

Supplementary Information

Enzymatic Polymerization of Various Biobased and Biodegradable BHMTHF-Based (Co)Polyesters

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¹H-NMR data of the BHMTHF-based (co)polyesters

Poly(tetrahydrofurandimethylene succinate) (PTSuc) was obtained in a 63% yield and appeared as a viscous colorless liquid. ¹H-NMR (600 MHz, DMSO-d₆), δ (ppm): 4.58 (t, 1H, **OH** end group), 4.04 + 3.94 (m, 6H, **CH**-THF ring + **CH**₂-THF ester group), 3.85 (m, 1H, **CH**-THF ring end group), 3.59 (s, 3H, DMSuc ester-**CH**₃ end group), 3.32 (m, **CH**₂-THF end group), (2.58 (t, 4H, ester-**CH**₂-**CH**₂-ester), 1.92 + 1.63 (m, 4H, **CH**₂-THF ring).

Poly(tetrahydrofurandimethylene glutarate) (PTGlu) was obtained in a 78% yield and appeared as a viscous colorless liquid. ¹H-NMR (600 MHz, DMSO-d₆), δ (ppm): 4.57 (t, 1H, **OH** end group), 4.04 + 3.94 (m, 6H, **CH**-THF ring + **CH**₂-THF ester group), 3.84 (m, 1H, **CH**-THF ring end group), 3.58 (s, 3H, DM ester-**CH**₃ end group), 3.32 (m, **CH**₂-THF end group), 2.36 (t, 4H, ester-**CH**₂-CH₂-**CH**₂-ester), 1.92 + 1.63 (m, 4H, **CH**₂-THF ring), 1.76 (m, 2H, ester-CH₂-**CH**₂-CH₂-ester).

Poly(tetrahydrofurandimethylene adipate) (PTAd, PTAd-TF_00, PTAd-FAd_00) was obtained in a 74% yield and appeared as a viscous colorless liquid. ¹H-NMR (600 MHz, DMSO-d₆), δ (ppm): 4.58 (t, 1H, **OH** end group), 4.04 + 3.93 (m, 6H, **CH**-THF ring + **CH**₂-THF ester group), 3.84 (m, 1H, **CH**-THF ring end group), 3.57 (s, 3H, DM ester-**CH**₃ end group), 3.32 (m, **CH**₂-THF end group), 2.32 (t, 4H, ester-**CH**₂-CH₂-CH₂-**CH**₂-ester), 1.92 + 1.63 (m, 4H, **CH**₂-THF ring), 1.54 (m, 4H, ester-CH₂-**CH**₂-**CH**₂-CH₂-ester).

Poly(tetrahydrofurandimethylene pimelate) (PTPim) was obtained in a 63% yield and appeared as a viscous colorless liquid. ¹H-NMR (600 MHz, DMSO-d₆), δ (ppm): 4.58 (t, 1H, **OH** end group), 4.04 + 3.92 (m, 6H, **CH**-THF ring + **CH**₂-THF ester group), 3.84 (m, 1H, **CH**-THF ring end group), 3.57 (s, 3H, DM ester-**CH**₃ end group), 3.32 (m, **CH**₂-THF end group), 2.29 (t, 4H, ester-**CH**₂-CH₂-CH₂-CH₂-**CH**₂-ester), 1.92 + 1.62 (m, 4H, **CH**₂-THF ring), 1.52 (m, 4H, ester-CH₂-**CH**₂-CH₂-**CH**₂-CH₂-ester), 1.27 (m, 2H, ester-CH₂-CH₂-**CH**₂-CH₂-CH₂-ester).

Poly(tetrahydrofurandimethylene suberate) (PTSub) was obtained in a 70% yield and appeared as a viscous colorless liquid. ¹H-NMR (600 MHz, DMSO-d₆), δ (ppm): 4.57 (t, 1H, **OH** end group), 4.04 + 3.92 (m, 6H, **CH**-THF ring + **CH**₂-THF ester group), 3.84 (m, 1H, **CH**-THF ring end group), 3.57 (s, 3H, DM ester-**CH**₃ end group), 3.31 (m, **CH**₂-THF end group), 2.28 (t, 4H, ester-**CH**₂-CH₂-CH₂-CH₂-CH₂-**CH**₂-ester), 1.92 + 1.62 (m, 4H, **CH**₂-THF ring), 1.50 (m, 4H, ester-CH₂-**CH**₂-CH₂-CH₂-**CH**₂-CH₂-ester), 1.26 (m, 4H, ester-CH₂-CH₂-**CH**₂-**CH**₂-CH₂-CH₂-ester).

Poly(tetrahydrofurandimethylene azelate) (PTAze) was obtained in a 61% yield and appeared as a viscous colorless liquid. ¹H-NMR (600 MHz, DMSO-d₆), δ (ppm): 4.58 (t, 1H, **OH** end group), 4.04 + 3.92 (m, 6H, **CH**-THF ring + **CH**₂-THF ester group), 3.84 (m, 1H, **CH**-THF ring end group), 3.57 (s, 3H, DM ester-**CH**₃ end group), 3.32 (m, **CH**₂-THF end group), 2.28 (t, 4H, ester-**CH**₂-CH₂-CH₂-CH₂-CH₂-CH₂-**CH**₂-ester), 1.92 + 1.62 (m, 4H, **CH**₂-THF ring), 1.50 (m, 4H, ester-CH₂-**CH**₂-CH₂-CH₂-CH₂-**CH**₂-CH₂-ester), 1.25 (m, 6H, ester-CH₂-CH₂-**CH**₂-**CH**₂-**CH**₂-CH₂-CH₂-ester).

Poly(tetrahydrofurandimethylene sebacate) (PTSeb) was obtained in a 67% yield and appeared as a viscous colorless liquid. ¹H-NMR (600 MHz, DMSO-d₆), δ (ppm): 4.58 (t, 1H, **OH** end group), 4.04 + 3.92 (m, 6H, **CH**-THF ring + **CH**₂-THF ester group), 3.84 (m, 1H, **CH**-THF ring end group), 3.57 (s, 3H, DM ester-**CH**₃ end group), 3.32 (m, **CH**₂-THF end group), 2.29 (t, 4H, ester-**CH**₂-CH₂-CH₂-CH₂-CH₂-CH₂-CH₂-**CH**₂-ester), 1.91 + 1.62 (m, 4H, **CH**₂-THF ring), 1.50 (m, 4H, ester-CH₂-**CH**₂-CH₂-CH₂-CH₂-CH₂-**CH**₂-CH₂-ester), 1.24 (m, 8H, ester-CH₂-CH₂-**CH**₂-**CH**₂-**CH**₂-**CH**₂-CH₂-CH₂-ester).

Poly(2,5-furandimethylene adipate) (PTAd-FAd_100) (PFAAd) was obtained in a 71% yield and appeared as a solid. ¹H-NMR (600 MHz, DMSO-d₆), δ (ppm): 6.47 (s, 2H, furan), 5.01 (s, 4H, ester-**CH**₂-furan), 4.36 (m, 2H, OH-**CH**₂-furan end group), 3.56 (s, 3H, ester-**CH**₃, end group DMAAd), 2.31 (t, 4H, ester-**CH**₂-CH₂-CH₂-**CH**₂-ester), 1.51 (m, 4H, ester-CH₂-**CH**₂-**CH**₂-CH₂-ester).

