

Structural and Performance Relationships of Mechanochemically Synthesized Piezoelectric Catalysts BaTiO_3 , NaNbO_3 and BiFeO_3

Supplemental Information

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Section S1: Supplemental Results for Catalyst Characterization

S1.1: XRD

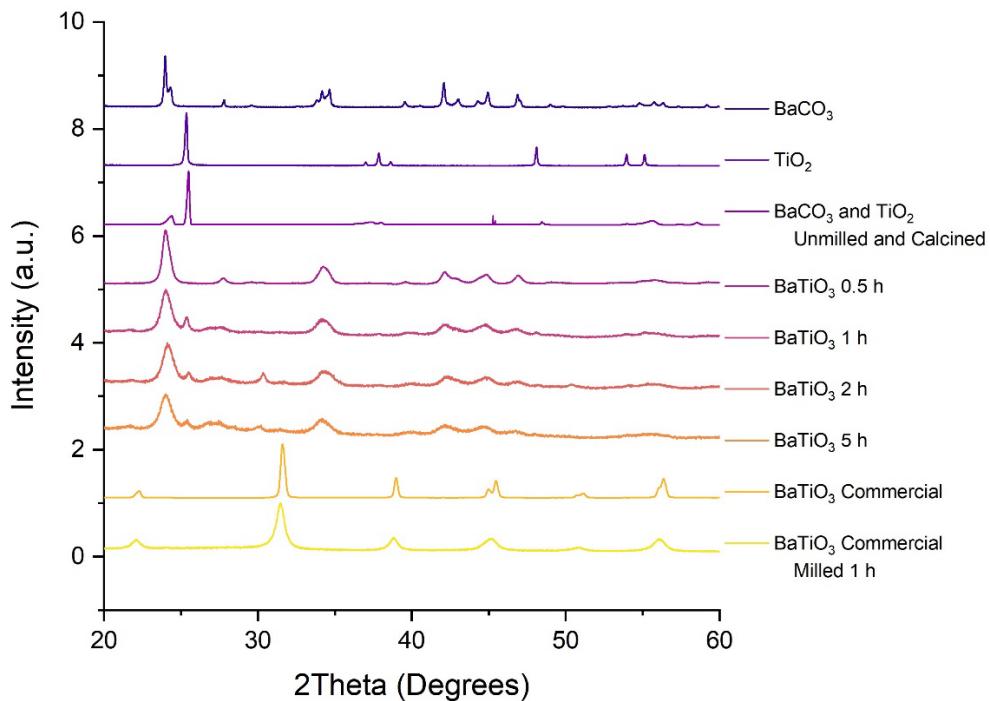


Figure S1: XRD of BaTiO_3 precursors BaCO_3 and TiO_2 , commercial BaTiO_3 and milled BaTiO_3 before calcination from 20° to 70° .

Figure S1 demonstrates the necessity for milling followed by calcination to obtain a fully formed version of BaTiO_3 . First, a combination of BaCO_3 and TiO_2 is shown, without any milling; the precursors were simply combined and mixed with a spatula, followed by a 45 min calcination at 800°C . Strong peak correlation to BaCO_3 and TiO_2 after calcination shows that heating alone was not sufficient to fuse BaCO_3 and TiO_2 into a singular phase of BaTiO_3 . Next, the mechanochemically milled combinations are shown from 0.5 h to 5 h without heating. Before calcination, a strong peak correlation to BaCO_3 existed directly after milling, confirming that the calcination step was necessary to finish BaTiO_3 formation. Finally, commercial BaTiO_3 is shown after milling for 1 h at 30 Hz to demonstrate that both the commercial and mechanochemically synthesized catalysts adopted the same $\text{P}_{\text{m}3\text{m}}$ cubic lattice over time.

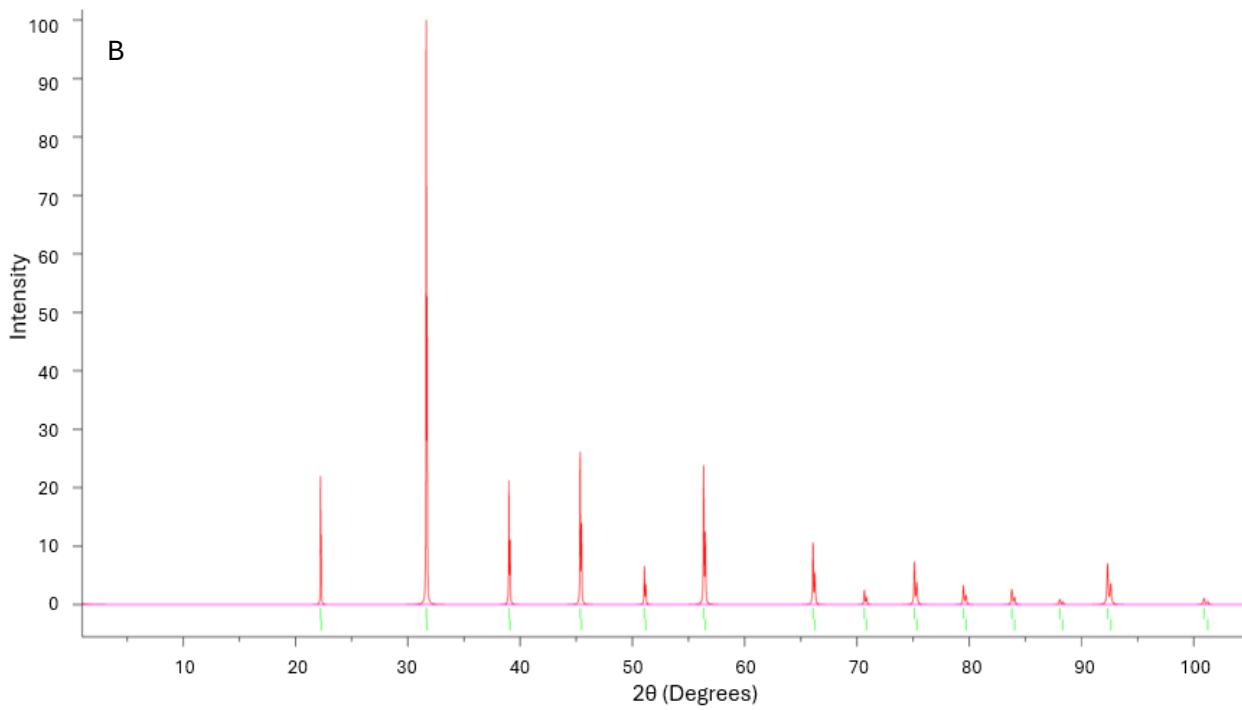
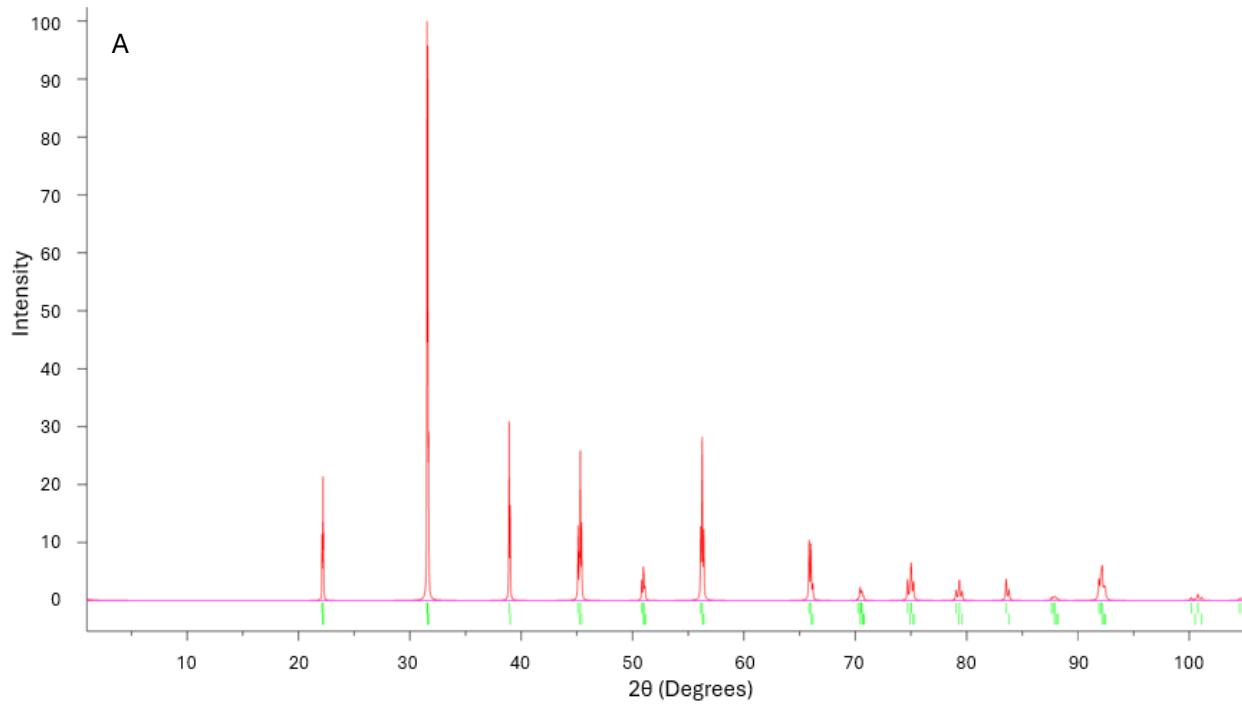


Figure S2: Reference XRD spectra used to determine BaTiO₃ phases obtained from the COD. (A)¹ P_{4mm} and (B)² P_{m3m}.

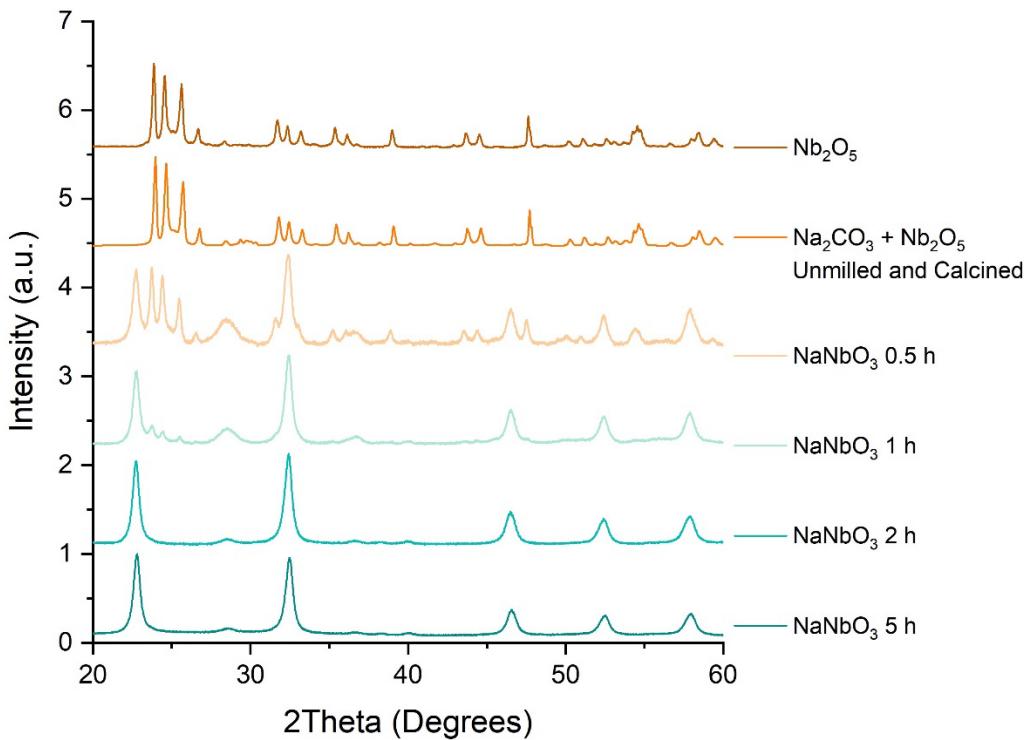


Figure S3: XRD of NaNbO_3 precursor Nb_2O_5 , combined and calcined Na_2CO_3 and Nb_2O_5 and milled NaNbO_3 before calcination from 20° to 60° .

The graph depicted in Figure S3 shows a similar trend to Figure S1. When Na_2CO_3 and Nb_2O_5 were simply mixed and calcined (650°C for 2 h) without any milling, no formation of NaNbO_3 was apparent. A strong Nb_2O_5 presence dominated the diffractogram. Unlike BaTiO_3 , when the two precursors were milled and not calcined, new peak formation correlating to NaNbO_3 did begin to occur. After 0.5 h of milling, a combination of Nb_2O_5 and NaNbO_3 was presented on the diffractogram, indicating a transition phase, which was reduced with 1 h of milling. After 2 h and up to 5 h, NaNbO_3 becomes the singular phase present. The arylation test reaction was initially conducted with non-calcined NaNbO_3 , but a number of side reactions occurred. After calcining NaNbO_3 , a clean product was obtained, suggesting that calcination was in fact necessary. Peak width reduced and intensity increased, indicating that a shift from an amorphous phase to a crystalline phase occurred with heating.

