

B, N, S heteroatom-doped laser-induced porous PES-derived graphene for high performance supercapacitor

Hanqing Gao¹, Longkun Yang¹, Xiangyu Han, Ziqi Peng, Xinzhi Sun*

College of Chemistry and Pharmaceutical Sciences, Qingdao Agricultural University,
ChangCheng Road 700, Chengyang, Qingdao 266109, People's Republic of China

*Corresponding author

E-mail: xzsun@qau.edu.cn

Material and methods

Experimental materials

Chemical reagent materials, such as dimethylformamide, urea, boric acid, ethanol, KOH (analytical grade, solid content 90%) were purchased from Macklin (Shanghai, China), which were not purified further.

Preparation of N, B co-doped S-laser-induced graphene composites

Synthesis of nitrogen and boron co-doped S-laser-induced graphene were prepared with the following process.

0.025 g of boric acid was dissolved in 10 mL of dimethylformamide (DMF), and 1.5 g of polyethersulfone (PES, containing sulfur by itself) powder was added to the boric acid solution, resulting in a uniform viscous solution after stirring sharply. The viscous homogeneous solution was left to stand for 1 h. Last, 5.0 mL of the solution was cast into a mold and dried overnight in an oven, which the dried white films were obtained, marked as B-PES film.

B-PES films were irradiated under CO₂ laser (10.6 μm, Epilog Laser MINI, 40 W) and boron-doped laser-induced graphene was prepared, denoted as BS-LIG. Repeating the first step of preparing a viscous homogenous solution, boric acid is replaced with 0.05g urea, and BS-LIG is incorporated into the viscous solution. The dried film is denoted as BS-LIG-NPES. Under the same laser engraving conditions, the secondary engraved graphene is obtained, denoted as NBS-LIG. Throughout the whole process, the laser scanning speed and resolution were set at 16.6 mm s⁻¹ and 1200 dpi, respectively, with laser powers selected at 4 W and 6 W. It is particularly noteworthy that the parameters for both laser irradiations were identical.

As the addition sequence of boric acid and urea is reversed, the final product is BNS-LIG. And boric acid and urea are doped simultaneously; the final product is (NB)S-LIG.

If the laser power is 6 W, the samples are labelled as NBS-LIG, BNS-LIG and (NB)S-LIG. As the laser power is 4 W, the samples are marked as NBS-LIG-4W, BNS-LIG-4W and (NB)S-LIG-4W.

It should be noted that the partially unconverted B-PES layer at the bottom can serve as mechanical support for the electrode material, which the electrodes prepared in this study are

self-supporting electrodes.

Material characterization

The surface morphology of all samples was observed by fieldemission scanning electron microscopy (FESEM, Hitachi, Japan, JEOL-7500F) operated at 10 kV. The average thickness of the as-prepared products was calculated by the cross-section SEM. The structure of all samples was evaluated on a Philips X'pert diffractometer (Rigaku D/MAX-2500/PC) equipped with Cu K radiation ($\lambda = 1.5418 \text{ \AA}$). The 2θ range was setting from 5° to 70° at scan rate of 0.5 min^{-1} . Transmission electron microscopy (TEM, FEI) images were measured on a JEOL JEM-2100F with an accelerating voltage of 300 kV and the detailed morphology of inside the materials was got. The selected area electron diffraction (SAED) was well gained by HRTEM. X-ray photoelectron spectroscopy (XPS, Thermo Scientific K-Alpha) were utilized to analyze crystal conformation of samples.

Electrochemical measurement

All electrochemical tests were performed at electrochemical workstation (CHI760E, Shanghai Chenhua Device Company, China). In three-electrode system, the as-prepared electrode, platinum sheet, Ag/AgCl and 2 M KOH were chosen as the working, counter, reference electrodes and electrolyte, respectively. Electrochemical measurements including cyclic voltammetry (CV), galvanostatic charge-discharge (GCD), electrochemical impedance spectroscopy (EIS), among them, all EIS tests are conducted under open circuit voltage, the same frequency range ($10^{-1} \text{ Hz} - 10^5 \text{ Hz}$) and the fixed amplitude of 5 mV.

