

Supporting Information

Constructing electron transfer channel *via* Cu-O-Ni to inhibit the overoxidation of Ni for durable methanol oxidation at industrial current density

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Experimental Section

1. Materials

Except noted, all chemicals were purchased and used without further purification. Deionized water was used throughout the experiments. Copper (II) Chloride Dihydrate ($\text{CuCl}_2 \cdot 2\text{H}_2\text{O}$, 99%) was obtained from General-Reagent. Nickel (II) chloride hexahydrate ($\text{NiCl}_2 \cdot 6\text{H}_2\text{O}$, 99%), sulfuric acid (H_2SO_4 , 99%), hydrochloric acid (HCl) and potassium hydroxide (KOH, 85%) were acquired from Sinopharm Chemical Reagent Co., Ltd. Methyl Alcohol (CH_3OH , 99.5%), formic acid (CH_2O_2 , 98%), deuterium oxide (D_2O , 99.9%) and maleic acid ($\text{C}_4\text{H}_4\text{O}_4$, 99%) were all obtained from Adamas-beta.

2. Synthesis of Ni/NF

Nickel foam (NF) was used as matrix for growing Ni. Before the electrodeposition process, NF ($10 \times 20 \times 1.5$ mm) was ultrasonically cleaned by HCl, ethanol and deionized water for about 10 min to get rid of the possible surface dirt and oxide layer. Typically, 0.4 M $\text{NiCl}_2 \cdot 6\text{H}_2\text{O}$ were dissolved in a mixed solution of 5 mL H_2SO_4 and 95 mL deionized water under stirring to form a homogeneous solution. Then NF was electrodeposited in a mixed solution for 20,000 s at -150 mA. The substrate was taken out and cleaned by deionized water and ethanol several times before being fully dried at 100 °C for 12 h under air atmosphere, Ni/NF was obtained.

3. Synthesis of CuO_x/NF

To synthesize CuO_x/NF , the pretreated NF ($10 \times 20 \times 1.5$ mm) was electrodeposited in a deionized aqueous solution (100 mL) containing 0.4 M $\text{CuCl}_2 \cdot 6\text{H}_2\text{O}$ and 5 ml H_2SO_4 for 2000 s, and final drying at 100 °C for 12 hours under air atmosphere.

4. Synthesis of $\text{NiCuO}_x\text{-1/NF}$, $\text{NiCuO}_x\text{-2/NF}$ and $\text{NiCuO}_x\text{-3/NF}$

To synthesize $\text{NiCuO}_x\text{-2}$, the pretreated NF ($10 \times 20 \times 1.5$ mm) was electrodeposited in deionized aqueous solution (100 mL) containing 0.4 M $\text{NiCl}_2 \cdot 6\text{H}_2\text{O}$ and 5 mL H_2SO_4 for 20,000 s, and then electrodeposited in deionized aqueous solution (100 mL)

containing 0.4 M $\text{CuCl}_2 \cdot 6\text{H}_2\text{O}$ and 5 mL H_2SO_4 for 2000 s, and final drying at 100 °C for 12 hours under air atmosphere. In addition, samples with electrodeposited copper source times of 1000 and 4000 s were prepared and named as $\text{NiCuO}_x\text{-1/NF}$ and $\text{NiCuO}_x\text{-3/NF}$, respectively.

5. Materials Characterization

The scanning electron microscope (SEM) measurements were performed on a FEI Magellan-400 field emission scanning electron microscope (5 kV). The transmission electron microscopic (TEM) images, high-resolution TEM (HRTEM) and corresponding energy dispersive X-ray spectrometer mapping (EDS-mapping) were captured on a 200 kV JEOL JEM-F200 transmission electron microscope operated with a field-emission electron gun. The X-ray diffraction (XRD) patterns were acquired from the Rigaku D/Max-2550V X-ray diffractometer with a Cu K_α radiation target (40 kV, 40 mA) at a scan rate of 4° min^{-1} . The X-ray photoelectron spectroscopy (XPS) signals were measured on a Thermo Fisher Scientific ECSA lab 250 XPS spectrometer with monochromatic Al K_α X-rays and calibrated with carbon base (284.8 eV).

6. Electrochemical measurements

All electrochemical measurements were performed with the biologic VSP-300 and CHI 760E electrochemical workstation in a standard three-electrode set-up at room temperature. The as-prepared Ni foam supported CuO_x , Ni, $\text{NiCuO}_x\text{-1}$, $\text{NiCuO}_x\text{-2}$ and $\text{NiCuO}_x\text{-3}$ catalysts with geometrical area of 0.25 cm^2 were directly used as the working electrode with a carbon rod counter electrode and saturated calomel electrode (SCE) electrode as the reference electrode. The electrolytes for OER process and MOR process were 1.0 M KOH and 1 M KOH with 1 M MeOH, respectively. According to the Nernst equation, the potential data reported in this work were converted to the reversible hydrogen electrode (RHE) scale: $E (\text{vs. RHE}) = E (\text{vs. SCE}) + 0.244 + 0.0591 \times \text{pH}$. The scan rates of LSV and CV were kept at 5 and 10 mV s^{-1} , respectively. The Tafel slopes were derived from LSV curves.

