

Investigation into the viability of N,N-disubstituted-N'-acylthiourea copper(II) precursors for thermal deposition without the use of solvents and the affect precursor geometry has on the deposited composites.

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Supporting Information

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Biological toxicity screening

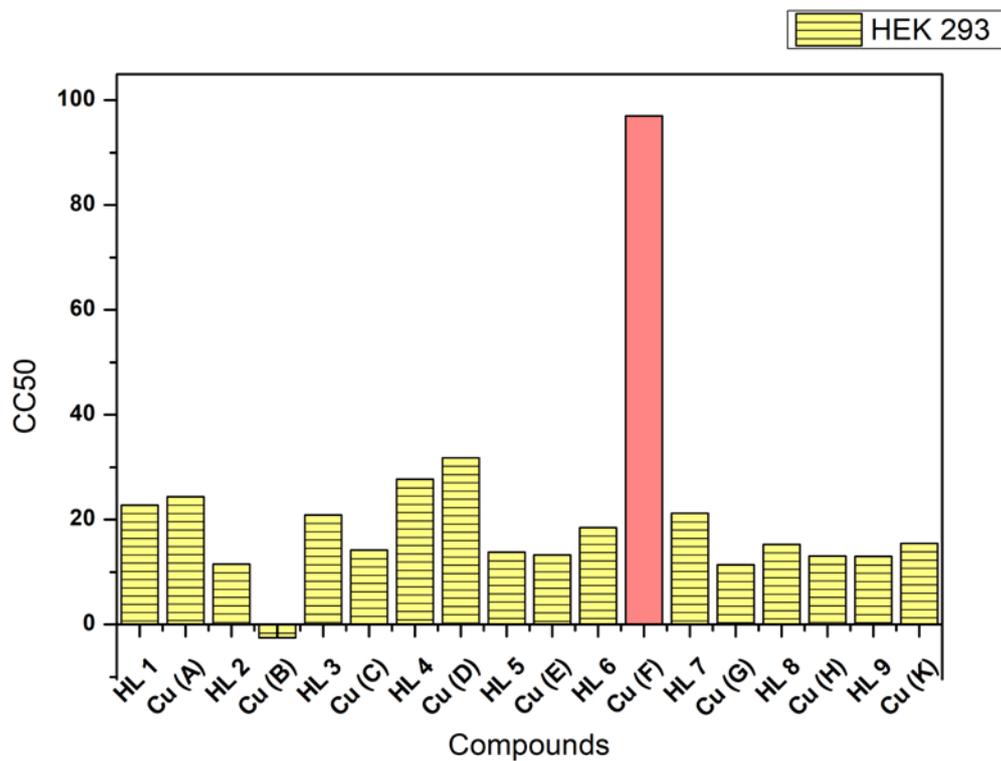
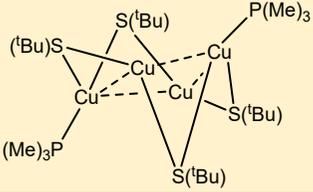
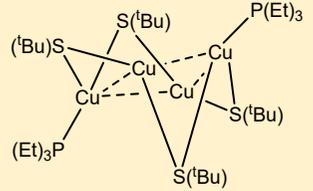
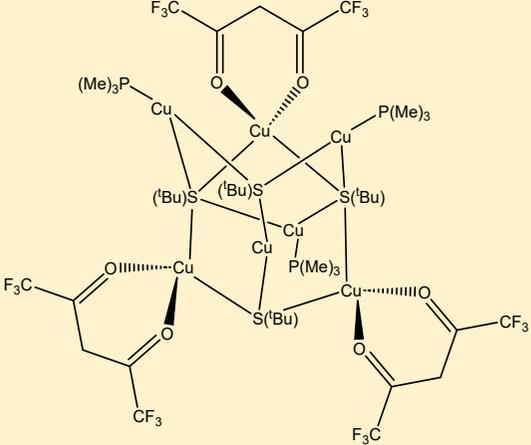
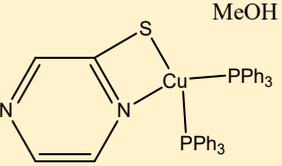
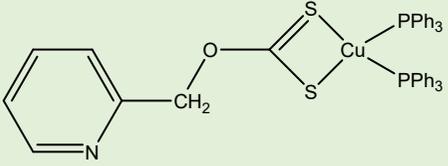
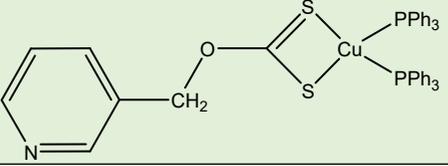


