

Supplementary Material

Thiyl Radical Induced Cis/Trans Isomerism in Double Bond Containing Elastomers[†]

Anureet Kaur^a, Julien E. Gautrot^a, Keizo Akutagawa^a, Douglas Watson^b, Alan Bickley^b and James J. C. Busfield*^a

^a Queen Mary University of London, London, United Kingdom.

E-mail: anureet.kaur@qmul.ac.uk, j.gautrot@qmul.ac.uk, g.cavalli@qmul.ac.uk, k.akutagawa@qmul.ac.uk, j.busfield@qmul.ac.uk.

^b Weir Advanced Research Centre, Glasgow, United Kingdom.

E-mail: douglas.watson@mail.weir, alan.bickley@mail.weir;.

Table S1 Double bond content calculation in NR, BR and CR.

	Weight		Molar Mass		-C=C-	
	g		g/mol		mol	
NR	1		68.119		0.0147	
CR	1 (0.994 g of CR)		88.534		0.0112	
BR	1		54.092		0.0185	

Table S2 Quantities of each material involved in the thiol-ene based functionalisations. (M.R. - molar ratio)

	-C=C-	Thiol M.R.	TAA	TGL	PPT	BME	AIBN		
			mL	mL	mL	mL	M.R.	mol	g
NR (1 g)	0.02	0.021				0.001	1.47E-05	0.0024	
	0.05	0.052	0.051	0.068	0.052	0.0025	3.68E-05	0.0060	
	0.1	0.104				0.005	7.35E-05	0.0121	
	0.2	0.207				0.01	1.47E-04	0.0241	
	0.3	0.311				0.015	2.21E-04	0.0362	
	0.4	0.414				0.02	2.94E-04	0.0483	
	0.5	0.518				0.025	3.68E-04	0.0603	
	0.6	0.622				0.03	4.41E-04	0.0724	
	0.7	0.725				0.035	5.15E-04	0.0845	
	0.8	0.829				0.04	5.88E-04	0.0966	
CR (1 g)	0.9	0.932				0.045	6.62E-04	0.1086	
	1	1.036				0.05	7.35E-04	0.1207	
BR (1 g)	5	5.180	5.106	6.827	5.155	0.25	3.68E-03	0.6035	
	0.0112	0.05	0.039			0.0025	2.80E-05	0.0046	
	0.0185	0.05	0.065			0.0025	4.63E-05	0.0076	

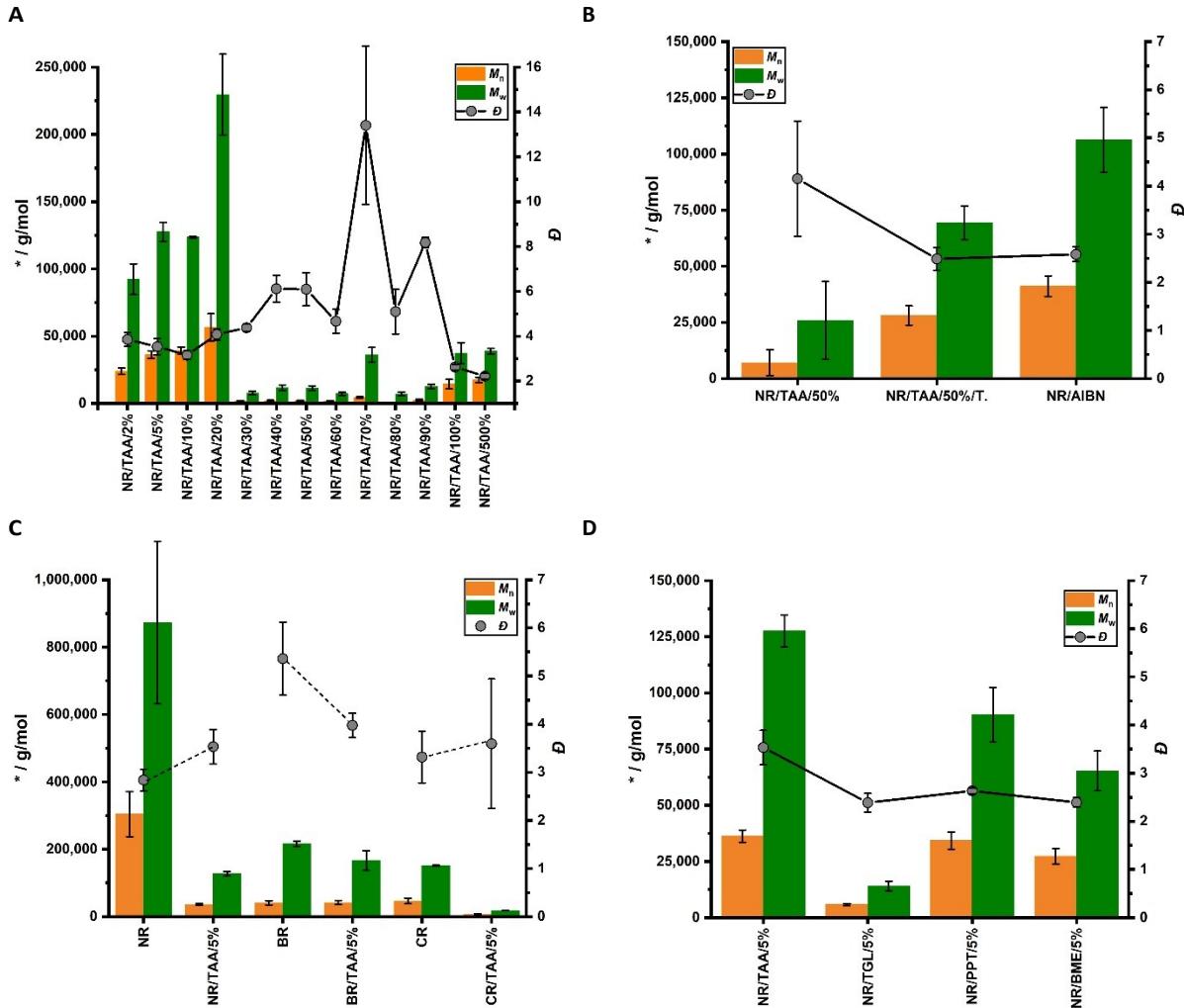


Figure S1 (A) Evolution of M_n , M_w and D of modified NR as a function of the alkene/thiol feed mole ratio; (B) GPC analysis comparison between NR, NR/TAA/50% treated with TEMPO and NR treated with AIBN only; (C) GPC results comparison between elastomers and TAA- functionalised elastomers with different thiols used alkene/thiol feed mole ratio of 5%; (D) GPC analysis comparison between different thiol functionalised NR.