Operando EIS measurements were conducted over a frequency range from 10^{-2} to

10⁵ Hz with AC amplitude of 5 mV. All the curves are used without iR compensation if not labeled.

The measurement of multipotential steps were performed on NiCuO_x-2/NF during MOR and OER. First, the initial applied potential was set to 1.62 V (vs. RHE) for 30 s. Then, the applied potential was switched to 0.57 V (vs. RHE) after entering an open-circuit state for 90 s. Correspondingly, the red, blue and black lines are connected with condition I (with 1 M MeOH addition), condition II (without 1 M MeOH addition) and condition III (inject 1 M MeOH at 30 s), respectively.

7. Methanol valorization and products analysis

The analysis of liquid products from methanol valorization was performed by ¹H nuclear magnetic Resonance (HNMR) spectroscopy on an Avance II 500 instruments (Bruker). Long-term electrolysis reactions were carried out at varied potentials for 1 h by chronoamperometry testing in 80 mL electrolyte of 1 M KOH with 1 M methanol. For each NMR measurement, 500 μL electrolyte was added into a 100 μL D₂O solution with maleic acid as internal standard. The composition of electrolyte after methanol oxidation was identified based on the chemical shift of ¹H NMR. The product concentration was determined by the calibration curves of standard solution with given concentrations. The yield rate of formate and product Faradaic efficiency were calculated by the following equations:

$$\text{Formate generation} = \frac{C_{\text{formate}} \times V}{t \times M_{\text{formate}}}$$

C_{formate} is the measured formate concentration (g L⁻¹) in the solution from the anode compartment of the cell, namely, the HNMR data. V is the volume of electrolyte (0.08 L), M_{formate} (g mol⁻¹) is the molecular weight of formate (HCOO⁻) equal to 45.02 g mol⁻¹, and t is the electrolysis time (1 h).

$$FE(\%) = \frac{n \times 4 \times N_A \times e}{Q} \times 100\%$$

where n is the mol of generated formate; 4 is the number of transferred electrons; N_A is Avogadro constant (6.02 × 10²³ mol⁻¹); e is elementary charge (1.60 × 10⁻¹⁹ C); Q is

the passed charge (C).

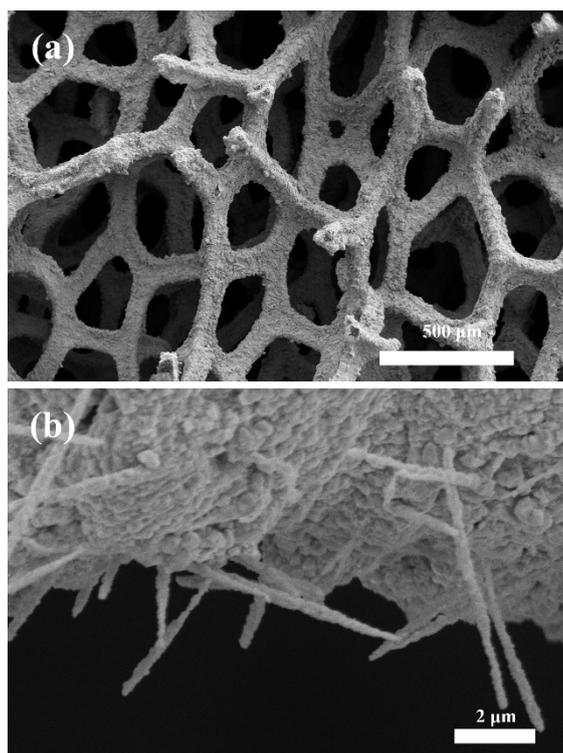


Figure S1. SEM images of the as-synthesized NiCuO_x-1/NF at different magnifications.

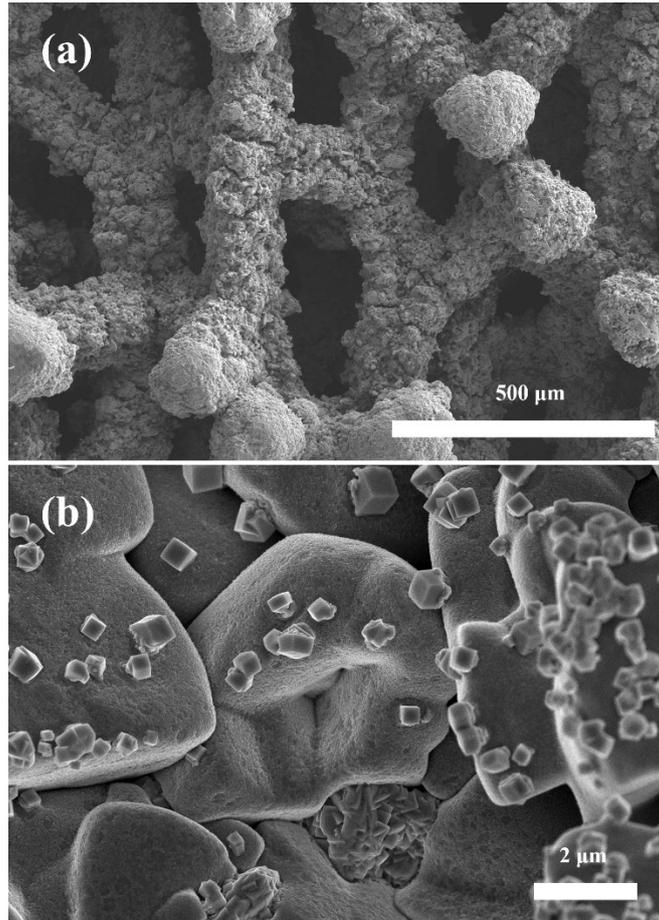


Figure S2. SEM images of the as-synthesized NiCuO_x-3/NF at different magnifications.