Figure 1 Cell viability (CC50) of ligands (HL) and copper(II) N,N-disubstituted-N'-acylthiourea complexes measured in HEK293 cells. All compounds exhibit low to moderate cytotoxicity 32 $\mu\text{g}/\text{mL}$ (except for compound (F) which is flagged as highly toxic at <0.25 $\mu\text{g}/\text{mL}$).

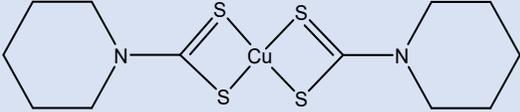
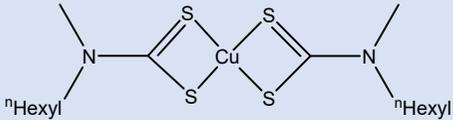
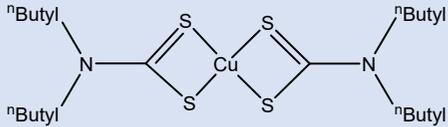
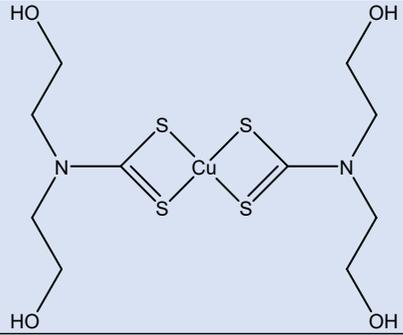
Copper Sulfur single source precursors

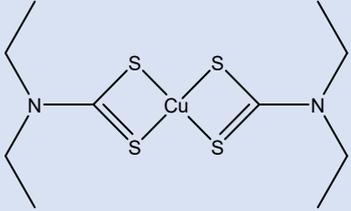
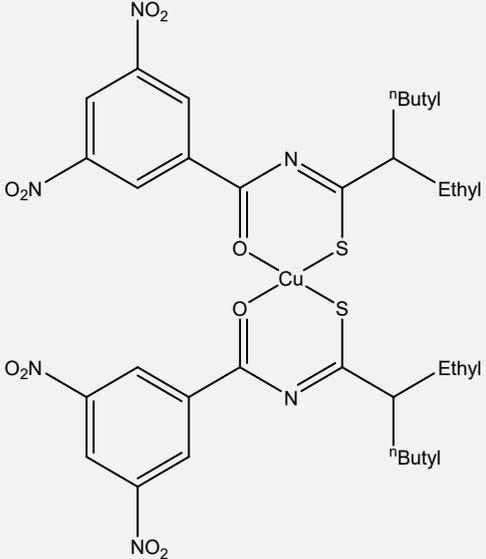
Table 1 A brief snapshot of some copper-sulfur single source precursors

