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Supplementary Information

PTFE Nanocoating on Cu Nanoparticles through Dry Processing to Enhance

Electrochemical Conversion of CO2 towards Multi-Carbon Products

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Methods:

Distinguishing Cu NPs and PTFE NPs under SEM:

In this study, SEM observations of Cu NPs and PTFE NPs were used to investigate the Cu PTFE interaction. Fig. S1a shows two clusters of Cu NPs and PTFE NPs respectively. In general, the PTFE NPs have larger size than that of Cu NPs, however some of the smaller PTFE NPs are in the same size range of Cu NPs, and the PTFE can deform after granulation, so it is not reliable to distinguish between Cu and PTFE nanoparticles just by the size. The zoom-in images of Cu and PTFE NPs show that the Cu and PTFE have very different textured surfaces, the Cu NPs have smaller grains while the PTFE have the crack-like surface texture, so it is more reliable to distinguish between them by its texture after granulation.

Electrochemical CO₂RR Activity Measurements:

All electrochemical tests were performed in a three-electrode flow cell electrolyzer, a schematic of the flow cell is shown in Fig. S13. An anion exchange membrane (AEM, Fumasep PK 130, Fuel Cell Stores) was used to separate the cathode and anode chambers of the flow cell and prevent product cross over. Nickel foam was used as the anode. The cathode and anode were both loaded to have a working area of 1 cm². A Hg/HgO electrode (1 M KOH) was used as the reference electrode. 1 M KOH was circulated separately in the cathode and anode chambers. High purity CO₂ (Airgas, 99.999%) was continually supplied to the back of the cathode at a flow rate of ~30 mL min⁻¹, where it could diffuse into the GDL and react with the catalyst and electrolyte interface. A constant current was applied to the cell via a DC power supply (Agilent E3633A), and the potential between the working and reference electrodes was measured by a multimeter (AidoTek VC97+).¹⁻³ Applied potentials were converted to the reversible hydrogen electrode (RHE) scale based on Equation s1,

where the pH for 1 M KOH was 14. Solution resistance was accounted for by performing iR correction utilizing electrochemical impedance spectroscopy (EIS) performed at open circuit voltage (OCV).^{4, 5}

Product selectivity calculation:

Gas phase products we analyzed directly from the cathode chamber via an online gas chromatograph (GC, GC-2010, Shimadzu) equipped with a thermal conductivity detector (TCD) to analyze CO and H_2 and flame ionization detector (FID) to analyze CH4 and C2H4. Gas products were analyzed two times for each cathode and applied current density. Liquid products from the cathode electrolyte were analyzed after electrochemical testing by NMR (1H NMR, Bruker 400 MHz spectrometer). The faradaic efficiency for gas and liquid products, respectively, were calculated using Equation s2 and s3,

$$FE = \frac{zPFC_i v}{jRT}$$
(S2)

$$FE = \frac{zFC_iV}{Q} \tag{S3}$$

where z is the number of electrons transferred per molecule of the target product *i*, *P* is the pressure (101 kPa), *F* is Faraday's constant (96,500 C mol⁻¹), C_i is the volume concentration of the target products determined by GC or NMR, *v* is the flow rate of CO₂ supplied to the back of the cathode, *j* is the steady-state current applied to the cathode, *R* is the universal gas constant (8.314 J mol⁻¹K⁻¹), *T* is the temperature (298.15 K), *V* is the total volume of electrolyte collected then tested, and *Q* is the total charge supplied to the cell during testing.

Computational Details:

The first-principles density functional theory (DFT)^{6, 7} calculations with plane wave basis set were performed using the Vienna ab initio simulation package (VASP) software^{8, 9}. The core electrons were described using the projector augmented wave (PAW)^{10, 11} pseudopotential. The cut-off energy of plane wave basis set was set as 500 eV to expand the wave functions. The generalized gradient approximation (GGA) of the revised Perdew, Burke and Ernzernhof (RPBE)¹² functionals was used to describe the electronic exchange and correlation energy term. The lattice parameter of bulk Cu was optimized to be 3.67 Å and the length of PTFE along the chain direction was relaxed to be 1.24 Å per unit CF₂. The Cu(111) surface model consists of 4 layers with each layer containing 12 Cu atoms and the Cu(100) surface model consists of 5 layers with each layer containing 9 Cu atoms. In addition, a 14 Å vacuum region was added perpendicularly to the modelled Cu surfaces to separate periodic images. The Brillouin zone was sampled by Monkhorst-pack¹³ 6×6×1 k-point grid for Cu(100) and 5×5×1 k-point grid for Cu(111), respectively.

