

Sustainable hydrothermal carbon for advanced electrochemical energy storage

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Supplementary

Table S1 Physicochemical properties of raw hydrochar prepared by the hydrothermal processing of selected feedstock.^a

Feedstock	HT	Reaction conditions			Yield (wt%)	Proximate analysis		Ultimate analysis (wt%)					Atomic ratio		pH	HHV (MJ/kg)	Ref.	
		T (°C)	RT (h)	F/W		FC	VM	Ash	C	H	O	N	S	H/C	O/C			
Loblolly pine	HTC	200-	0.01	1:30	62.44-	14.4	82.9	-	51.4	6.14-	40.3	-	-	-	-	21.41-22.39	¹	
		230	7-		79.09	4-	1-		4-	6.48	9-							
			0.08			17.0	86.1		53.0		42.1							
			3			4	3		5		7							
Sewage sludge	HTC	180-	0.5-8	1:9	53.00-	6.14-	16.7	59.5	19.6	3.22-	2.13-	1.12-	0.49-	1.80-	0.07-	-	9.80-11.79	²
		260			66.19	13.2	9-	3-	2-	3.73	10.5	1.64	0.67	1.99	0.33			
						4	34.3	72.0	24.4		4							
						3	2	9										
Sludge	HTC	220	5	1:3-4:1	55.12-	10.6	25.0	53.5	27.3	3.90-	0.55-	5.35-	0.52-	-	-	-	10.65-12.89	³
					63.96	3-	6-	3-	7-	4.25	7.67	5.81	0.60					
						20.7	34.5	59.8	29.0									
						4	2	3	3									
Sewage sludge	HTC	160-	-	-	65.64-	1.89-	12.7	72.0	9.99-	1.08-	4.39-	1.53-	0.58-	1.28-	0.33-	-	-	⁴
		280			77.50	4.95	4-	9-	13.6	1.77	9.46	2.30	0.73	1.56	0.52			
						26.0	82.3	5										
						2	1											
Sewage sludge (10% humic acid)	HTC	250	5		41.3	-	30.6	60.3	16.8	2.45	9.14	1.88	0.3	-	-	-	7.66	⁵
						1	9	4										
Beet pulp	HTC	180-	1-4	-	-	20.1	77.7	0.88-	48.0-	5.67-	26.3	1.61-	0-0.1			3.9	19.61-25.36	⁶
		220				—	8-	1.00	60.8	6.15	0-	2.09				4-		
						29.4	66.7				40.3					4.4		
						6	1				3					5		
Rice straw	HTC	180-	4	8:25				18.1	43.5	4.40-	16.8	1.16-		0.27-	0.40-	-	-	⁷
		260						7-	1-	4.75	5-	1.60		0.36	0.92			
								24.4	52.7		32.4							
								1	5		2							
Digestate	HTC	210	0.5-5	-	70.0-	20.1-	45.6-	29.6-	41.9-	3.4-	19.8-	2.3-	0.26-	-	-	-	16.0-16.3	⁸
					75.6	22.4	49.9	31.2	42.4	3.8	22.0	2.4	0.28					
Rape straw	HTC	160-	0.5	-	-	12.8	56.6	7.24-	44.9	4.98-	15.1	2.23-	0.78-	0.91-	0.17-	-	18.13-27.04	⁹
		240				6-	6-	10.8	0-	5.68	7-	2.91	1.33	1.48	0.65			
						32.5	79.9	3	65.6		38.7							
						1	0	7			7							