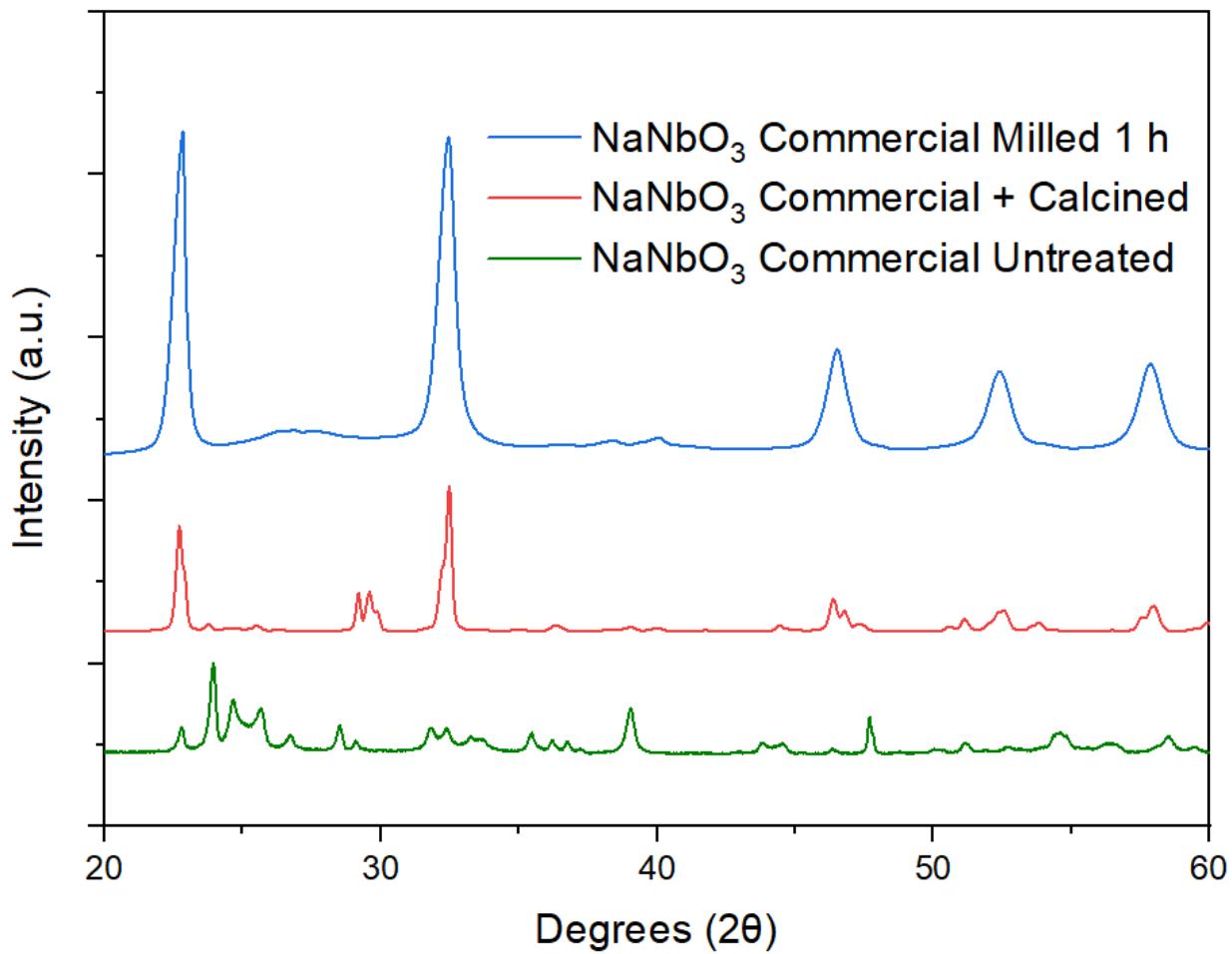


Figure S4: XRD of the fresh commercial NaNbO₃, after calcination and after 1 h of milling.

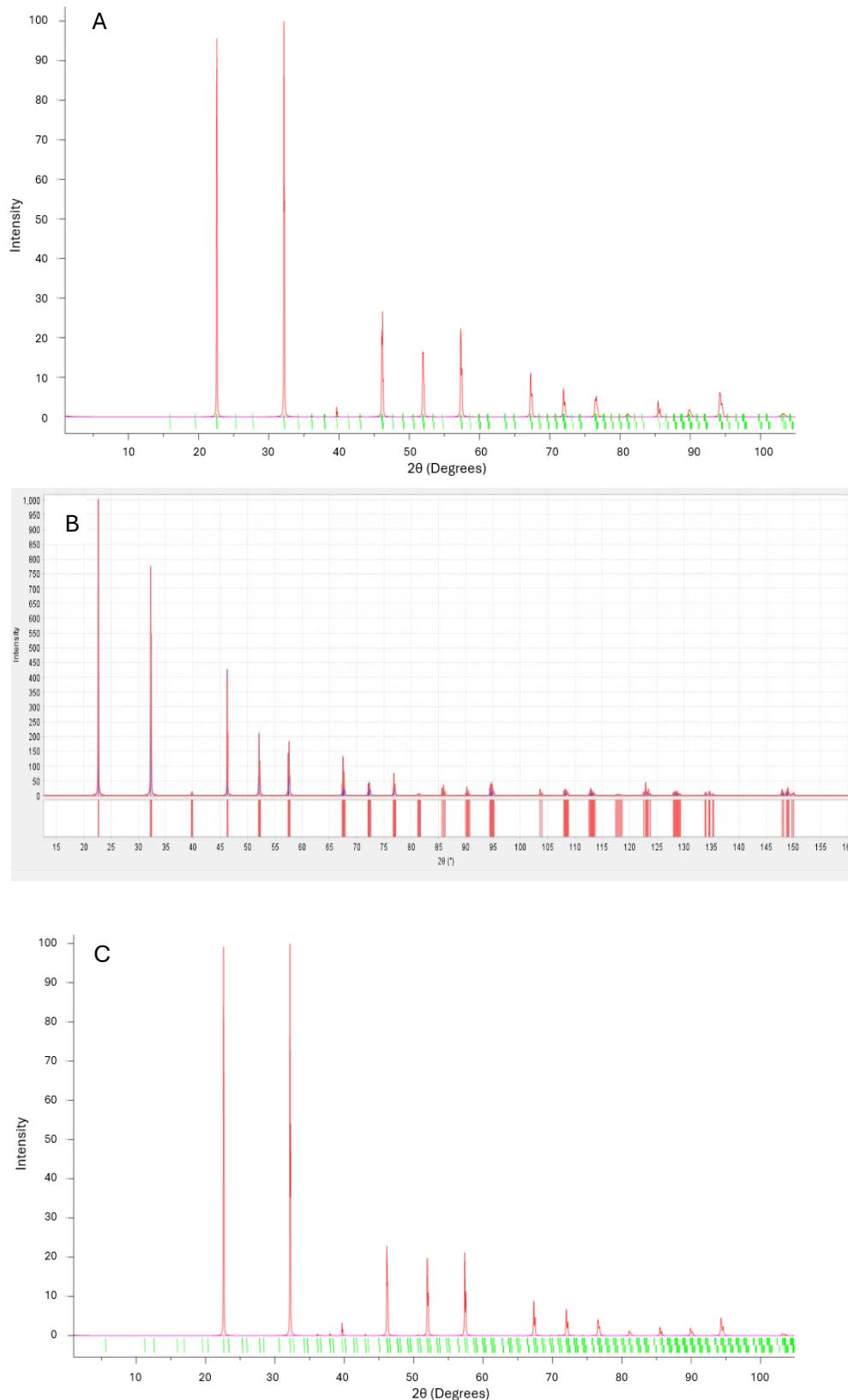


Figure S5: Reference XRD spectra used to determine NaNbO_3 phases and Miller indices obtained from the COD and PDF-2 Database. (A)³ C_{cmm} , (B)⁴ $\text{P}_{12/\text{m}1}$ and (C)⁵ $\text{P}_{\text{mmn}:2}$.

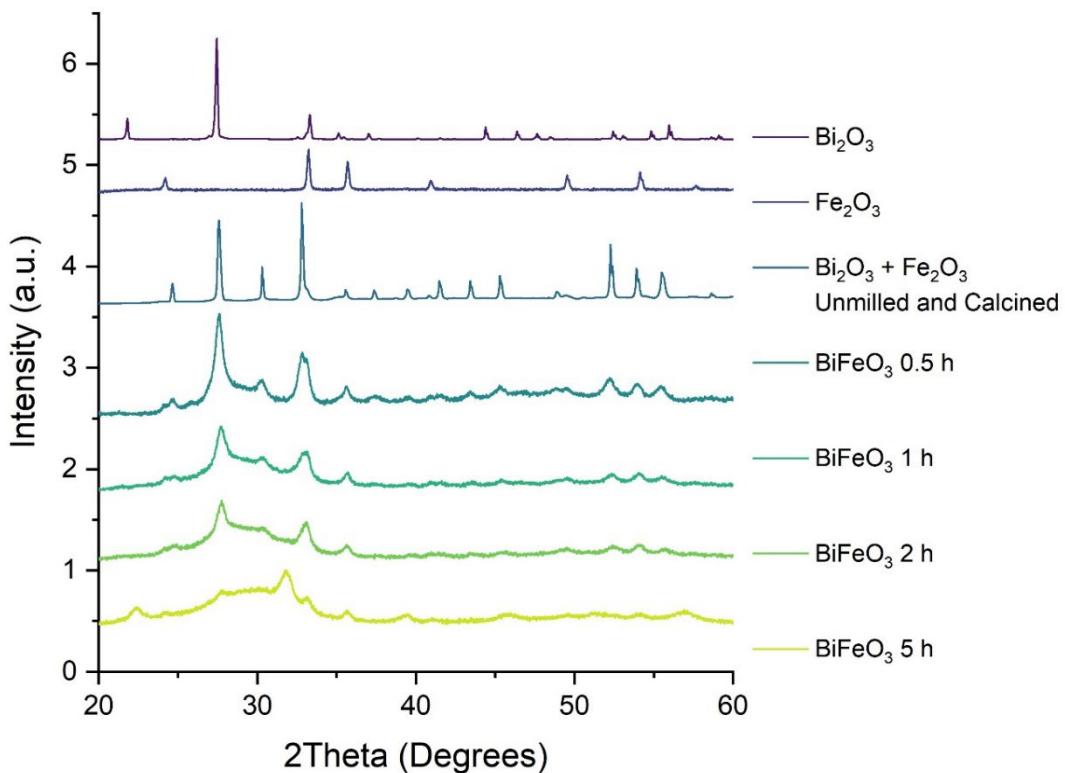


Figure S6: XRD of BiFeO_3 precursors Bi_2O_3 and Fe_2O_3 , combined and calcined Bi_2O_3 and Fe_2O_3 and milled BiFeO_3 before calcination from 20° to 60° .

The calcination of Bi_2O_3 and Fe_2O_3 without milling showed that a slight phase change occurred with calcination only in Figure S6. The peaks at 30.3° , 39.4° , 43.4° , and 52.3° are significantly prominent, amongst additional minor peaks that present after calcination, but do not align with Bi_2O_3 or Fe_2O_3 . Milling Bi_2O_3 and Fe_2O_3 without calcination showed a significant amount of amorphicity. The Bi_2O_3 peak at 27.4° remained present in the structure through 2 h of milling, along with the peak at 32.8° . The characteristic peaks for BiFeO_3 at 22.5° and 32° did not begin to appear until after 5 hours of milling. Similar to BaTiO_3 calcination caused a significant phase shift for BiFeO_3 , fully eliminating any amorphous phases present in the milled sample. Figure S1, S3 and S6 demonstrate that calcination was necessary for all three catalysts to complete crystalline structure formation.

