

Supplementary Information for

Fusion of Capsules to Produce Liquid-Filled Monoliths for Carbon Capture

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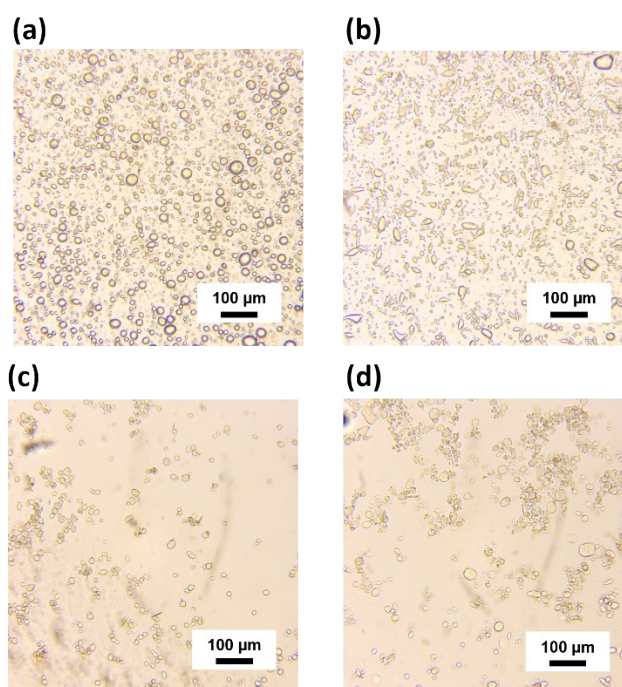


Fig. S1 Optical microscope images of emulsions: (a) IPDI+PAO-in-water, (b) BZDI+PAO-in-water, (c) Cys+IL-in-octane, and (d) EDA+IL-in-octane.

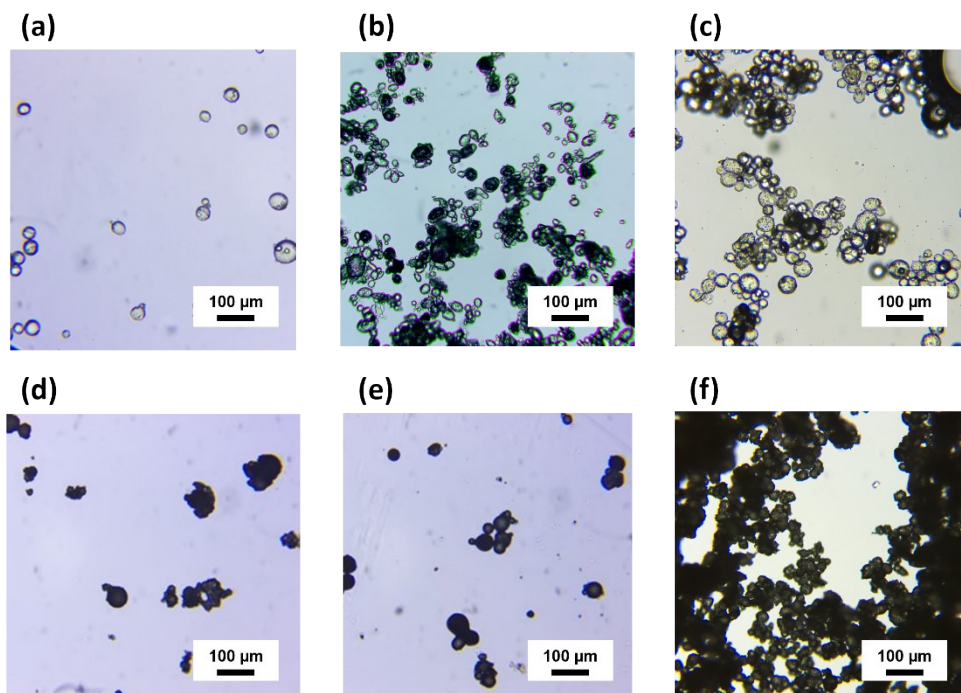


Fig. S2 Optical microscopy images of capsules: (a) IPDixCys_PAO, (b) BZDixCys_PAO, and (c) IPDixEDA_PAO redispersed in water. (d) IPDixCys_IL, (e) BZDixCys_IL, and (f) IPDixEDA_IL redispersed in hexanes.

