

Supporting Information

Constructing Ru-O-Nb Interfaces in RuO_x/NbOPO₄ Nanosheets for One-Pot Conversion of lignin-derived Phenol and Benzyl Alcohol to Polycycloalkane Aviation Biofuels

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Table S1. Element content of 1-4%RuO_x/NbOPO₄ catalysts determined by ICP, XPS analysis.

Element content (Atomic%)	1%RuO _x / NbOPO ₄	2%RuO _x / NbOPO ₄	3%RuO _x / NbOPO ₄	4%RuO _x /Nb OPO ₄	3%RuO _x /S- NbOPO ₄
ICP Ru (wt%)	1.13	2.26	3.05	3.91	3.24
(Nb/Ru)	35:1	17:1	10:1	8:1	-
XPS (Nb/Ru)	7.9:1	7.1:1	6.1:1	5.3:1	-

Table S2. Textural properties of the NbOPO₄ and RuO_x/NbOPO₄ catalysts.

Samples	NbOPO ₄	1%RuO _x / NbOPO ₄	2%RuO _x / NbOPO ₄	3%RuO _x / NbOPO ₄	4%RuO _x / NbOPO ₄	2%RuO _x /S- NbOPO ₄
^a Surface area (m ² g ⁻¹)	41	47	49	51	54	39
^b Pore volume (cm ³ .g ⁻¹)	0.30	0.24	0.21	0.20	0.13	0.22

^aBET surface Area.^bP/P₀=0.99 adsorption cumulative volume of pores.

Table S3. The acid type, acid amount, n_{Ru} and $n_{\text{Ru}}/n_{\text{BAS}}$ of the $\text{RuO}_x/\text{NbOPO}_4$ samples.

Catalysts	Acidity ($\mu\text{mol g}^{-1}$)					n_{Ru} ($\mu\text{mol g}^{-1}$)
	^a Brønsted acid sites ($\mu\text{mol g}^{-1}$)	^a Lewis acid sites	^a Total: B +L	^a B/L (ratio)	^b Acidic sites (mmol g^{-1})	
		($\mu\text{mol g}^{-1}$) ¹⁾	($\mu\text{mol g}^{-1}$) ¹⁾			
1% $\text{RuO}_x/\text{NbOPO}_4$	58.13	23.50	81.64	2.47	0.63	39.50
2% $\text{RuO}_x/\text{NbOPO}_4$	36.41	17.81	54.21	2.04	0.47	48.23
3% $\text{RuO}_x/\text{NbOPO}_4$	23.46	17.41	40.87	1.35	0.60	59.37
4% $\text{RuO}_x/\text{NbOPO}_4$	20.22	17.51	37.73	1.15	0.76	60.89
3% $\text{RuO}_x/\text{S-NbOPO}_4$	8.59	39.49	48.07	0.22	0.77	-
modified NbOPO_4	25.38	30.96	55.34	0.79	-	-

^aMeasured by Py-IR.^bMeasured by NH_3 -TPD.^cThe mole of surface ruthenium atoms (n_{Ru}) was calculated by H_2 -TPD.**Table S4.** The acid type and acid amount of the Nb_2O_5 samples.

Catalysts	Acidity ($\mu\text{mol g}^{-1}$)		
	^a Brønsted acid sites	^a Lewis acid sites	^a Total: B +L
	($\mu\text{mol g}^{-1}$)	($\mu\text{mol g}^{-1}$)	($\mu\text{mol g}^{-1}$)
Nb_2O_5 -300	0.18	9.25	9.43
Nb_2O_5 -400	0.19	9.14	9.33

Table S5. The acid type, acid amount the 5%Ru/C and 3%RuO_x/NbOPO₄ samples.

Samples	^a Brønsted acid sites (μmol g ⁻¹)	^a Lewis acid sites (μmol g ⁻¹)	^a Total: B +L (μmol g ⁻¹)	^a B/L (ratio)	^b Acidic sites (mmol g ⁻¹)
5%Ru/C	7.25	29.54	36.79	0.24	1.90
3%RuO _x /NbOPO ₄	23.46	17.41	40.87	1.35	0.60

^aMeasured by Py-IR.^bMeasured by NH₃-TPD.**Table S6.** The reaction rates of BP hydrogenation and OCI cyclisation hydrogenation at different temperatures.

Temperature / °C	100	110	120	130
R ₁ *10 ² / mol·L ⁻¹ ·min ⁻¹	5.68	11.23	15.04	21.83
R ₂ *10 ² / mol·L ⁻¹ ·min ⁻¹	3.79	7.04	9.44	19.10

Table S7. The reaction rates of BP hydrogenation and OCI cyclisation hydrogenation at different pressures.

H ₂ Pressure / MPa	3	4	5	6
R ₁ *10 ² / mol·L ⁻¹ ·min ⁻¹	4.46	8.05	9.94	12.9
R ₂ *10 ² / mol·L ⁻¹ ·min ⁻¹	2.47	5.34	6.65	7.51

Table S8. The reaction rates of BP hydrogenation and OCI cyclisation hydrogenation at different BP concentrations.

BP Concentration / mol L ⁻¹	0.10	0.13	0.17	0.20
R ₁ *10 ² / mol·L ⁻¹ ·min ⁻¹	5.94	7.61	11.23	6.73
R ₂ *10 ² / mol·L ⁻¹ ·min ⁻¹	3.49	4.92	7.04	4.79

Table S9. The rate constants of the BP and OCI hydrogenation reaction at different temperatures.

Temperature / °C	100	110	120	130
k ₁ *10 ²	6.43	12.71	17.03	24.72
k ₂ *10 ²	11.90	22.11	29.65	60.00

$$R_1 = k_1[BP]^{1.23}[H_2]^{1.50}$$

$$R_2 = k_2[OCI]^{1.32}[H_2]^{1.60}$$

Table S10. Kinetic parameters of different steps in BP HDO over 3%RuO_x/NbOPO₄ catalyst.

reaction steps	Ea (kJ mol ⁻¹)	A
BP hydrogenation	54.29	exp (14.86)
OCI cyclization hydrogenation	64.26	exp (18.59)

Table S11. The green chemistry metrics for the alkylation reaction and HDO reaction individually.