		180	0.25-	-	-	12.7	71.3	7.46-	53.3	5.24-	24.9	2.49-	1.16-	1.09-	0.32-	19.88-22.83		
			2			9-	8-	8.04	9-	5.47	2-	2.59	1.34	1.18	0.41			
						21.1	79.1		58.4		29.5							
						6	7		4		0							
Cellulose	HTC	150 –	0.5	–	50.4 –	9.6 –	56.9	1.2 –	43.9	4.6 –	24.1	–	–	0.80	0.26	–	16.6 – 26.8 ¹⁰	
		250			92.5	41.2	–	1.9	–	6.6	– 48			–	–			
							88.9		69.4					1.80	0.82			
Holocellulose	HTC	220	4 –	3:20	22.0 –	5.58	44.2	1.31	48.7	4.32	22.6	–	–	0.71	0.23	–	16.5 – 26.8 ¹¹	
			20		66.7	–	–	–	–	–	–			–	–			
						50.4	87.9	5.10	73.0	5.71	45.6			1.60	0.85			
Bamboo	HTC	200 –	1	1:10	39.3 –	1.09	55.1	0.95	56.0	5.52	21.3	0.42	0.02 –	0.91	0.22	5.2	–	¹²
		260			64.8	–	–	–	–	–	–	–	0.03	–	–	–		
						43.9	98.0	1.11	73.2	5.99	37.6	0.69		1.28	0.50	5.4		
Tomato peel	HTC	150 –	1.6 –	2:125-	27.6 –	–	–	–	51.9	7.2 –	20.9	0.58	0.05 –	1.31	0.23	–	23.6 – 34.8 ¹³	
		250	18.4	3:20	87.7				–	8.2	–	–	0.65	–	–			
									69.7		39.4	2.00		1.70	0.57			
Corn husk	HTC	260	0.25	1:12	33.2	28.4	68.1	3.7	63.4	5.87	25.1	1.93	<0.01	1.11	0.30	–	27.7	¹⁴
Corn cobs	HTC	230 –	0.5	1:6	–	–	–	–	59.0	5.18	27.0	0.67	0.10 –	0.93	0.30	–	21.9 – 25.2 ¹⁵	
		260							–	–	–	–	0.12	–	–			
									66.9	5.72	34.5	0.87		1.17	0.40			
Wheat straw	HTC	200 –	6	1:20	35.7 –	–	–	9.3 –	51.2	4.8 –	18.8	0.5 –	0.2 –	0.90	0.22	4.9	21.0 – 26.2 ¹⁶	
		260			53.5			10.8	–	5.7	–	1.1	0.3	–	–	–		
									64.2		33.1			1.34	0.48	6.3		
Grape pomace	HTC	175 –	0.17	1:4	46.5 –	29.2	54.3	1.1 –	58.6	5.8 –	23.5	1.72	–	1.04	0.26	–	24.3 – 28.3 ¹⁷	
		275	– 1		61.1	–	–	3.4	–	6.4	–	–	–	–	–			
						43.0	69.3		68.3		33.0	2.32		1.27	0.42			
Miscanthus	HTC	180 –	2 –	1:10	58 – 80	15.5	73.2	0.59	53.5	5.8 –	29.9	0.07	–	1.10	0.36	–	21.1 – 23.9 ¹⁸	
		200	12			–	–	–	–	6.2	–	–	–	–	–			
						24.3	81.7	1.79	63.0		39.2	0.29		1.33	0.55			
Cotton stalk	HTC	180 -	1 – 8	1:15	~34.0 –	15.0	47.4	5.16	51.2	4.76	10.3	0.68	–	0.91	0.11	–	19.7 – 25.1 ¹⁹	
		260			61.8	–	–	–	–	–	–	–	–	–	–			
						43.4	71.5	12.0	70.6	5.81	36.6	1.57		1.31	0.54			
Solid digestate	HTC	180 –	1	1:8	46.3 –	–	–	9.60	55.2	6.42	19.8	1.88	0.71 –	1.09	0.21	5.8	24.1 – 29.9 ²⁰	
		260			80.7			–	–	–	–	–	0.78	–	–			
								16.7	69.8	7.08	35.2	3.22		1.53	0.48	6.8		
Lipid extracted algae	HTC	180 –	0.5	–	51.8 –	10.4	78.3	4.10	54.5	7.33	21.8	8.10	0.34 –	1.54	0.27	–	23.6 – 27.7 ²¹	
		240			74.5	–	–	–	–	–	–	–	0.42	–	–			