During structural optimization, the top two atomic layers in Cu(100) and Cu(111) model together with adsorbates were allowed to relax until the force on each ion fell below 0.02 eV/Å. The free energy of a chemical reaction was calculated as follows in Equation S4,

$$\Delta G = \Delta E_{DFT} + \Delta E_{ZPE} + \Delta H_T - T\Delta S \tag{S4}$$

where ΔE_{ZPE} is the energy change derived from DFT calculation, ΔE_{ZPE} is the zero-point energy change, ΔH_T is the enthalpy change from 0 K to T K, and ΔS is entropy change for the reaction.

ZPE corrections were calculated as $ZPE = \sum_{i=1}^{i} \frac{1}{2}hv_i$, where h is the Planck's constant and v_i is the frequency of the corresponding vibrational mode of binding molecules. The vibrational heat

capacity integration $\int_{0}^{t} C_{p}(t)dt$ was used to calculate the ΔH_{T} . The entropy term is calculated as in Equation S5,

$$S = k_B * \sum_{i} \left(\frac{hv_i}{k_B T} * \frac{1}{\exp\left(\frac{hv_i}{k_B T}\right) - 1} - \ln\left[1 - \exp\left(-\frac{hv_i}{k_B T}\right)\right] \right)$$
(S5)

Where, T is the temperature of reaction, S is the vibrational entropy, h is the Planck's constant, $k_{\rm B}$ is the Boltzmann constant, v_i is the frequency of the *i*th vibrational mode.

Here, we adopted the pathway of CO₂ reduction to C_{2+} products proposed by Koper.^{14,} ¹⁵ The CO₂ reduction to C_{2+} products will start from the adsorption of CO₂ molecules on Cu surface. The adsorbed CO₂ will first be hydrogenated to form *COOH which will dissociate to form *CO. Subsequently, two adsorbed *CO could dimerize to form *COCO through a CO-CO coupling process, and then the adsorbed *COCO will be protonated to form *COCHO. Alternatively, the adsorbed CO could be first hydrogenated to form *CHO which will then be coupled with another CO to form *COCHO via a CO-CHO coupling process. Moreover, the adsorbed *COCHO will be protonated to form *CHO, and *CH₂CHO, sequentially. Toward selectively producing ethylene, *CH₂CHO will be further protonated to form *O+C₂H₄(g) and finally H₂O+C₂H₄(g). In contrast, toward producing ethanol, *CH₂CHO will be further protonated to form *CH₃CHO, and CH₃CH₂OH(l). The selectivity toward a specific two-carbon (C₂) product (i.e., ethylene or ethanol) on Cu is determined by the free energy changes for the different protonation steps of *CH₂CHO.



Fig. S1. SEM images showing clusters of (a) Cu nanoparticles and (b) PTFE nanoparticles.



Fig. S2. SEM for Cu and PTFE at different ball-milling time, some of the PTFE is highlighted in yellow for better viewing.



Fig. S3. TEM images of WET/20%PTFE catalyst powder.



Fig. S4. Additional TEM image of DRY/20%PTFE/30min catalyst powder.



Fig. S5. SEM images showcasing the effect varying the granulation time has on the morphology of the resulting catalyst. All samples shown here were prepared using 80% Cu and 20% PTFE.



Fig. S6. SEM images showcasing the effect varying the granulation time has on the surface morphology of the resulting catalyst. Also showcasing the deformation of the PTFE NP over time. All samples shown here were prepared using 80% Cu and 20% PTFE. Orange Circles highlight examples of fully exposed Cu NPs.