Reaction	^a E-factor	^b Ideal atom economy	^c Effective atom economy	^d Carbon efficiency
Alkylation	2.28	91.2%	30.4%	33.59%
HDO	0.31	89.9%	79.1%	88%

^a E-factor = $[m_{\text{reactants}} + m_{\text{solvent}} + m_{\text{H}_2\text{O}} - m_{\text{products}}] / m_{\text{products}}$

^b Ideal atom economy = $[\text{molar mass of the target product} / \text{sum of the molar masses of all reactants}] \times 100\%$

^c Effective atom economy = $[\text{mass of the target product actually obtained} / \text{total mass of all reactants fed}] \times 100\%$

^d Carbon efficiency = $[\text{mass of the target product actually obtained} / \text{total mass of all reactants fed}] \times 100\%$

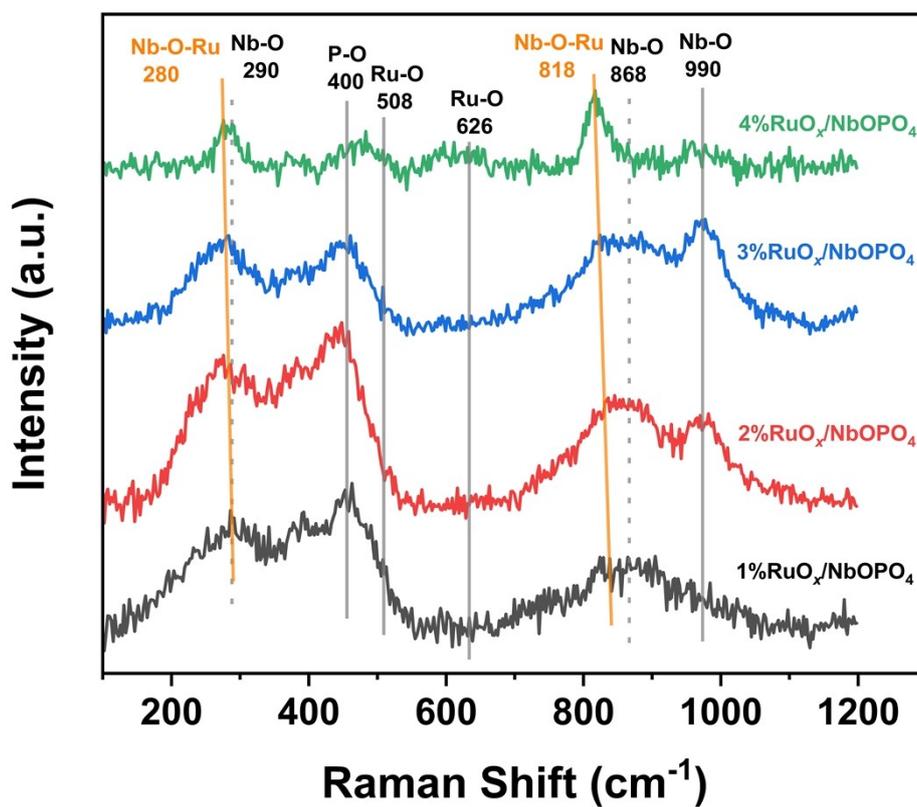


Fig. S1. Typical Raman images of 1-4%RuO_x/NbOPO₄.

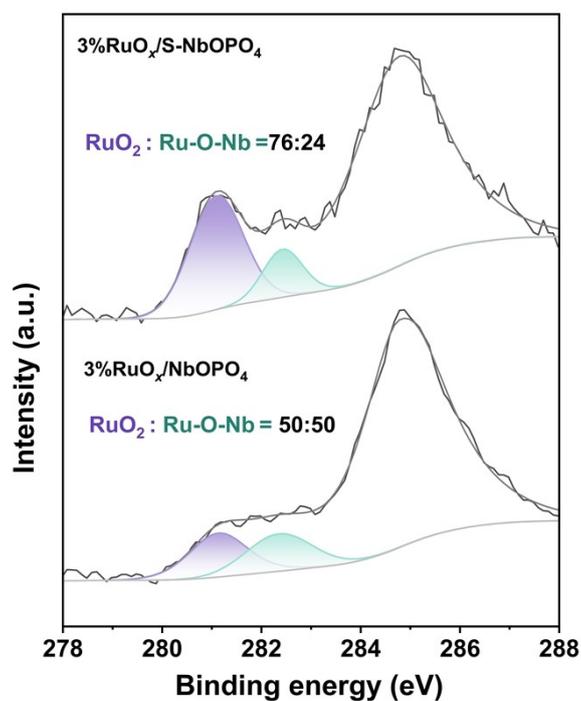


Fig. S2. Ru 3d XPS spectra of 3%RuO_x/NbOPO₄ and 3%RuO_x/S-NbOPO₄.

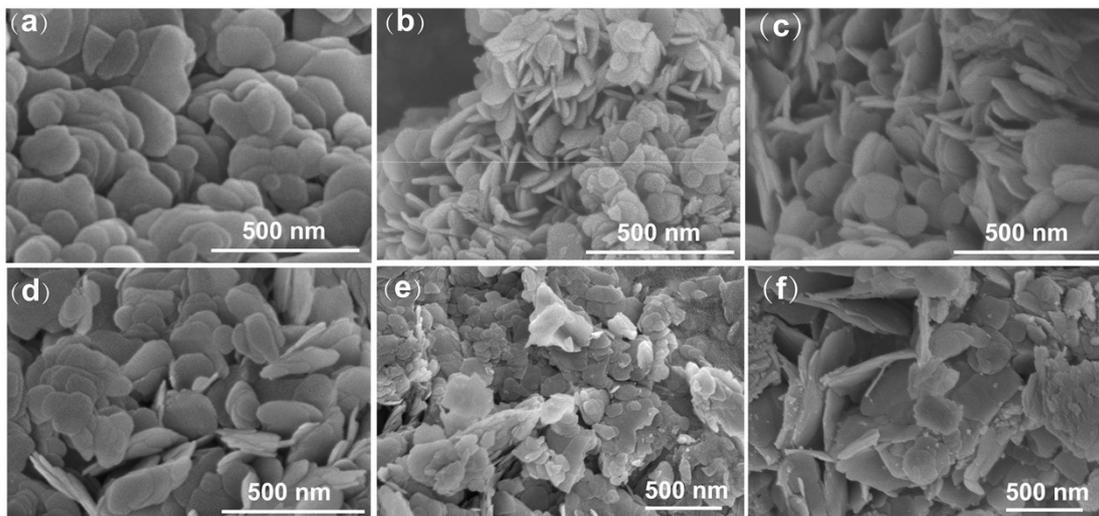


Fig. S3. Typical SEM images of (a) NbOPO₄-W, (b) S-NbOPO₄, (c) 1%RuO_x/NbOPO₄, (d) 2%RuO_x/NbOPO₄, (e) 3%RuO_x/NbOPO₄, (f) 4%RuO_x/NbOPO₄.

