

Supporting Information

Uranium rejection with nanofiltration membranes and the
influence of environmentally relevant mono- and divalent cations
at various pH

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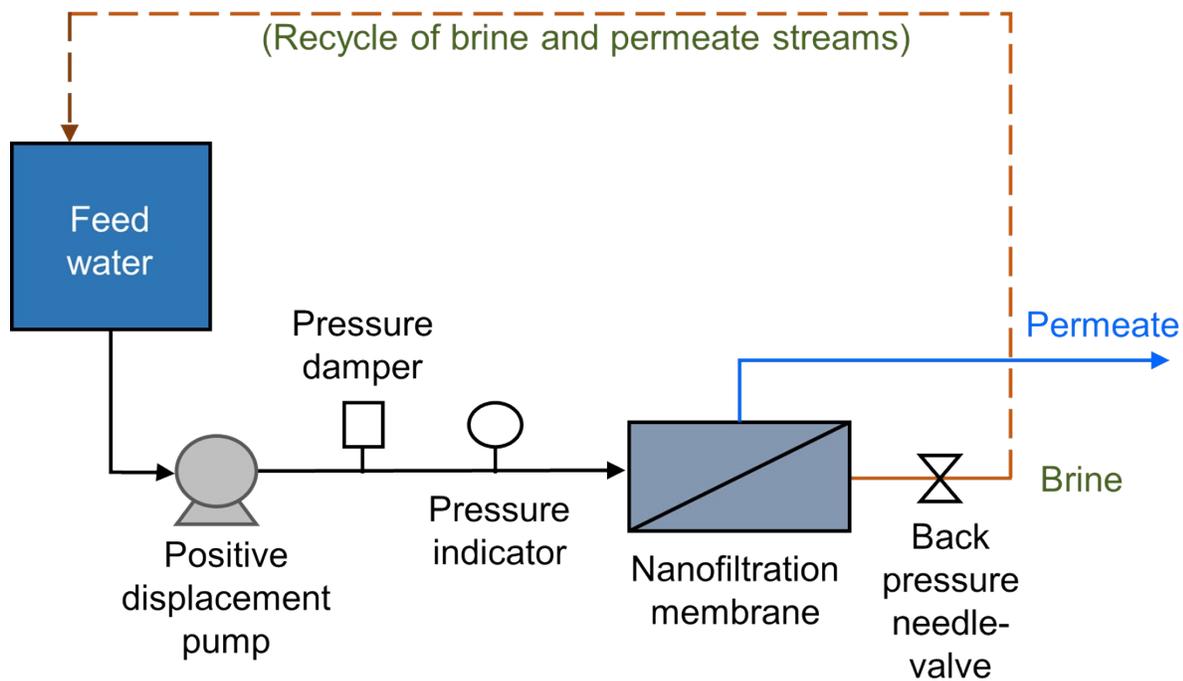
Number of Tables: 2

Number of Figures: 8

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20 *Bench scale system*

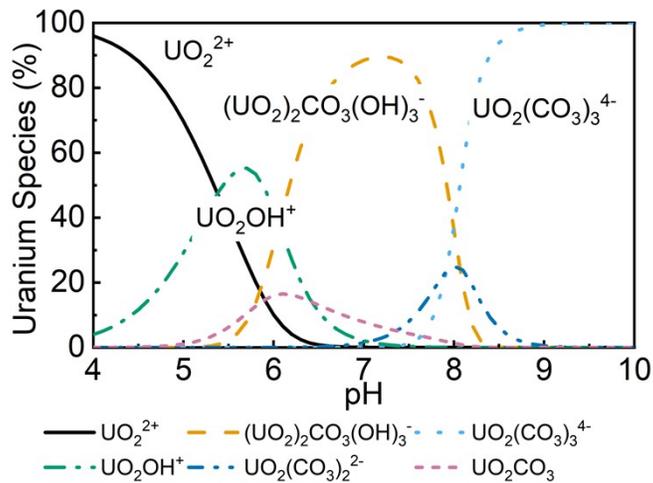


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22 **Figure S1:** Schematic of bench scale membrane system. During experimental
23 operation, the brine and permeate stream is recycled back into the feed water tank. During
24 sampling and taking permeate flux readings, the permeate stream is collected.