Fig. S7. SEM images showcasing the effect varying the PTFE mass loading has on the morphology of the resulting catalyst. All samples shown here were prepared using a ball-milling time of 30 min.



Fig. S8. Schematic illustration of Roll-to-Roll fabrication for the innovative cathode



Fig. S9. SEM images and EDS analyses of prepared catalysts: (a) DRY/20%PTFE/30min, (b) WET/20%PTFE. EDS analyses indicate that on DRY/20%PTFE/30min the weight ratio of Cu to F is 3.35, and on WET/20%PTFE the areas of A1, A2, and A3 contain 100% F but no Cu, while A4 and A5 contain 100% Cu but no F.



Fig. S10. SEM image of the cross section of a prepared WET/20%PTFE cathode.



Fig. S11. (a) Full range XPS and High resolution XPS analysis of (b) F 1s and (c) Cu 2p peaks for select catalyst powders.



Fig. S12. Cyclic voltammograms of (a) DRY/20%PTFE/30min and (b) WET/20%PTFE under various scan rates. (c) Current density plotted against CV scan rates for DRY/20%PTFE/30min and WET/20%PTFE to find the double-layer capacitance.



Fig. S13. Schematic of flow cell.



Fig. S14. Stability of DRY/20%PTFE/30min for 12 h flow cell testing at 200 mA cm⁻².



Fig. S15. Atomistic structures of a short $(CF_2)_4$ chain (a) chemically adsorbed perpendicularly and (b) physically adsorbed parallelly on a Cu(111) surface. In the Fig., the yellow, grey and cyan balls represent Cu, C, and F atoms, respectively.



Fig. S16. Optimized configuration of CO adsorption on (a) clean Cu(111), (b) cPTFE- Cu(111), (c) pPTFE-Cu(111), (d) clean Cu(100), (e) cPTFE-Cu(100), and (f) pPTFE-Cu(100) surface. In the Fig., the yellow, grey, cyan, and red balls represent Cu, C, F, and O atoms, respectively. The Cu site covered by CO was chosen as the active site to catalyze CO₂ reduction.



Fig. S17. Optimized adsorption configurations of *COCHO on (a) Cu(111), and (b) pPTFE-Cu(111) surfaces. Here, the yellow, grey, cyan, red, and white balls represent Cu, C, F, O, and H atoms, respectively.

Catalyst Deposited Onto GDL	Contact Area ±2 (°)
WET/20%PTFE	115
WET/20%Nafion	145
DRY/20%PTFE/0sec	Not able to deposit
DRY/20%PTFE/30sec	140
DRY/20%PTFE/60min	145
DRY/5%PTFE/30min	140
DRY/15%PTFE/30min	145
DRY/20%PTFE/30min	145
DRY/25%PTFE/30min	140
DRY/35%PTFE/30min	145

 Table S1. Water contact angle of as prepared cathodes.

Table S2. Detected product concentration when a current density of 400 mA cm⁻² is applied

to a Cu and PTFE containing cathode under a gaseous feed of Ar.

		Product								
	H ₂ CO CH ₄ Formate n-Propanol Acetate C ₂ H ₅ OH C ₂ I							C ₂ H ₄		
Detected PPM	4600	0	2*	0	0	0	0	0		

* When CO_2 is used as the feed gas detected ranges of CH_4 are around 30 ppm when tested at 400 mA cm⁻². Due to the low concentration and the lack of evidence of any other carbon products it is assumed that this detected CH_4 is a containment either from the Ar supply tank or the atmosphere.

