Manipulating the crystal plane angle within primary particle

arrangement for the radial ordered structure in Ni-rich cathode

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1. Experimental section

1.1 Preparation of Ni-rich cathode

For the doped nickel-rich cathode, $Ni_{0.86}Co_{0.08}Mn_{0.06}(OH)_2$ precursor, oxides $(TMO_2 = WO_3, B_2O_3)$, and LiOH·H₂O are weighed and evenly mixed according to the molar ratio of 0.99:0.01:1.02, and the evenly mixed sample was placed in a tubular

furnace with oxygen atmosphere at 480 °C for 5 h and then cooled to room temperature. Subsequently, the presintered products were pressed into disks and calcined at 750 °C for 20 h followed by quenching to room temperature.

1.2 Material characterization

The composition of different nickel-rich cathode materials (including doped and undoped) was determined by ICP-OES (OPTIMA 4300 DV, PerkinElmer). Scanning electron microscope and focused ion beam (FIB, FEI) were used to analyze the surface particles and profile structure of nickel-rich cathode (SEM, FEI Nova Nano SEM 460). X-ray powder diffraction (Bruker D8 Advance and Cu $K\alpha$ (λ = 1.5418 Å) characterizes the crystal structure and lattice parameters. STEM was employed for detailed spectroscopic analysis, and Pt is added at the top of the sample as a protective layer to protect particles from damage. All the STEM images using a HAADF detector.

1.3 Electrochemical measurement

The cathode is prepared by mixing the active material, Super P and polyvinylidene fluoride (mass ratio 8:1:1) with a certain amount of N-methyl-2-pyrrolidone (NMP) into the slurry. The Al foil is evenly coated with the slurry and dried in a vacuum oven at 120 ° C for 12 hours. The mass loading of the electrode is 4-5mg cm⁻², and it is assembled into a button battery. The glove box requires that the water and oxygen content be less than 0.1ppm. Electrolyte (1.2 M LiPF₆ dissolved in a solution of FEC/FEMC/HFE) was used. Electrochemical test equipment is Neware battery test system (CT-4008T-5V20mA-164, Shenzhen, China). The batteries were tested in the voltage windows of 3.0-4.6 V at room temperature (25 °C).

1.4 Computation details

All the density functional theory calculations were performed by using the Vienna ab initio Simulation Program (VASP). [1,2] The generalized gradient approximation (GGA) in the Perdew-Burke-Ernzerhof (PBE) form and a cutoff energy of 500 eV for planewave basis set were adopted.[3] The $10 \times 10 \times 1$ and $1 \times 10 \times 1$ Monkhorst-Pack grid was used for sampling the Brillouin zones at structure optimization for (003) and (104) surfaces, respectively. [4] The ion-electron interactions were described by the projector augmented wave (PAW) method.[5] The convergence criteria of structure

optimization were choose as the maximum force on each atom less than 0.01 eV/Å with an energy change less than 1×10^{-5} eV. The Surface energy (E_{sur}) for each elemental step is defined as:

$$\Delta E_{\text{surf}} = \Delta E_{\text{cleave}} + \Delta E_{\text{relax}} = \frac{1}{2} (E_{\text{cleaved}} - E_{\text{bulk}}) + (E_{\text{relaxed}} - E_{\text{cleaved}})$$
(1)

where ΔE_{cleave} is the cleaving energy which arises due to bond breaking between atoms to create two new surfaces on either side of the vacuum slab. ΔE_{cleave} was calculated by subtracting the energy of the original bulk crystal (E_{bulk}) from that of the as-cleaved crystal ($E_{cleaved}$, without relaxation of the surface atoms).

2. Supporting Figures and text



Fig. S1 (a) SEM image and (b) local enlarged image of Ni_{0.86}Co_{0.08}Mn_{0.06}(OH)₂, and (c) crosssectional image and (d) XRD spectra of Ni_{0.86}Co_{0.08}Mn_{0.06}(OH)₂.



Fig. S2 XRD spectra of Ni-rich cathode materials prepared in air and oxygen atmosphere.



Fig. S3 SEM images of surface particles and cross section of Ni-rich cathode prepared in (a-b) air atmosphere and (c-d) oxygen atmosphere.



Fig. S4 TG spectra of (a) N86, (b) N86-W, and (c) N86-B mixture systems.



Fig. S5 SEM images of surface morphology and cross-sectional section of (a-c) N86, (d-f) N86-W,

and (g-i) N86-B samples quenched at 750 $^{\circ}\mathrm{C}$



Fig. S6. Magnified STEM image of primary particles fromN86-W.



Fig. S7 SEM images of (a-d) N86 and (e-h) N86-W prepared at 740, 760, 800 and 850 °C.



Fig. S8 XRD patterns of (a) N86 and (b) N86-W prepared at 740, 750, 760, 770, 780, and 800 °C.



Fig. S9 (a-b) First charge-discharge curves and (c-d) cyclic performance of N86 and N86-W

electrodes prepared at 750-780 °C.



Fig. S10 EIS results of (a-d) N86, (e-h) N86-W, and (i-l) N86-B before and after being charged to different potentials and then stored at 60 °C for 5 days.



Fig. S11 Bright-field (BF) STEM image and EDS elemental maps of Ni,

Co, Mn, W and O.

| Sample | а | С | c/a | $I_{(003)}/I_{(104)}$ |
|--------|--------|---------|--------|-----------------------|
| N86 | 2.8725 | 14.1923 | 4.9407 | 1.65 |
| N86-B | 2.8741 | 14.2012 | 4.9470 | 1.66 |
| N86-W | 2.8737 | 14.2117 | 4.9454 | 1.62 |

Table S1. Cell parameters and $I_{(003)}/I_{(104)}$ value of cathode materials after XRD refinement

Table S2. $I_{(003)}/I_{(104)}$ value of N86 and N86-W prepared at 740, 750, 760, 770, 780 and 800 $^\circ C$

| Sample | I ₍₀₀₃₎ /I ₍₁₀₄₎ | | | | | | | |
|--------|----------------------------------------|--------|--------|--------|--------|--------|--|--|
| | 740 °C | 750 °C | 760 °C | 770 °C | 780 °C | 800 °C | | |
| N86 | 1.6271 | 1.6559 | 1.6773 | 1.6496 | 1.5888 | 1.5400 | | |
| N86-W | 1.3086 | 1.3470 | 1.5423 | 1.6155 | 1.6082 | 1.4708 | | |

Supplementary References

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