

S1 – Results from oxy and nitro-PAH sample analysis

	Exp nr 1 [µg/m³]	Exp nr 3 [µg/m³]	Exp nr 4 [µg/m³]	Exp nr 5 [µg/m³]	Exp nr 6 [µg/m³]
Nitro-PAH					
9-Nitro-Antheracene	0.005	0.005	0.072	0.127	0.012
2+3-Nitro-Fluoranthene	0.011	6.195	16.977	3.401	1.474
1-Nitro-Pyrene	0.005	0.006	0.070	0.004	0.012
4-Nitro-Pyrene	1.238	8.051	30.644	13.054	10.522
3-Nitro-Benzanthrone	0.011	0.019	0.165	0.013	0.027
7-Nitro-Benz(a)antheracene	0.008	1.589	10.566	1.566	1.719
1,3-DiNitro Pyrene	0.066	2.322	7.258	0.294	0.218
1,6-DiNitro Pyrene	0.008	0.033	0.116	0.010	0.019
Oxy-PAH					
9-Fluorenone	0.016	1.279	0.848	0.341	0.034
6H-Benz(de)anthracen-6-one	0.680	0.407	1.538	0.300	0.196
2-Mehtyl-9-10-anthraquinone	1.494	0.967	3.065	0.391	0.369
6H-Benzo(cd)pyren-6-one	0.176	0.008	0.282	0.073	0.082
9,10-Anthraquinone	1.586	6.185	10.976	1.374	1.726
1,2-Benzanthraquinone	0.438	6.434	19.219	5.546	3.213

	Exp nr 7 [µg/m³]	Exp nr 8 [µg/m³]	Exp nr 9 [µg/m³]	Exp nr 13 [µg/m³]
Nitro-PAH				
9-Nitro-Antheracene	0.167	0.003	0.097	0.113
2+3-Nitro-Fluoranthene	5.937	0.136	0.085	0.957
1-Nitro-Pyrene	0.017	0.004	0.006	0.013
4-Nitro-Pyrene	14.280	1.509	1.319	3.875
3-Nitro-Benzanthrone	0.040	0.012	0.017	0.031
7-Nitro-Benz(a)antheracene	1.114	0.182	0.125	2.879
1,3-DiNitro Pyrene	2.426	0.013	0.016	1.916
1,6-DiNitro Pyrene	0.028	0.009	0.013	0.022
Oxy-PAH				
9-Fluorenone	0.742	0.015	0.148	5.759
6H-Benz(de)anthracen-6-one	0.308	0.069	0.092	3.380
2-Mehtyl-9-10-anthraquinone	0.486	0.006	0.081	4.857
6H-Benzo(cd)pyren-6-one	0.149	0.036	0.142	2.514
9,10-Anthraquinone	3.781	0.492	0.391	3.912
1,2-Benzanthraquinone	3.831	0.512	0.374	16.225