PTFE	Farad	laic Effi	ciency (9	%)					V (vs.
Mass	H ₂	CO	CH ₄	C ₂ H ₂	Formate	Ethanol	Acetate	n-	RHE)
Loading								propanol	
5%	5.3	47.8	0.1	24.2	4.4	10.5	0.5	3.7	-0.86
	± 0.1	± 3.1	± 0.1	± 4.1	± 0.6	± 2.9	± 0.2	± 0.1	± 0.02
15%	6.5	36.2	0.0	28.2	5.6	14.2	0.6	6.2	-1.06
	± 0.4	± 5.8	± 0.0	± 0.4	± 1.8	± 1.5	± 0.1	± 1.5	± 0.16
20%	9.1	14.4	0.1	43.2	2.2	22.8	0.9	4.9	-1.34
	± 0.2	±0.8	± 0.0	±0.8	± 0.2	± 0.5	± 0.0	± 0.2	± 0.01
25%	27.1	6.5	2.2	33.5	1.1	23.0	2.7	1.2	-1.29
	± 5.5	±2.3	±1.1	±4.4	± 0.4	± 0.6	± 1.0	± 1.2	± 0.06
35%	67.9	3.2	13.0	3.8	1.1	9.0	2.5	0.0	-1.53
	± 0.6	± 0.2	± 1.4	± 0.6	± 0.2	± 2.1	± 0.4	± 0.0	± 0.22

Table S3. Detailed Faradaic efficiency of all the CO2RR products and potentials when catalystprepared with differing PTFE mass loadings were tested under 200 mA cm⁻².

Table S4. Detailed Faradaic efficiency of all the CO2RR products and potentials of catalyst prepared with 20% PTFE mass loading, but various ball-milling times tested under 200 mA cm⁻².

Ball-	Farad	laic Eff	iciency	(%)					V (vs.
milling	H ₂	CO	CH ₄	C ₂ H ₂	Formate	Ethanol	Acetate	n-	RHE)
Time								propanol	
30 sec	7.1	33.6	0.1	33.1	4.0	15.2	0.8	5.2	-1.22
	± 0.3	± 1.4	± 0.0	± 0.2	± 0.0	± 0.4	± 0.1	± 0.2	± 0.17
9 min	7.3	32.4	0.0	33.0	5.6	16.2	0.5	5.2	-0.89
	± 0.3	± 1.8	± 0.0	± 1.1	± 0.1	± 0.4	± 0.0	± 1.8	± 0.00
15 min	7.7	28.2	0.0	35.4	4.8	16.9	0.5	6.3	-0.8
	± 0.1	± 0.3	± 0.0	± 0.3	± 0.3	± 0.4	± 0.1	± 0.0	± 0.01
30 min	9.1	14.4	0.1	43.2	2.2	22.8	0.9	4.9	-1.34
	± 0.2	± 0.8	± 0.0	± 0.8	± 0.2	± 0.5	± 0.0	± 0.2	± 0.01
60 min	10.5	13.2	0.2	42.8	2.2	24.3	1.0	4.5	-1.06
	± 0.1	± 2.2	± 0.1	± 2.3	± 0.5	± 1.7	± 0.2	± 0.6	± 0.01

Table S5. Detailed Faradaic efficiency of all the CO2RR products and potentials when testing

Current	Farad	aic Effi	ciency (%)					V (vs.
Density	H ₂	CO	CH ₄	C ₂ H ₂	Formate	Ethanol	Acetate	n-	RHE)
(mA								propanol	
cm ⁻²)									
100	9.1	29.6	0.1	26.6	5.6	19.1	0.6	5.2	-1.00
	± 0.1	± 0.5	± 0.1	± 3.1	± 1.7	± 7.5	± 0.2	± 1.0	± 0.17
200	9.1	14.4	0.1	43.2	2.2	22.8	0.9	4.9	-1.34
	± 0.2	± 0.8	± 0.0	± 0.8	± 0.2	± 0.5	± 0.0	± 0.2	± 0.01
300	9.3	12.4	0.1	44.7	1.7	23.7	1.0	4.3	-1.67
	± 0.6	± 2.0	± 0.0	± 0.9	± 0.1	± 4.1	± 0.3	± 0.1	± 0.17
400	11.1	8.3	0.2	44.3	1.2	28.4	1.9	3.1	-1.87
	± 0.9	± 0.8	± 0.1	± 2.3	± 0.2	± 0.4	± 0.3	± 0.2	± 0.03
500	14.9	4.6	0.2	37.9	1.1	31.4	3.4	2.8	-1.99
	± 0.9	± 1.2	± 0.0	± 4.0	± 0.3	± 4.8	± 1.1	± 0.5	± 0.37
600	25.9	4.0	0.6	35.7	0.6	27.1	3.7	1.7	-2.44
	± 3.9	± 0.9	± 0.3	± 2.7	± 0.1	± 1.6	± 0.7	± 0.6	± 0.25
700	33.2	3.5	0.8	31.5	0.6	25.0	3.5	1.5	-2.86
	± 2.6	± 0.7	± 0.3	± 2.5	± 0.1	± 1.3	± 0.5	± 0.4	± 0.10

DRY/20%PTFE/30min under various current densities.