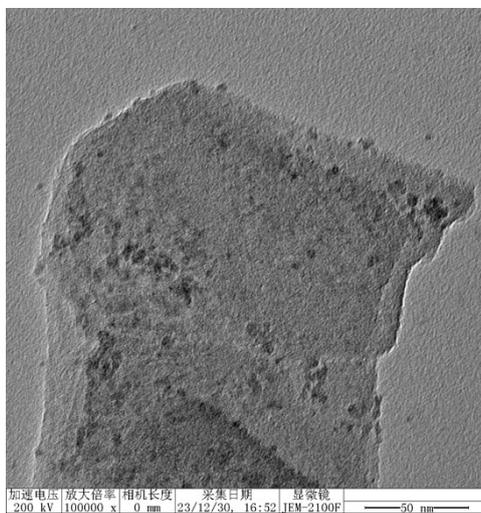


Fig. S4. TEM images of 3%RuO_x/S-NbOPO₄.

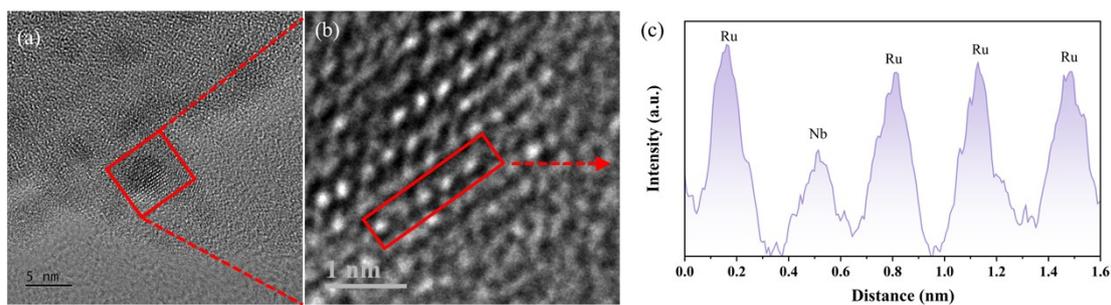


Fig. S5. (a, b) TEM images of 3%RuO_x/NbOPO₄. (c) Line scan measured along the rectangular regions.

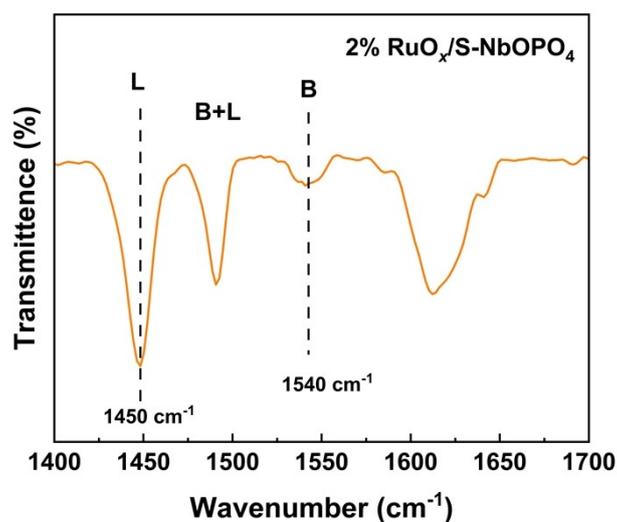


Fig. S6. Py-IR spectra of 3%RuO_x/S-NbOPO₄.

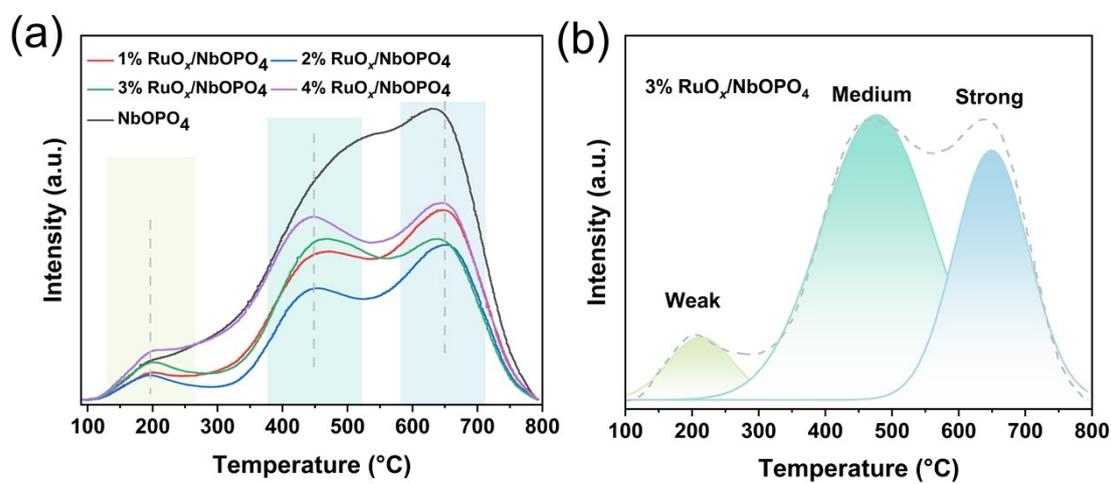


Fig. S7. (a) NH₃-TPD of NbOPO₄ and 1-4%RuO_x/NbOPO₄, (b) NH₃-TPD of 3%RuO_x/NbOPO₄.

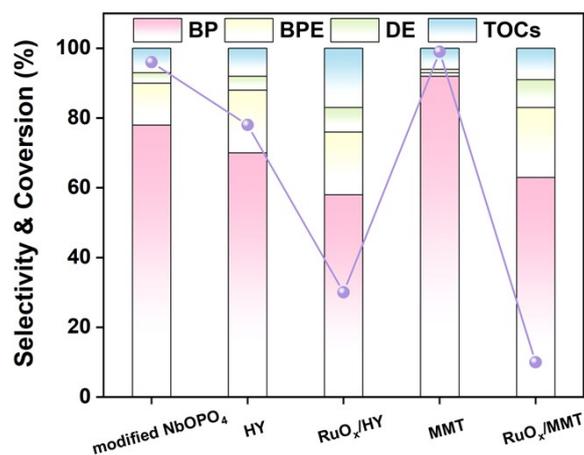


Fig. S8. Catalytic performance in BA conversion and alkylation product selectivity.