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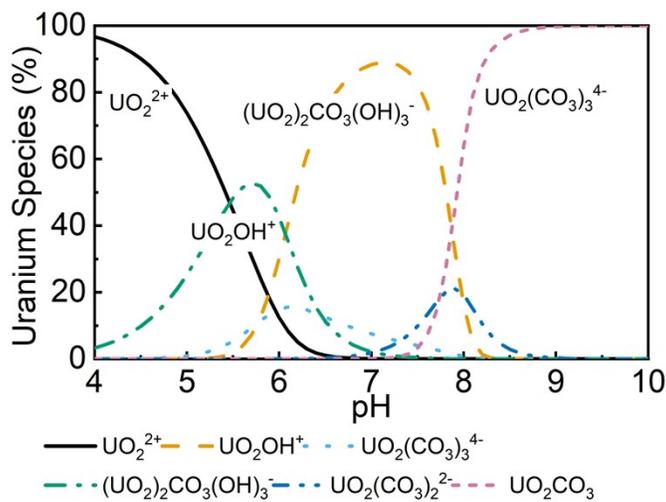
26 *Uranium speciation modeling*



27

28 **Figure S2:** Uranium speciation modeling using Minteq 3.1. Computation input $1\text{g}\cdot\text{L}^{-1}$
 29 NaCl with carbonate simulated as open to the atmosphere ($0.38 \cdot 10^{-3} \text{ atm CO}_2$), uranium
 30 concentration was $150 \mu\text{g}\cdot\text{L}^{-1}$.

31



32

33 **Figure S3:** Uranium speciation modeling using Minteq 3.1. Computation input $1\text{g}\cdot\text{L}^{-1}$
34 MgCl_2 with carbonate simulated as open to the atmosphere ($0.38 \cdot 10^{-3}$ atm CO_2), uranium
35 concentration was $150 \mu\text{g}\cdot\text{L}^{-1}$.

36

37 *Determination of mass transfer coefficient for calculation of concentration polarization.*

38 The concentration polarization modulus (**Equation 1** in main text) was determined by
39 first obtaining the mass transfer coefficient (k) from the Sherwood number (**Equation**
40 **S1**) based on turbulent flows in the following equation.

41
$$S_h = 0.04Re^{0.75}Sc^{0.33} \quad (\text{S1})$$

42 Where Re is the Reynolds number (6346.93), Sc is the Schmidt number (476.827). The
43 Sherwood number is then used to calculate the mass transfer coefficient (k) from the
44 following equation.

45
$$k = \frac{S_h D}{d_h} \quad (\text{S2})$$

46 Where D is the diffusion coefficient ($2.1 \cdot 10^{-9} \text{m}^2\cdot\text{s}^{-1}$), d_h is the hydraulic radius ($3.91 \cdot$
47 10^{-3}m). Results of concentration polarization modulus (**Eq.3** in main text) are shown in
48 **Table S1** and **S2**.

49

50 **Table S1:** Concentration polarization modulus for NF90 for each experimental
51 condition across a range of pH.

Solution	pH				
	4	5.5	7	8.5	10
U	1.137	1.144	1.144	1.147	1.143
U + 1 g/L NaCl	1.084	1.092	1.088	1.086	1.087
U + 5 g/L NaCl	1.025	1.031	1.029	1.028	1.027
U + 1 g/L MgCl ₂	1.106	1.106	1.103	1.101	1.099
U + 5 g/L MgCl ₂	1.050	1.052	1.050	1.051	1.052
U + 1 g/L CaSO ₄	1.095	1.102	1.101	1.104	1.100

52

53 **Table S2:** Concentration polarization modulus for NF270 for each experimental
 54 condition across a range of pH.

Solution	pH				
	4	5.5	7	8.5	10
U	1.235	1.216	1.217	1.205	1.220
U + 1 g/L NaCl	1.218	1.203	1.171	1.171	1.176
U + 5 g/L NaCl	1.192	1.167	1.142	1.145	1.152
U + 1 g/L MgCl ₂	1.162	1.167	1.169	1.176	1.175
U + 5 g/L MgCl ₂	1.090	1.098	1.112	1.125	1.131
U + 1 g/L CaSO ₄	1.180	1.173	1.168	1.164	1.161