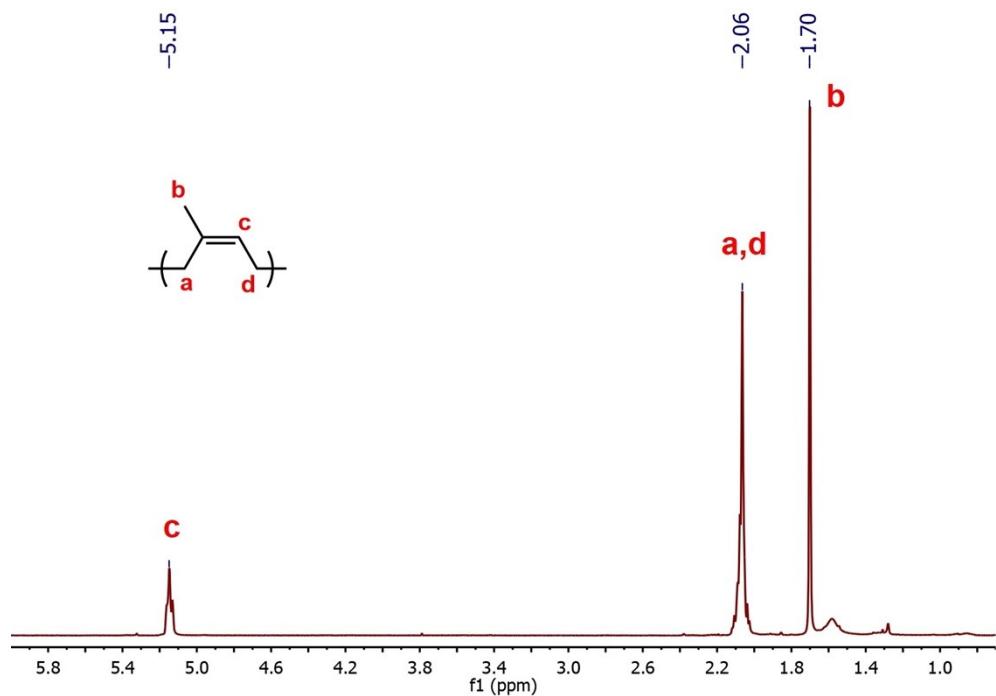


Figure S2 Typical ^1H NMR 400 MHz of NR in CDCl_3

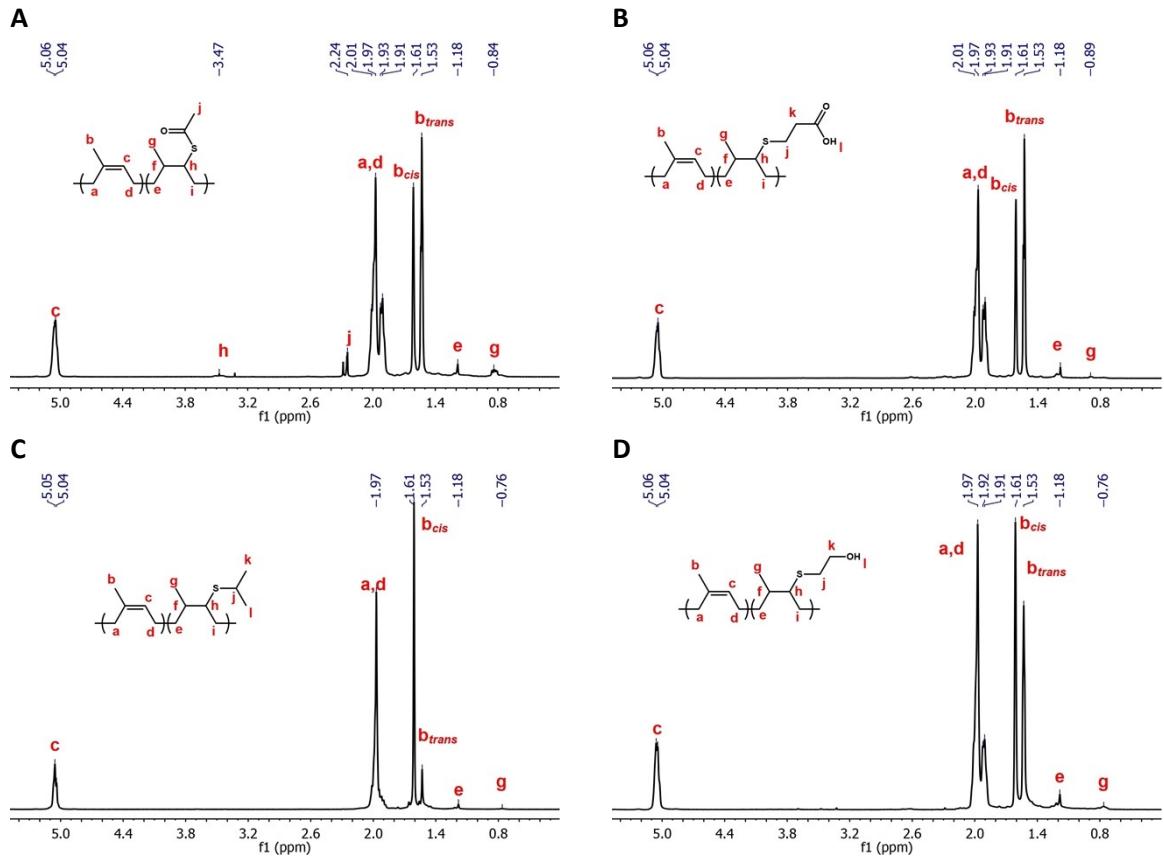


Figure S3 (A) Typical ^1H NMR 400 MHz of NR/TAA in CDCl_3 ; (B) ^1H NMR 400 MHz of NR/TGL/5% in CDCl_3 ; (C) ^1H NMR 400 MHz of NR/PPT/5% in CDCl_3 ; (D) ^1H NMR 400 MHz of NR/BME/5% in CDCl_3

Table S3 Actual functionalisation values, percentage of trans and cis isomerism in each compound; NR/TAA/2% is showing a higher degree of functionalisation than expected, probably due to overlapping peaks in collected ¹H NMR spectra.