Poly(tetrahydrofurandimethylene adipate-co-2,5-furandimethylene adipate) (PTAd-FAd) copolyesters were obtained in a 61 – 71% yield, and appeared all as yellowish viscous liquids. $^1\text{H-NMR}$ (600 MHz, DMSO-d_6), δ (ppm): 6.47 (s, 2H, furan), 5.01 (s, 4H, ester- CH_2 -furan), 4.36 (m, 2H, OH- CH_2 -furan end group), 4.04 + 3.92 (m, 6H, CH -THF ring + CH_2 -THF ester group), 3.57 (s, 3H, DMAAd ester- CH_3 end group), 2.32 (t, 4H, ester- CH_2 - CH_2 - CH_2 - CH_2 -ester), 1.91 + 1.62 (m, 4H, CH_2 -THF ring), 1.52 (m, 4H, ester- CH_2 - CH_2 - CH_2 -ester).

Poly(tetrahydrofurandimethylene adipate-co-tetrahydrofurandimethylene 2,5-furandicarboxylate) (PTAd-TF) copolyesters were obtained in a 64 – 75% yield, and appeared all as colorless viscous liquids. $^1\text{H-NMR}$ (600 MHz, DMSO-d_6), δ (ppm): 7.42+ 7.39 + 7.36 (s, 2H, furan), 4.33 + 4.19 (m, 6H, CH -THF ring + CH_2 -THF ester group (furan)), 4.04 + 3.92 (m, 6H, CH -THF ring + CH_2 -THF ester group (DMAAd)), 3.57 (s, 3H, DMAAd ester- CH_3 end group), 2.31 (t, 4H, ester- CH_2 - CH_2 - CH_2 - CH_2 -ester), 1.97 + 1.69 (m, 4H, CH_2 -THF ring (furan)), 1.91 + 1.62 (m, 4H, CH_2 -THF ring (DMAAd)), 1.53 (m, 4H, ester- CH_2 - CH_2 - CH_2 - CH_2 -ester).

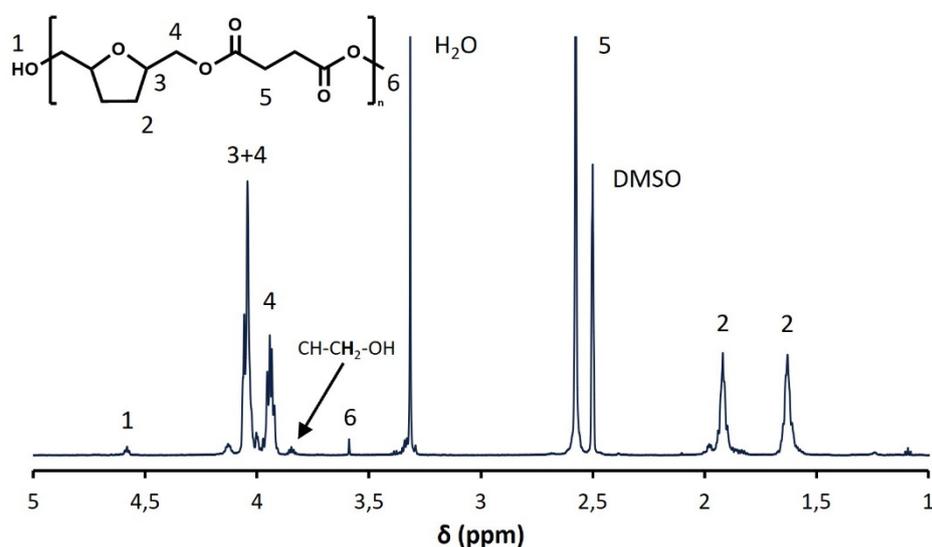


Figure S1: $^1\text{H-NMR}$ spectrum of poly(tetrahydrofurandimethylene succinate) (PTSuc) in DMSO-d_6 .

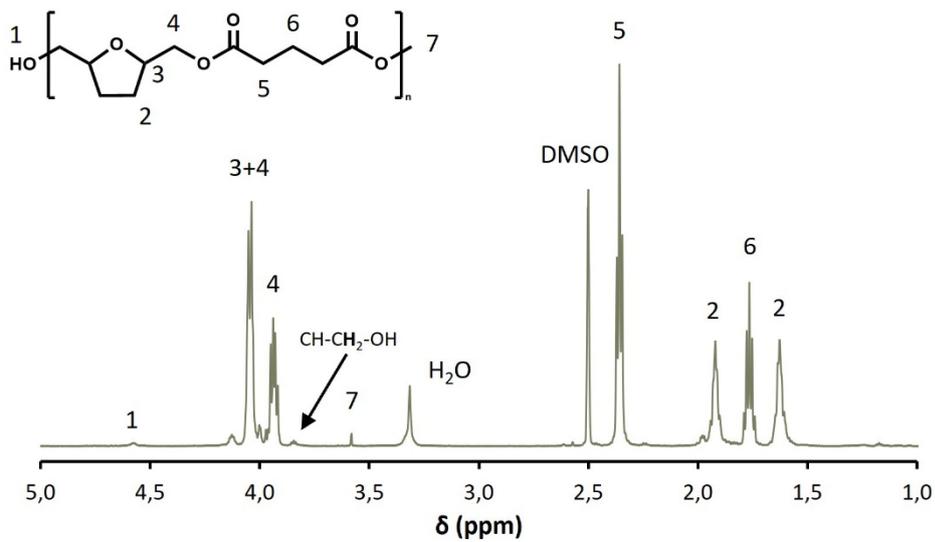


Figure S2: ¹H-NMR spectrum of poly(tetrahydrofurandimethylene glutarate) (PTGlu) in DMSO-d₆.

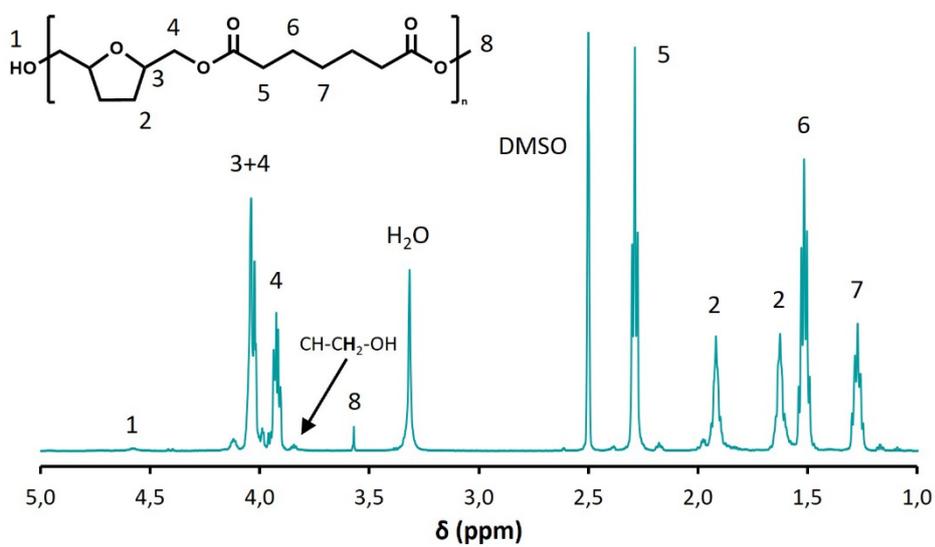


Figure S3: ¹H-NMR spectrum of poly(tetrahydrofurandimethylene pimelate) (PTPim) in DMSO-d₆.

