

Supplementary Information for:

Highly Energy-Efficient Hydrogenolysis of High-Density Polyethylene via Hydrogen Nonthermal Plasma Reaction Engineering

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References

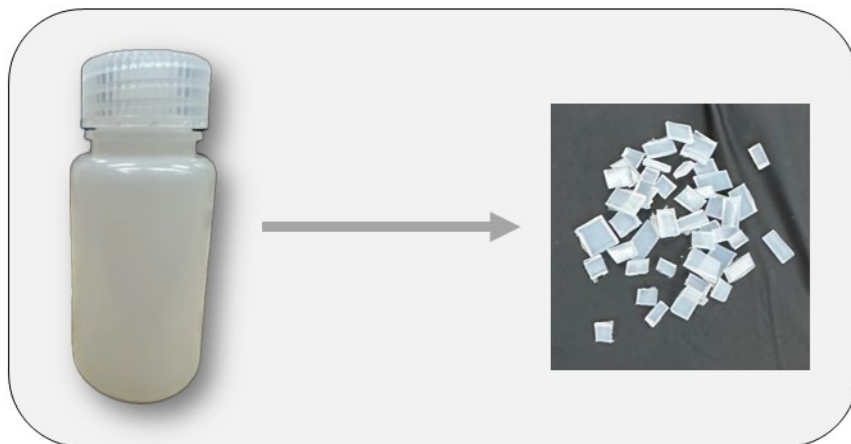


Figure S1. Waste pill bottles made of HDPE used for nonthermal plasma-assisted hydrogenolysis reaction.



Figure S2. Maximum reaction temperature measured by an infrared thermal camera.

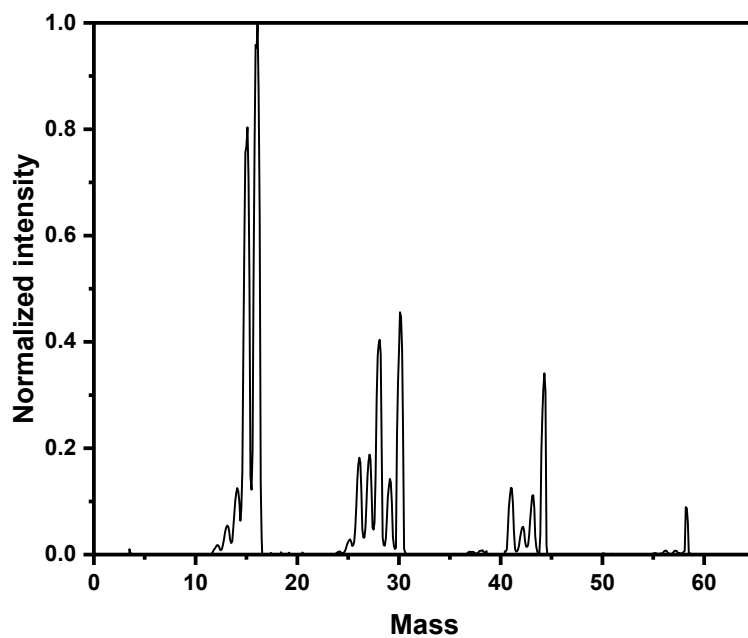


Figure S3. Mass spectrum of the gas product of nonthermal H₂ plasma-assisted hydrogenolysis of HDPE (rector OD=17mm, PZL=8cm, loading density=0.188g/cm³, reaction time=10min, and input power=60W).

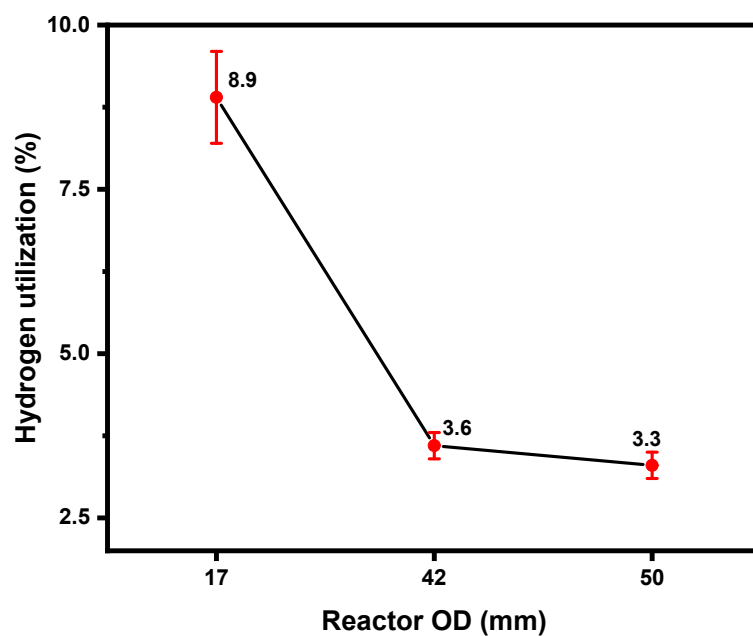


Figure S4. The effect of DBD reactor OD on the hydrogen utilization of nonthermal plasma-assisted hydrogenolysis of HDPE (PZL=8cm, loading=2g, reaction time=10min, and input power=60W).

