

Supporting Information:

**Regenerated and Reformed Gold and Titanium
Dioxide Quantum Dots from Waste for
Sustainable and Efficient Environmental
Monitoring**

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Table S1: Elemental composition of commercial and recycled TiO₂ materials determined by XRF and ICP-OES.

Element	Technique	Sample	Content (wt%)
TiO ₂	XRF	Commercial TiO ₂	98.44
TiO ₂	XRF	Recycled R-Au-TiO ₂ QDs	83.32
Ti	ICP-OES	Recycled R-Au-TiO ₂ QDs	0.553
Ti	ICP-OES	Commercial TiO ₂	0.035
Au	ICP-OES	Recycled R-Au-TiO ₂ QDs	0.239

Note: TiO₂ values from XRF represent oxide form; Ti values from ICP-OES represent elemental form. Au was detected only in the recycled sample. All values are based on independently prepared samples and rounded to three decimal places.

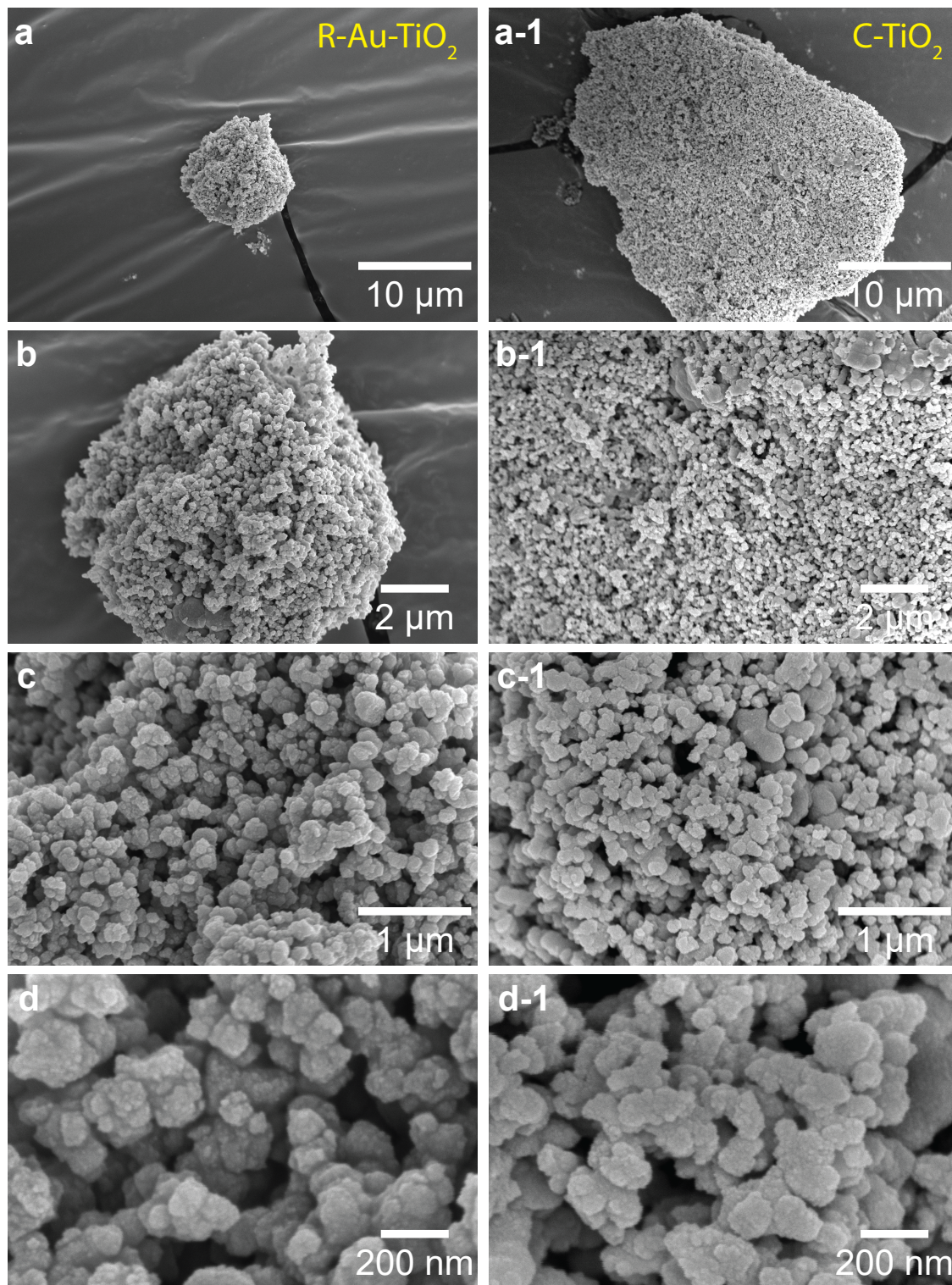


Figure S1: SEM images at different magnifications comparing reformed Au-TiO₂ (R-Au-TiO₂) hybrid quantum dots (QDs) from waste and commercial TiO₂ nanoparticles (C-TiO₂). (a) and (a-1) show overall structures at 10 μm scale. (b) and (b-1) provide closer views at 2 μm scale. (c) and (c-1) further zoom in at 1 μm scale. (d) and (d-1) reveal nanoscale features at 200 nm scale, highlighting the similar agglomerated morphology and detailed structural characteristics of both samples.