	A.F. / %	trans / %	cis / %
NR	-	-	~100
NR/TAA/2%	2.91	41.10	55.99
NR/TAA/5%	1.64	44.26	54.10
NR/TAA/10%	3.54	52.41	44.05
NR/TAA/20%	5.06	57.28	37.66
NR/TAA/30%	5.96	53.61	40.43
NR/TAA/40%	8.54	55.79	35.67
NR/TAA/50%	10.71	55.06	34.23
NR/TAA/60%	13.04	54.20	32.76
NR/TAA/70%	25.56	46.40	28.04
NR/TAA/80%	20.42	49.87	29.71
NR/TAA/90%	23.86	44.67	31.47
NR/TAA/100%	27.53	42.27	30.19
NR/TAA/500%	41.18	38.04	20.78
NR/TAA/50%/T.	4.15	52.40	43.45
NR/TGL/5%	0.99	83.98	15.03
NR/PPT/5%	0.99	19.14	79.87
NR/BME/5%	2.8	48.54	48.54
BR	-	-	~98
BR/TAA/5%	-	73.68	26.32
CR	-	~90	-
CR/TAA/5%	-	~90	-

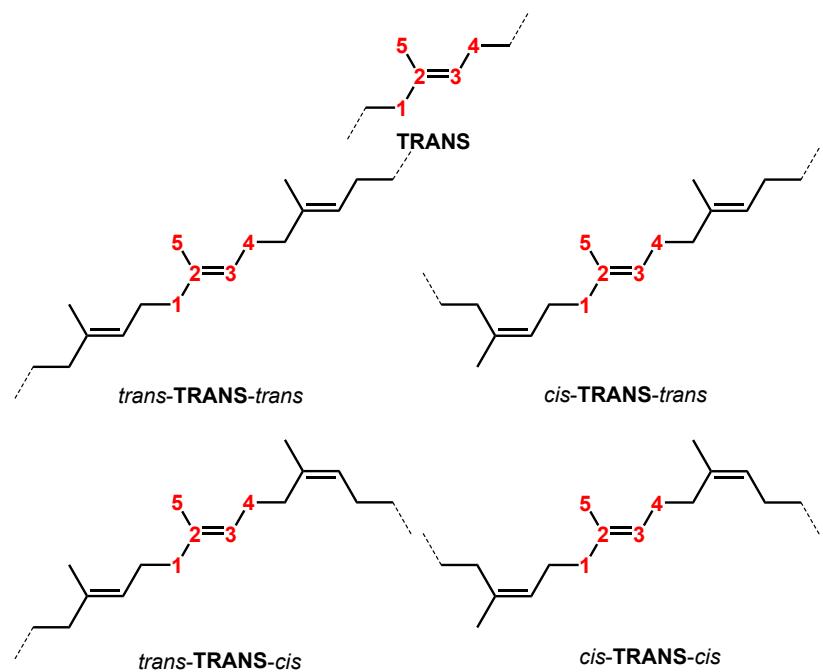


Figure S4 Structures of *trans*-**TRANS**-*trans*, *cis*-**TRANS**-*trans*, *trans*-**TRANS**-*cis* and *cis*-**TRANS**-*cis*.

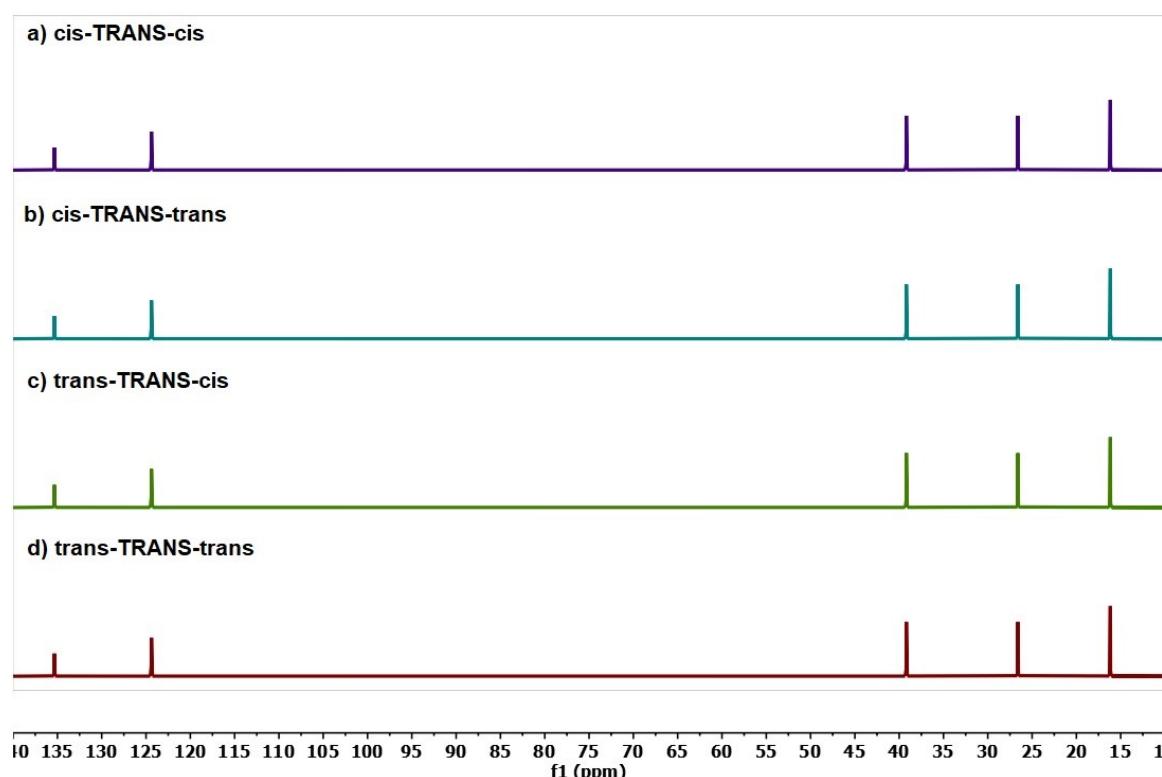


Figure S5 ^{13}C NMR predictions of a) *cis*-**TRANS**-*cis*, b) *cis*-**TRANS**-*trans*, c) *trans*-**TRANS**-*cis* and d) *trans*-**TRANS**-*trans*.