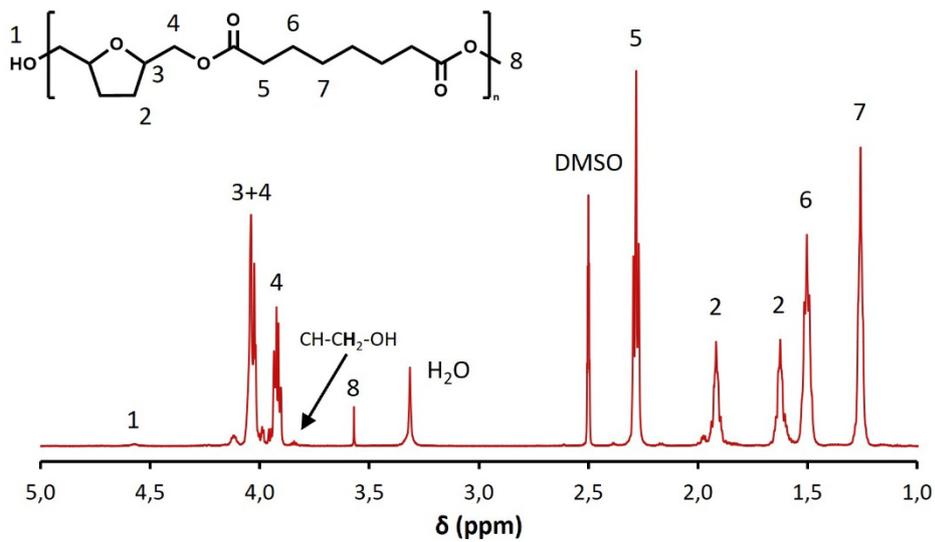


Figure S4: ¹H-NMR spectrum of poly(tetrahydrofurandimethylene sebacate) (PTSub) in DMSO-d₆.

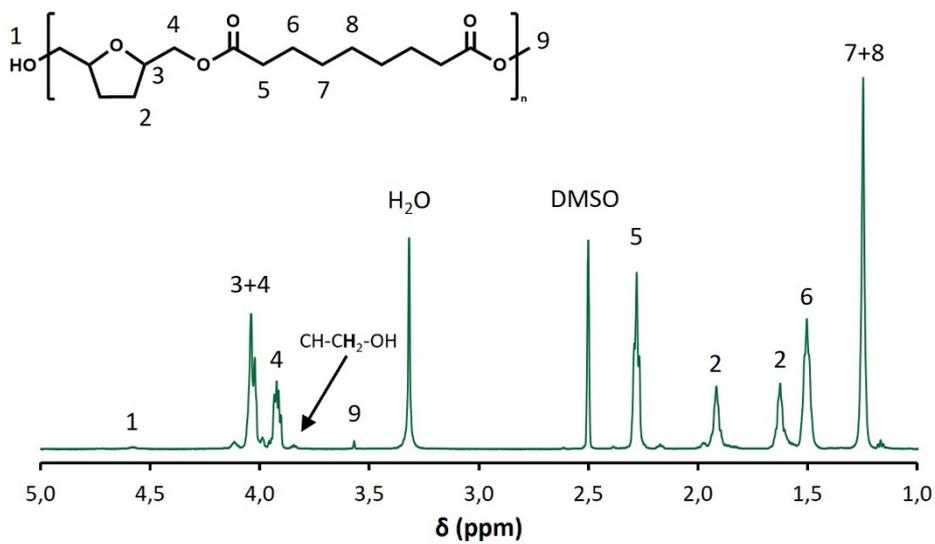


Figure S5: ¹H-NMR spectrum of poly(tetrahydrofurandimethylene azelate) (PTAze) in DMSO-d₆.

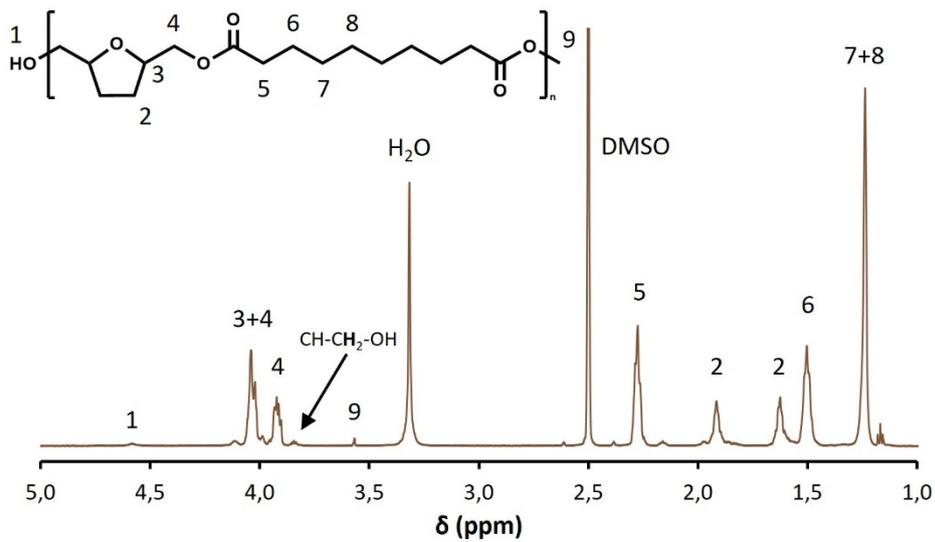


Figure S6: ¹H-NMR spectrum of poly(tetrahydrofurandimethylene sebacate) (PTSeb) in DMSO-d₆.



Figure S7: ¹³C-NMR spectrum of poly(tetrahydrofurandimethylene adipate) (PTAd, PTAd-TF_00, PTAd-FAd_00) in DMSO-d₆.

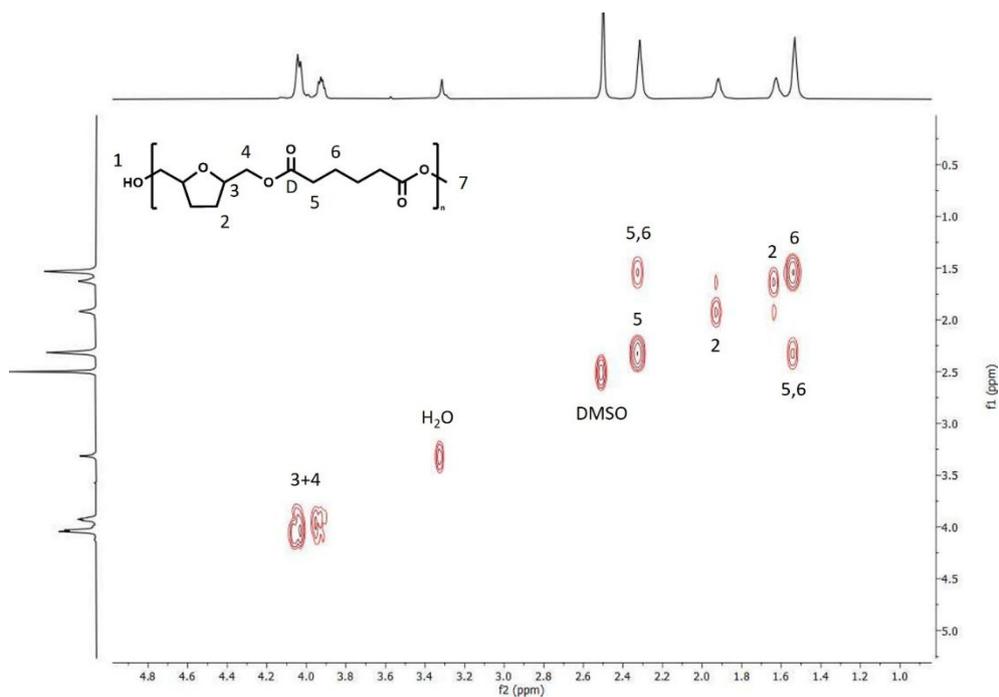


Figure S8: Correlated Spectroscopy (COSY) spectrum of poly(tetrahydrofurandimethylene adipate) (PTAd, PTAd-TF_00, PTAd-FAd_00) in DMSO- d_6 .

