## Supplementary information

## One-pot reductive liquefaction of sawdust to renewables over MoOx-Al<sub>2</sub>O<sub>3</sub> variations: an insight into structure-activity relationships.

Muhammad Abdus Salam<sup>a</sup>, Quoc Khanh Tran<sup>a</sup>, Phuoc Hoang Ho<sup>a</sup>, You Wayne Cheah<sup>a</sup>, Joanna Wojtasz-Mucha<sup>a</sup>, Christian Kugge<sup>b</sup> Elham Nejadmoghaddam<sup>a</sup>, Louise Olsson <sup>a</sup>, and Derek Creaser <sup>a</sup>

<sup>a</sup>Chemical Engineering, Competence Centre for catalysis, Chalmers University of Technology, SE-412 96 Gothenburg, Sweden

<sup>b</sup> SCA R&D Centre, Sundsvall, Sweden

## Table S1. Overview of a literature survey corresponding to biomass conversion over MoOx containing catalysts

| Catalyst                                | Mult-stage or<br>Direct<br>conversion* | Application                                                                                                                                                  | Highlights                                                                                                                                                                                                                                                 | Ref. |
|-----------------------------------------|----------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------|
| Fe-Mo/HZSM-<br>5(38)                    | Multi-Stage                            | Pyrolysis and catalytic<br>upgrading of sawdust<br>using pyrolytic<br>(550°C)/catalytic<br>reactor (500°C)in two<br>stages. Sawdust to<br>catalyst ratio=3:1 | Highest organic phase bio-<br>oil yield (20.74 wt.%) for<br>1wt.%Mo-1wt.%Fe<br>/HZSM-5(38) combination<br>due to well balanced<br>acidity.                                                                                                                 | [1]  |
| NiMo-HZSM-<br>5(Si/Al=25)               | Multi-Stage                            | Hydropyrolysis<br>(700°C) and catalytic<br>vapor hydrotreatment<br>of sawdust using two-<br>stage fixed bed<br>reactor (5 MPa H <sub>2</sub> ,<br>350°C)     | 1% Ni 3% Mo-HZSM-5<br>shows best catalytic<br>activity.<br>23.9 wt.% of bio-oil with a<br>high (~72%) aliphatic<br>hydrocarbon selectivity.<br>Mo-drives the formation<br>of aromatic intermediates<br>pool while Ni facilitates<br>hydrogenation and HDO. | [2]  |
| Mo-Cu/HZSM<br>(Si/Al=30)                | Multi-Stage                            | Catalytic pyrolysis of<br>pine<br>sawdust                                                                                                                    | 3% Mo 3%Cu /HZSM-5<br>enables higher $C_6$ - $C_{12}$<br>fraction formation owing<br>to optimum Brønsted<br>acidic sites. Also, the<br>presence of CuO helps<br>disperse MoO <sub>x</sub> over<br>HZSM-5. However,<br>reported -25% solid bio-<br>char.    | [3]  |
| Mo, V. Ag, Pd<br>over SBA-<br>15/HZSM-5 | Multi-Stage                            | Sawdust and waste<br>tyre coprocessing in a<br>stainless steel tube<br>setup (pyrolysis<br>followed by catalytic<br>upgrading)                               | Bio-oil produced having<br>40 wt.% sawdust and 60<br>wt.% tyre over<br>Ag/SBA-15 shows<br>properties similar to<br>diesel fuel.                                                                                                                            | [4]  |
| Ni-Mo/γ-Al <sub>2</sub> O <sub>3</sub>  | Multi-Stage                            | Hydropyrolysis<br>(500°C) and vapor<br>upgrading (300-<br>400°C) of poplar<br>wood using<br>microreactor/fluidized<br>bed system                             | Oil phase yield of 6-8%<br>having high selectivity for<br>C <sub>8+</sub> aliphatics (solid<br>char~32%). Experimental<br>and theoretical insights<br>for the carbon-carbon<br>couping reaction occruing<br>during biomass<br>hydropyrolysis.              | [5]  |

| $MoO_3/TiO_2$ and $MoO_3/ZrO_2$                                                                                                                                                | Multi-Stage | Catalytic fast pyrolysis<br>of Pine at 500 °C and<br>≤0.75 bar H₂ pressure                                                                                        | ~27% overall C-yield<br>composed of olefins and<br>aromatic hydrocarbons<br>(char~39%). Biomass to<br>catalyst ratio greatly<br>affects the product<br>selectivites. Surface Mo-<br>species (Mo <sup>+3</sup> and Mo <sup>+5</sup> )<br>facilitates the observed<br>reactivity.                                                                                                                                   | [6]  |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------|
| MoOx/KIT-5                                                                                                                                                                     | Multi-Stage | Catalytic fast pyrolysis<br>of yellow pine (500°C)                                                                                                                | High selectivity of furans<br>and phenols for Mo-<br>loading of 2.5 and 3.7<br>wt.% over KIT-5 due to<br>better dispersion of Mo-<br>sites which prevents<br>sintering                                                                                                                                                                                                                                            | [7]  |
| $Pt/TiO_2$ ,<br>$MoO_3/TiO_2$<br>Industrial<br>$MoO_3/Al_2O_3$<br>(industrial)                                                                                                 | Multi-Stage | Fast pyrolysis (530°C)<br>of Wheat straw and<br>catalytic upgrading<br>(400-450°C, 50 or 90<br>vol.% H <sub>2</sub> ,<br>~atmospheric HDO) of<br>pyrolysis vapor. | 10 wt.% MoO <sub>3</sub> /TiO <sub>2</sub> shows<br>similar deoxygenation<br>activity, carbon yield and<br>energy recovery to that of<br>0.5wt%Pt/TiO <sub>2</sub> at 50 vol%<br>H <sub>2</sub> . Industrial Mo/Al <sub>2</sub> O <sub>3</sub> on<br>the other hand shows<br>high gas and coke yields<br>(due to high acidity and<br>catalytic cracking) and<br>lower oil yield (less<br>hydrogenation activity). | [8]  |
| Al <sub>2</sub> O <sub>3</sub> -based.<br>solid acid catalyst<br>(SA1), W and M-<br>based reducible<br>metal oxide<br>(RMO1, RMO2),<br>Fe-based mixed<br>metal oxide<br>(MMO1) | Direct      | Reactive catalytic fast<br>pyrolysis (RCFP) of<br>loblolly pine<br>sawdust using<br>fluidized bed reactor<br>under H <sub>2</sub> at<br>atmospheric pressure      | High deoxygenation<br>activity over Mo-based<br>catalyst yields bio-crude<br>rich in hydrocarbon (c4+<br>organics~43% at 80 vol%<br>H <sub>2</sub> , and 450°C) and low<br>oxygen content (~6.2<br>wt.%). Char amount of<br>~30 wt.%                                                                                                                                                                              | [9]  |
| MoZn/HZSM-<br>5(Si/Al = 30)<br>MoO <sub>3</sub> /HZSM-5<br>Mo <sub>2</sub> C/HZSM-5<br>MoAg/HZSM-5                                                                             | Multi-Stage | Co-pyrolysis of<br>torrefied switchgrass<br>(230 or 270°C, 30 min)<br>under methane/He<br>atmosphere.                                                             | Aromatic hydrocarbon<br>yield of (39%) over<br>MoZn/HZSM-5 under CH₄<br>atmosphere, at 700°C.<br>Bimetallic catalysts<br>effective in activating<br>both methane and<br>pyrolyzed bio-oil than<br>monometallic Mo-<br>catalysts.                                                                                                                                                                                  | [10] |
| Bulk MoO₃ (Sigma<br>Aldrich)                                                                                                                                                   | Multi-Stage | Pyrolysis (500°C) and ex-situ catalytic                                                                                                                           | High yield of linear alkanes ( $C_1$ - $C_6$ ) and                                                                                                                                                                                                                                                                                                                                                                | [11] |