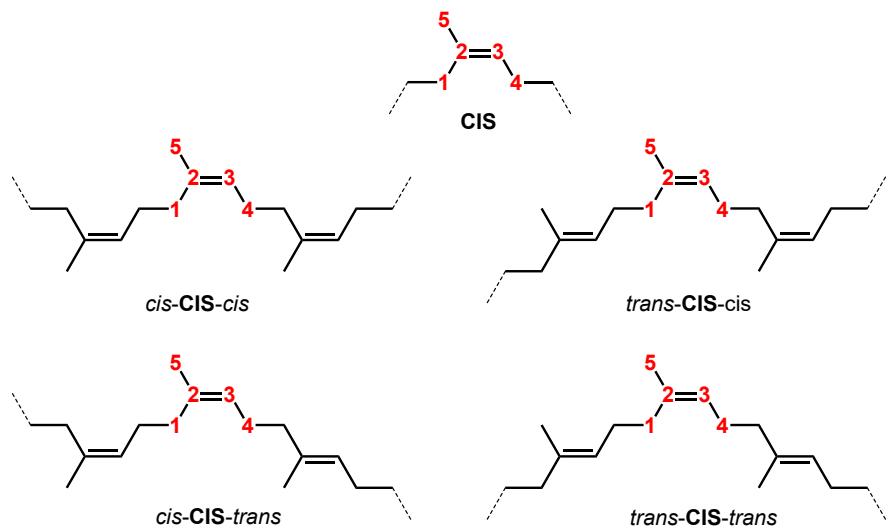


Figure S6 Structures of cis-CIS-cis, cis-CIS-trans, trans-CIS-trans and trans-CIS-cis.

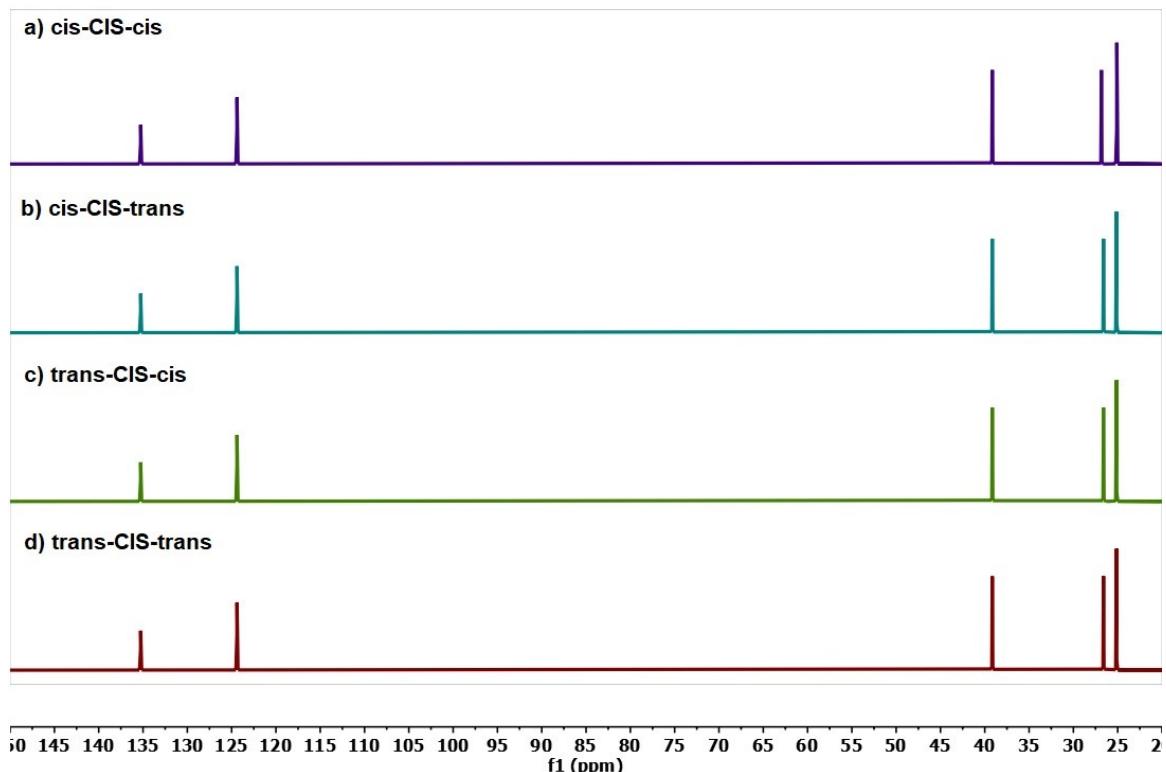


Figure S7 ^{13}C NMR predictions of a) cis-CIS-cis, b) cis-CIS-trans, c) trans-CIS-cis and d) trans-CIS-trans.

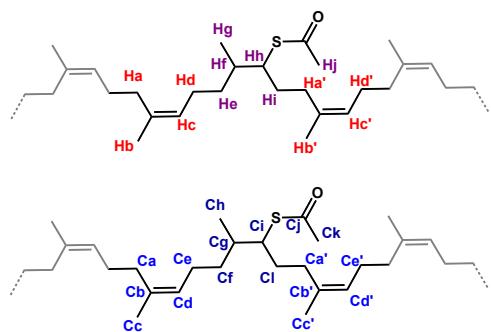


Figure S8 Chemical structure of NR/TAA in cis-TAA-cis configuration for ^1H NMR and ^{13}C NMR interpretation.

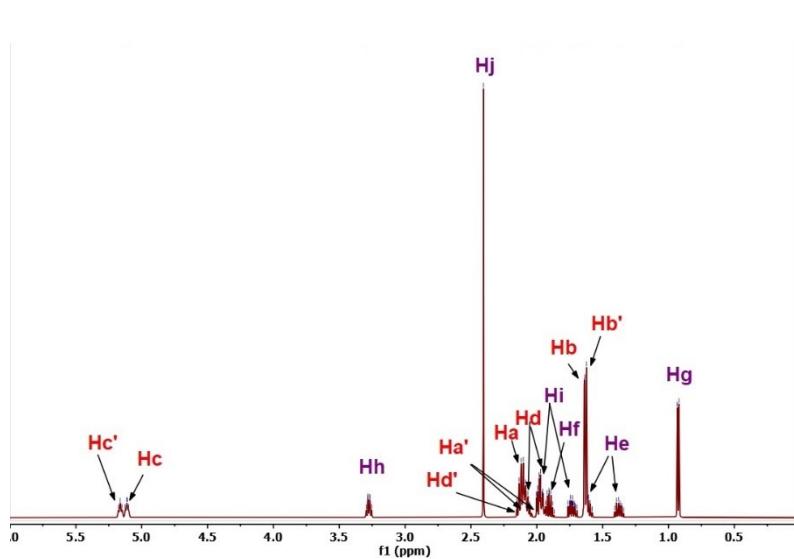


Figure S9 ^1H NMR prediction for NR/TAA in cis-TAA-cis configuration.

