).

Figure S33. ¹H NMR spectrum of 2b in CDCl₃(400M).

Figure S34. ¹³C NMR spectrum of 2b in CDCl₃(400M).

S40

Figure S36. ¹³C NMR spectrum of 2c in CDCl₃(400M).

Figure S37. ¹H NMR spectrum of 2d in CDCl₃(400M).

210 200 190 180 170 160 150 140 130 120 110 100 90 80 70 60 50 40 30 20 10 0 -10 f1 (ppm)

Figure S38. ¹³C NMR spectrum of 2d in CDCl₃(400M).

Figure S39. ¹H NMR spectrum of 2e in CDCl₃(400M).

Figure S40. ¹³C NMR spectrum of 2e in CDCl₃(400M).

Figure S41. ¹H NMR spectrum of chiral organoboron catalyst 2 in CDCl₃(400M).

Figure S42. ¹³C NMR spectrum of chiral organoboron catalyst 2 in CDCl₃(400M).

Figure S43. ¹¹B NMR spectrum of chiral organoboron catalyst **2** in CDCl₃(400M). S44

Figure S44. ¹H NMR spectrum of **3a** in CDCl₃(400M).

Figure S45. ¹³C NMR spectrum of **3a** in CDCl₃(400M).

Figure S46. ¹H NMR spectrum of **3b** in CDCl₃(400M).

Figure S47. ¹³C NMR spectrum of **3b** in CDCl₃(400M).

S46

Figure S48. ¹H NMR spectrum of chiral organoboron catalyst **3** in CDCl₃(400M).

Figure S49. ¹³C NMR spectrum of chiral organoboron catalyst 3 in CDCl₃(400M).

S47

Figure S50. ¹¹B NMR spectrum of chiral organoboron catalyst **3** in CDCl₃(400M).

Figure S52. ¹³C NMR spectrum of 5a in CDCl₃(400M).

Figure S53. ¹H NMR spectrum of 5b in CDCl₃(400M).

Figure S55. ¹H NMR spectrum of 5c in CDCl₃(400M).

Figure S56. ¹³C NMR spectrum of 5c in CDCl₃(400M).

Figure S57. ¹H NMR spectrum of chiral organoboron catalyst **5** in DMSO-d₆(400M). S51

Figure S58. ¹³C NMR spectrum of chiral organoboron catalyst 5 in CDCl₃(400M).

Figure S59. ¹H NMR spectrum of chiral organoboron catalyst **6** in CDCl₃(400M).

Figure S60. ¹³C NMR spectrum of chiral organoboron catalyst 6 in CDCl₃(400M).

Figure S61. ¹H NMR spectrum of PPN-EHA in CDCl₃(400M).

GPC of Stereocontrolled PPO

Figure S64-1. GPC traces of stereocontrolled PPO

Figure S64-2. GPC traces of stereocontrolled PPO

Figure S64-3. GPC traces of stereocontrolled PPO

Polymerization Kinetics

Figure S64. (a) Conversion vs. reaction time using (*R*)-2/TBAB/enantiopure PO = 2/1/500 (-20 °C, bulk) and calculated selectivity factor *s*. (b) Reaction kinetic analysis to determine order in (*R*)-2 (first order) (c) Conversion vs. reaction time using (*R*)-2/TBAB/PO = 2/1/1250 (-20 °C, bulk) (d) Conversion vs. reaction time using (*R*)-2/TBAB/PO = 2/1/800 (-20 °C, bulk)

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