| 5 wrt% Pt-2 5 wrt%                                                                            | Multi Stago | upgrading using<br>cellulose, lignin and<br>corn stover (300-<br>400°C, near<br>atmospheric H <sub>2</sub><br>pressure, P <sub>total</sub> =1.8<br>bar)                                                                                                                     | aromatics (up to ~70-90%<br>C of pyrolysis vapor.<br>The yield of char from<br>cellulose, lignin, and corn<br>stover were 10.1 C%, 55.5<br>C%, and 43.0 C%<br>respectively.                                                                                  | [12] |
|-----------------------------------------------------------------------------------------------|-------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------|
| Mo/MWCNT                                                                                      | Watt-Stage  | (~500°C) coupled with<br>catalytic HDO (~300-<br>350°C)                                                                                                                                                                                                                     | hydrocarbon yield using<br>cellulose feedstock (char<br>~2 wt% of feed).<br>~54% C as $C_1-C_{8+}$<br>hydrocarbon yield from<br>poplar (char ~29% C,<br>~18.4 wt% of feed)<br>Pt-acts as hydrogenation<br>function and Mo as<br>oxophillic promoter.         |      |
| MoO <sub>2</sub> /C (10<br>wt.%), MoO <sub>3</sub> /C                                         | Direct      | Reductive catalytic<br>fractionation (RCF) of<br>Miscanthus (and<br>additionally<br>Triarrhena, Floridulus,<br>Sorghum stem and<br>Corncob) sawdust<br>using methanol and<br>H <sub>2</sub> (10-40 atm), 220-<br>280 °C, 4 h.                                               | 26.4 wt.% of phenolic<br>monomers via selective<br>hydrogenolysis of<br>miscanthus sawdust lignin<br>interestingly with high<br>sugar retention as<br>solid/carbohydrate pulp<br>(~87%).<br>MoO <sub>3</sub> /C is less reactive<br>than MoO <sub>2</sub> /C | [13] |
| NiMo-Oxide,<br>Reduced, sulfide<br>and Pd/C,<br>Pd/Al2O3, Bulk<br>MoS <sub>2</sub>            | Multi-Stage | Hydrotreatment of<br>liquefied wood<br>samples (debarked<br>sawdust of European<br>spruce and European<br>silver fir) using<br>glycerol and<br>diethylene glycol (1:1<br>by mass) as solvent in<br>autoclave using<br>continuous H <sub>2</sub> feed at<br>300 °C and 8 MPa | Sulfided NiMo/Al <sub>2</sub> O <sub>3</sub><br>shows high HDO activity,<br>better liquid yield, low<br>viscosity and high GCV of<br>the upgraded product.                                                                                                   | [14] |
| NiMo/Al <sub>2</sub> O <sub>3</sub> ,<br>Pd/Al <sub>2</sub> O <sub>3</sub> , and<br>Zeolite Y | Direct      | Direct solvolysis and<br>hydro-treatment of<br>oak, fir and beech<br>sawdust employing H-<br>donor solvents<br>(tetralin, phenol and                                                                                                                                        | Highest yield of liquefied-<br>oil, HDO products, and<br>lowest tar (<10%) using<br>sulfided NiMo-Al <sub>2</sub> O <sub>3</sub>                                                                                                                             | [15] |

|  | glycerol). Sawdust to              |  |
|--|------------------------------------|--|
|  | solvent mass ratio of              |  |
|  | 1:4, 10 wt.% catalyst              |  |
|  | (based on dry                      |  |
|  | sawdust), 2-8 MPa H <sub>2</sub> , |  |
|  | 300-350 °C                         |  |
|  |                                    |  |

\*Direct conversion: catalyst and biomass comes in direct contact, Multi-stage: Pyrolysis vapor formation and subsequent catalytic upgradation in steps.



Fig.S1. Nitrogen physisorption isotherms and pore size distribution for the synthesized catalysts (varying Mo-loading over  $\gamma$ -Al<sub>2</sub>O<sub>3</sub>).



**Fig.S2**. SEM-EDX data showing the (a) analyzed area, (b) variation of Mo-contents (spectrum 1-11) (c) EDX of spectrum 1 and (d) presence of agglomerated  $MoO_3$  over 16MoAl.



