

Magnetic hybrid sol-gel ionic network catalyst for direct alcohol esterification under solvent-free conditions

Maryam Faraji,^a Fariborz Mansouri,^{* b} Babak Karimi^{*a,c} and Hojatollah Vali^d

^aDepartment of Chemistry, Institute for Advanced Studies in Basic Sciences (IASBS), Prof. Sobouti Boulevard, Zanjan 45137-66731, Iran.

^bDepartment of Chemical Technologies, Iranian Research Organization for Science and Technology (IROST), Tehran, Iran

^cResearch Centre for Basic Sciences & Modern Technologies (RBST), Institute for Advanced Studies in Basic Sciences (IASBS), Zanjan 45137-66731, Iran

^d Department of Anatomy, Cell Biology and Facility for Electron Microscopy Research, McGill University, Montreal, Quebec H3A 2A7, Canada

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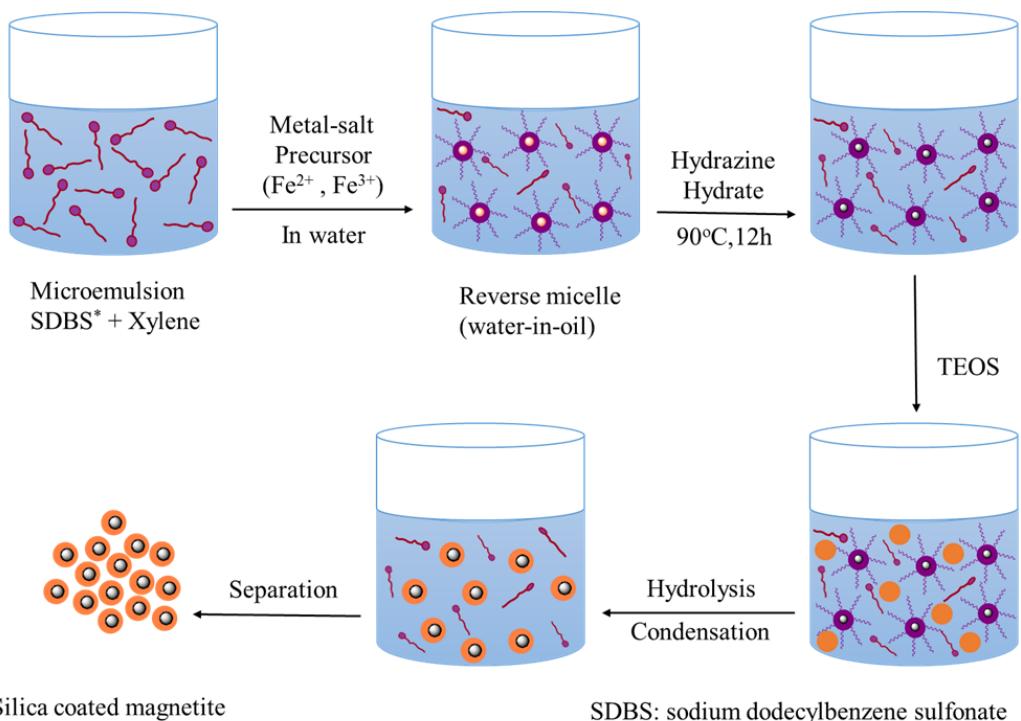


Figure S1: Microemulsion method to prepare $\text{Fe}_3\text{O}_4@\text{SiO}_2$ core-shell nanoparticles

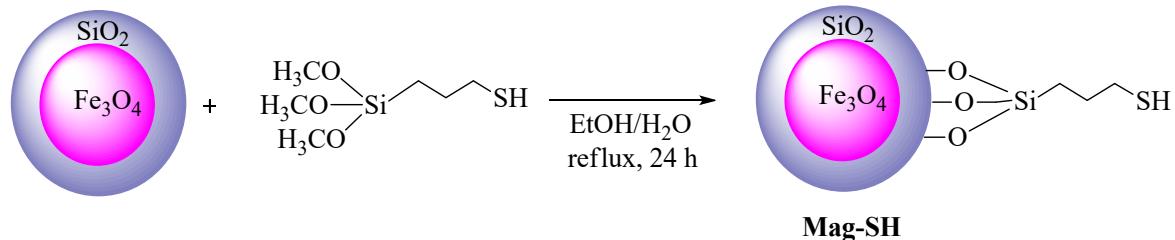


Figure S2: Stabilization of 3-mercaptopropyltrimethoxysilane on $\text{Fe}_3\text{O}_4@\text{SiO}_2$

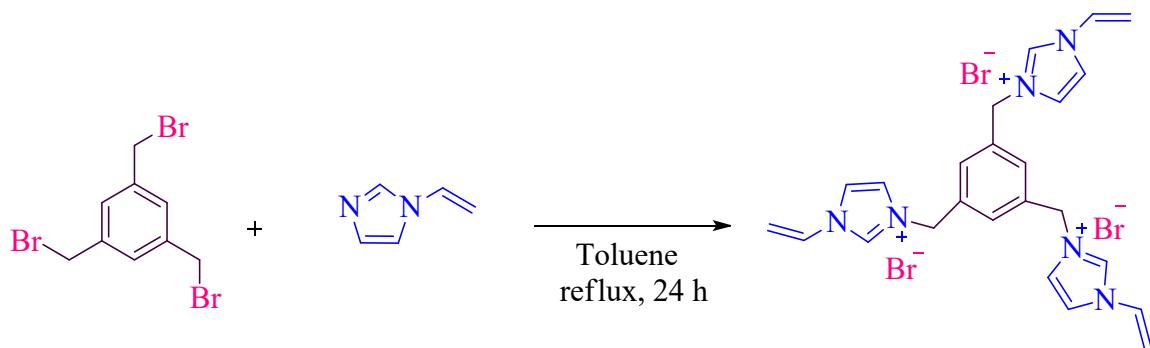


Figure S3: Preparation method of 1,3,5-tris (vinylimidazolemethyl)benzene bromide

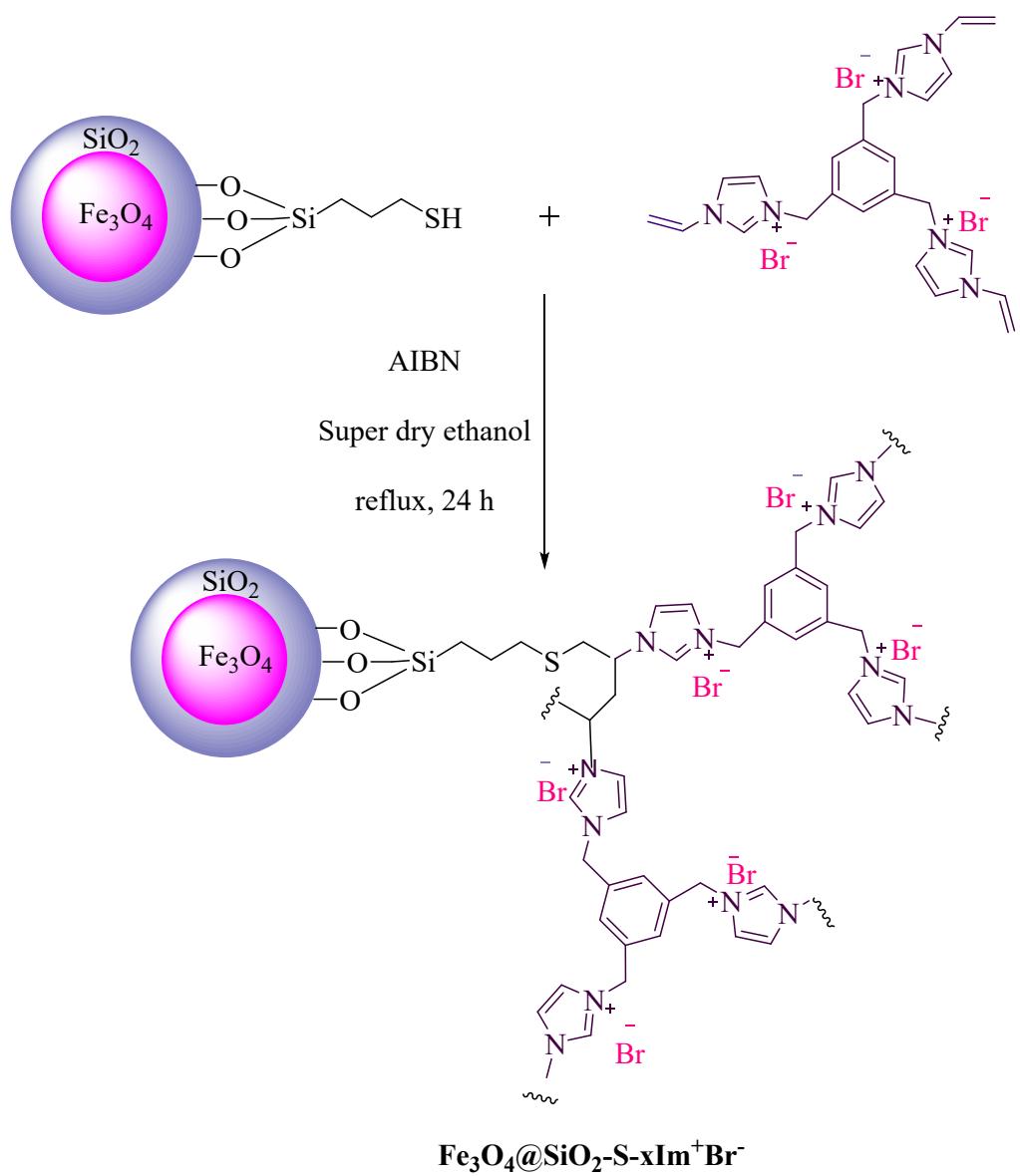


Figure S4: Immobilization of ionic liquid on $\text{Fe}_3\text{O}_4@\text{SiO}_2-\text{SH}$

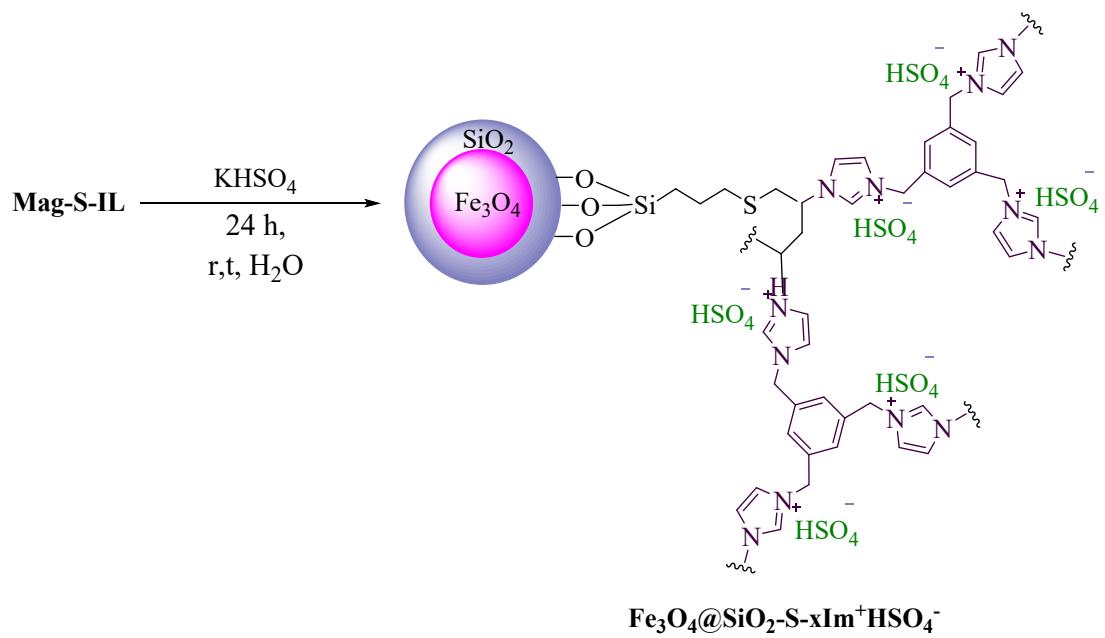


Figure S5: The method of exchanging hydrogen sulfate anion with bromide ion on $\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-S-}x\text{Im}^+\text{Br}^-$ magnetic support

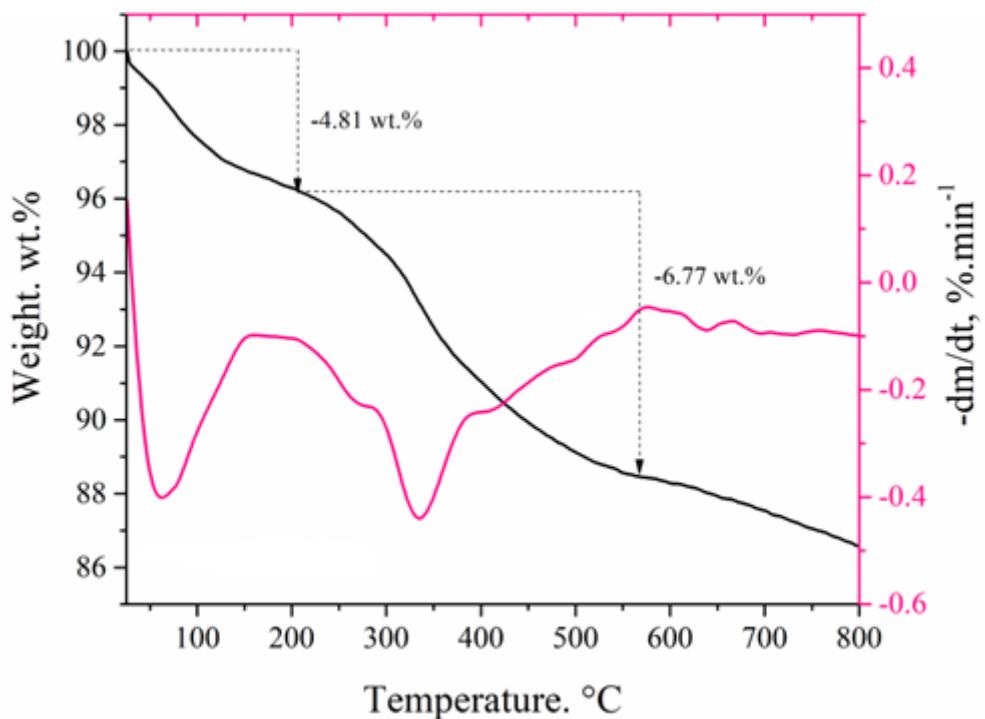


Figure S6: TG analysis of $\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-SH}$