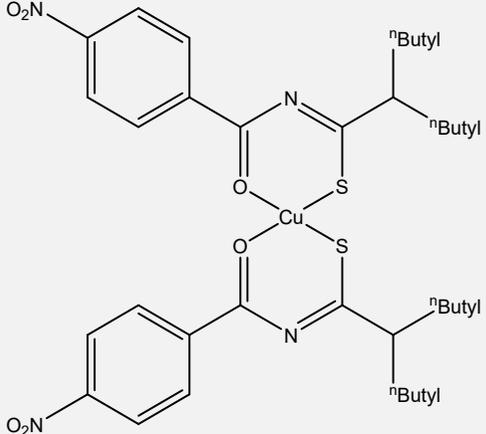
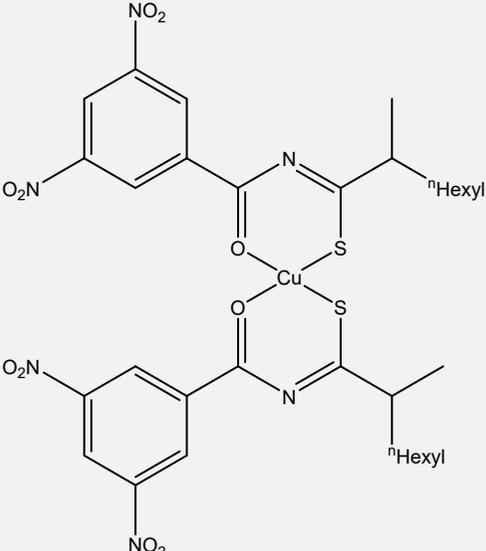
	Process Type	Precursor	TGA onset Temp (°C)	Deposition Process Temp (°C)	Deposition Substrate	Copper Sulfide	Comments	Ref
	AASP	Thiolate (CuS ^t Bu) ₄ (PMe ₃) ₂	130	270	Glass	α-Cu ₂ S	Light sensitive Air sensitive	²¹
	AACVD-Toluene	Thiolate (CuS ^t Bu) ₄ (PMe ₃) ₂	130	270-300	Glass	α-Cu ₂ S	Light sensitive Air sensitive	³⁴
	AACVD-Toluene	Thiolate (CuS ^t Bu) ₄ (PEt ₃) ₂	130	270-300	Glass	α-Cu ₂ S	Light sensitive Air sensitive	³⁴

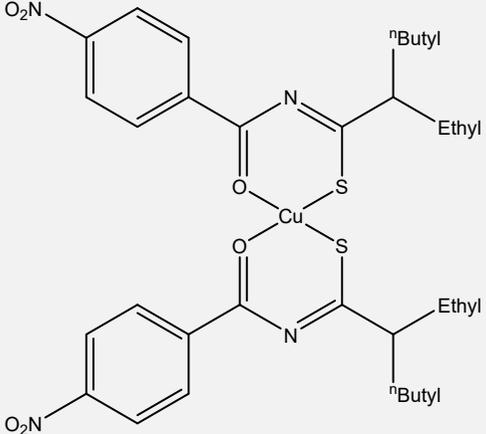
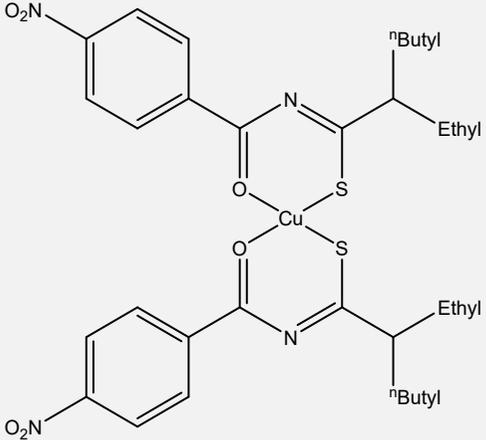
	AACVD-Toluene	Thiolate $\text{Cu}_7(\text{S}^t\text{Bu})_4(\text{hfa})_3(\text{PMe}_3)_3$	148	200-300	Glass	$\alpha\text{-Cu}_2\text{S}$	Air sensitive	35
	Solvent Assisted thermolysis	Thiolate $[\text{Cu}(\text{spyz-2})(\text{PPh}_3)_2].\text{MeOH}$	240	200-800	-----	$\text{Cu}_{1.8}\text{S}$		36
	Thermolysis	Xanthate $(\text{Cu}(\text{S}_2\text{O-pyCH}_2\text{O})(\text{PPh}_3)_2$ bis-(triphenylphosphine) <i>O</i> -methylpyridyl xanthate	130	100-800	-----	Cu_2S	Chugaev elimination	37
	Thermolysis	Xanthate $(\text{Cu}(\text{S}_2\text{M-pyCH}_2\text{O})(\text{PPh}_3)_2$ bis-(triphenylphosphine) <i>M</i> -methylpyridyl xanthate	160	100-800	-----	Cu_2S & CuS	Chugaev elimination	37
								37

