

Supporting Information

Enhanced Ketonic Decarboxylation of Fatty Acids using Vanadia-modified Ni/ZrO₂ Catalyst

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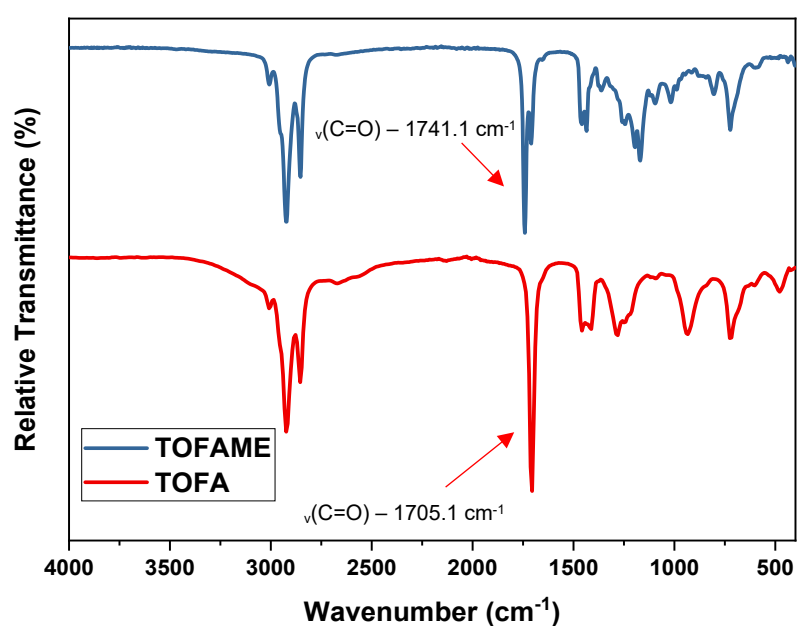


Fig. S1: FT-IR spectra of TOFA and TOFAME.

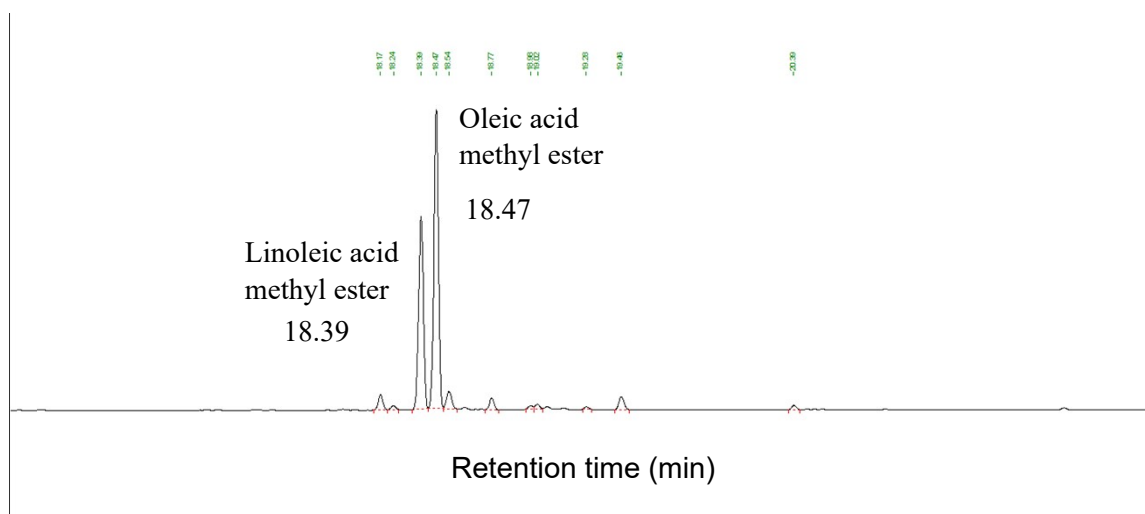


Fig. S2: TOFAME GC-FID graph.