S2 – Silicon pilot SAF with off-gas recirculation system

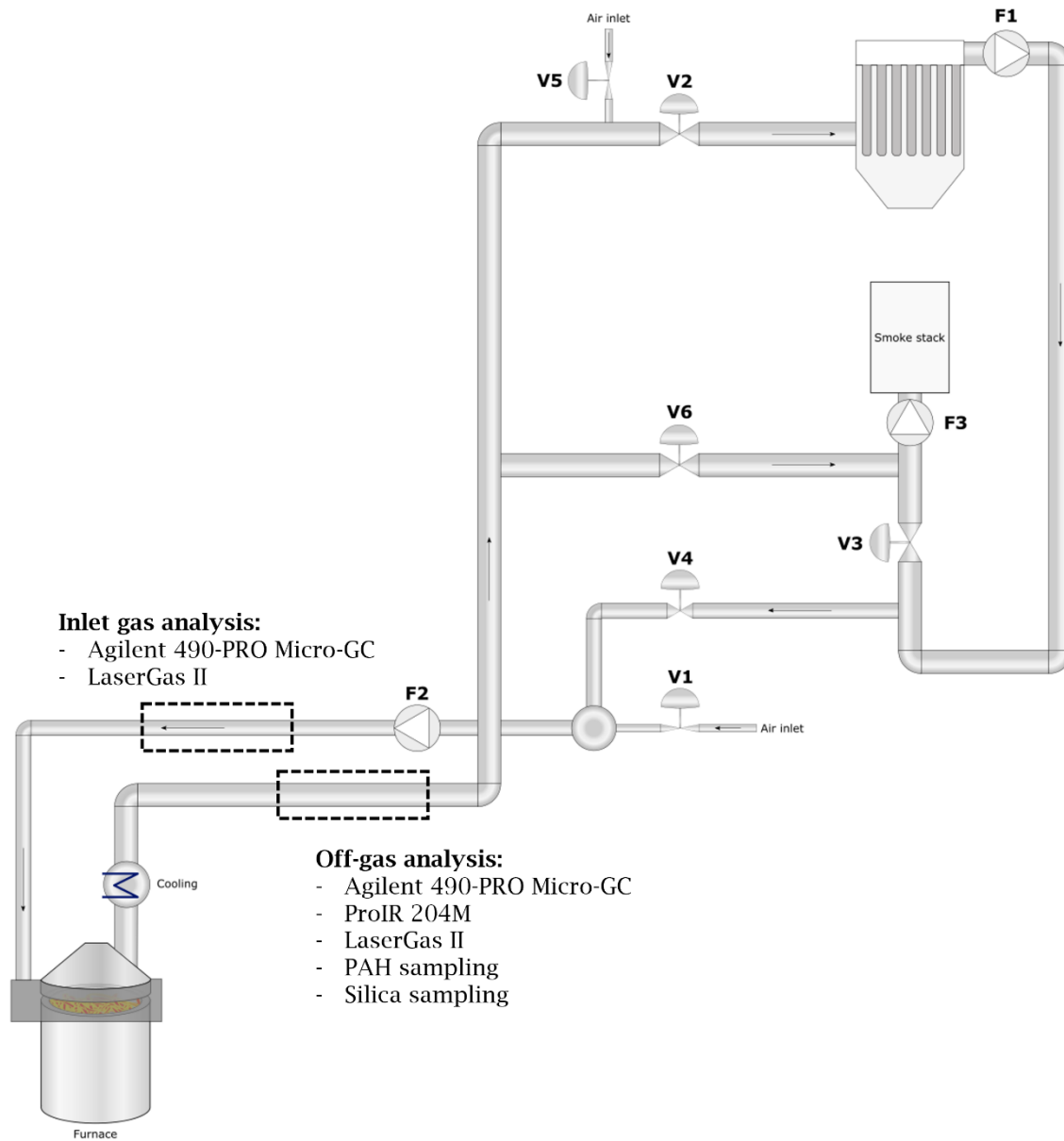


Figure: Silicon pilot SAF with a closed off-gas recirculating system. Placement of valves (V), fans (F) and location of various sampling systems are marked, from Andersen et al.[1]

S3 - Information about the carbon raw materials used in the Si pilot experiments.
Analysis performed by ALS Scandinavia, Luleå, Sweden. DW = Dry weight, DB = Dry basis.

	Coal	Coke	Charcoal	Woodchips
Moisture (wt%)	10.8	11.7	4.7	4.8
Fix C (DB, wt%)	57.6	90.5	79.0	14.6
Ash (DB, wt%)	2.0	2.8	3.3	1.1
Volatiles (DB, wt%)	40.4	6.6	17.7	84.2
Share of C-mix (% Fix C)	40	15	30	15
Carbon (% DW)	78	90.8	83	50.7
Nitrogen (% DW)	1.58	1.68	0.39	0.2
Oxygen (% DW)	12	2.5	9.6	41.4
Hydrogen (% DW)	5.79	1.83	3.71	6.48
Sulfur (% DW)	0.05	0.42	0.05	0.11

S4 - List of deuterated internal standards and recovery standards used in the PAH analysis.

Deuterated congeners	
1-Nitropyrene-d9	Internal standard, nitro- and oxy-PAH
3-Nitrofluoranthene-d9	Internal standard, nitro- and oxy-PAH
2-Methylnaphtalene d10	Internal standard, native compounds
Acenaphthene d10	Internal standard, native compounds
Anthracene d10	Internal standard, native compounds
Pyrene d10	Internal standard, native compounds
Benz[a]anthracene d12	Internal standard, native compounds
Benz[e]pyrene d12	Internal standard, native compounds
Benz[g,h,i]perylene d12	Internal standard, native compounds
Biphenyl d10	Recovery standard
Fluoranthene d10	Recovery standard
Perylene d12	Recovery standard

References

[1] V. Andersen, I. Solheim, H. Gaertner, B. Sægrov-Sorte, K. E. Einarsrud, and G. Tranell, "Pilot Scale Test of Flue Gas Recirculation for the Silicon Process," in *REWAS 2022: Developing Tomorrow's Technical Cycles (Volume I)*, A. Lazou, K. Daehn, C. Fleuriault, M. Gökelma, E. Olivetti, and C. Meskers, Eds. Cham: Springer International Publishing, 2022, pp. 555–564. doi: 10.1007/978-3-030-92563-5_58.