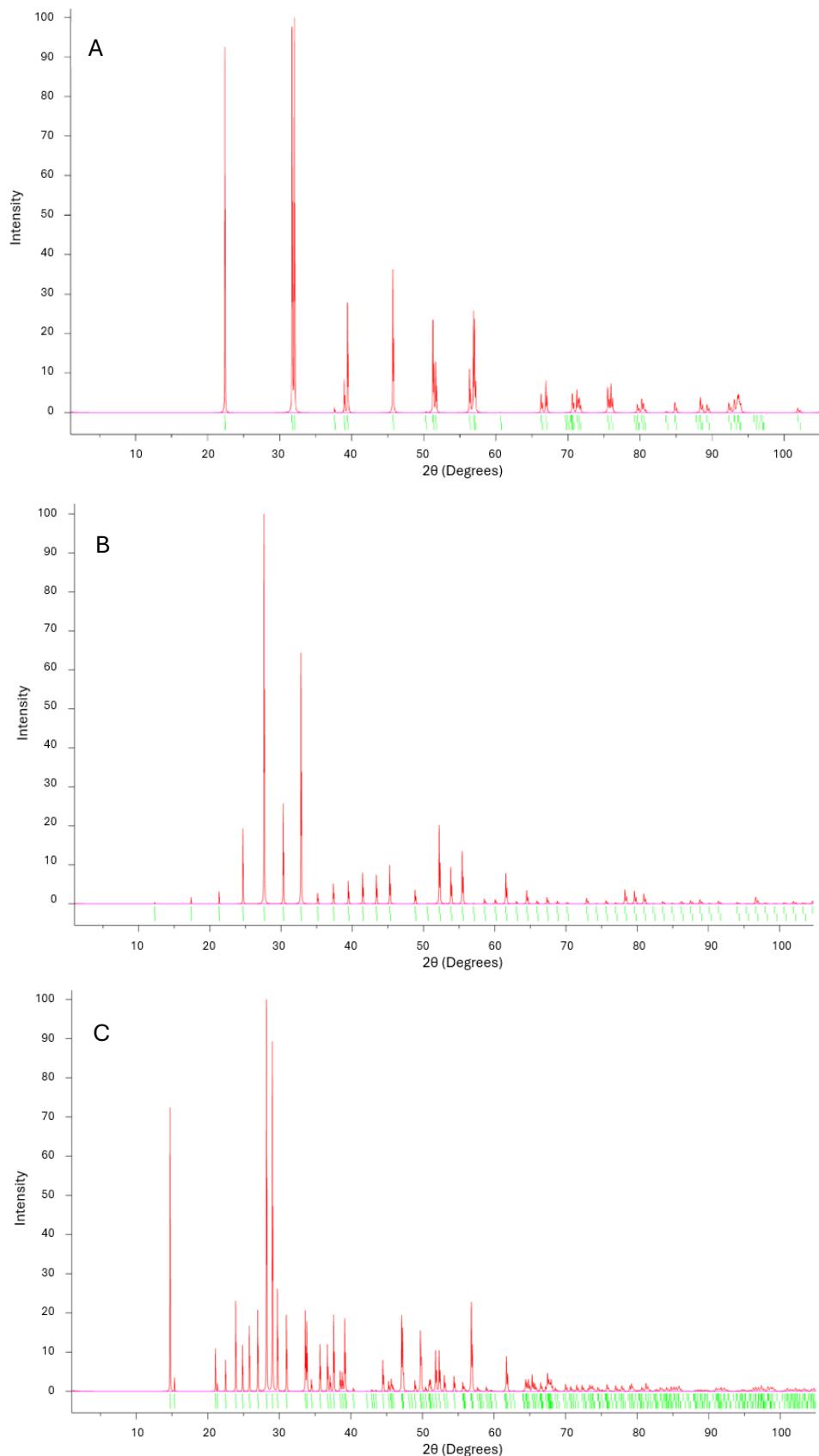


Figure S7: Reference XRD spectra used to determine BiFeO_3 phases and Miller indices obtained from the COD database. (A)⁶ $\text{R}_{3\text{c.H}}$ (BiFeO_3), (B)⁷ I_{23} ($\text{Bi}_{25}\text{FeO}_{39}$) and (C)⁸ P_{bam} ($\text{Bi}_2\text{Fe}_4\text{O}_9$).

SI.2 N₂ Physisorption

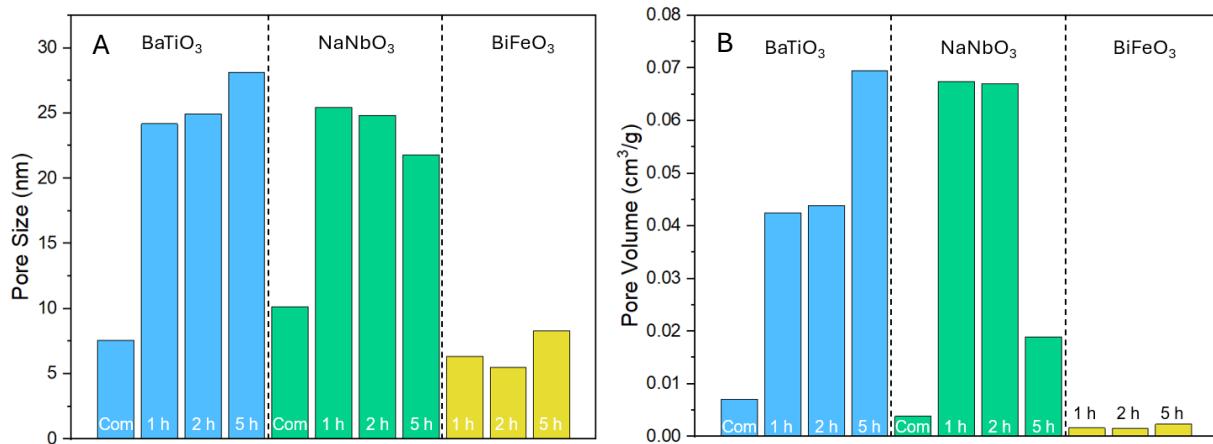


Figure S8: N₂ Physisorption results for the three catalysts. Pore volume (cm³/g) (A) and pore diameter (nm) (B) are shown.

N₂ physisorption results for BaTiO₃, NaNbO₃ and BiFeO₃ pore diameter and pore volume are depicted in Figure S8. A similar behavior was observed for these two dimensions as what was depicted for surface area in Figure 3 of the main manuscript. Although the overall surface areas were low, porosity still played an important role in the reactivity of these catalysts. The pore diameter and volume for commercial BaTiO₃ and NaNbO₃ were much smaller than their mechanochemically synthesized counterparts. Significant differences were observed for pore volume specifically, where BaTiO₃ HM5C was 10 times greater than commercial BaTiO₃ and NaNbO₃ was nearly 20 times greater than commercial NaNbO₃. As previously mentioned, BaTiO₃ and NaNbO₃ maintained relatively stable parameters from 1 to 2 h of milling, but notable changes occurred after 5 h. For pore volume, BaTiO₃ increased by a factor of 1.6 from 2 to 5 h of milling, whereas NaNbO₃ decreased by a factor of 3.5. This suggested that BaTiO₃ was continuing to expose new surfaces and created larger exposed pores whereas NaNbO₃ began to degrade, and the structure likely began to collapse on itself, shrinking the pores. For particle diameter, more subtle changes were observed. BaTiO₃ increased by 3.2 nm from 2 to 5 h of milling, whereas NaNbO₃

decreased by 3.7 nm. These minimal changes further support the previous statement regarding pore volume; BaTiO₃ likely became more porous and had deeper cavities within the structure, whereas NaNbO₃ developed shallower pores, decreasing porosity. BiFeO₃ showed a steady pore volume throughout milling (0.002 cm³/g) with a slight increase (2 nm) in pore diameter; this suggests that BiFeO₃ is also subject to pores becoming shallower. As the diameter increases, if pore volume is stagnant, this indicates that depth was being lost.

S 1.3 SEM

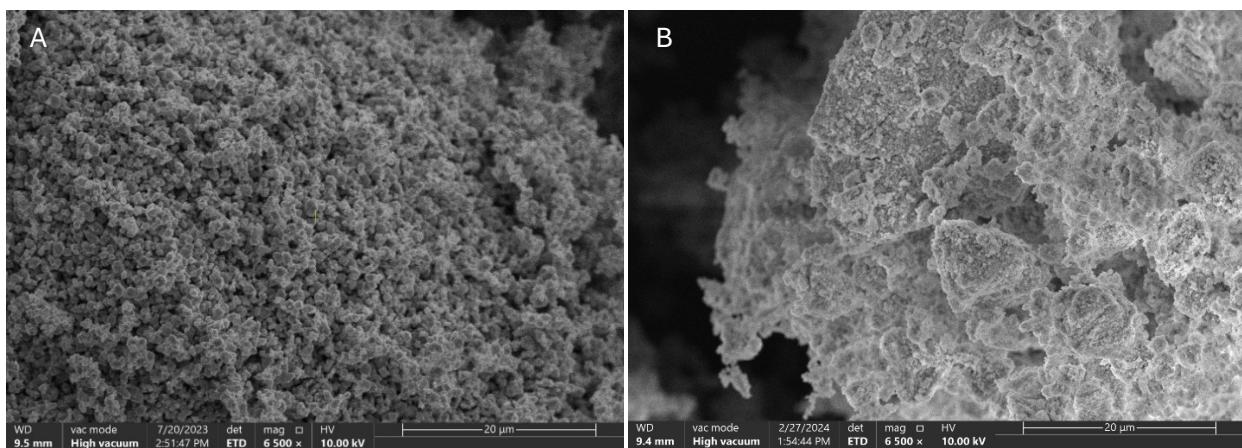


Figure S9: SEM images for commercial BaTiO₃ (left) and HM1C BaTiO₃ (right) at 20 μm .

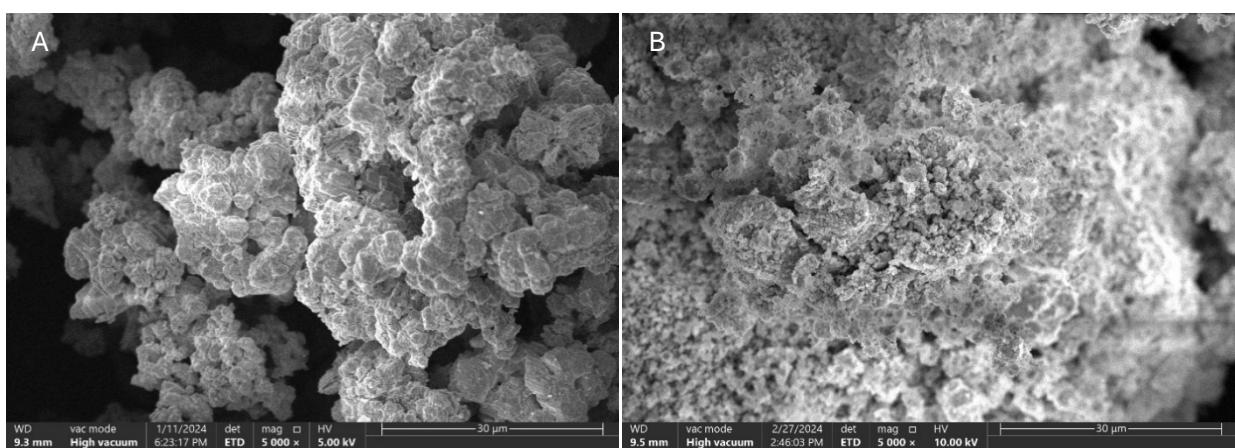


Figure S10: SEM images for commercial NaNbO₃ (left) and HM1C NaNbO₃ (right) at 30 μm .

For BaTiO_3 and NaNbO_3 , the same transformations were observed through SEM imaging (Figure S9 and S10); the milled samples had much rougher surfaces with greater porosity and smaller particle size in comparison to the commercial samples. This further confirmed the trends seen by surface area and average particle size in Figures 3 and 4. The particle sizes of both NaNbO_3 samples and milled BaTiO_3 showed a large distribution of various particle sizes and shapes, whereas commercial BaTiO_3 had a more uniform, spherical structure. Apart from commercial BaTiO_3 , the exact particle size is difficult to determine via SEM. For milled BaTiO_3 and NaNbO_3 , Figures S9B and S10B demonstrate large, agglomerated particles, with much finer, loose particles spread across the surface. For commercial NaNbO_3 (Figure S10A), there is a lack of uniformity, so particle size cannot be determined visually. For this reason, milled BaTiO_3 and NaNbO_3 and commercial NaNbO_3 particle sizes are best understood through TEM image analysis.

S 1.4 TEM

Figures S11 – S16 depict TEM images and histograms of all commercial and mechanochemically synthesized catalysts (HM0.5C, HM1C, HM2C and HM5C) for BaTiO_3 , NaNbO_3 and BiFeO_3 . To elucidate differences in particle sizes, all images are shown at a 100 nm scale. As stated in the main text, mechanochemically synthesized BaTiO_3 (Figure S11) and NaNbO_3 (Figure S12) particles were significantly smaller than their commercial counterparts.

The TEM images of BiFeO_3 shown in Figure S13A and B examined single BiFeO_3 particles, roughly 250 nm in diameter. N_2 physisorption confirmed that BiFeO_3 particles overall were much larger than mechanochemically synthesized BaTiO_3 and NaNbO_3 particles, while the arylation test reaction showed that BiFeO_3 activity was inferior to the other two catalysts. Where BaTiO_3 and NaNbO_3 had extremely strong and clear parallel lattice planes, the crystalline sections for BiFeO_3 observed through TEM were comparatively weaker, but still observable.