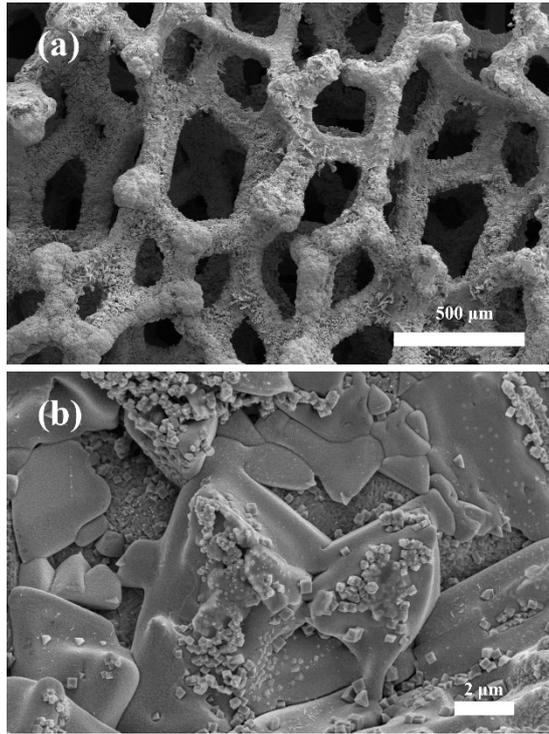


Figure S3. SEM images of the as-synthesized CuO_x/NF at different magnifications.

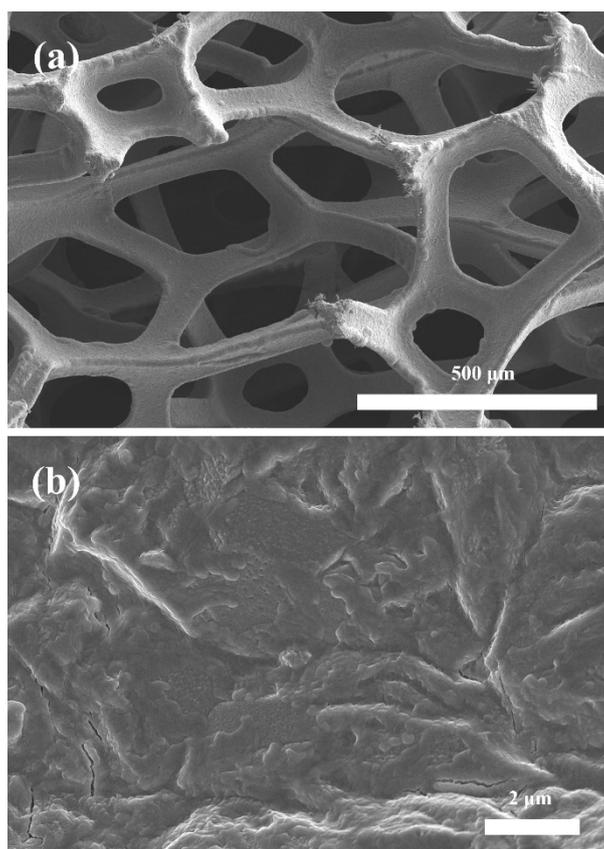


Figure S4. SEM images of the as-synthesized Ni/NF at different magnifications.

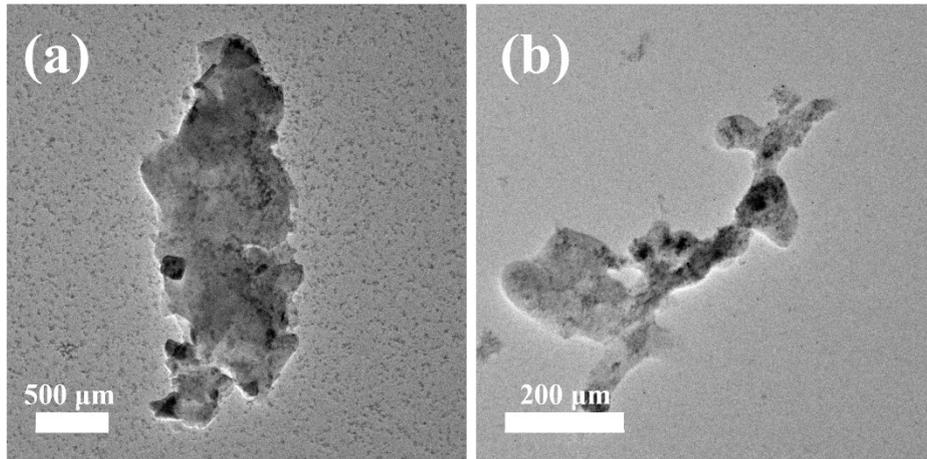


Figure S5. TEM images of the as-synthesized (a) CuO_x/NF and (b) Ni/NF .

