

Ultra-strength Polyurethane/MOF-deriver Composites for Self-Healing, and Recycling Capabilities and Highly Efficient Microwave Absorption

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Samples	PTMG-1000	HDI	ABBA
P₃H₄-B₃O₃	3	4	2
P₆H₇-B₃O₃	6	7	2
P₉H₁₀-B₃O₃	9	10	2
P₁₂H₁₃-B₃O₃	12	13	2

Table S1. The molar ratios of PTMG-1000, HDI and ABBA monomers Molecular of P_xH_y-B₃O₃ .

Samples	PTMG-1000	HDI	Methanol anhydrous	Mn	PDI
P₃H₄-M	3	4	2	5095.26	3.040088
P₆H₇-M	6	7	2	7884.50	3.653912
P₉H₁₀-M	9	10	2	12904.74	2.109654
P₁₂H₁₃-M	12	13	2	14299.61	2.200273

Table S2. Molecular weight and polydispersity index (PDI) of various P_xH_y-M polymers

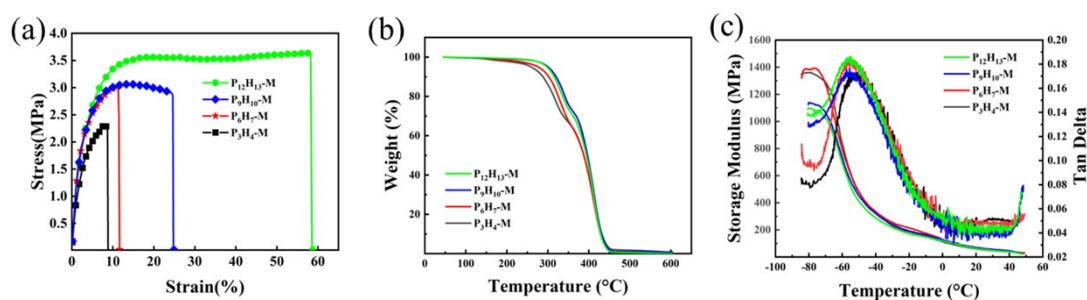


Fig. S1. (a) Stress–strain curves, (b) TGA and (c) DMA of P_xH_y-M

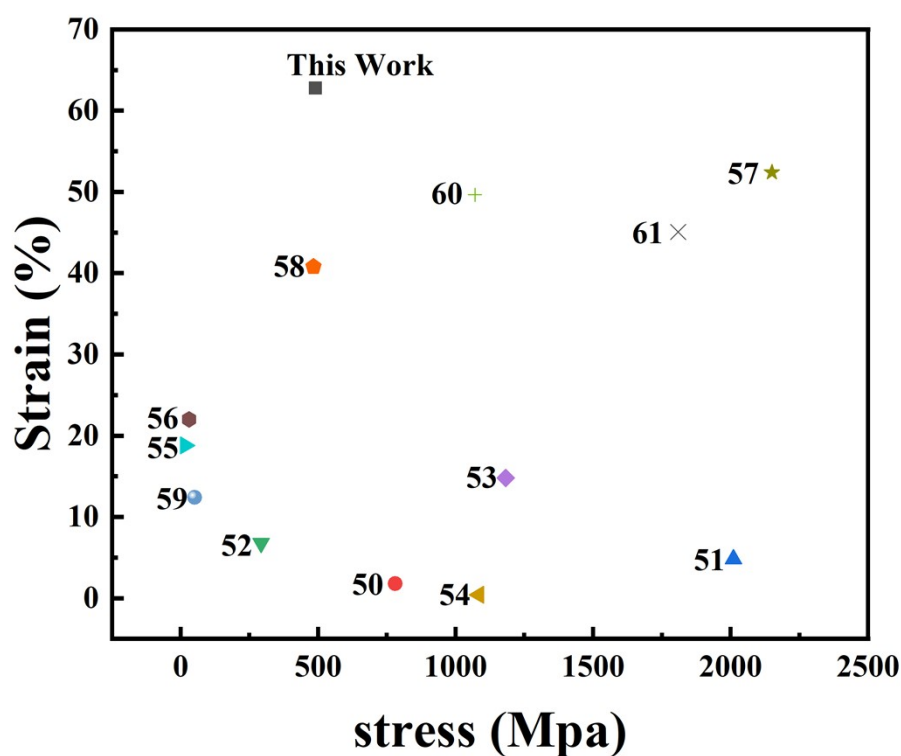


Fig. S2. Comparison of the tensile strength and stress of the $P_6H_7-B_3O_3$ thermosets, polyurethane reported in literature.