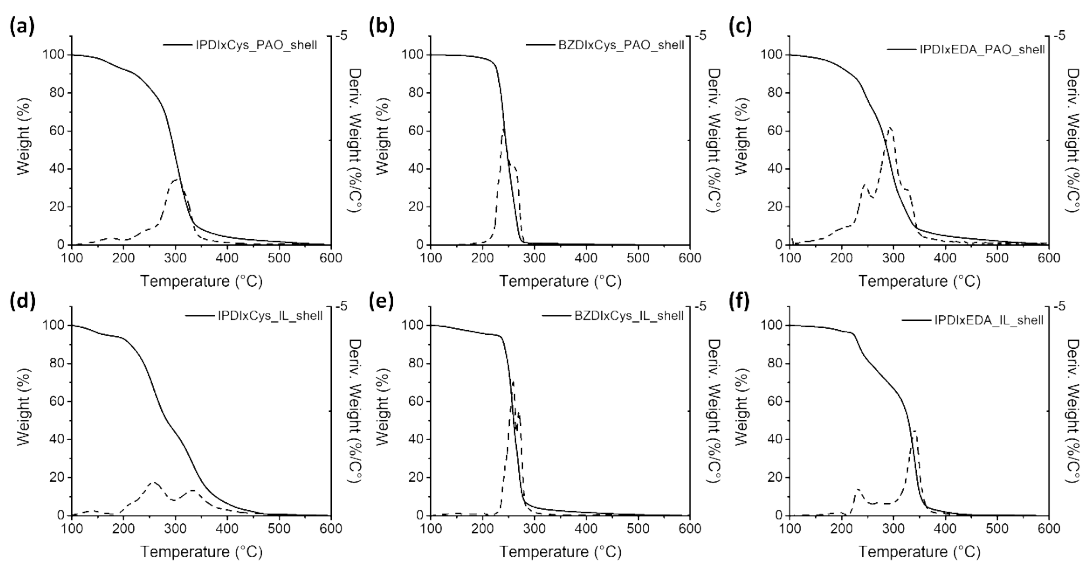


Fig. S3 TGA weight loss profiles of capsule shells: (a) IPDixCys_PAO, (b) BZDixCys_PAO, (c) IPDixEDA_PAO, (d) IPDixCys_IL, (e) BZDixCys_IL, and (f) IPDixEDA_IL.

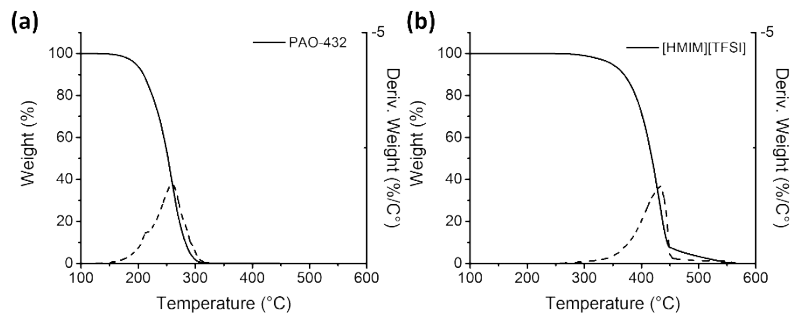


Fig. S4 TGA weight loss profiles of (a) PAO-432 and (b) [HMIM][TFSI].

Table S1 Summary of DTG peaks (unit: °C).

	IPDlxCys_PAO	BZDlxCys_PAO	IPDlxCys_EDA_PAO	IPDlxCys_IL	BZDlxCys_IL	IPDlxCys_EDA_IL
Capsule	245 339	264	259 350	269, 398, 430	223, 272, 434, 464	311, 450, 471
Shell	171, 246, 304	242, 261	200, 245, 293, 329	142, 219, 258, 332	259, 270	193, 232, 341
Core	260			432		

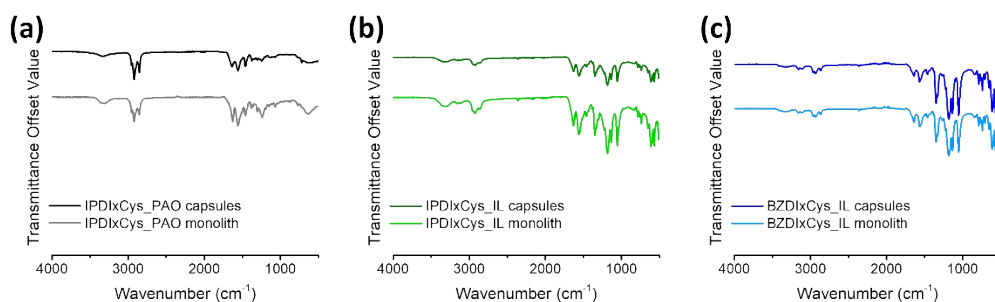


Fig. S5 Offset of IR spectra of (a) IPDlxCys_PAO, (b) IPDlxCys_IL, and (c) BZDlxCys_IL capsules and monoliths.