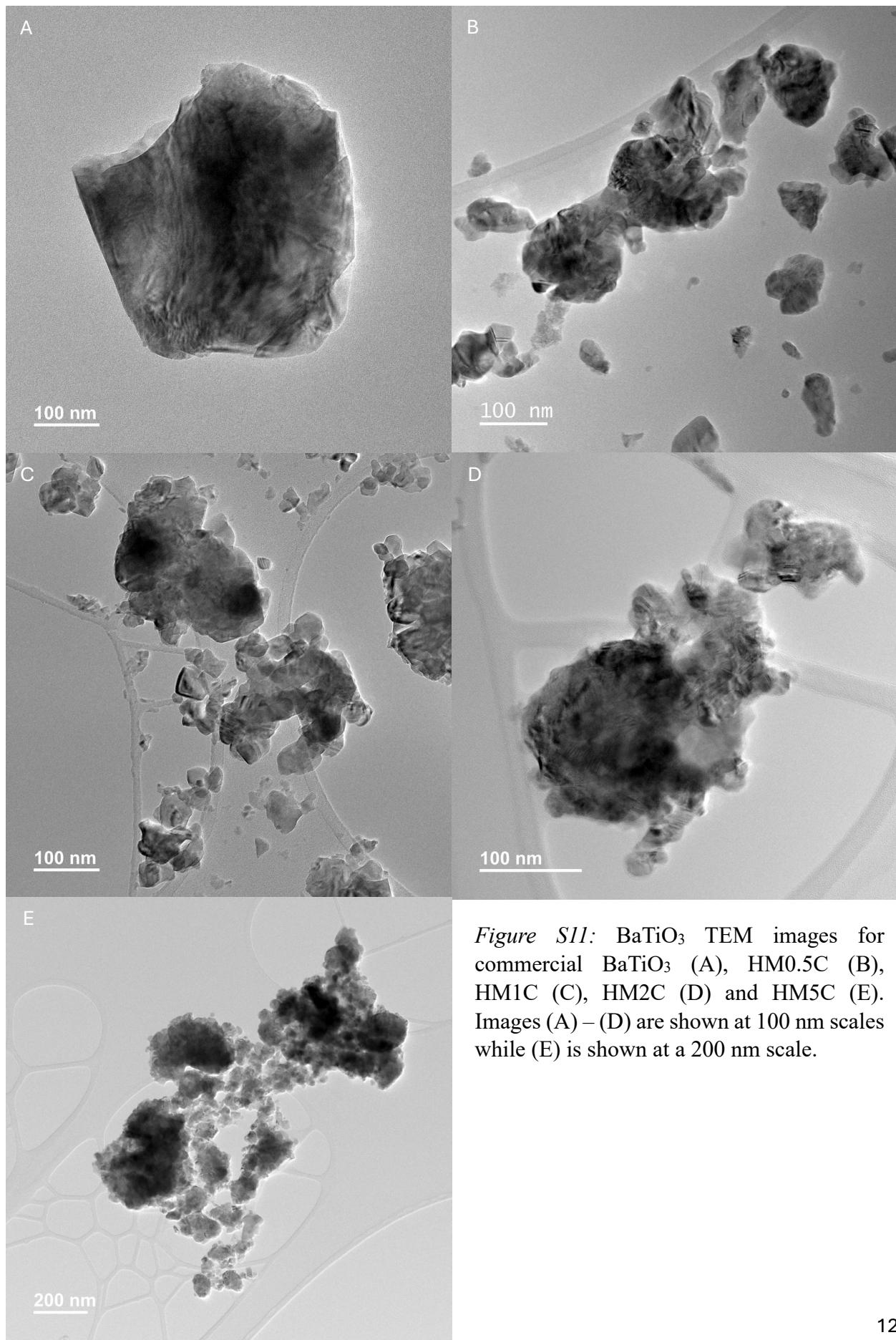


Figure S11: BaTiO₃ TEM images for commercial BaTiO₃ (A), HM0.5C (B), HM1C (C), HM2C (D) and HM5C (E). Images (A) – (D) are shown at 100 nm scales while (E) is shown at a 200 nm scale.

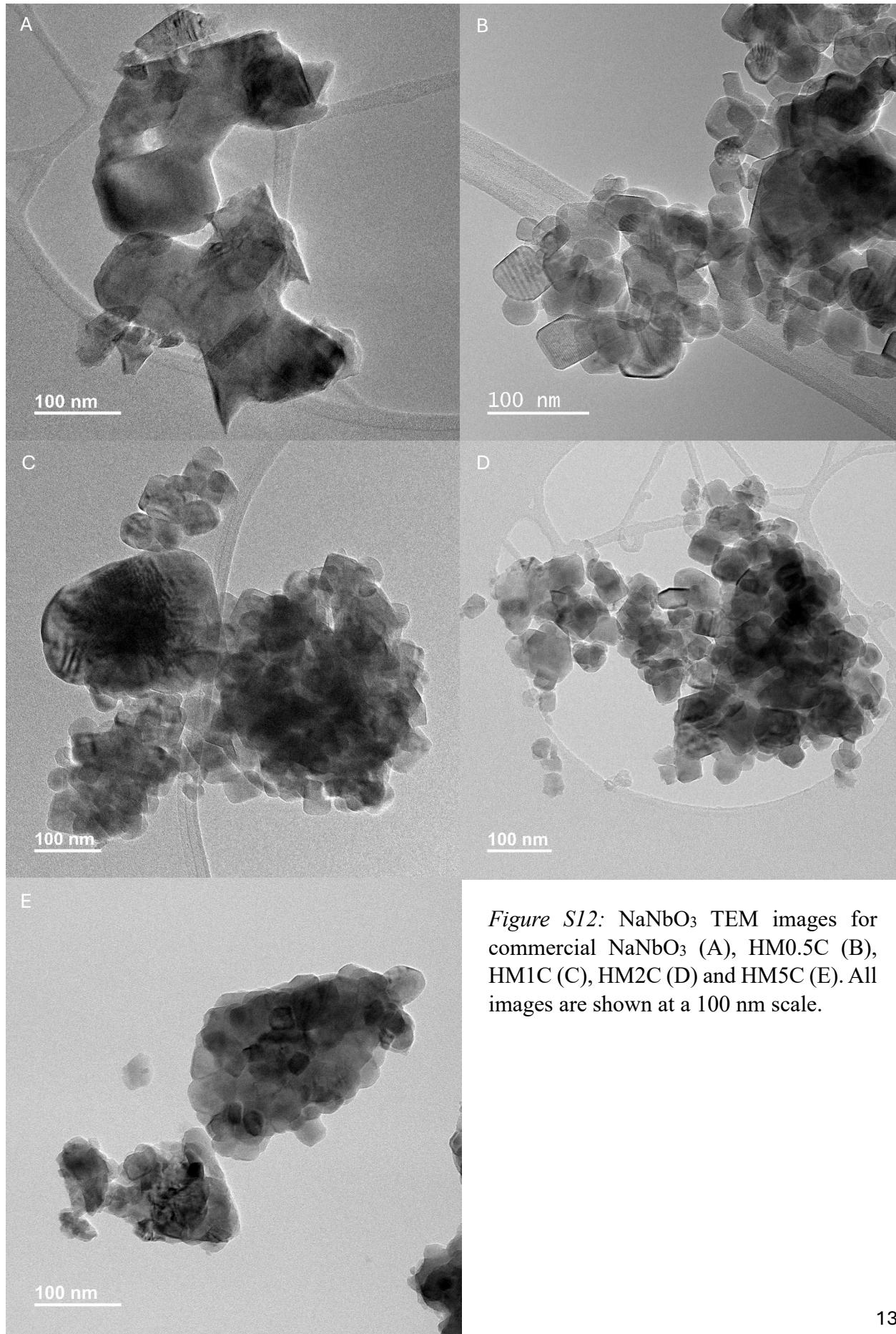


Figure S12: NaNbO₃ TEM images for commercial NaNbO₃ (A), HM0.5C (B), HM1C (C), HM2C (D) and HM5C (E). All images are shown at a 100 nm scale.

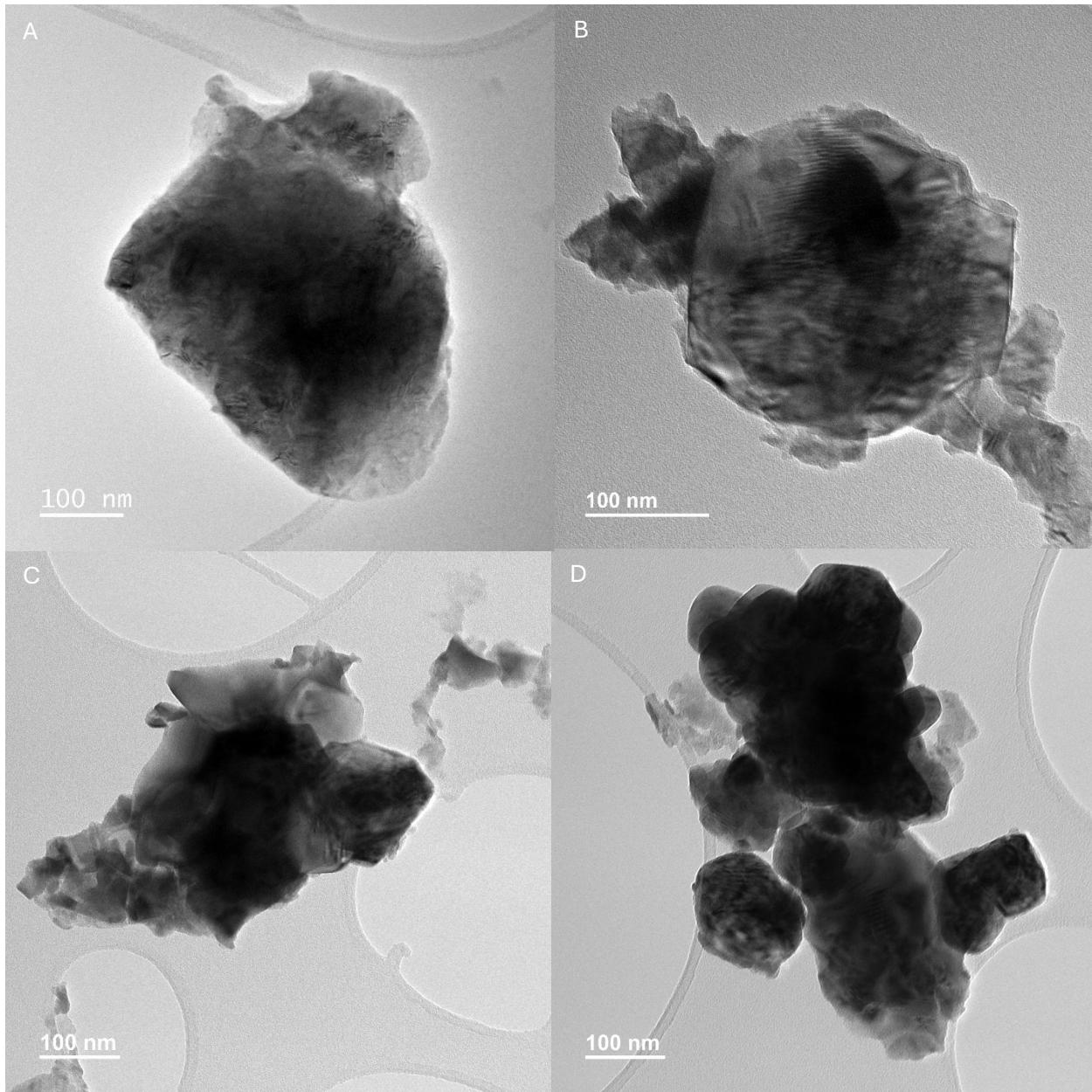


Figure S13: BiFeO₃ TEM images for HM0.5C (A), HM1C (B), HM2C (C) and HM5C (D). All images are shown at a 100 nm scale.

The weakened observable parallel lattice plains confirmed that BiFeO₃ (Figure S13) was less crystalline than BaTiO₃ and NaNbO₃, and therefore less conductive. With the contamination of Bi₂₅FeO₄₀ and Bi₂Fe₄O₉, the homogeneity of the material was compromised, and it became less effective when transferring electrical energy throughout the structure due to decreased piezoelectric properties and increased symmetric phase concentrations.

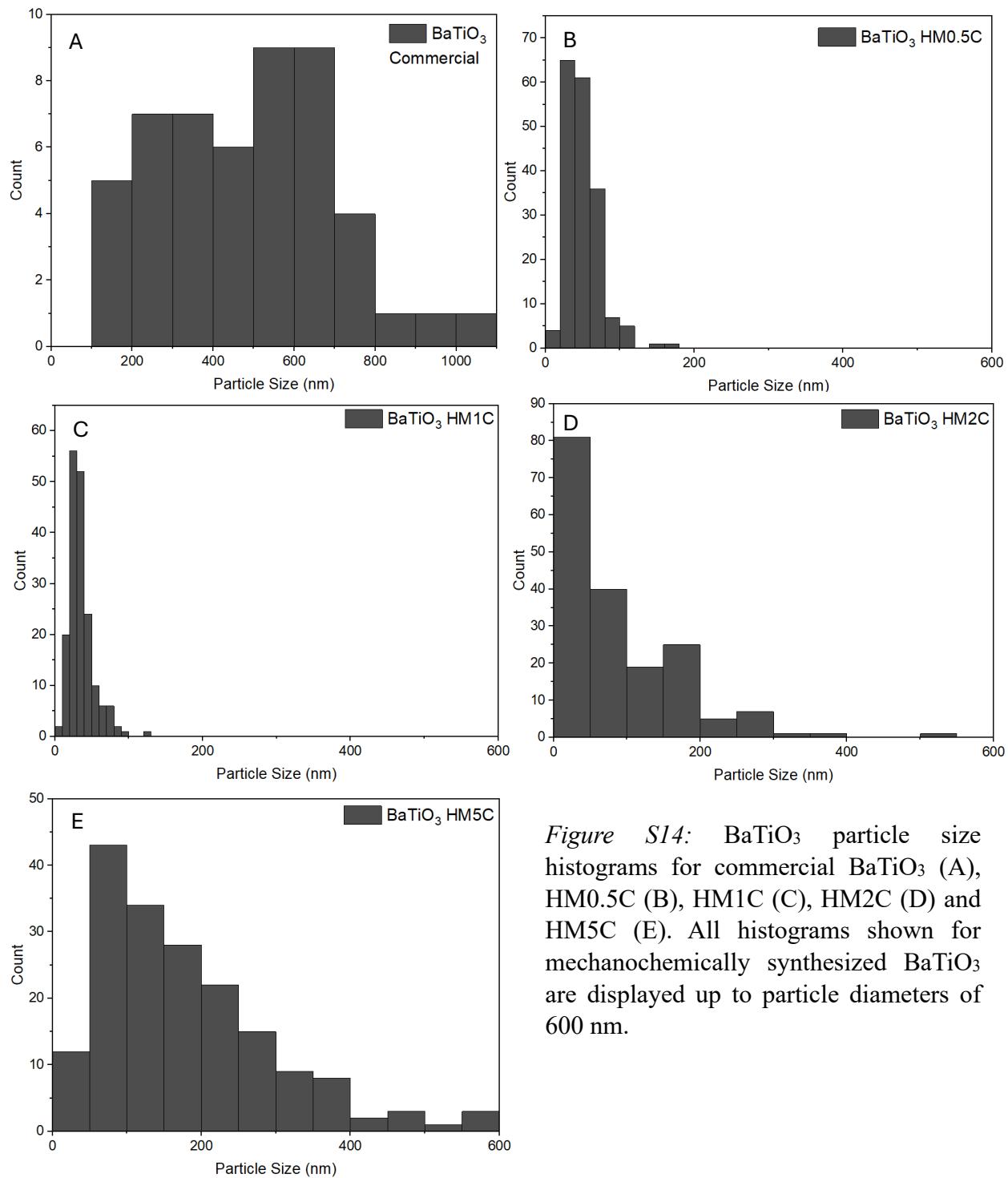


Figure S14: BaTiO_3 particle size histograms for commercial BaTiO_3 (A), HM0.5C (B), HM1C (C), HM2C (D) and HM5C (E). All histograms shown for mechanochemically synthesized BaTiO_3 are displayed up to particle diameters of 600 nm.

