Supplementary Information

In Situ Grown CNTs and Electrodeposited MnO_2 on MXene-Carbon Nanofibers for Flexible Supercapacitors with High Energy Density

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Experimental Section

Materials

The Ti₃AlC₂ powder (400 mesh) was purchased from Enwang New Materials Technology Co., Ltd. Manganese acetate tetrahydrate (Mn(CH₃COO)₂•4H₂O, 99%), anhydrous sodium sulfate (Na₂SO₄, \geq 99.0%), N, N-dimethyl formamide (DMF, 99.9%), Cobaltous nitrate hexahydrate (Co(NO₃)₂•6H₂O, 99%), 2-Methylimidazole (C₄H₆N₂, 98%) and polyacrylonitrile (PAN, Mw = 150,000) were provided by Aladdin. All the reagents were analytical grade and used without further purification.

Synthesis of Ti₃C₂T_x MXene

The $Ti_3C_2T_x$ nanosheets were produced by LiF/HCl etching and exfoliating Ti_3AlC_2 . In brief, LiF (1 g) was added to 30 ml of 9 mol/L hydrochloric acid and heated to 36 °C under stirring. 40% HF (5 mL) was then added when the solution became clear. After 1 g of Ti_3AlC_2 MAX was added, the reaction proceeded for 12 h. The black solution was washed repeatedly with deionized water and centrifuged at 5,000 rpm until the pH \geq 6. The dark green mud deposit was collected and transferred to a bottle under Ar and sonicated under Ar for an hour. It was washed repeatedly with deionized water and centrifuged at 10,000 rpm to collect the product. To obtain the solution for electrospinning, the product obtained from the previous step was washed three times with DMF, and the concentration was adjusted to 20 mg mL⁻¹.

Synthesis of CNTs-PC/MX/CF

The CNTs-PC/MX/CF samples were synthesized by growing Co-MOF on a Ti₃C₂Tx/CNFs thermally stable spinning mat and then one-step carbonization and catalysis. In brief, polyacrylonitrile (0.6 g) was dispersed in 5 mL of the Ti₃C₂T_x solution, stirred continuously for 6 h, and placed in a 5 mL plastic syringe with an 18 G blunt-tip needle. A positive voltage (20 kV) was applied to the needle tip, and the copper collector roller covered by an aluminum foil was grounded. The distance between the needle tip and collector was 12.5 cm, and the infusion rate of the solution was 0.8 mL h⁻¹. The samples were electrospun at a relative humidity below 30%. The electrospun mats were stabilized in air at 267 °C for 2 h at a ramping rate of 3 °C min⁻¹.

Two beakers were filled with 40 mL of deionized water. 2-methylimidazole (1.313 g) was added to one beaker, while 0.249 g of Co(NO₃)₂·6H₂O (0.249 g) was placed in the second beaker. The two solutions were mixed quickly and stirred for 1 minute. A piece of stabilized electrospun mat was placed vertically in the solution and left for 5 hours. A crucible containing 0.35 g of melamine was placed upstream, and another containing a sample was placed downstream. It was heated to 750 °C for 90 minutes at a heating rate of 2 °C min⁻¹.

Synthesis of MnO₂@CNTs-PC/ MX/CF

The MnO₂ nanoflowers were prepared onto the surface of CNTs-PC/MX/CF by anodic electrodeposition (constant current) using a CHI660E electrochemical workstation in a solution (60 mL) containing manganese acetate (0.001 M) and sodium

sulfate (0.001 M) at 1.2 V(SHE) for 1200 s at room temperature. The size of the electrodeposited composite electrode substrate was 1.5 x 1 cm².

Fabrication of all-solid-state asymmetric supercapacitors

The all-solid-state button asymmetric supercapacitors (ASCs) were assembled with MnO₂@CNTs-PC/MX/CF as the positive and CNTs-PC/MX/CF as the negative electrodes, respectively, and 1 M Na₂SO₄ as the electrolyte. The flexible all-solid-state Na₂SO₄/PVA contained a gel electrode. The Na₂SO₄/PVA gel electrolyte was fabricated by the following steps. The polyvinyl alcohol (PVA) powder (2 g) was dissolved in 20 mL of DI water and heated to 90 °C under stirring until the solution became clear. Subsequently, aqueous Na₂SO₄ (10 mL, 0.1 g mL⁻¹) was added dropwise under constant stirring, and the Na₂SO₄/PVA gel solution was applied between the electrodes (MnO₂@Ti₃C₂T_x/CNFs and AC@NC). After drying at room temperature for 1 h to solidify the gel, a firm all-solid-state ASC was obtained.