Calculation method

According to the discharge branch in GCD curves, the areal specific capacitance (C_A , mF cm^{-2}) uses electrode quality as base for more applicable evaluation, the equation is as follows:

$$C_A = \frac{I \times \Delta t}{\Delta V \times S} \quad (\text{Equation S1})$$

Where I , Δt , ΔV and S are the discharge current (A), the discharge time (s), the

GCD discharge voltage range (V , excluding voltage drop) and area of electrodes (1 cm^2), respectively.

In addition, the areal specific capacitance (C_A , mF cm^{-2}) of ASC devices was calculated with Equation S1.

The areal power density (P_A , mW cm^{-2}) and areal energy density (E_A , $\mu\text{Wh cm}^{-2}$) of the ASC devices were achieved via the Equations S2 and S3:

$$E_A = \frac{C_A \times \Delta V}{7.2} \quad (\text{Equation S2})$$

$$P_A = \frac{3.6 \times E_A}{\Delta t} \quad (\text{Equation S3})$$

Here, C_A , ΔV , and Δt represent the areal specific capacity (mF cm^{-2}), operating voltage (V) and discharge time (s) of the ASC devices, respectively.

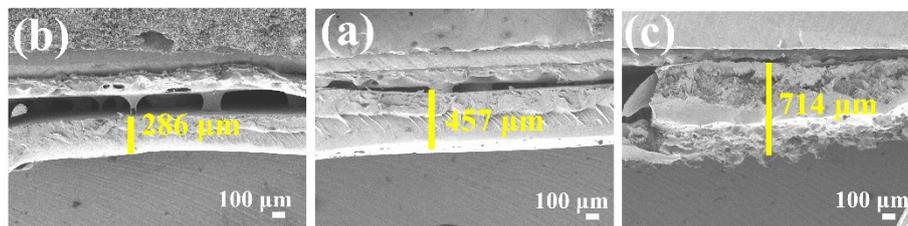


Fig. S1 Cross-sectional SEM images of PES film, BPES film and BS-LIG NPES film

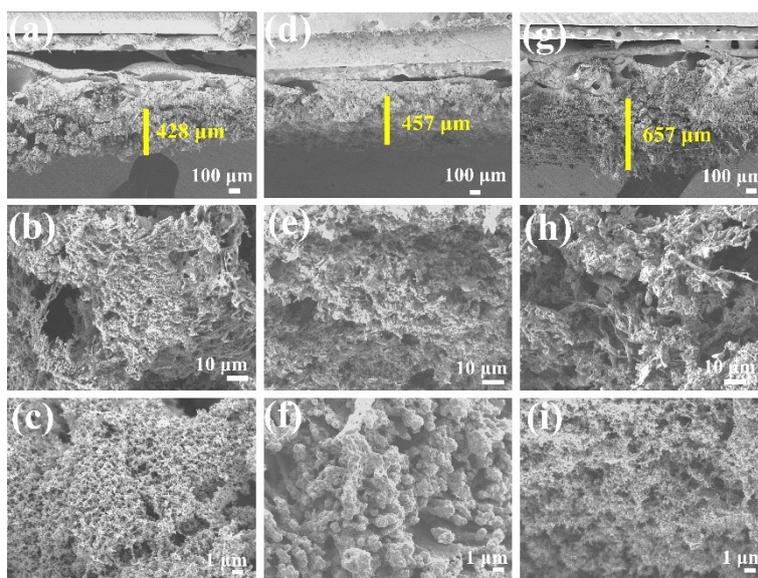


Fig.S2 (a, b) Cross-sectional SEM images of NS-LIG, (c) Top view SEM image of NS-LIG, (d, e) Cross-sectional SEM images of BNS-LIG, (f) Top view SEM image of BNS-LIG, (g, h) Cross-sectional SEM images of (BN)S-LIG, (i) Top-view SEM image of (BN)S-LIG, Laser power is 6 W.