						16.3	85.5	6.54	59.7	8.04	27.5	8.94		1.73	0.38				
Sawdust	HTC	220	1	1:5		56.5	18.8	76.6	1.60	50.6	5.35	41.8	0.59	0.09	1.26	0.62	—	20.5 ²²	
Sewage sludge						59.1	4.40	35.8	59.8	23.6	2.84	10.6	2.56	0.56	1.43	0.34	—	11.8	
Sewage sludge	HTC	220	1	1:9		—	15.7	31.7	52.6	43.6	4.79	42.6	9.52	1.03	1.32	0.73	—	16.2 ²³	
Sawdust	HTC	220	10	1:6		68.2	24.6	74.4	0.85	58.1	6.06	34.1	0.91	0.01	1.25	0.44	—	23.9 ²⁴	
Swine manure						48.7	10.3	69.8	20.4	49.5	5.78	20.8	3.15	0.35	1.40	0.32	—	21.5	
Mixture ^b						60.5	16.4	71.9	11.7	51.0	5.92	28.1	2.94	0.33	1.39	0.41	—	21.62	
Cow manure	HTC	250- 300	0.5-2 300	1:10		51.29- 42.25	26.5 3- 54.1 5	30.2 3- 46.0 4	27.4 8- 34.2 3	46.5 4.29 54.1 5	3.76- 8- 5.88	20.2 1.71	1.31- 0.32	0.11- 1.10	0.81- 0.33	0.08- —	19.52-23.62	²⁵	
Swine manure	HTC	180 – 200	10	1:4		55.5 – 66.4	5.57 —	68.7 —	21.3 —	46.2 —	5.44 —	17.1 —	3.00 —	0.40 – 0.45	1.29 —	0.25 —	—	²⁶	
Corn stalk ^c	HTC	230 190	0.75 0.5	1:25 7:100		39.0 64.7	18.0 11.6	74.3 80.7	3.54 3.12	53.4 48.9	5.67 5.72	39.6 23.1	1.12 3.24	0.13 1.14	1.27 0.17	0.56 1.43	— 0.67	22.8 21.7	²⁷
Red seaweed ^c	HTC	180	0.33	3:100		32.1	24.4	59.9	15.7	45.6	6.0	46.6	1.9	—	1.58	0.77	—	17.9 ²⁸	
Cellulose	HTL	280	0.5	—		46.2	55.1	42.2	2.7	76.5	4.5	16.3	—	—	0.71	0.16	—	27.7 ¹⁰	
Cellulose	HTL	280	4	1:10		34.0	—	—	—	72.9	4.73	22.4	—	—	0.78	0.23	—	27.1 ²⁹	
Xylan						—	—	—	—	73.0	4.65	22.6	—	—	0.76	0.23	—	28.1	
Bamboo	HTL	280	1	1:10		36.7	35.5	63.8	0.71	74.6	5.37	19.2	0.81	0.03	0.86	0.19	5.3	— ¹²	
Coconut fiber	HTL	300 – 350	0.5	1:10		~ 35 – 40	38.5 —	53.6 4.9	4.3 – —	73.2 —	4.52 —	20.2 —	1.13 —	0.35 – 0.36	0.74 —	0.21	—	28.7 – 29.4 ³⁰	
Eucalyptus leaves						~ 30 – 40	31.7 —	56.2 9.9	7.1 – —	68.9 —	5.93 —	20.5 —	1.60 —	0.72 – 1.52	1.00 —	0.22 —	—	28.7 – 29.4	
Tahoe mix	HTL	295	0.5	1:8		50.1	—	—	—	73.0	5.14	19.9	0.14	—	—	0.20	—	29.5 ^{31, 32}	
Loblolly pine						52.4	—	—	—	72.1	4.91	21.1	0.36	—	—	0.22	—	29.0	
Pinyon/Juniper						48.7	—	—	—	71.1	5.25	21.6	0.34	—	—	0.23	—	28.0	
Sugarcane bagasse						42.8	—	—	—	64.8	4.69	19.6	0.72	—	—	0.23	—	24.2	
Corn stover						38.0	—	—	—	67.4	4.78	18.1	1.18	—	—	0.20	—	26.3	
Rice hulls						52.2	—	—	—	49.7	3.35	15.5	0.36	—	—	0.23	—	18.5	
Cotton stalk	HTL	280 – 300	4	1:15		~ 25.8 – 28	39.8 —	45.8 —	3.21 —	72.1 —	5.08 —	9.22 —	1.59 —	—	0.82 —	0.09 —	—	25.5 – 25.7 ¹⁹	