Solid-state Electron Paramagnetic Resonance (EPR) Characterization:

The basic formula for calculating the g-value in EPR spectroscopy is $g = \frac{h\nu}{\beta B}$ (Eq. S1), where h represents Planck's constant ($6.626 \times 10^{-34} \text{ J} \cdot \text{Hz}^{-1}$), ν is the microwave frequency ($9.357 \times 10^9 \text{ Hz}$), β is the Bohr magneton ($9.274 \times 10^{-24} \text{ J} \cdot \text{T}^{-1}$), and B is the magnetic field strength (in Tesla).

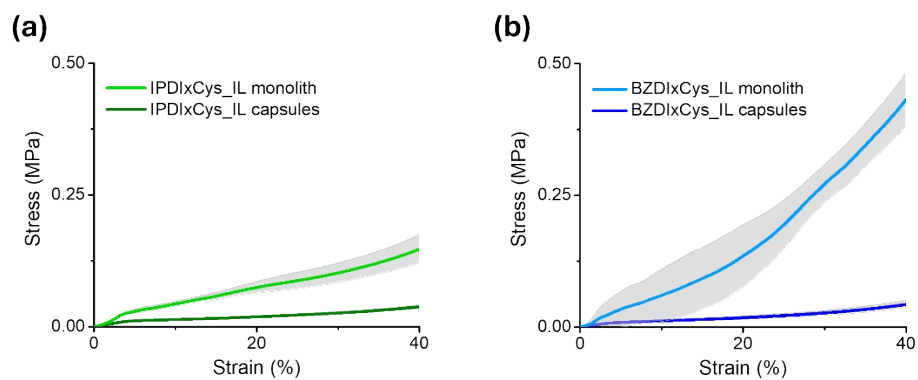


Fig. S6 Stress-strain curves from compression tests of (a) IPDixCys_IL and (b) BZDixCys_IL compact capsules and fused monoliths. The Shaded area indicates the standard deviation (n=3).

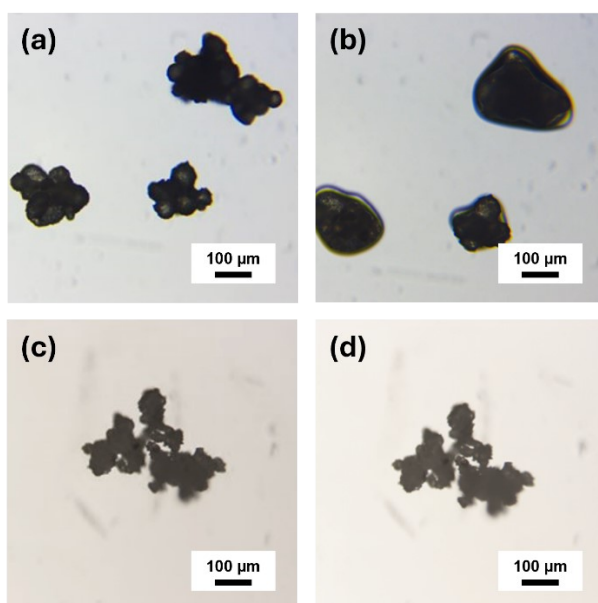


Fig. S7 Optical microscopy images of IPDixCys_IL capsules at (a) 22 and (b) 100 °C; IPDixEDA_IL capsules at (a) 22 °C and (b) 100 °C for 10 minutes.