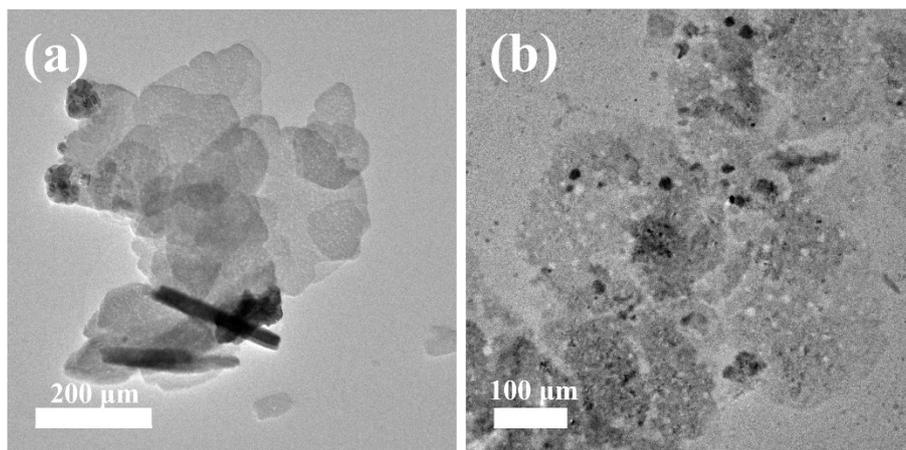


Figure S6. TEM images of the as-synthesized (a) NiCuO_x-1/NF and (b) NiCuO_x-3/NF.

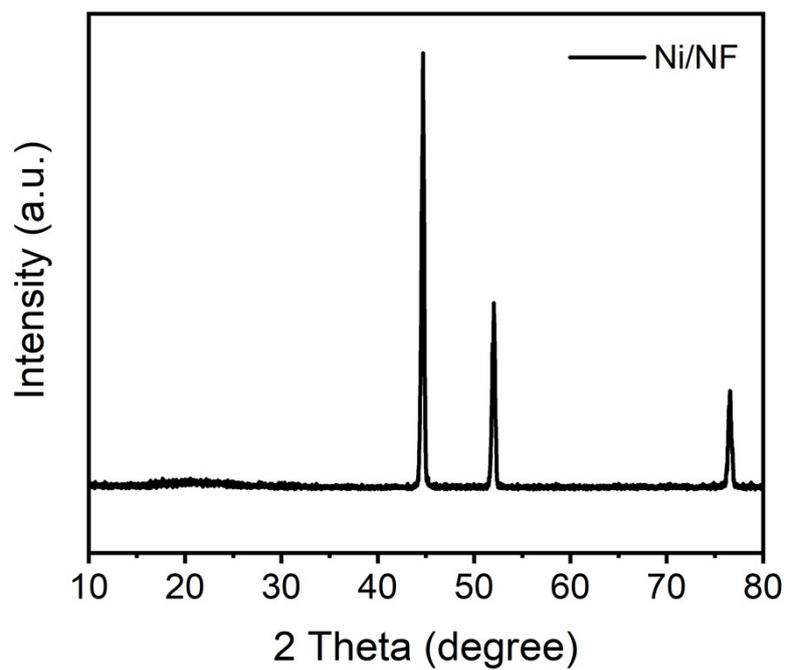


Figure S7. XRD patterns of the as-synthesized Ni/NF.

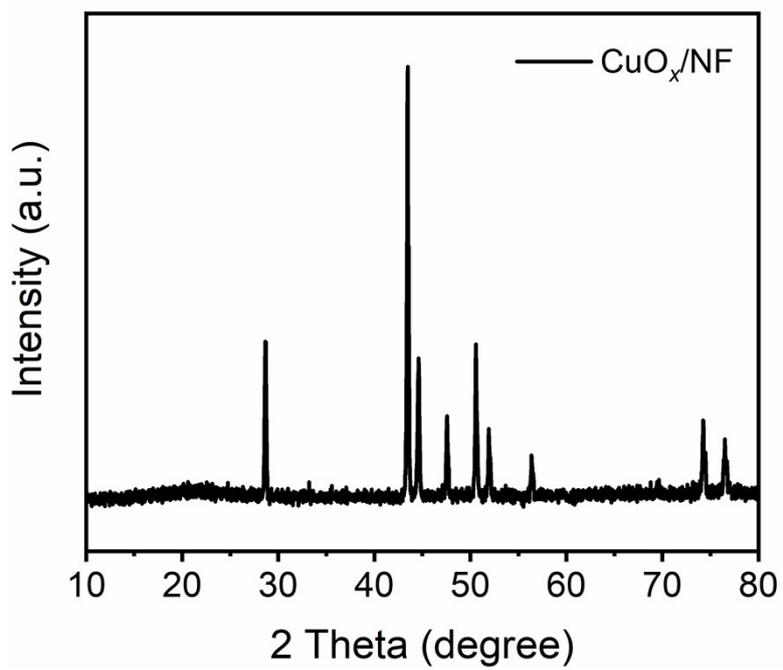


Figure S8. XRD patterns of the as-synthesized CuO_x/NF.