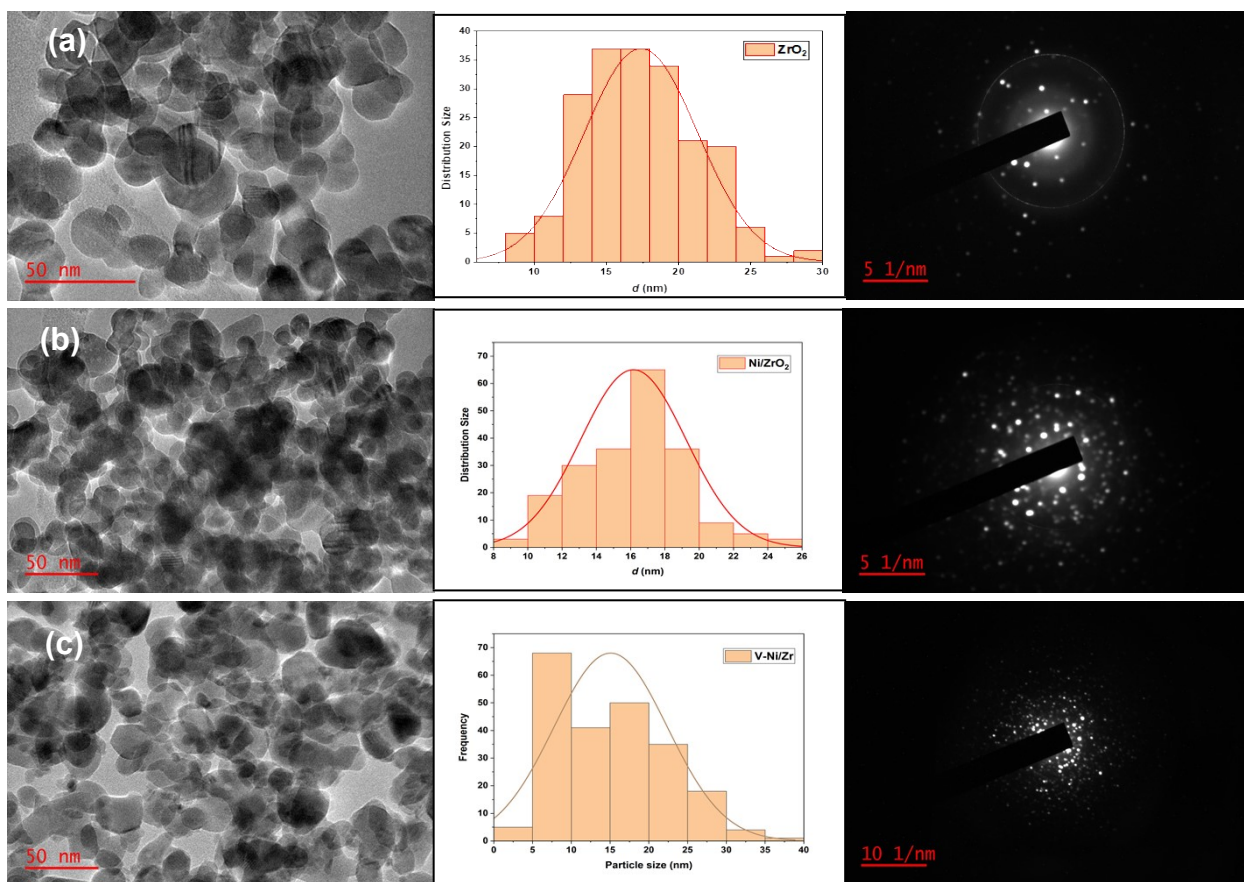


Fig. S3: TEM images, particle size distribution, and SAED images of (a) ZrO_2 , (b) Ni/ZrO_2 , and (c) V-Ni/ZrO_2 .