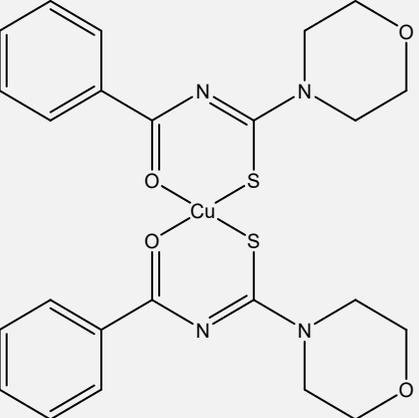
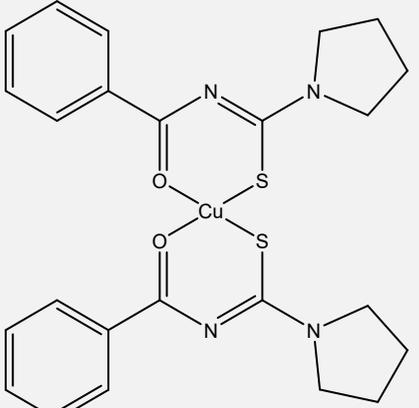
	Thermolysis	Xanthate (Cu(S ₂ P-pyCH ₂ O)(PPh ₃) ₂) bis-(triphenylphosphine) <i>P</i> -methylpyridyl xanthate	255	100-800	-----	Cu ₂ S & CuS	Chugaev elimination	
	AACVD (Toluene)	Xanthate [Cu(SCSOCH ₂ CH(CH ₃) ₂) ₂] Bis(<i>O</i> -isobutyldithiocarbonato)copper(II)	150	250 300 350	Glass	Covelite CuS	250-spherical 300-snowflake 350-flower	38
	AACVD (Toluene)	Dialkyl [Cu('Bu ₂ PS ₂)(PPh ₃) ₂]	296	350-500	Glass	Cubic digenite (Cu _{7.2} S ₄) Rhomboidal digenite (Cu ₉ S ₅)	Only at 400°C pure mono phasic rhomboidal digenite Cu ₉ S ₅	39
	AACVD (CH ₃ CN)	[Cu(S ₂ P ₂ Et ₄)Cl] ₂ Tetraethyl diphosphine disulfide copper	134	400-450	Si	Cu ₂ S	Particles 60- 100nm @ 400 Flakes 400nm @ 450	40
350 – irregular								41

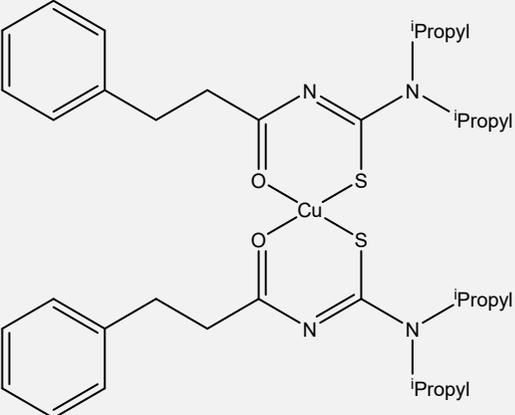
	AACVD	Dithiocarbamates Cu(S ₂ CN(piperidine)) ₂ Bis(piperidinedithiocarbamato)copper(II)	220	350 400 450	Glass	Djurleite Cu _{1.96} S	morphology 400 - elongated morphology 450 – sphere & cubic mix	
	AACVD (Toluene)	Dithiocarbamates Cu(S ₂ CNMe(ⁿ Hexyl)) ₂ Bis(N- methyl(ⁿ Hexyl)dithiocarbamato)copper(II)	250	450	Glass	Cu _{1.8} S		42
	LP- MOCVD (Toluene)	Dithiocarbamates Cu(S ₂ CNMe(ⁿ Hexyl)) ₂ Bis(N- methyl(ⁿ Hexyl)dithiocarbamato)copper(II)	250	450	Glass	Cu _{1.96} S		42
	Thermolysis	Dithiocarbamates Cu(S ₂ CN(ⁿ Butyl) ₂) ₂ Bis(N- <i>di</i> -butyldithiocarbamato)copper(II)	233	250-300	Glass	Digenite Cu _{2.9} S		43
	Thermolysis	Dithiocarbamates Cu(S ₂ CNMe(CH ₂ CH ₂ OH)) ₂ Bis(N- methyl(EtOH)dithiocarbamato)copper(II)	159	250-300	Glass	Digenite Cu _{1.88} S		43
		Dithiocarbamates			Si		Minor CuS incorporation	44