						43.1	50.1	9.64	73.9	5.28	17.1	1.81	0.88	0.18				
Sewage sludge/wheat stover	HTL	350	0.25-1.5	1:10	36.66-56.51	-	-	-	17.8	7-	1.56-	2.49-	1.15-	0.35-	1.04-	0.09-	33	
Cow manure	HTL	400	0.2-0.5	1:10	38.90-11.31	-	-	-	49.1	3.38-	36.7	0.87-	0.55-	0.70-	0.48-	-	18.51-20.43	
Cow manure	HTL	425	0.2-0.33	1:10	12.08-45.13	-	-	-	41.0	2.70-	47.0	0.98-	0.66-	0.79-	0.76-	-	11.07-16.55	
Rice straw	HTL	300	1.5	1:20	25.6	26.4	52.2	-	-	-	-	-	-	0.94	0.17	5.9	-	
Pig manure				3:20	43.7	35.4	26.8	-	-	-	-	-	-	0.91	0.19	6	-	
Sugarcane bagasse	HTL	300	6	4:31	26.8	-	-	-	79.3	5.34	15.4	0.88	0.11	0.07	0.19	5.8	-	
Hickory				5:29	27.8	-	-	-	78.5	5.14	16.4	0.33	0.06	0.07	0.21	5.4	-	
Peanut hull				11:62	36.9	-	-	-	76.4	6.07	17.5	2.06	0.13	0.08	0.23	6.0	-	
Eucalyptus bark	HTL	300	2	1:10	40.0	34.0	60.1	5.9	72.7	5.05	22.2	-	-	0.83	0.23	-	29.2	
Sawdust	HTL	300	1	1:10	24.9	-	-	0.52	-	-	-	-	-	1.02	0.28	4.1	-	
<i>Salix psammophila</i>	HTL	300	1	2:25	-	-	-	15.2	66.3	5.21	27.2	1.26	-	0.94	0.31	5.2	-	
<i>Salix psammophila</i>	HTL	300	1	1:10	35.0	-	-	7.92	73.6	7.90	17.7	0.80	-	1.29	0.18	-	-	
<i>S. platensis</i>	HTL	350	3	1:3	6.0	-	-	-	24.6	2.61	6.62	2.07	0.30	0.23	-	13.1	43	
<i>N. salina</i>	HTL	310-350	2-3	1:3	28.0-32.0	-	-	-	67.7-67.9	7.26-7.75	9.30-10.6	2.63-2.65	0.93-1.76	0.41-0.47	-	-	32.5-33.6	43
Coconut fiber	HTG	375	0.5	1:10	35.3	48.8	42.6	8.6	78.2	4.31	15.9	1.23	0.33	0.66	0.15	-	30.6	
Eucalyptus leaves					28.1	42.6	43.2	14.2	72.2	4.81	19.9	1.64	1.51	0.80	0.21	-	28.7	
Wheat straw	HTG	460	0.33	1:100	-	-	-	9.8	66.9	2.05	18.2	2.4	0.65	0.37	0.20	-	-	
<i>C. glomerata</i>					-	-	-	36.2	44.2	2.5	10.6	3.4	3.1	0.68	0.18	-	-	

^a HT: hydrothermal technologies; T: temperature; RT: retention time; F/W: feed to water mass ratio; FC: fixed carbon; VM: volatile matter; HHV: higher heating value.