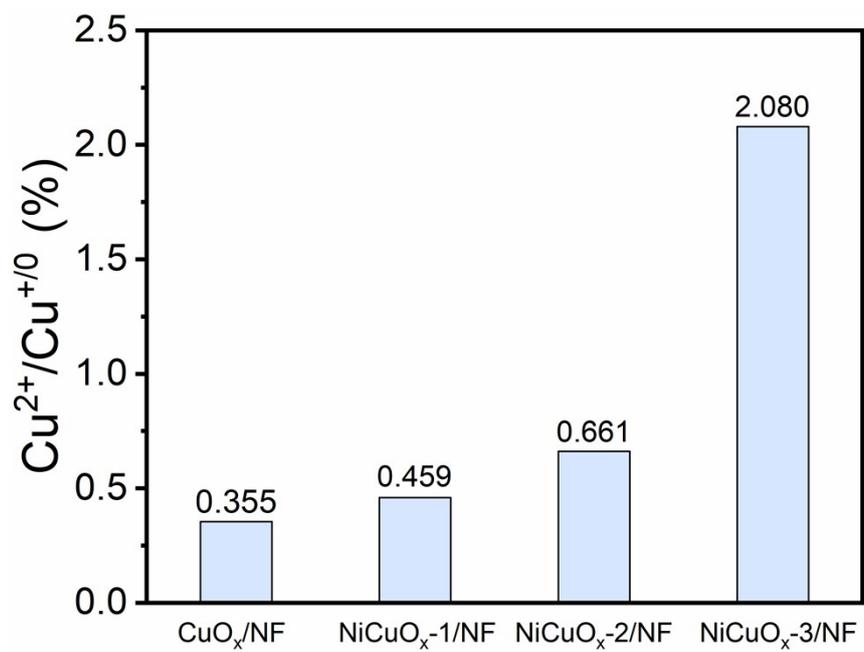


Figure S9. Histograms of $\text{Cu}^{2+}/\text{Cu}^{+0}$ ratio for as-prepared catalysts.

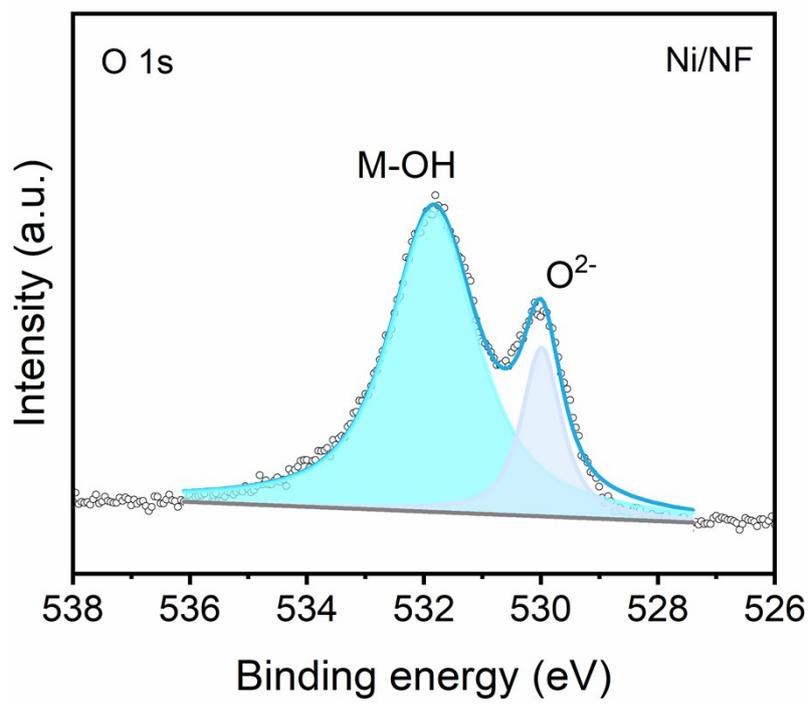


Figure S10. XPS O 1s spectra of Ni/NF.

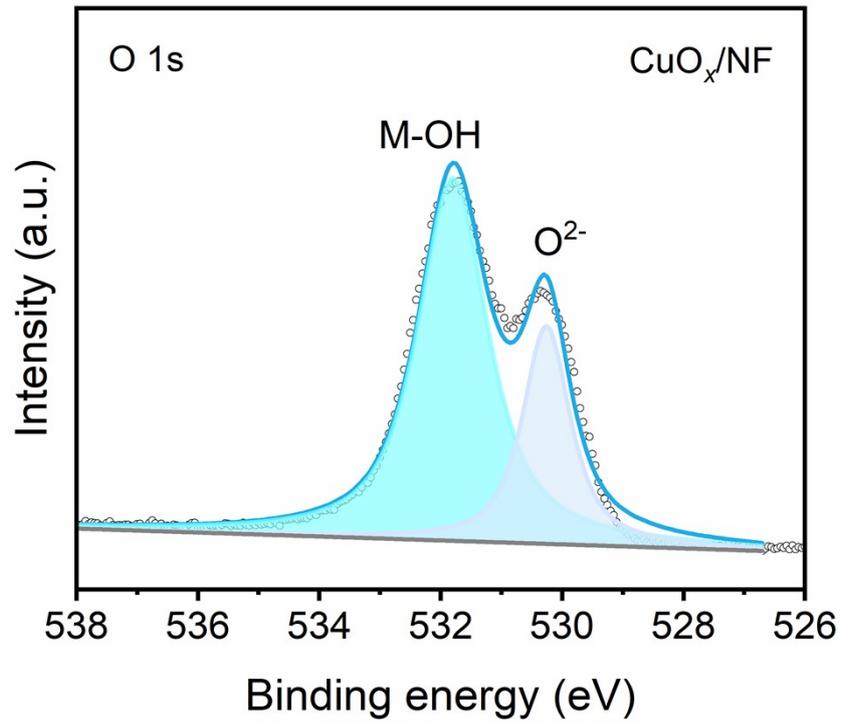


Figure S11. XPS O 1s spectra of CuO_x/NF.