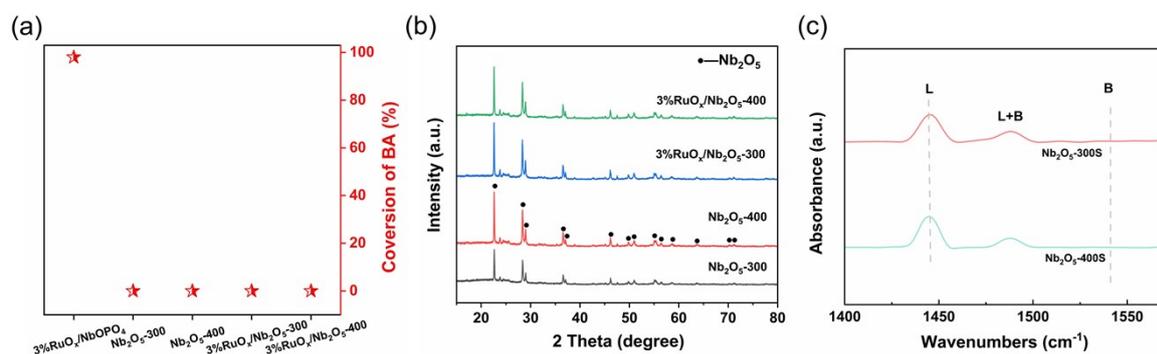


Fig. S9. (a) Catalytic performance in BA conversion with different catalysts. Reaction conditions: 5.8 mmol BA, 23.3 mmol phenol, 3.5 wt% catalyst. Alkylation: 130 °C for 2 h. (b) XRD spectra of Nb₂O₅-300, Nb₂O₅-400, 3%RuO_x/Nb₂O₅-300 and 3%RuO_x/Nb₂O₅-400. (c) Py-IR of Nb₂O₅-300 and Nb₂O₅-400.

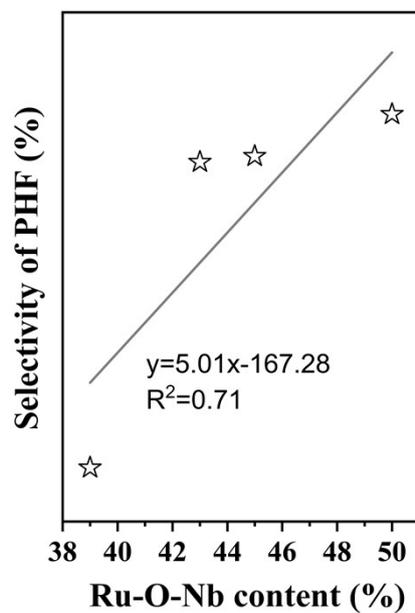


Fig. S10. Selectivity of PHF as a function of Ru-O-Nb content.

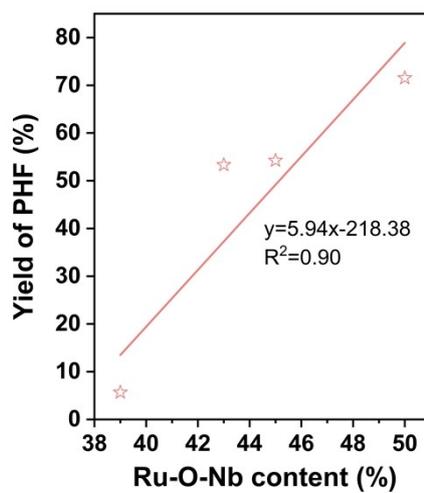


Fig. S11. Yield of PHF as a function of Ru-O-Nb content.

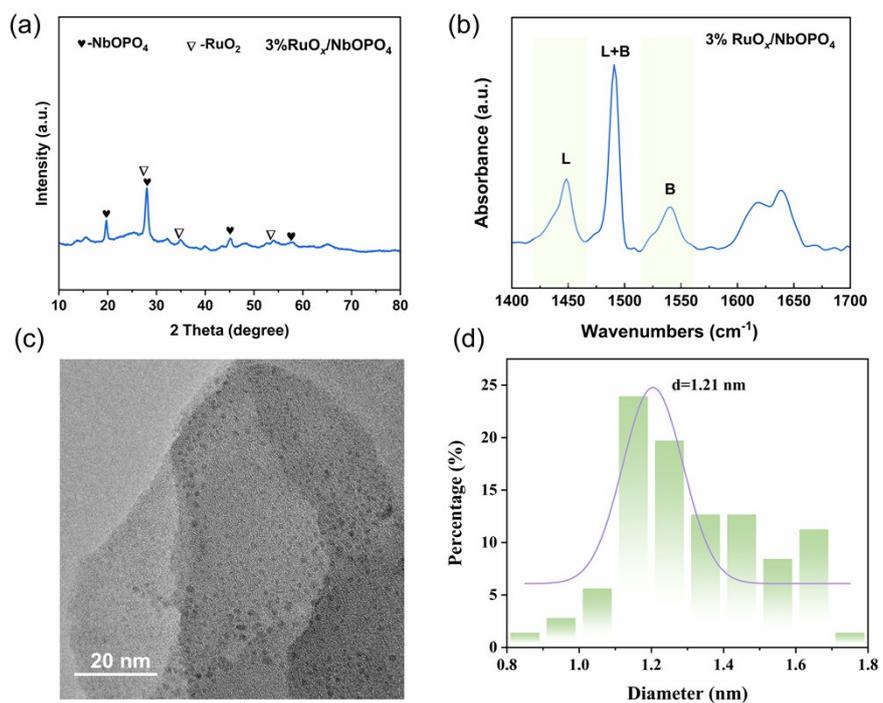


Fig. S12. (a) XRD (b) Py-IR (c) TEM and (d) Ru nanoparticle size distributions of reused 3%RuO_x/NbOPO₄ catalysts.