**Fig.S3.** Deconvolution of NH3-desorption profile obtained for Alumina (AI), 4MoAl, 8MoAl, 12MoAl, and 16MoAl.



**Fig.S4.**  $H_2$  TPR profile for the synthesized catalysts with varying Mo-loading on  $\gamma$ -Al<sub>2</sub>O<sub>3</sub> showing the consumption of  $H_2$  vs time data.

| Catalyst | $H_2$ consumption during TPR, µmolg <sup>-1</sup> |
|----------|---------------------------------------------------|
| 4MoAl    | 92                                                |
| 8MoAl    | 215                                               |
| 12MoAl   | 405                                               |
| 16MoAl   | 492                                               |

Table S2. H<sub>2</sub> consumption during H<sub>2</sub>-TPR

The overall mass balance for each experiment was found to be in the range of 40-83 wt.% based on the dry sawdust charged into the reactor and the GC-detectable products. A low value of mass balance is due to oligomerization products (GC undetectable), and some loss of material in the reactor system (e.g. headspace).

**Table S3.** Overall mass balance for the reductive liquefaction of sawdust over reduced xMoAl catalysts at 340-400 °C, 35 bar  $H_2$  (@25°C, and 4 h in a batch reactor.

| Entry | Catalyst           | Temperature<br>(°C) | H <sub>2</sub><br>conversion<br>(%) | GC detectable<br>bio-oil<br>Products,<br>wt.% | Oxygen<br>as H <sub>2</sub> O,<br>wt. % | Yield of<br>Gas-<br>phase<br>products,<br>wt.% | Solid<br>residue,<br>wt.% | Mass<br>balance,<br>wt.% |
|-------|--------------------|---------------------|-------------------------------------|-----------------------------------------------|-----------------------------------------|------------------------------------------------|---------------------------|--------------------------|
| 1     | Blank              |                     | -                                   | 8.9                                           | 6.7                                     | 1.2                                            | 23.4                      | 40.3                     |
| 2     | AI                 |                     |                                     | -                                             | -                                       | -                                              | 22.7                      | -                        |
| 3     | 4MoAl              | 340                 | -                                   | 16.2                                          | 21.7                                    | 8.6                                            | 16.2                      | 62.7                     |
| 4     | 8MoAl              |                     | 12.2                                | 24.8                                          | 19.4                                    | 8,3                                            | 13.6                      | 66.1                     |
| 5     | 12MoAl             |                     | -                                   | 24.1                                          | 22.1                                    | -                                              | 14.1                      | -                        |
| 6     | 16MoAl             |                     | -                                   | 26.5                                          | 19.7                                    | 13.5                                           | 16.5                      | 74.7                     |
| 7     | 8MoAl              | 370                 | -                                   | -                                             | -                                       | -                                              | 10.3                      | -                        |
| 8     | 8MoAl              |                     | 25.8                                | 29.2                                          | 19.7                                    | 14.6                                           | 6.5                       | 70.1                     |
| 9     | 8MoAl <sup>b</sup> | 400                 |                                     | -                                             | -                                       | -                                              | 4.9                       | -                        |
| 10    | 8MoAl <sup>c</sup> | ]                   | 31.2                                | 39.4                                          | 16.3                                    | 17.4                                           | 9.7                       | 82.8                     |

<sup>b</sup>Experiment with sawdust particle size <100μm, <sup>c</sup>Experiment with sawdust:catalyst mass ratio of 10:1. All other experiments were run with the sawdust particle size of <500 μm and sawdust:catalyst mass ratio of 3:1.



**Fig.S5.** 2D GCxGC chromatogram of the liquid phase products evolved from the reductive liquefaction of sawdust over 8MoAl for sawdust to catalyst ratio of 3:1 (a-c) and for 10:1 ratio (d)

**Table S4a.** The list of compounds in liquefied phase from reductive liquefaction of sawdust over8MoAl identified via 2D GCxGC analysis

| Retention I (min) | Retention II (sec) | Compound Name                         |
|-------------------|--------------------|---------------------------------------|
| 4.34              | 0.56               | 1-Butanol, 3-methyl-                  |
| 4.34              | 1.20               | 1-Butanol, 3-methyl-                  |
| 4.92              | 0.68               | 2(3H)-Furanone, dihydro-3,5-dimethyl- |
| 5.00              | 1.16               | 2-Propanone, 1-methoxy-               |
| 5.17              | 1.60               | n-Hexane                              |
| 5.67              | 1.20               | Cis-bicyclo[4.2.0]octane              |
| 6.25              | 0.88               | Cyclobutene, 3,3-dimethyl-            |
| 6.67              | 0.92               | 2-Butanone, 3-methoxy-3-methyl-       |
| 7.00              | 1.08               | 2-Penten-1-ol, 2-methyl-, (Z)-        |
| 7.34              | 1.08               | Cyclopentane 4,4 dimethyl             |
| 7.59              | 1.12               | 1,4-Hexadiene, 4-methyl-              |
| 7.84              | 1.24               | Methyl cyclohexane                    |
| 8.09              | 1.04               | Furan, 2-ethyl-                       |
| 8.09              | 1.28               | Cyclopentane, ethyl-                  |
| 8.42              | 1.08               | Tetrahydropyran                       |
| 8.59              | 1.24               | Cyclopropane, trimethylmethylene-     |
| 8.84              | 1.28               | 2,3-Hexadiene, 2-methyl-              |
| 9.00              | 0.88               | 1-Butanol                             |
| 9.50              | 1.36               | (E)-2-Butenylcyclopropane             |
| 10.09             | 1.52               | 2-Hexene, 3,5-dimethyl-               |
| 10.25             | 1.48               | 3-Hexene, 2,3-dimethyl-               |
| 10.42             | 1.52               | 2-Methyl-1,5-heptadiene (c,t)         |
| 10.67             | 1.24               | Toluene                               |
| 10.75             | 1.56               | Cyclohexene, 1 ethyl                  |
| 11.09             | 1.36               | trans-(2-Ethylcyclopentyl)methanol    |
| 11.09             | 1.60               | 1-Ethyl-5-methylcyclopentene          |