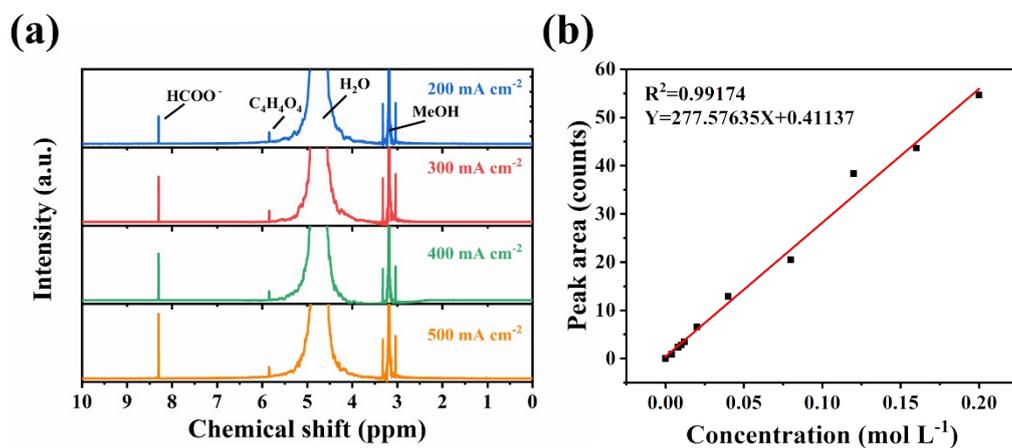


Figure S12. (a) ¹H NMR measurements of methanol oxidation to formate on anode at 200, 300, 400, 500 mA cm⁻² in 1.0 M KOH solution with 1.0 M methanol addition. (b) The measured formate amount and theoretical values on anode.

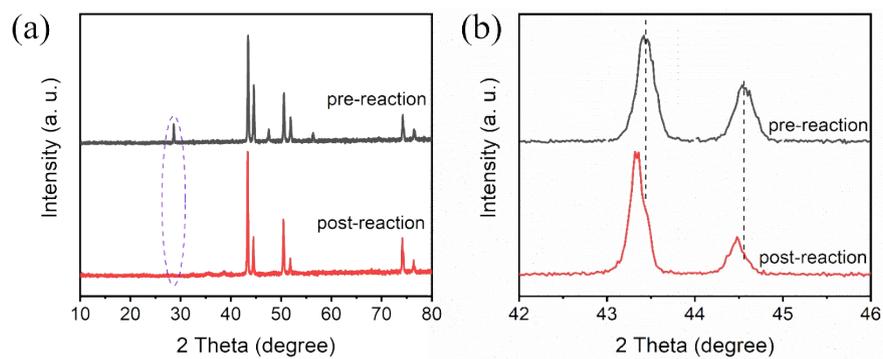


Figure S13. (a) The comparisons of XRD patterns for NiCuO_x-2/NF before and after the stability tests. (b) The enlarged XRD patterns in the range of 42-46°.

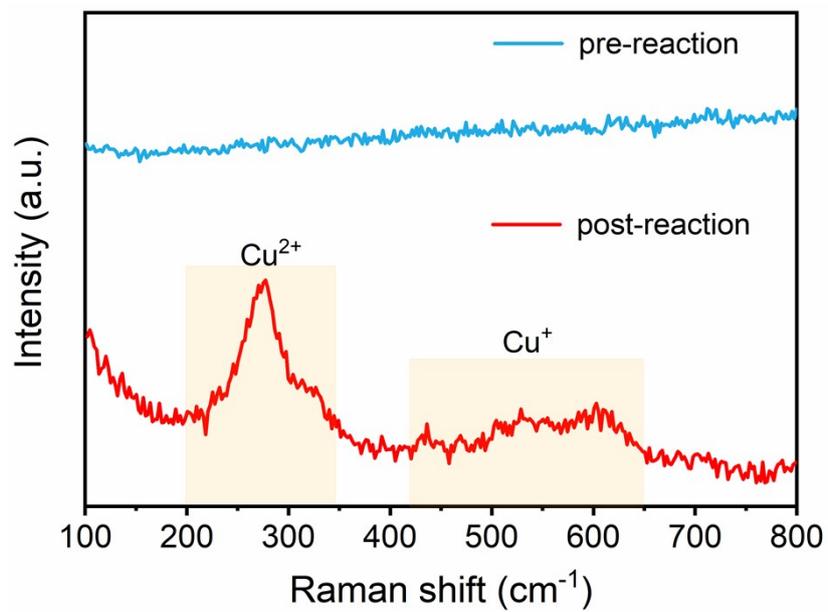


Figure S14. The comparisons of Raman spectra for NiCuO_x-2/NF before and after the stability tests.

