

Supporting Information

Effective Removal of Methylene Blue from Water Using Magnetic Lignite-Based Composite Hydrogel Beads

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The swelling properties of PAM/SA/HA/Fe₃O₄@Lignite hydrogel beads

The swelling ratio S_e of the hydrogel beads can be determined by comparing the weights of the hydrogel beads before and after swelling, and can be calculated using the following formula:

$$S_e = \frac{M_e - M_0}{M_0} \times 100\% \quad \backslash * \text{MERGEFORMAT (S1)}$$

Here, $M_0(\text{g})$ represents the initial mass of the hydrogel microbeads, and $M_e(\text{g})$ represents the mass of the hydrogel microbeads after swelling.

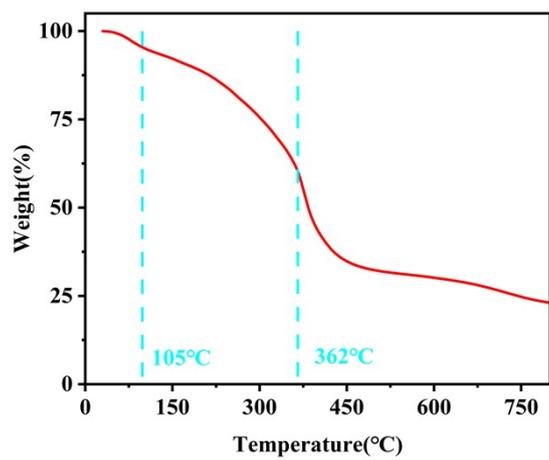


Fig. S1 The TGA curve of magnetic PAM/SA/HA/Fe₃O₄@Lignite hydrogel

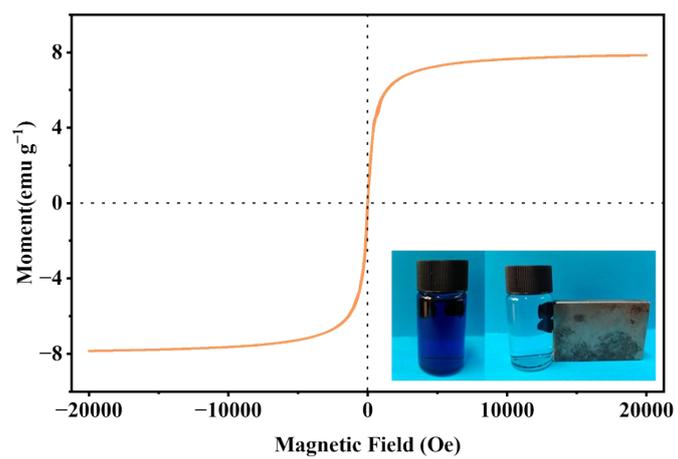


Fig . S2 Magnetization curve of PAM/SA/HA/Fe₃O₄@Lignite

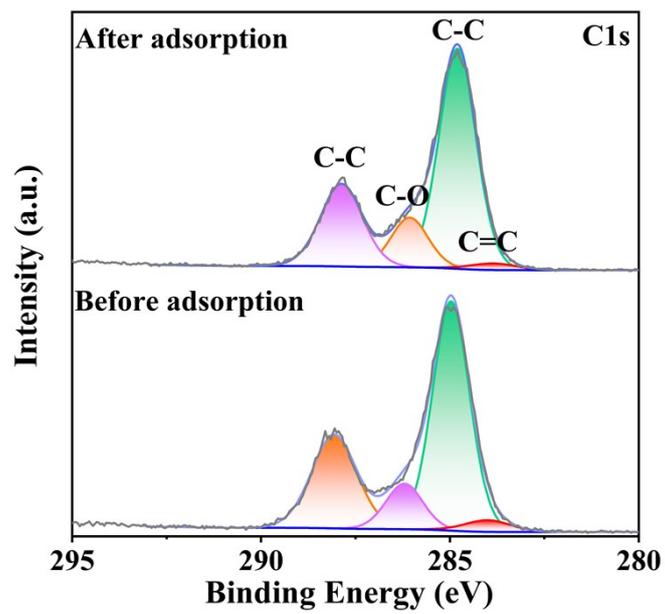


Fig . S3 The C1s spectra of PAM/SA/HA/Fe₃O₄@Lignite hydrogel beads before and after adsorption