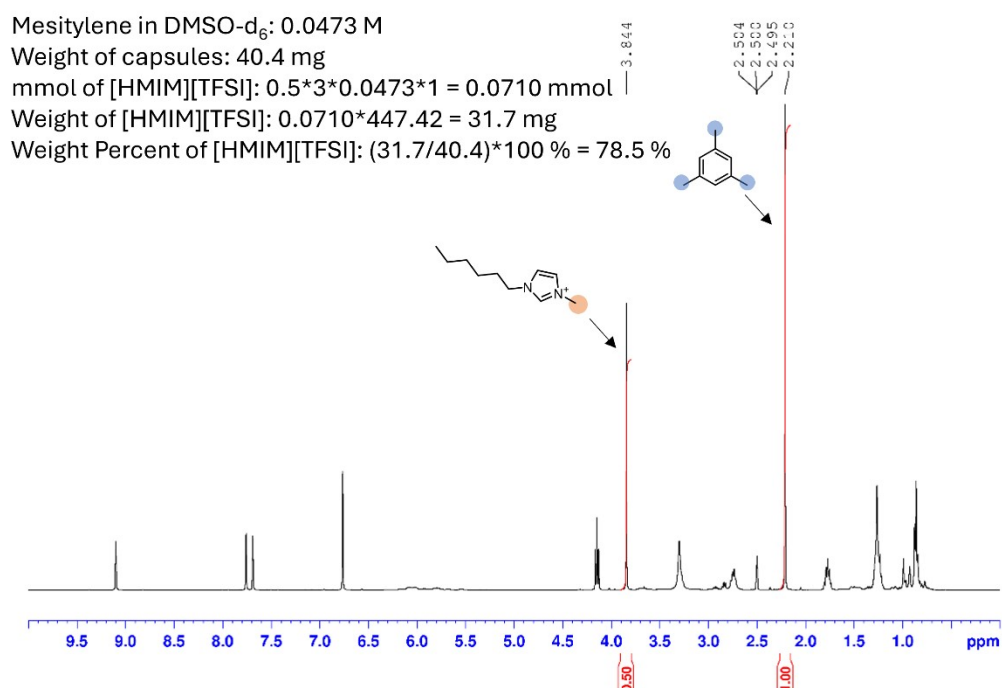


Fig. S8 A representative ^1H NMR spectrum of the extractant from IPDlxCys_IL monolith using DMSO-d₆ and mesitylene as the internal standard. Integration was used to calculate wt% of the IL.

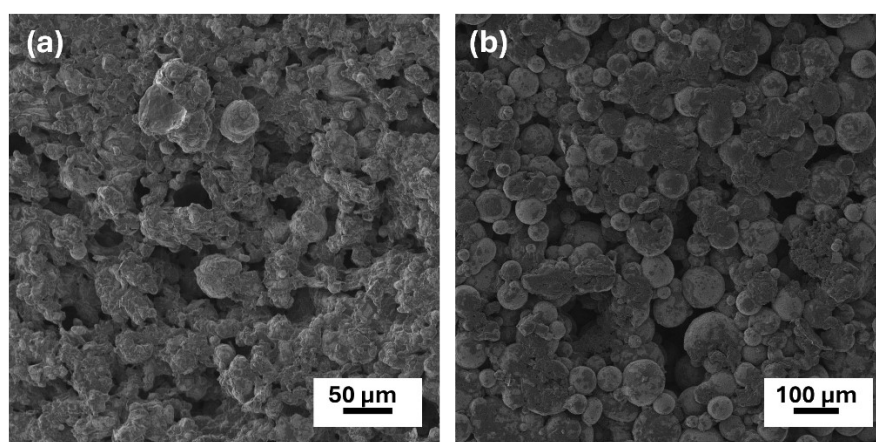


Fig. S9 Monoliths washed with acetone: (a) IPDlxCys_IL and (b) BZDlxCys_IL.

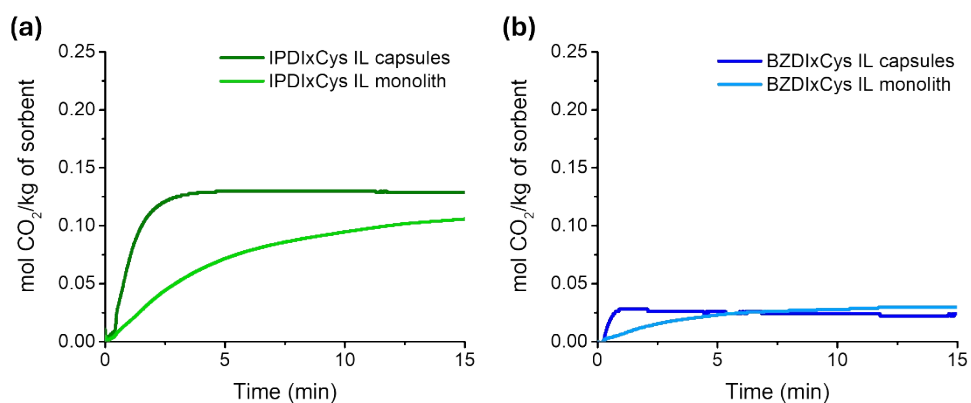


Fig. S10 Preliminary CO₂ absorption tests of (a) IPDixCys_IL and (b) BZDixCys_IL.

Table S2 Comparison of CO₂ capacity of analogues systems containing polymeric capsules with ionic liquid cores.