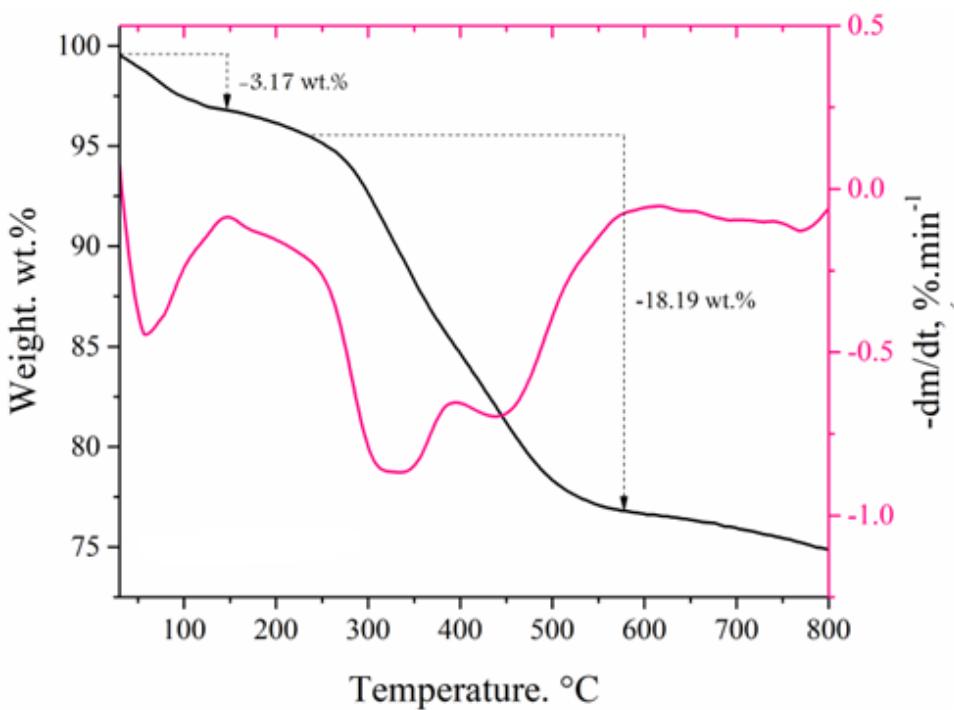


Figure S7: TG analysis of $\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-S-}x\text{Im}^+\text{Br}^-$

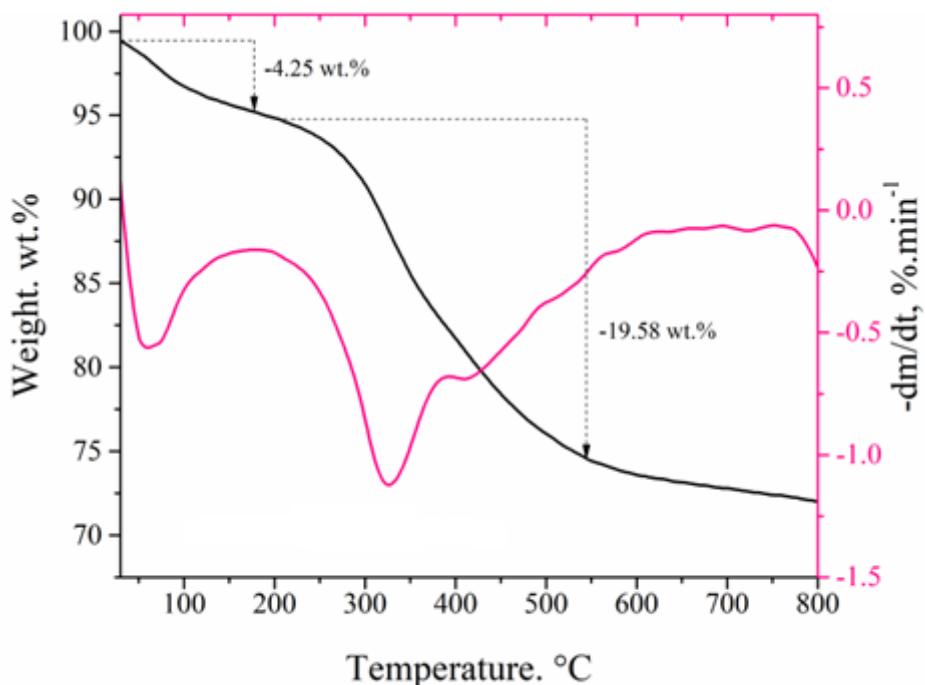


Figure S8 :TG analysis of $\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-S-}x\text{Im}^+\text{HSO}_4^-$

Table S1 :CHNS analysis of prepared material

Sample	S (%)	H (%)	N (%)	C (%)	Loading of organic
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					species
Fe ₃ O ₄ @SiO ₂ -SH	2.06	0.5	--	2.66	0.64 mmol/gr ^a
Fe ₃ O ₄ @SiO ₂ -S-xIm ⁺ Br ⁻	2.122	0.849	2.103	9.63	0.75 mmol/ gr ^b
Fe ₃ O ₄ @SiO ₂ -S-xIm ⁺ HSO ₄ ⁻	3.761	1.126	2.037	10.66	0.51 mmol/gr ^c

^a based on sulfur percentage of mercaptopropyltrimethoxysilane

^b based on nitrogen percentage of ionic liquid

^c based on sulfur percentage of hydrogen sulfate

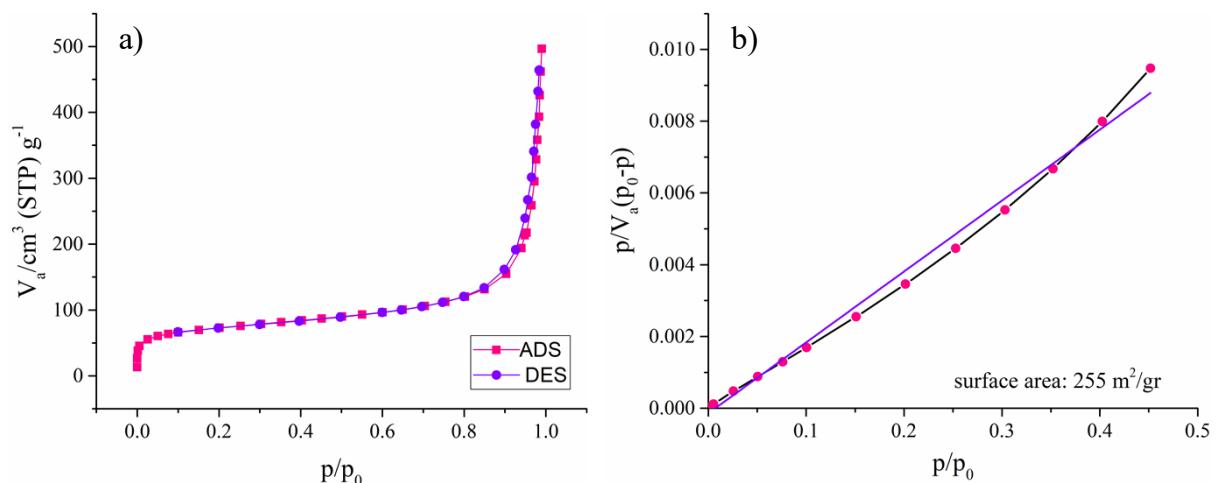


Figure S9 :Nitrogen adsorption-desorption (a, BET isotherm of Fe₃O₄@SiO₂

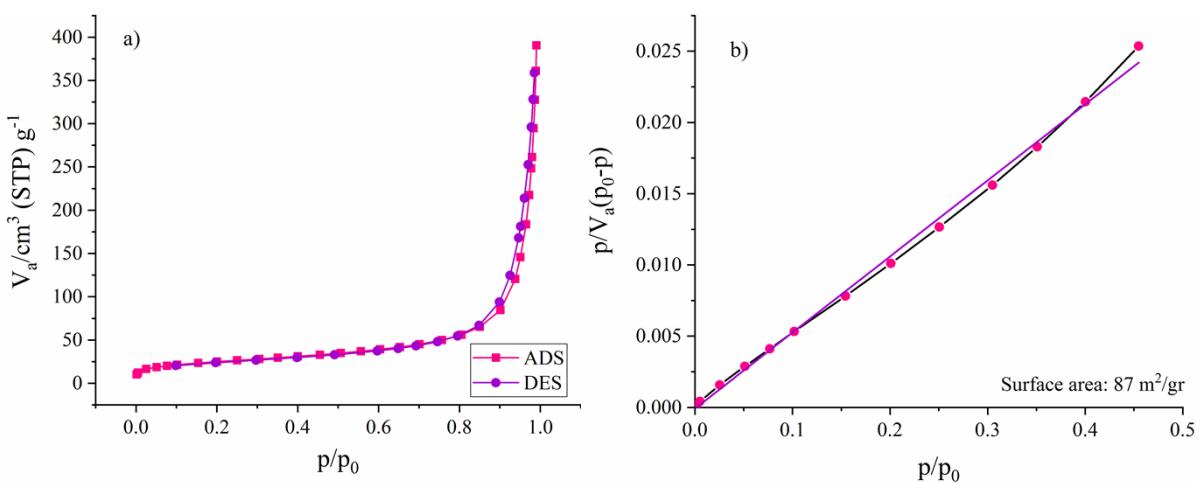


Figure S10 :Nitrogen adsorption-desorption (a, BET isotherm of Fe₃O₄@SiO₂-SH

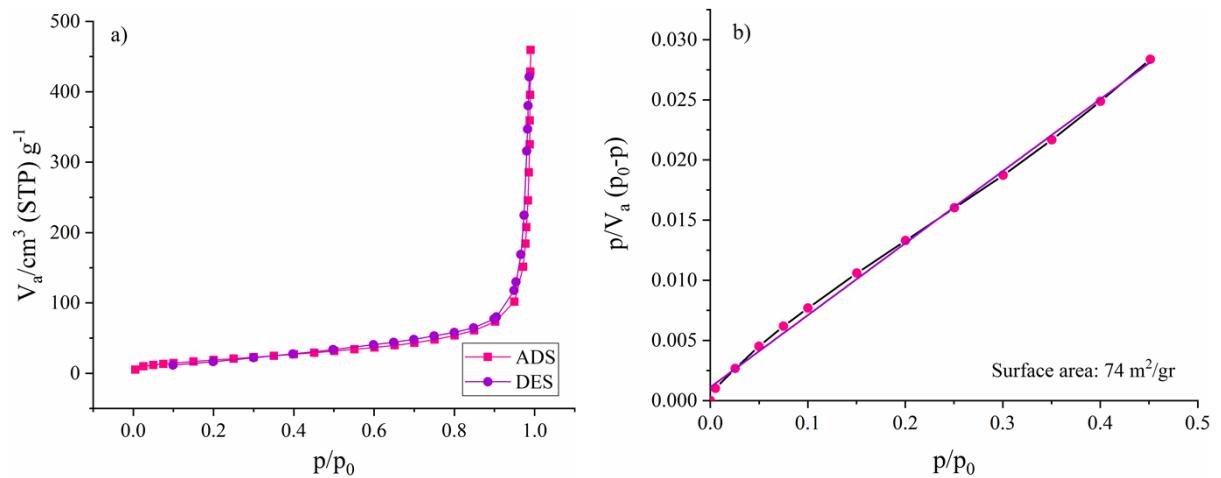


Figure S11:Nitrogen adsorption-desorption (a, BET isotherm of $\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-S-}x\text{Im}^+\text{Br}$

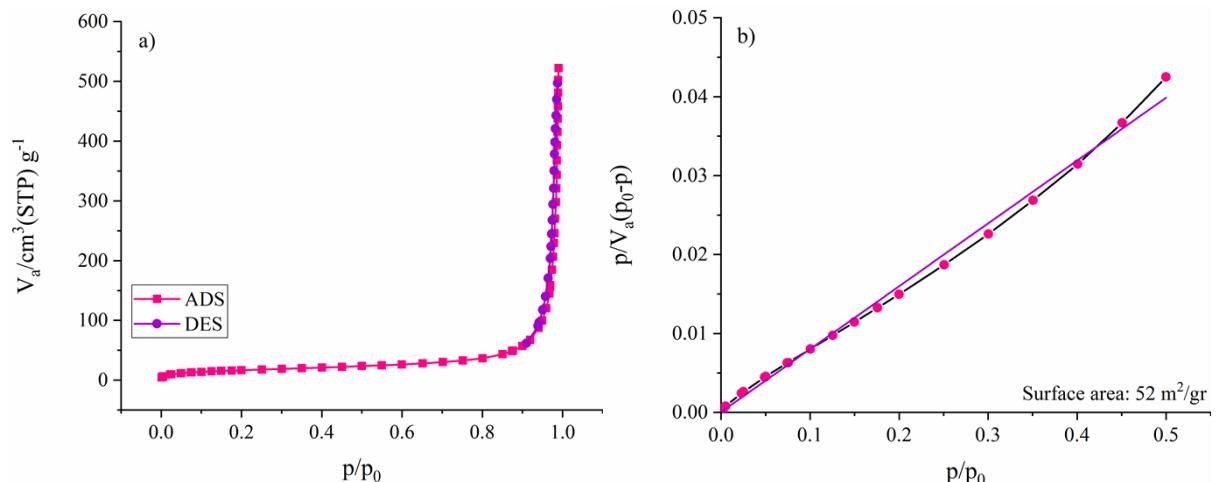


Figure S12 :Nitrogen adsorption-desorption (a, BET isotherm of $\text{Fe}_3\text{O}_4@\text{SiO}_2\text{-S-}x\text{Im}^+\text{HSO}_4^-$