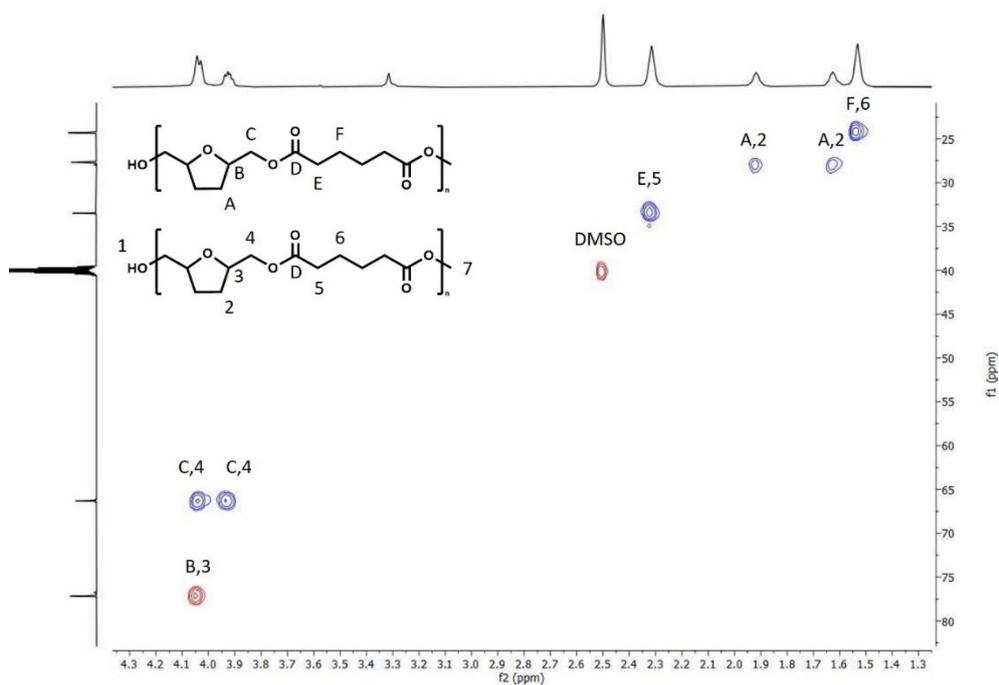


Figure S9: Heteronuclear Single Quantum Coherence (HSQC) spectrum of poly(tetrahydrofurandimethylene adipate) (PTAd, PTAd-TF_00, PTAd-FAd_00) in DMSO- d_6 , a blue spot refers to a CH_2 group and a red spot to either a CH or CH_3 group.

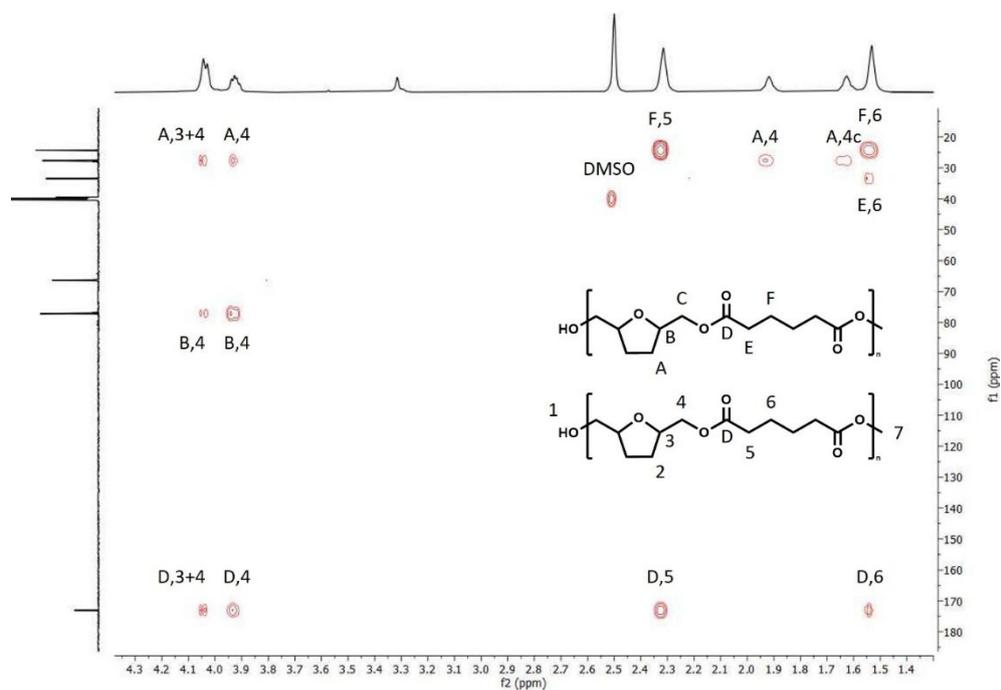


Figure S10: Heteronuclear Multiple Bond Correlation (HMBC) spectrum of poly(tetrahydrofurandimethylene adipate) (PTAd, PTAd-TF_00, PTAd-FAd_00) in DMSO- d_6 .

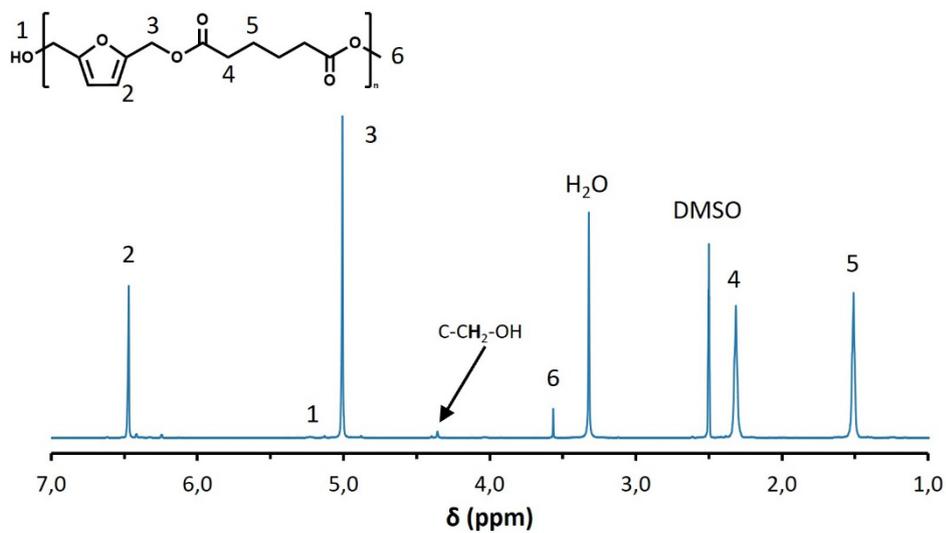


Figure S11: ^1H -NMR spectrum of the polyester poly(2,5-furandimethylene adipate) (PTAd-FAd_100) (PFAd) in DMSO- d_6 .