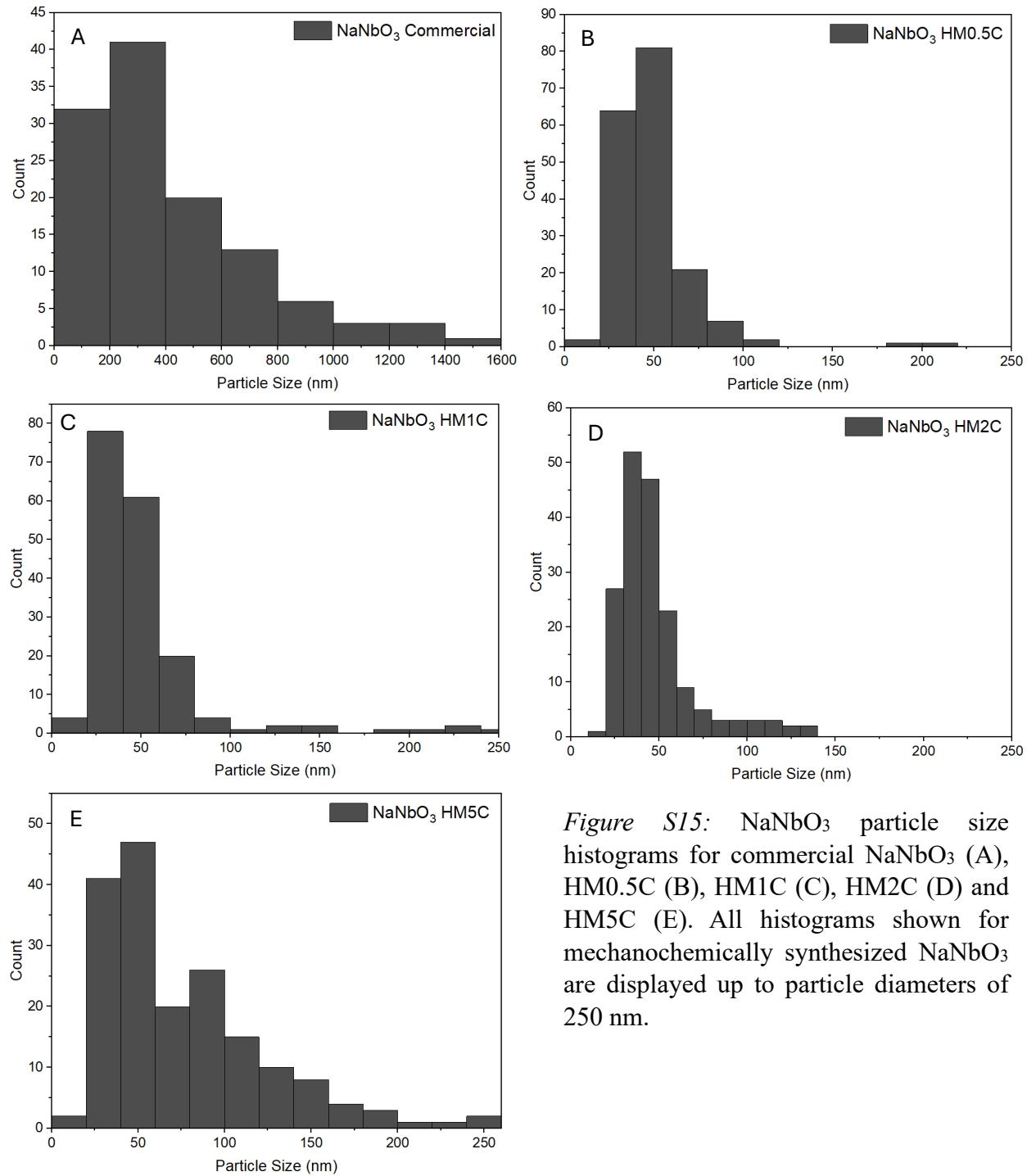


Figure S15: NaNbO_3 particle size histograms for commercial NaNbO_3 (A), HM0.5C (B), HM1C (C), HM2C (D) and HM5C (E). All histograms shown for mechanochemically synthesized NaNbO_3 are displayed up to particle diameters of 250 nm.

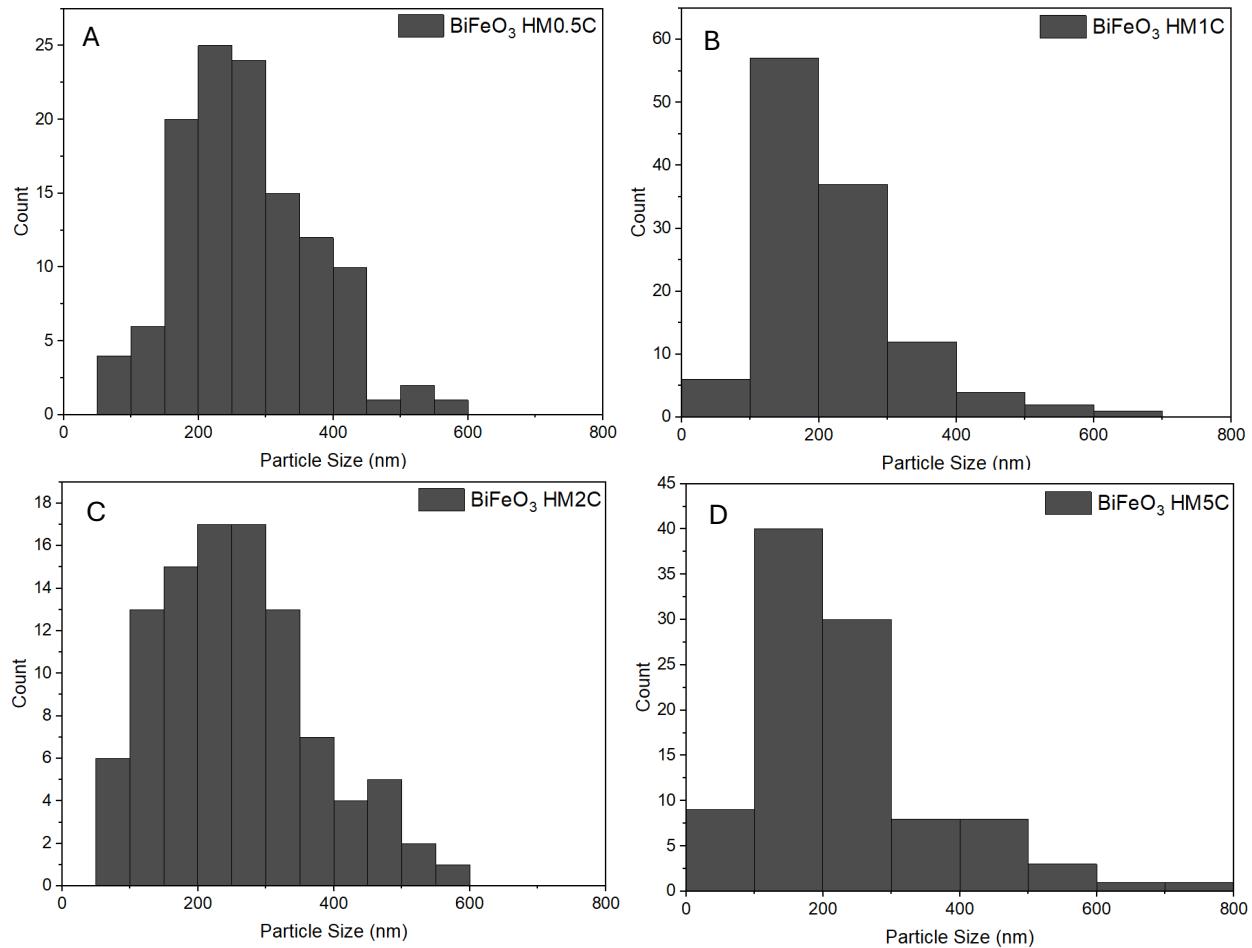
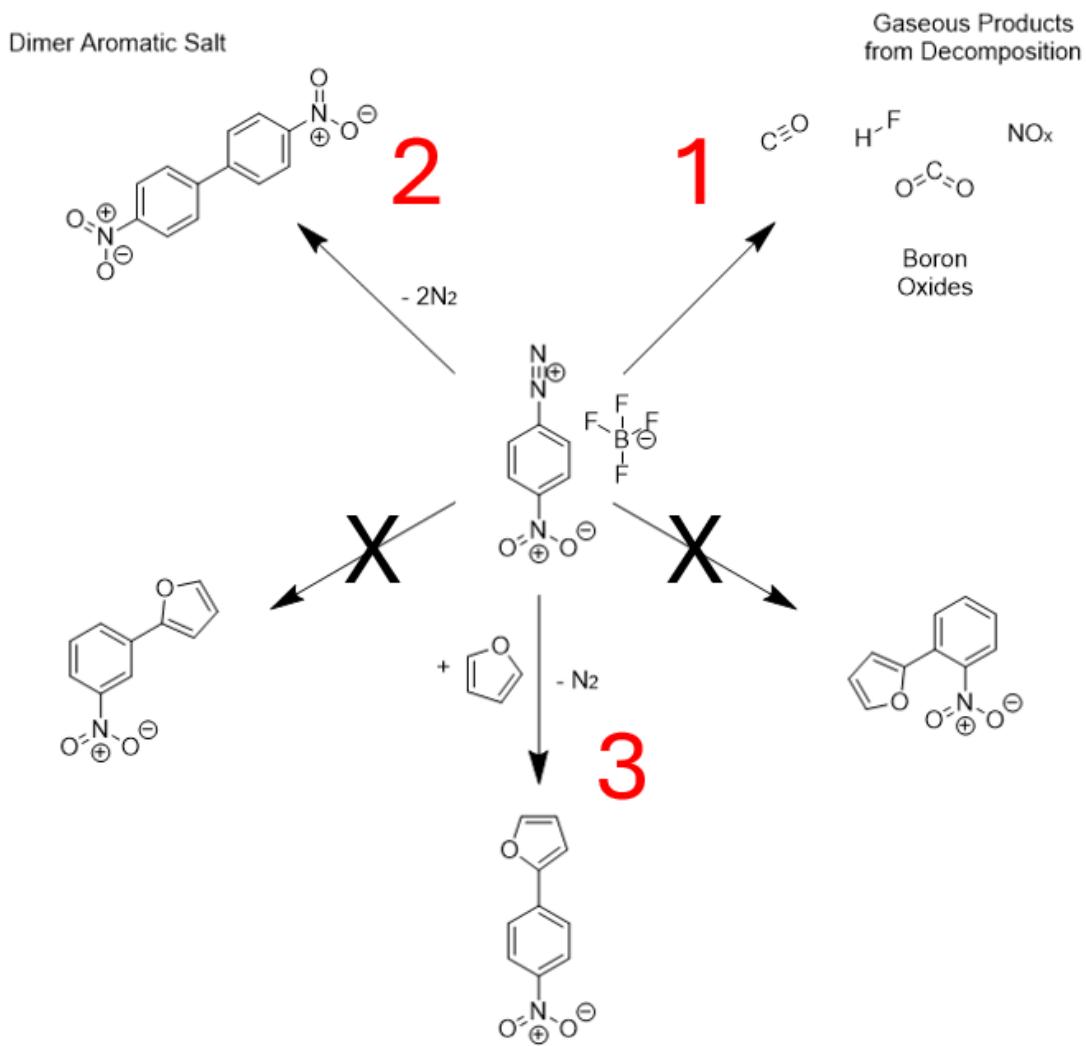


Figure S16: BiFeO_3 particle size histograms for HM0.5C (A), HM1C (B), HM2C (C) and HM5C (D). All histograms shown for mechanochemically synthesized BiFeO_3 are displayed up to particle diameters of 800 nm.

Section S2: Supplemental Results for Arylation Reaction



Scheme S1: Potential reaction pathways for the arylation of 4-nitrobenzenediazonium tetrafluoroborate and furan when milled under atmospheric conditions.

