

Figure S1. EDS mapping of O (a); Al (b); Co (c); Ni (d) of the Ni_{0.8}Co_{0.15}Al_{0.05}(OH)₂ commercial precursor.

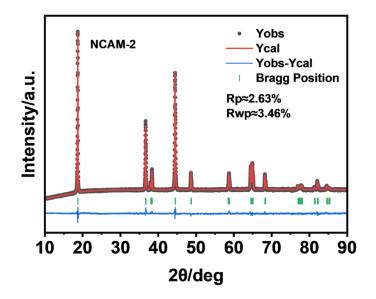


Figure S2. Refined XRD patterns of NCAM-2

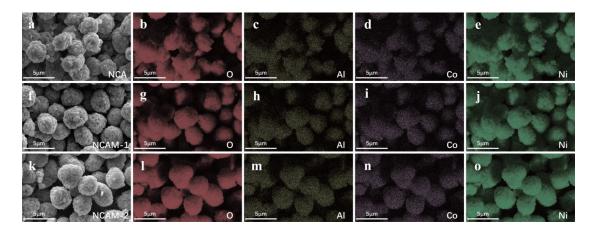


Figure S3. SEM images and EDS mapping of O, Al, Co, Ni of NCA (a-e), NCAM-1 (f-j) and NCAM-2 (k-o).

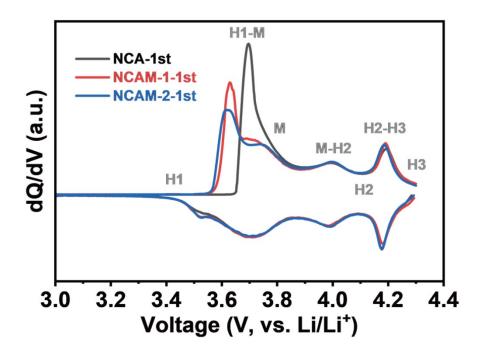


Figure S4. CV curves of NCA, NCAM-1 and NCAM-2 cathode materials, and their phase transitions.

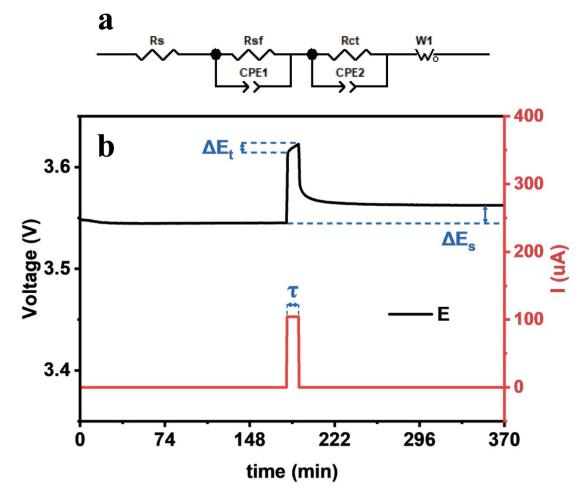


Figure S5. EIS equivalent fitting circuit (a); Single pulse of the GITT text (b).

The simplified formula of GITT are as follows:

$$D = \frac{4}{\pi \tau} \left(\frac{m V_M}{M S} \right)^2 \left(\frac{\Delta E_S}{\Delta E_t} \right)^2 \qquad (\tau \ll \frac{L^2}{D})$$

Figure S4b shows a single pulse of the GITT test, which τ represents the duration of the current pulse (600 s), m, V_M and M denotes the mass, the molar volume (202.3x10⁻⁷ m³·mol⁻¹) and the molar mass (97.61g·mol⁻¹) of the active material, respectively. S represents the electrode surface area (1.131 x 10⁻⁴ m²), ΔE_s indicates the open-circuit potential difference before and after the current pulse, while ΔE_t denotes the voltage variation during the current pulse.

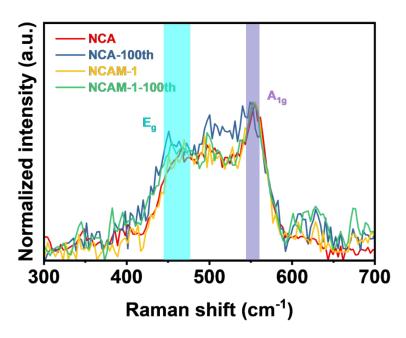


Figure S6. Raman spectra of NCA and NCAM-1 before and after 100 cycles of charge-discharge.

Table S1. Parameters of NCA, NCAM-1 and NCAM-2

Sample	a=b(Å)	c(Å)	c/a	$I_{(003)}/I_{(104)}$	Li+/Ni2+(%)
NCA	2.8685	14.1782	4.9427	1.20	4.35
NCAM-1	2.8691	14.1816	4.9429	1.60	2.23
NCAM-2	2.8693	14.1854	4.9439	1.36	3.64

Table S2. The $R_{sf} \ \text{and} \ R_{ct} \ \text{of NCA} \ \text{and NCAM-1}$

	Cycle number	$R_{sf}(\Omega)$	$R_{ct}(\Omega)$
NGA	1 st	15.66	93.38
NCA	100th	50.17	707.8
NCAM 1	1st	7.96	44.22
NCAM-1	100th	8.73	158.5

Table S3. The mean $D_{\mathrm{Li}^{+}}\, of\, NCA$ and NCAM-1

	Mean D _{Li+} of charge (cm ² s ⁻¹)	Mean D _{Li+} of discharge(cm ² s ⁻¹)
NCA	2.08062E-10	2.74127E-10
NCAM-1	3.10156E-10	3.51085E-10