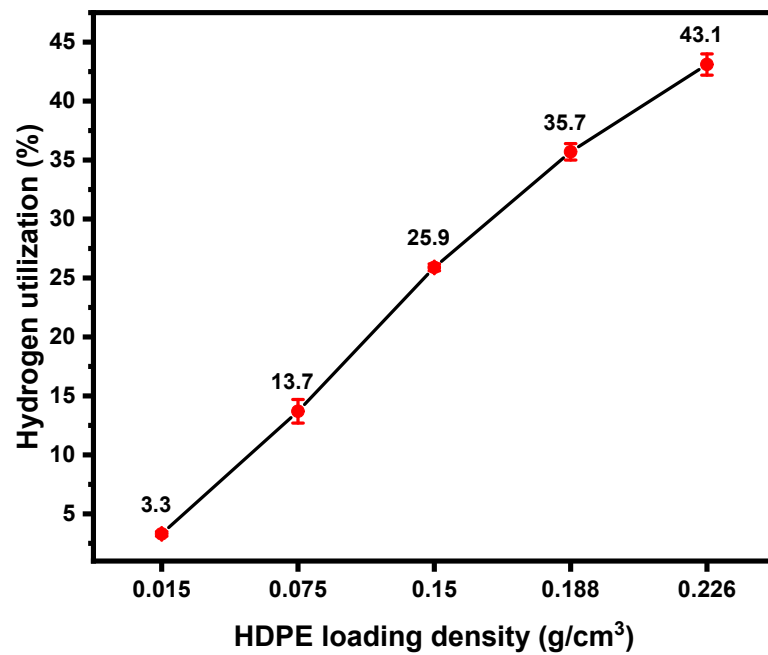


Figure S5. The effect of HDPE loading density at PZL=8cm and DBD reactor OD=50mm on the hydrogen utilization of nonthermal plasma-assisted hydrogenolysis of HDPE (reaction time=10min and input power=60W).

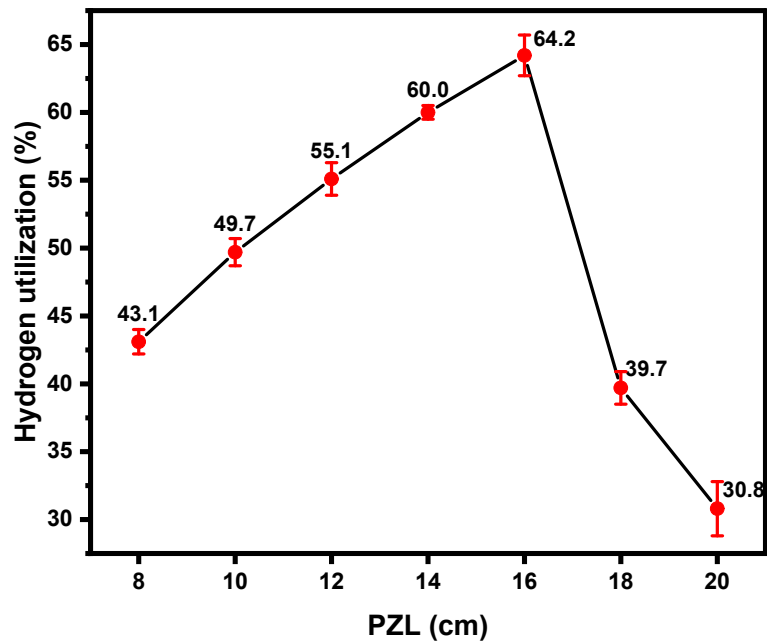


Figure S6. The effect of PZL on the hydrogen utilization of nonthermal plasma-assisted hydrogenolysis of HDPE (DBD reactor OD=50mm, reaction time=10min, and input power=60W).