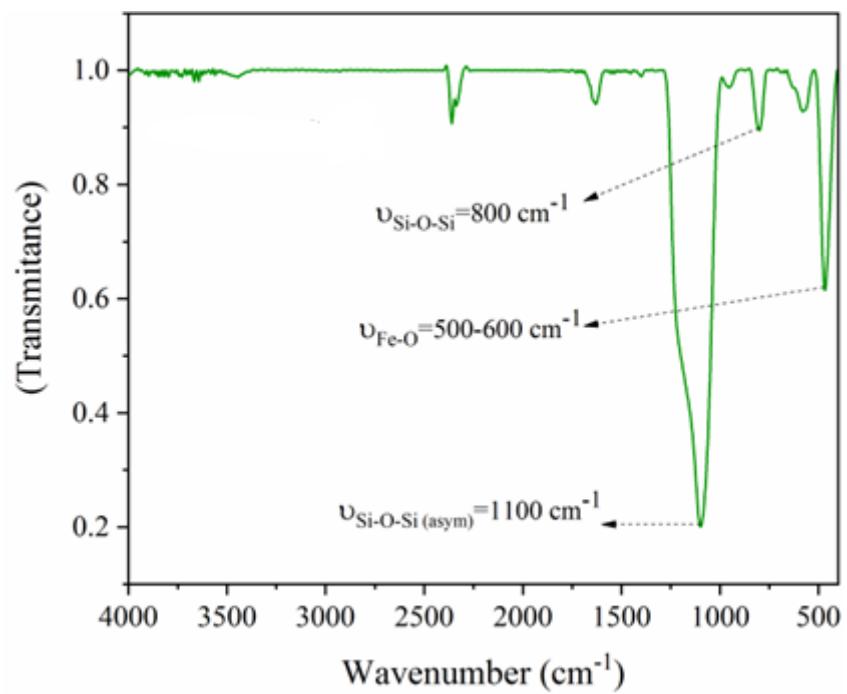


Figure S13 :FT-IR spectra for $\text{Fe}_3\text{O}_4@\text{SiO}_2$ core-shell nanoparticle

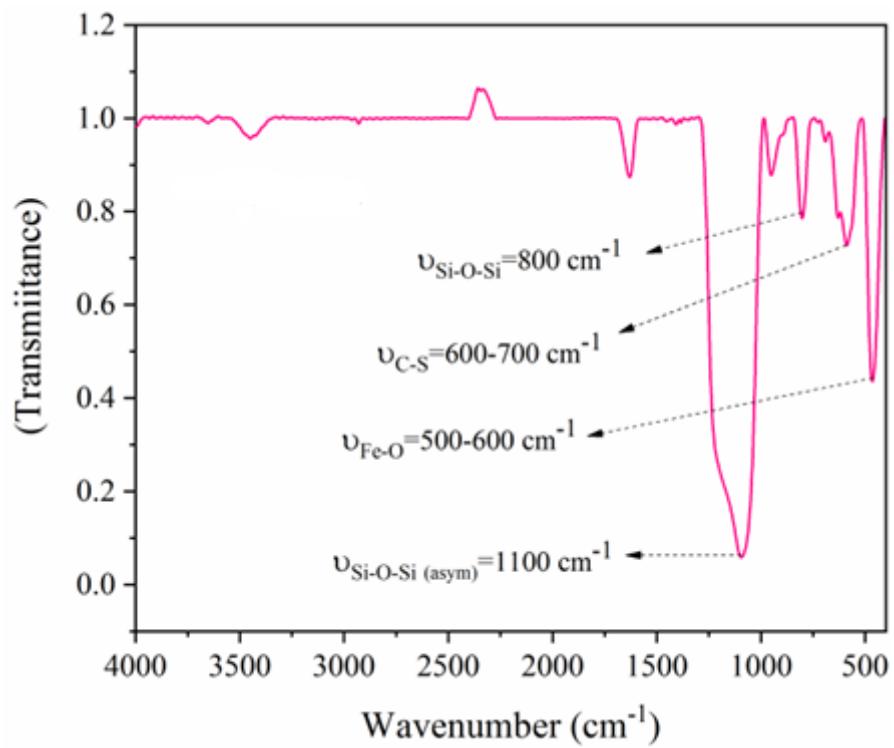


Figure S14 :FT-IR spectra for $\text{Fe}_3\text{O}_4@\text{SiO}_2-\text{SH}$

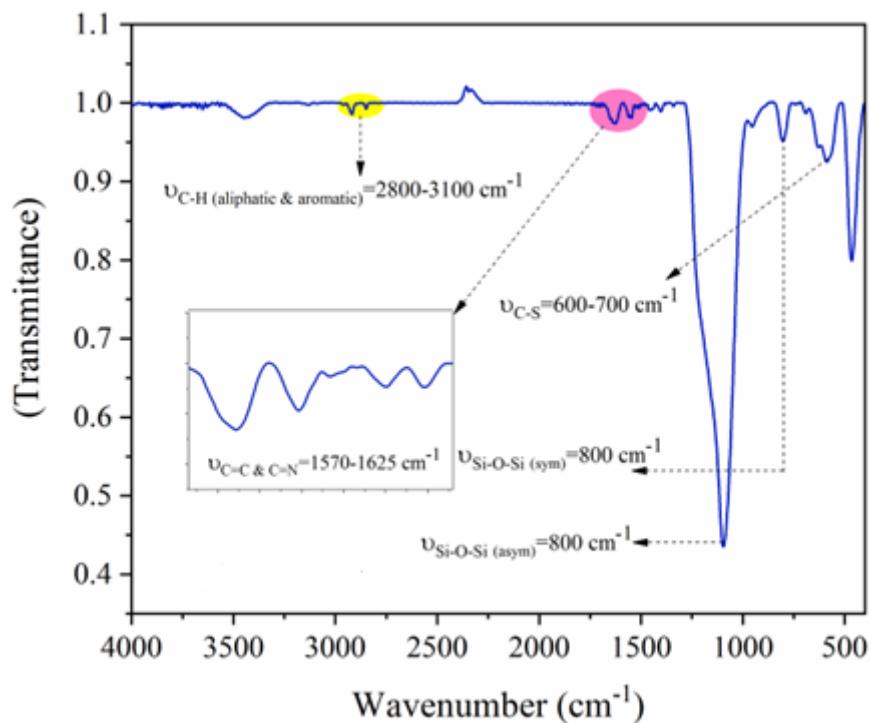


Figure S15 :FT-IR spectra for $Fe_3O_4@SiO_2\text{-}S\text{-}xIm^+\text{Br}$

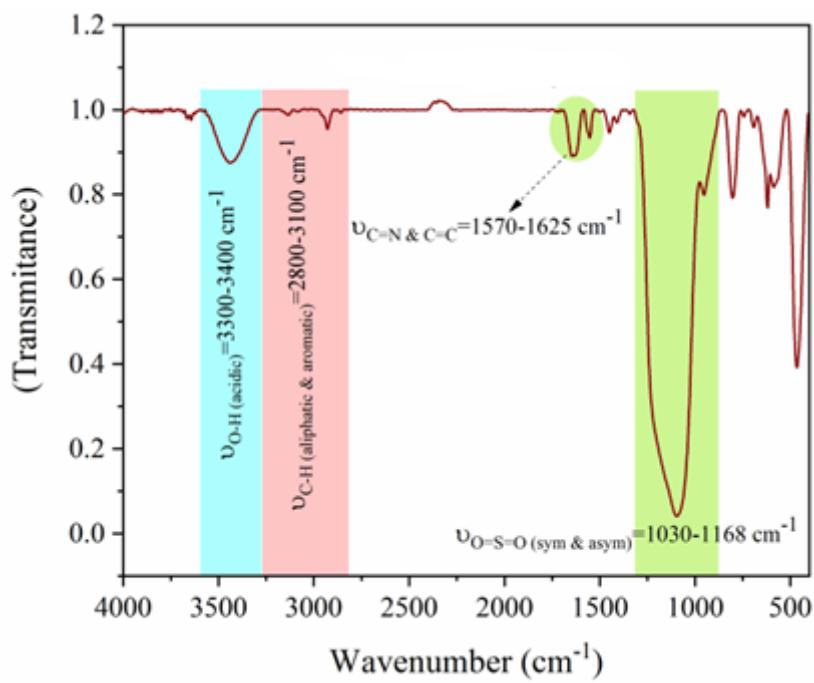


Figure S16 :FT-IR spectra for $Fe_3O_4@SiO_2\text{-}S\text{-}xIm^+\text{HSO}_4^-$