Scheme S1 shows the three potential pathways for the arylation reaction of 4-nitrobenzenediazonium tetrafluoroborate and furan. Pathway 1 is discussed in section 3.3 of the manuscript, where the diazonium salt is decomposed to its basic components, mainly CO, CO₂, NO_x gases, boron oxides and gaseous HF, resulting in 30% feedstock loss, based solely off mechanochemical heat impact. Pathways 2 and 3 are explained by ¹H NMR findings and kinetics.

S2.1 Kinetics and Material Behaviors

The general rate expression can be derived from the reaction sequence with several simplifying assumptions in the analysis summed up as follows:

1. The protonation step of 2-(4-nitrophenyl) furan with HBF_4 is assumed to be in quasi-equilibrium, meaning that the forward and reverse rates are equal ($r_5 = r_{-5}$). This gives the equilibrium constant K_5 defined as:

$$K_5 = \frac{k_5}{k_{-5}} = \frac{[\text{O}_2\text{NPhC}_4\text{H}_4\text{O}][\text{HBF}_4]}{[\text{O}_2\text{NPhC}_4\text{H}_4\text{O}^+][\text{BF}_4^-]} \quad (\text{SEQ1})$$

2. Since the radicals are highly reactive and short-lived, the pseudo-steady-state hypothesis (PSSH) is applied to both the nitrophenyl ($(\text{O}_2\text{NPh})^\bullet$) and the 2-(4-nitrophenyl) furan radicals ($\text{O}_2\text{NPhC}_4\text{H}_4\text{O}^\bullet$), meaning their concentrations are assumed to remain constant over time:

$$\frac{d}{dt}[(\text{O}_2\text{NPh})^\bullet] = \frac{d}{dt}[\text{O}_2\text{NPhC}_4\text{H}_4\text{O}^\bullet] = 0 \quad (\text{SEQ2})$$

3. The concentration of furan was in large excess relative to 4-nitrobenzenediazonium tetrafluoroborate, which implies that the order with respect to furan in Reaction R3 is zero, simplifying the rate expression:

$$r_3 = k_3[(\text{O}_2\text{NPh})^\bullet] \quad (\text{SEQ3})$$

From the quasi-equilibrium assumption of Reaction R5, we have:

$$\frac{d}{dt}[\text{O}_2\text{NPhC}_4\text{H}_4\text{O}^+] = \frac{d}{dt}[\text{O}_2\text{NPhC}_4\text{H}_4\text{O}] \quad (\text{SEQ4})$$

For BaTiO₃ the first-order behavior of the rate of formation for both 2-(4-nitrophenyl) furan and 4,4'-dinitrobiphenyl relative to the mass of 4-nitrobenzenediazonium tetrafluoroborate can be explained as follows. From the PSSH illustrated in SEQ2, the rate of change relative to the concentration of (O₂NPh)[•] is given by:

$$\begin{aligned}\frac{d}{dt}[(O_2NPh)^{\bullet}] &= 0 \\ &= k_2[(O_2NPhN_2)^+BF_4^-][e^-] - k_3[(O_2NPh)^{\bullet}] \\ &\quad - k_6[(O_2NPh)^{\bullet}]^2\end{aligned}\tag{SEQ5}$$

$$k_2[(O_2NPhN_2)^+BF_4^-][e^-] = k_3[(O_2NPh)^{\bullet}] + k_6[(O_2NPh)^{\bullet}]^2$$

$$[(O_2NPh)^{\bullet}] = \frac{k_2[(O_2NPhN_2)^+BF_4^-][e^-]}{k_3 + k_6[(O_2NPh)^{\bullet}]}$$

Assuming a very low concentration of (O₂NPh)[•], meaning that k₆[(O₂NPh)[•]] ≪ k₃, [(O₂NPh)[•]] can be approximated as:

$$[(O_2NPh)^{\bullet}] \approx \frac{k_2[(O_2NPhN_2)^+BF_4^-][e^-]}{k_3}\tag{SEQ6}$$

Applying PSSH to O₂NPhC₄H₄O[•], the concentration of 2-(4-nitrophenyl) furan radical is thus given as:

$$\begin{aligned}[O_2NPhC_4H_4O^{\bullet}] &= \frac{k_3[(O_2NPh)^{\bullet}]}{k_4[h^+]} = \frac{k_3}{k_4[h^+]} \frac{k_2[(O_2NPhN_2)^+BF_4^-][e^-]}{k_3} \\ &= \frac{k_2[(O_2NPhN_2)^+BF_4^-][e^-]}{k_4[h^+]}\end{aligned}\tag{SEQ7}$$

The strength of the electric field E in a piezoelectric material is based on the piezoelectric charge coefficient d and the mechanical stress σ as well as the dielectric constant (or relative permittivity) ε :

$$E = \frac{d\sigma}{\varepsilon} \quad (\text{SEQ8})$$

The concentration of electrons and holes is material-specific and proportional to E :

$$[e^-] = [h^+] \propto E \propto k_{\text{Mat}}^* \quad (\text{SEQ9})$$

Thus, the concentration of the electron can be said to be specific to each material k_{Mat}^* . Using this, the rate of formation of 2-(4-nitrophenyl) furan ($r_{\text{O}_2\text{NPhC}_4\text{H}_4\text{O}}$) is thus given by:

$$\begin{aligned} r_{\text{O}_2\text{NPhC}_4\text{H}_4\text{O}, \text{BaTiO}_3} &= \frac{d}{dt} [\text{O}_2\text{NPhC}_4\text{H}_4\text{O}^+] = \frac{d}{dt} [\text{O}_2\text{NPhC}_4\text{H}_4\text{O}] \\ &= k_4 [\text{O}_2\text{NPhC}_4\text{H}_4\text{O}^*][\text{h}^+] = k_4 \frac{k_2 [(\text{O}_2\text{NPhN}_2)^+ \text{BF}_4^-][e^-]}{k_4} [\text{h}^+] \quad (\text{SEQ10}) \\ &= (k_2 k_{\text{BaTiO}_3}^*)^2 [(\text{O}_2\text{NPhN}_2)^+ \text{BF}_4^-] \\ &= k_{\text{C}, \text{BaTiO}_3, \text{app}} [(\text{O}_2\text{NPhN}_2)^+ \text{BF}_4^-] \end{aligned}$$

As the concentration of the radical $(\text{O}_2\text{NPh})^*$ is small and lies close to 0, the value of $[(\text{O}_2\text{NPh})^*]^2$ can lie approximately close to $[(\text{O}_2\text{NPh})^*]$, which yields the same order for both reaction as observed. Thus, the rate expression for the formation of 4,4'-dinitrobiphenyl ($r_{(\text{O}_2\text{NPh})_2}$) can be approximated as:

$$\begin{aligned}
r_{(O_2NPh)_2, BaTiO_3} &= k_6[(O_2NPh)^\bullet]^2 \approx k_6[(O_2NPh)^\bullet] \\
&= k_6 \frac{k_2[(O_2NPhN_2)^+BF_4^-][e^-]}{k_3} \\
&= \left(\frac{k_2 k_6 k_{BaTiO_3}^*}{k_3} \right) [(O_2NPhN_2)^+BF_4^-] \\
&= k_{E, BaTiO_3, app} [(O_2NPhN_2)^+BF_4^-]
\end{aligned} \tag{SEQ11}$$

The observed rates therefore are both first order in relation to the mass of 4-nitrobenzenediazonium tetrafluoroborate for $BaTiO_3$.

In contrast, the zero-order behavior of the formation rates of both 2-(4-nitrophenyl) furan and 4,4'-dinitrobiphenyl for $NaNbO_3$ can be attributed to the relative reaction rates. Specifically, when the electron generation rate in R1 is significantly lower than the reaction rate of R2, R3, and R6 ($r_3 \gg r_1, r_6 \gg r_1, r_2 \gg r_1$). This suggests that the reaction rate is primarily dependent on the generation of electron-hole pairs in the piezoelectric catalyst and not on the mass of the diazonium salt. This observation implies that reaction R1 with a constant reaction rate is most likely to be the rate limiting step, which gives a zero-order dependence for both rate expressions:

$$r_{O_2NPhC_4H_4O, NaNbO_3} \propto r_1 \approx k_{C, NaNbO_3} k_{NaNbO_3}^* = k_{C, NaNbO_3, app} \tag{SEQ12}$$

$$r_{(O_2NPh)_2, NaNbO_3} \propto r_1^2 \approx k_{E, NaNbO_3} k_{NaNbO_3}^{*2} = k_{E, NaNbO_3, app} \tag{SEQ13}$$

With BiFeO_3 , the half- and pseudo first-order behavior of the rate of formation for 2-(4-nitrophenyl) furan and 4,4'-dinitrobiphenyl, respectively, relative to the mass of 4-nitrobenzenediazonium tetrafluoroborate can be explained as follows. From the PSSH illustrated in SEQ2, $[(\text{O}_2\text{NPh})^\bullet]$ can be determined as follows:

$$k_6[(\text{O}_2\text{NPh})^\bullet]^2 + k_3[(\text{O}_2\text{NPh})^\bullet] - k_2[(\text{O}_2\text{NPhN}_2)^+\text{BF}_4^-][\text{e}^-] = 0 \quad (\text{SEQ14})$$

$$[(\text{O}_2\text{NPh})^\bullet] = \frac{-k_3 + \sqrt{k_3^2 + 4k_2k_6[(\text{O}_2\text{NPhN}_2)^+\text{BF}_4^-][\text{e}^-]}}{2k_6}$$

Here we can assume that the generation and the consumption of electron-hole pairs is in equilibrium as well as the dominance of the term under the square root, as the bandgap of BiFeO_3 is relatively low compared to the other catalysts (Figure 15B), thus, $[(\text{O}_2\text{NPh})^\bullet]$ can be approximated as:

$$[(\text{O}_2\text{NPh})^\bullet] \approx \sqrt{\frac{k_2[(\text{O}_2\text{NPhN}_2)^+\text{BF}_4^-][\text{e}^-]}{k_6}} \quad (\text{SEQ15})$$

Applying PSSH to $\text{O}_2\text{NPhC}_4\text{H}_4\text{O}^\bullet$, the concentration of the 2-(4-nitrophenyl) furan radical is thus given as:

$$[\text{O}_2\text{NPhC}_4\text{H}_4\text{O}^\bullet] = \frac{k_3[(\text{O}_2\text{NPh})^\bullet]}{k_4[\text{h}^+]} = \frac{k_3}{k_4[\text{h}^+]} \sqrt{\frac{k_2[(\text{O}_2\text{NPhN}_2)^+\text{BF}_4^-][\text{e}^-]}{k_6}} \quad (\text{SEQ16})$$

The expression of $r_{O_2NPhC_4H_4O, BiFeO_3}$ is thus described as:

$$\begin{aligned}
 r_{O_2NPhC_4H_4O, BiFeO_3} &= \frac{d}{dt} [O_2NPhC_4H_4O^+] = \frac{d}{dt} [O_2NPhC_4H_4O] \\
 &= k_4 [O_2NPhC_4H_4O^\bullet] [h^+] \\
 &= k_4 \frac{k_3}{k_4 [h^+]} \sqrt{\frac{k_2 [(O_2NPhN_2)^+ BF_4^-] [e^-]}{k_6}} [h^+] \\
 &= k_3 \sqrt{\frac{k_2 [(O_2NPhN_2)^+ BF_4^-] [e^-]}{k_6}} \quad (\text{SEQ17}) \\
 &= \left(k_2^{\frac{1}{2}} k_3 k_6^{-\frac{1}{2}} [e^-]^{\frac{1}{2}} \right) [(O_2NPhN_2)^+ BF_4^-]^{\frac{1}{2}} \\
 &= (k_2^{1/2} k_3 k_6^{-1/2} k_{BiFeO_3}^*{}^{1/2}) [(O_2NPhN_2)^+ BF_4^-]^{1/2} \\
 &= k_{C,BiFeO_3,app} [(O_2NPhN_2)^+ BF_4^-]^{1/2}
 \end{aligned}$$

Similarly, the expression of $r_{(O_2NPh)_2, BiFeO_3}$ is thus given by:

$$\begin{aligned}
 r_{(O_2NPh)_2, BiFeO_3} &= k_6 [(O_2NPh)^\bullet]^2 = k_6 \frac{k_2 [(O_2NPhN_2)^+ BF_4^-] [e^-]}{k_6} \\
 &= k_2 [(O_2NPhN_2)^+ BF_4^-] [e^-] = (k_2 k_{BiFeO_3}^*) [(O_2NPhN_2)^+ BF_4^-] \quad (\text{SEQ18}) \\
 &= k_{E,BiFeO_3,app} [(O_2NPhN_2)^+ BF_4^-]
 \end{aligned}$$

The values for all the apparent reaction constants (k_{app}) are given in Figure 10C and 10E. The calculated yield compared to the measured yield of 2-(4-nitrophenyl) furan and 4,4'-dinitrobiphenyl shows good estimation of the reaction rate for all three catalysts (Figure 10B and 10D).