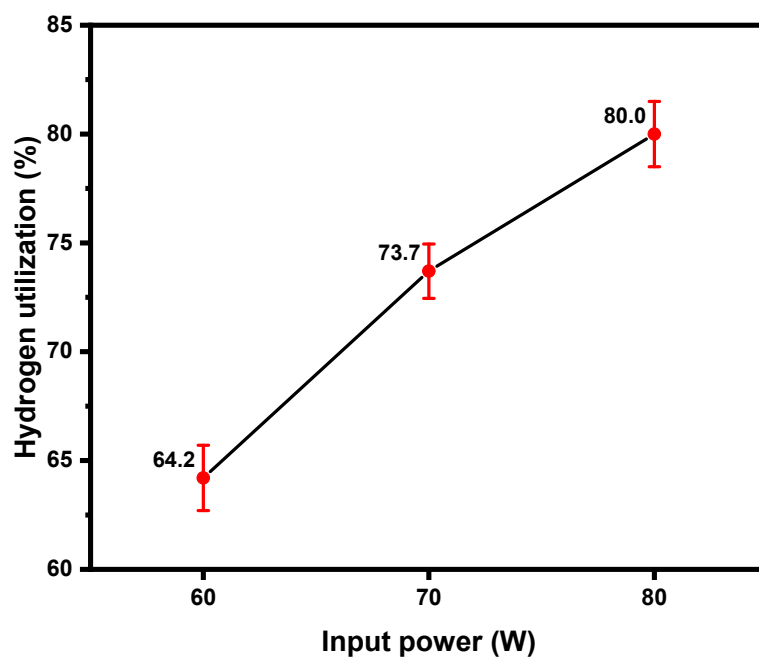


Figure S7. The effect of input power on the hydrogen utilization of nonthermal plasma-assisted hydrogenolysis of HDPE (DBD reactor OD=50mm, reaction time=10min, and loading=54g).

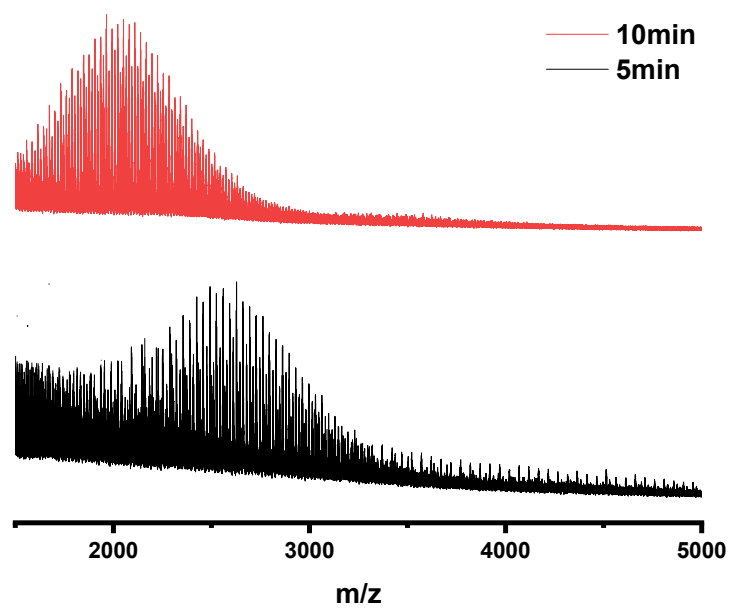


Figure S8. Effect of reaction time on MALDI spectra of wax products of nonthermal plasma-assisted hydrogenolysis of HDPE (DBD reactor OD=50mm, input power=60W and loading=54g).