| 11.50 | 1.64 | Hepten-2-yl tiglate, 6-methyl-5-                 |
|-------|------|--------------------------------------------------|
| 12.34 | 1.64 | 1-Propylcyclopentene                             |
| 14.92 | 1.52 | Benzene, 1,3-dimethyl-                           |
| 14.92 | 1.88 | 3-Heptene, 2,6-dimethyl-                         |
| 15.17 | 1.88 | 1,3-Hexadiene, 3-ethyl-2-methyl-                 |
| 15.42 | 1.52 | Ethylbenzene                                     |
| 15.42 | 1.88 | Cyclohexane,1 methyl 4 (2 hydroxyethyl)          |
| 15.92 | 1.92 | 1,3-Hexadiene, 3-ethyl-2-methyl-                 |
| 16.34 | 2.00 | Cyclohexane, propyl-                             |
| 16.67 | 1.96 | 1,3-Hexadiene, 3-ethyl-2-methyl-                 |
| 17.17 | 1.92 | Cyclopentnecarboxaldehyde, 2-methyl-3 methylene  |
| 17.75 | 1.96 | Cyclohexene,3-propyl-                            |
| 18.09 | 1.68 | Benzene, (1-methylethyl)-                        |
| 18.17 | 2.04 | Cyclohexene,1-propyl-                            |
| 18.59 | 2.08 | Bicyclo[4.1.0]heptane, 3,7,7-trimethyl-          |
| 18.92 | 2.08 | 1,4-Hexadiene, 3-ethyl-4,5-dimethyl-             |
| 19.67 | 1.48 | Anisole (Internal Standard)                      |
| 19.84 | 1.72 | Benzene, propyl-                                 |
| 20.25 | 2.12 | cis-1,2-Cyclohexanedimethanol                    |
| 20.34 | 1.68 | Benzene, (1-methylethyl)-                        |
| 20.42 | 2.12 | Cyclooctene, 1,2-dimethyl-                       |
| 20.59 | 2.12 | di-t-Butylacetylene                              |
| 21.00 | 2.12 | 7-Oxabicyclo[4.1.0]heptane, 3-oxiranyl-          |
| 21.59 | 1.72 | Benzene, 1-ethyl-2-methyl-                       |
| 22.50 | 1.76 | Benzene, (1-methylethyl)-                        |
| 23.34 | 2.20 | 7-Propylidene-bicyclo[4.1.0]heptane              |
| 23.59 | 2.16 | Cyclohexane, 1-butenylidene-                     |
| 23.75 | 2.20 | Neodihydrocarveol                                |
| 24.00 | 2.20 | Cyclohexene, 4-methyl-1-(1-methylethyl)-         |
| 24.42 | 2.20 | 3-Methyl-trans-3a,4,7,7a-tetrahydroindane        |
| 24.42 | 1.76 | Benzene, 1-ethyl-3-methyl-                       |
| 24.75 | 2.23 | Bicyclo[3.1.1]heptane, 6,6-dimethyl-3-methylene- |
| 25.25 | 1.80 | Benzaldehyde, 4-(1-phenyl-2-propenyloxy)-        |
| 25.50 | 1.84 | Benzene, 1-methyl-3-propyl-                      |
| 25.92 | 1.88 | Benzene, 1,2-diethyl-                            |
| 26.67 | 1.84 | Benzene, 1-methyl-4-propyl-                      |
| 26.92 | 2.23 | 3,6-Octadien-1-ol, 3,7-dimethyl-, (Z)-           |
| 27.42 | 1.88 | Benzene, 2-ethyl-1,4-dimethyl-                   |
| 27.84 | 1.84 | 1-Phenyl-1-butene                                |
| 28.09 | 1.84 | ,<br>Benzene, 1-ethenyl-4-ethyl-                 |
| 28.34 | 2.23 | 3-Heptadecen-5-yne, (Z)-                         |
| 29.09 | 2.27 | Isocvclocitral                                   |
| 29.25 | 2.27 | Cvclopentanol, 3-methyl-2-(2-pentenyl)-          |
| 29.92 | 2.27 | 1H-Indene. 1-ethylideneoctahydro trans-          |
| 30.42 | 1.92 | Benzene, 1-methyl-4-(1-methylpropyl)-            |
| 31.00 | 1.92 | Benzene, 1-methyl-4-(1-methylpropyl)-            |
| 31.42 | 1.88 | Benzene, 1-methyl-2-(2-propenyl)-                |
| 32.09 | 1.88 | Benzene, 2-ethenvl-1.4-dimethvl-                 |
| 32.42 | 0.80 | Phenol                                           |
| 32.75 | 1.08 | Phenol                                           |
| 33.92 | 1.96 | Naphthalene, 1.2.3.4-tetrahydro-1-methyl-        |
| 34.09 | 1.92 | 1H-Indene. 2.3-dihydro-4.6-dimethyl-             |
| 34.34 | 1 88 | Naphthalene, 1,2,3,4-tetrahydro-1-methyl-        |
| 35.09 | 0.92 | Phenol 2-methyl-                                 |
|       | 0.02 |                                                  |