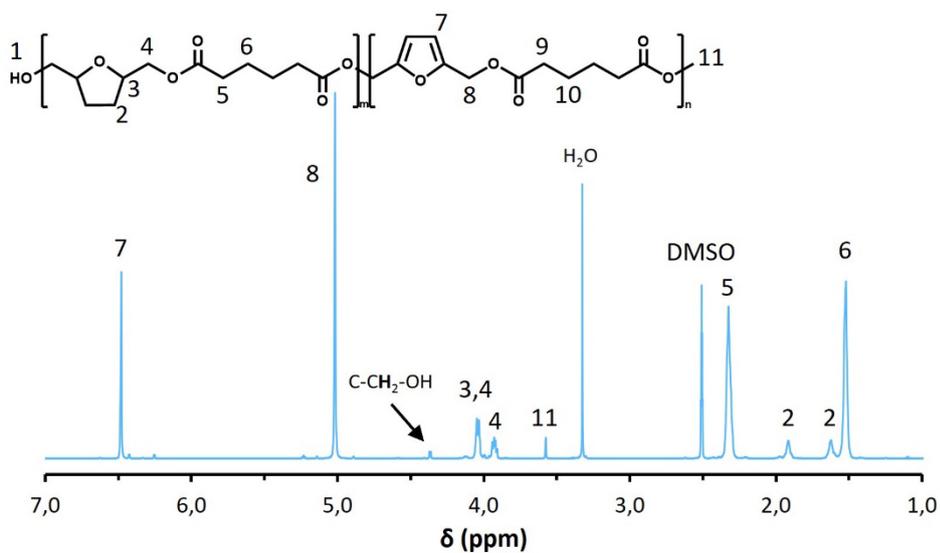


Figure S12: ¹H-NMR spectrum of the copolyester poly(tetrahydrofuran dimethylene adipate-co-2,5-furandimethylene adipate) (PTAd-FAd₇₅) in DMSO-d₆.

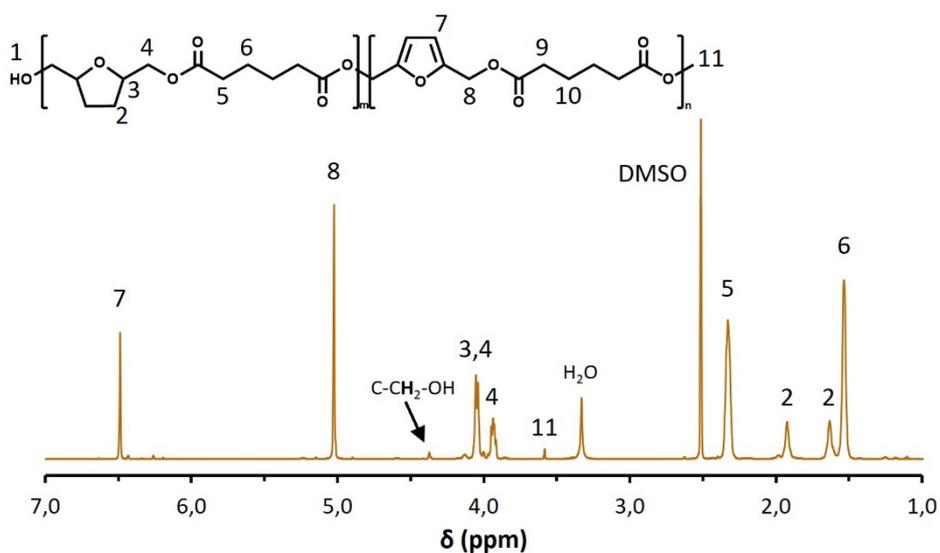


Figure S13: ¹H-NMR spectrum of the copolyester poly(tetrahydrofuran dimethylene adipate-co-2,5-furandimethylene adipate) (PTAd-FAd₅₀) in DMSO-d₆.

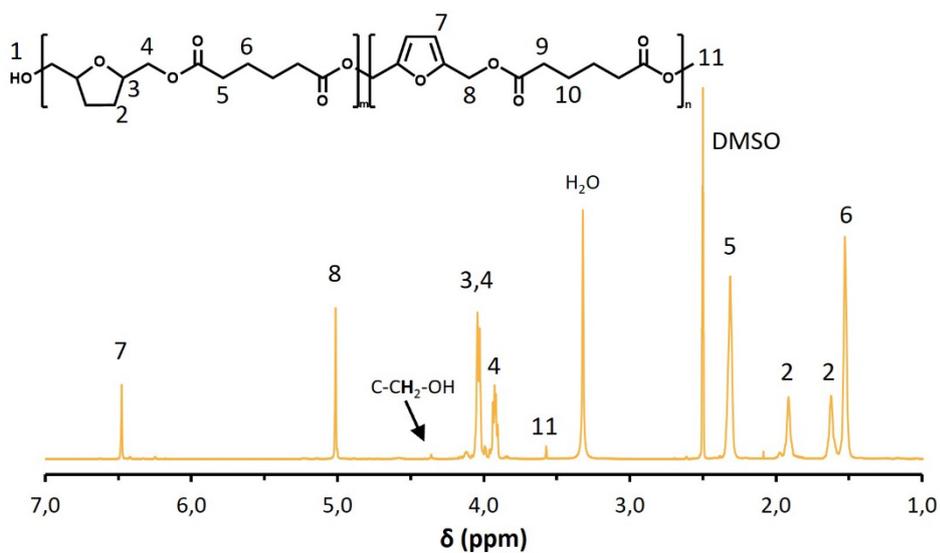


Figure S14: $^1\text{H-NMR}$ spectrum of the copolyester poly(tetrahydrofurandimethylene adipate-co-2,5-furandimethylene adipate) (PTAd-FAd₂₅) in $\text{DMSO-}d_6$.

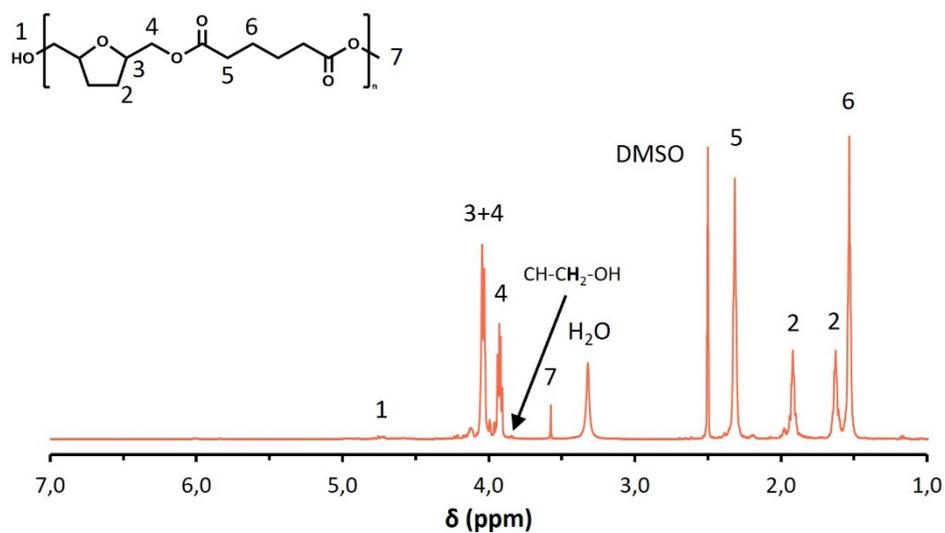


Figure S15: $^1\text{H-NMR}$ spectrum of the copolyester poly(tetrahydrofurandimethylene adipate) (PTAd-FAd₀₀) (PTAd) in $\text{DMSO-}d_6$.

