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Sustainable and Self-Healable Silk Fibroin Nanocomposites with Antibacterial and Drug Eluting Properties for 3D Printed Wound Dressings

Received 00th January 20xx,
Accepted 00th January 20xx

DOI: 10.1039/x0xx00000x

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Electronic Supplementary Information (ESI) available: See

DOI: 10.1039/x0xx00000x

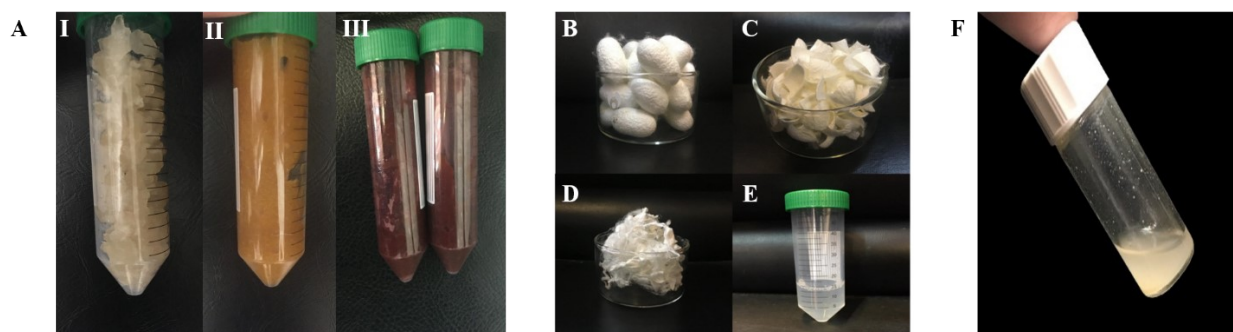


Figure S1. Synthesis of SF and oxidation of Salep. (A) Images of oxidized Salep by sodium metaperiodate for (I) 6 h, (II) 14 days, and (III) 30 days. (B-E) Representative images of cut cocoons and degumming SF. (F) The uncrosslinked hydrogel containing 1 wt.% SF.

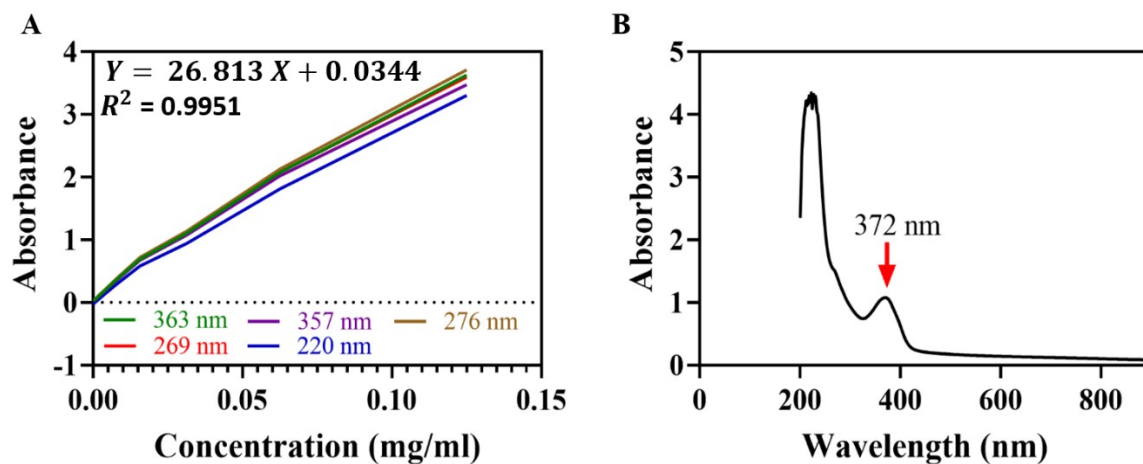


Figure S2. Absorption spectra and the calibration curve of TC in PBS. (A) The calibration curve is prepared by measuring the absorbance values of serially diluted TC solutions at 372 nm. (B) The measurement was performed by scanning the TC solution in a wavelength range of 200 -1000 nm.

Hydrogel	Pore Size (μm)
50SFOS-NPs	61.87 ± 17
25SFOS-NPs	38.12 ± 18

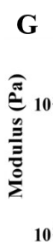
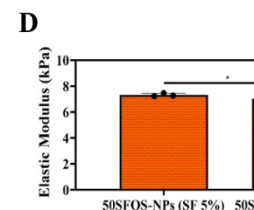
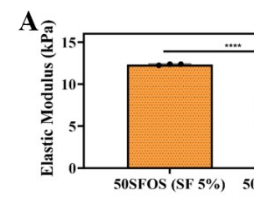


Figure S3. Mechanical and Rheological characterization of hydrogels. (A-F) The effect of SF concentration and NPs on the ultimate tensile strain, extensibility, and elastic modulus. The values of dynamic modulus (G' and G'') as a function of time determine the recovery of the hydrogels containing (G) 5 wt.% SF (50SFOS-NPs) and (H) 3 wt.% SF (50SFOS-NPs). * $p < 0.05$, ** $p < 0.01$, *** $p < 0.001$, **** $p < 0.0001$

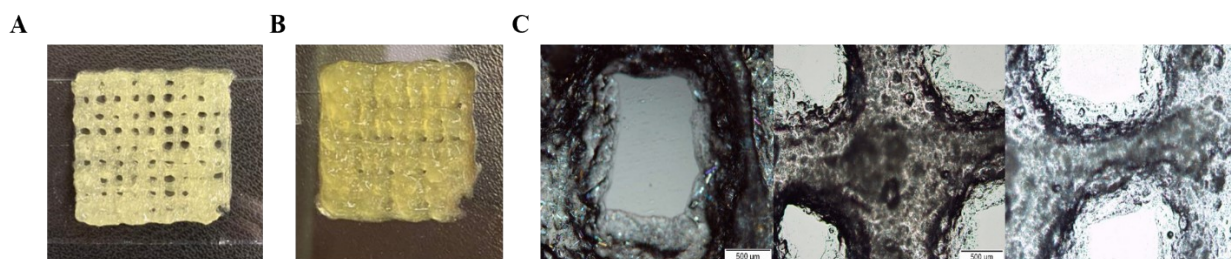


Figure S4. 3D printing of 50SFOS-NPs hydrogels. Optical images show the 3D printed structures by employing (A) 50SFOS-nanoplex (5 wt.% SF) and (B) 50SFOS-NPs (3 wt.% SF). The printing parameters, including the feeding rate and pressure, for (A) and (B) were $125 \text{ mm}^3 \cdot \text{s}^{-1}$ and 30 kPa, and $75 \text{ mm}^3 \cdot \text{s}^{-1}$ and 110 kPa, respectively. (C) Optical microscopic images show the internal structure of 3D-printed 50SFOS-NPs (5 wt.% SF).

Table S1. The average pore size for the fabricated hydrogel containing 3 wt.% SF

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75SFOS-NPs

24.39 ± 8

50SFOS

323 ± 119