Shell	Core	Conditions	CO ₂ Capacity (mol/kg)	Reference
Responsive disulfide Polyurea	[HMIM][TFSI]	1 bar, 25 °C	0.12	This work
Polyurea	[HMIM][TFSI]	1 bar, 20 °C	0.068	<i>Ind. Eng. Chem. Res.</i> , 2019, 58 , 10503–10509.
	[BMIM][PF ₆]	1 bar, 20 °C	0.025-0.065	<i>J. Polym. Sci.</i> , 2021, 59 , 2980–2989.
	[EMIM][2-CNpyr] + 1,3-propandiol	1 bar, 25 °C	1.40	<i>ACS Sustain. Chem. Eng.</i> , 2024, 12 , 7882–7893.
	[EMIM][2-CNpyr] + diethylene glycol		1.03	
	[BMIM][BF ₄]	1 bar, 25 °C	0.2	<i>ACS Appl. Eng. Mater.</i> , 2024, 2 , 1298–1305.
	[BMIM][BF ₄] + piperazine		0.4	
	[EMIM][2-CNpyr]	1 bar, 25 °C	3.0	<i>ACS Appl. Mater. Interfaces</i> , 2020, 12 , 19184–19193.
	[EMIM][2-CNpyr]0.5[TFSI]0.5		0.9	
	[EMIM][2-CNpyr]0.5[TCM]0.5		1.3	
Polysulfone	[EMIM][TFSI]	1 bar, 25 °C	0.90	<i>Environ. Chall.</i> , 2021, 4 , 100109.

	[BMIM][TFSI]		0.84	
	[HMIM][TFSI]		0.79	
	[BMIM][TFSI] + Fe ₂ O ₃	4 bar, 45 °C	1.3	<i>J. Environ. Chem. Eng.</i> , 2021, 9 (1), 104781.
	[EMIM][TFSI]	4.3 bar, 45 °C	1.22	<i>Heliyon</i> , 2023, 9 (2), e13298.
Poly(vinylidene fluoride-co-hexafluoropropylene)	[EMIM][TFSI]	5 bar, 23 °C	0.465	<i>J. Chem. Eng.</i> , 2018, 354 , 753–757.
	[HMIM][TFSI]		0.565	
Polystyrene	[BMIM][PF ₆]	1 bar, 25 °C	0.45	<i>Mater. Chem. Phys.</i> , 2020, 251 , 122982.
Acrylic-based Polymer	[EMIM][TFO]	4 bar, 45 °C	1.2	<i>J. Mol. Liq.</i> , 2023, 385 , 122394.
Acrylic-based Polymer	NDIL0231	Not reported	~1.8	<i>Energy Procedia</i> , 2017, 114 , 860–865.
Poly(3-[Tris(trimethylsiloxy)silyl]propyl methacrylate)	NDIL0231	0.19 bar, 25 °C	~0.5	<i>Faraday Discuss.</i> , 2016, 192 , 271.

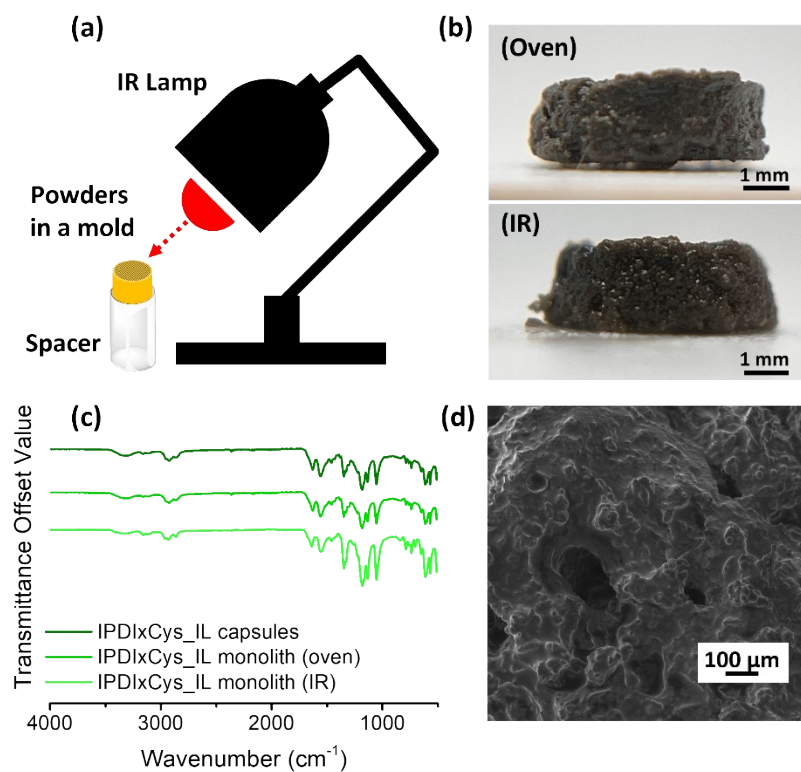


Fig. S11 (a) Schematic of the IR fusion experiment setup. (b) IPDlxCys_IL monoliths prepared using an oven (top) and IR lamp (bottom). (c) Offset of IR spectra of IPDlxCys_IL capsules and monoliths prepared using an oven and IR lamp. (d) SEM image of the IPDlxCys_IL monolith cross-section fused using an IR lamp.