Materials characterization

The crystalline structure and phase of the composites were identified by X-ray diffraction (XRD, Bruker D2 PHASER) using Cu- K_{α} (λ = 1.5418 Å) radiation at 40 kV, 40 mA, and20 between 5° and 80° at room temperature. Raman scattering was carried out on the INVIA Raman microprobe (Renishaw Instruments) with a 532 nm laser source and a 50× objective lens at a laser power of 5%. The chemical composition was determined by X-ray photoelectron spectroscopy (XPS, K-ALPHA

0.5 eV) with a resolution of 0.3-0.5 eV using a monochromatic aluminum X-ray source. The morphology was examined by field-emission scanning electron microscopy (SEM, Hitachi S-4800) and transmission electron microscopy (TEM, FEI Tecnai G2 F20), and elemental analysis was carried out by energy-dispersive X-ray spectroscopy (EDS, Bruker QUANTAX) on the TEM.

Electrochemical assessment

The electrochemical properties of MnO₂@MX/CF, MnO₂@PC-MX/CF, and MnO₂@CNTs/PC-MX/CF were determined in 1 M Na₂SO₄ using the traditional three-electrode system at 25 °C. The platinum and saturated calomel electrodes were the counter and reference electrodes, respectively, in the CHI660E electrochemical workstation. The asymmetric supercapacitor was assembled with MnO₂@CNTs-PC/MX/CF as the positive electrode, CNTs-PC/MX/CF as the negative electrode, and PVA/Na₂SO₄ gel electrolyte as the electrolyte.

Cyclic voltammetry (CV) was performed in the voltage ranges between -1 and 0 as well as 0 and 1 V. The GCD curves were acquired according to the CV window. Electrochemical impedance spectroscopy (EIS) was conducted at frequencies between 0.01 Hz and 100 kHz. The specific capacitance (C_m, F g⁻¹) was calculated by the following equation:

$$C_m = \frac{I \times \Delta t}{m \times \Delta V} \tag{1}$$

where I (A) is the applied current, Δt (s) is the discharging time, ΔV (V) is the discharging potential range, and m (g) is the total mass of active materials. The

theoretical pseudo-capacitance was calculated as follows:

$$C = \frac{n \times F}{M \times V} \tag{2}$$

where n (mol) is the number of electrons transferred in the redox reaction, M (g mol⁻¹) is the molar mass of the materials, F (C. mol⁻¹) is Faraday's constant, and V (V) is the operating voltage window, respectively. The charge balance between the two electrodes should follow the relationship $q^+ = q^-$, where q is the charge stored in the electrode calculated by the following equation:

$$q = C_m \times \Delta E \times m \tag{3}$$

where Cm (F g⁻¹) is the specific capacitance, ΔE (V) is the potential range in the charging/discharging process, and m (g) is the mass loading of the active materials. The ideal mass ratio of the active materials on the positive (MnO₂@Ti₃C₂T_x/CNFs) and the negative electrode (AC) in the asymmetric supercapacitor (m+/m-) was calculated by the equation:

$$\frac{m^+}{m^-} = \frac{\Delta E_- \times C_-}{\Delta E_+ \times C_+} \tag{4}$$

The energy density (E) and power density (P) were calculated by the following equations:

$$E = \frac{1}{2 \times 3.6} C_m (\Delta E)^2$$
 and (5)
$$P = \frac{E \times 3600}{\Delta t}$$

where E (Wh kg⁻¹) is the energy density, C_m (F g⁻¹) is the specific capacitance, ΔV (V) is the operating potential window, P (kW kg⁻¹) is the power density, and Δt (s) is the discharging time.