S 2.2 NMR

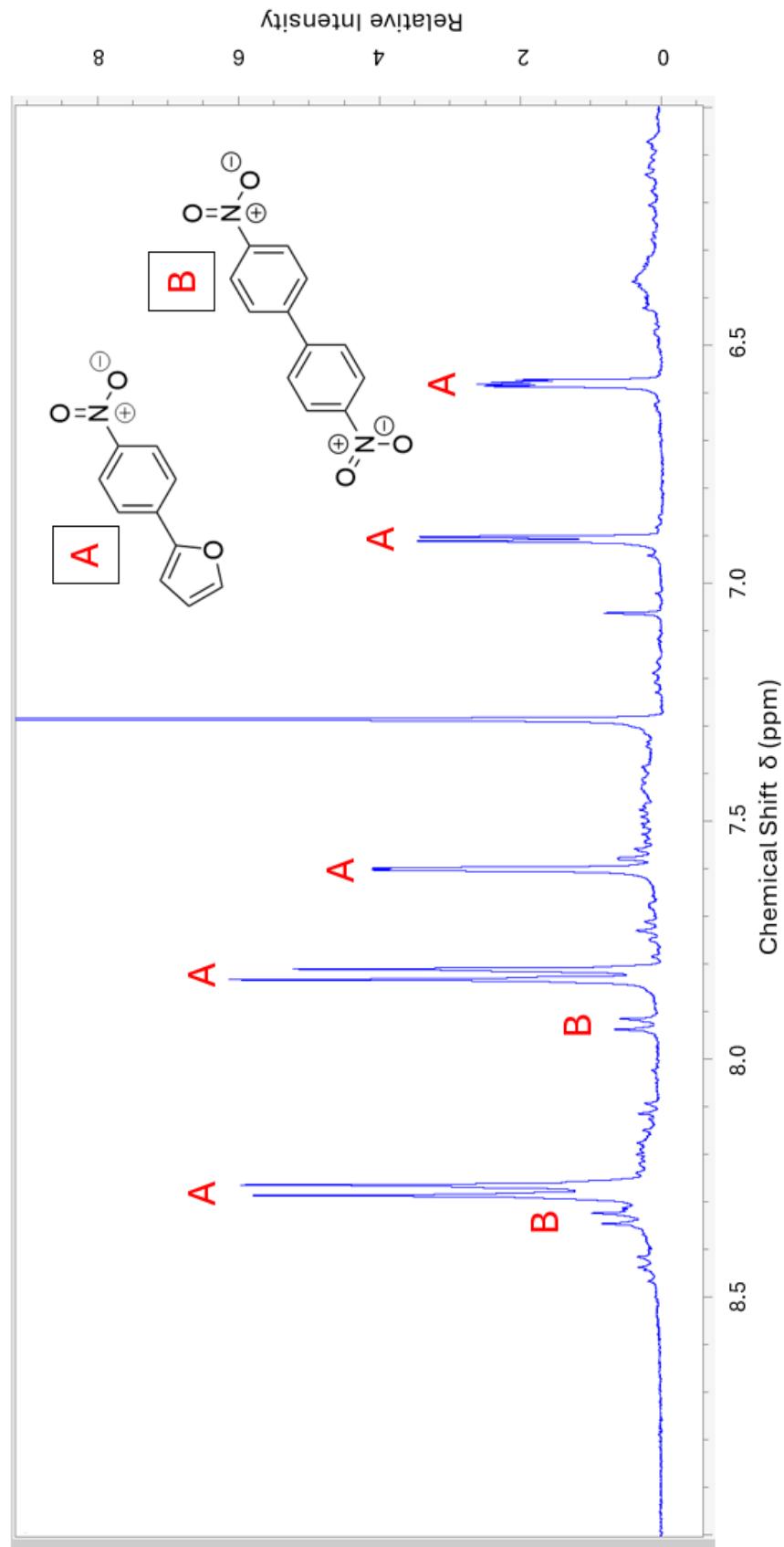


Figure S17: ${}^1\text{H}$ NMR spectrum of products from the arylation reaction using NaNbO_3 HM2C, which was the most optimal catalyst and produced the highest yield of 2-(4-nitrophenyl) furan at 44%.

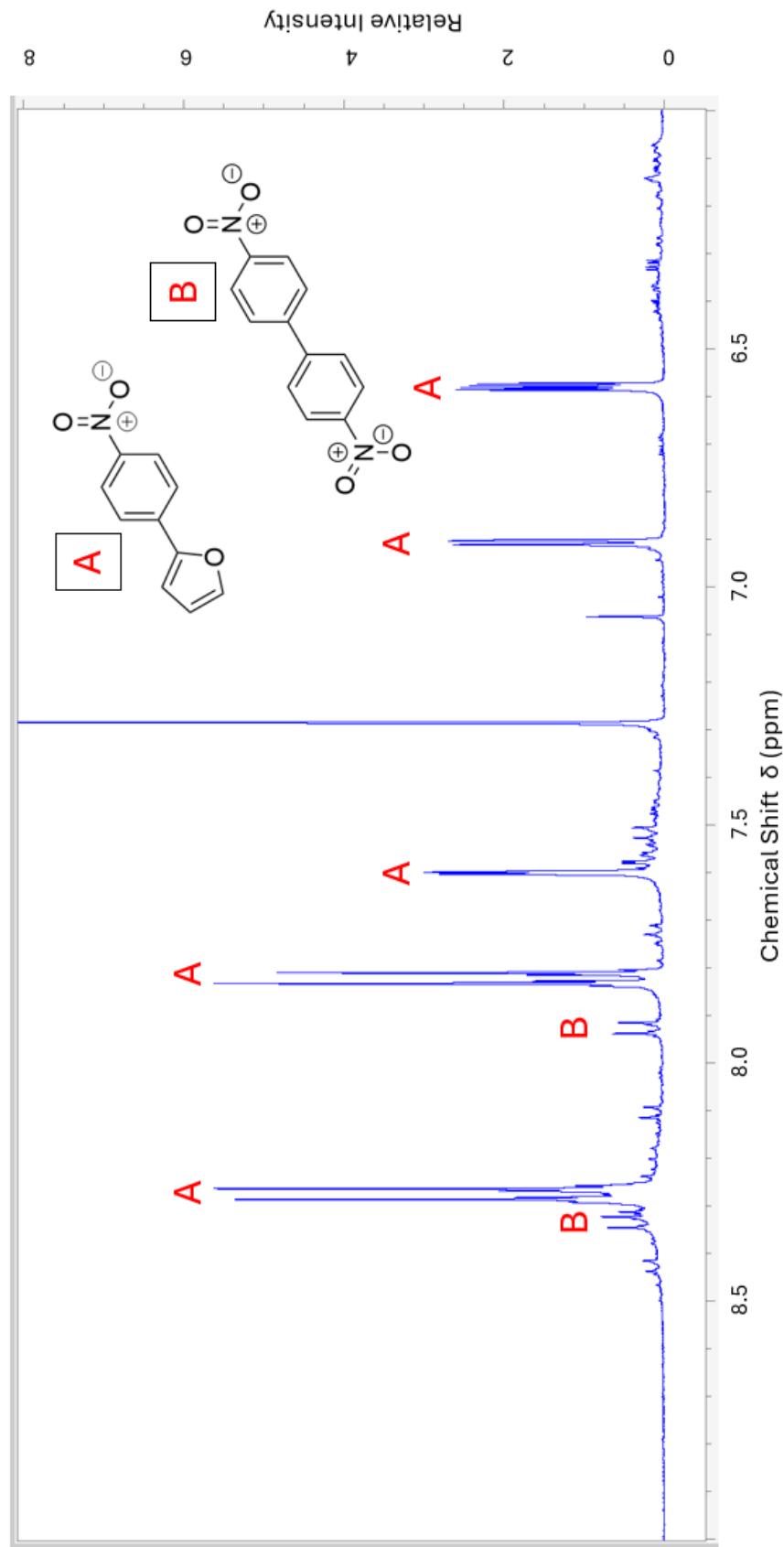


Figure S18: ^1H NMR spectrum of products from the arylation reaction using BaTiO_3 HM1C, which was the second best catalyst and produced a yield of 40% 2-(4-nitrophenyl) furan.

Figure S17 – S20 highlight the presence of the aromatic dimer as a consistent side product for this reaction. Figure S17 shows the experimental ^1H NMR spectra of NaNbO_3 HM2C after the arylation reaction; the crude mixture was dissolved in CDCl_3 , sonicated and centrifuged before analysis. Figure S18 shows the spectra for BaTiO_3 HM1C after the arylation reaction. Figure S19 shows the ^1H NMR spectra for the 2-(4-nitrophenyl) furan standard. Figure S20 shows the resulting ^1H NMR spectra for the 4,4'-dinitrobiphenyl dimer, which resulted in two doublets, one at 7.82 ppm and one at 8.39 ppm. These same peaks appeared in all spectra for all three catalysts consistently, confirming that this side reaction definitively occurred, after the removal of the N_2 group from the salt feedstock.

To rule out other potential pathways of nitrophenyl furan formation, the ortho and meta isomers were also considered based on comparison with the reference spectra published by Hari et. al.⁹ (Figure S21). For the ortho isomer, a double doublet at 6.7 ppm and a double triplet at 7.4 ppm would be observed, but these features were not present in the experimental spectra (Figure S17 and S18). For the meta isomer, there is a multiplet present at 8.5 ppm, which was also not observed. This ultimately suggests that when the reaction is successful, 100% selectivity to the desired para position occurs. When looking at the experimental spectra for the arylation reaction (Figure S17 and S18), it can be confirmed that no other significant side reactions are occurring besides decomposition and dimer formation.

It is important to note that it is a common practice in kinetic studies to hypothesize reaction mechanisms and potential pathways and probe whether they can accurately predict the observed measurable data. It is recognized that this approach cannot definitively confirm every potential pathway of the specific reaction mechanism depicted in Scheme S1 beyond doubt, but it can establish plausibility or allow for disproving incorrect hypotheses.

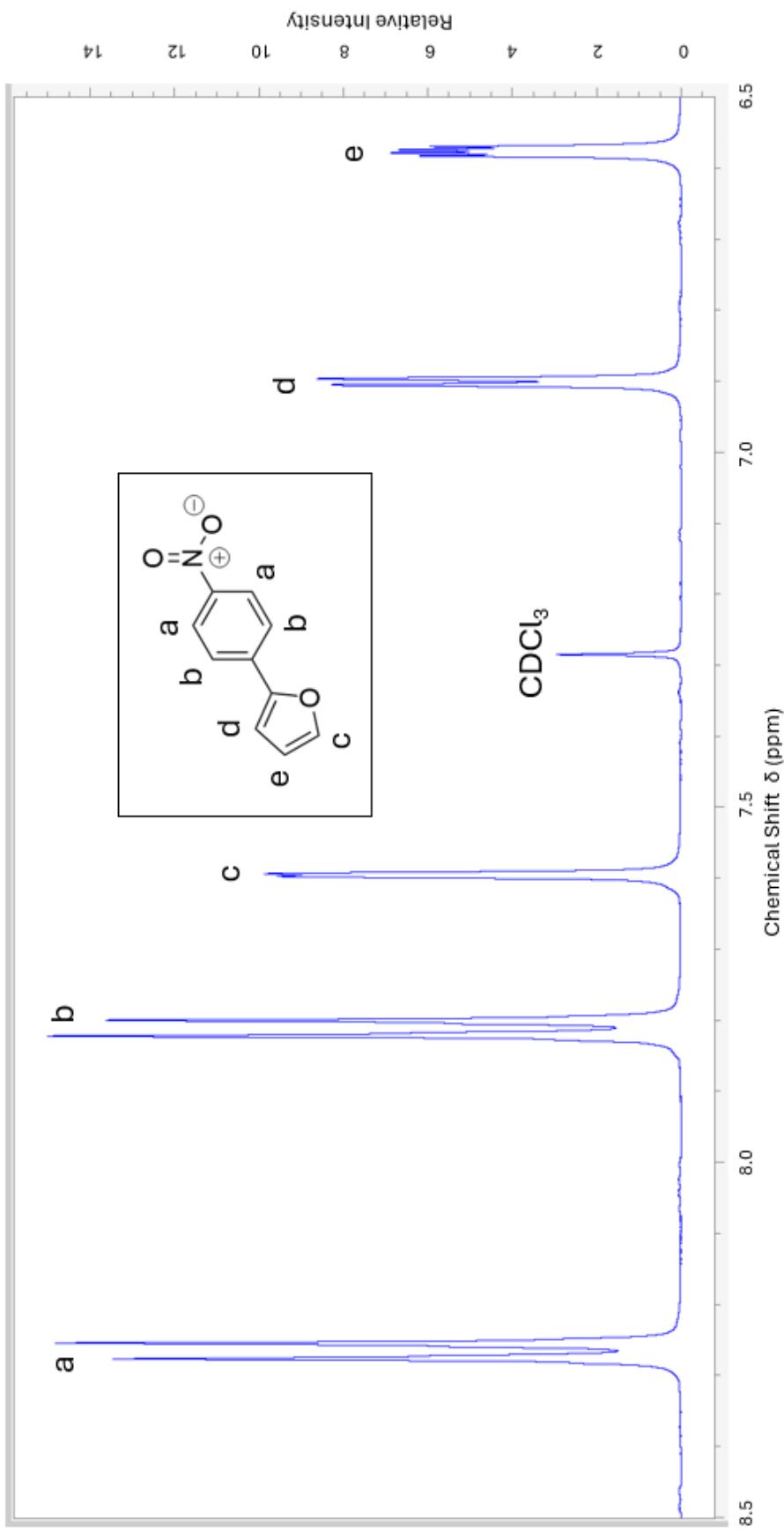


Figure S19: Experimental ^1H NMR spectrum of the 2-(4-nitrophenyl) furan product standard (400 MHz, CDCl_3). δ ppm 8.24(d, $J = 9.0$ Hz, 2H), 7.78(d, $J = 9.0$ Hz, 2H), 7.57(d, $J = 1.3$ Hz, 1H), 6.87(d, $J = 3.3$ Hz, 1H), 6.55(dd, $J = 3.4, 1.8$ Hz, 1H).