| 35.84 | 1.12 | Phenol, 3,4-dimethyl-, acetate                                                         |
|-------|------|----------------------------------------------------------------------------------------|
| 36.42 | 1.92 | Naphthalene, 1,2,3,4-tetrahydro-1-methyl-                                              |
| 36.42 | 1.64 | Azulene                                                                                |
| 37.25 | 0.84 | p-Cresol                                                                               |
| 38.75 | 1.92 | Naphthalene, 1,2,3,4-tetrahydro-6-methyl-                                              |
| 39.67 | 1.20 | Phenol, 3-(1-methylethyl)-                                                             |
| 39.67 | 1.96 | Naphthalene, 5-ethyl-1,2,3,4-tetrahydro-                                               |
| 40.67 | 1.24 | Phenol. 3-ethyl-5-methyl-                                                              |
| 41.50 | 1.04 | Phenol, 2-ethyl-                                                                       |
| 41.84 | 1.96 | Naphthalene, 6-ethyl-1,2,3,4-tetrahydro-                                               |
| 42.00 | 0.92 | Phenol 4-ethyl-                                                                        |
| 42.25 | 1 28 | Phenol 2-ethyl-4-methyl-                                                               |
| 42.23 | 1.20 | Nanhthalene 2-methyl-                                                                  |
| 43.00 | 1.72 | Phenol 3 5-diethyl-                                                                    |
| 43.00 | 1.52 | 1H-Indene 1-ethylidene-                                                                |
| 43.34 | 1.72 | Phonol 2 othyl 4 mothyl                                                                |
| 43.42 | 1.08 | Phonol 2.5 diathyl                                                                     |
| 44.09 | 1.20 | Phenol 2 athul 4 mathul                                                                |
| 44.34 | 1.12 | Phenol, 2-ethyi-4-methyi-                                                              |
| 44.50 | 1.32 | Inymoi<br>Dhanal 2 (1 mathalathal)                                                     |
| 44.75 | 1.00 | Phenol, 3-(1-methylethyl)-                                                             |
| 45.00 | 1.28 | Phenol, 2-ethyl-4,5-dimethyl-                                                          |
| 45.50 | 1.12 | Phenol, 3-(1-methylethyl)-                                                             |
| 45.84 | 1.12 | Phenol, 2,4,6-trimethyl-                                                               |
| 45.84 | 1.32 | Thymol                                                                                 |
| 46.09 | 1.04 | Phenol, 3-(1-methylethyl)-                                                             |
| 46.42 | 1.00 | Phenol, 2-propyl-                                                                      |
| 46.84 | 1.72 | Biphenyl                                                                               |
| 47.00 | 1.40 | 2-Ethyl-5-n-propylphenol                                                               |
| 47.42 | 1.16 | 2,5-Diethylphenol                                                                      |
| 47.50 | 1.80 | Naphthalene, 2-ethyl-                                                                  |
| 47.59 | 1.16 | Phenol, 3,4,5-trimethyl-                                                               |
| 47.92 | 1.36 | 2-Ethyl-5-n-propylphenol                                                               |
| 47.92 | 1.12 | Phenol, 3,5-diethyl-                                                                   |
| 48.42 | 1.16 | Phenol, 4-(1-methylpropyl)-                                                            |
| 49.25 | 1.08 | Thymol                                                                                 |
| 50.00 | 1.16 | Phenol, 3,5-diethyl-                                                                   |
| 50.17 | 1.08 | Phenol, 3-methyl-6-propyl-                                                             |
| 50.92 | 1.04 | Benzene, 1,3-dimethyl-5-(1-methylethyl)-                                               |
| 53.00 | 1.08 | Phenol, p-(2-methylallyl)-                                                             |
| 53.50 | 1.16 | 1-Butyn-3-one, 1-(6,6-dimethyl-1,2-epoxycyclohexyl)-                                   |
| 54.34 | 1.12 | 1(2H)-Naphthalenone, 3,4,4a,7,8,8a-hexahydro-2-hydroxy-8,8-dimethyl-,<br>(2α,4aß,8aß)- |
| 55.67 | 1.24 | 6-Hydroxy-4.4.7a-trimethyl-5.6.7.7a-tetrahydrobenzofuran-2(4H)-one                     |
| 58.09 | 2.00 | Bicvclo[4.4.0]dec-2-ene-4-ol. 2-methyl-9-(prop-1-en-3-ol-2-yl)-                        |
| 58.25 | 1.20 | Phenol. 4-cyclopentyl-                                                                 |
| 50.25 | 1.20 | 7-Hydroxy-6 9a-dimethyl-3-methylene-decabydro-azuleno[4 5-b]furan-                     |
| 58.42 | 2.04 | 2,9-dione                                                                              |
| 58.42 | 1.24 | Phenol, 2-(2-penten-4-yl)-4-methyl-                                                    |
| 58.84 | 1.28 | Benzoturan, 2,3-dihydro-2,2,4,6-tetramethyl-                                           |
| 59.17 | 1.44 | Phenol, 2-(2-penten-4-yl)-4-methyl-                                                    |
| 59.25 | 1.68 | 1,1'-Biphenyl, 2-methyl-                                                               |
| 59.84 | 2.04 | 1,3,5-Cycloheptatriene, 2,5-bis(tetrahydropyranyloxymethyl)-7,7-<br>dimethyl-          |
|       |      |                                                                                        |