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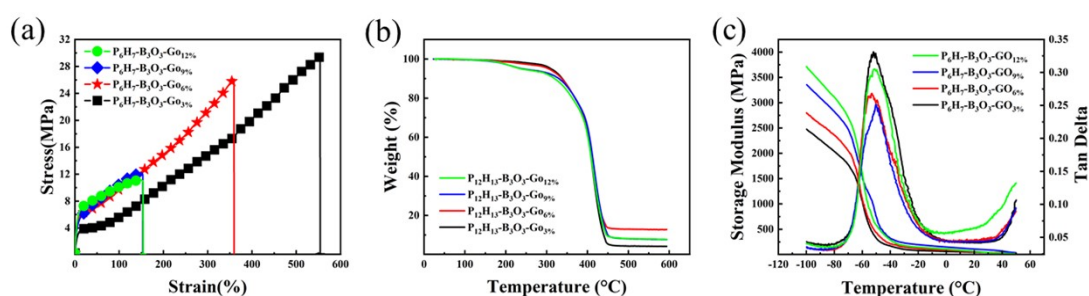


Fig. S3. (a) Stress–strain curves, (b) TGA and (c) DMA of $P_6H_7-Go_{X\%}$

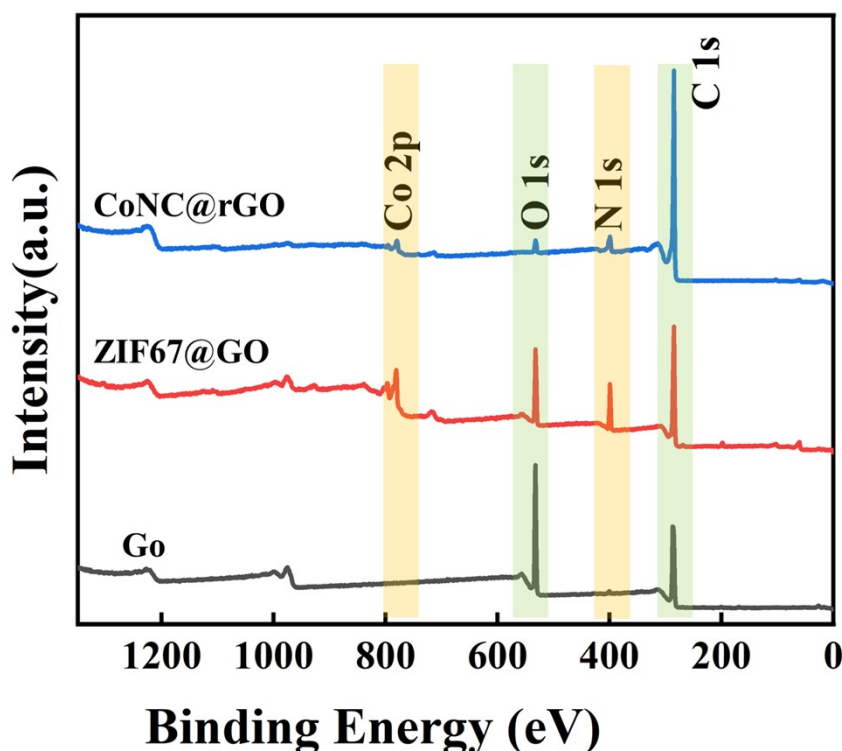


Fig. S4. The total XPS spectrum of Go, ZIF67@Go and CoNC@rGo.

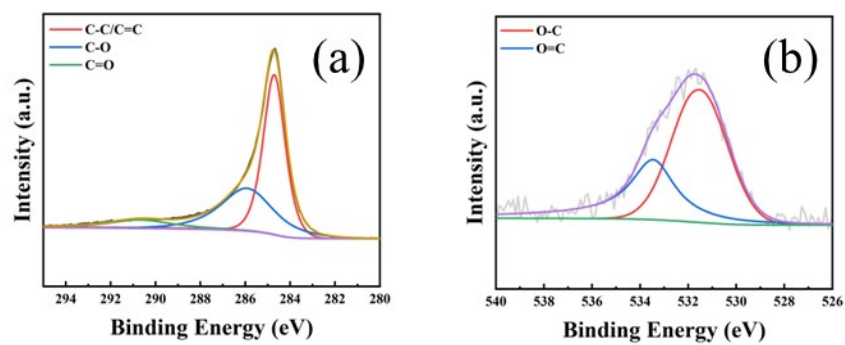


Fig. S5. XPS spectra of CoNC@rGO.