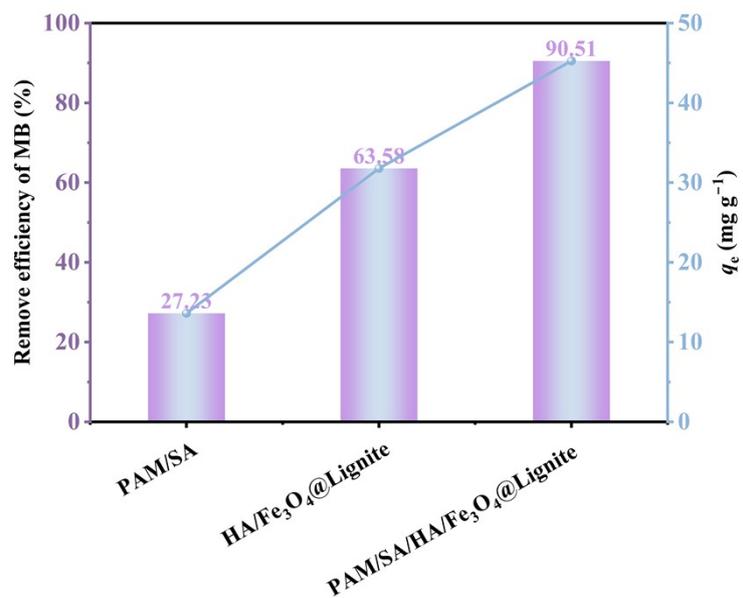


Fig. S4 Adsorption of MB by each component in PAM/SA/HA/Fe₃O₄@Lignite hydrogel beads

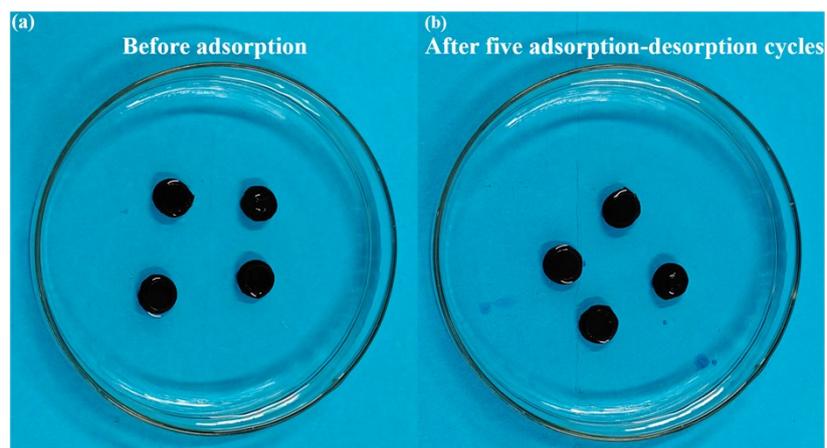


Figure. S5 (a) Photograph of PAM/SA/HA/Fe₃O₄@Lignite magnetic hydrogel prior to adsorption,(b) Photograph of PAM/SA/HA/ Fe₃O₄@ Lignite magnetic hydrogel after five adsorption-desorption cycles