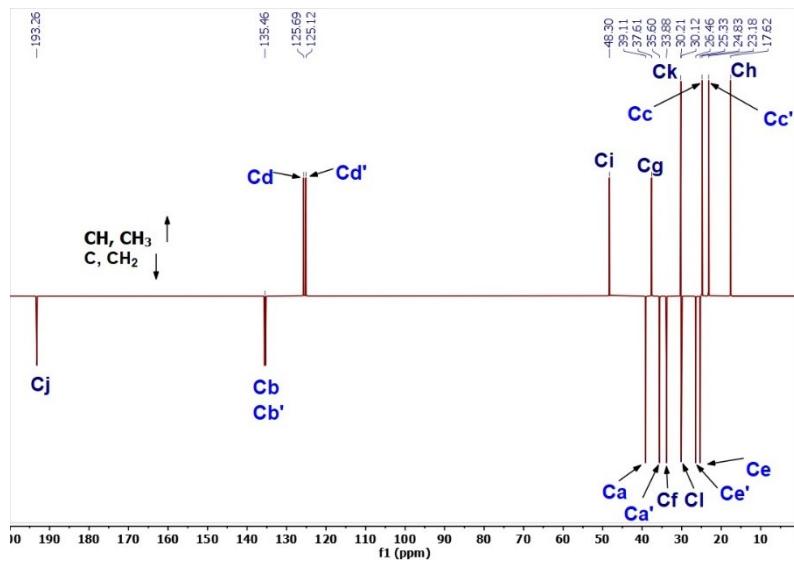


Figure S10 ^{13}C NMR prediction for NR/TAA in cis-TAA-cis configuration.

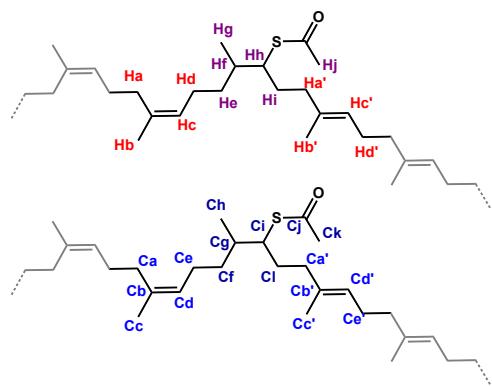


Figure S11 Chemical structure of NR/TAA in cis-TAA-trans configuration for ^1H NMR and ^{13}C NMR interpretation.

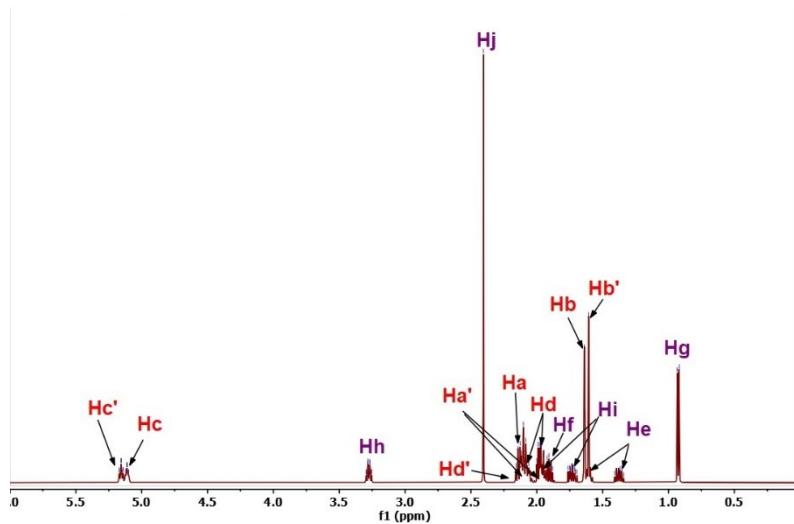


Figure S12 ^1H NMR prediction for NR/TAA in cis-TAA-trans configuration.

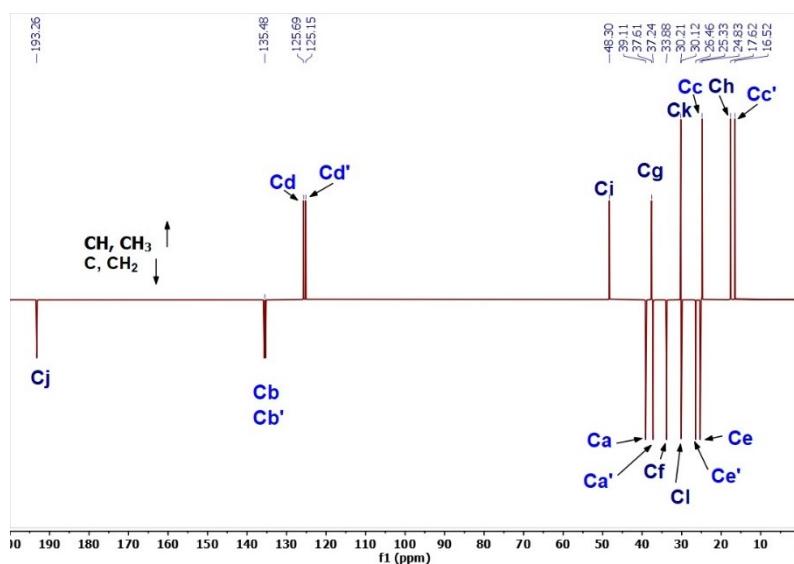


Figure S13 ^{13}C NMR prediction for NR/TAA in cis-TAA-trans configuration.

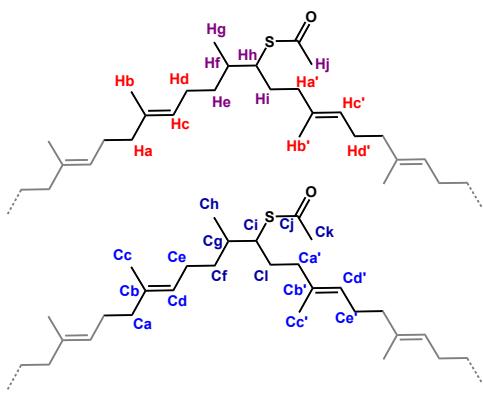


Figure S14 Chemical structure of NR/TAA in trans-TAA-trans configuration for ^1H NMR and ^{13}C NMR interpretation.