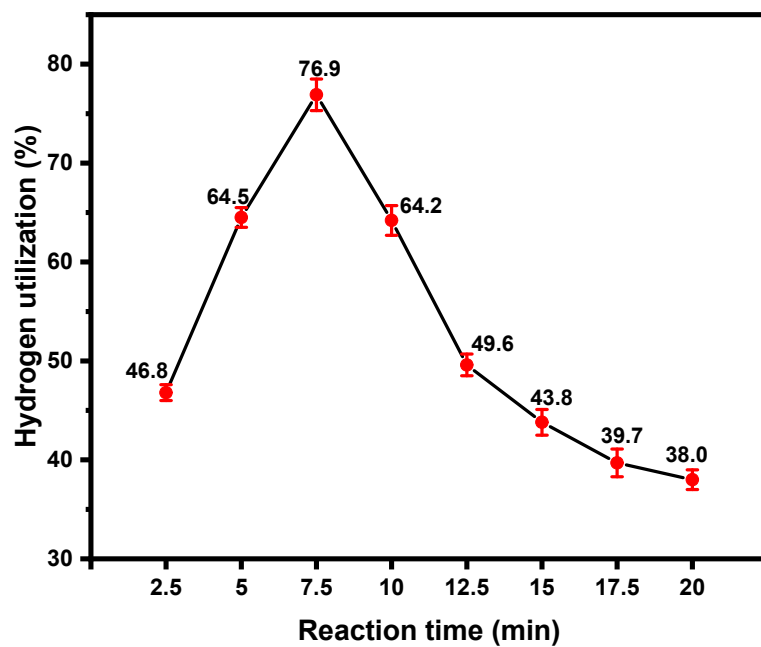


Figure S9. The effect of reaction time on the hydrogen utilization of nonthermal plasma-assisted hydrogenolysis of HDPE (DBD reactor OD=50mm, input power=60W, and loading=54g).

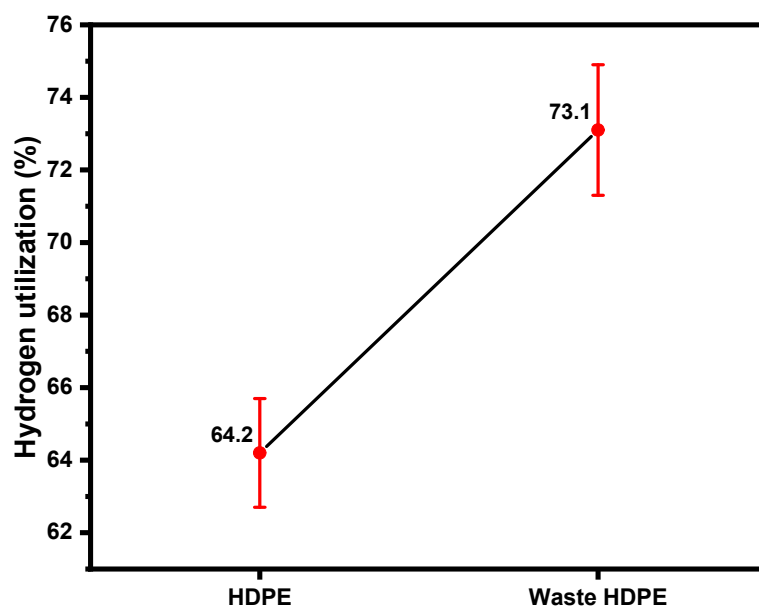


Figure S10. Comparison of hydrogen utilization of nonthermal plasma-assisted hydrogenolysis of HDPE and HDPE pill bottles waste (DBD reactor OD=50mm, input power=60W, and loading=54g).

Table S1. The heat of combustion of all gas products of HDPE hydrogenolysis [1].

Gas product	Heat of combustion (kJ/g)
CH ₄	-55.6
C ₂ H ₂	-11.8
C ₂ H ₄	-50.3
C ₂ H ₆	-51.9
C ₃ H ₆	-49
C ₃ H ₈	-50.3
C ₄ H ₁₀	-49.5

Table S2. Thermodynamic properties for all reactants and products of HDPE hydrogenolysis [1,2].

Properties	H (kJ/mol)	S (J/mol/K)	H-TS (kJ/mol)
CH ₄	-74.9	188.7	-131.1
C ₂ H ₂	226.7	200.9	166.8
C ₂ H ₄	54.5	219.3	-10.9
C ₂ H ₆	-84.0	229.6	-152.4
C ₃ H ₆	20.4	266.9	-59.1
C ₃ H ₈	-104.7	269.9	-185.1
PE	7.0	28.3	-1.5
H ₂	0.0	114.7	-34.2

Input energy due to hydrogen consumption(kJ)

$$= \text{moles of hydrogen reacted (mol)} \times 22.4\left(\frac{\text{mol}}{\text{l}}\right) \times 12.78\left(\frac{\text{kJ}}{\text{l}}\right)$$

(Eq. S1)

Electrical input energy(kJ) = input power(W) × reaction time (s)

(Eq. S2)

Output energy of each gas product(kJ) = mass (g) × heat of combustion($\frac{\text{kJ}}{\text{g}}$)

(Eq. S3)

Electric energy cost per 1 gram of HDPE = $\frac{\text{Power (kW)} \times \text{Time(h)}}{\text{HDPE loading}} \times 14.41 \frac{\text{cents}}{\text{kWh}}$

(Eq. S4)

References

- 1 NIST Standard Reference Database Number 69. DOI: <https://doi.org/10.18434/T4D303>.
- 2 U. Gaur and B. Wunderlich, *J Phys Chem Ref*, 1981, **10** 119-152.
<https://doi.org/10.1063/1.555677>.