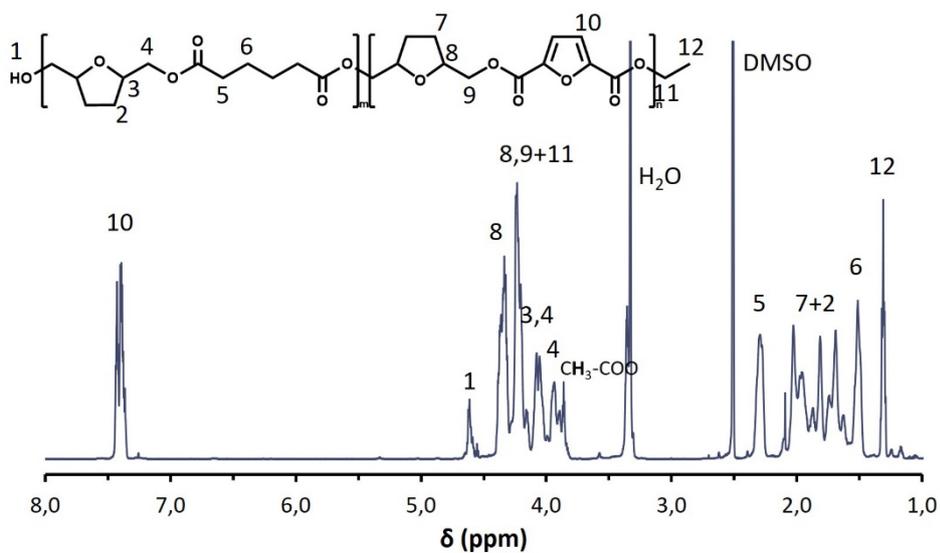


Figure S16: $^1\text{H-NMR}$ spectrum of the copolyester poly(tetrahydrofurandimethylene adipate-co-tetrahydrofurandimethylene 2,5-furandicarboxylate) (PTAd-TF_75) in DMSO-d_6 .

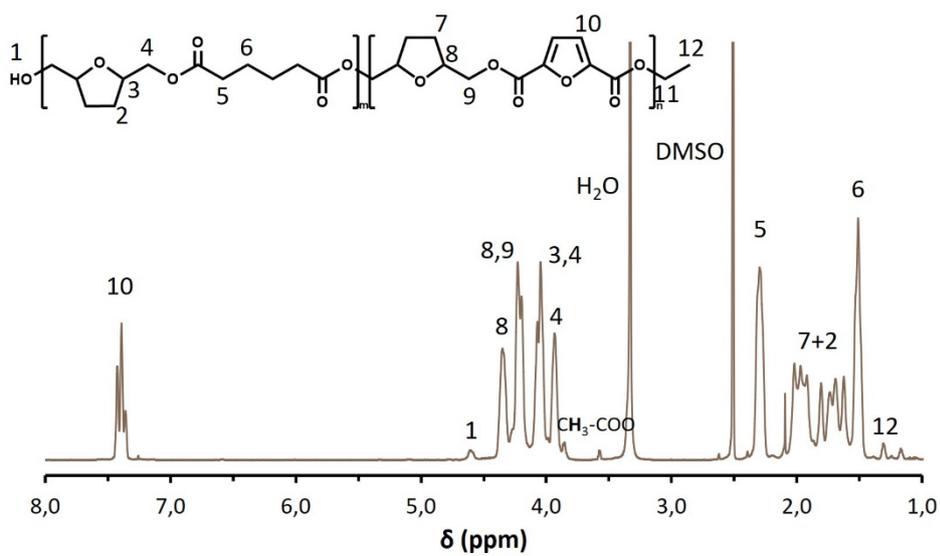


Figure S17: $^1\text{H-NMR}$ spectrum of the copolyester poly(tetrahydrofurandimethylene adipate-co-tetrahydrofurandimethylene 2,5-furandicarboxylate) (PTAd-TF_50) in DMSO-d_6 .

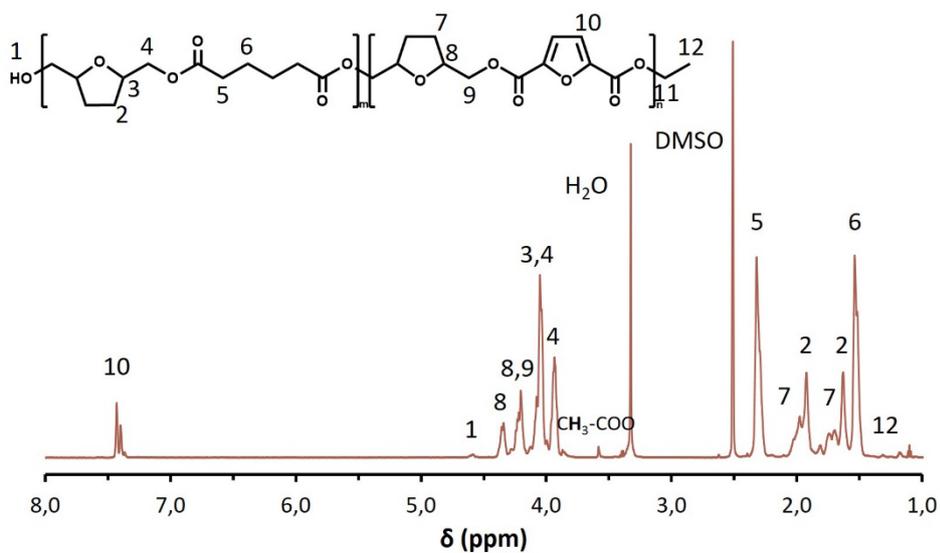


Figure S18: $^1\text{H-NMR}$ spectrum of the copolyester poly(tetrahydrofurandimethylene adipate-co-tetrahydrofurandimethylene 2,5-furandicarboxylate) (PTAd-TF_25) in DMSO-d_6 .

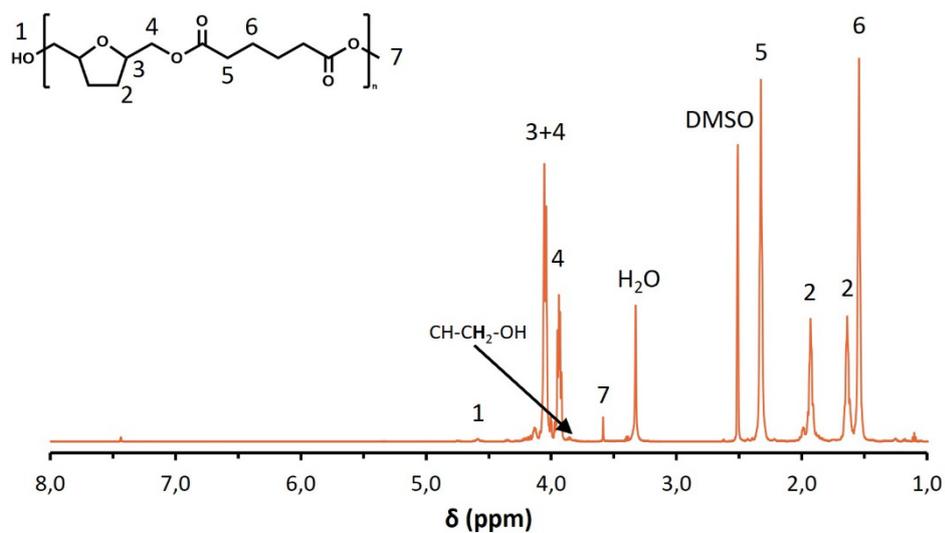


Figure S19: $^1\text{H-NMR}$ spectrum of the copolyester poly(tetrahydrofurandimethylene adipate-co-tetrahydrofurandimethylene 2,5-furandicarboxylate) (PTAd-TF_00) (PTAd) in DMSO-d_6 .

