

Electronic Supplementary Information

NiRu Catalysts Supported on η -Al₂O₃ for Selective Methanation of CO in H₂-rich Gases

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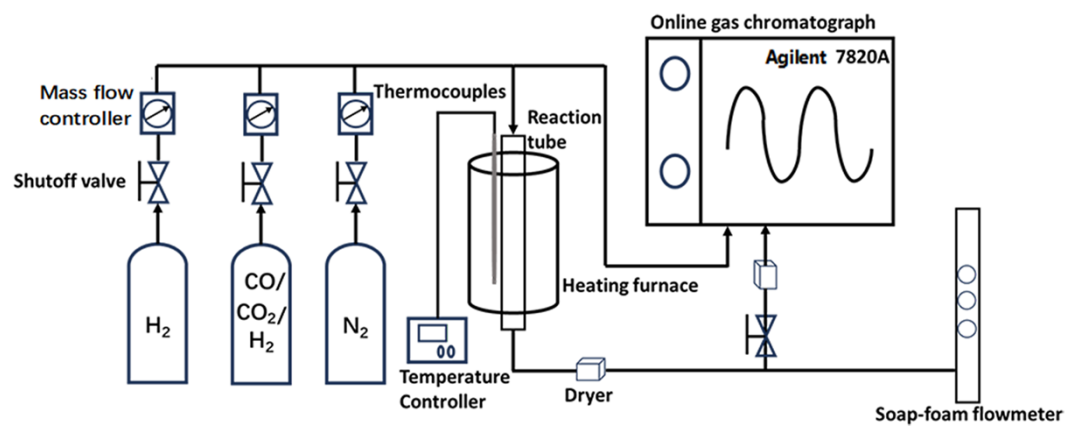


Figure S1 Overall experimental set-up diagram.

Table S1 The actual metal loading of NiRu/ η -Al₂O₃ and NiRu/ γ -Al₂O₃ confirmed by ICP-OES measurement.

Sample	Ni loading (wt%)	Ru loading (wt%)
NiRu/ η -Al ₂ O ₃	8.47	0.13
NiRu/ γ -Al ₂ O ₃	8.39	0.15

Table S2 Results from XRD, TEM and hydrogen chemisorption for the NiRu/ η -Al₂O₃ and NiRu/ γ -Al₂O₃.

Sample	$d_{\text{XRD}}^{\text{a}}$ (nm)	$d_{\text{TEM}}^{\text{b}}$ (nm)	H ₂ take ^c ($\mu\text{mol/g}$)	D _{Ni} ^d (%)
NiRu/ η -Al ₂ O ₃	3.60	3.59	16.51	4.33
NiRu/ γ -Al ₂ O ₃	4.01	3.93	12.86	4.23

^a Ni crystallite size was characterized using the Scherrer equation.

^b Ni crystallite size was characterized using TEM.

^c Determined by H₂ chemisorption experiment.

^d The dispersion of Ni was quantified based on H₂ chemisorption experiment, assuming a 1:1 H:Ni stoichiometric ratio.

Table S3 Textural properties of η -Al₂O₃, γ -Al₂O₃, NiRu/ η -Al₂O₃ and NiRu/ γ -Al₂O₃.

Sample	Specific surface area (m ² /g)	Average pore size (nm)
η -Al ₂ O ₃	200.84	3.97
γ -Al ₂ O ₃	175.57	5.02
NiRu/ η -Al ₂ O ₃	136.74	4.73
NiRu/ γ -Al ₂ O ₃	119.41	7.42