Table S1 The content of different elements in NBS-LIG and BNS-LIG obtained from EDX

| | NBS-LIG | | BNS-LIG | |
|---|---------|-------|---------|-------|
| | Mass% | Atom% | Mass% | Atom% |
| C | 89.73 | 90.23 | 88.46 | 89.11 |
| S | 0.75 | 0.28 | 0.35 | 0.13 |
| O | 2.29 | 1.73 | 4.11 | 3.11 |
| B | 5.99 | 6.69 | 6.02 | 6.74 |
| N | 1.24 | 1.07 | 1.06 | 0.91 |

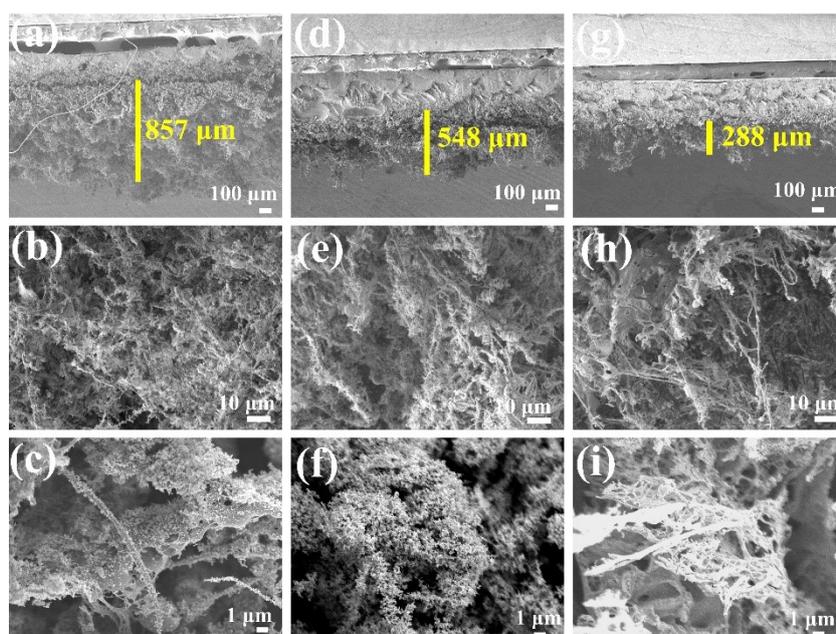


Fig.S3 (a,b) Cross-sectional SEM images of S-LIG-4W, (c) Top-view SEM image of S-LIG-4W(d,e) Cross-sectional SEM images of BS-LIG-4W, (f) Top-view SEM image of BS-LIG-4W

(g,h) Cross-sectional SEM images of NBS-LIG-4W, (i) Top-view SEM image of NBS-LIG-4W

Laser power is 4 W.

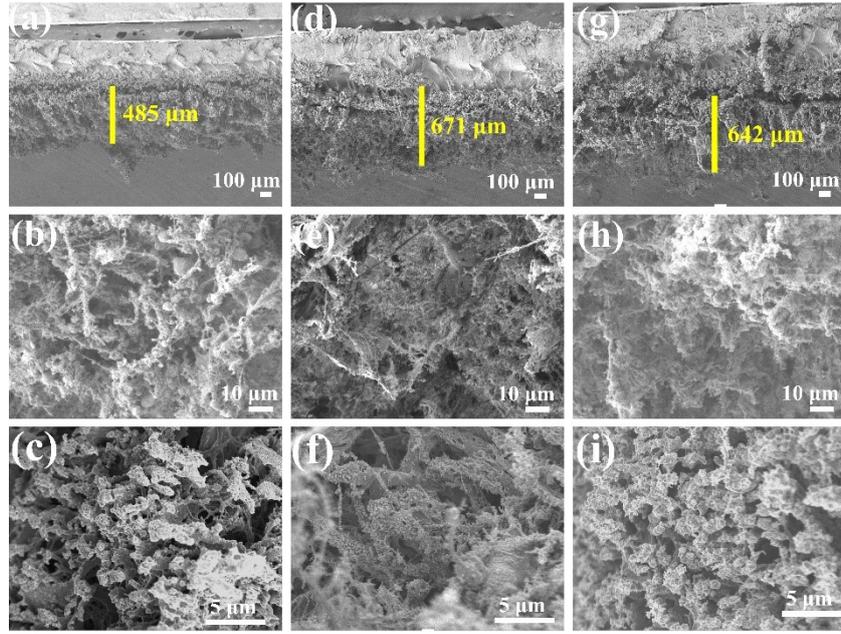


Fig.S4 (a, b) Cross-sectional SEM images of NS-LIG-4W, (c) Top view SEM image of NS-LIG-4W, (d, e) Cross-sectional SEM images of BNS-LIG-4W, (f) Top view SEM image of BNS-LIG-4W, (g, h) Cross-sectional SEM images of (BN)S-LIG-4W, (i) Top-view SEM image of (BN)S-LIG-4W, Laser power is 4W.