	MOCVD	$\text{Cu}(\text{S}_2\text{CN}(\text{Et}_2)_2)_2$ Bis(diethyldithiocarbamate)copper(II)	200	300-500	Quartz Glass	$\text{Cu}_{1.96}\text{S}$	at shorter timed growth cycles	
	AACVD (THF)	Thiobiurets $[(\text{Ethyl}(\text{nButyl})\text{NC}(\text{S})\text{NC}(\text{O})\text{C}_6\text{H}_3(\text{NO}_2)-3,5)_2\text{Cu}(\text{II})$ <i>N</i> -[ethyl(butyl)carbamoithoyl]-3,5-dinitrobenzamide copper(II)	38	350	Glass	Monoclinic roxbyite (Cu_7S_4) Orthorhombic anilite (Cu_7S_4)	Scherrer relation grain size for all phases 49.5- 65.8 nm	45

	AACVD (Toluene)	<p style="text-align: center;">Thiobiurets $[(^n\text{Butyl})_2\text{NC(S)NC(O)C}_6\text{H}_4(\text{NO}_2)\text{-3,5}]_2\text{Cu(II)}$ <i>N</i>-[butyl(butyl)carbamothioyl]-4-nitrobenzamide copper(II)</p>	180	350	Glass	Monoclinic roxbyite (Cu_7S_4)	49.5-65.8 nm	46
	AACVD (Toluene)	<p style="text-align: center;">Thiobiurets $[(\text{Methyl}(^n\text{Hexyl})\text{NC(S)NC(O)C}_6\text{H}_3(\text{NO}_2)\text{-3,5})_2\text{Cu(II)}$ <i>N</i>-[metyl(hexyl)carbamothioyl]-3,5-dinitrobenzamide copper(II)</p>	164	350	Glass	Orthorhombic anilite (Cu_7S_4)	49.5-65.8 nm	46

	AACVD (Toluene)	<p>Thiobiurets $[(\text{Ethyl}(\text{nButyl})\text{NC}(\text{S})\text{NC}(\text{O})\text{C}_6\text{H}_3(\text{NO}_2)\text{-}3,5)]_2\text{Cu}(\text{II})$ <i>N</i>-[ethyl(butyl)carbamothioyl]-3,5-dinitrobenzamide copper(II)</p>	41	350	Glass	Rhombohedral digenite (Cu_9S_5)	49.5-65.8 nm	46
	AACVD (Toluene)	<p>Thiobiurets $[(\text{Ethyl}(\text{nButyl})\text{NC}(\text{S})\text{NC}(\text{O})\text{C}_6\text{H}_4(\text{NO}_2)\text{-}4)]_2\text{Cu}(\text{II})$ <i>N</i>-[ethyl(butyl)carbamothioyl]-4-nitrobenzamide copper(II)</p>	167	350	Glass	Rhombohedral digenite (Cu_9S_5)	49.5-65.8 nm	46

	AACVD (CHCl ₃)	<p style="text-align: center;">Thiobiurets [(morpholine)NC(S)NC(O)C₆H₆]₂Cu(II) <i>N</i>-[(morpholine)carbamothioyl] copper(II)</p>	180	350-450	Glass	Hexagonal (Cu ₂ S) Cubic (CuS ₂)	4 7
	AACVD (CHCl ₃)	<p style="text-align: center;">Thiobiurets [(pyrrolidine)NC(S)NC(O)C₆H₆]₂Cu(II) <i>N</i>-[(pyrrolidine)carbamothioyl] copper(II)</p>	205	350-450	Glass	Hexagonal (Cu ₂ S) Cubic (CuS ₂)	4 7