| 59.92 | 1.32 | (1R,3aS,5aS,8aR)-1,3a,4,5a-Tetramethyl-1,2,3,3a,5a,6,7,8-                                                    |
|-------|------|--------------------------------------------------------------------------------------------------------------|
| co oo |      |                                                                                                              |
| 60.09 | 1.44 | Benzene, 1,2,4,5-tetraethyl-                                                                                 |
| 60.42 | 1.12 | Phenol, 4-cyclopentyl-                                                                                       |
| 60.67 | 1.92 | s-Indacene, 1,2,3,5,6,7-hexahydro-4,8-dimethyl-                                                              |
| 60.92 | 1.32 | 2-(3-lsopropyl-4-methyl-pent-3-en-1-ynyl)-2-methyl-cyclobutanone                                             |
| 62.25 | 1.52 | 1-(2-Methoxymethyl-3,5,6-trimethylphenyl)ethanol                                                             |
| 62.42 | 2.00 | 5,8,11-Heptadecatriynoic acid, methyl ester                                                                  |
| 62.50 | 1.36 | Benzene, ethylpentamethyl-                                                                                   |
| 62.50 | 1.44 | Phenol, 2-(2-penten-4-yl)-4-methyl-                                                                          |
| 63.09 | 1.36 | Benzene, 1-ethyl-3,5-diisopropyl-                                                                            |
| 63.84 | 1.40 | Benzene, 1,2,4,5-tetraethyl-                                                                                 |
| 64.25 | 1.80 | 5,8,11,14-Eicosatetraynoic acid                                                                              |
| 64.42 | 1.80 | 1,7-Dimethyl-3-phenyltricyclo[4.1.0.0(2,7)]hept-3-ene                                                        |
| 64.50 | 2.08 | Cyclopropane, 1-ethoxy-2,2-dimethyl-3-(2-phenylethenylidene)-                                                |
| 64.50 | 1.40 | Phenol, 2-(1,1-dimethyl-2-propenyl)-3,6-dimethyl-                                                            |
| 64.84 | 1.52 | Benzene, 1,2,4,5-tetraethyl-                                                                                 |
| 65.09 | 2.08 | 1,8,15,22-Tricosatetrayne                                                                                    |
| 65.25 | 1.84 | 1,7-Dimethyl-3-phenyltricyclo[4.1.0.0(2,7)]hept-3-ene                                                        |
| 65.42 | 1.40 | Benzene, 1-ethyl-3,5-diisopropyl-                                                                            |
| 65.42 | 1.80 | Phenanthrene, 1,2,3,4-tetrahydro-                                                                            |
| 65.50 | 1.60 | δ-Selinene                                                                                                   |
| 66.09 | 1.40 | 2H-2,4a-Methanonaphthalene, 1,3,4,5,6,7-hexahydro-1,1,5,5-<br>tetramethyl-, (2S)-                            |
| 66.17 | 1.60 | 1,3a-Ethano-3aH-indene, 1,2,3,6,7,7a-hexahydro-2,2,4,7a-tetramethyl-,<br>[1R-(1α,3aα,7aα)]-                  |
| 66.50 | 1.44 | Benzene, 1-ethyl-3,5-diisopropyl-                                                                            |
| 66.50 | 1.64 | 3H-3a,7-Methanoazulene, 2,4,5,6,7,8-hexahydro-1,4,9,9-tetramethyl-,<br>[3aR-(3aα,4ß,7α)]-                    |
| 66.59 | 2.23 | 3α,17ß-dihydroxyestr-4-ene                                                                                   |
| 66.92 | 1.44 | 1R,4R,7R,11R-1,3,4,7-Tetramethyltricyclo[5.3.1.0(4,11)]undec-2-ene                                           |
| 67.17 | 1.44 | Naphthalene, 1,2,4a,5,8,8a-hexahydro-4,7-dimethyl-1-(1-methylethyl)-,<br>(1α,4aß,8aα)-(±)-                   |
| 67.34 | 2.04 | Cycloisolongifolene, 8,9-dehydro-9-vinyl-                                                                    |
| 67.92 | 1.48 | Benzene, 1-ethyl-3,5-diisopropyl-                                                                            |
| 67.92 | 1.72 | 2,2,7,7-Tetramethyltricyclo[6.2.1.0(1,6)]undec-4-en-3-one                                                    |
| 69.17 | 1.64 | 2,3-2H-Benzofuran-2-one, 3,3,4,6-tetramethyl-                                                                |
| 69.42 | 1.48 | 3H-3a,7-Methanoazulene, 2,4,5,6,7,8-hexahydro-1,4,9,9-tetramethyl-,<br>[3aR-(3aα,4ß,7α)]-                    |
| 69.75 | 2.20 | Cyclopropa[3,4]cyclohepta[1,2-a]naphthalene, 1,1a,1b,2,3,7b,8,9,10,10a-<br>decahydro-5-methoxy-10-methylene- |
| 69.75 | 1.68 | 3,4-2H-Coumarin, 4,4,5,6,8-pentamethyl-                                                                      |
| 73.09 | 2.27 | Retinol, acetate                                                                                             |
| 74.25 | 2.31 | 7-Isopropyl-1,1,4a-trimethyl-1,2,3,4,4a,9,10,10a-octahydrophenanthrene                                       |

Table S4b.  $C_3$ - $C_6$  hydrocarbon compounds in liquefied phase identified via 1D GC analysis.

| Retention Time | Identified compound |
|----------------|---------------------|
| 3.466          | Propane             |
| 3.566          | Butane              |
| 3.818          | Pentane             |
| 4.234          | Cyclopentane        |
| 4.431          | n-hexane            |

| Blank | 4MoAl                                                                    | 8MoAl                                                                                                      | 12MoAl                                                                                                  | 16MoAl                                                                                                                                     |
|-------|--------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------|
| 1.0   | 38.7                                                                     | 37.7                                                                                                       | 37.7                                                                                                    | 38.87                                                                                                                                      |
| 0.0   | 13.6                                                                     | 15.8                                                                                                       | 18.1                                                                                                    | 19.8                                                                                                                                       |
| 13.7  | 11.7                                                                     | 10.3                                                                                                       | 8.4                                                                                                     | 6.8                                                                                                                                        |
| 16.6  | 19.7                                                                     | 15.3                                                                                                       | 14.7                                                                                                    | 11.1                                                                                                                                       |
| 53.8  | 5.52                                                                     | 12.5                                                                                                       | 10.0                                                                                                    | 10.4                                                                                                                                       |
| 0.3   | 2.2                                                                      | 1.6                                                                                                        | 2.1                                                                                                     | 2.2                                                                                                                                        |
| 14.6  | 8.5                                                                      | 6.8                                                                                                        | 9.0                                                                                                     | 10.9                                                                                                                                       |
| 1.3   | 54.5                                                                     | 55.0                                                                                                       | 57.9                                                                                                    | 60.9                                                                                                                                       |
|       | Blank<br>1.0<br>0.0<br>13.7<br>16.6<br>53.8<br>0.3<br>14.6<br><b>1.3</b> | Blank 4MoAl   1.0 38.7   0.0 13.6   13.7 11.7   16.6 19.7   53.8 5.52   0.3 2.2   14.6 8.5 <b>1.3 54.5</b> | Blank4MoAl8MoAl1.038.737.70.013.615.813.711.710.316.619.715.353.85.5212.50.32.21.614.68.56.81.354.555.0 | Blank4MoAl8MoAl12MoAl1.038.737.737.70.013.615.818.113.711.710.38.416.619.715.314.753.85.5212.510.00.32.21.62.114.68.56.89.01.354.555.057.9 |

**Table S4c.** Product selectivity's for reductive liquefaction ( $340^{\circ}C$  over  $MoO_x$ - $Al_2O_3$  variants) based on the components identified GCMS.