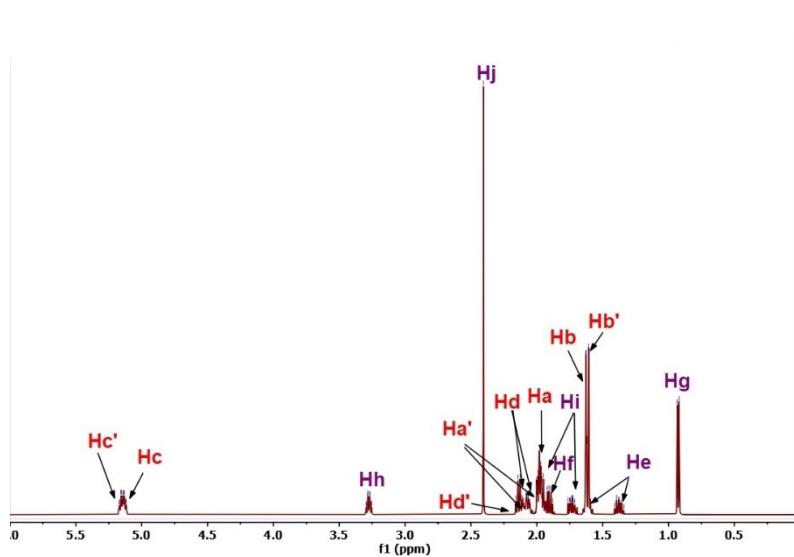


Figure S15 ^1H NMR prediction for NR/TAA in trans-TAA-trans configuration.

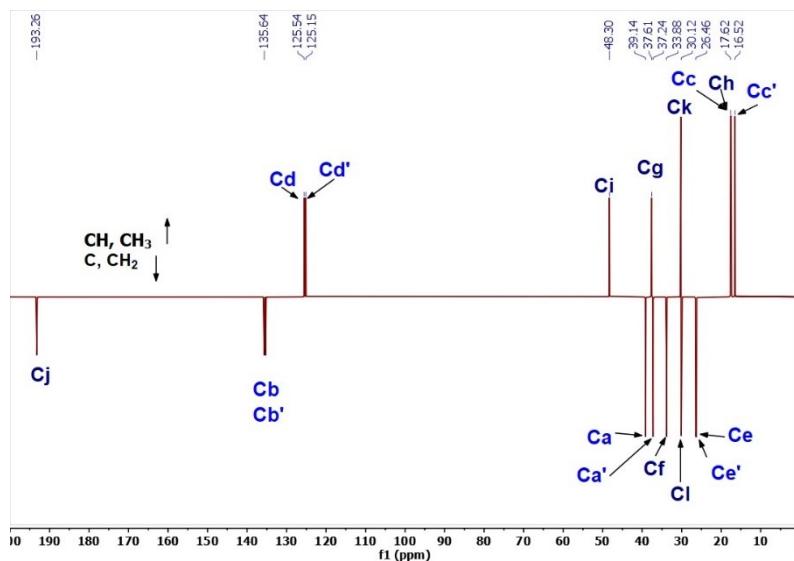


Figure S16 ^{13}C NMR prediction for NR/TAA in trans-TAA-trans configuration.

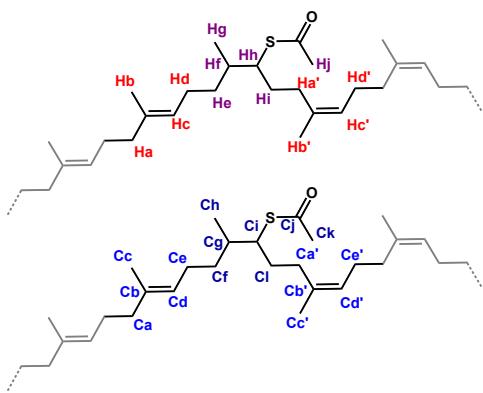


Figure S17 Chemical structure of NR/TAA in trans-TAA-cis configuration for ^1H NMR and ^{13}C NMR interpretation.

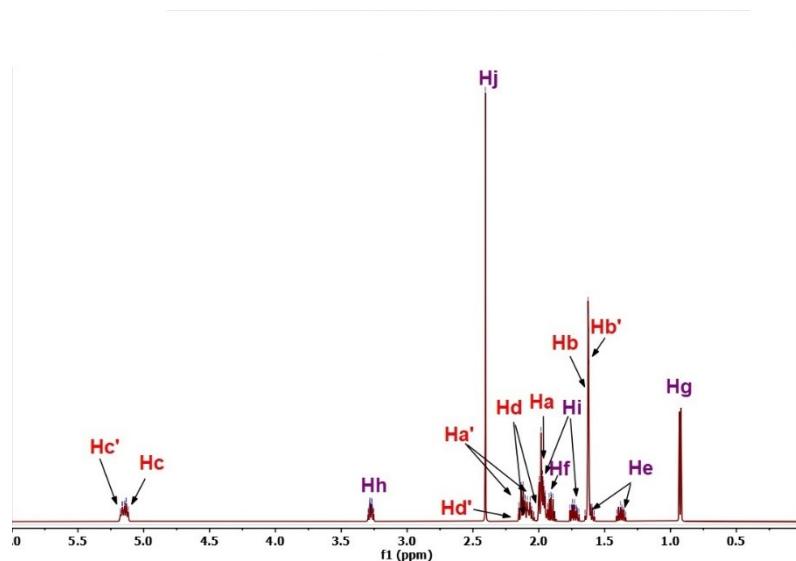


Figure S18 ^1H NMR prediction for NR/TAA in trans-TAA-cis configuration.