	AACVD (THF)	<p style="text-align: center;">Thiobiurets $[(^i\text{Propyl})_2\text{NC(S)NC(O)CHCHPh}]_2\text{Cu(II)}$ Bis(N,N-diisopropyl-N'- cinnamoylthiourea)copper(II)</p>	145	350	Si/SiO ₂	Unsuccessful	3 2
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Stacked DSC analysis of the nine copper(II) complexes

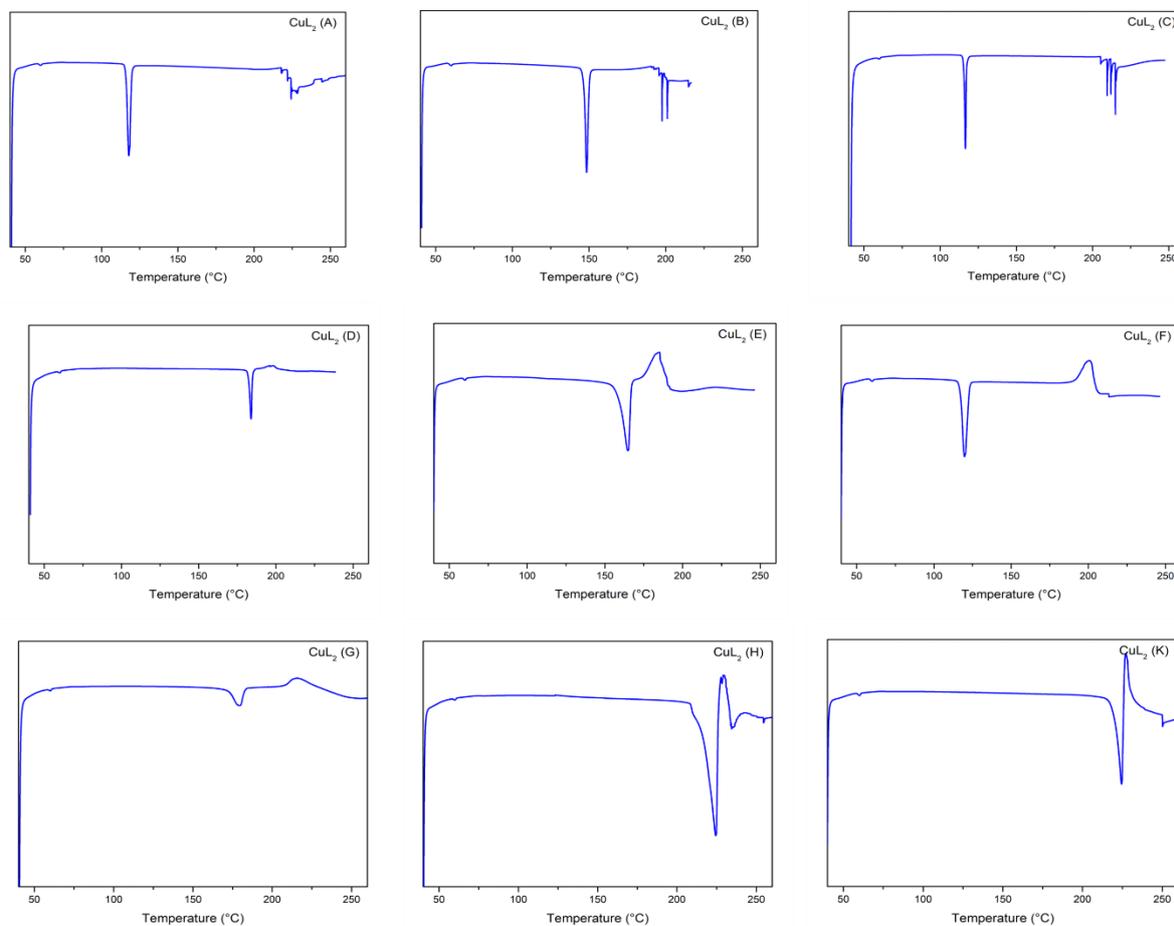


Figure 2 DSC data of copper (II) complexes (A - K). Endothermic peaks ↓ Exothermic peaks ↑.