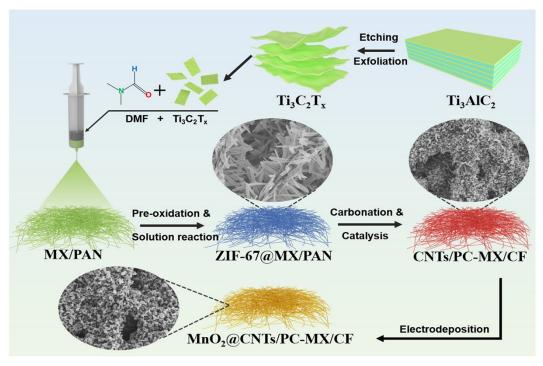


Fig S1. Schematic illustration of the processing of $MnO_2@CNT/PC-MX/CF$

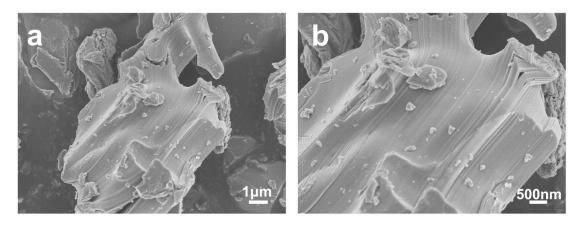


Figure S2. (a-b) SEM images of Ti_3AlC_2 .

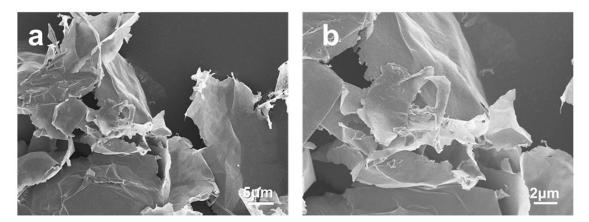


Figure S3. (a-b) SEM images of $Ti_3C_2T_x$ MXene.

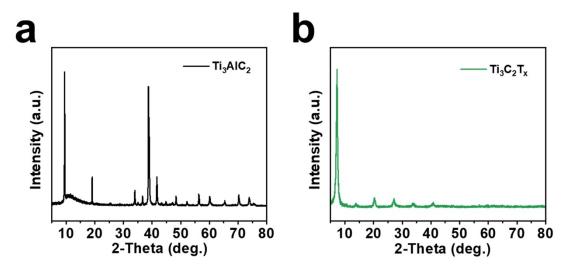


Figure S4. (a-b) XRD images of Ti₃AlC₂ and Ti₃C₂T_x MXene

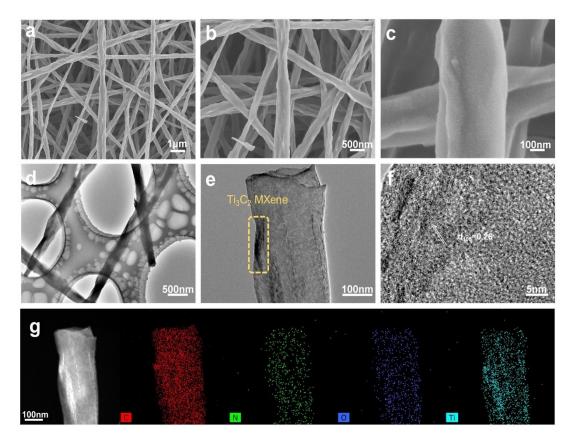


Figure S5. (a-c) SEM images of MX/CF; (d-f) TEM images of MX/CF; (g) EDS elemental maps of MX/CF.

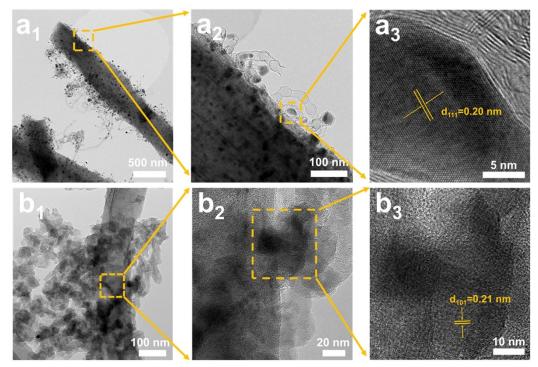


Fig S6. (a1-a2) TEM images of CNTs/PC-MX/CF; (b1-b2) TEM images of MnO₂@CNTs/PC-MX/CF

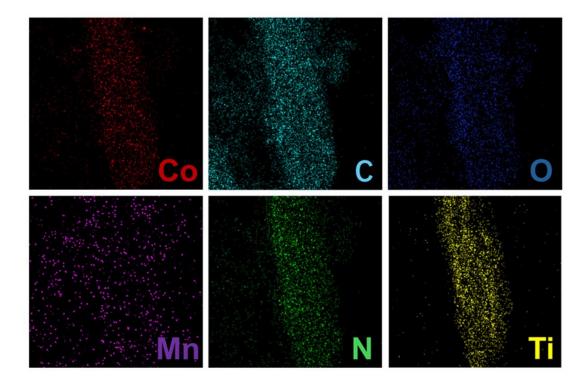


Figure S7. EDS elemental maps of MnO₂@CNTs/PC-MX/CF.