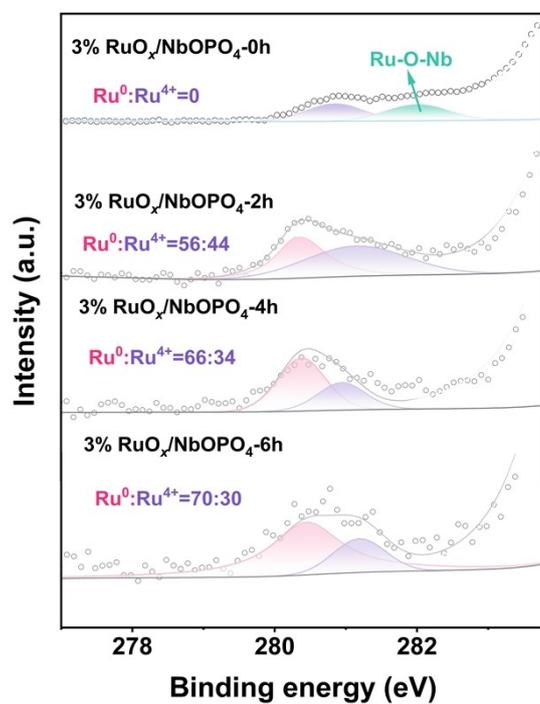


Fig. S13. XPS spectra of Ru 3d during HDO reactions.

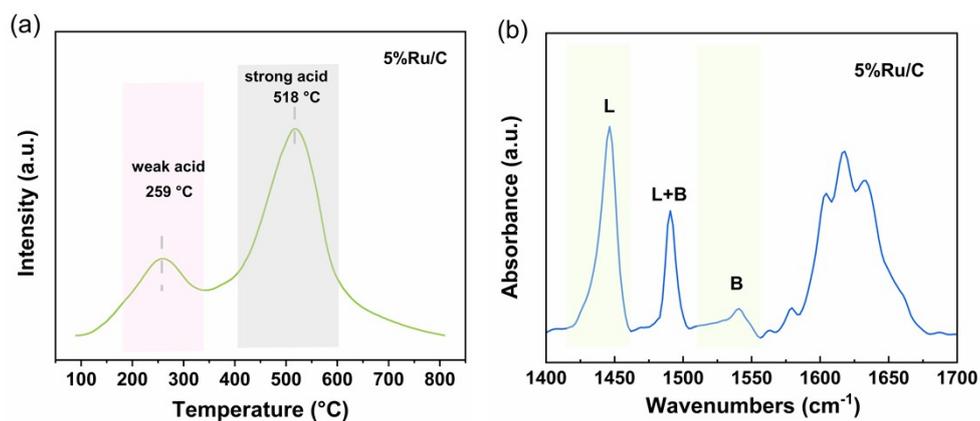


Fig. S14. (a) Py-IR and NH₃-TPD of 5%Ru/C.

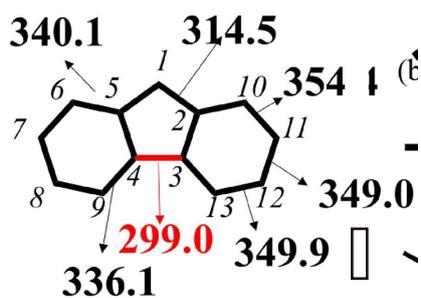


Fig. S15. Dissociation enthalpies (kJ/mol) from PHF to relevant free radicals.

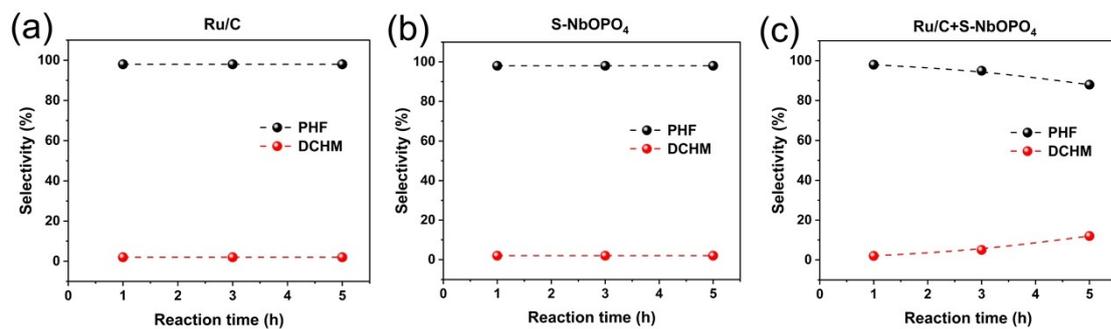


Fig. S16. Selectivity of PHF and DCHM with 2BP over (a) 5% Ru/C, (b) S-NbOPO₄, (c) 5% Ru/C + S-NbOPO₄.

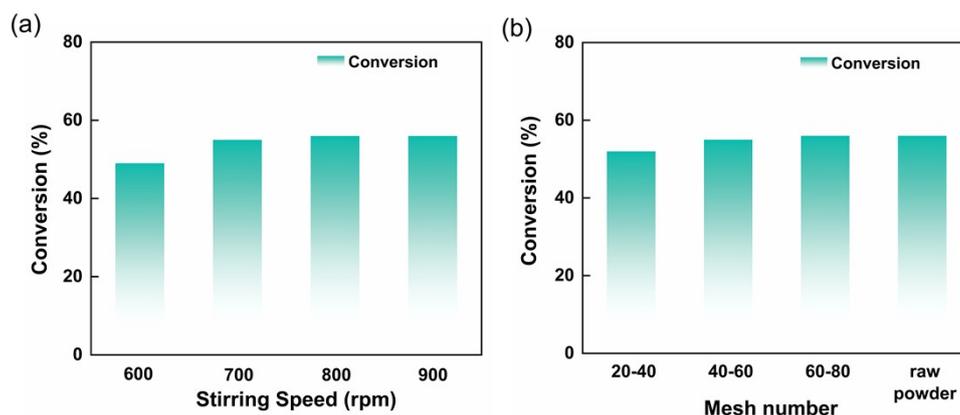


Fig. S17. (a) Conversion of BP at different stirring speeds. Reaction conditions: 0.025 g of catalysts, 2.5 mmol of BP, 4 MPa H₂, 120 °C. (b) Conversion of BP at different catalyst size. Reaction conditions: 0.025 g of catalysts, 800 rpm, 2.5 mmol of BP, 4 MPa H₂, 120 °C.