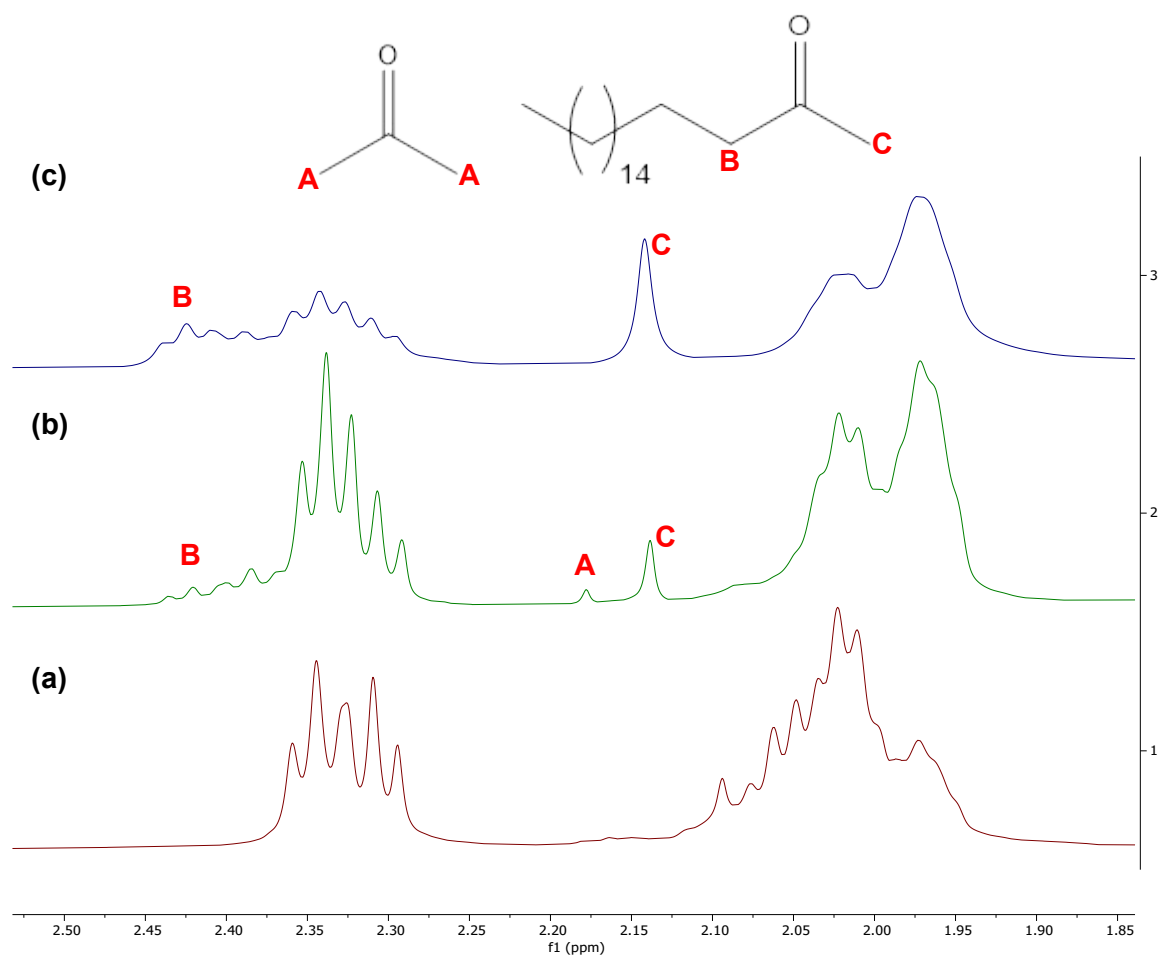


Fig. S4: ^1H NMR spectral overlay highlighting characteristic ketone signals for self-ketonization products, nonadecanone and acetone, at (a) 250 °C for 5 h, (b) 300 °C for 5 h, and (c) 350 °C for 5 h.

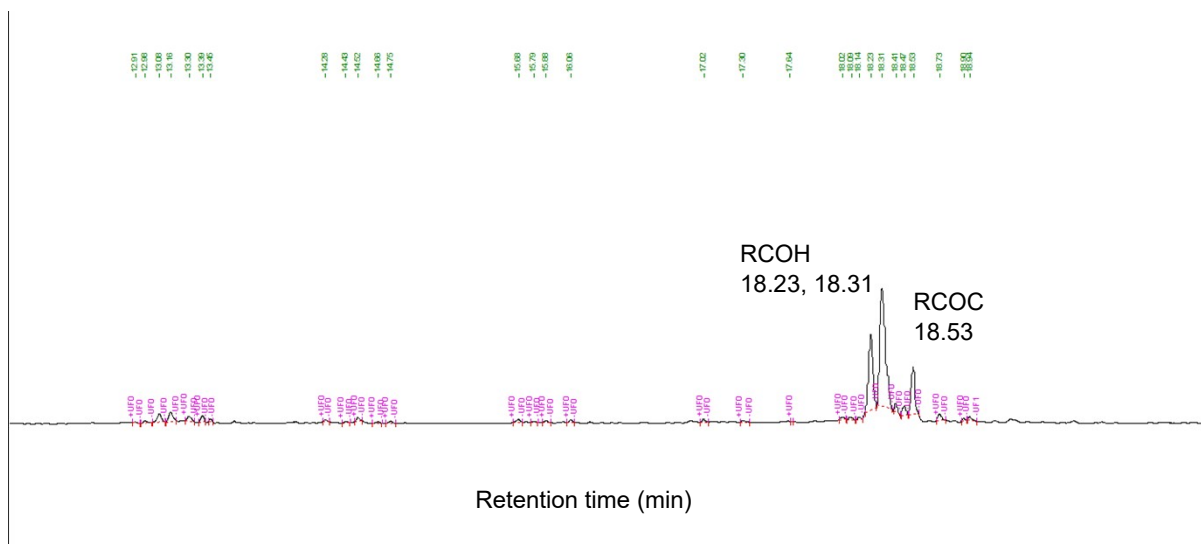


Fig. S5: GC-FID data of TOFA deoxygenation over NiO catalyst at 350 °C/5 h.

