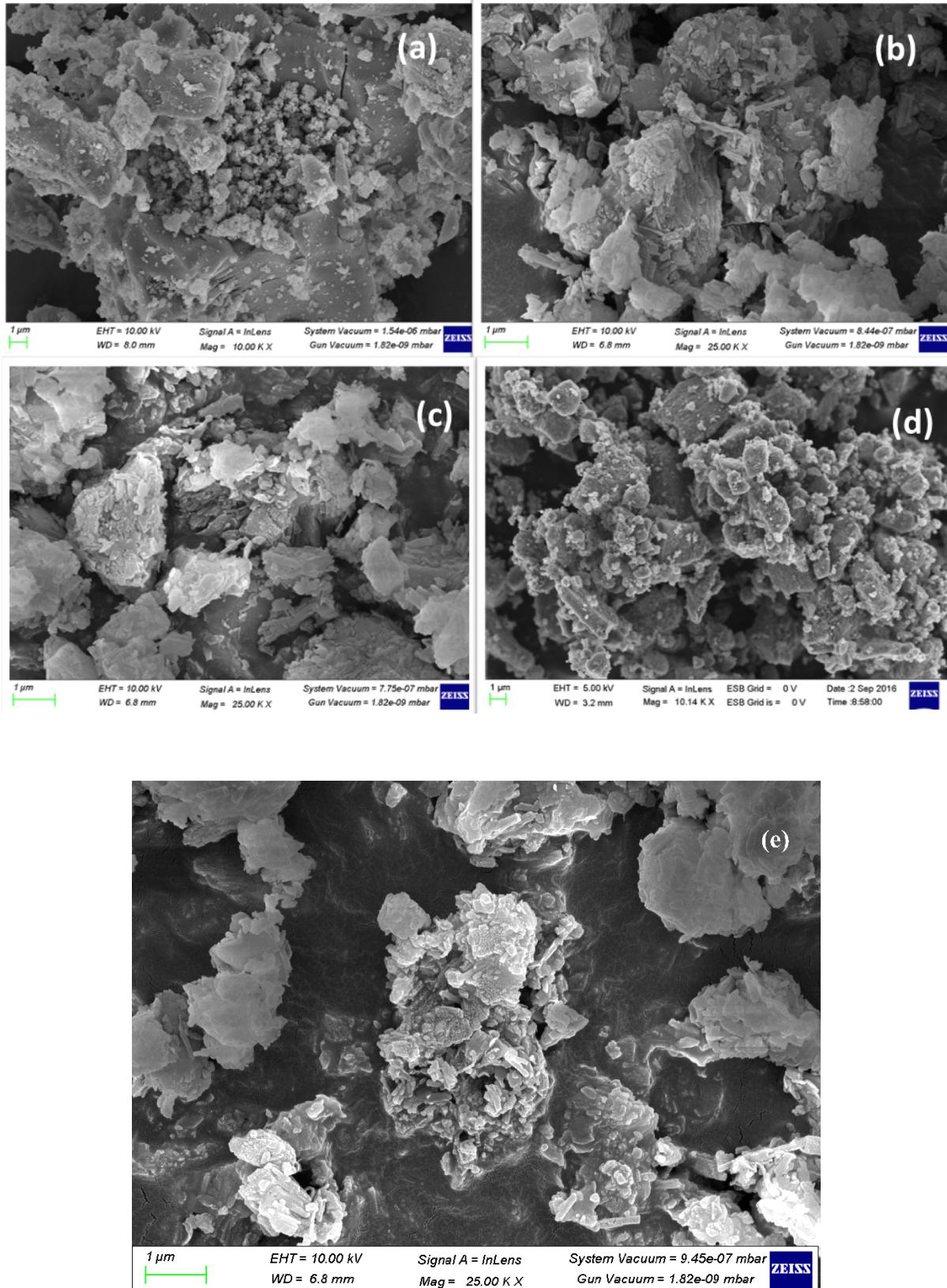


Supplementary information

S1 FESEM images of ZT₄M at different microwave power levels. a) 180 W, b)360 W, c) 540 W, d) 720 W, and e) 900W



S2 XRF analysis a)ZT₁ b)ZT₂ c) ZT₃ d)ZT₄ e)ZT₅