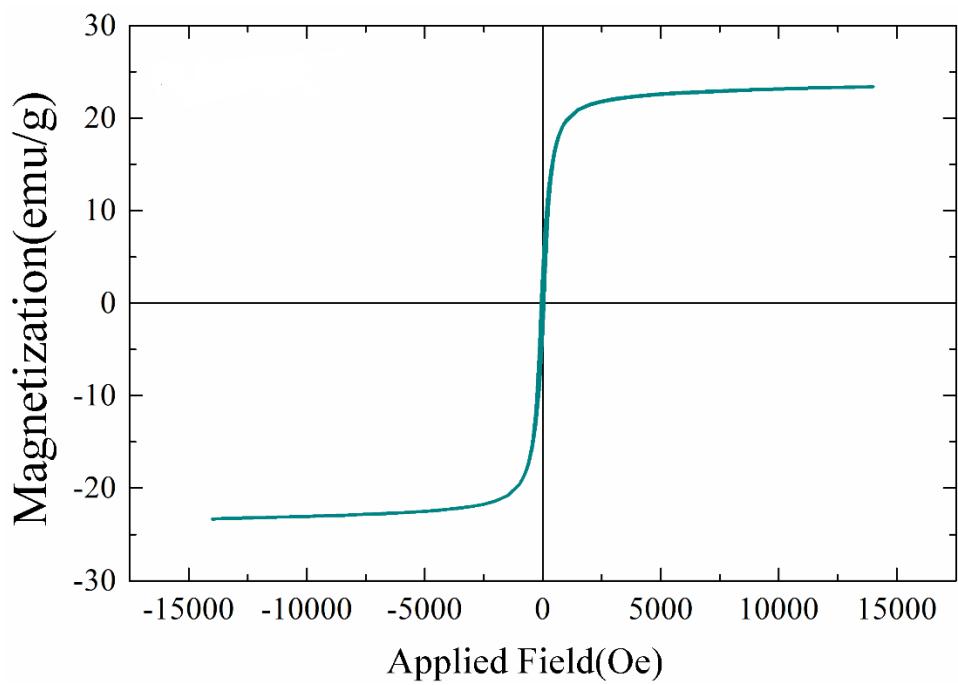


Figure S17 :The VSM curves of $\text{Fe}_3\text{O}_4@\text{SiO}_2$

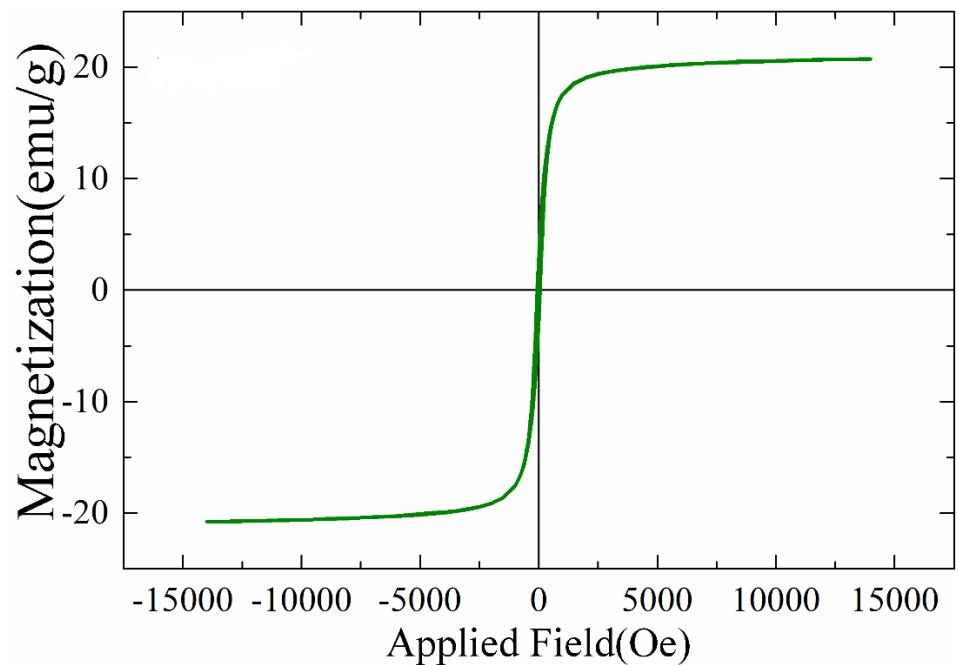


Figure S18 :The VSM curves of $\text{Fe}_3\text{O}_4@\text{SiO}_2-\text{SH}$

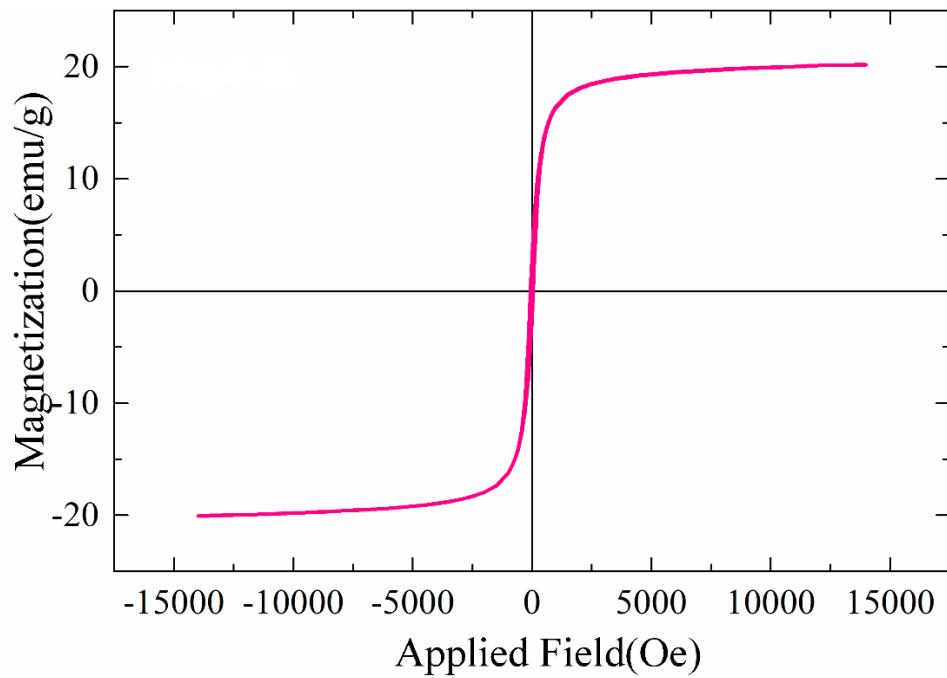


Figure S19 :The VSM curves of Fe_3O_4 @ SiO_2 -S- x Im^+Br^-

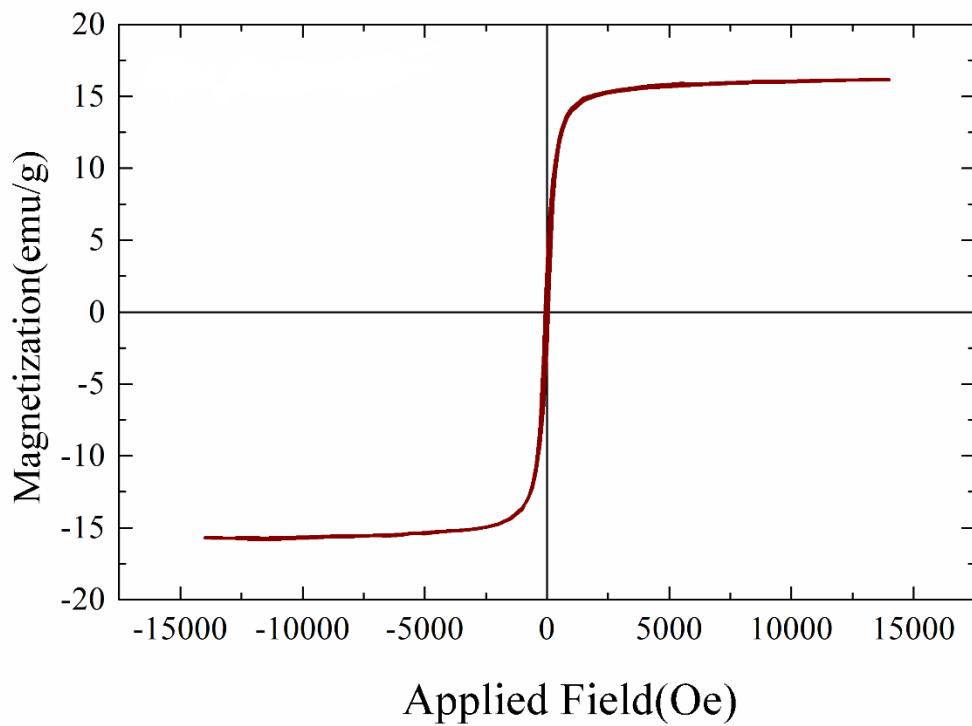


Figure S20 :The VSM curves of Fe_3O_4 @ SiO_2 -S- x $\text{Im}^+\text{HSO}_4^-$

Table S2 :investigation of catalytic performance of $Fe_3O_4@SiO_2$ -S-XIm⁺HSO₄⁻ in primary alcohols

1mmol

Entry	Catalyst (mol%)	Temp (°C)	Time (h)	Acetic acid (mmol)	Yield (%)
1	5	45	10	2.5	15
2	5	45	20	2.5	29
3	5	45	40	2.5	76
4	1	45	40	2.5	27
5	1	65	40	2.5	76
6	1	75	40	2.5	98
7	0.5	75	40	2.5	79
8	0.5	85	40	2.5	100
9	0.5	85	5	2.5	53
10	0.5	85	10	2.5	55
11	0.5	85	15	2.5	75
12	0.5	85	20	2.5	83
13	0.5	85	25	2.5	98
14	0.5	85	30	2.5	100
15	0.2	85	1	2.5	12
16	0.2	85	2	2.5	16
17	0.2	85	3	2.5	26
18	0.2	85	4	2.5	32
19	0.2	85	5	2.5	35
20	0.2	85	8	2.5	44
21	0.2	85	10	2.5	66
22	0.2	85	12	2.5	74
23	0.2	85	15	2.5	79
24	0.2	85	20	2.5	82
25	0.2	85	23	2.5	86
26	0.2	85	25	2.5	87
27	0.2	85	30	2.5	89
28	0.2	85	35	2.5	94

29	0.2	85	40	2.5	100
30	0.5	85	40	1.5	63
31	0.2	85	40	1.5	65
32	0.5	85	10	5	86
33	0.5	85	15	5	100
34	0.5	85	20	5	100
35	0.5	85	25	5	100
36	0.2	85	10	5	94
37	0.2	85	15	5	100
38	0.2	85	20	5	100
39	0.2	85	25	5	100
40	0.1	85	15	5	98
41	0.1	85	24	5	100

Table S3: investigation of catalytic performance of $Fe_3O_4@SiO_2-S-XIm^+HSO_4^-$ in secondary alcohols

Entry	Catalyst (mol%)	Time (h)	Acetic acid (mmol)	Yield (%)	
1	0.1	15	5	55	
2	0.2	15	5	57	
3	0.2	24	5	63	
4	0.3	15	5	52	
5	0.3	20	5	60	
6	0.3	24	5	61	
7	0.2	15	7	63	
8	0.2	20	7	68	
9	0.2	24	7	73	
10	0.1	15	7	69	
11	0.1	24	7	90	
12	0.1	15	10	75	
13	0.1	24	10	90	

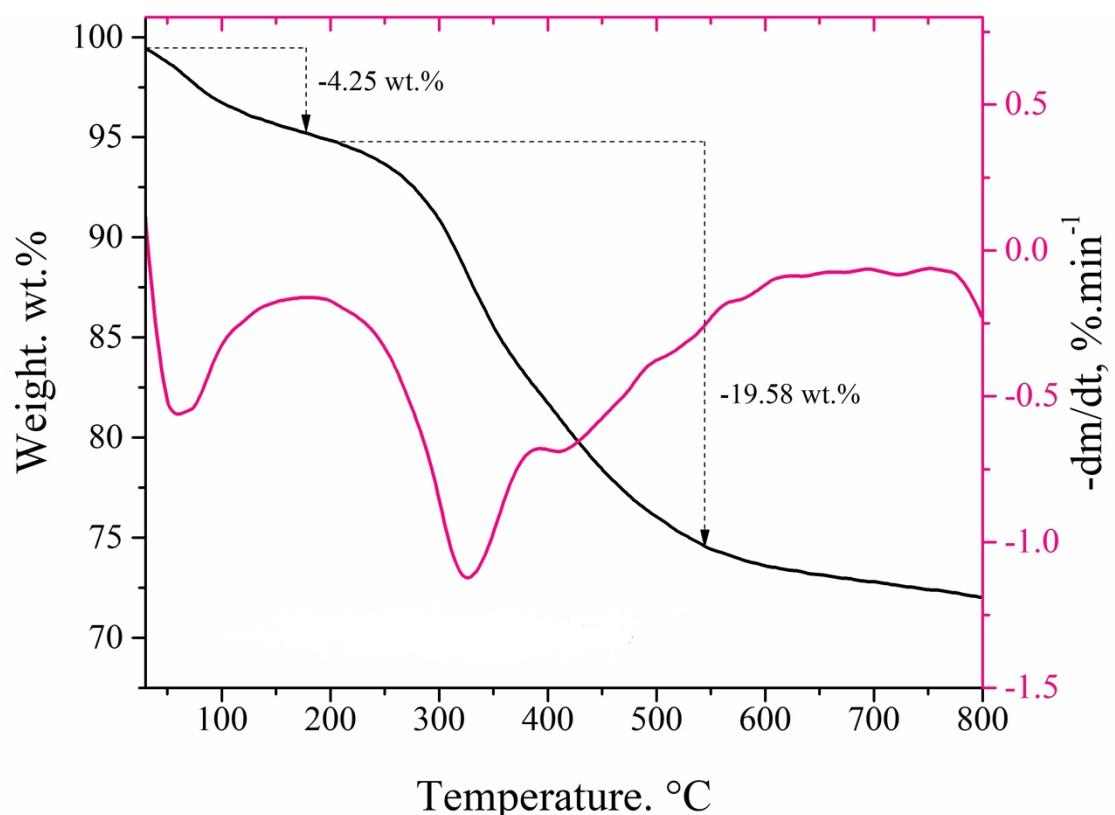


Figure S21: TG analysis of Re- $\text{Fe}_3\text{O}_4@\text{SiO}_2$ -S-xIm $^+$ HSO $_4^-$

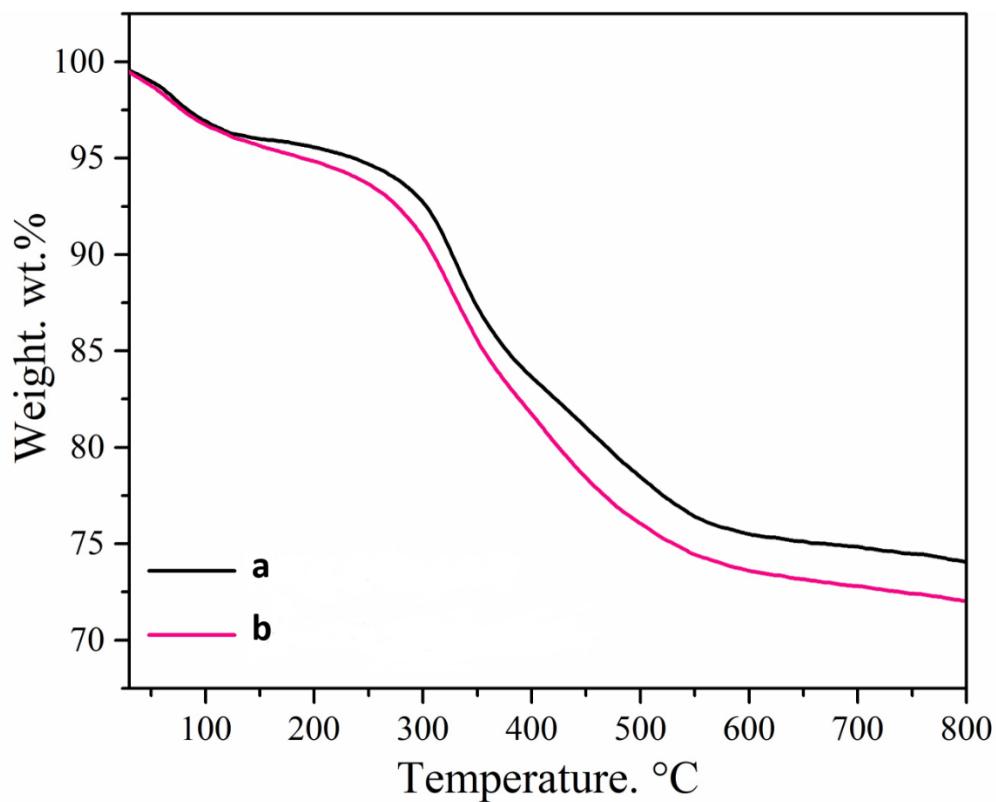


Figure S22: Comparison of TG analysis of $Fe_3O_4@SiO_2-S-xIm^+HSO_4^-$ (a) and $Re-Fe_3O_4@SiO_2-S-xIm^+HSO_4^-$ (b)

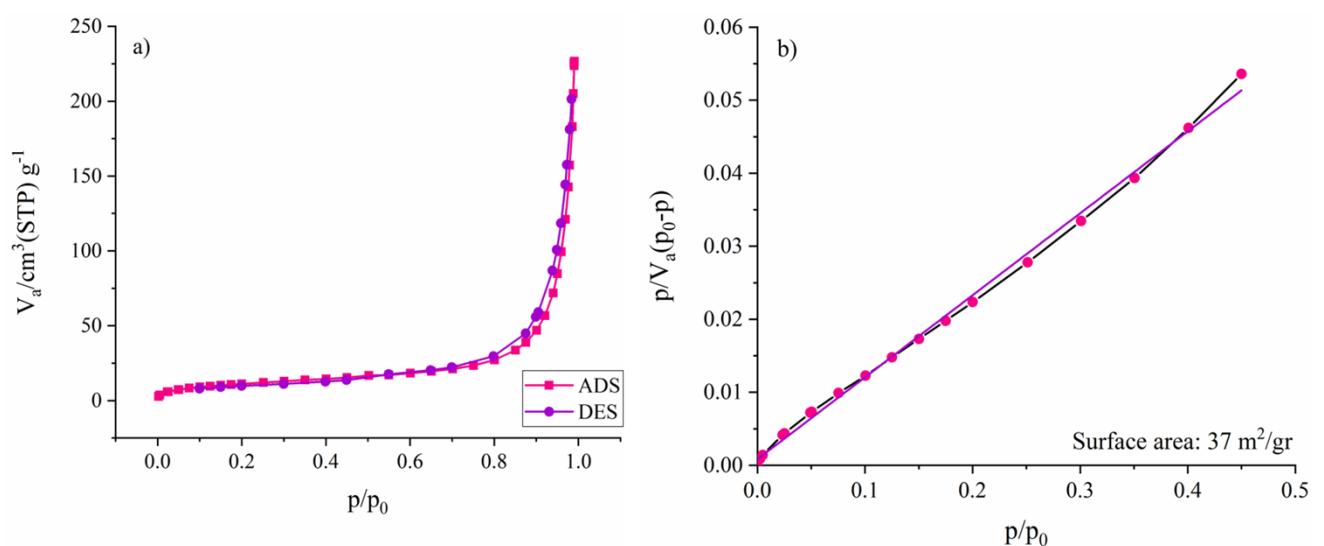


Figure S23: Nitrogen adsorption-desorption (a, BET isotherm of $Re-Fe_3O_4@SiO_2-S-xIm^+HSO_4^-$