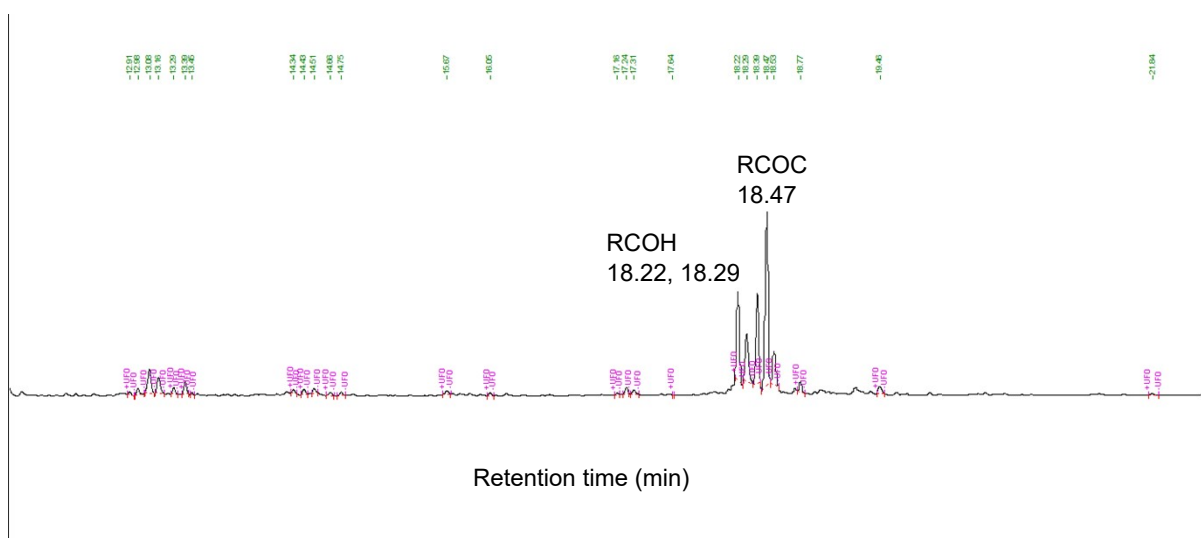


Fig. S6: Product profile of TOFA deoxygenation over ZrO₂ support at 350 °C/5 h.