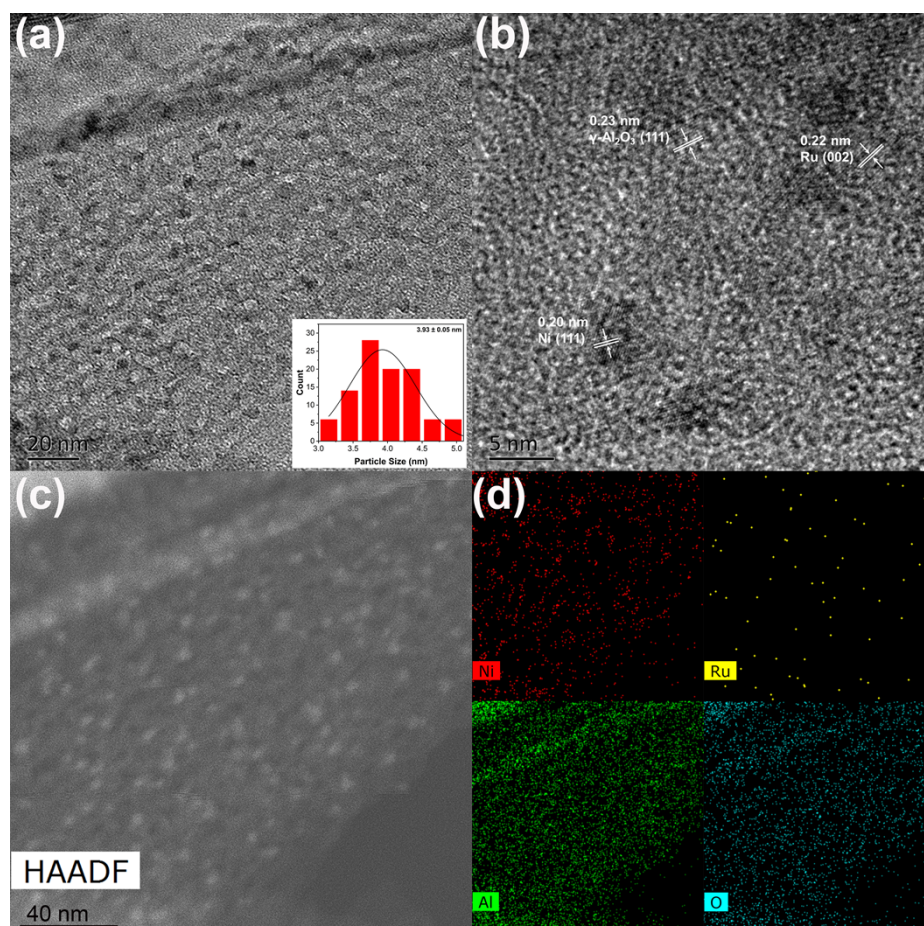


Figure S2 The TEM, HRTEM (along with its inset showing particle size distribution), HAADF-STEM, and EDX elementary mapping images of NiRu/γ-Al₂O₃ are presented in (a), (b), (c), and (d) respectively.

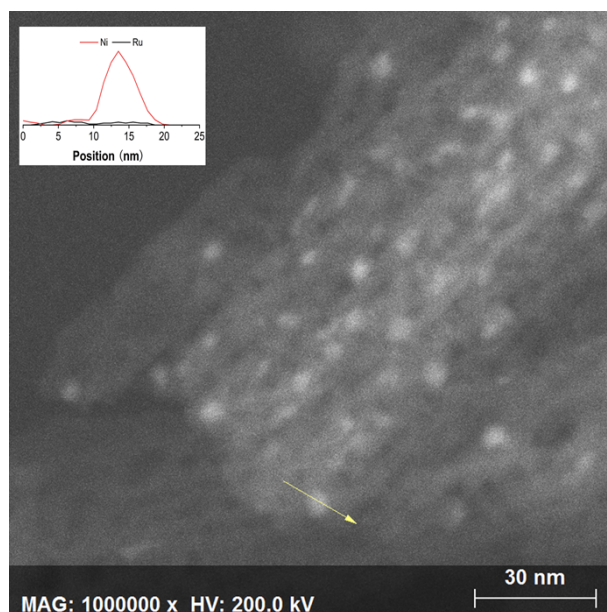


Figure S3 The elemental line-scanning image of NiRu/γ-Al₂O₃.

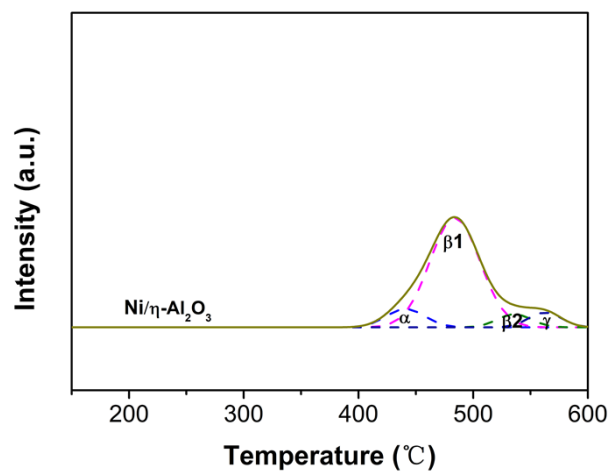


Figure S4 Profile of H₂-TPR for the Ni/η-Al₂O₃.

Table S4 The XPS analysis results of Ni2p_{3/2} over the reduced NiRu/Al₂O₃ catalysts.

Sample	Ni ⁰ (eV)	Area (%)	Ni ²⁺ (eV)	Area (%)	Satellite (eV)	Area (%)
NiRu/ η -Al ₂ O ₃	852.56	8.13	855.93	65.49	861.75	26.38
NiRu/ γ -Al ₂ O ₃	852.82	7.33	856.12	62.89	861.96	29.78

Table S5 The XPS analysis results of O 1s spectra of reduced NiRu/Al₂O₃ catalysts.

Catalyst	O _L (eV) The area (%)		O _D (eV) The area (%)		O _H (eV) The area (%)	
NiRu/ η -Al ₂ O ₃	531.01	15.46	532.13	66.32	533.54	18.22
NiRu/ γ -Al ₂ O ₃	531.12	21.84	532.04	62.12	533.43	16.04

Table S6 Summary has been conducted to compare the CO-SMET activities between the catalysts used in this work and those reported in previous studies.