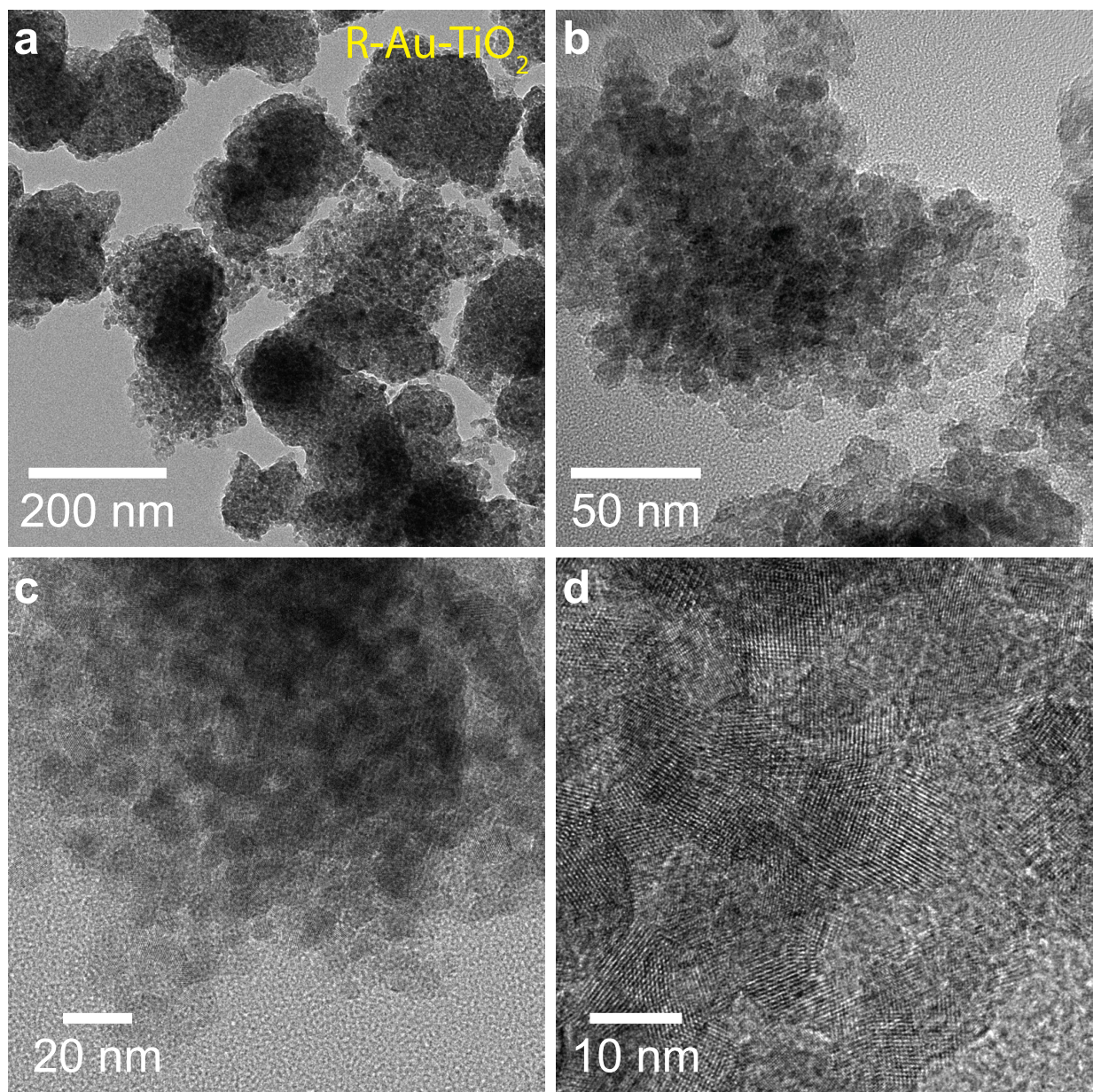


Figure S2: TEM images of R-Au-TiO₂ QDs at varying magnifications. (a) shows the overall morphology at 200 nm scale (b) provides a closer view at 50 nm scale (c) further zooms in at 20 nm scale, and (d) reveals lattice fringes at the nanoscale (10 nm), highlighting the well-dispersed and uniform size distribution, along with the high crystallinity of the R-Au-TiO₂ QDs.

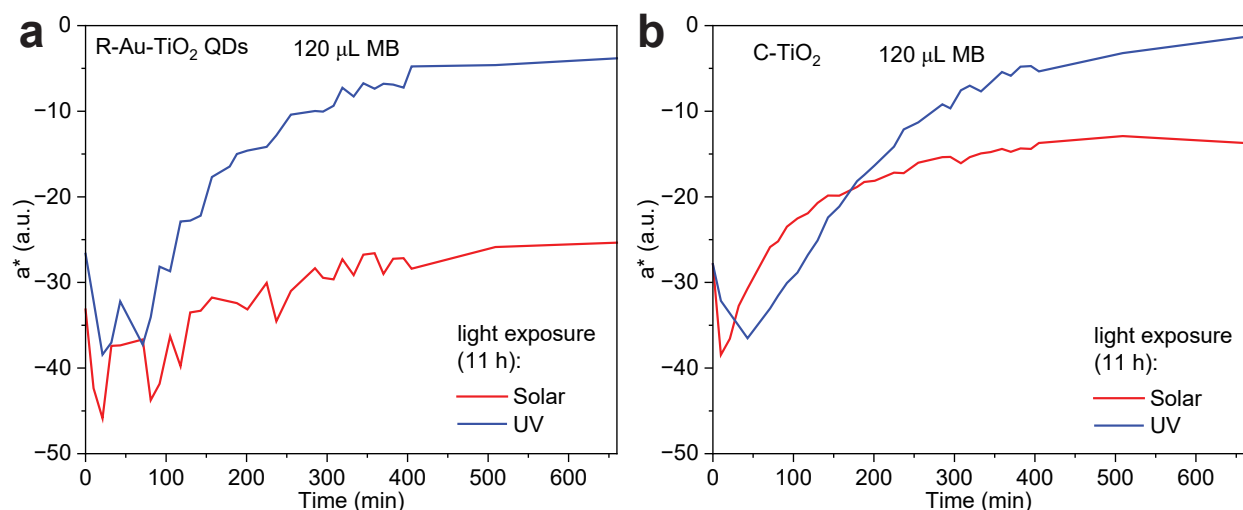


Figure S3: The a^* component of the CIELAB colour system for (a) R-Au-TiO₂ QDs and (b) C-TiO₂ nanoparticles as a function of time during 11 hours of exposure to the solar simulator and UV light at 254 nm. The plots illustrate the colourimetric changes in the sensors, with initial a^* values indicating a greenish tint due to the presence of methylene blue (MB). As MB degrades over time, the a^* values increase, reflecting a shift towards the red spectrum. This change is more pronounced in R-Au-TiO₂ QDs under UV light, indicating more efficient degradation of MB compared to C-TiO₂.