^b Hydrochar was produced from co-HTC of swine manure and sawdust in the mass ratio of 3:1.

^c Hydrochar was produced from microwave-assisted HTC.

Table S2 Main inorganic element content in pristine hydrochar obtained from hydrothermal processing of various feedstocks.

Feedstock	HT	Reaction conditions			P (g/kg)	K (g/kg)	Ca (g/kg)	Mg (g/kg)	Na (g/kg)	Si (g/kg)	Al (g/kg)	Fe (g/kg)	Cu (g/kg)	Zn (g/kg)	Ni (g/kg)	Ti (g/kg)	Ref.
		T (°C)	RT	F/W (h)													
Sewage sludge	HTC	180	1	–	7.2	14.4	18.9	3.3	18.5	21.8	20.3	2.8	1.5	2.0	1.4	45	
Sewage sludge	HTC	220	1	1:5	–	18.1	17.4	12.3	6.7	17.4	35.0	43.4	1.9	0.7	0.4	13.7	22
Sawdust					–	2.5	9.0	1.6	1.1	2.6	0.8	1.0	0.3	0	0	1.7	
Mixture ^c					–	5.4 –	5.0 –	3.2 –	2.0 –	5.0 –	10.3 –	10.3 –	0.8 –	0.2 –	0 – 0.2	3.4 –	
						10.9	13.0	9.0	4.3	10.4	21.4	31.7	1.4	0.5		9.7	
Lincomycin residue ^d	HTC	120 – 210	1	1:10	–	–	87.5 –	1.08 –	–	–	1.91 –	11.5 –	–	–r	–	–	46
Cow manure	HTC	275	30	1:10	–	0.22	9.78	5.68	0.12	–	0.48	2.01	–	–	–	–	25
Herbal tea waste	HTC	120 – 240	0.5	1:10	3.35 –	6.61 –	43.11 –	3.79 –	0.51 –	28.39 –	10.01 –	12.09	–	–	–	1.31 –	47
					8.45	9.62	47.60	6.23	0.64	40.06	15.06	–				2.37	
																25.91	
	HTL	300			4.68	6.75	49.98	20.39	0.40	78.95	26.99	46.81	–	–	–	3.93	
Penicillin mycelial waste ^d	HTC	120 – 240			16.15 –	4.22 –	57.26 –	2.59 –	0.60 –	0.69 –	0.86 –	1.87 –	–	–	–	–	
	HTL	300			65.12	11.07	163.13	11.60	1.06	1.27	1.70	6.78					
Sewage sludge	HTC	120 – 240			113.39	4.16	232.97	21.58	0.61	2.02	2.04	8.36	–	–	–	–	
					33.0 –	16.29	21.01 –	11.63	1.34 –	190.53	87.44 –	42.17	–	–	–	4.84 –	
					39.88	–	23.50	–	1.42	–	106.51	–				5.06	
	HTL	300			17.73		14.66		200.31		43.73						
Swine manure	HTL	330	0.5	1:5	39.05	18.62	24.14	15.56	1.39	210.61	109.78	46.48	–	–	–	5.10	
Micoralgae					30000	4050	13261	13980	1757	–	18750	16902	3940	2930	64	–	48
Salix psammophila	HTC	180 – 270	0 – 4	1:10	–	0.12 –	10.9 –	0.16 –	0.02 –	–	–	–	–	–	–	–	49
						0.13	13.2	0.33	0.04								