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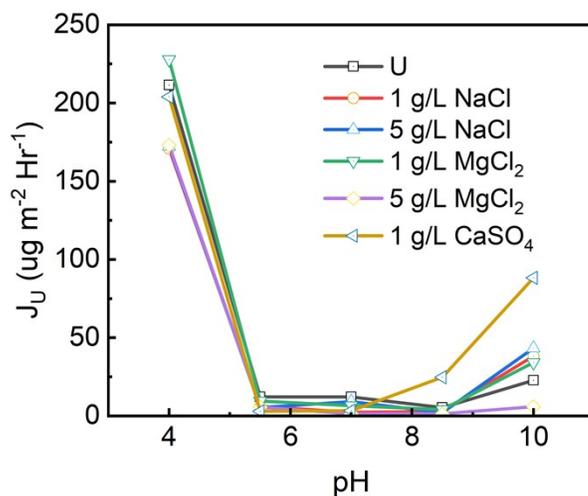
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57 *Solute Flux*

58 Solute flux (J_s) was calculated employing the following equation:

59
$$j_s = C_{permeate} \cdot J_w \quad (S3)$$

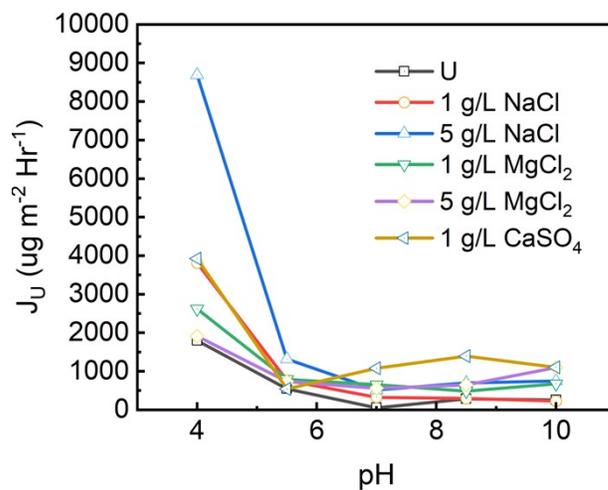
60 Where $C_{permeate}$ is the permeate feed concentration, and J_w is the water flux.



61

62 **Figure S4:** Influence of uranium-containing salt solutions on uranium flux for NF90
63 membrane. Separate experiments were conducted for each salt solution. All solutions in
64 these tests also contained $150 \mu\text{g}\cdot\text{L}^{-1}$ of uranium, operated at 22°C and 75 psi.

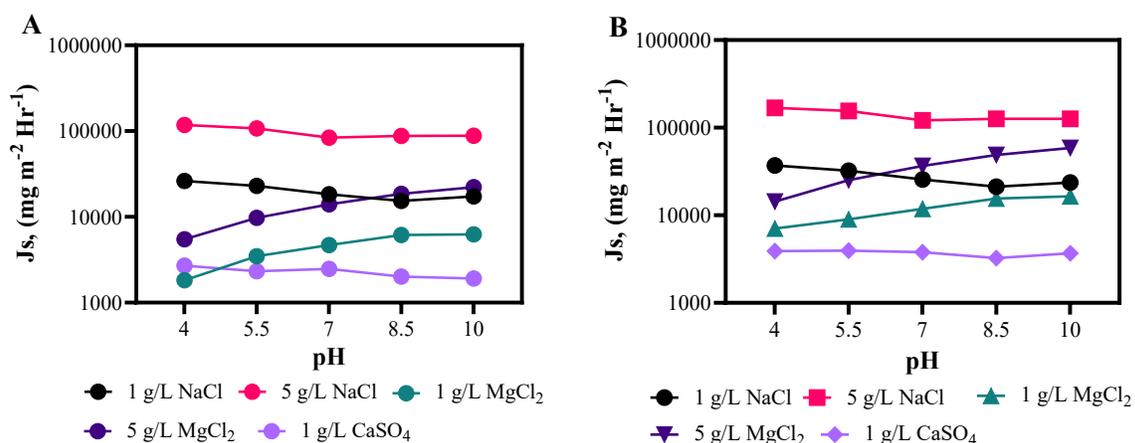
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66

67 **Figure S5:** Influence of uranium-containing salt solutions on uranium flux for NF270
 68 membrane. Separate experiments were conducted for each salt solution. All solutions in
 69 these tests also contained $150 \mu\text{g}\cdot\text{L}^{-1}$ of uranium, operated at 22°C and 75 psi.