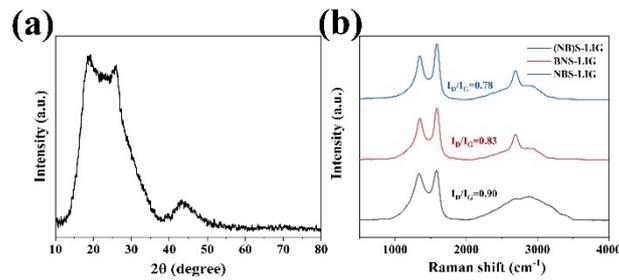


Fig. S5 XRD pattern of NBS-LIG and Raman spectra of (NB)S-LIG, BNS-LIG and NBS-LIG

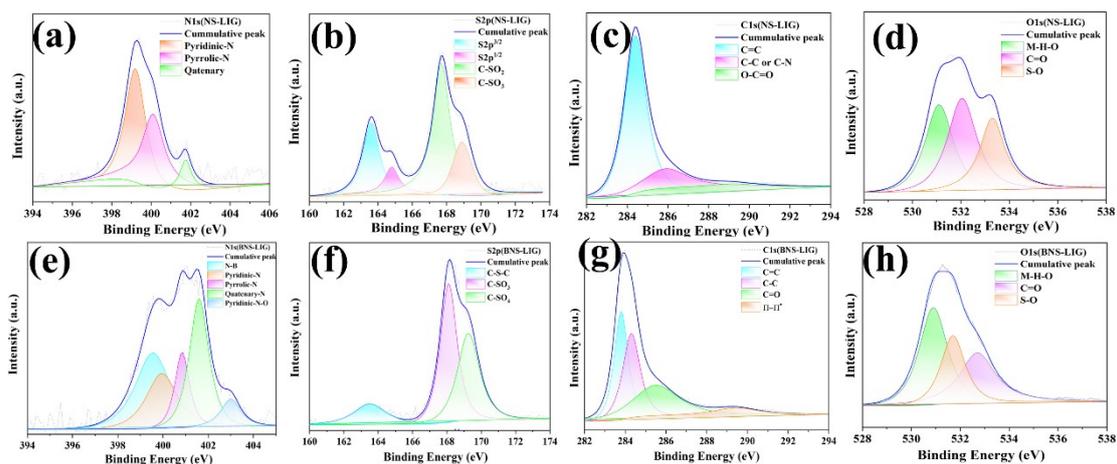


Fig. S6 The high-resolution XPS fitting peaks of B1s (a), S2p (b), C1s (c), O1s (d) spectra of NS-LIG, B1s (e), S2p (f), C1s (g), O1s (h) spectra of BNS-LIG