	HTL	300	1	1:10	–	0.15	7.38	0.64	0.02	–	–	–	–	–	–	–	
Rice straw	HTL	300	1	1:10	–	0.42	5.63	3.52	0.01	–	–	–	–	–	–	–	
Bamboo					–	0.01	BDL	0.03	BDL	–	–	–	–	–	–	–	
Soybean straw					–	0.43	3.21	0.32	BDL	–	–	–	–	–	–	–	
Pomelo peel					–	0.09	2.97	0.30	BDL	–	–	–	–	–	–	–	
Pine needle					–	0.29	7.05	0.86	0.04	–	–	–	–	–	–	–	
<i>Enteromorpha prolifera</i>					–	1.89	47.1	12.7	0.24	–	–	–	–	–	–	–	
Sugarcane bagasse	HTC	200-250	6	4:31	0 – 0.2	0.1	0.3 – 0.4	0.2 – 0.3	0.3	–	0.1	0.1	–	–	–	–	37
	HTL	300			0.3	0.1	0.6	0.3	0.4	–	0.1	0.1	–	–	–	–	
Hickory	HTC	200-250		5:29	0	0.1	0.7 – 0.8	0.3 – 0.4	0.2 – 0.4	–	0.1	0.1	–	–	–	–	
	HTL	300			0.1	0.1	1.3	0.1	0.1	–	0.1	0.4	–	–	–	–	
Peanut hull	HTC	200-250		11:62	0.6 – 0.7	0.3	0.7 – 0.8	0.2 – 0.3	0.2 – 0.3	–	0.1 – 0.4	0.2 – 0.4	–	–	–	–	
	HTL	300			1.7	0.3	1.6	0.5	0.2	–	0.4	0.3	–	–	–	–	
Wheat straw	HTG	460	0.33	1:100	–	41.1	54.2	5.7	18.0	–	–	–	–	–	–	–	44
<i>C. glomerata</i>					–	294	122	82	175	–	–	–	–	–	–	–	
Cattle manure	HTG	440	0.33	1:39	–	57.4	48.6	13.4	26.7	–	–	–	–	–	–	–	50

^a HT: hydrothermal technologies; T: temperature; RT: retention time; F/W: feed to water mass ratio; BDL: below detection limit;

^b Hydrochar was produced from co-HTC of swine manure and sawdust in the mass ratio of 3:1 with water recirculation from 0 – 4 times;

^c Hydrochar was produced from co-HTC of sawdust and sewage sludge in the mass ratio of 1:3 – 3:1.

^d Hydrochar was produced from microwave-assisted HTC.