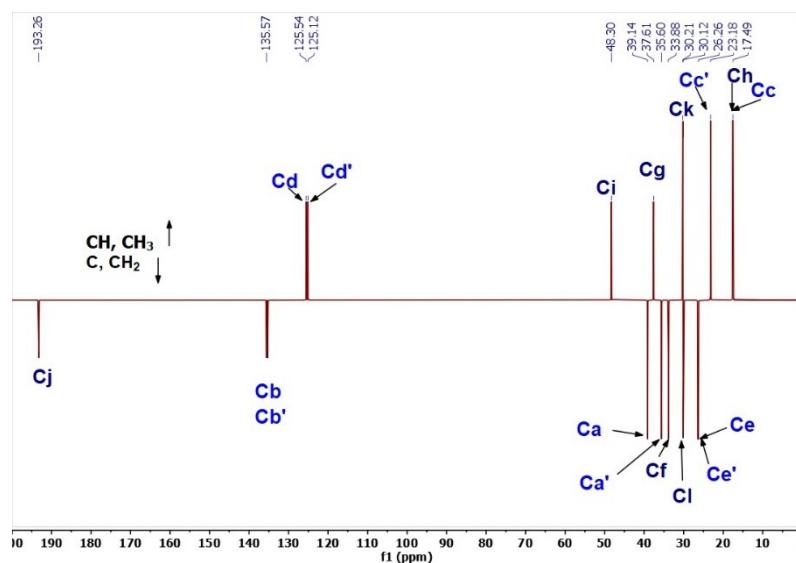


Figure S19 ^{13}C NMR prediction for NR/TAA in trans-TAA-cis configuration.

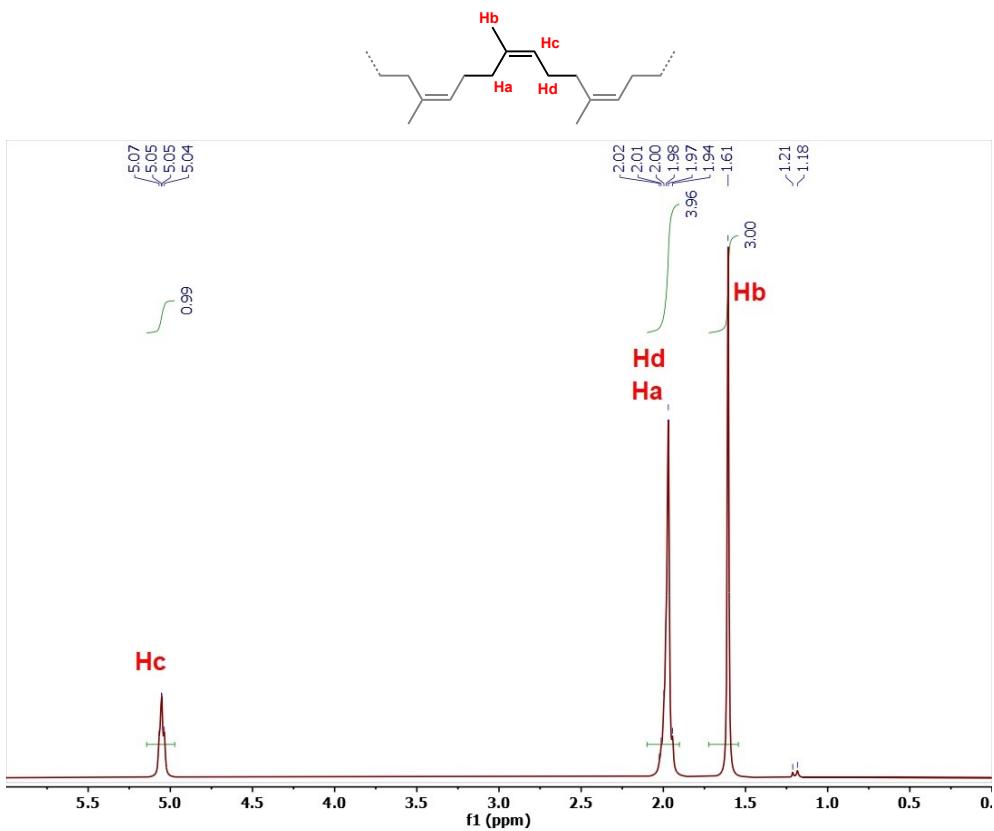


Figure S20 ^1H NMR 400 MHz in CDCl_3 of NR/AIBN.

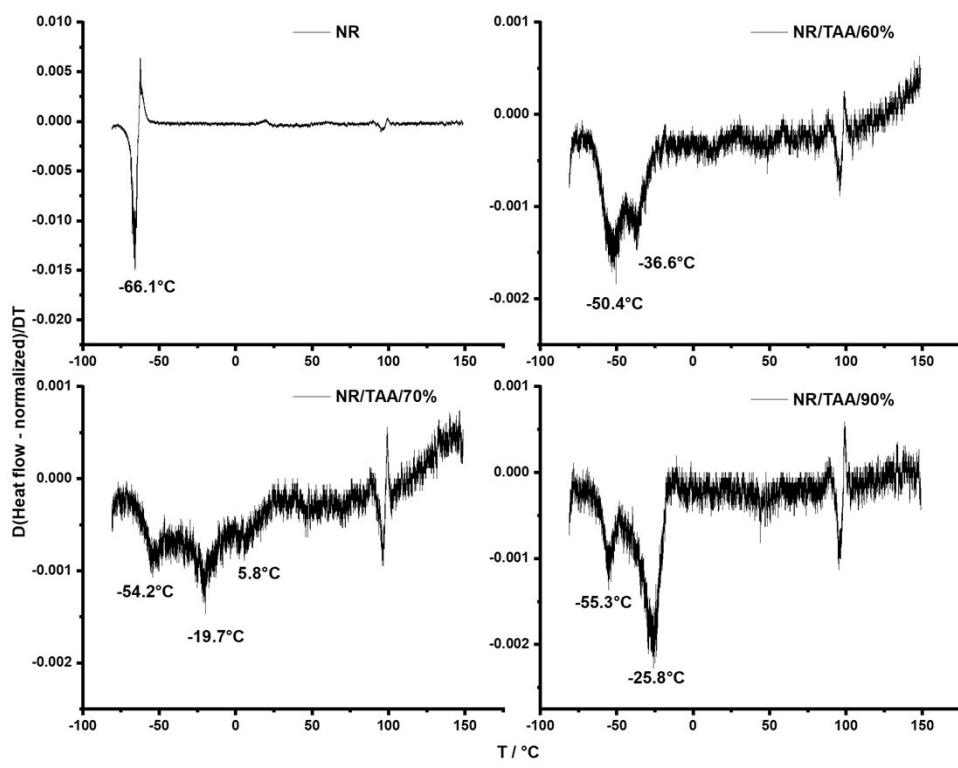


Figure S21 First derivative calculation of second heating ramp of dynamic DSC to determine T_g of NR, NR/TAA/60%, NR/TAA/70% and NR/TAA/90%;