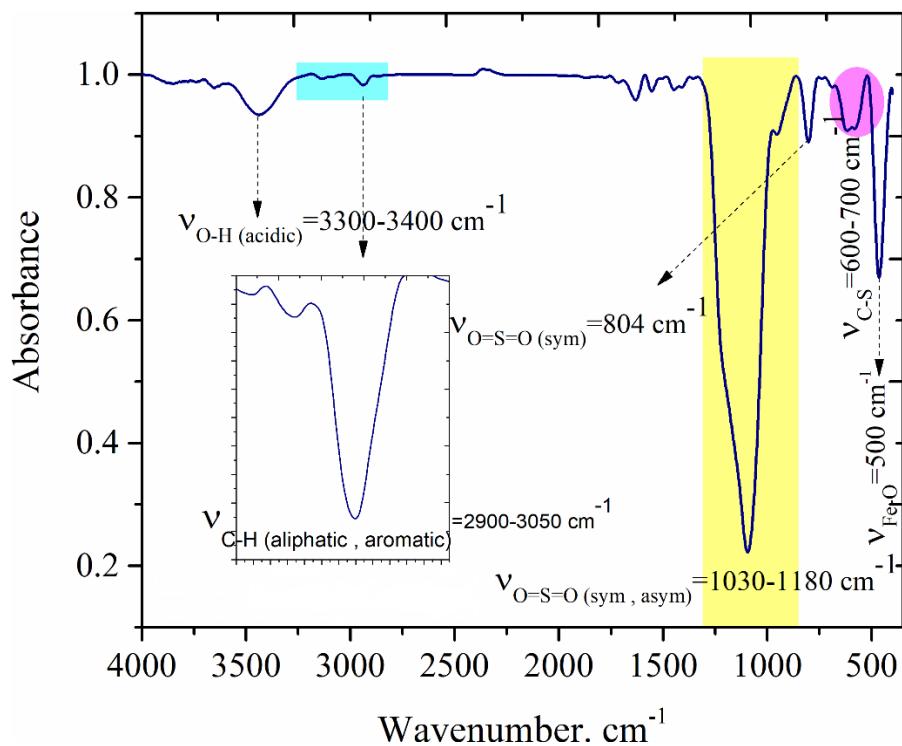


Figure S24: FT-IR spectra for $\text{Re}-\text{Fe}_3\text{O}_4@\text{SiO}_2-\text{S}-x\text{Im}^+\text{HSO}_4^-$

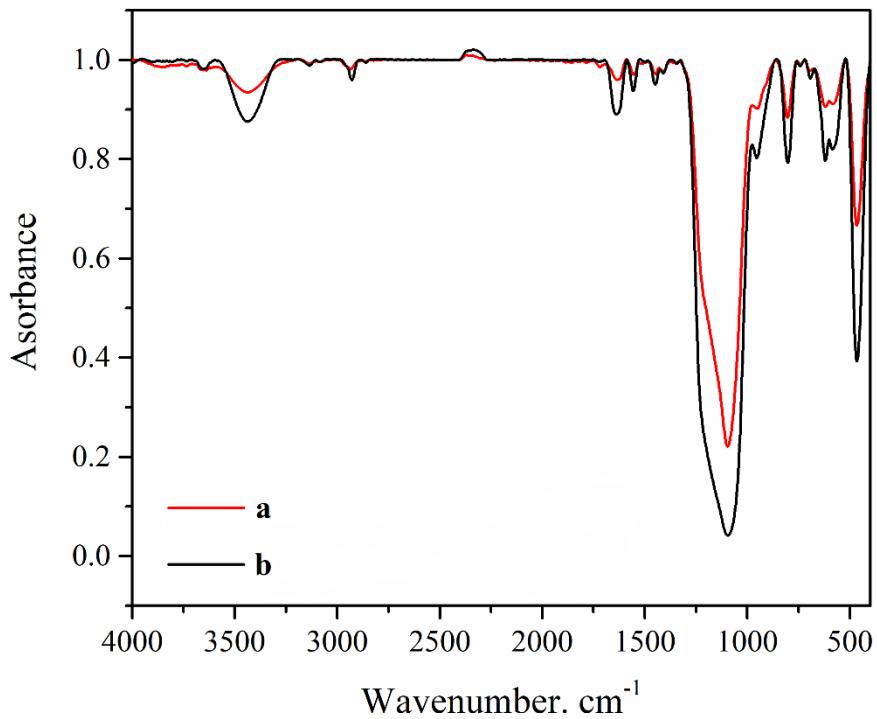


Figure S25: Competition FT-IR spectra of $\text{Re}-\text{Fe}_3\text{O}_4@\text{SiO}_2-\text{S}-x\text{Im}^+\text{HSO}_4^-$ (a) with $\text{Fe}_3\text{O}_4@\text{SiO}_2-\text{S}-x\text{Im}^+\text{HSO}_4^-$ (b)

Table S4: CHNS analysis of fresh catalyst and 10 turn reused catalyst

Sample	S (%)	H (%)	N (%)	C (%)	Loading of acidic group
Fe ₃ O ₄ @SiO ₂ -S-xIm ⁺ HSO ₄ ⁻	3.761	1.126	2.037	10.66	0.51 mmol/gr
Re- Fe ₃ O ₄ @SiO ₂ -S-xIm ⁺ HSO ₄ ⁻	3.438	1.251	1.993	11.21	0.41 mmol/gr

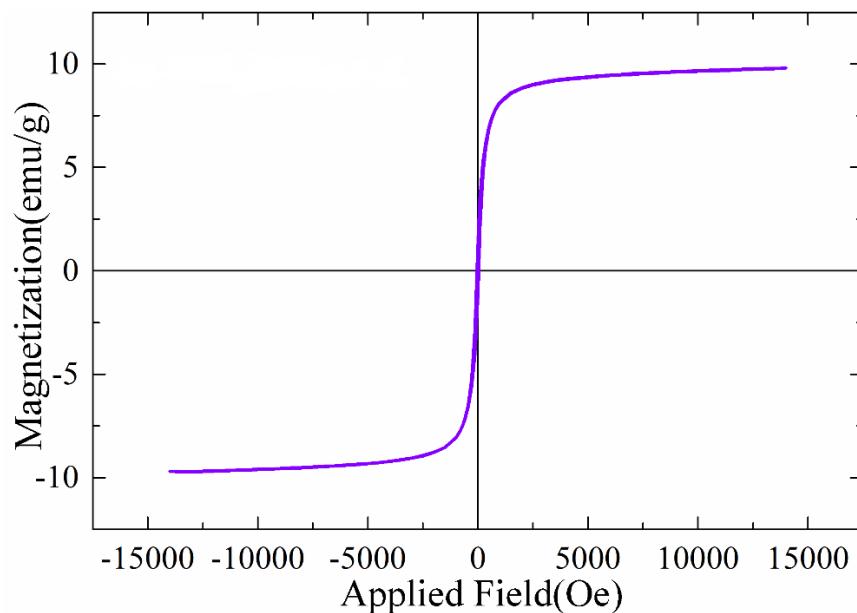


Figure S26: The VSM curves of Re-Fe₃O₄@SiO₂-S-xIm⁺HSO₄⁻

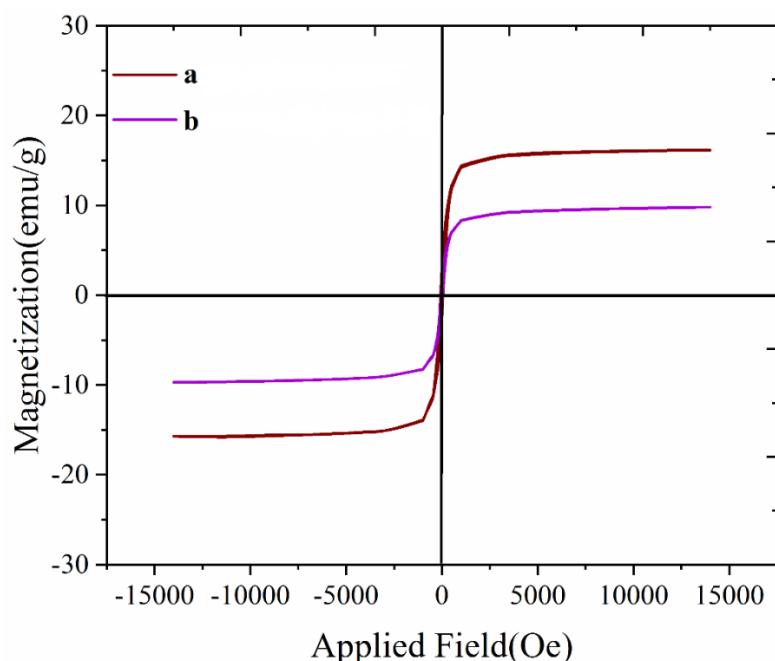
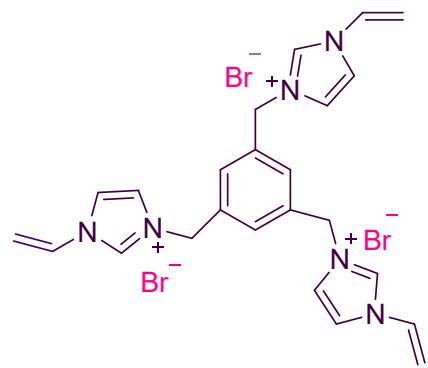


Figure S27: Competition VSM curves of Fe₃O₄@SiO₂-S-xIm⁺HSO₄⁻ (a) and Re-Fe₃O₄@SiO₂-S-xIm⁺HSO₄⁻ (b)



White powder, ^1H NMR (400MHz, DMSO) δ_{H} = 9.90 (s, 1H), 8.33 (s, 1H), 8.07 (s, 1H), 7.72 (s, 1H), 7.41 (dd, 1H), 6.06 (d, 1H), 5.56 (s, 2H), 5.46 (d.d, 1H), 2.52 (s, 2H); ^{13}C NMR (101 MHz, DMSO) $\delta_{\text{c}} = 136.21, 129.85, 129.33, 123.90, 119.88, 109.44, 52.07, 40.00$.

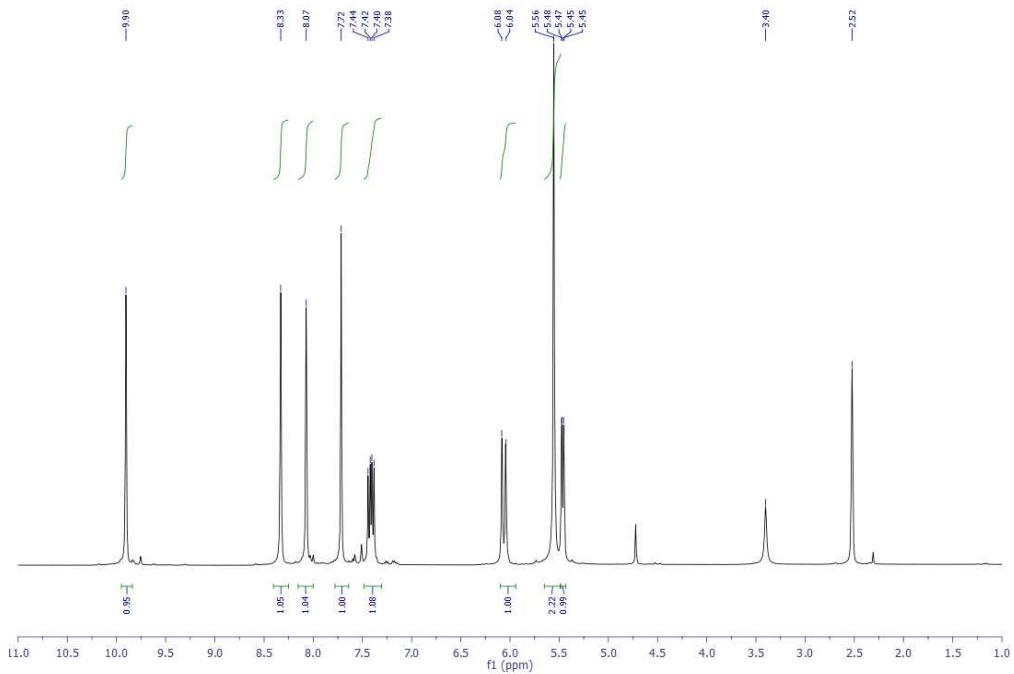


Figure S28: ^1H -NMR spectrum (400 MHz, DMSO- d_6) of 1,3,5-tris(vinylimidazolemethyl)benzene bromide ionic liquid

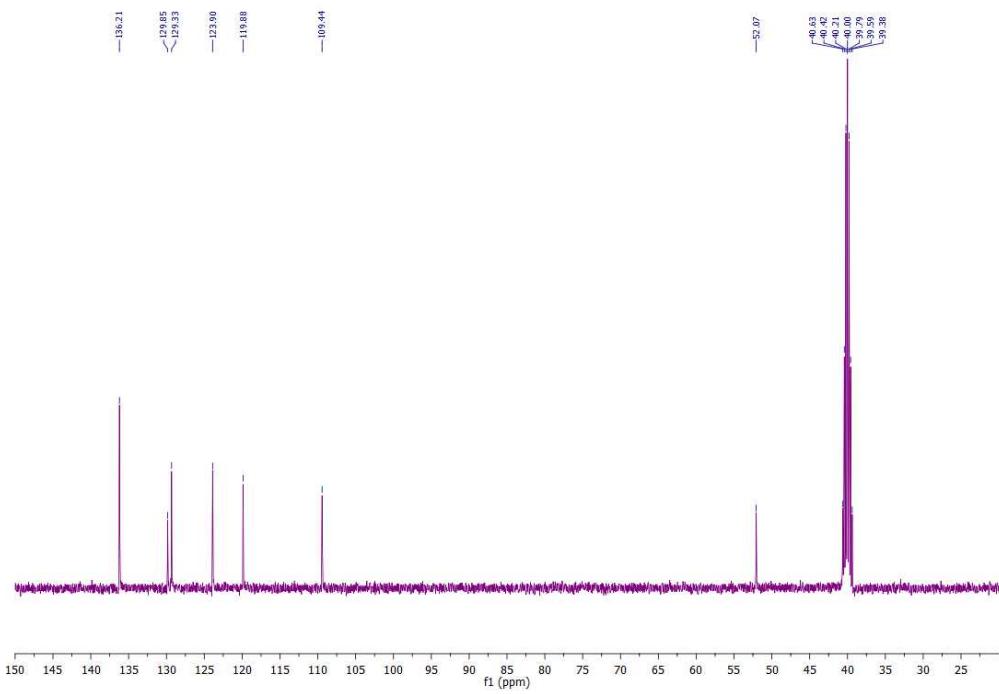
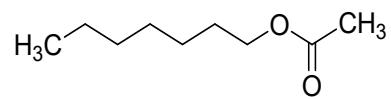


Figure S29: ^{13}C -NMR spectrum (100 MHz, $\text{DMSO}-d_6$) of 1,3,5-tris(vinylimidazolemethyl)benzene bromide ionic liquid



^1H NMR (400 MHz; CDCl_3): $\delta_{\text{H}} = 4.09$ (t, 2H), $\delta_{\text{H}} = 2.04$ (d, 3H), $\delta_{\text{H}} = 1.62$ (s, 2H), $\delta_{\text{H}} = 1.30$ (d, 6H), $\delta_{\text{H}} = 0.88$ (s, 3H); ^{13}C NMR (100 MHz; CDCl_3): $\delta_{\text{C}} = 171.17, 64.61, 32.70, 28.90, 28.59, 25.85, 25.55, 20.96, 14.02$.