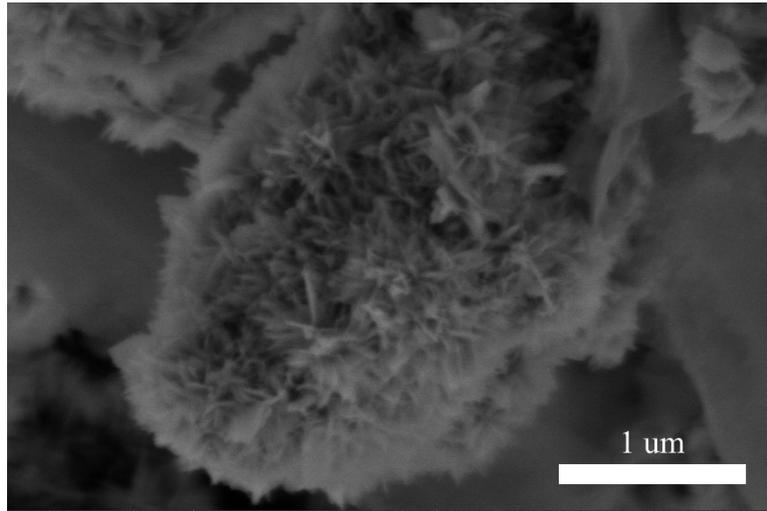


Figure S15. The SEM image of NiCuO_x-2/NF after the stability test.

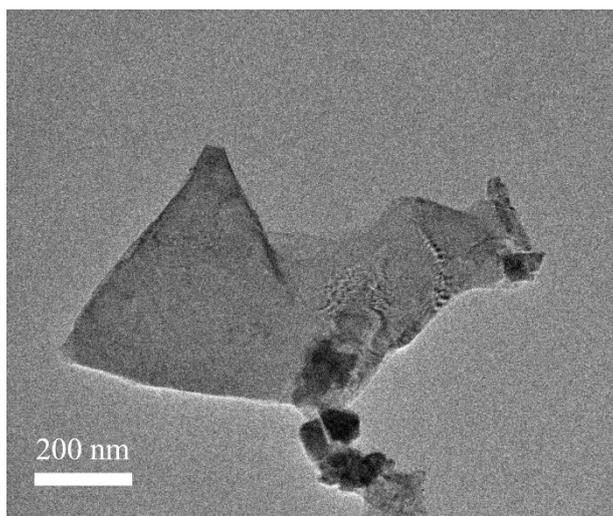


Figure S16. The TEM image of NiCuO_x-2/NF after the stability test.

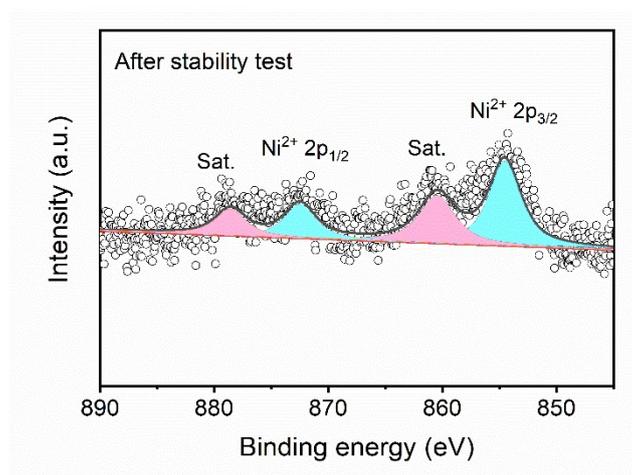


Figure S17. The XPS Ni 2p result of NiCuO_x-2/NF after the stability test.

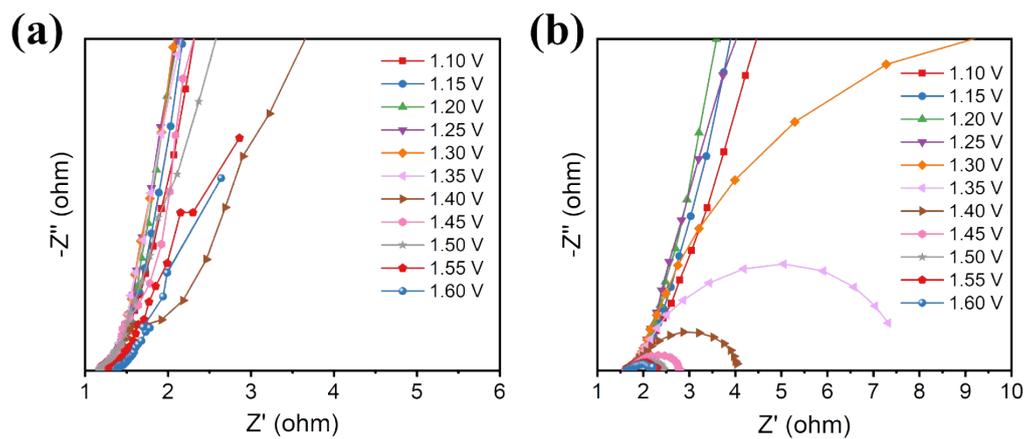


Figure S18. Nyquist plots of NiCuO_{x-2}/NF in (a) OER and (b) MOR.