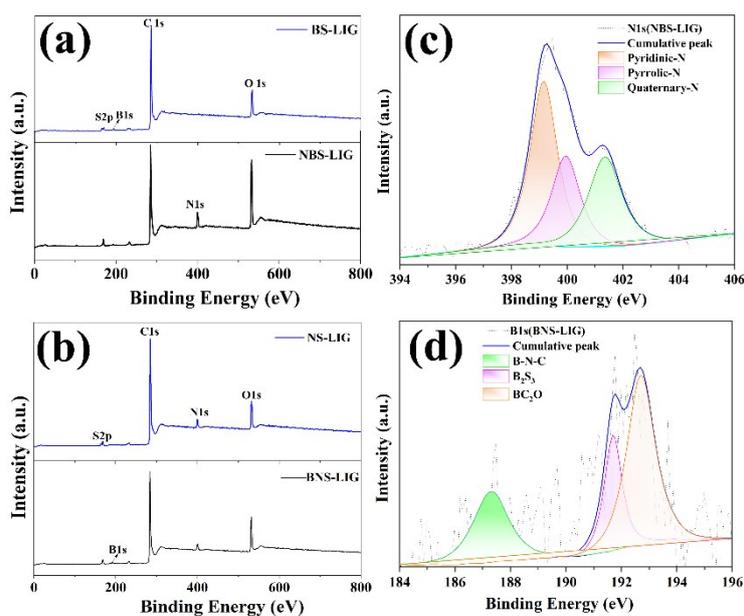


Fig. S7 (a) XPS survey scan spectra of BS-LIG and NBS-LIG, (c) XPS survey scan spectra of NS-LIG and BNS-LIG, High-resolution (b) N 1s spectra of NBS-LIG and (d) B1s spectra of BNS-LIG

Table S2. Elemental composition of carbon, oxygen, nitrogen, and boron elements present in BS-LIG, NBS-LIG, NS-LIG and BNS-LIG

| Sample (s) | Carbon (at.%) | Boron (at.%) | Nitrogen (at.%) | Sulfur (at.%) | Oxygen (at.%) |
|------------|---------------|--------------|-----------------|---------------|---------------|
| BS-LIG | 82.15 | 4.02 | 0 | 2.7 | 11.13 |
| NBS-LIG | 65.29 | 5.13 | 7.57 | 2.84 | 19.18 |
| NS-LIG | 81.59 | 0 | 5.03 | 2.68 | 10.7 |
| BNS-LIG | 74.4 | 4.29 | 4.55 | 2.88 | 13.87 |

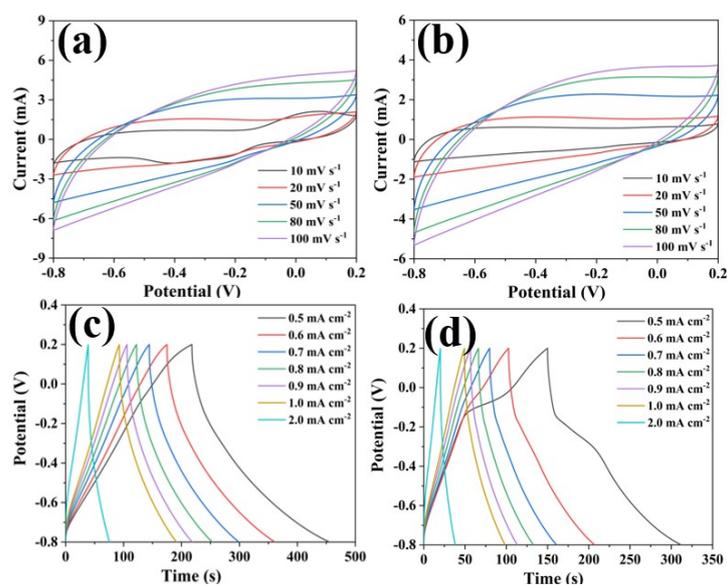


Fig. S8 CV curves of BNS-LIG (a), (NB)S-LIG (b) and GCD curves of BNS-LIG (c), (NB)S-LIG (d) at the laser power of 6 W