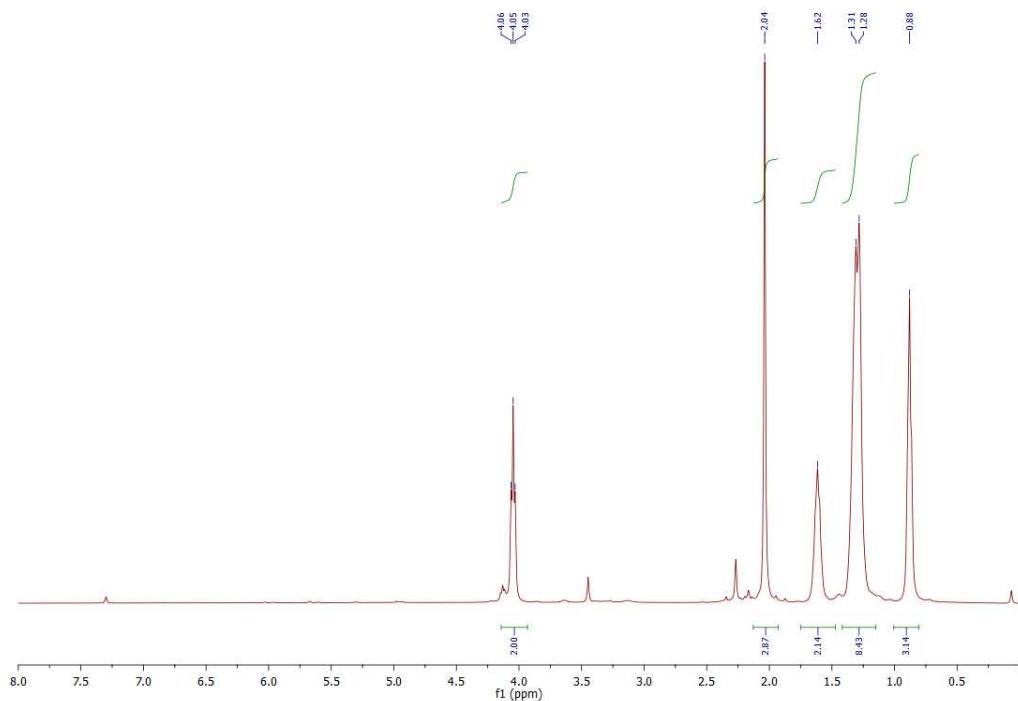


Figure S30: ^1H -NMR spectrum (400 MHz, CDCl_3) of heptyl acetate

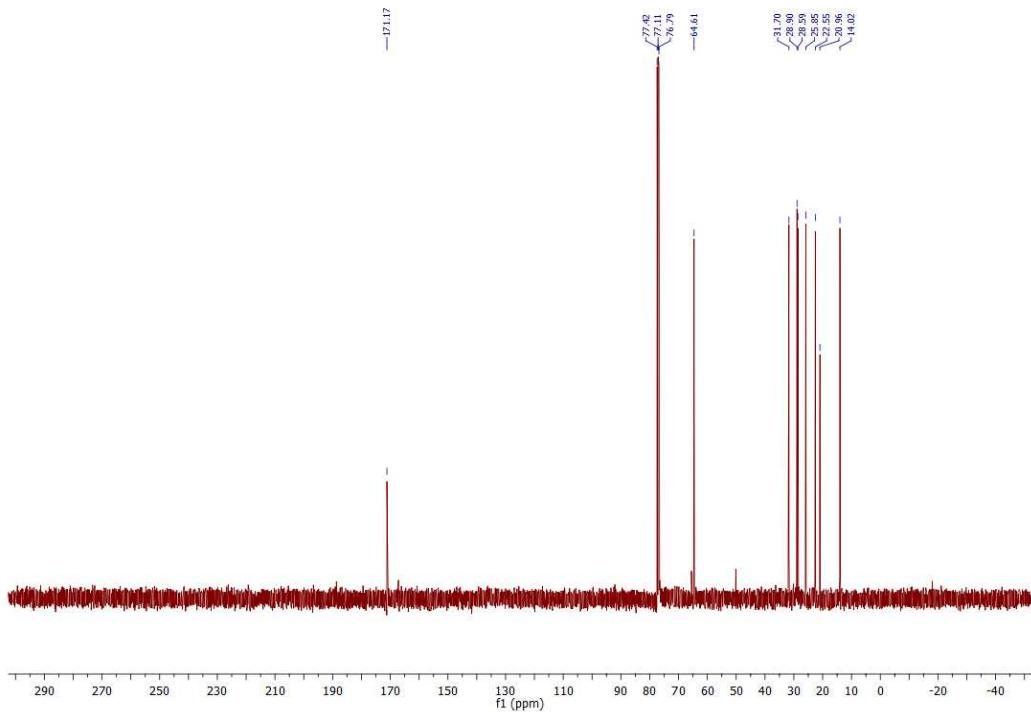
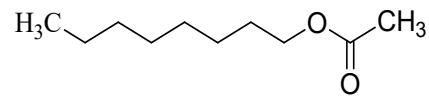


Figure S31: ^{13}C -NMR spectrum (100 MHz, CDCl_3) of heptyl acetate



^1H NMR (400 MHz; CDCl_3): $\delta_{\text{H}} = 4.06$ (t, 2H), $\delta_{\text{H}} = 2.01$ (s, 3H), $\delta_{\text{H}} = 1.60$ (m, 2H), $\delta_{\text{H}} = 1.25$ (m, 2H), $\delta_{\text{H}} = 0.88$ (t, 3H); ^{13}C NMR (100 MHz; CDCl_3): $\delta_{\text{C}} = 170.83$, 64.59, 60.31, 31.73, 28.98, 28.41, 25.86, 22.58, 20.91, 14.30.

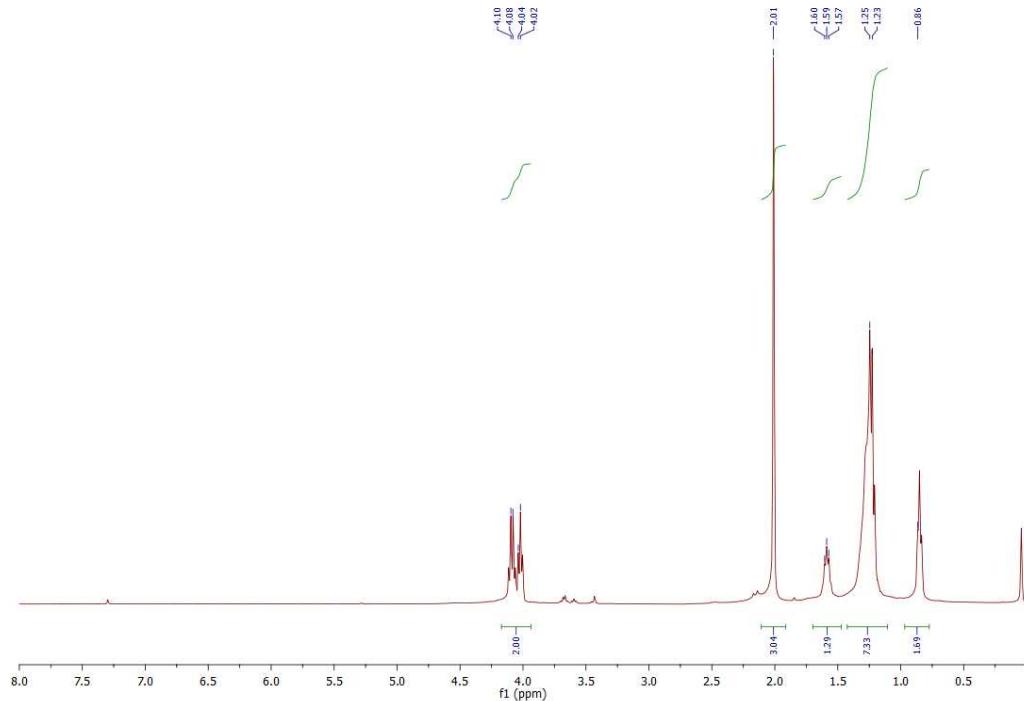


Figure S32: ^1H -NMR spectrum (400 MHz, CDCl_3) of octyl acetate

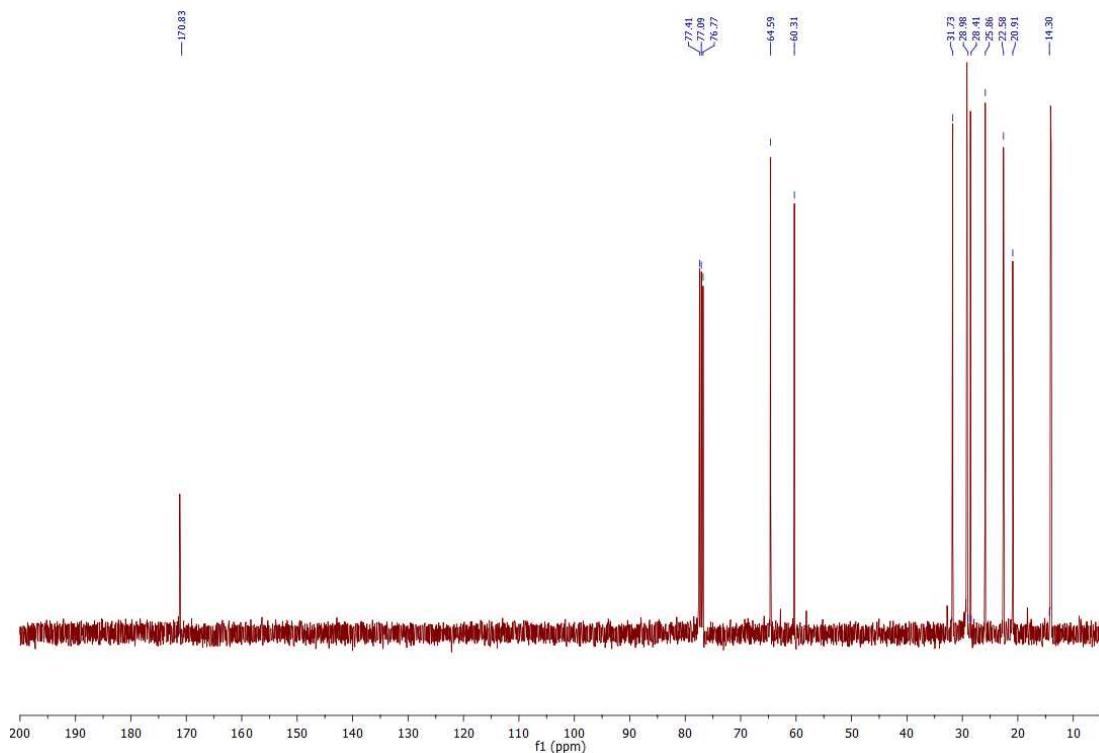
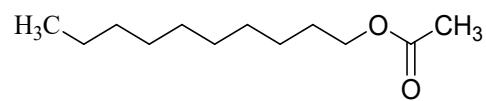


Figure S33: ^{13}C -NMR spectrum (100 MHz, CDCl_3) of octyl acetate



^1H NMR (400 MHz; CDCl_3): $\delta_{\text{H}} = 4.05$ (t, 2H), $\delta_{\text{H}} = 2.02$ (s, 3H), $\delta_{\text{H}} = 1.55\text{-}1.68$ (m, 2H), $\delta_{\text{H}} = 1.10\text{-}1.49$ (m, 14H), $\delta_{\text{H}} = 0.86$ (t, 3H); ^{13}C NMR (100 MHz; CDCl_3): $\delta_{\text{C}} = 171.15, 64.59, 53.36, 31.75, 29.49, 29.17, 28.59, 25.88, 25.84, 22.53, 20.88, 13.97$.