| Table S5. Observed vibrations from FTIR analysis |
|--------------------------------------------------|
|--------------------------------------------------|

| Wavenumber<br>(cm <sup>-1</sup> ) | Vibration                                                                                                     | Reference    |  |  |  |
|-----------------------------------|---------------------------------------------------------------------------------------------------------------|--------------|--|--|--|
| ~3336                             | Hydroxyl group (O-H) stretching vibration (Stretching) in cellulose/lignin                                    | [16]         |  |  |  |
|                                   |                                                                                                               |              |  |  |  |
| ~2900                             | C-H Stretching vibration in methyl, -CH <sub>2</sub> - and methoxyl group, v <sub>Cal-H</sub>                 |              |  |  |  |
| ~1733, 1738                       | Hemicellulose-lignincomplexviauronicestergroupin[16, 17]hemicellulose.C=O stretch vibration in hemicelluloses |              |  |  |  |
| ~1600, ~1510,<br>and 1419         | Aromatic ring vibration (phenylpropane, C9 skeleton),v <sub>Car=Car</sub>                                     | [18-20]      |  |  |  |
| 1456                              | C-H deformation (bending) vibration ( $\delta_{\mbox{Cal-H}}$ ) in methyl, methylene, and methoxyl groups     | [17, 21]     |  |  |  |
| 1365                              | Vibration of $\delta_{\text{O-CH3}}$ and $\delta_{\text{C-H},}$ C-H deformation in cellulose/hemicellulose    | [16, 17, 21] |  |  |  |
| 1261,                             | C-O stretching (or alkoxy C-O stretching) vibration of cellulose,                                             | [17, 19, 21] |  |  |  |
| 1229,1029                         | hemicellulose or lignin.                                                                                      |              |  |  |  |
| 1160                              | C-H stretching vibration                                                                                      | [17]         |  |  |  |
| 1054                              | Characteristic C–O–C vibration of pyranose ring                                                               | [22]         |  |  |  |
| 1032                              | C <sub>ar</sub> –H in-plane deformation of guaiacyl unit                                                      | [23]         |  |  |  |
| ~897                              | Represent the cellulosic beta-glycosidic linkage                                                              | [22]         |  |  |  |



Fig.S6. Effect of temperature on the solid residue formation with 8MoAl catalyst.

Based on the reactivity and catalyst characterization, the catalyst 8MoAl was found optimal. Therefore, a variant of noble and transition metal has been impregnated using 8MoAl as the base catalyst. Table S4 shows their compositions measured by ICP-SFMS and the solid residue obtained after the reductive liquefaction process in the reactor. Based on solid residue content, no promotional activities were obtained for both noble/transition metal impregnation to 8MoAl.

| after the reductive induction at 540 C, 55 bar (25 C, 1000 rpm, 41, 5.1 ratio |                               |            |                      |                      |  |  |
|-------------------------------------------------------------------------------|-------------------------------|------------|----------------------|----------------------|--|--|
| Catalyst                                                                      | Elemental composition (wt. %) |            |                      | Solid residue, wt. % |  |  |
|                                                                               | X* (wt.%)                     | Mo (wt. %) | Molar ratio X/(X+Mo) |                      |  |  |
| γAl <sub>2</sub> O <sub>3</sub>                                               |                               |            |                      | 23.4                 |  |  |
| Mo/Al <sub>2</sub> O <sub>3</sub>                                             | -                             | 8.0        | -                    | 13.6                 |  |  |
| PdMo/Al <sub>2</sub> O <sub>3</sub>                                           | 0.5                           | 8.6        | 0.05                 | 14.3                 |  |  |
| PtMo/Al <sub>2</sub> O <sub>3</sub>                                           | 1.1                           | 8.4        | 0.06                 | 15.6                 |  |  |
| ReMo/Al <sub>2</sub> O <sub>3</sub>                                           | 0.7                           | 8.0        | 0.04                 | 16.2                 |  |  |
| RuMo/Al <sub>2</sub> O <sub>3</sub>                                           | 0.5*                          | 8.7        | 0.05                 | 16.9                 |  |  |
| NiMo/Al <sub>2</sub> O <sub>3</sub>                                           | 1.8                           | 7.8        | 0.27                 | 21.7                 |  |  |
| CoMo/Al <sub>2</sub> O <sub>3</sub>                                           | 1.9                           | 8.1        | 0.28                 | 14.7                 |  |  |
|                                                                               |                               |            |                      |                      |  |  |

**Table S6**. Metal contents of the XMo- $\gamma$ Al<sub>2</sub>O<sub>3</sub> synthesized catalysts and the solid residue obtained after the reductive liquefaction at 340°C, 35 bar@25°C, 1000 rpm, 4 h, 3:1 ratio

\*X=Pd, Pt, Re, Ni; Co and Mo content were measured by ICP-SFMS. Ru content is shown as-synthesized.

## References

[1] A. Farooq, S. Shuing Lam, J. Jae, M. Ali Khan, B.-H. Jeon, S.-C. Jung, Y.-K. Park, Jet fuel-range hydrocarbons generation from the pyrolysis of saw dust over Fe and Mo-loaded HZSM-5(38) catalysts, Fuel 333 (2023). https://doi.org/10.1016/j.fuel.2022.126313.

[2] J. Shi, L. Sun, H. Yan, J. Wang, Catalytic Hydrotreatment of Pine Sawdust Hydropyrolysis Vapor over Ni, Mo-Impregnated HZSM-5 for Optimal Production of Gasoline Components, Energy & Fuels 36(2) (2021) 932-944. https://doi.org/10.1021/acs.energyfuels.1c03271.

[3] Y. Huang, L. Wei, Z. Crandall, J. Julson, Z. Gu, Combining Mo–Cu/HZSM-5 with a two-stage catalytic pyrolysis system for pine sawdust thermal conversion, Fuel 150 (2015) 656-663. https://doi.org/10.1016/j.fuel.2015.02.071. [4] Q. Cao, C. Zhou, C. Zhong, L.e. Jin, Bio-oil upgraded by catalytic co-pyrolysis of sawdust with tyre, International Journal of Oil, Gas and Coal Technology 8(2) (2014) 235-250.

[5] F. Miao, Z. Luo, Q. Zhou, L. Du, W. Zhu, K. Wang, J. Zhou, Study on the reaction mechanism of C8+ aliphatic hydrocarbons obtained directly from biomass by hydropyrolysis vapor upgrading, Chem. Eng. J. 464 (2023). https://doi.org/10.1016/j.cej.2023.142639.