Table S6. Detailed Faradaic efficiency of all the CO2RR products and potentials when testingWET/20%PTFE under various current densities.

Current	Farada	aic Effic	iency (%)					V (vs.
Density	H ₂	CO	CH ₄	C ₂ H ₂	Formate	Ethanol	Acetate	n-	RHE)
(mA								propanol	
cm ⁻²)									
100	15.7	51.6	0.0	11.6	10.4	6.8	0.5	2.6	-0.66
	± 0.0	± 2.3	± 0.0	± 1.4	± 0.4	± 1.2	± 0.2	± 0.7	± 0.01
200	19.3	30.8	0.3	21.7	7.8	12.7	0.8	4.5	-0.80
	± 3.7	± 2.6	± 0.2	± 0.8	± 0.3	± 3.1	± 0.2	± 0.8	± 0.11
300	17.6	23.7	0.3	32.1	6.6	11.9	0.7	5.0	-1.04
	± 3.8	± 0.9	± 0.1	± 4.4	± 0.3	± 1.1	± 0.1	± 0.8	± 0.12
400	14.3	21.7	0.1	34.4	5.5	14.8	0.8	5.8	-1.11
	± 2.8	± 2.7	± 0.0	± 0.4	± 0.6	± 3.0	± 0.2	± 0.8	± 0.08
500	15.7	20.9	0.1	38.2	4.7	12.0	0.6	4.9	-1.29
	± 2.8	± 0.7	± 0.0	± 1.2	± 0.8	± 0.5	± 0.1	± 0.4	± 0.11
600	16.4	17.1	0.3	39.5	3.7	16.0	1.0	5.0	-1.41
	± 2.4	± 0.6	± 0.1	± 1.6	± 0.5	± 0.7	± 0.0	± 0.2	± 0.06
700	16.5	15.6	0.2	43.4	2.8	14.9	0.9	5.2	-1.56
	± 1.5	± 1.4	± 0.1	± 1.0	± 0.2	± 0.8	± 0.1	± 0.3	± 0.06

Table S7. Detailed Faradaic efficiency of all the CO2RR products and potentials when testingWET/20%Nafion under various current densities.

Current	Farad	aic Effi	ciency (%	%)					V (vs.
Density			• •	,					RHE)
(mA	H ₂	CO	CH ₄	C ₂ H ₂	Formate	Ethanol	Acetate	n-	
cm ⁻²)								propanol	
100	22	34.4	0.1	12.7	15.2	10.4	0.6	4.4	-0.62
	± 5.2	±12.2	± 0.1	± 1.6	± 0.5	± 4.4	± 0.2	± 1.0	± 0.01
200	24.5	28.6	0.5	17.8	10.5	13.3	0.5	3.7	-0.83
	± 2.3	± 1.5	± 0.1	± 2.4	± 0.5	± 2.2	± 0.1	± 0.1	± 0.07
300	20.9	22.1	0.4	27.9	8.0	15.7	0.4	4.7	-0.96
	± 3.1	± 4.3	± 0.2	± 7.4	± 0.8	± 1.4	± 0.0	± 0.3	± 0.10
400	21.2	22.8	2.1	23.6	5.4	19.3	0.7	3.9	-1.32
	± 2.1	± 0.6	± 0.4	± 1.1	± 0.1	± 2.9	± 0.0	± 0.6	± 0.20
500	19.5	22.8	4.5	24.5	3.0	21.1	1.7	2.7	-1.54
	± 0.3	±0.4	± 0.3	± 0.7	± 0.2	± 0.1	± 0.2	± 0.2	± 0.15
600	23.5	20.9	3.1	26.5	4.5	16.1	1.3	3.9	-1.71
	± 1.5	± 3.1	± 2.9	± 0.7	± 1.9	± 4.5	± 0.8	± 1.2	± 0.24
700	28.5	12.7	3.1	27.9	3.1	16.3	1.5	3.7	-2.18
	± 3.1	± 5.2	±3.0	± 4.7	± 1.7	± 2.7	± 0.9	± 2.1	± 0.78

 Table S8. A summary of recent representative catalysts for CO2-to-ethylene and ethanol

 conversion.