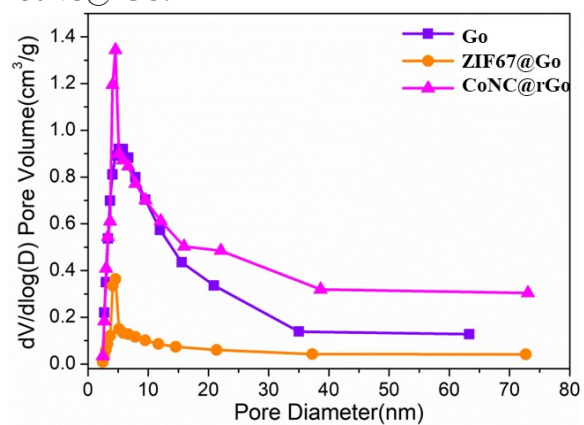


Fig. S6. Pore size distribution of Go, ZIF67-Go and CoNC@rGo .

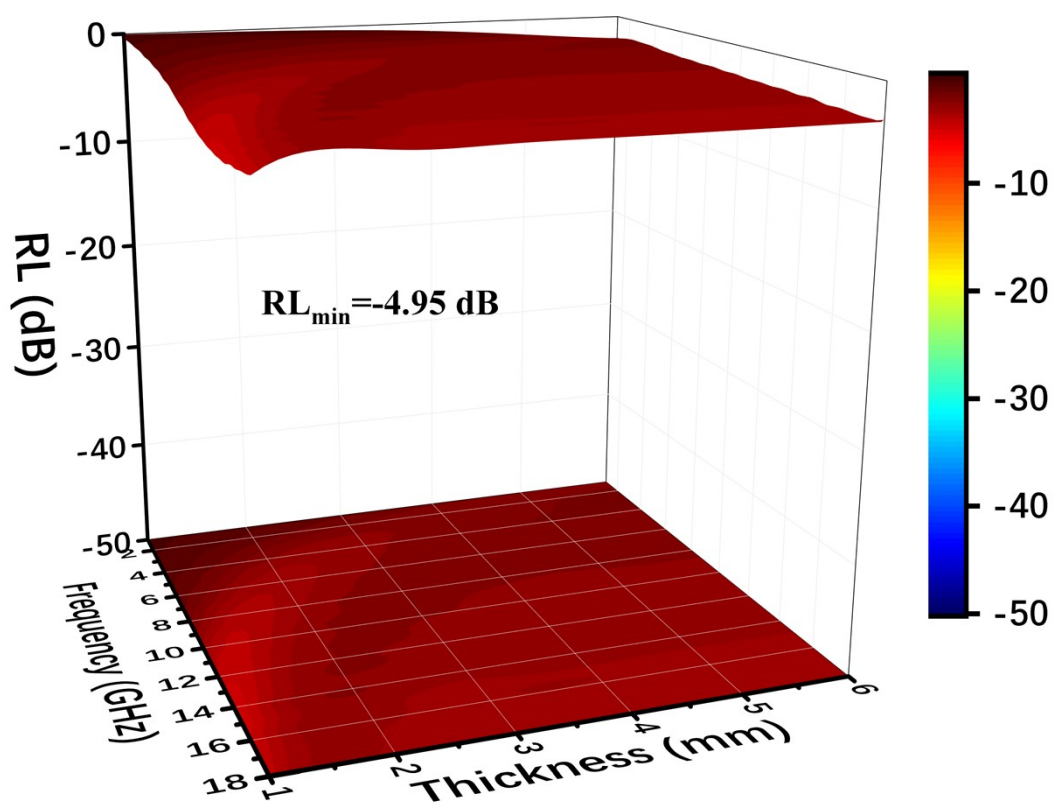


Fig. S7. 3D diagrams of reflection loss for $P_6H_7-B_3O_3-GO_{6\%}$

Material	Minimum reflection loss (dB)	Filler Loading (wt%)
Co@ZnO/Ni@NC 1	-55	27
rGO-CoFe@C 2	-36.08	10
Fe ₂ O ₃ @ZnCo-MOF 3	-44.13	30
CoNC@GN/PCL/TPU 4	-29.8	4
CoNC@CF-PLA 5	-45.5	10
Ni@NC-nanoflakes 6	-52.88	30
Gmfs 7	-42.9	10
Ni _{0.6} Zn _{0.4} Fe ₂ O ₄ /SrFe ₁₂ O ₁₉ 8	-25.9	80
LaFe _{0.1} Co _{0.9} CO ₃ 9	-38.99	3
This work	-47.1	6

Table S3. Comparison of filler loading and EMW performance of literatures.