The effect of different stirring speeds on the reaction process is shown in Fig. S14a. The experimental results indicate that when the stirring speed is increased above 700 rpm, the conversion of BP remains essentially constant. To ensure the neglect of external diffusion influences, a stirring speed of 800 rpm was selected for subsequent experiments. Four sizes of catalyst powders, i.e., 20-40 mesh (average particle size $d_p = 0.64$ mm), 40-60 mesh ($d_p = 0.34$ mm), 60-80 mesh ($d_p = 0.22$ mm), and raw powder are used to check the effect of the internal diffusion resistance. It is found from Fig. S17 that the internal diffusion limitation can be ignored when the catalyst size is reduced to 0.34 mm. Moreover, since the raw powder catalyst particle size was >80 mesh (approximately 98%), internal diffusion effects were considered negligible under the given stirring conditions.

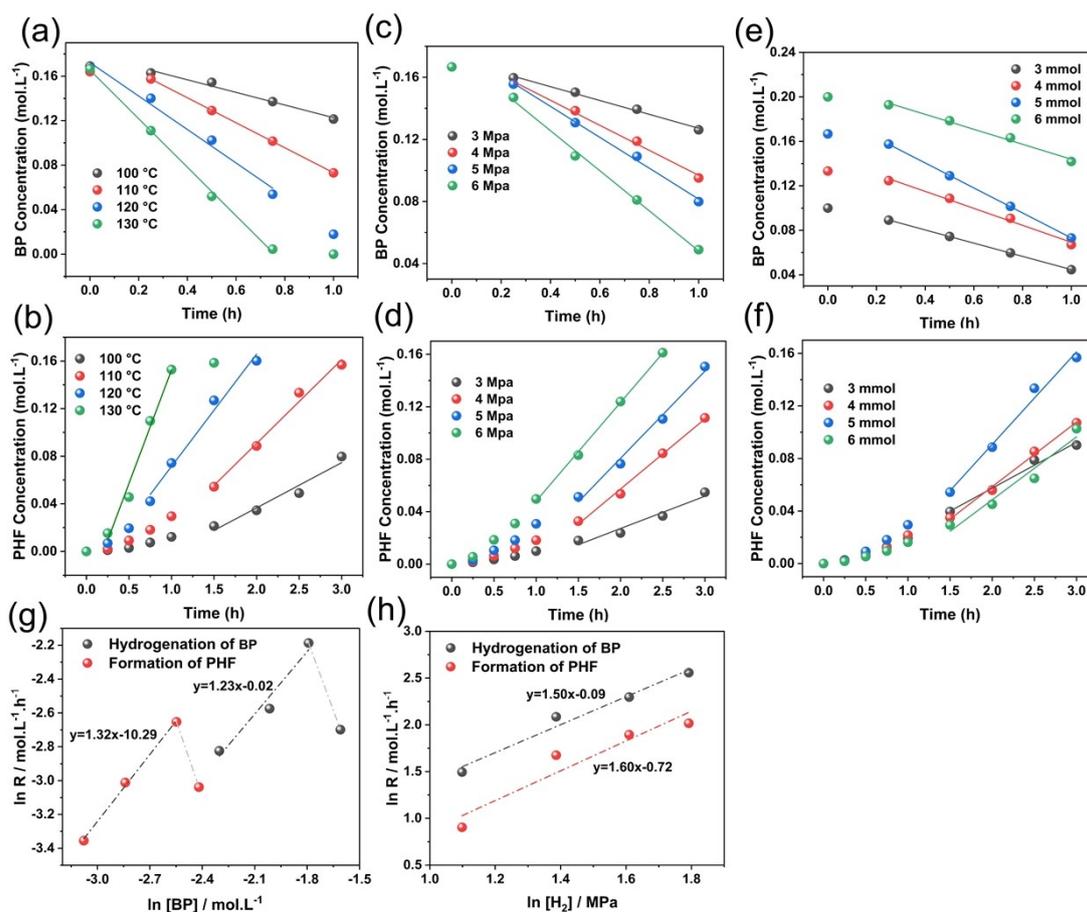


Fig. S18. Reaction concentrations of BP and PHF as a function of time, (a) BP hydrogenation reaction rate at different temperatures, (b) OCI cyclisation hydrogenation reaction rate at different temperatures, (c) BP hydrogenation reaction rate at different pressures, (d) OCI cyclisation hydrogenation reaction rate at different pressures, (e) BP hydrogenation reaction rate at different BP initial concentrations, (f) OCI cyclisation hydrogenation reaction rate at different BP initial concentrations, (g) Reaction rate as a function of BP and OCI concentration, (h) Reaction rate as a function of H₂ pressure.

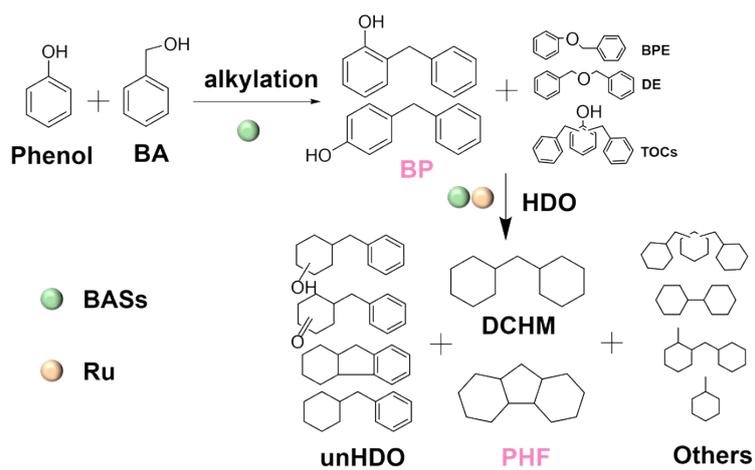


Fig. S19. Proposed reaction pathways for alkylation and HDO processes.