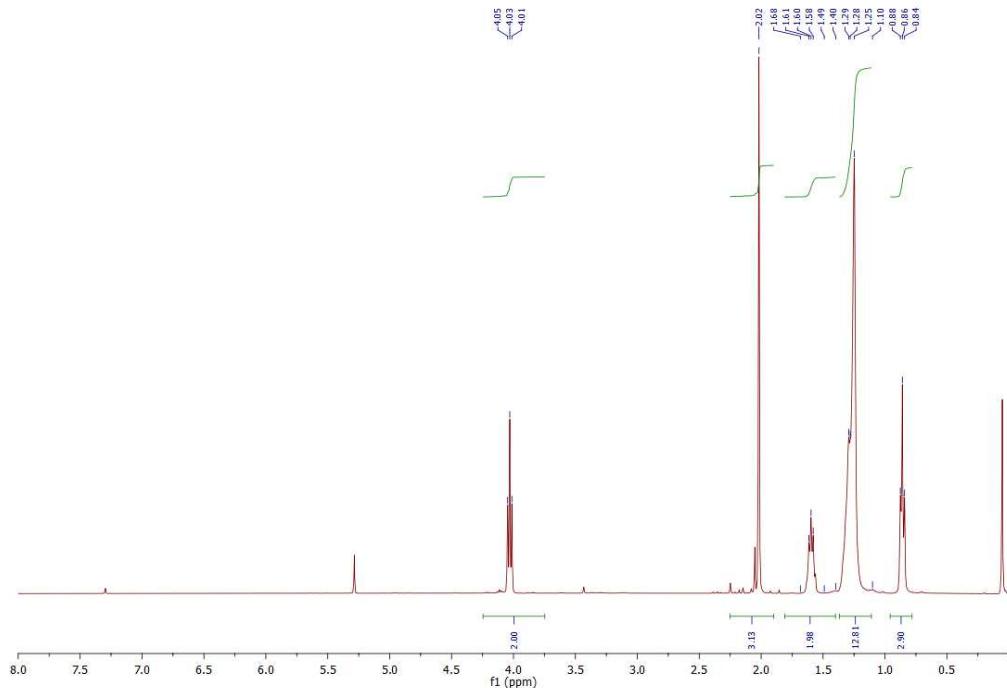


Figure S34: ^1H -NMR spectrum (400 MHz, CDCl_3) of decyl acetate

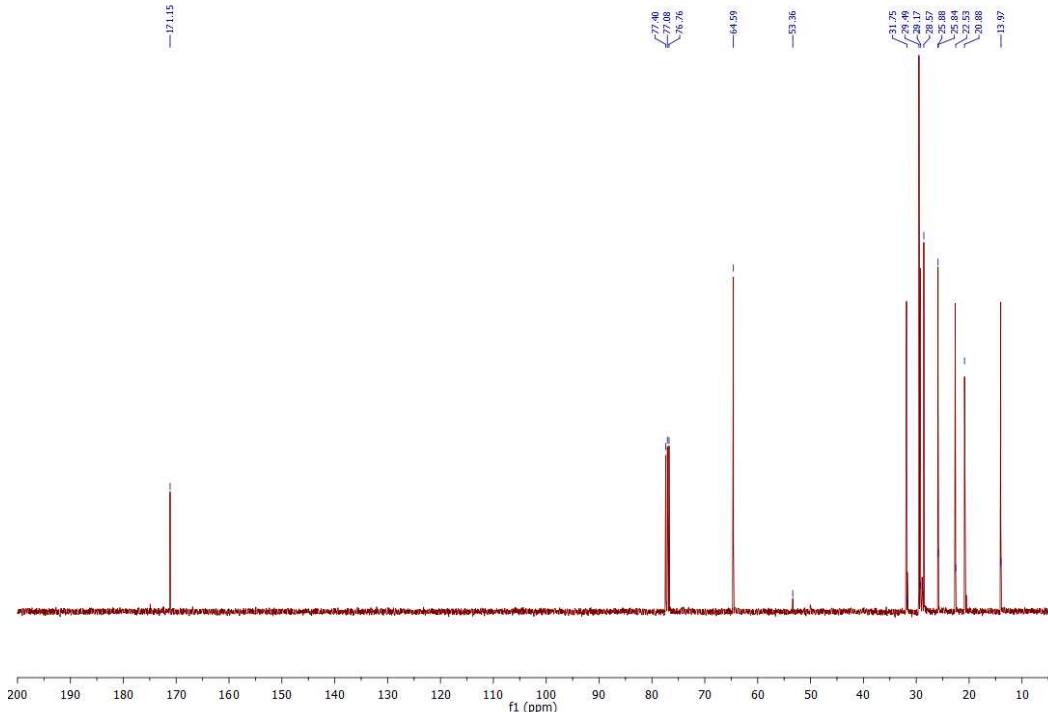
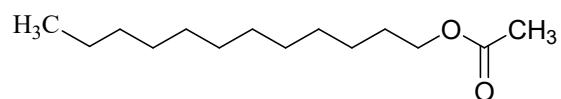


Figure S35: ^{13}C -NMR spectrum (100 MHz, CDCl_3) of decyl acetate



^1H NMR (400 MHz; CDCl_3): $\delta_{\text{H}} = 4.07$ (t, 2H), $\delta_{\text{H}} = 2.06$ (s, 3H), $\delta_{\text{H}} = 1.54$ -1-65 (m, 2H), $\delta_{\text{H}} = 1.14$ -1.42 (m, 18H), $\delta_{\text{H}} = 0.88$ (t, 3H); ^{13}C NMR (100 MHz; CDCl_3): $\delta_{\text{C}} = 171.25$, 64.67, 31.92, 29.65, 29.63, 29.58, 29.53, 29.35, 29.27, 28.61, 25.92, 22.69, 21.01, 14.11.

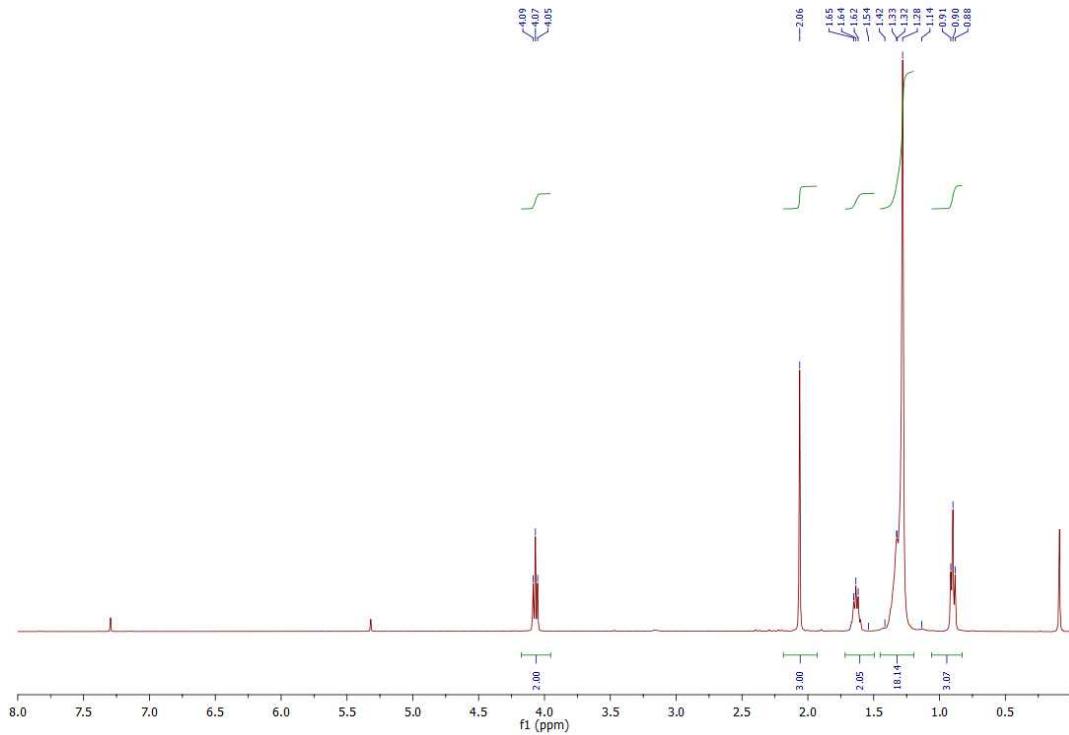


Figure S36: ^1H -NMR spectrum (400 MHz, CDCl_3) of dodecyl acetate

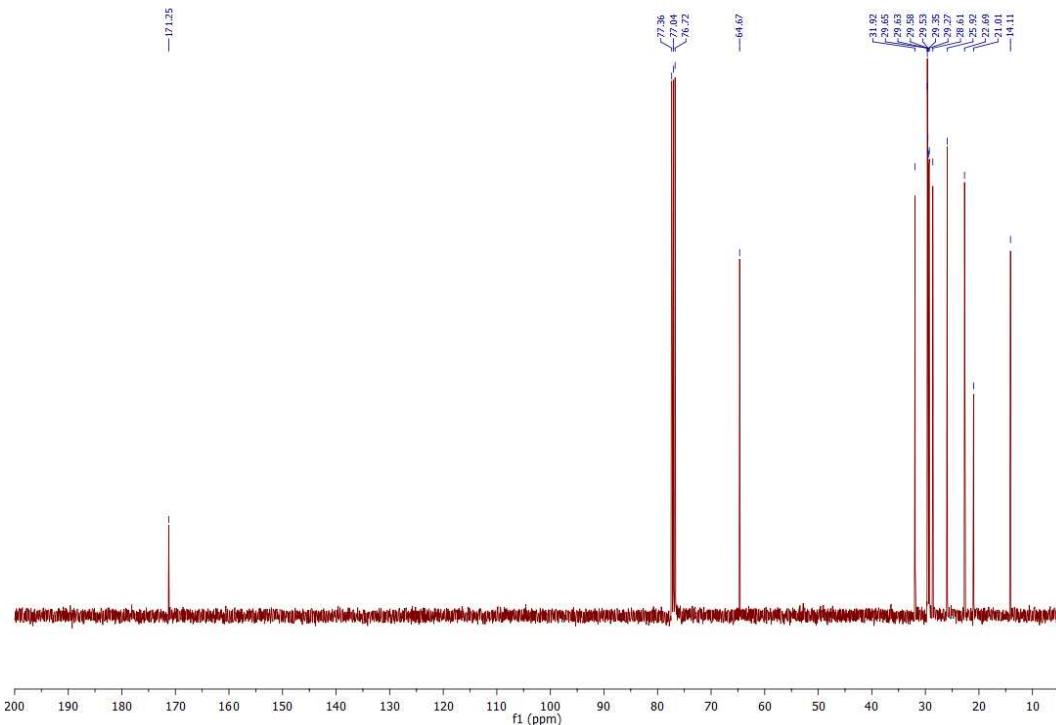
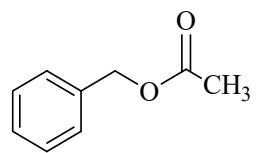


Figure S37: ^{13}C -NMR spectrum (100 MHz, CDCl_3) of dodecyl acetate



^1H NMR (400 MHz; CDCl_3): $\delta_{\text{H}} = 7.25\text{-}7.41$ (m, 5H), $\delta_{\text{H}} = 5.16$ (s, 2H), 2.15 (s, 3H);
 ^{13}C NMR (100 MHz; CDCl_3): $\delta_{\text{C}} = 170.92, 146.75, 136.99, 128.62, 128.32, 128.30,$
126.99, 66.34, 21.04.

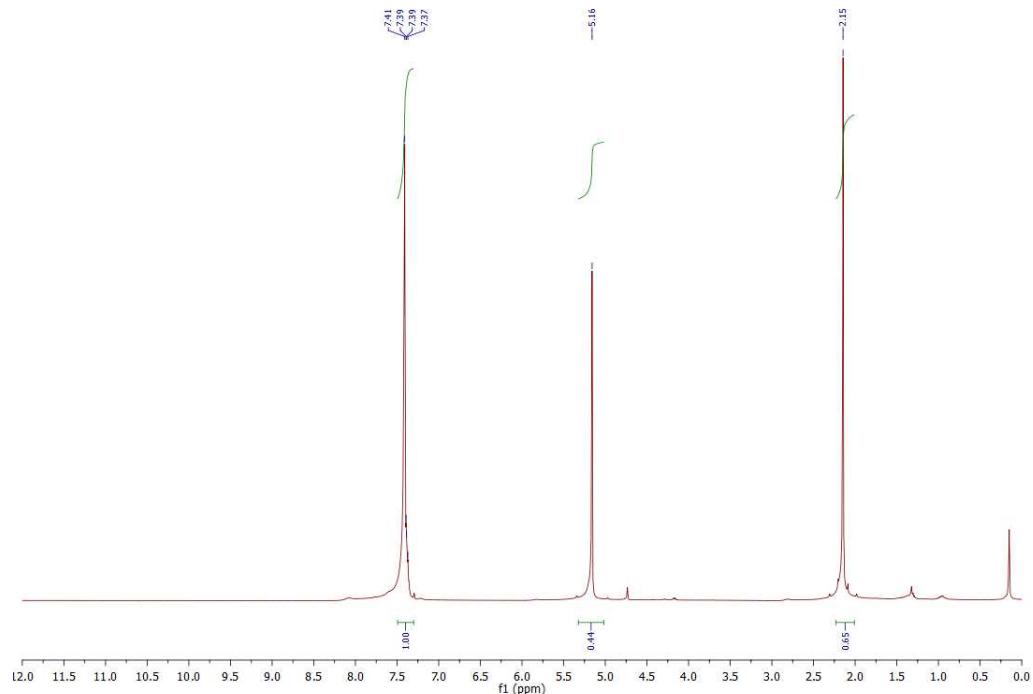


Figure S38: ^1H -NMR spectrum (400 MHz, CDCl_3) of benzyl acetate

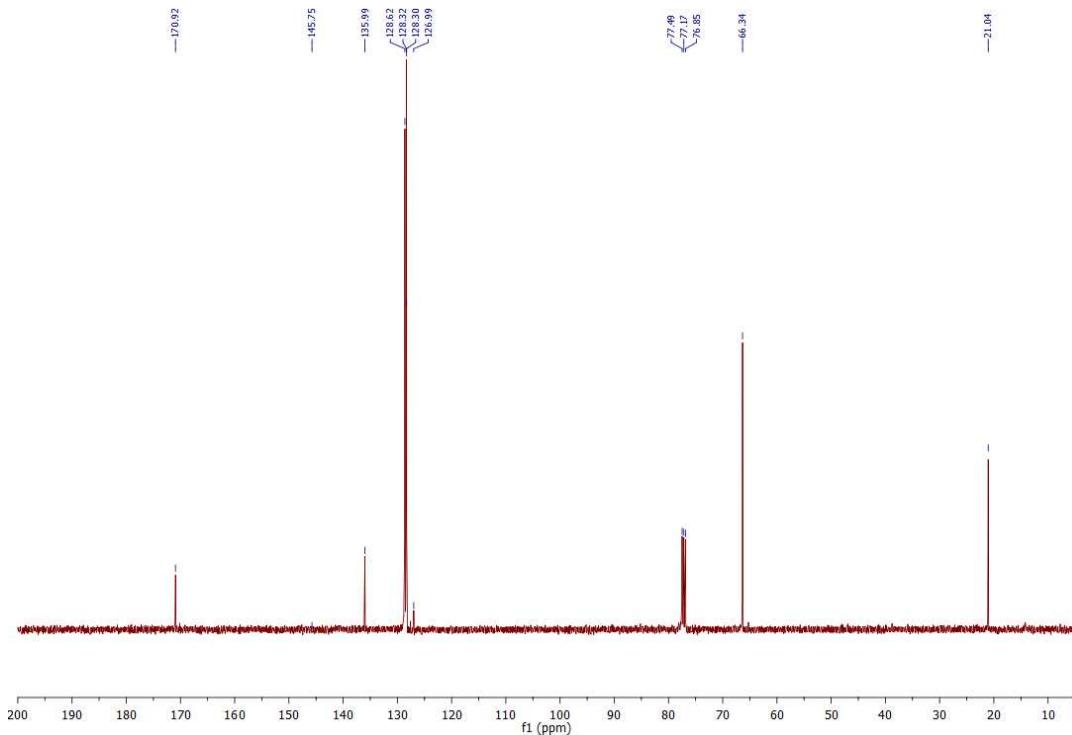
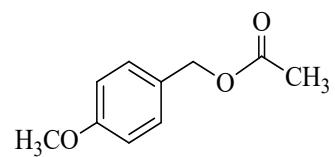


Figure S39: ^{13}C -NMR spectrum (100 MHz, CDCl_3) of benzyl acetate



^1H NMR (400 MHz; CDCl_3): $\delta_{\text{H}} = 7.33$ (d, H), $\delta_{\text{H}} = 6.92$ (t, 2H), $\delta_{\text{H}} = 5.08$ (s, 2H), $\delta_{\text{H}} = 3.81$ (s, 3H); ^{13}C NMR (100MHz; CDCl_3): $\delta_{\text{C}} = 171.03, 159.72, 130.18, 129.46, 128.08, 114.16, 71.48, 66.17, 55.31, 21.11$.