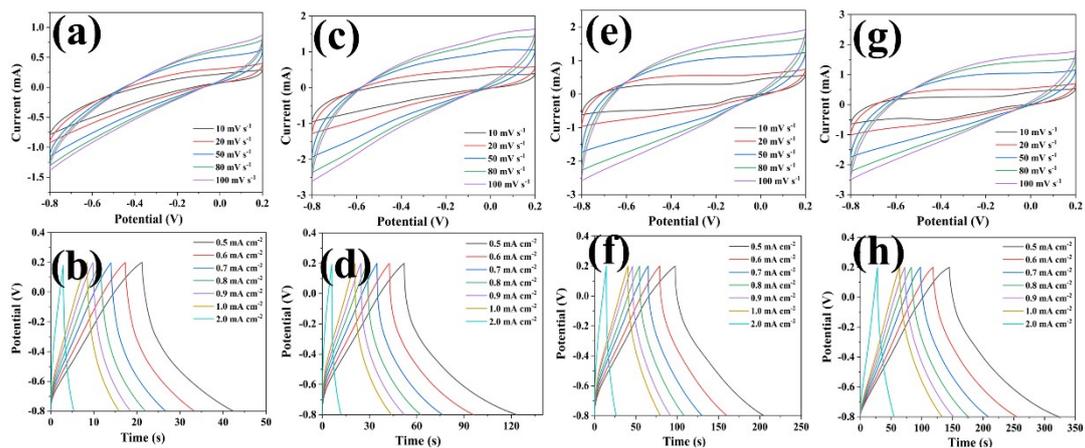


Fig. S9 CV curves of S-LIG-4W (a), (NB)S-LIG-4W (c), BNS-LIG-4W (e), NBS-LIG-4W (g), GCD curves of S-LIG-4W (b), (NB)S-LIG-4W (d), BNS-LIG-4W (f), NBS-LIG-4W (h) at the laser power of 4 W.

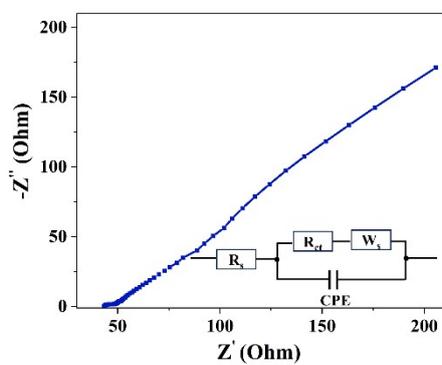


Fig. S10 EIS curves of NBS-LIG SC

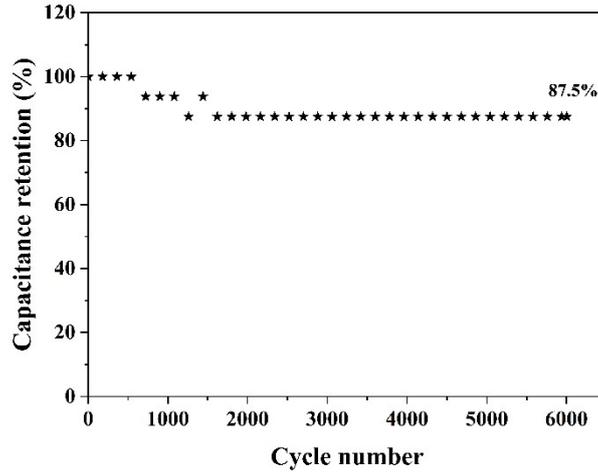


Fig. S11 Cycling stability test of NBS-LIG SC at the current of 1 mA cm⁻²

Table S3 A comparison of electrochemical performance of NBS-LIG SC fabricated in the present work with some of the previously reported undoped and doped LIG

| Electrode material(s) | Electrolyte | C _A (mF cm ⁻²) | The minimum current density (mA cm ⁻²) | Ref(s). |
|-----------------------|------------------------------------|---------------------------------------|--|-----------|
| NBS-LIG-SC | 2M KOH | 29.1 | 0.4 | This work |
| N-dLIG-SC | PVA-H ₂ SO ₄ | 20.8 | 0.05 | [1] |
| B-LIG | PVA-H ₂ SO ₄ | 16.5 | 0.05 | [2] |
| LIAG | PVA-H ₃ PO ₄ | 32.0 | 0.05 | [3] |
| LIG | 1 M H ₂ SO ₄ | ~3.9 | 0.2 | [4] |
| d-LIG | PVA-H ₂ SO ₄ | 8.0 | 0.1 | [5] |
| 5B-LIG | PVA-H ₂ SO ₄ | 16.5 | 0.05 | [6] |
| N-LIG | PVA-H ₂ SO ₄ | 19.8 | 0.05 | [7] |
| P-L LIG-P15 | PVA-H ₂ SO ₄ | 22 | 0.05 | [8] |
| LIG | H ₂ SO ₄ | 3.9 | 0.2 | [4] |
| LSG-P24 | PVA-H ₂ SO ₄ | 25.1 | 0.05 | [9] |
| Ph-ddm LIG | H ₂ SO ₄ | 22.2 | 0.2 | [10] |

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