Supplementary Information (SI) for Reaction Chemistry & Engineering. This journal is © The Royal Society of Chemistry 2025

A PLC based Semi-automated Extraction Chromatographic Separation system for the isolation of medical grade No-carrier-added Lutetium-177 for Targeted Cancer Therapy

Dheeraj Kumar, ^{1,4} Aaditya Shah, ¹ Varun Nair, ¹ B.K. Tiwary, ¹ N.C. Joseph, ¹ Abhishek K. Sharma, ¹ Arpit Mitra, ¹ Navin Sakhare, ¹ Sanjeev Kumar, ¹ Chanda Arjun, ¹ K.V.V. Nair, ² Anupam Mathur, ^{1,*} Sudipta Chakraborty, ² Usha Pandey, ¹ Ameya Puranik, ³ Archi Agrawal, ³ Venkatesh Rangarajan³

¹Radiopharmaceuticals Program, Board of Radiation and Isotope Technology, Vashi, Navi Mumbai-400703, India

²Radiopharmaceuticals Division, Bhabha Atomic Research Center, Trombay, Mumbai-400085, India.

³Tata Memorial Centre, Parel, Mumbai-400012, India.

⁴Chemical Sciences, Homi Bhabha National Institute, Anushakti Nagar, Mumbai-400094, India

*Author for correspondence: Dr. Anupam Mathur

Radiopharmaceuticals Program

Board of Radiation and Isotope Technology

Navi Mumbai - 400 703

India

Telephone : 91-22-2788 7202

E-mail : amathur@britatom.gov.in

 $\begin{tabular}{ll} Table S1: Determination of organic carbon content in NCA 177LuCl$_3$ using chemical oxygen demand (COD) analysis \\ \end{tabular}$

S. No	COD value
1	4 mg/L
2	6 mg/L
Water (Blank)	6 mg/L

A chemical oxygen demand analysis was performed to determine the amount of total organic carbon content in the final product. Results obtained were same as that for blank measurement.

Figure S1 HPGe profile of NCA 177 Lu

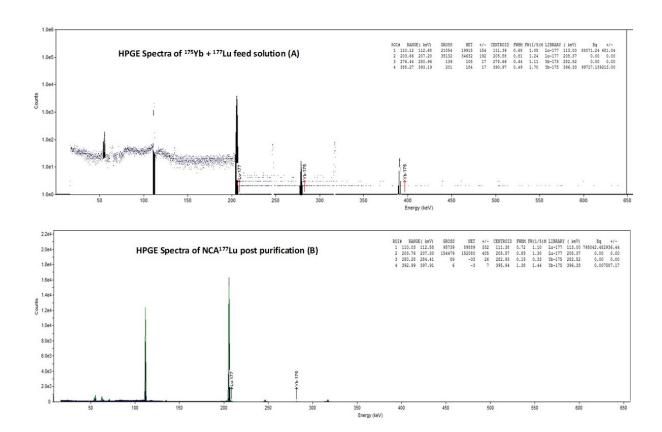
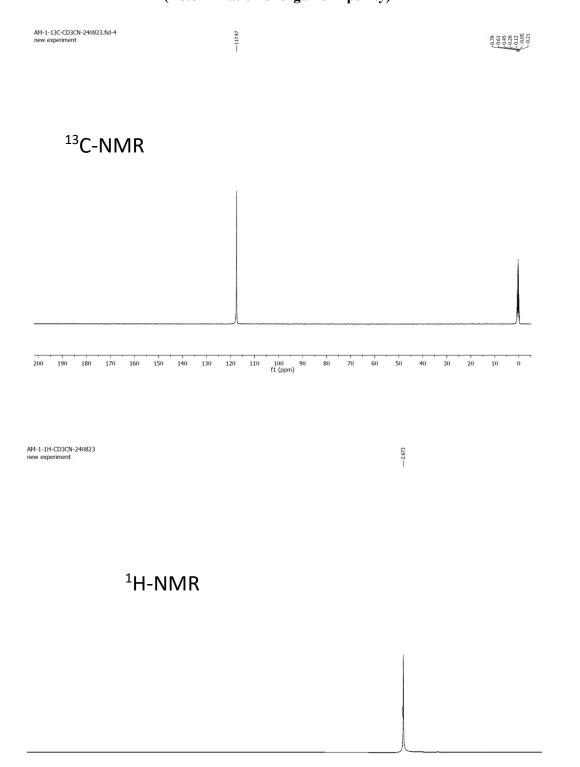


Figure S2: ¹H-NMR and ¹³C-NMR (1100 scans) of decayed NCA ¹⁷⁷Lu sample* in CD₃CN (Determination of organic impurity)