Isothermal data of the selected precursors (A & B)

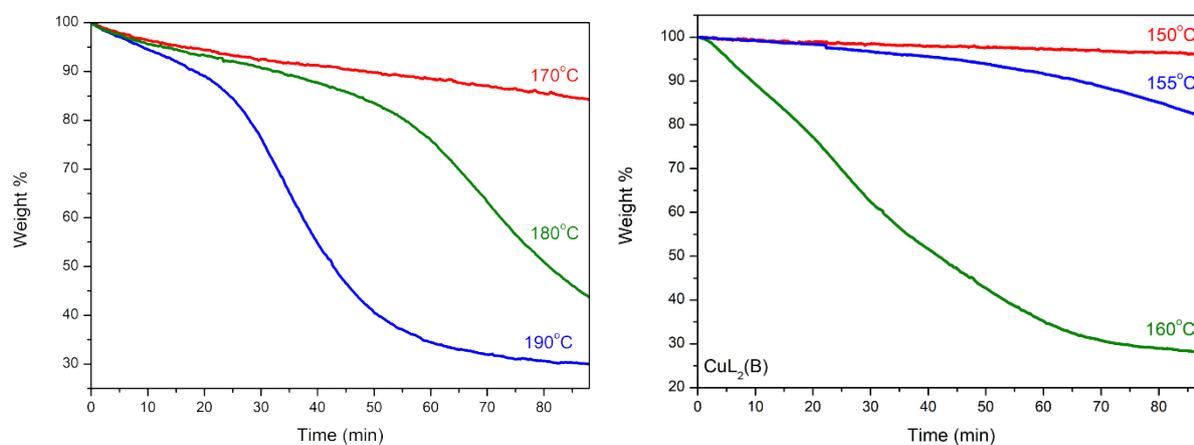


Figure 3 Isothermal TGA of CuL₂(A) Left and CuL₂(B) right.

Table 2 Summary of Isothermal TGA results showing weight loss percentage at set time intervals for both precursors.

Compound	Temperature (°C)	Weight loss %	Period (min)
CuL ₂ (A)	170	15.70	90
	180	10.22	45
	190	4.19	20
CuL ₂ (B)	150	4.96	90
	155	4.65	45
	160	8.89	20

Knudsen equation (equation 1) and the Clausius–Clapeyron equation (equation 2)

$$P = \frac{\left(\frac{2\pi RT}{M}\right)^{\frac{1}{2}} \left(\frac{dm}{dt}\right)}{A} \quad (\text{eqn 1})$$

Where P = vapour pressure of condensed phase, R = universal gas constant, T = temperature, M = molar mass of sample, A = area and dm/dt = rate of mass loss with respect to time.

$$\log_{10} P = A - \left(\frac{B}{T}\right) \quad (\text{eqn 2})$$

Where P = pressure, T = temperature and A and B are constants.

Proof of Principle materials deposition

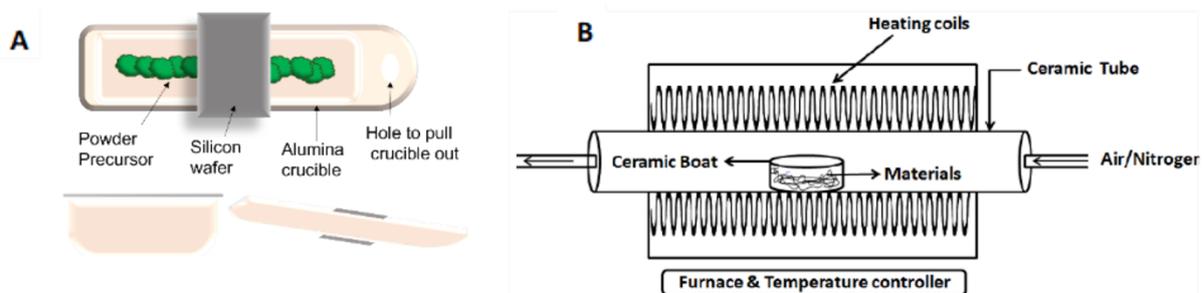


Figure 4 A: Illustration of alumina crucible with wafer placed on top. Figure 4 B: Schematic of tube furnace with crucible.

Schematic of the experimental set up during the CVD growth.