Catalyst	Electrolyte	$\frac{FE(C_{2+})}{(\%)}$	Approx.	Current	CO ₂ Flow	Active	Ref
		(70)	Product Ratio	(mA cm ⁻²)	Rate	(cm ²)	
PTFE Coated Cu Nanoparticles	1 М КОН	77.6	8.1	400	30 ml	1	This work
PTFE Coated Cu Nanoparticles	1 M KOH	75.5	12.9	500	30 ml	1	This work
Cu/C/PTFE	1 M KOH	~52	3.4	~250	5 sccm	0.66	16 Nat. Commun. 2021
Ce(OH)x/Cu/PTFE	1 М КОН	~78	0.7	128	50 sccm	1	17 Nat. Commun. 2019
graphite/carbon NPs/Cu/PTFE	10 M KOH	~85	11.5	225	30 mL	Not reported	18 Science 2018
de-alloyed Cu-Al	1 M KOH	>80	No liquid products reported	400	56 sccm	1	19 Nat. 2020
Cu nanosheets with nanoscaled defects (H-cell testing)	0.1M K ₂ SO ₄	83.2	No C ₁ products reported	~60	Not reported	0.07	20 J. Am. Chem. Soc. 2020
CuO/Al2CuO4-23 (H-cell testing)	0.1 M KHCO3	82.4	38.5	Not reported	Not reported	Not reported	21 Energy Environ. Sci. 2022
CuO/Al2CuO4-23	1 М КОН	70.1	5.4	600	20 sccm	1	21 Energy Environ. Sci. 2022
N-Doped C/Cu	1 M KOH	93	29.2	~300	50 mL	5	22 Nat. Energy 2020
N-doped graphene quantum dots on oxide-derive Cu nanorods	1 M KOH	75	6.9	282	20 sccm	1	23 Angew. Chem., Int. Ed. 2020
Ag0.14/Cu0.86	1 М КОН	~56	1.84	400	Not reported	Not reported	24 J. Am. Chem. Soc. 2019
Pyridinium/Cu	1 M KHCO3	86	13.8	232	50 sccm	1	25 Nature 2020
In situ electrodeposited Cu	7 М КОН	90	17.8	580	50 sccm	1	26 Nat. Cal. 2020
Catalyst:ionomer bulk heterojunction	7 М КОН	67.2	3.7	510	50 mL	1	27 Science 2020
Catalyst:ionomer bulk heterojunction	7 М КОН	87.5	8.2	1170	50 mL	1	27 Science 2020

Table S9. Ca	lculated CO	adsorption	energy, fro	ee energy	change	of CO-CO	dimerization,	and
free energy cl	nange of CO	-CHO dime	rization of	n differen	t Cu sur	faces.		

	Cu(111)	CF2-	PTFE-	Cu(100)	CF2-	PTFE-
		Cu(111)	Cu(111)		Cu(100)	Cu(100)
CO adsorption energy (eV)	-0.47	-0.48	-0.51	-0.54	-0.55	-0.59
Free energy change of CO-CO (eV)	1.32	1.30	1.13	0.73	0.71	0.68
Free energy change of CO-CHO (eV)	-0.24	-0.24	-0.29	-0.31	-0.31	-0.38
Activation energy for CO-CHO (eV)	0.83	0.82	0.78	0.65	0.64	0.60

Table S10. Calculated number of electrons per Cu atom on intrinsic and PTFE decorated

Cu(111) surface.

Model	Intrinsic Cu(111)	pPTFE-Cu(111)
Number of electrons per Cu atom	11.000	10.996

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