Catalyst	WHSV ^a (ml/h/g)	SOTW ^b	CO (ppm)	Stability (h)	Reference
NiRu/ η -Al ₂ O ₃	6000	215-300	<10	120	This work
NiRu/ γ -Al ₂ O ₃	6000	-	40	-	This work
Ru-Ni/Al ₂ O ₃	-	-	11	80	[1]
RuNi/GA-MMO	4000	220-300	<10	120	[2]
Ru-Ni/TiO ₂	11000	-	50	-	[3]
Ni-Al ₂ O ₃ -Na	6000	240-320	-	-	[4]
Ni@Ru-La ₂ O ₃ /SiO ₂	90000	-	-	350	[5]
Ni-Ru/HZSM-5		-	<50	72	[6]
Ni-Ru/SiO ₂ (EG)	40000	-	-	50	[7]
MRNAT-30Ni	4800	-	<50	200	[8]
Ru/NiAl	2400	-	13	-	[9]
Ru/ NiAl _x O _y	-	-	13	-	[10]

^a A total weight hourly space velocity.

^b The suitable operating temperature window, in which the effluent CO concentration lower than 10 ppm and a CO selectivity greater than 50%.

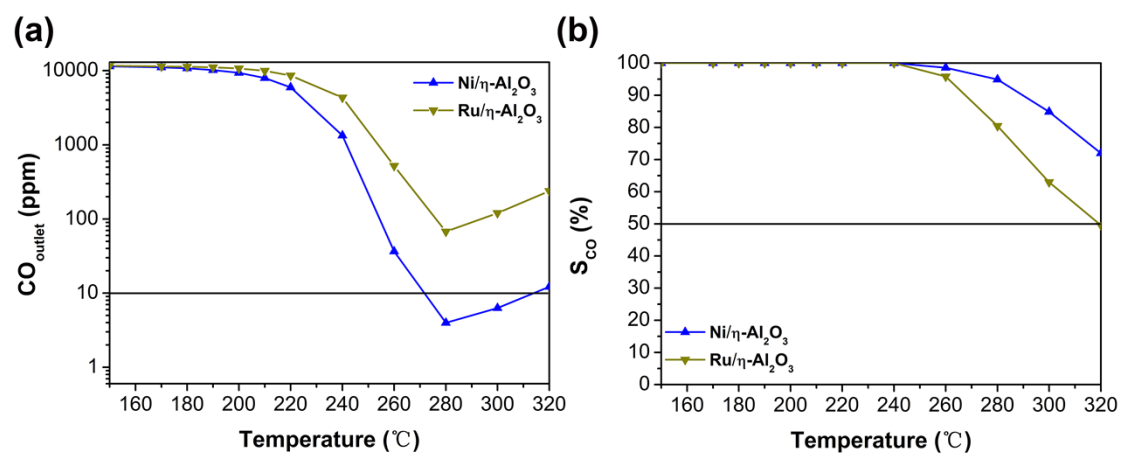


Figure S5 The CO outlet concentration (a) and the selectivity of CO methanation (b) of Ni/η-Al₂O₃ and Ru/η-Al₂O₃ catalysts.

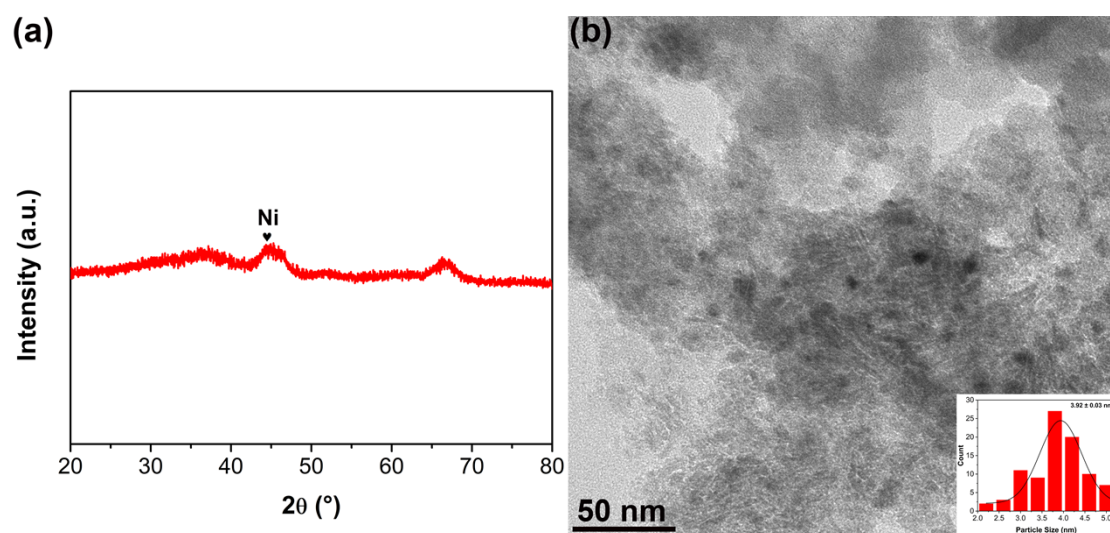


Figure S6 (a) The XRD profile and (b) TEM image of spent NiRu/ η -Al₂O₃ after 120 hours stability test at 240 °C.

References

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