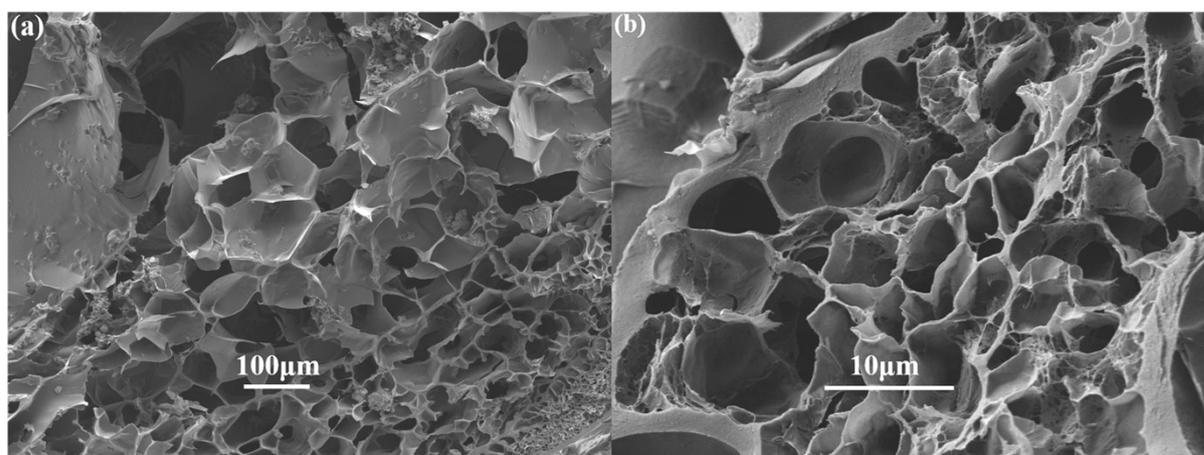


Figure. S6 SEM of PAM/SA/HA/ Fe₃O₄@ Lignite magnetic hydrogel after five adsorption-desorption cycles

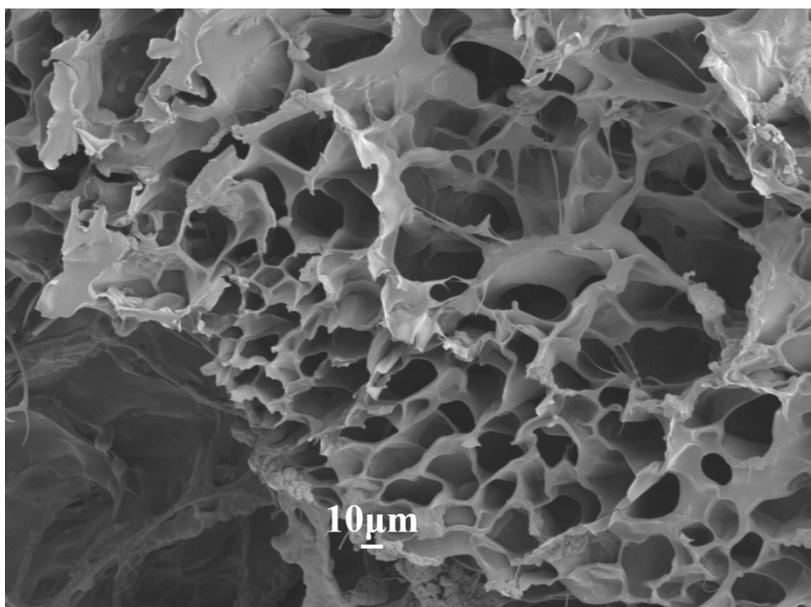


Fig. S7 SEM images of PAM/SA/HA/Fe₃O₄@Lignite hydrogel beads

Table S1. Fixed parameters under different experiments

Experiment Name	Fixed parameters
contact time	$m=0.20\text{g}, \text{pH}=7, V=100\text{mL}, C_0=50\text{mg L}^{-1}$ and 100mg L^{-1} .
initial dye concentration	$m=0.20\text{ g}, \text{pH}=7, V=100\text{ mL}$.
pH	$m=0.20\text{ g}, V=100\text{ mL}, C_0=100\text{ mg L}^{-1}$.
adsorbent dosage	$C_0=100\text{ mg L}^{-1}, V=100\text{ mL}, \text{pH}=7$.
temperature	$m=0.20\text{ g}, C_0=50\text{-}500\text{ mg L}^{-1}, V=100\text{ mL}, \text{pH}=7$.

Table S2. Parameters related to the D-R adsorption isotherm

Temperature	293K	298K	303K	308K	313K
q_d	120.582	124.604	129.132	134.116	139.599
$K_{ad}(\times 10^{-2})$	0.743	0.688	0.594	0.403	0.329
E_p	8.203	8.524	9.175	11.139	12.328
R^2	0.765	0.757	0.748	0.738	0.726

Table S3. Adsorption performance and capacity loss of PAM/SA/HA/Fe₃O₄@Lignite hydrogel beads after 5 cycles of adsorption

Number of cycles	1	2	3	4	5
$q_e(\text{mg g}^{-1})$	47.85	46.24	44.47	42.64	41.07
Remove efficiency of MB (%)	95.7	92.47	88.94	85.28	82.14
Capacity of loss (%)			13.56		