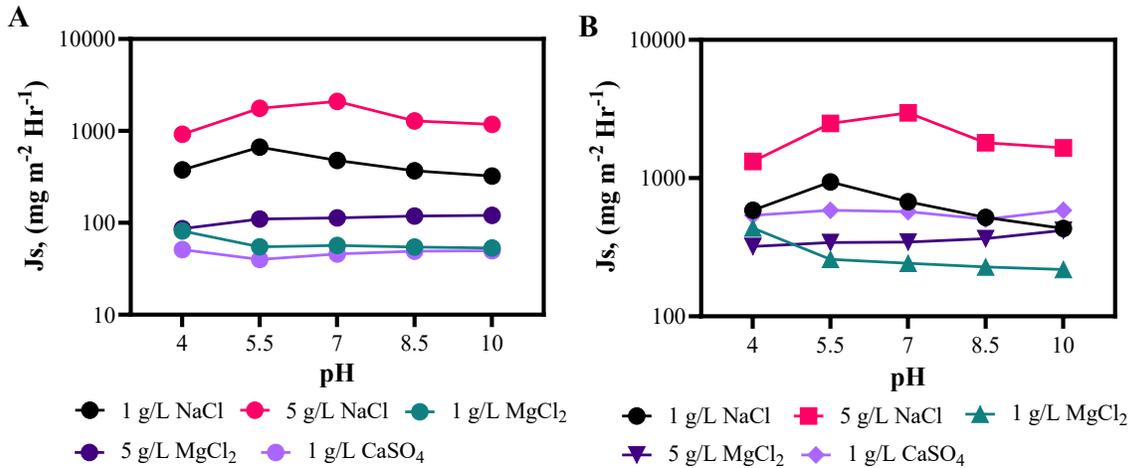
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71

72 **Figure S6:** NF 270(A) Cation, (B) Anions. Influence of uranium-containing salt solutions
 73 on solute flux. Flux is calculated for Na^+ and Cl^- in $1 \text{ g}\cdot\text{L}^{-1}$ NaCl solution for NF90
 74 membrane across a range of pH. All solutions in these tests also contained $150 \mu\text{g}\cdot\text{L}^{-1}$
 75 of uranium, operated at 22°C and 75 psi.

76



77

78 **Figure S7:** NF 90(A) Cation, (B) Anions. Influence of uranium-containing salt solutions
 79 on solute flux. Flux is calculated for Na⁺ and Cl⁻ in 1 g·L⁻¹ NaCl solution for NF90
 80 membrane across a range of pH. All solutions in these tests also contained 150 µg·L⁻¹
 81 of uranium, operated at 22°C and 75 psi.

82

83 *Water Flux Performance*

84 Water flux (J_w) was calculated employing the following equation:

$$85 \quad J_w = \frac{V}{t \cdot A} \quad (S4)$$

86 Where V is the volume (L) of permeate water collected during time t (h¹) and A is the
 87 area (m²) of the membrane surface.

88 Water volumetric flux can also be stated as a function of solvent permeability constant
 89 (A_w), hydrostatic pressure (P), and osmotic pressure (π) through the following equation:

$$90 \quad J_w = A_w(\Delta P - \Delta\pi) \quad (S5)$$

91 Where ΔP is the applied pressure difference between the feed solution and the permeate
92 solution. $\Delta\pi$ is the calculated osmotic pressure difference between the feed and the
93 permeate streams.