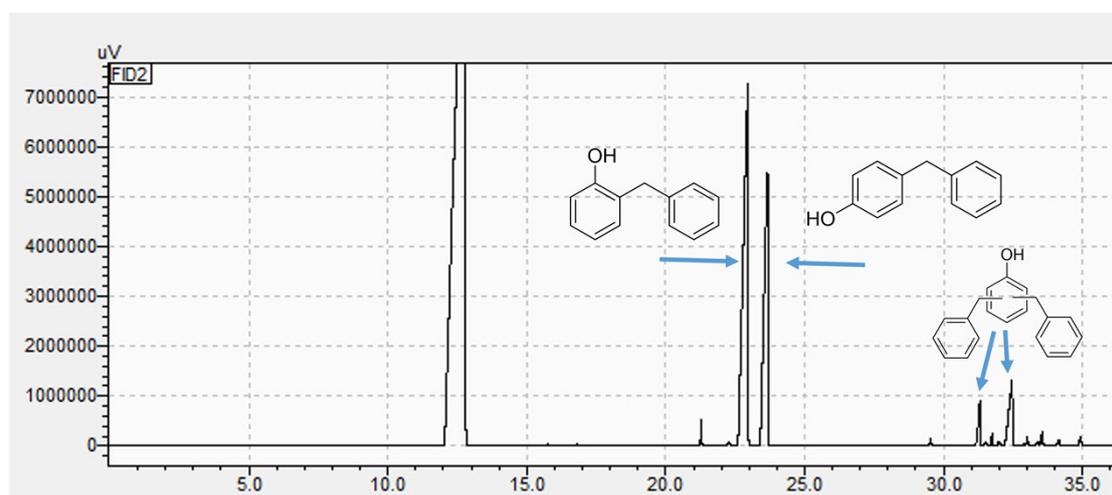


Fig. S20. Gas chromatogram of the alkylation products of on-t-pot over 3%RuO_x/NbOPO₄ catalyst. Reaction conditions: 139.8 mmol phenol, 34.8 mmol BA, 3.5 wt% 3%RuO_x/NbOPO₄ catalyst, 130 °C, 2 h.

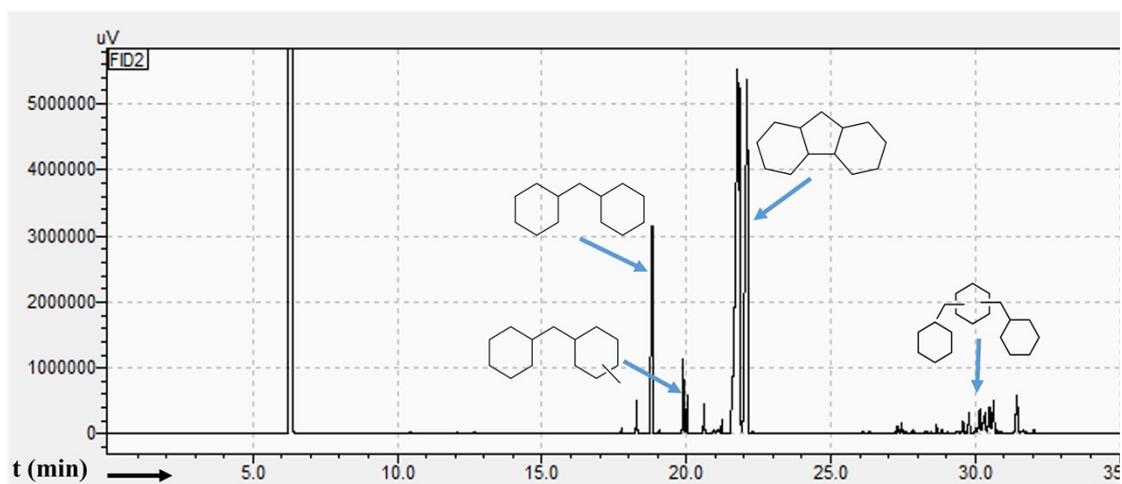


Fig. S21. Gas chromatogram of the HDO products of ont-pot over 3%RuO_x/NbOPO₄ catalyst after simple vacuum distillation.

Reaction conditions: unpurified alkylation products, 3.5 wt% 3%RuO_x/NbOPO₄, 160 °C, 1 h.

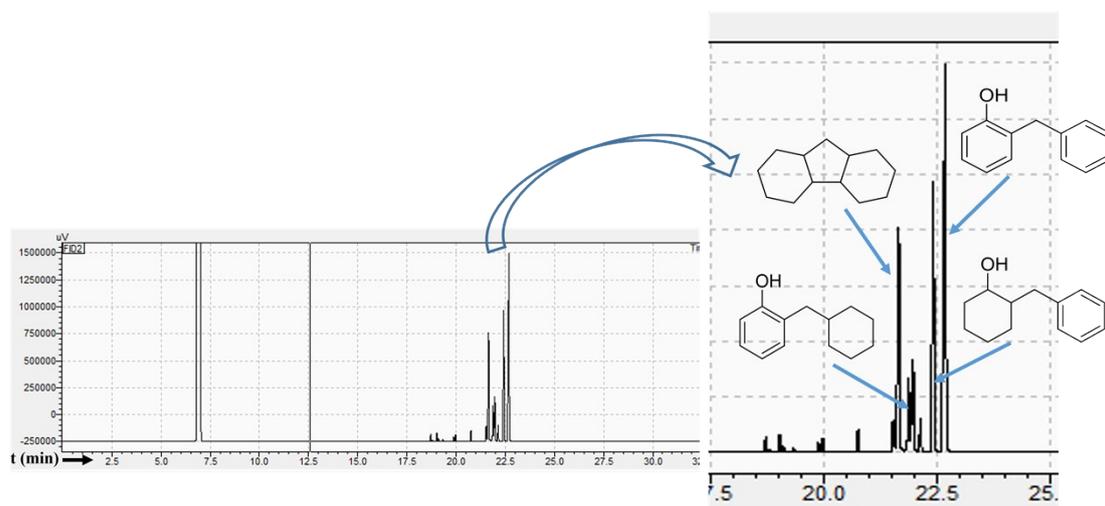


Fig. S22. Gas chromatogram of the HDO products of 2BP over 3%RuO_x/NbOPO₄ catalyst.