[6] K. Murugappan, C. Mukarakate, S. Budhi, M. Shetty, M.R. Nimlos, Y. Román-Leshkov, Supported molybdenum oxides as effective catalysts for the catalytic fast pyrolysis of lignocellulosic biomass, Green Chem. 18(20) (2016) 5548-5557. https://doi.org/10.1039/c6gc01189f.

[7] S. Budhi, C. Mukarakate, K. Iisa, S. Pylypenko, P.N. Ciesielski, M.M. Yung, B.S. Donohoe, R. Katahira, M.R. Nimlos, B.G. Trewyn, Molybdenum incorporated mesoporous silica catalyst for production of biofuels and value-added chemicals via catalytic fast pyrolysis, Green Chem. 17(5) (2015) 3035-3046.

[8] A. Eschenbacher, A. Saraeian, B.H. Shanks, P.A. Jensen, C. Li, J.Ø. Duus, A.B. Hansen, U.V. Mentzel, U.B. Henriksen, J. Ahrenfeldt, A.D. Jensen, Enhancing bio-oil quality and energy recovery by atmospheric hydrodeoxygenation of wheat straw pyrolysis vapors using Pt and Mo-based catalysts, Sustainable Energy & Fuels 4(4) (2020) 1991-2008. https://doi.org/10.1039/c9se01254k.

[9] K. Wang, D.C. Dayton, J.E. Peters, O.D. Mante, Reactive catalytic fast pyrolysis of biomass to produce high-quality bio-crude, Green Chem. 19(14) (2017) 3243-3251.

https://doi.org/10.1039/c7gc01088e.

[10] Z. Yang, A. Kumar, A.W. Apblett, A.M. Moneeb, Co-Pyrolysis of torrefied biomass and methane over molybdenum modified bimetallic HZSM-5 catalyst for hydrocarbons production, Green Chem. 19(3) (2017) 757-768. https://doi.org/10.1039/c6gc02497a.

[11] M.W. Nolte, J. Zhang, B.H. Shanks, Ex situ hydrodeoxygenation in biomass pyrolysis using molybdenum oxide and low pressure hydrogen, Green Chem. 18(1) (2016) 134-138. https://doi.org/10.1039/c5gc01614b.

[12] V.K. Venkatakrishnan, W.N. Delgass, F.H. Ribeiro, R. Agrawal, Oxygen removal from intact biomass to produce liquid fuel range hydrocarbons via fast-hydropyrolysis and vapor-phase catalytic hydrodeoxygenation, Green Chem. 17(1) (2015) 178-183.

[13] X. Gong, J. Sun, X. Xu, B. Wang, H. Li, F. Peng, Molybdenum-catalyzed hydrogenolysis of herbaceous biomass: A procedure integrated lignin fragmentation and components fractionation, Bioresour. Technol. 333 (2021) 124977. https://doi.org/10.1016/j.biortech.2021.124977.

 [14] M. Grilc, B. Likozar, J. Levec, Hydrodeoxygenation and hydrocracking of solvolysed lignocellulosic biomass by oxide, reduced and sulphide form of NiMo, Ni, Mo and Pd catalysts, Appl. Catal., B 150-151 (2014) 275-287. https://doi.org/10.1016/j.apcatb.2013.12.030.

[15] M. Grilc, B. Likozar, J. Levec, Simultaneous Liquefaction and Hydrodeoxygenation of Lignocellulosic Biomass over NiMo/Al<sub>2</sub>O<sub>3</sub>, Pd/Al<sub>2</sub>O<sub>3</sub>, and Zeolite Y Catalysts in Hydrogen Donor Solvents, ChemCatChem 8(1) (2016) 180-191. https://doi.org/10.1002/cctc.201500840.

[16] G. Zhu, X. Xing, J. Wang, X. Zhang, Effect of acid and hydrothermal treatments on the dye adsorption properties of biomass-derived activated carbon, Journal of Materials Science 52(13) (2017) 7664-7676. https://doi.org/10.1007/s10853-017-1055-0.

[17] G. Charis, G. Danha, E. Muzenda, Characterizations of Biomasses for Subsequent Thermochemical Conversion: A Comparative Study of Pine Sawdust and Acacia Tortilis, Processes 8(5) (2020). https://doi.org/10.3390/pr8050546.

[18] M.N.M. Ibrahim, A. Iqbal, C.C. Shen, S.A. Bhawani, F. Adam, Synthesis of lignin based composites of TiO2 for potential application as radical scavengers in sunscreen formulation, BMC Chem 13(1) (2019) 17. https://doi.org/10.1186/s13065-019-0537-3.

[19] F. Kong, K. Parhiala, S. Wang, P. Fatehi, Preparation of cationic softwood kraft lignin and its application in dye removal, Eur. Polym. J. 67 (2015) 335-345.

https://doi.org/10.1016/j.eurpolymj.2015.04.004.

[20] P. Yan, Z. Xu, C. Zhang, X. Liu, W. Xu, Z.C. Zhang, Fractionation of lignin from eucalyptus bark using amine-sulfonate functionalized ionic liquids, Green Chem. 17(11) (2015) 4913-4920. https://doi.org/10.1039/c5gc01035g.

[21] B. Joffres, C. Lorentz, M. Vidalie, D. Laurenti, A.A. Quoineaud, N. Charon, A. Daudin, A. Quignard, C. Geantet, Catalytic hydroconversion of a wheat straw soda lignin: Characterization of the products and the lignin residue, Appl. Catal., B 145 (2014) 167-176.

https://doi.org/10.1016/j.apcatb.2013.01.039.

[22] M. Thakur, A. Sharma, V. Ahlawat, M. Bhattacharya, S. Goswami, Process optimization for the production of cellulose nanocrystals from rice straw derived  $\alpha$ -cellulose, Materials Science for Energy Technologies 3 (2020) 328-334. https://doi.org/10.1016/j.mset.2019.12.005.

[23] A. Jablonskis, A. Arshanitsa, A. Arnautov, G. Telysheva, D. Evtuguin, Evaluation of Ligno Boost™ softwood kraft lignin epoxidation as an approach for its application in cured epoxy resins, Industrial Crops and Products 112 (2018) 225-235. https://doi.org/10.1016/j.indcrop.2017.12.003.