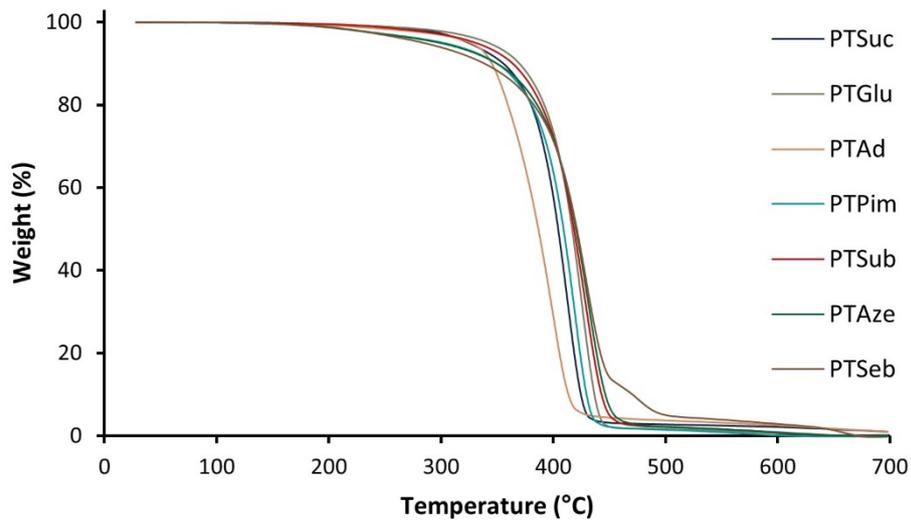


Figure S20: Thermogravimetric analysis curves of BHMTHF-based polyesters containing different numbers of methylene units in the comonomer segment.

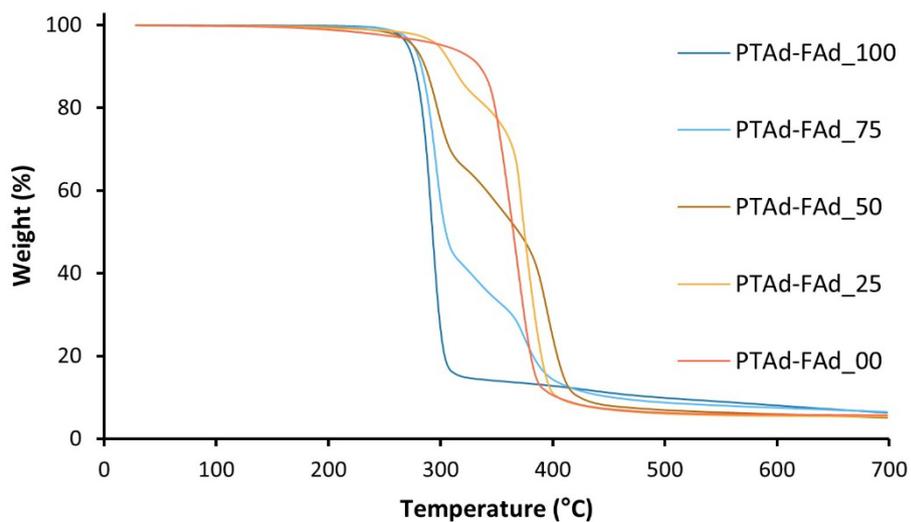


Figure S21: Thermogravimetric analysis curves of the copolyesters poly(tetrahydrofurandimethylene adipate-co-2,5-furandimethylene adipate) (PTAd-FAd_X) with varying BHMf content (X).

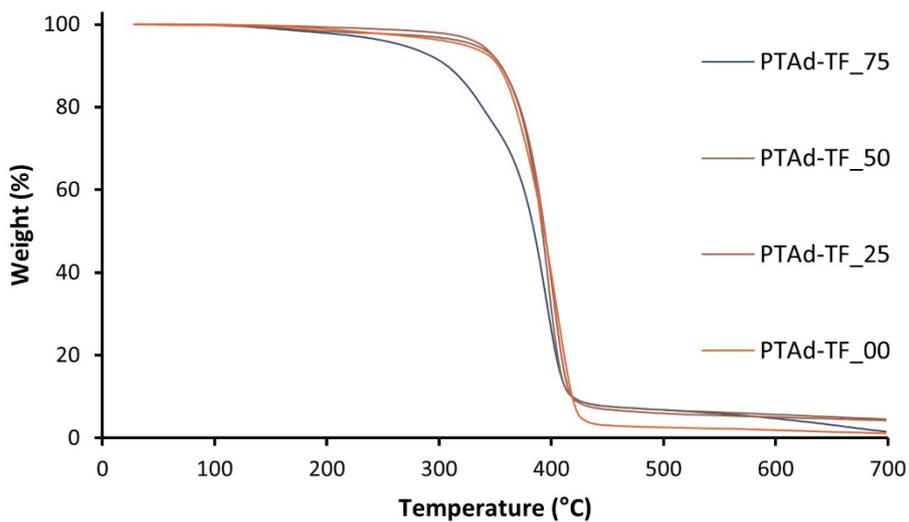


Figure S22: Thermogravimetric analysis curves of the copolyesters poly(tetrahydrofurandimethylene adipate-co-tetrahydrofurandimethylene 2,5-furandicarboxylate) (PTAd-TF_Y) with varying FDCA content (Y).

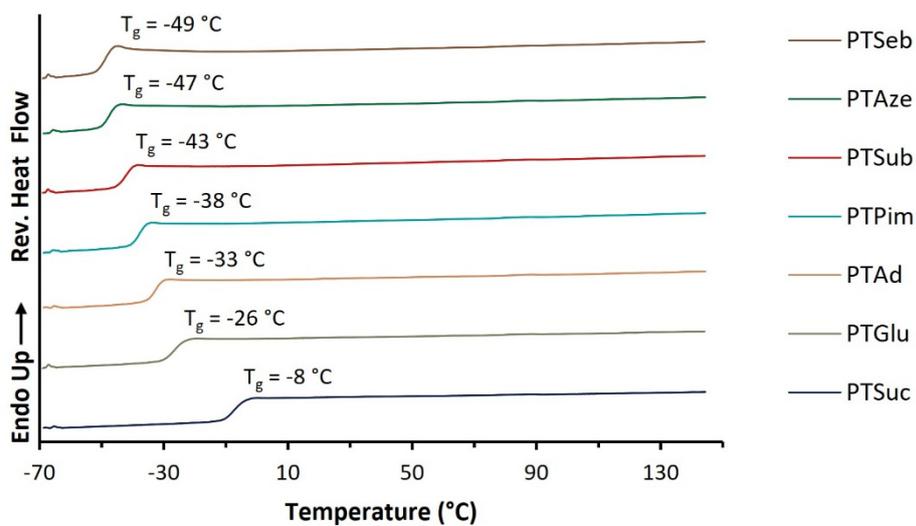


Figure S23: Modulated DSC curves of the second reversing heating ramp of BHMTFH-based polyesters containing different numbers of methylene units in the comonomer segment.

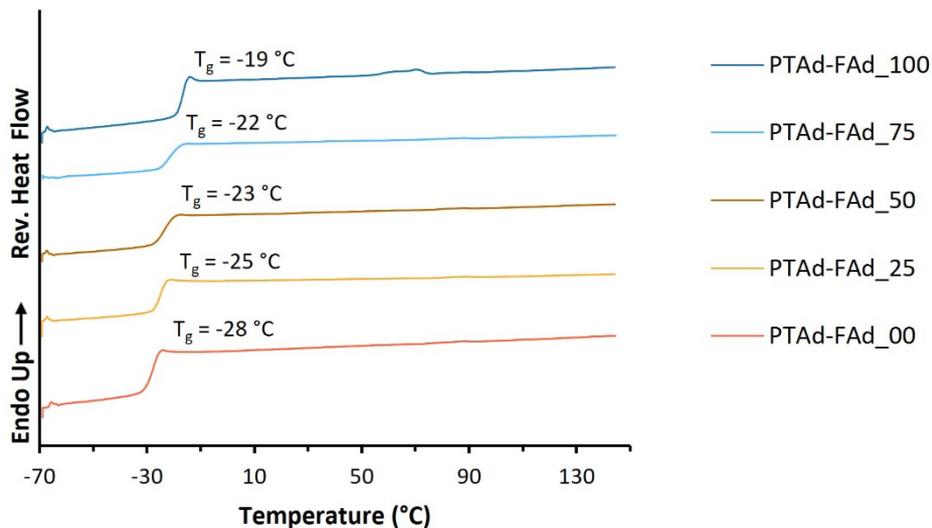


Figure S24: Modulated DSC curves of the second reversing heating ramp of the copolyesters (PTAd-FAd_X) with varying BHMf content (X).