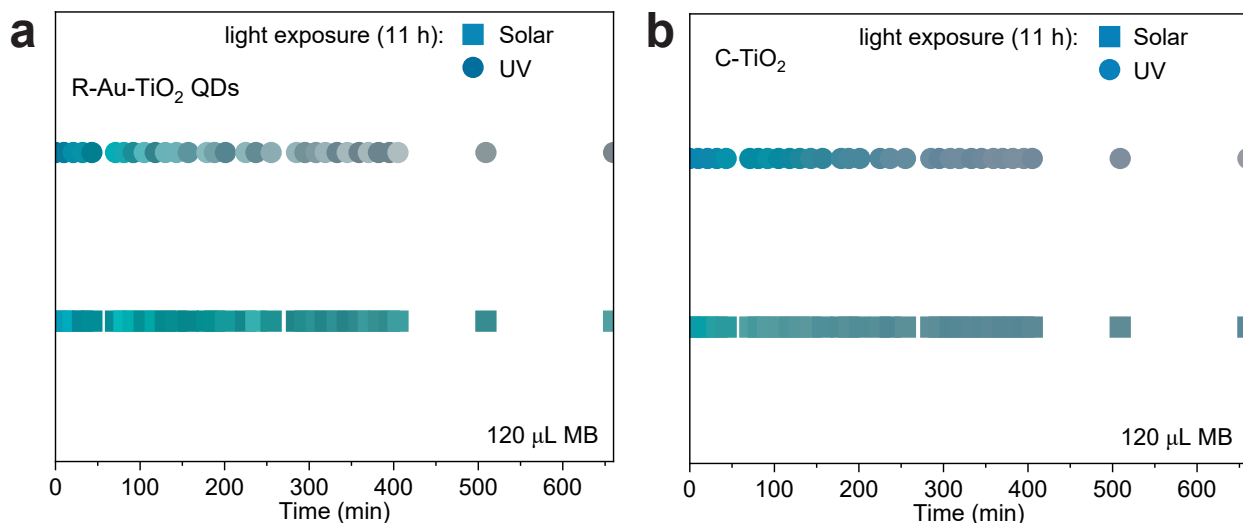


Figure S4: Visual representation of the colour changes in (a) R-Au-TiO₂ QDs and (b) C-TiO₂ nanoparticles films during 11 hours of exposure to solar simulator and UV light at 254 nm. The colour transitions from blue-green to yellow indicate the degradation of MB over time, with more pronounced changes observed under UV light for R-Au-TiO₂ QDs, reflecting their superior photocatalytic performance compared to C-TiO₂.

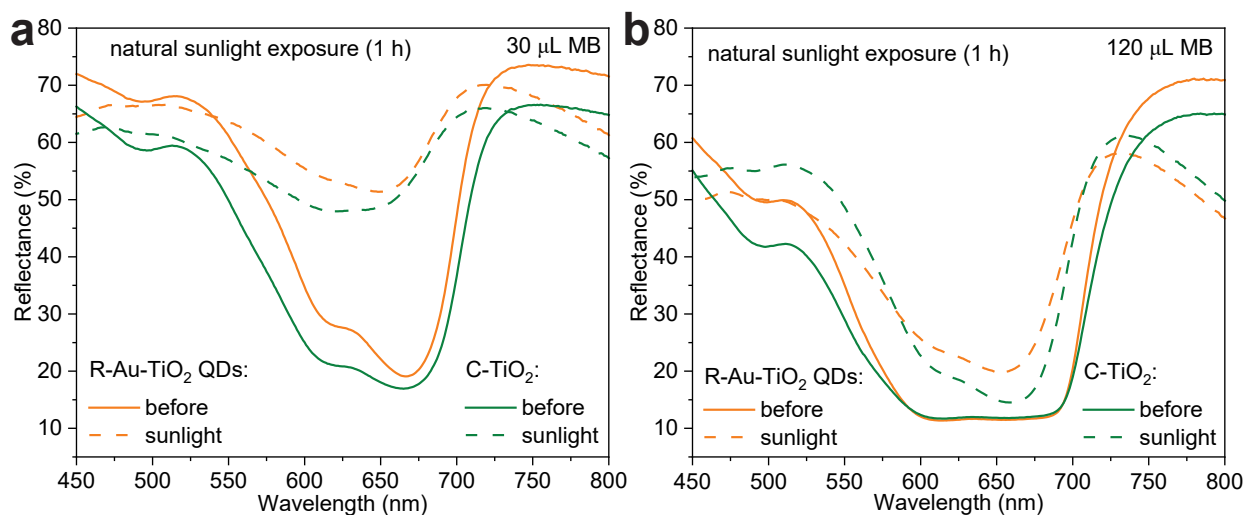


Figure S5: Reflectance spectra of R-Au-TiO₂ QDs and C-TiO₂ nanoparticles before and after 1 hour of natural sunlight exposure for films containing (a) 30 μL and (b) 120 μL of MB. The solid lines represent the spectra before exposure, while the dashed lines represent the spectra after sunlight exposure. The results show a significant decrease in MB absorption in both samples after exposure, indicated by the reduced absorption peak around 650-700 nm, with R-Au-TiO₂ QDs demonstrating a more pronounced change, reflecting their superior photocatalytic performance under natural sunlight conditions.