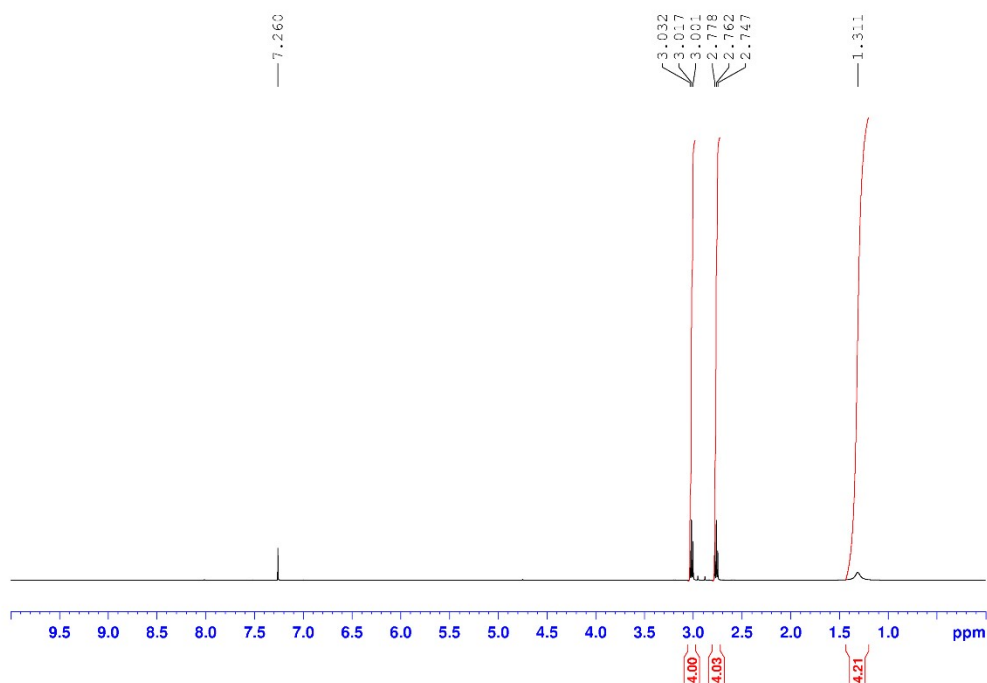


Fig. S12 ^1H NMR spectrum of cystamine.

Aqueous Emulsion

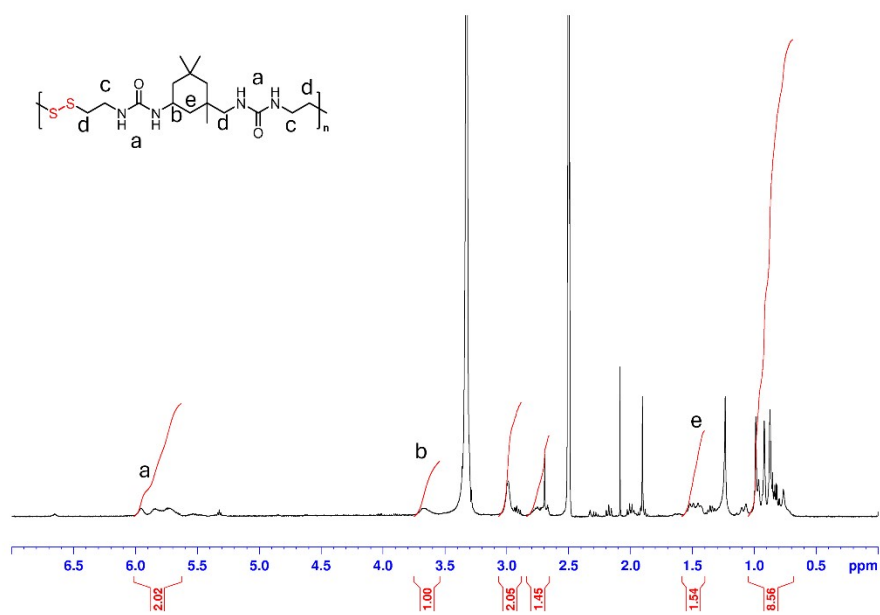


Fig. S13 ^1H NMR spectrum of the IPDlxCys_PAO shell in DMSO-d_6 .