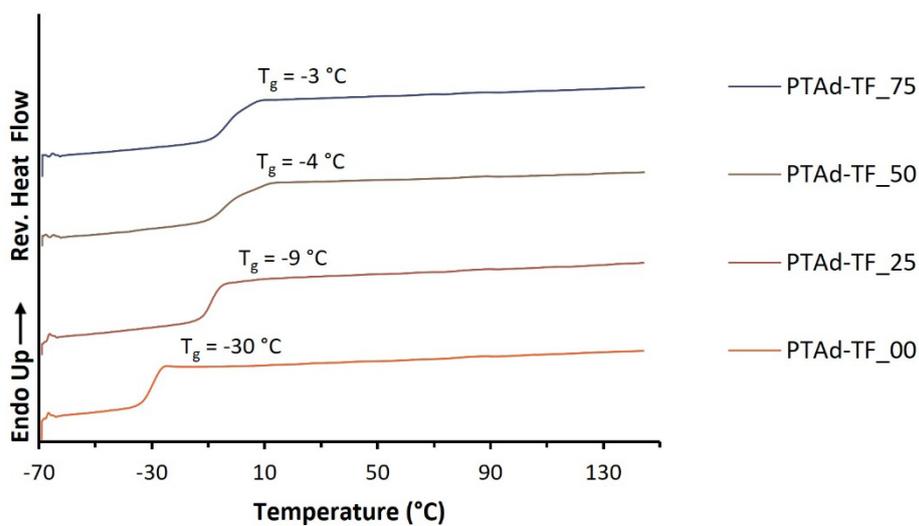


Figure S25: Modulated DSC curves of the second reversing heating ramp of the copolyesters (PTAd-TF_Y) with varying FDCA content (Y).

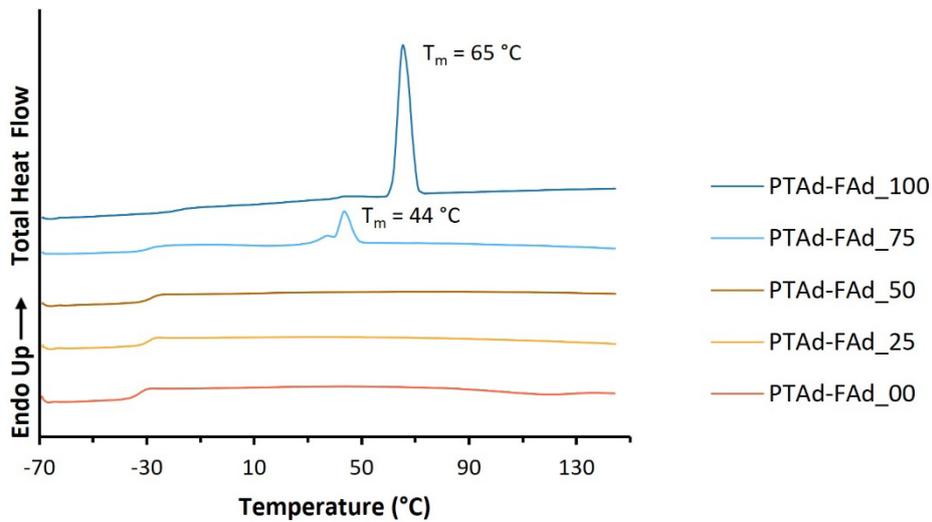


Figure S26: Modulated DSC curves of the first total heating ramp of the copolyesters (PTAd-FAd_X) with varying BHMF content (X).

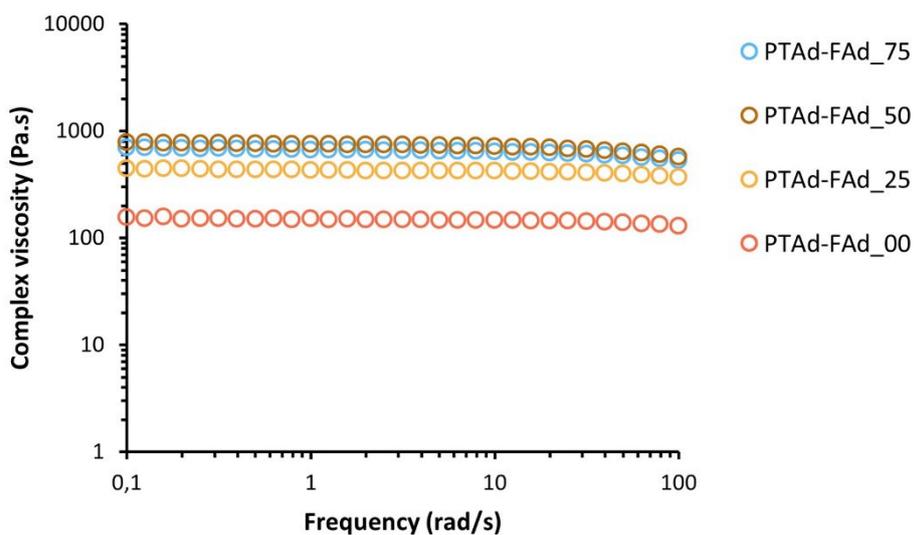


Figure S27: Complex viscosity versus angular frequency of the copolyesters (PTAd-FAd_X) with varying BHMF content (X), measured at a constant temperature of 40 °C.

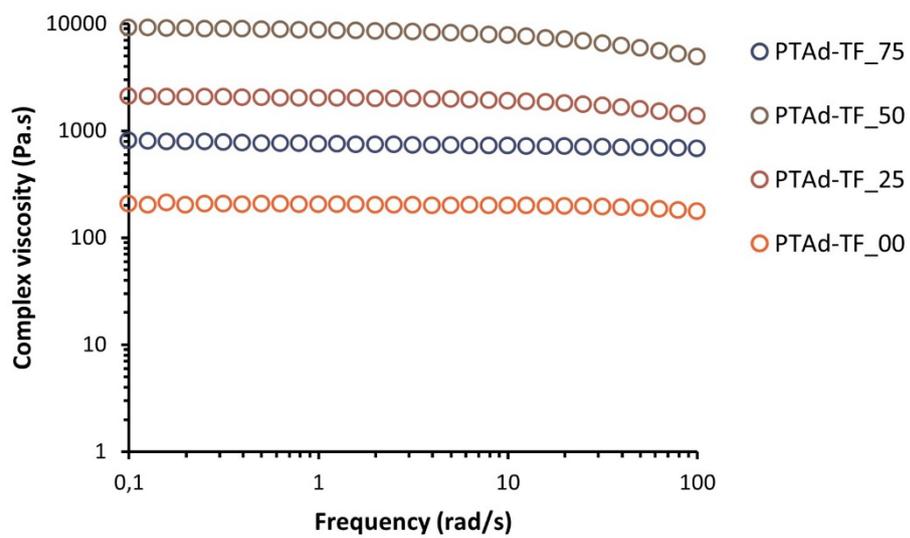


Figure S28: Complex viscosity versus angular frequency of the copolyesters (PTAd-TF_Y) with varying FDCA content (Y), measured at a constant temperature of 40 °C.