

Self-reducing Precursors for Aluminium Metal Thin Films: Evaluation of Stable Aluminium Hydrides for Vapor Phase Aluminium Deposition

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Supplementary Information

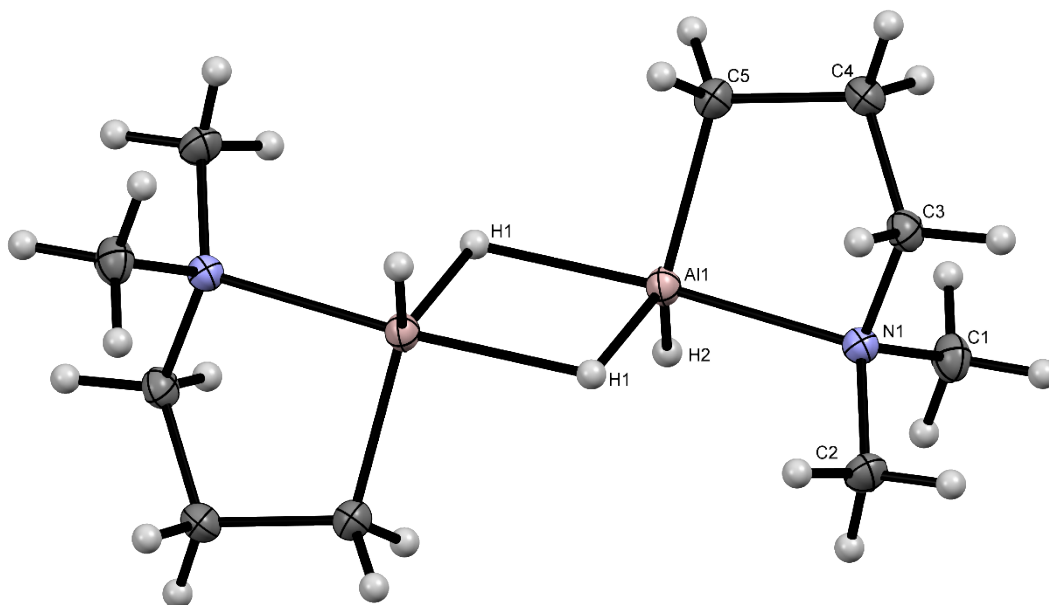


Fig._SI 1 Solid state structure with the displacement ellipsoid plot (50 % probability) of $[\text{Al}(\text{DMP})\text{H}_2]_2$ (**1**).

Table_SI 1 Crystallographic data and structure refinement for $[\text{Al}(\text{DMP})\text{H}_2]_2$ (**1**).

Empirical formula	$\text{C}_{10}\text{H}_{28}\text{Al}_2\text{N}_2$	
Formula weight	230.30	
Temperature	293(2) K	
Wavelength λ	1.54184 Å (Cu $K\alpha$)	
Crystal system	triclinic	
Space group	P -1 (no. 2)	
Unit cell dimensions	$a = 7.0931(5)$ Å $b = 7.1791(6)$ Å $c = 7.9448(6)$ Å	$\alpha = 65.927(7)^\circ$ $\beta = 79.774(6)^\circ$ $\gamma = 85.949(6)^\circ$
Volume	$363.51(5)$ Å ³	
Z	1	
Density ρ (calculated)	1.052 g/cm ³	
Absorption coefficient μ	1.569 mm ⁻¹	
F(000)	128	
Crystal size	0.297 x 0.189 x 0.185 mm ³	
Theta range for data collection	6.184 to 73.010°	
Index ranges	-8 ≤ h ≤ 8, -8 ≤ k ≤ 8, -9 ≤ l ≤ 7	
Reflections collected	4027	
Independent reflections	1414 [$R_{\text{int}} = 0.0146$, $R_{\text{sigma}} = 0.0149$]	
Completeness to theta = 67.684°	99.9 %	
Absorption correction	multi-scan	
Max. and min. transmission	1.00000 and 0.86950	
Refinement method	full-matrix least-squares on F^2	
Data / restraints / parameters	1414 / 0 / 101	
Goodness-of-fit on F^2	1.067	
Final R indices [$I > 2 \sigma(I)$]	$R_1 = 0.0237$, $wR_2 = 0.0633$	
R indices (all data)	$R_1 = 0.0249$, $wR_2 = 0.0643$	
Extinction coefficient	n/a	
Largest diff. peak and hole	0.247 and -0.157 e Å ⁻³	

Table_SI 2 Selected bond distances and bond angles for $[\text{Al}(\text{DMP})\text{H}_2]_2$ (**1**). Hydrogen H1* is corresponding to dimer molecule.

Bond length (Å)	
Al1 – N1	2.125(1)
Al1 – C5	1.986(1)
Al1 – H2	1.54(1)
Al1 – H1	1.59(1)
Al1 – H1*	1.92(2)
N1 – C1	1.481(1)
N1 – C2	1.479(2)
N1 – C3	1.493(1)
C3 – C4	1.524(2)
C4 – C5	1.538(2)
Bond angle (°)	
N1 – Al1 – H2	96.9(6)
N1 – Al1 – H1	93.4(5)
H1 – Al1 – H2	115.1(8)
H1 – Al1 – H1*	75.2(7)
C1 – N1 – C2	108.73(9)
C1 – N1 – C3	109.59(9)
C2 – N1 – C3	109.83(9)
C1 – N1 – Al1	110.66(7)
C2 – N1 – Al1	114.53(7)
C3 – N1 – Al1	103.35(7)
N1 – C3 – C4	110.26(9)
C3 – C4 – C5	109.5(1)
C4 – C5 – Al1	108.40(8)
C5 – Al1 – H1	128.1(6)
C5 – Al1 – H2	116.2(5)
C5 – Al1 – N1	87.37(4)

Table_SI 3 Summarized onsets of volatilization ($T_{\text{vol.}}$) determined by 1 % mass loss taken from TGA for compound 1 – 9.

No.	Name	$T_{\text{vol.}}$ (°C)
1	$[\text{Al}(\text{DMP})\text{H}_2]_2$	74.1
2	$\text{Al}(\text{DMP})\text{HCl}$	87.5
3	$\text{Al}(\text{DMP})\text{HMe}$	56.8
4	$\text{AlH}_3:\text{NMe}_3$	51.5
5	$[\text{AlH}_2\text{NMe}_2]_3$	58.4
6	AlH_2NEt_2	47.9
7	$\text{Al}(\text{Me}_2\text{NCH}_2\text{CH}_2\text{N}^i\text{Bu})\text{H}_2$	67.2
8	$[\text{Al}(\text{Me}_2\text{NCH}_2\text{CH}_2\text{NMe})\text{H}_2]_2$	116.9
9	$\text{Al}(\text{Me}_2\text{NCH}_2\text{CH}_2\text{NH})\text{H}_2$	78.9



Fig._SI 2 Compound 9 after one week of storage at room temperature under inert conditions. The formation of a foam like, brittle solid was observed.