Table 5 d-spacing calculations for precursor (A) deposits

Peak position 2θ (degrees)	θ (degrees)	Sin2O	2SinO	λ (Å)	d-spacing
33.52	1.68E+01	2.89E-01	5.78E-01	1.54E-10	2.67E-10
48.28	2.41E+01	0.41	8.20E-01		1.88E-10
55.12	2.76E+01	0.46	9.20E-01		1.67E-10
56.84	2.84E+01	0.48	9.60E-01		1.60E-10
61.72	3.09E+01	0.51	1.02E+00		1.51E-10
62.2	3.11E+01	0.52	1.04E+00		1.48E-10

Table 6 d-spacing calculations for precursor (B) deposits

Peak position 2θ (degrees)	θ (degrees)	Sin2O	2SinO	λ (Å)	d-spacing
33.54	1.68E+01	2.89E-01	5.78E-01	1.54E-10	2.67E-10
48.3	2.42E+01	0.41	8.20E-01		1.88E-10
55.2	2.76E+01	0.46	9.20E-01		1.67E-10
56.84	2.84E+01	0.48	9.60E-01		1.60E-10
61.7	3.09E+01	0.51	1.02E+00		1.51E-10
62.2	3.11E+01	0.52	1.04E+00		1.48E-10

Table 7 TGA residues actual compared to the theoretical of the deposits and the reference deposits.

Compound	Mw	CuS	Cu	Cu1.8S	Cu1.74S	Cu1.5S	Actual %residue	Theoretical %residue Cu1.74S	Theoretical %residue Cu1.5S	Theoretical %residue Cu1.8S	Theoretical %residue CuS
A	606.43	95.61	63.55	146.46	142.68	127.43	9.1	13.07103321	11.67396805	13.41732214	15.7660406
B	550.32						15.04	14.40374085	12.86423253	14.78533702	17.37352813
C	494.22						17.05	16.03874118	14.32447988	16.46365316	19.34563555
D	590.3						18.44	13.42820035	11.99296027	13.78395166	16.19684906
E	558.22						15.82	14.19989729	12.68217628	14.57609306	17.12765576
F	534.2						16.08	14.83838762	13.25242315	15.23149881	17.89779109
G	642.38						12.66	12.33952904	11.02064891	12.66643835	14.88371369
H	618.36						10.69	12.81885417	11.44874255	13.15846217	15.46186687
K	562.25						14.56	14.09811768	12.59127513	14.47161701	17.00489106

Experimental Information

Compound	TGA mass loading (mg)
A	3.40469
B	7.54240
C	5.72002
D	7.63450
E	4.15861
F	2.75217
G	3.70189
H	2.44313
K	5.74537

Mass loadings of the individual compounds used for their respective TGA analysis.

Compound	Temperature (°C)	Mass loading (mg)
A	170	4.266424
A	180	6.084337
A	190	6.694446
B	150	5.488506
B	155	8.219444
B	160	10.23987

Mass loading for precursor (A & B) at different isothermal temperatures.

Element	Wt %	Δ (std. dev.)	Error Range ($3 \times \Delta$)	Reported Value (Wt % \pm error)
Si	84.5	0.4	± 1.2	84.5 \pm 1.2
C	8.7	0.4	± 1.2	8.7 \pm 1.2
Cu	3.1	0.1	± 0.3	3.1 \pm 0.3
O	2.8	0.1	± 0.3	2.8 \pm 0.3
S	0.9	0.0	± 0.0	0.9 \pm 0.0

Standard deviation error range of the atomic percentage of each element based on the line EDX from precursor (A) deposit. Cu:S ratio = 1.74 ± 0.17 .

Element	Wt %	Δ (std. dev.)	Error Range ($3 \times \Delta$)	Reported Value (Wt % \pm error)
Si	51.0	0.4	± 1.2	51.0 \pm 1.2
Cu	22.9	0.2	± 0.6	22.9 \pm 0.6
C	12.1	0.5	± 1.5	12.1 \pm 1.5
S	7.8	0.1	± 0.3	7.8 \pm 0.3
O	6.2	0.2	± 0.6	6.2 \pm 0.6

Standard deviation error range of the atomic percentage of each element based on the line EDX from precursor (B) deposit. Cu:S ratio = 1.48 ± 0.07 .