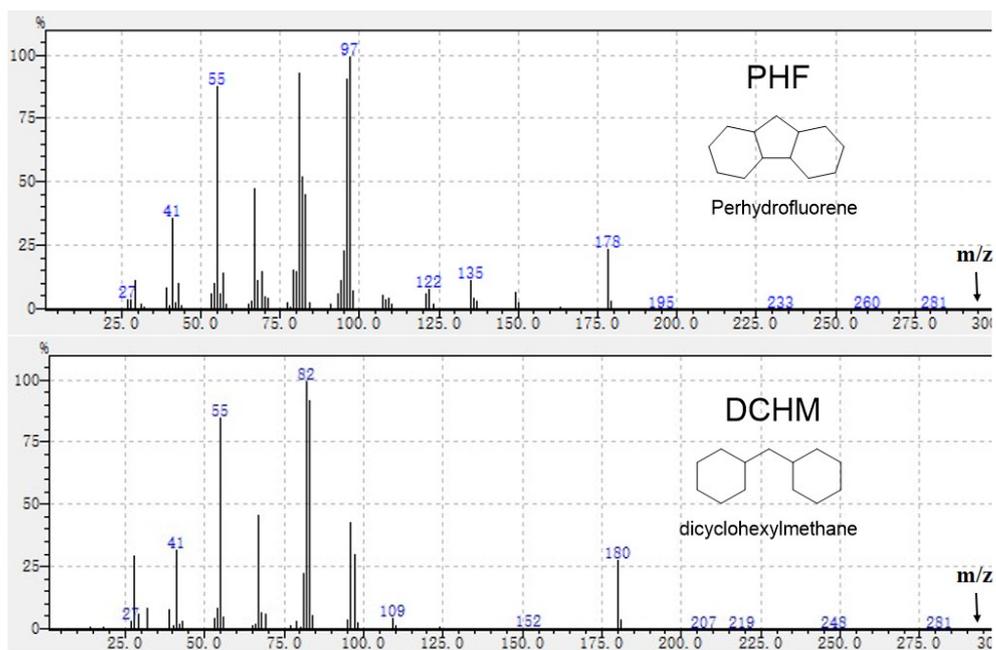


Fig. S23. Mass spectrograms of PHF and DCHM.

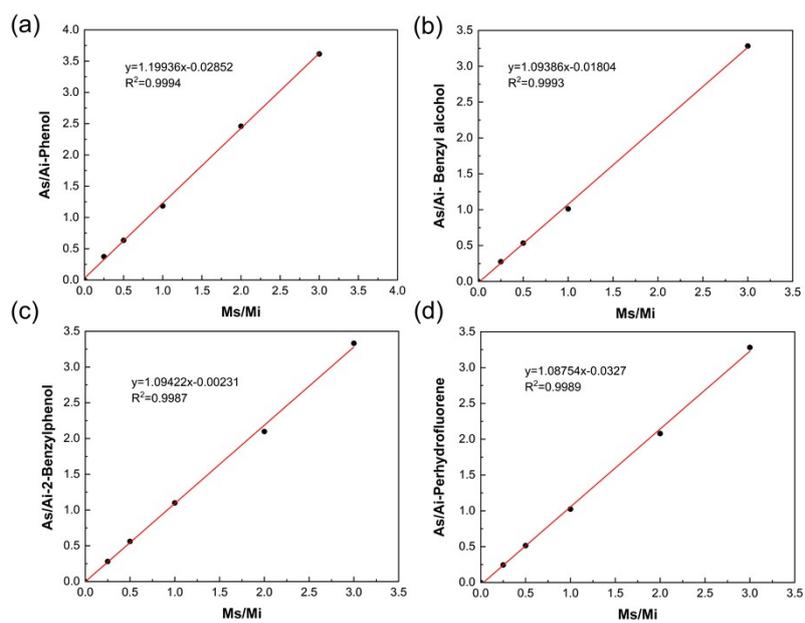


Fig. S24. The calibration curve of standard material to (a) Phenol, (b) Benzyl alcohol, (c) 2-Benzylphenol, (d) Perhydrofluorene.

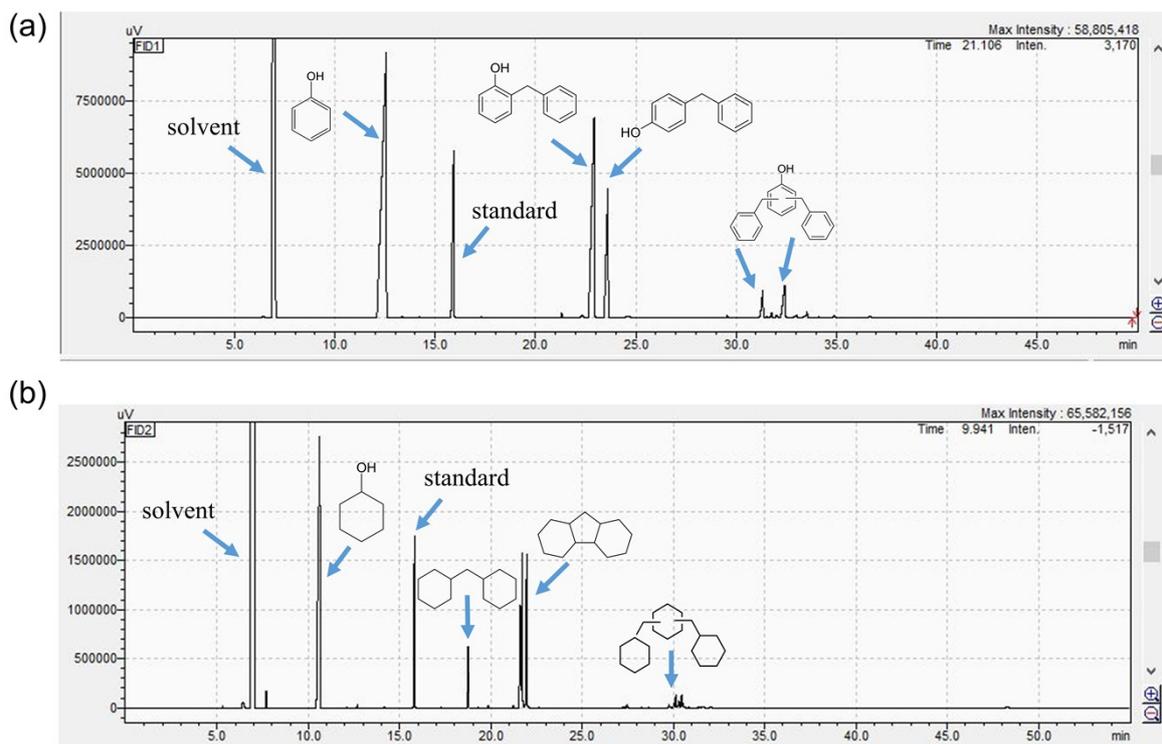


Fig. S25. Gas chromatogram of (a) the alkylation products of one-pot over 3%RuO_x/NbOPO₄ catalyst. Reaction conditions: 139.8 mmol phenol, 34.8 mmol BA, 3.5 wt% 3%RuO_x/NbOPO₄ catalyst, 160 °C, 2 h. (b) The HDO products. Reaction conditions: The unpurified alkylation products, 160 °C, 1 h, 6 MPa.