$$94 \quad \pi = icRT \quad (S6)$$

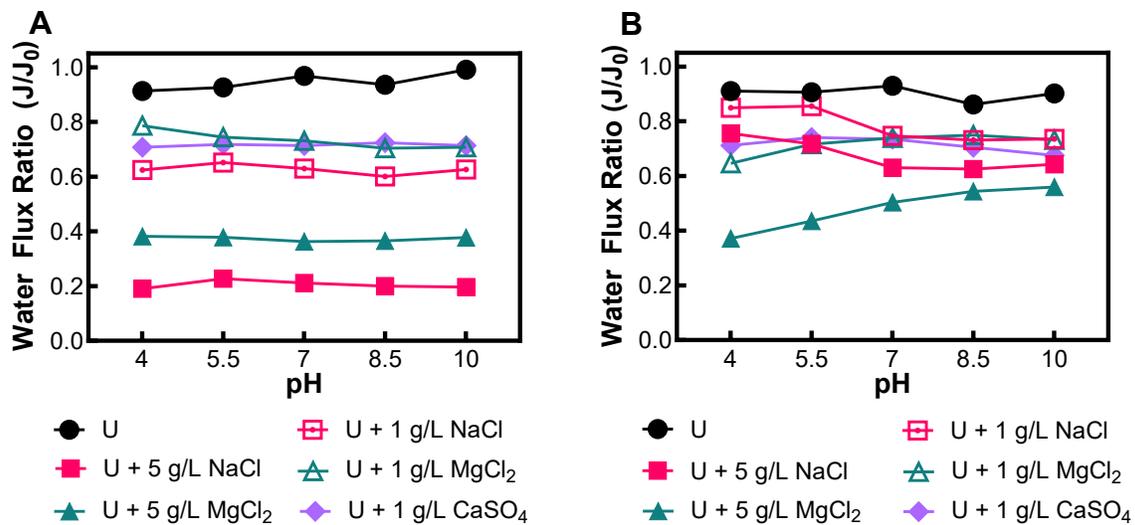
95 Where i is the Van Hoff coefficient, R is the gas constant ($8.314 \text{ kPa}\cdot\text{m}^3\cdot\text{mol}^{-1}\cdot\text{K}^{-1}$), and T
96 is the temperature (K).

97

98 The addition of NaCl, MgCl₂, and CaSO₄ were chosen as typical mineral solutes found in
99 natural groundwater (Fortune et al. 2009). The NF90 (**Figure S8A**) exhibited water fluxes
100 ranging between 8 – 45 ($\text{L}\cdot\text{m}^{-2}\cdot\text{hr}^{-1}$) between pH 4 -10. The NF270 (**Figure S8B**) exhibited
101 water fluxes between 35 – 97 ($\text{L}\cdot\text{m}^{-2}\cdot\text{hr}^{-1}$) between the same pH 4 – 10. The pH variation
102 resulted in marginal changes to water production (flux). Therefore, next we examined how
103 the ionic strength of the solution affects water flux. The addition of ions had a negative
104 effect on both membrane (NF90 and NF270) water production performances. This
105 observation is expected as the osmotic pressure for each solution increases by the
106 addition of ions. Osmotic pressures were calculated (**Equation S6**) for each solution and
107 listed in decreasing osmotic pressure: 5 g·L⁻¹ NaCl, 5 g·L⁻¹ MgCl₂, 1 g·L⁻¹ NaCl, 1 g·L⁻¹
108 MgCl₂, 1 g·L⁻¹ CaSO₄, U, DI. (30.5psi, 18.7psi, 6.1psi, 3.7psi, 2.6psi, 0.0psi). From the
109 NF90 membrane experiments, water flux in increasing order for the experimental
110 solutions are as follows: 5 g·L⁻¹ NaCl, 5 g·L⁻¹ MgCl₂, 1 g·L⁻¹ NaCl, 1 g·L⁻¹ CaSO₄, 1 g·L⁻¹
111 MgCl₂, U, DI. The increasing order of water flux for NF 270 membrane experiments is as
112 follows: 5 g·L⁻¹ MgCl₂, 5 g·L⁻¹ NaCl, 1 g·L⁻¹ NaCl ~ 1 g·L⁻¹ CaSO₄ ~ 1 g·L⁻¹ MgCl₂, U, DI.

113 Our results showed a correlation between the reduction of water flux to an increase of
 114 solute concentration in the feed solutions. The addition of solute ions increased the
 115 solution osmotic pressure, followed by the reduction of water flux due to the need for
 116 additional external pressure to exceed the osmotic pressure to generate water flux, which
 117 correlates with **Equation S6**. Depending on the ionic concentration of groundwater, a
 118 decrease in water production can be expected in areas with groundwater with high total
 119 dissolved solids.

120



121

122 **Figure S8.** Influence of uranium-containing salt solutions on water permeate production
 123 for A) NF90 and B) NF270. All solutions in these tests contained 150 $\mu\text{g}\cdot\text{L}^{-1}$ of uranium,
 124 operated at 22°C and 75 psi.

125