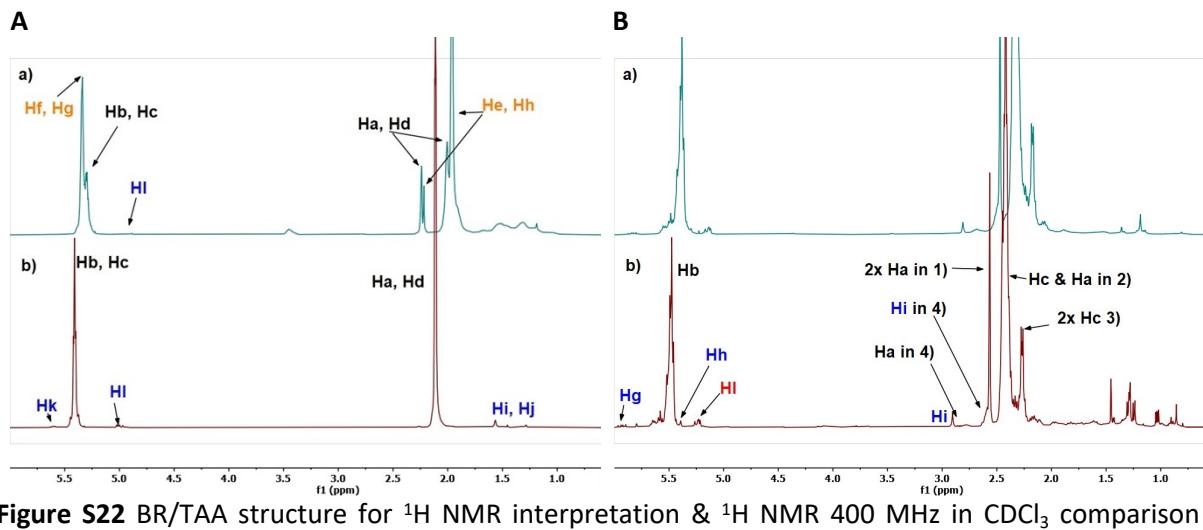
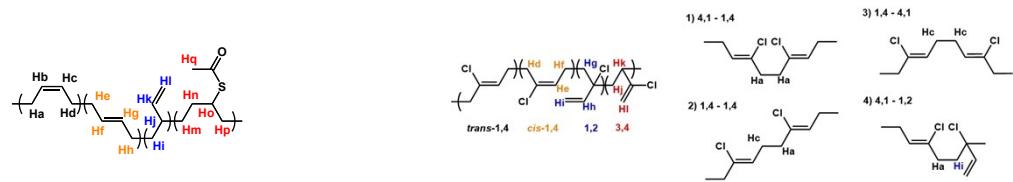


Figure S22 BR/TAA structure for ¹H NMR interpretation & ¹H NMR 400 MHz in CDCl₃ comparison between **a)** BR/TAA5% and **b)** BR; (**B**) CR structure for ¹H NMR interpretation and different unit arrangement & ¹H NMR 400 MHz in CDCl₃ comparison between **a)** CR/TAA5% and **b)** CR;

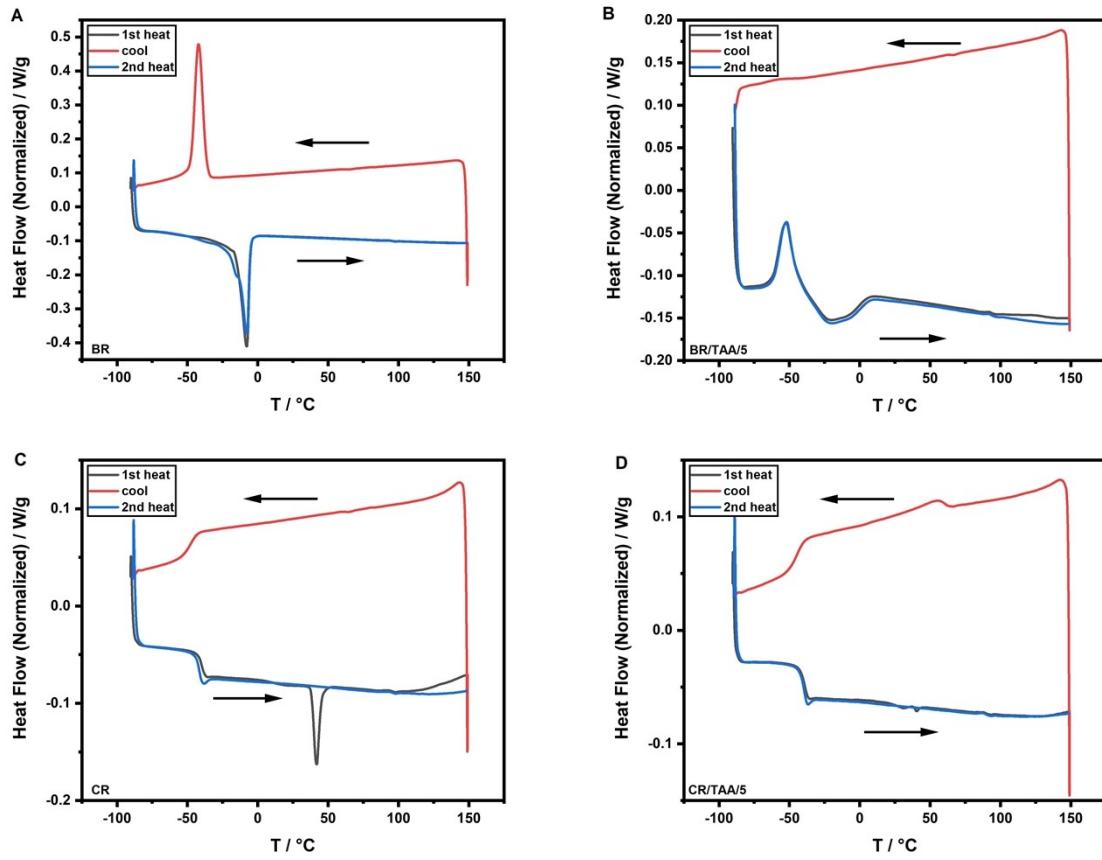


Figure S23 Dynamic DSC, heat-cool-heat experiments with heating and cooling ramps of 5°C/min; comparison between (A) BR & (B) BR/TAA/5%, and between (C) CR & (D) CR/TAA/5%. Exo up ↑.