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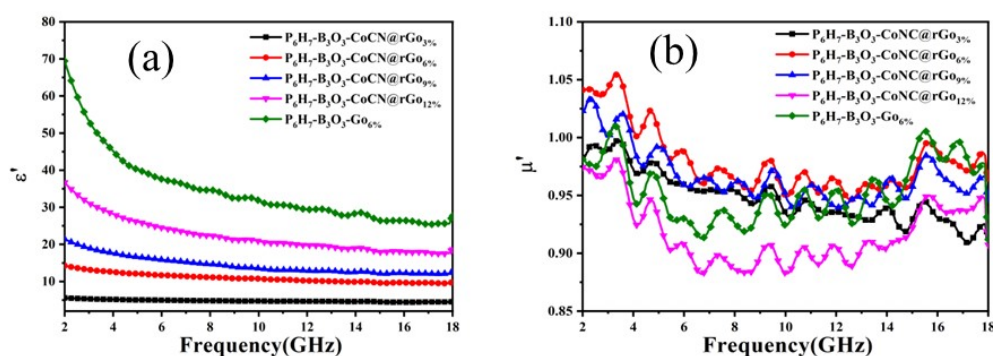


Fig. S8. (a) Real parts of complex permittivity. (b) Real parts of complex permeability.

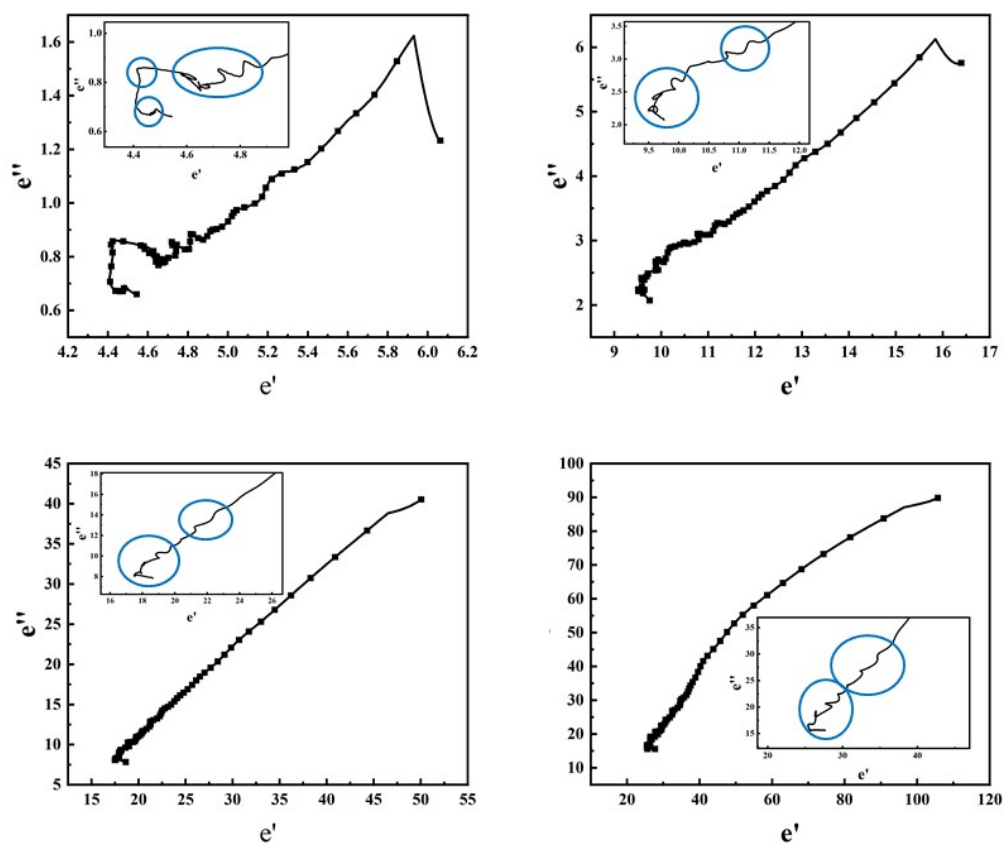


Fig. S9. The Cole-Cole Circles of (a) $\text{P}_6\text{H}_7\text{-B}_3\text{O}_3\text{-CoNC@rGo}_{3\%}$, (b) $\text{P}_6\text{H}_7\text{-B}_3\text{O}_3\text{-CoNC@rGo}_{9\%}$, (c) $\text{P}_6\text{H}_7\text{-B}_3\text{O}_3\text{-CoNC@rGo}_{12\%}$ and $\text{P}_6\text{H}_7\text{-B}_3\text{O}_3\text{-Go}_{6\%}$