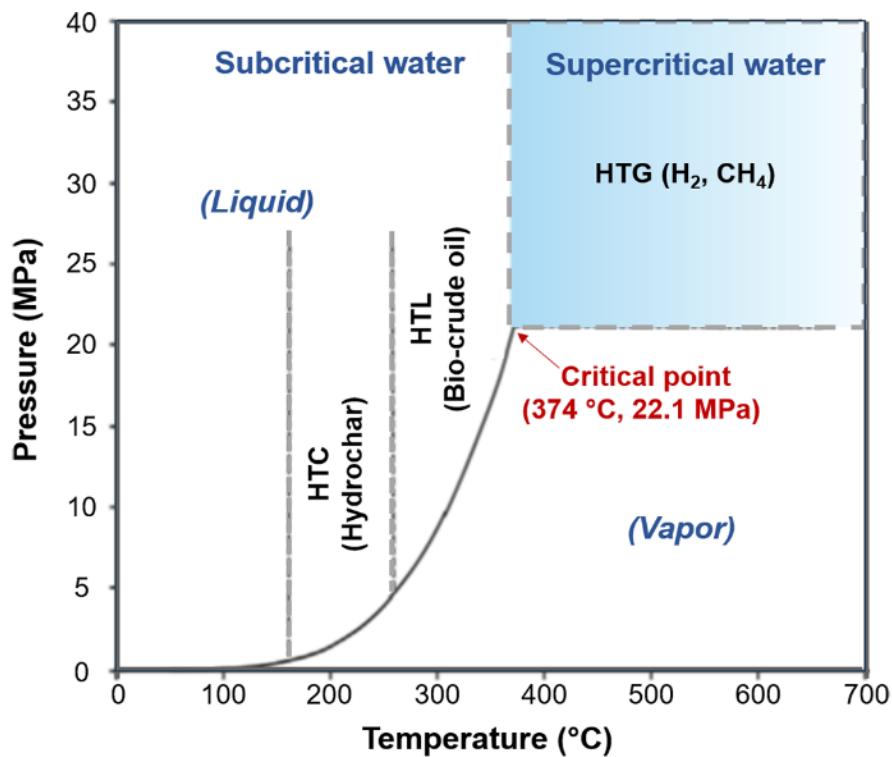


Fig. S1 Classification of hydrothermal regions and their resulting products with reference to the pressure-temperature phase diagram of water. Adapted from ref.⁵¹⁻⁵⁴

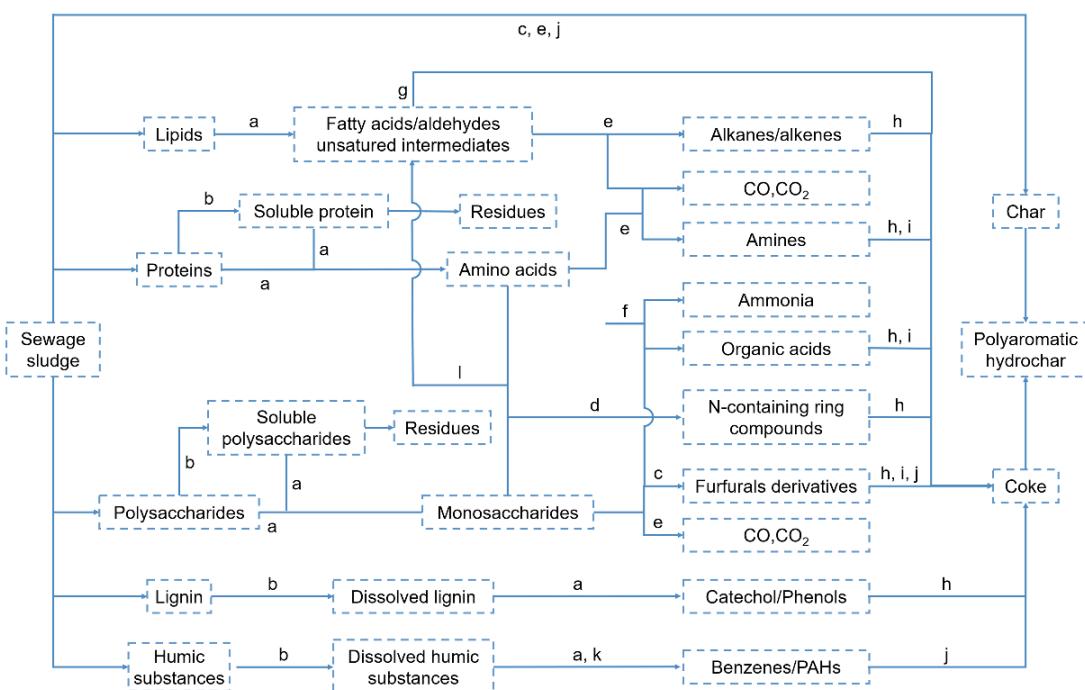


Fig. S2 Schematic reaction pathways of sewage sludge to hydrochar: (a) hydrolysis, (b) solubilization, (c) dehydration, (d) Maillard reaction, (e) decarboxylation, (f) deamination, (g) aggregation, (h) polymerization, (i) aromatization, (j) condensation, (k) decomposition, (l) C-C cleavage, and PAHs=polycyclic aromatic hydrocarbons. Adapted from ref.⁵⁵

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