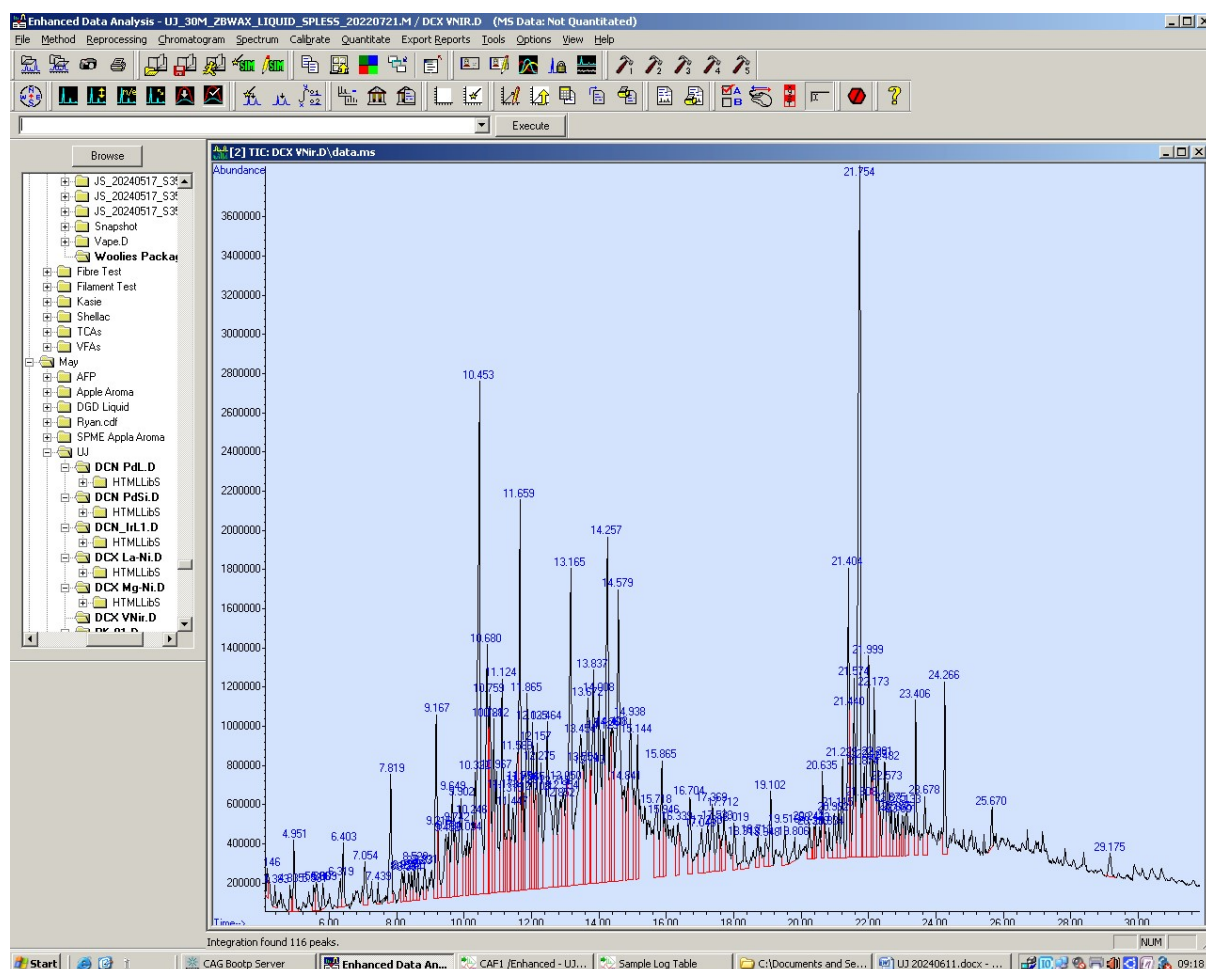


Fig. S7: GC-MS data of TOFA deoxygenation over the V-NiZrO₂ catalyst at 350 °C/15 h.

Table S1: GC-MS product assignments.

Entry	Compound	Retention Time (min)
1	Dodecane, C ₁₂ (solvent)	4.34
2	Tridecane, C ₁₃	5.11
3	Tetradecane, C ₁₄	6.50
4	1-Tetradecene, C ₁₄	7.13
5	Pentadecane, C ₁₅	7.90
6	1-Pentadecene, C ₁₅	8.48
7	Hexadecane, C ₁₆	9.17
8	7-Hexadecene, C ₁₆	9.92
9	Heptadecane, C ₁₇	10.40
10	Octadecane, C ₁₈	11.61
11	Octadecene, C ₁₈	12.12
12	15-Heptadecenal, C ₁₂	12.24
13	5-Octadecene	12.42
14	1-Nonadecene	12.25
15	3-Undecene-2-methyl	13.98
16	2-Nonadecanone	21.67
17	Stearic acid	29.90
18	Oleic acid	30.44
19	17-Pentatriacontene	30.49

Table S2: Comparable deoxygenation systems reported in literature.

Entry	Catalyst	Feedstock	Conditions	Conversion (%)	C ₁₇ (%)	C ₁₈ (%)	Ref.
1	1%Pd/C	TOFA	350 °C, 5.5 h, H ₂ atm.	59	91	-	1
2	80%NiZrN/U	SO	350 °C, 2 h, N ₂ atm.	99	35	-	2
3	Ir-ReOx/SiO ₂	WCO	180 °C, 18 h, 20 bar H ₂ .	82	-	69	3
4	5%Pd/C	FAME	340 °C, 6 h, 25 bar H ₂ .	95	87	9	4
5	10%Mo/ γ -Al ₂ O ₃	OA	375 °C, 4 h, hydrothermal.	91	18	-	5
6	30% Ni/ZrO ₂	OA	350 °C, 3 h.	100	23	-	6
7	10% Ni/ZrO ₂	TOFA	350 °C, 5 h, 10 bar H ₂ & FA.	90	20	8	This work
8	2%V-8%Ni/ZrO ₂	TOFA	350 °C, 5 h, 10 bar H ₂ & FA.	94	30	9	This work

References

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