Non-Aqueous Emulsion

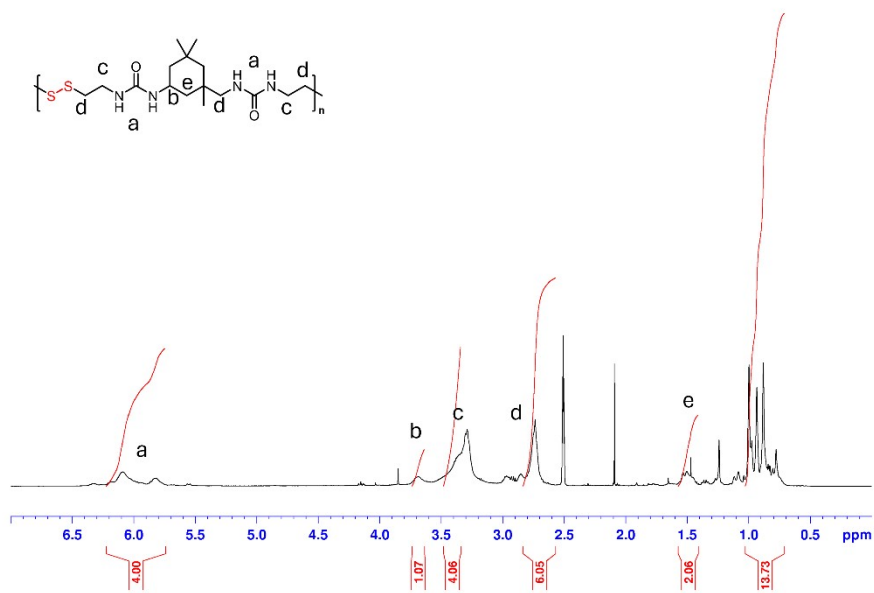


Fig. S14 ^1H NMR spectrum of the IPDlxCys_IL shell in DMSO-d_6 .

Aqueous Emulsion

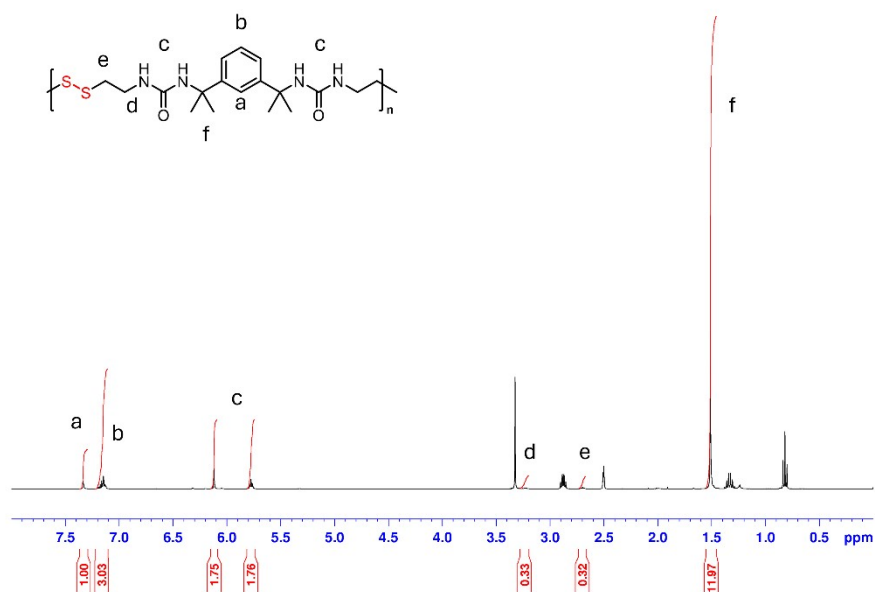


Fig. S15 ¹H NMR spectrum of the BZDlxCys_PAO shell in DMSO-d₆.