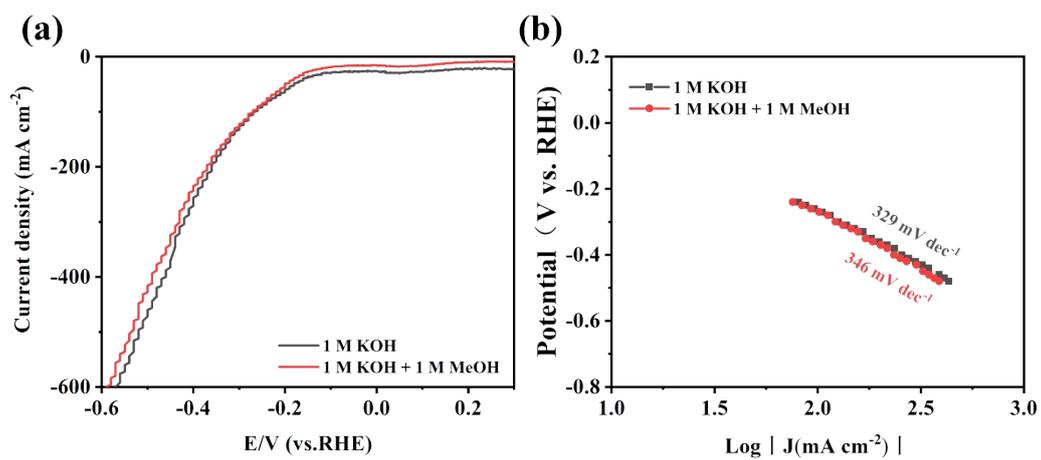


Figure S19. LSV curves of NiCuO_{x-2}/NF toward HER (a) and the corresponding Tafel plots (b).

Table S1. The specific data about Ni and Cu content for NiCuO_x in TEM-EDS results.

Sample	Ni (at. %)	Cu (at. %)	Ni/Cu ratio
NiCuO _x -1	5.12	40.79	0.13
NiCuO _x -2	5.64	57.93	0.1
NiCuO _x -3	3.44	70.25	0.05

Table S2. The specific data about Ni and Cu content for NiCuO_x in XPS results.

Sample	Ni (at. %)	Cu (at. %)	Ni/Cu ratio
NiCuO _x -1	4.14	32.2	0.13
NiCuO _x -2	2.87	32.31	0.09
NiCuO _x -3	1.19	29.07	0.04

Table S3. The comparisons between NiCuO_x-2/NF and other reported self-supporting Ni-based MOR catalysts.

Catalyst	Electrolyte	Activity	Duration time (h)	Corresponding current density (mA cm ⁻²)	Reference
NiP _x -R/NF	1 M KOH + 0.5 M MeOH	1.40 V for 400 mA cm ⁻²	1	250	1
Ni(OH) ₂ /NF	1 M KOH + 0.5 M MeOH	1.36 V for 100 mA cm ⁻²	15	20	2
LC-Ni(OH) ₂ ·xH ₂ O/NF	1 M KOH + 0.5 M MeOH	1.43 V for 200 mA cm ⁻²	28	130	3
CNFs@NiS e/CC	1 M KOH + 1 M MeOH	1.55 V for 400 mA cm ⁻²	2	300	4
S-NiCo-LDH/NF	1 M KOH + 1 M MeOH	1.41 V for 400 mA cm ⁻²	11	100	5
Ru&Fe- WO _x /NF	1 M KOH + 3 M MeOH	1.51 V for 500 mA cm ⁻²	28	200	6
NiIr-MOF/NF	1 M KOH + 4 M MeOH	1.41 V for 100 mA cm ⁻²	20	10	7
Ni-NF	1 M KOH + 0.5 M MeOH	1.388 V for 500 mA cm ⁻²	5	100	8

Ni _{0.33} Co _{0.67} (OH) ₂ /NF	1 M KOH + 0.5 M MeOH	1.33 V for 10 mA cm ⁻²	20	30	9
Co _x P@NiCo-LDH/NF	1 M KOH + 0.5 M MeOH	1.34 V for 100 mA cm ⁻²	20	45	10
t-NiCo-MOF/NF	1 M KOH + 0.5 M MeOH	1.4 V for 698 mA cm ⁻²	11	100	11
Fe-NF-500	1 M KOH + 1 M MeOH	1.472 V for 600 mA cm ⁻²	40	300	12
NiMn-LDH/NF	1 M KOH + 3 M MeOH	1.49 V for 500 mA cm ⁻²	20	100	13
Ni ₃ S ₂ -CNFs/CC	1 M KOH + 1 M MeOH	1.74 V for 1000 mA cm ⁻²	3	700	14
Mo-Co ₄ N/CC	1 M KOH + 3 M MeOH	1.356 V for 10 mA cm ⁻²	60	10	15
h-NiSe/CNTs	1 M KOH + 1 M MeOH	1.91 V for 400 mA cm ⁻²	20	350	16
Co(OH) ₂ @HOS/CP	1 M KOH + 3 M MeOH	1.53 V for 100 mA cm ⁻²	20	10	17
NiCuO _x -2/NF	1 M KOH + 1 M MeOH	1.42 V for 500	600	500	This work

		mA cm^{-2}			
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