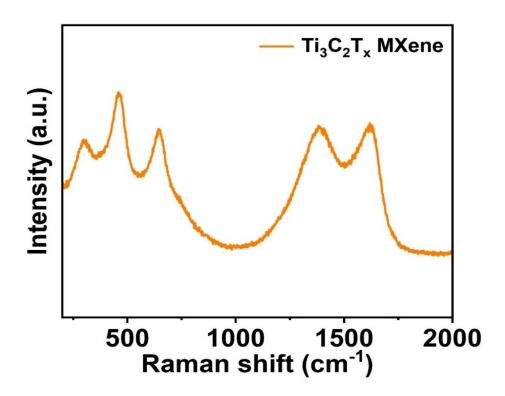


Figure S8. Raman scattering spectra of Ti₃C₂T_x MXene.

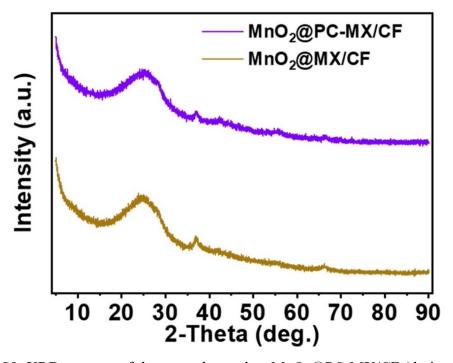


Figure S9. XRD patterns of the control samples: $MnO_2@PC\text{-}MX/CF$ (derived from carbonized ZIF-67@MX/PAN without CNT growth) and $MnO_2@MX/CF$ (electrodeposited directly on the MX/CF substrate).

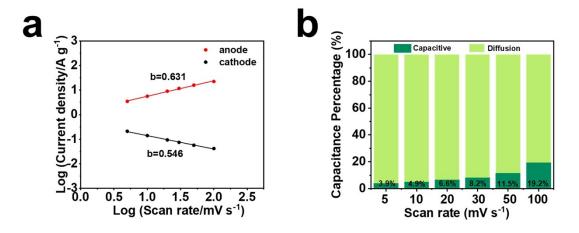


Figure S10. (a) b value; (b) Percentages of diffusion-controlled and capacitance-controlled processes at various sweeping rates.

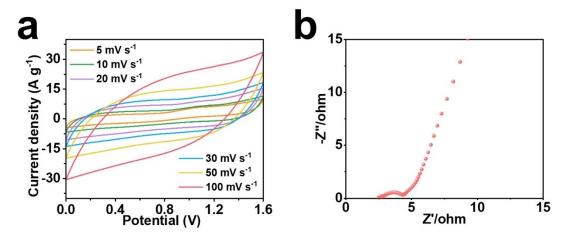


Figure S11. (a) CV curves of ASC at different current densities and (b) Nyquist plot of ASC.

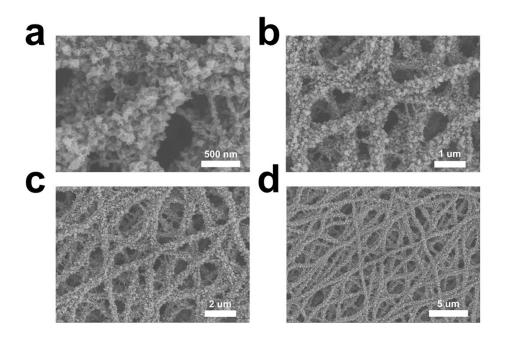


Figure S12. SEM image of the material after cycling.

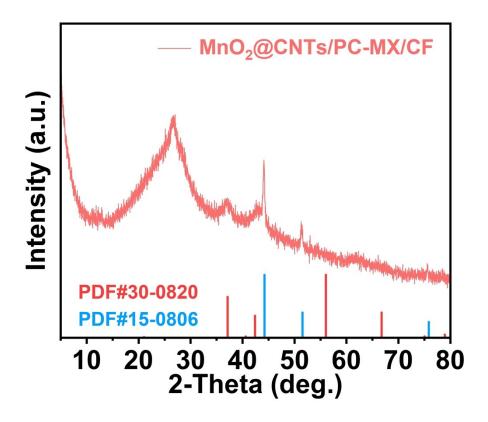


Figure S13. XRD pattern of the material after cycling