Non-Aqueous Emulsion

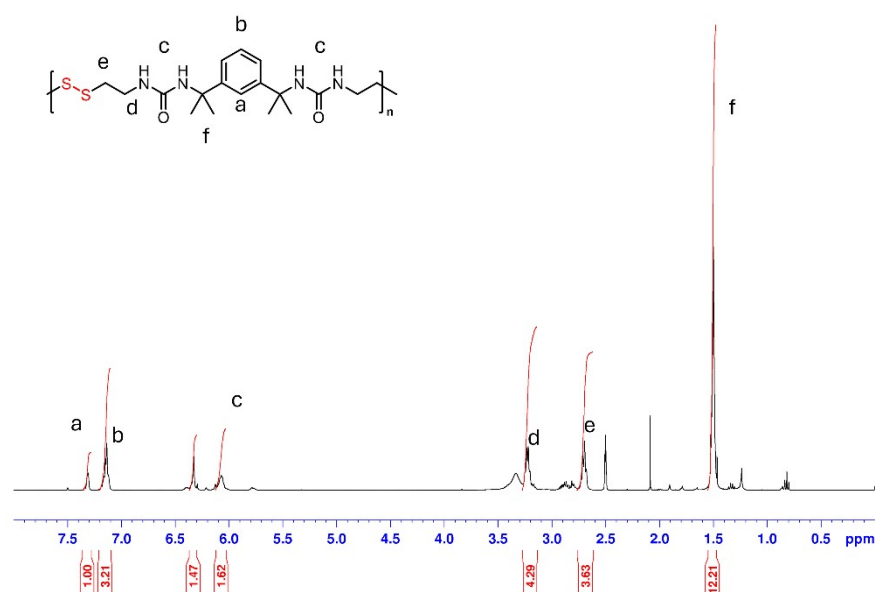


Fig. S16 ¹H NMR spectrum of the BZDlxCys_IL shell in DMSO-d₆.

Aqueous Emulsion

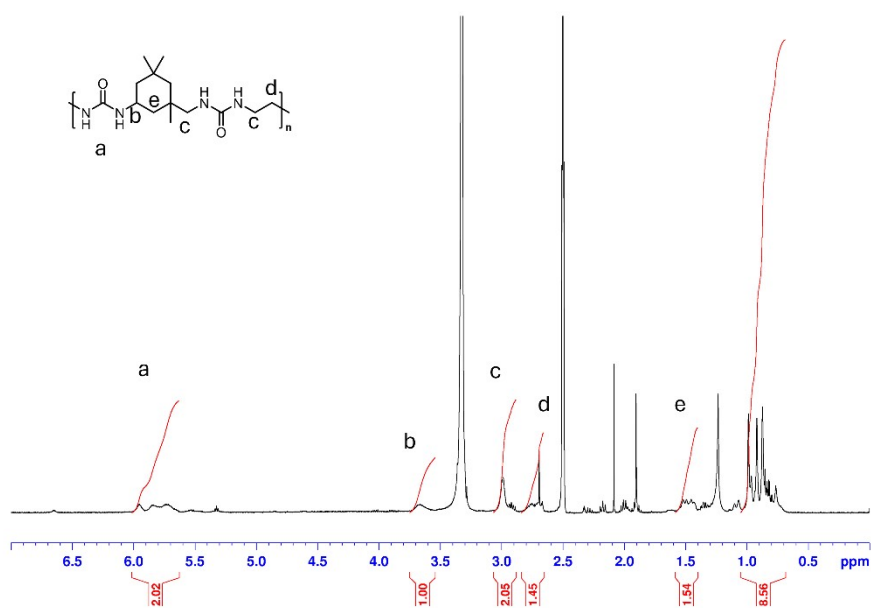


Fig. S17 ¹H NMR spectrum of the IPDixEDA_PAO shell in DMSO-d₆.

Non-Aqueous Emulsion

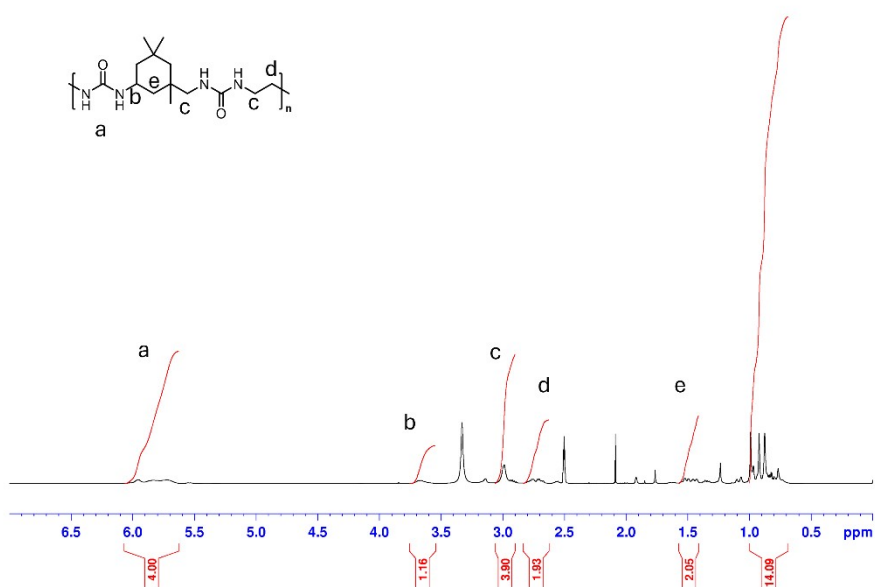


Fig. S18 ¹H NMR spectrum of the IPDixEDA_IL shell in DMSO-d₆.