Table S2: Overview of various TiO₂-based materials used for photocatalytic degradation of MB under different light sources. The R-Au-TiO₂ QDs, derived from waste and used in this study, demonstrate comparable or superior photocatalytic performance under UV (254 nm), solar simulator, and natural sunlight conditions, with particle sizes less than 10 nm. This performance is benchmarked against a variety of commercial and synthesized TiO₂ materials from the literature.

TiO ₂ preparation	TiO ₂ source	Substrate	Methylene blue concentrations	Film thickness	Film deposition method	Light source	Particle size	Key performance indicator	Ref.
R-Au-TiO ₂ QDs	metallurgical waste	Glass and aluminium foil	30 μ L and 120 μ L	200 μ m	Doctor blade	UV, solar simulator, and natural sunlight	< 10 nm	Rate constant: 0.029 min ⁻¹	This work
Commercial TiO ₂	Commercial TiO ₂	-	1000 ppm	-	-	UV	120-180 nm	Rate constant: 0.1192 min ⁻¹	S1
Hydrothermal	TiCl ₄	-	10 mg L ⁻¹	-	-	UV (365 nm, 6W)	4.5 nm	Rate constant: 0.018 min ⁻¹	S2
Cu-doped TiO ₂ (sputtering)	Pure Ti source	glass	30 mg L ⁻¹	200 nm	DC sputtering	UV	-	-	S3
TiO ₂ /Au	Commercial TiO ₂ nanoparticle	-	0.1 mg mL ⁻¹	-	-	Chemical degradation	Au (10 nm), TiO ₂ (21 nm)	Degradation rate: 79-87%	S4
Sol-gel (Fe ₂ TiO ₅)	Commercial precursors	-	1000 mg L ⁻¹	-	-	Natural sunlight	49.7 nm	Rate constant: 0.015 min ⁻¹	S5
Sol-gel (TiO ₂ , Au-TiO ₂)	Commercial precursors	quartz glass	1.16 x 10 ⁻⁵ M	200-250 nm	Dip coating	UV	Au (13 nm), TiO ₂ (25-29 nm)	-	S6
Commercial TiO ₂	Commercial P25 TiO ₂	-	500 ppm	-	-	UV	25 nm	-	S7
Commercial TiO ₂	Commercial TiO ₂	-	5, 10, 15, 20 mg L ⁻¹	-	-	UV (364 nm)	10-200 nm	Degradation efficiency: 90%	S8
Commercial TiO ₂	Commercial TiO ₂	-	10 ppm	-	-	UV	25 nm	Rate constant: 0.055 min ⁻¹	S9
solvent-thermal method (TiO ₂ -PRGO)	Commercial precursors	-	10 mg L ⁻¹	-	-	Solar simulator	9.85-11.7 nm	Rate constant: 0.0275 min ⁻¹	S10
Commercial TiO ₂	Commercial TiO ₂	soda lime glass	10 mg L ⁻¹	6 μ m	Doctor blade method	UV	25 nm	Rate constant: 0.15 min ⁻¹	S11
Sol-gel (TiO ₂ /graphene oxide)	Commercial precursors	-	5-25 mg L ⁻¹	-	-	UV	-	-	S12
Sol-gel (TiO ₂)	Commercial precursors	glass substrate	1 x 10 ⁻⁶ M	220 nm	Spin coating	Visible light	54-67 nm	Degradation efficiency: 92%	S13
Physical vapor deposition (TiO ₂ /Nd ₂ O ₃)	Commercial precursors	Si (100)	5 and 20 mg L ⁻¹	100 nm	EB-PVD	UV	-	Degradation rate: 72.9%	S14
Hydrothermal (TiO ₂)	Commercial precursors	FTO coated glass	5 ppm	-	-	Solar simulator (300-600 nm)	-	Rate constant: 0.00183 min ⁻¹	S15

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