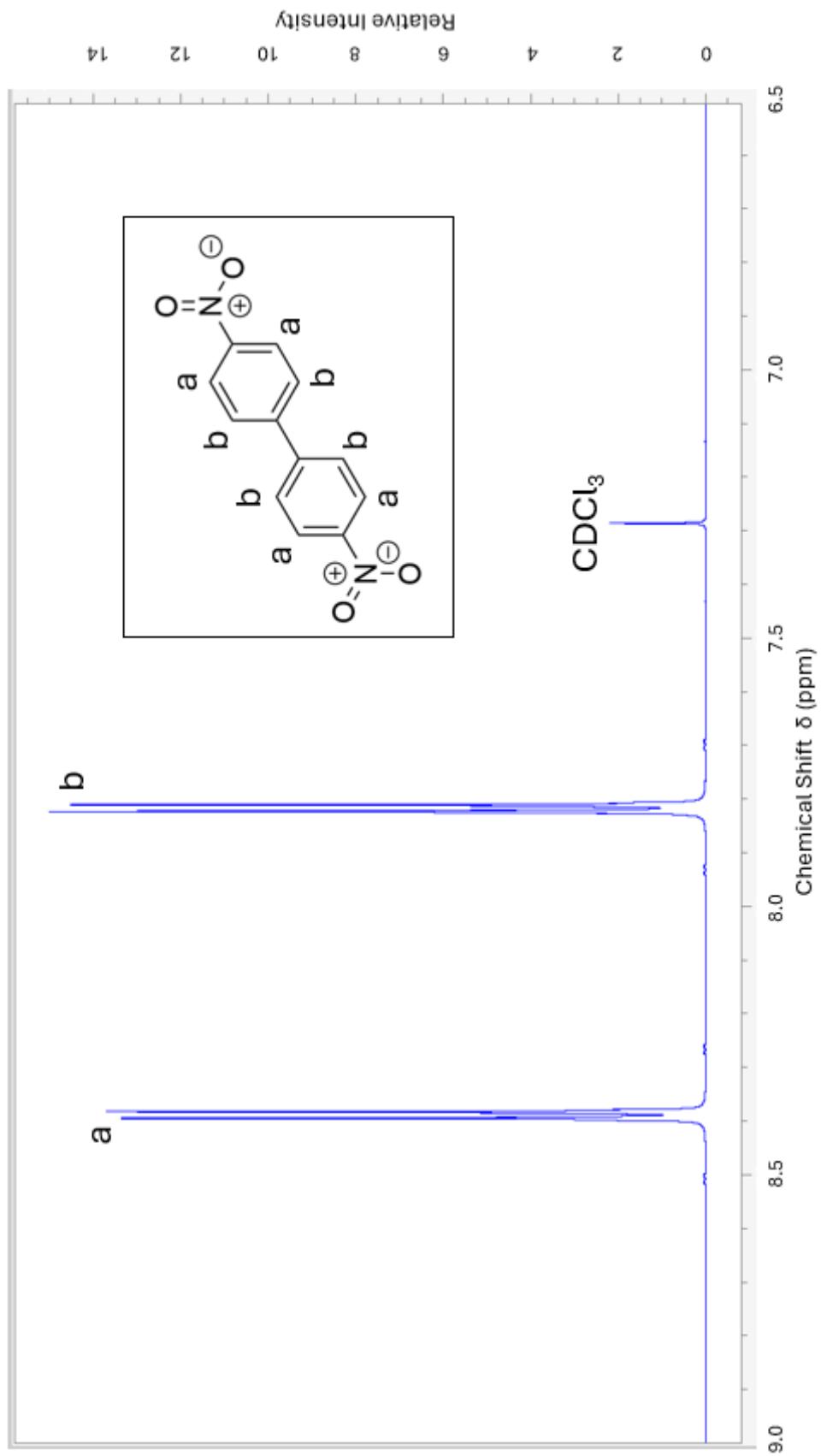


Figure S20: Experimental ^1H NMR spectrum of the 4,4'-dinitrobiphenyl dimer product standard (400 MHz, CDCl_3). δ ppm 8.34(dd, $J = 8.8$ Hz, 4H), 7.81(dd, $J = 8.8$ Hz, 4H).

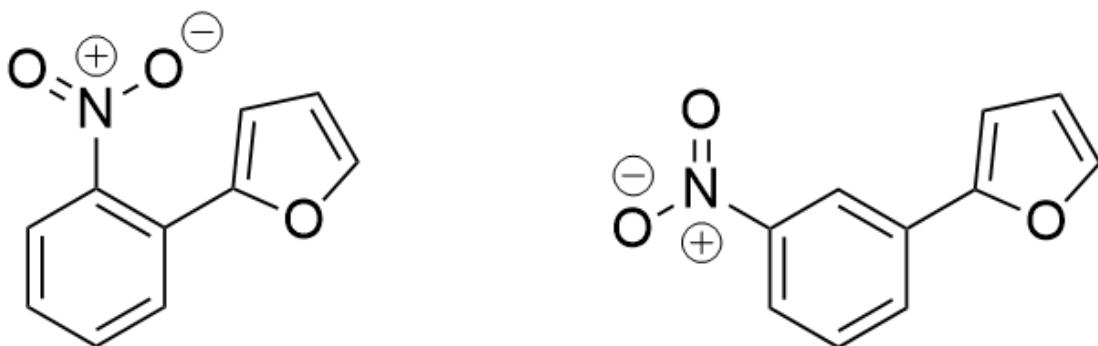


Figure S21: (Left) Ortho 2-(2-nitrophenyl) furan structure. ^1H NMR (300 MHz, CDCl_3): δ ppm 7.72(dd, $J = 7.9, 1.3$ Hz, 1H), 7.68(dd, $J = 8.1, 1.1$ Hz, 1H), 7.57(dt, $J = 7.7, 1.3$ Hz, 1H), 7.51(d, $J = 1.7$ Hz, 1H), 7.41(dt, $J = 7.8, 1.4$ Hz, 1H), 6.67(dd, $J = 3.5, 0.4$ Hz, 1H), 6.50(dd, $J = 3.5, 1.8$ Hz, 1H). (Right) Meta 2-(3-nitrophenyl) furan structure. ^1H NMR (300 MHz, CDCl_3): δ ppm 8.49-8.48(m, 1H), 8.09(ddd, $J = 8.2, 2.2, 0.8$ Hz, 1H), 7.97-7.94(m, 1H), 7.57-7.51(m, 2H), 6.81(d, $J = 3.4$ Hz, 1H), 6.53(dd, $J = 3.4, 1.8$ Hz, 1H).

^1H NMR values for the ortho and meta positioned nitrophenyl furan dimers were collected experimentally by Hari et. al.⁹ and referenced here to demonstrate that the only product acquired from this arylation reaction was the para positioned nitrophenyl furan depicted in Figure S19.

S2.3 Conversion Metrics

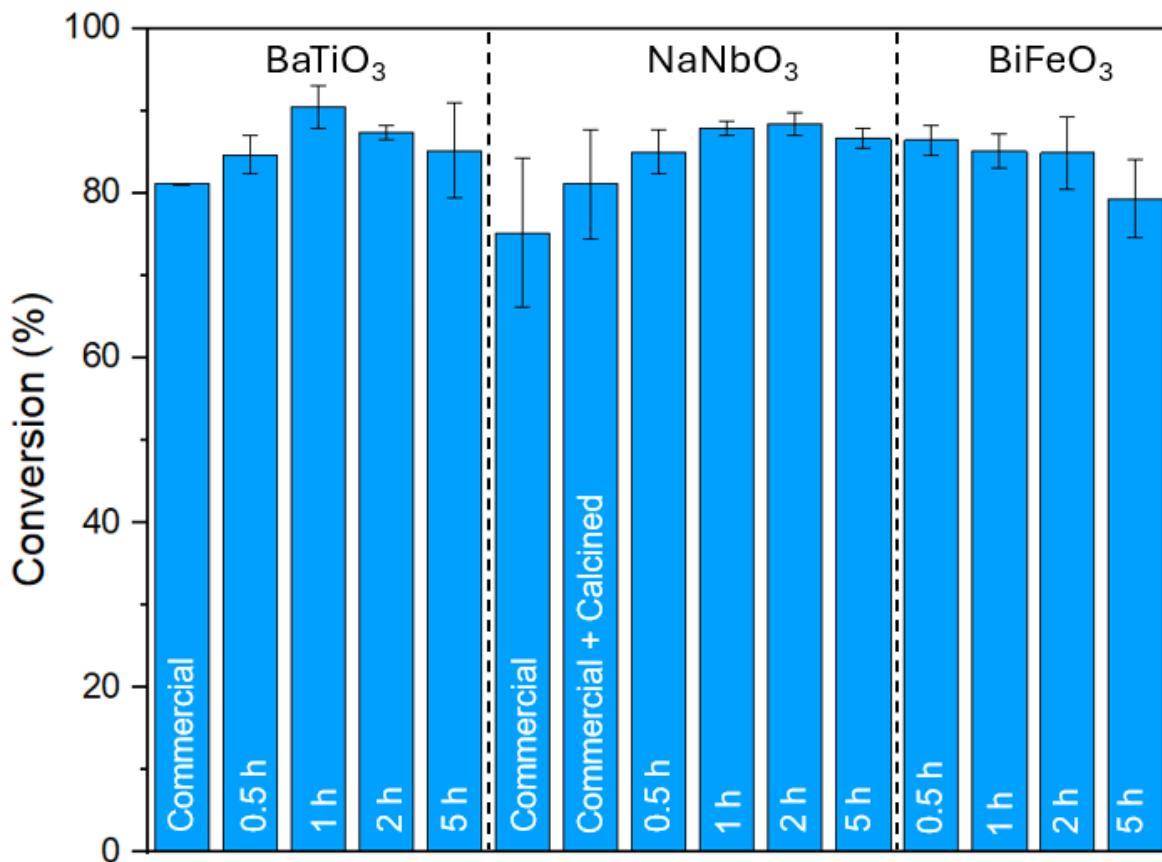


Figure S22: Conversion values and experimental standard deviations for 4-nitrobenzenediazonium tetrafluoroborate after reaction completion using BaTiO₃, NaNbO₃ and BiFeO₃.

The conversion values for this reaction (Figure S22) follow the same general patterns as the yield behavior for BaTiO₃, NaNbO₃ and BiFeO₃ in Figure 6. All conversions fell between 75% to 90%, indicating that 10 – 25% of the salt remained in the vessel after milling was stopped at 60 min. Section 3.3 and 4.2 of the manuscript demonstrated conversion with respect to time for BaTiO₃ HM1C, NaNbO₃ HM2C and BiFeO₃ HM1C; Figure S22 displays the overall conversion and margin of error for the remaining catalysts, in accordance with Figure 6 of the main text.

S2.4 FTIR with ATR Attachment

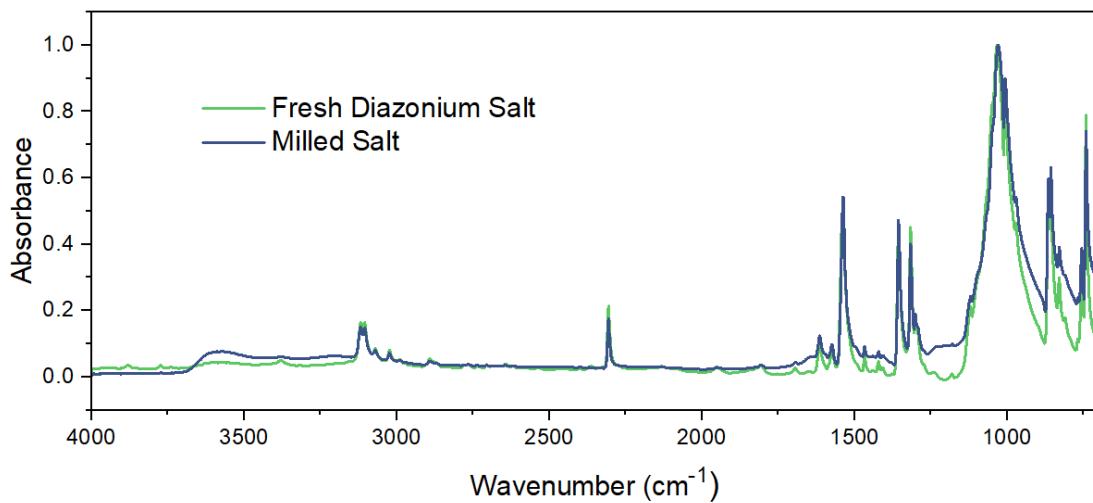


Figure S23: FTIR spectra of 4-nitrobenzenediazonium tetrafluoroborate before and after milling.

For additional characterization, ATR FTIR spectra were measured for the diazonium salt before and after milling for 1 h in a stainless-steel vessel (Figure S23). The results showed that there was strong peak alignment with no new peaks present, with the exception of a broad -OH band present at 3600 cm⁻¹. This was likely due to incorporation of atmospheric moisture throughout sample handling and milling since no purging of the vessel was conducted. The spectra ultimately showed that no other undesirable side reactions occur, and loss of mass balance was due to decomposition of the diazonium salt to gaseous products, as previously mentioned.

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