^{*}Sample used for NMR analysis corresponded to 0.925 GBq (25 mCi) of the total NCA ¹⁷⁷LuCl₃ product separated from 50 mg of irradiated enriched 176Yb target. **No peaks from organic carbon and protons were observed.**

Figure S3 RCP determination of NCA 177 LuCl $_3$ using Paper chromatography (PC), TLC and HPLC

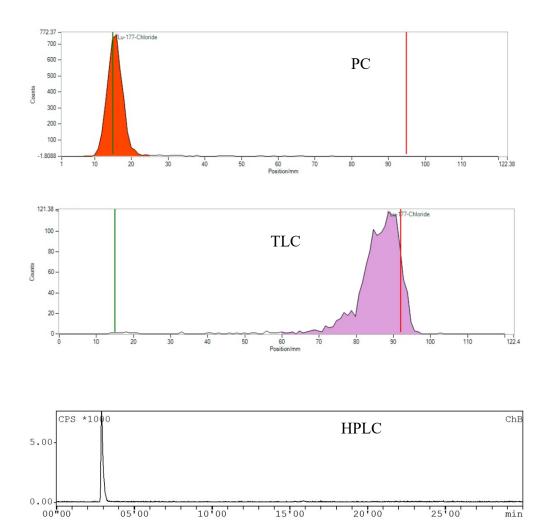
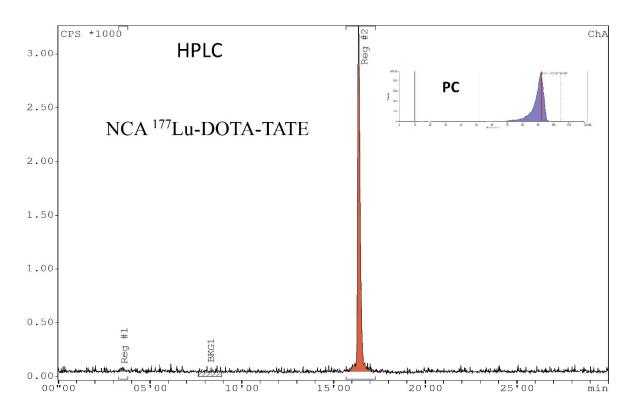


Figure S4 Radiochemical purity determination of NCA ¹⁷⁷Lu-DOTA-TATE and NCA ¹⁷⁷Lu-PSMA-617 by HPLC and PC (inset)



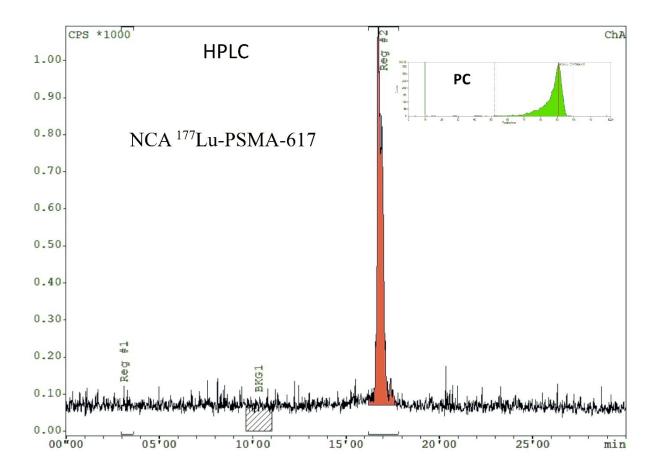


Figure S5 NCA ¹⁷⁷Lu-DOTA-TATE post-therapy scan in cancerous lesion of Meningioma patient (24 h p.i.) (5.5 GBq activity was injected)

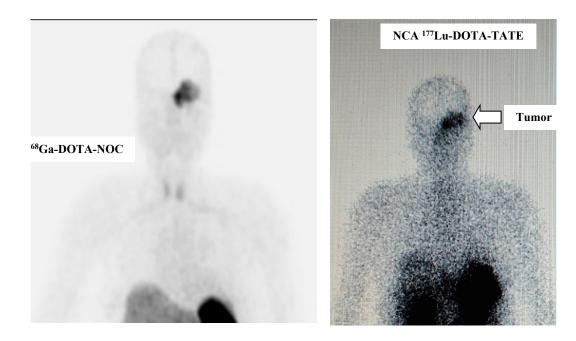


Figure S6 NCA ¹⁷⁷Lu-PSMA-617 post-therapy scan in metastatic prostatic adenocarcinoma patient (24 p.i.) (7.4 GBq activity was injected)

