

Supplementary Information

Paradoxical Role of Rock-Salt Phases in High-Nickel Cathode Stabilization: Engineering Detrimental to Beneficial

Seonho Kim^{a#}, Joeeun Byun^{b#}, Boseong Heo^{a#}, Sangbeom Kim^a, Chae Rim Lee^b, Miseung Kim^b, Sieun Choi^b, Sanghyeok Moon^a, Seungjun Baek^a, Hajin Seo^a, Sanghyun Lee^a, Jungbeen Choi^a, Jeong-Mi Yeon^c, Jun Ho Song^b, Youngjin Kim^{a*}, and Hyun-seung Kim^{b*}

^aDepartment of Battery Convergence Engineering, Kangwon National University, Chuncheon 24341, Republic of Korea

^bAdvanced Batteries Research Center, Korea Electronics Technology Institute, 25, Saenari-ro, Seongnam 13509, Republic of Korea

^cDivision of Plasma Convergence R&BD, Cheorwon Plasma Research Institute, Gangwon-do 24047, Republic of Korea

These authors contributed equally to this work.

*Corresponding authors. E-mail: ykim@kangwon.ac.kr, hskim0113@keti.re.kr

Supplementary Tables

Table S1. Comparative Performance Analysis of Surface Engineering Strategies for High-Nickel Layered Oxide Cathodes

Material System	Modification Strategy	Capacity Retention [cycles]	Initial C.E. (%)	Voltage Window (V vs. Li/Li ⁺)	Test Conditions	Ref.
I. Reference Materials						
LiNiO ₂	Pristine	74 % [100]	82.5	2.7-4.3	30 °C, C/2	¹
II. Surface Coating Strategies						
A. Metal Oxide Coatings						
PC-NCM811	Sucrose-derived carbon	76.7 % [200]	85.3	2.8-4.3	25 °C, C/2	²
SC-NCM811	Sucrose-derived carbon	84.8 % [200]	87.2	2.8-4.3	25 °C, C/2	²
PC-NCM83	Water-washed	52.8 % [200]	82.1	2.8-4.3	25 °C, 1C	³
PC-NCM83-AL	Al coating	68.3 % [200]	85.6	2.8-4.3	25 °C, 1C	³
PC-NCM83-Al-N	Al-N co-doping	96.5 % [200]	89.2	2.8-4.3	25 °C, 1C	³
III. Compositional Engineering						
A. High-Entropy Strategies	High-entropy doping					
HE-SC-N88		95.7 % [200]	82.1	2.8-4.3	25 °C, 1C	⁴
IV. Single-Crystal Architectures						
SC-Ni92-Pri	Single-crystal morphology	64.1 % [200]	[NA]	2.75-4.4	45 °C, 1C	⁵
SC-Ni93-Al	Al-coated single-crystal	72.1 % [200]	[NA]	2.75-4.4	45 °C, 1C	⁵
SC-Ni94-Zr	Zr-coated single-crystal	76.7 % [200]	[NA]	2.75-4.4	45 °C, 1C	⁵
SC-Ni95-ZA	ZA-coated single-crystal	84.7 % [200]	[NA]	2.75-4.4	45 °C, 1C	⁵

Table S2. Comparative Performance Summary of Cathode Engineering Strategies

Statistical Analysis of Performance Metrics by Modification Category

Strategy Type	Average Capacity Retention (%) ^a	Key Performance Advantages	Primary Limitations
Surface Coating	75.3 ± 8.2	• Suppressed TM dissolution • Enhanced CEI stability	• Initial rate capability reduction • Coating uniformity challenges
High-Entropy Doping	93.5 ± 2.1	• Superior structural stability • Entropy-driven stabilization	• Synthesis complexity • Optimization requirements
Single-Crystal Architecture	74.7 ± 7.6	• No grain boundaries • Mechanical robustness	• Reduced rate performance • Manufacturing scalability

^aAverage capacity retention calculated from all reported values after 200 cycles at 1C rate, ±1σ standard deviation

References

1. U.-H. Kim, D.-W. Jun, K.-J. Park, Q. Zhang, P. Kaghazchi, D. Aurbach, D. T. Major, G. Goobes, M. Dixit and N. Leifer, *Energ. Environ. Sci.*, 2018, **11**, 1271-1279.
2. X. Zhang, M. Wang, Z. Guo, C. Chen, Y.-J. Cheng and Y. Xia, *Energy Mater. Adv.*, 2023, **4**, 0034.
3. W. Wang, Y. Shi, P. Li, R. Wang, F. Ye, X. Zhang, W. Li, Z. Wang, C. Xu and D. Xu, *Energ. Environ. Sci.*, 2024, **17**, 4283-4294.
4. L. Liang, M. Su, Z. Sun, L. Wang, L. Hou, H. Liu, Q. Zhang and C. Yuan, *Sci. Adv.*, 2024, **10**, eado4472.
5. Z. Xu, X. Chen, W. Fan, M. Zhan, X. Mu, H. Cao, X. Wang, H. Xue, Z. Gao and Y. Liang, *ACS Nano*, 2024, **18**, 33706-33717.