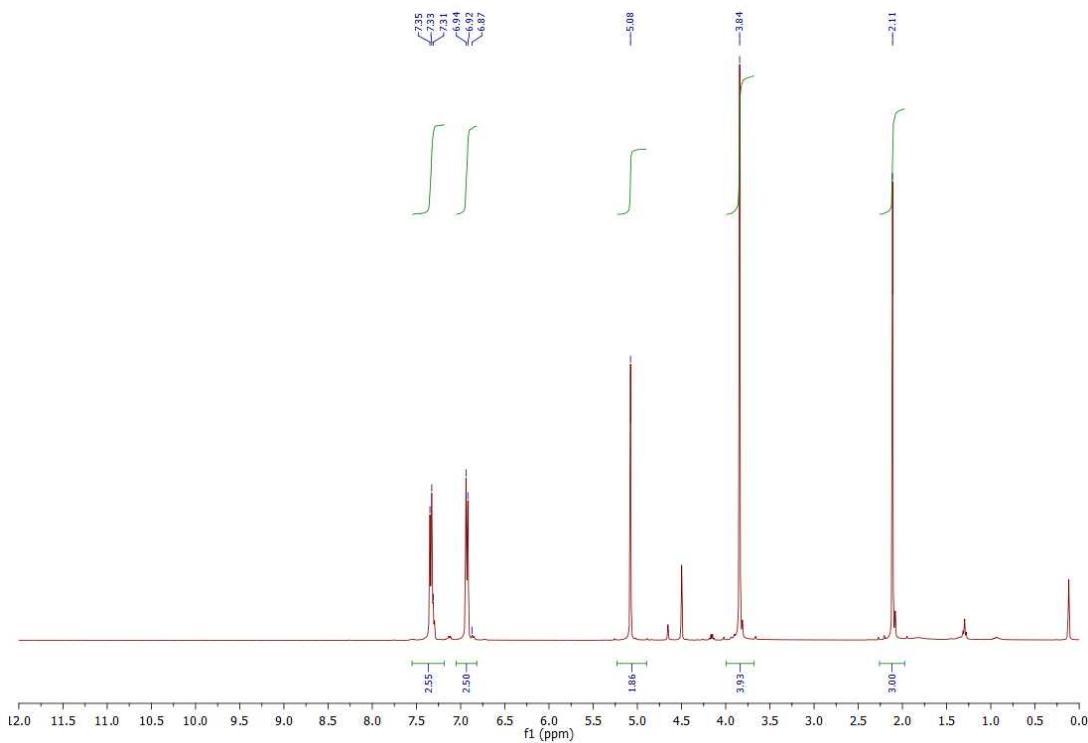


Figure S40: ^1H -NMR spectrum (400 MHz, CDCl_3) of 4-methoxybenzyl acetate

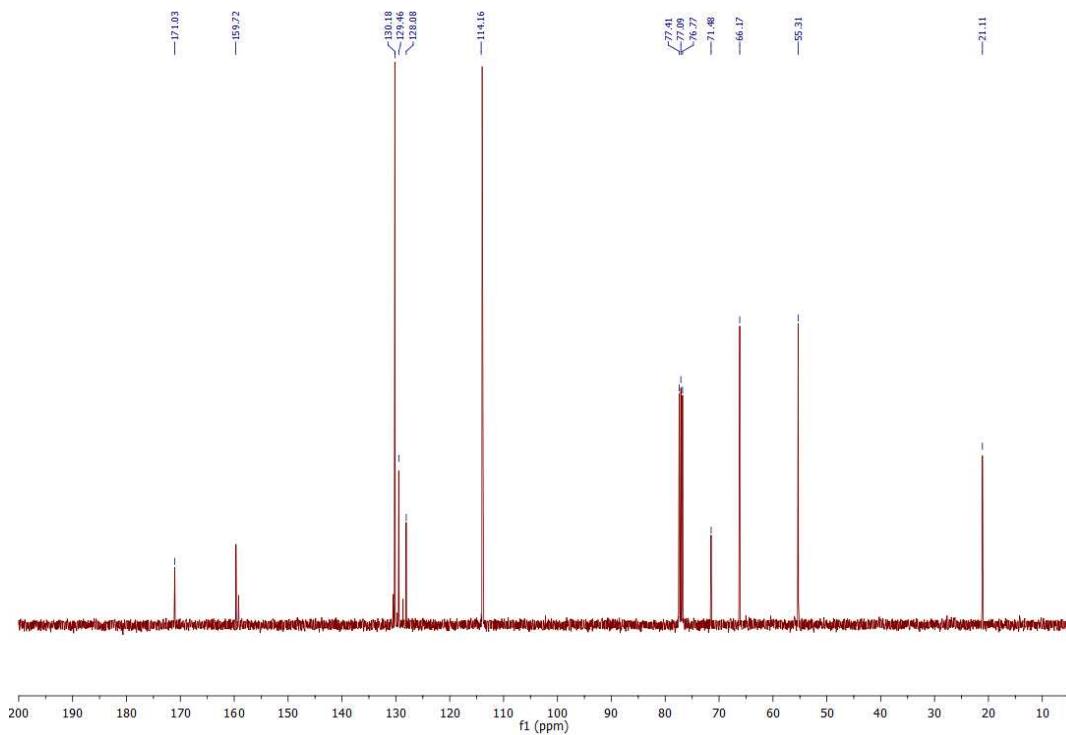
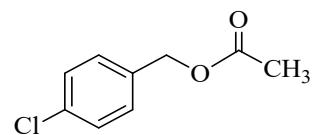


Figure S41: ^{13}C -NMR spectrum (100 MHz, CDCl_3) of 4-methoxybenzyl acetate



^1H NMR (400 MHz; CDCl_3): $\delta_{\text{H}} = 7.29\text{-}7.36$ (m, 4H), $\delta_{\text{H}} = 5.08$ (s, 2H), $\delta_{\text{H}} = 2.11$ (s, 3H); ^{13}C NMR (100 MHz; CDCl_3): $\delta_{\text{C}} = 170.84, 134.49, 134.13, 129.66, 128.76, 128.24, 65.48, 64.32, 20.95$.

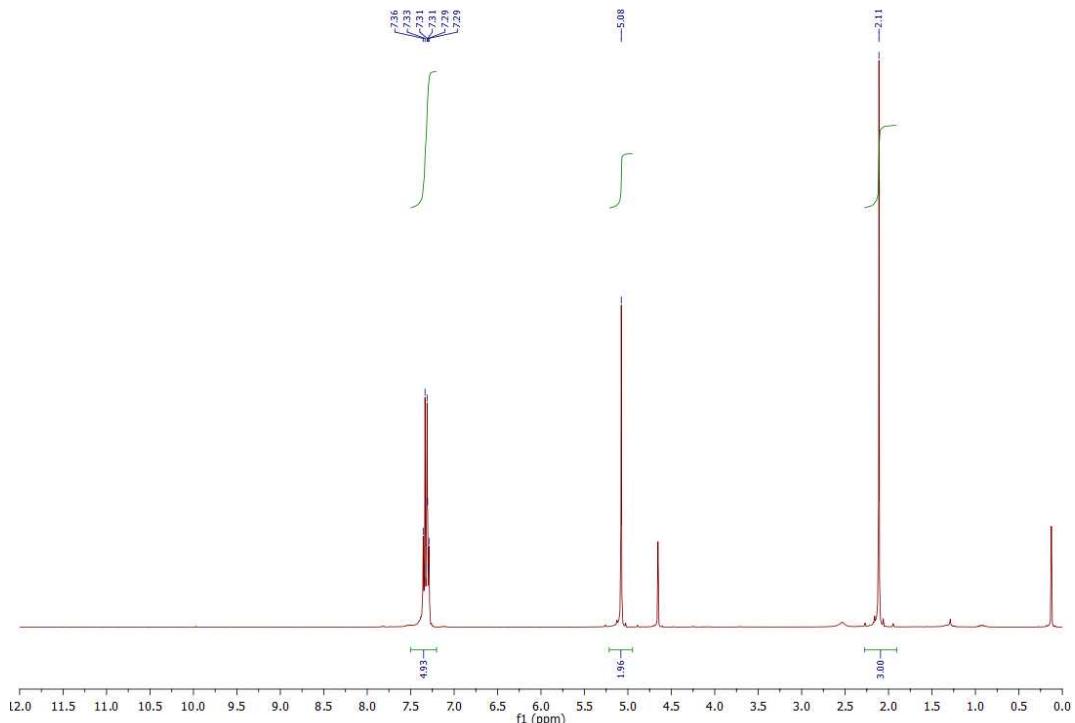


Figure S42: ^1H -NMR spectrum (400 MHz, CDCl_3) of 4-chlorobenzyl acetate

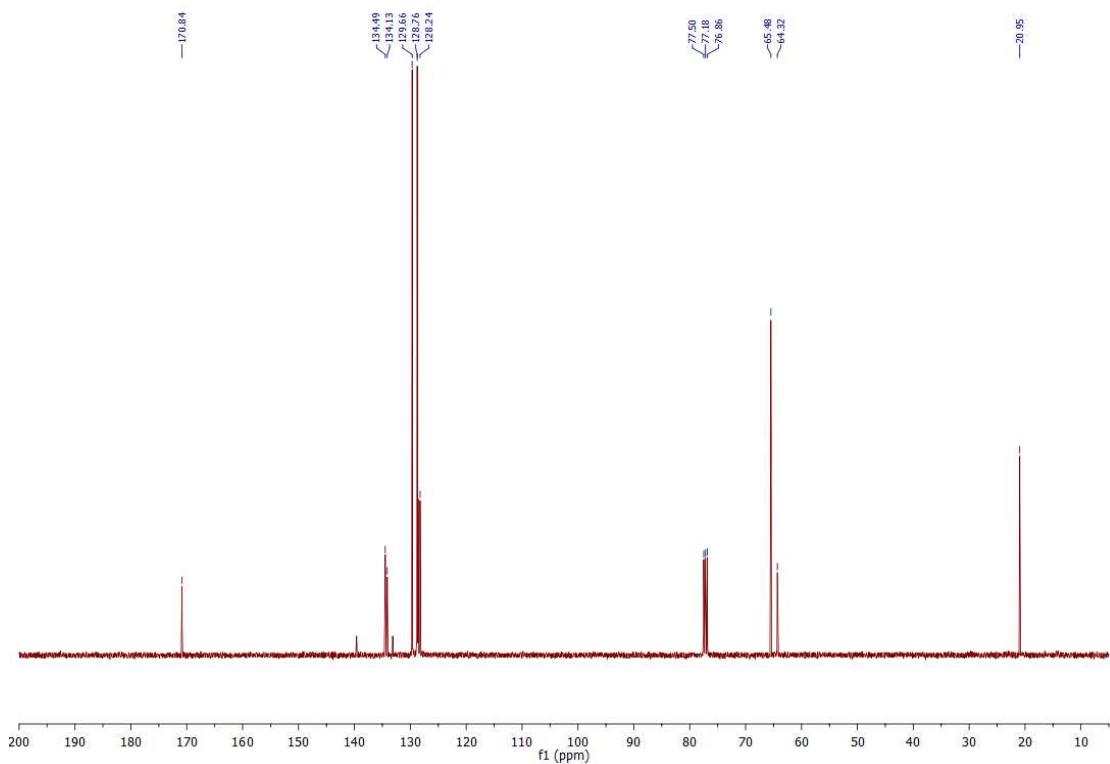
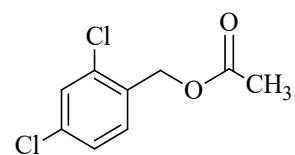


Figure S43: ¹³C-NMR spectrum (100 MHz, CDCl₃) of 4-chlorobenzyl acetate



¹H NMR (400 MHz, CDCl₃); δ_H = 8.24 (d, 1H), δ_H = 7.57 (d.d, 2H), δ_H = 5.23 (s, 2H), δ_H = 2.18 (s, 3H): ¹³C NMR (100 MHz, CDCl₃); δ_C = 170.57, 143.24, 128.40, 127.00, 123.81, 123.73, 64.79, 64.00, 20.85.

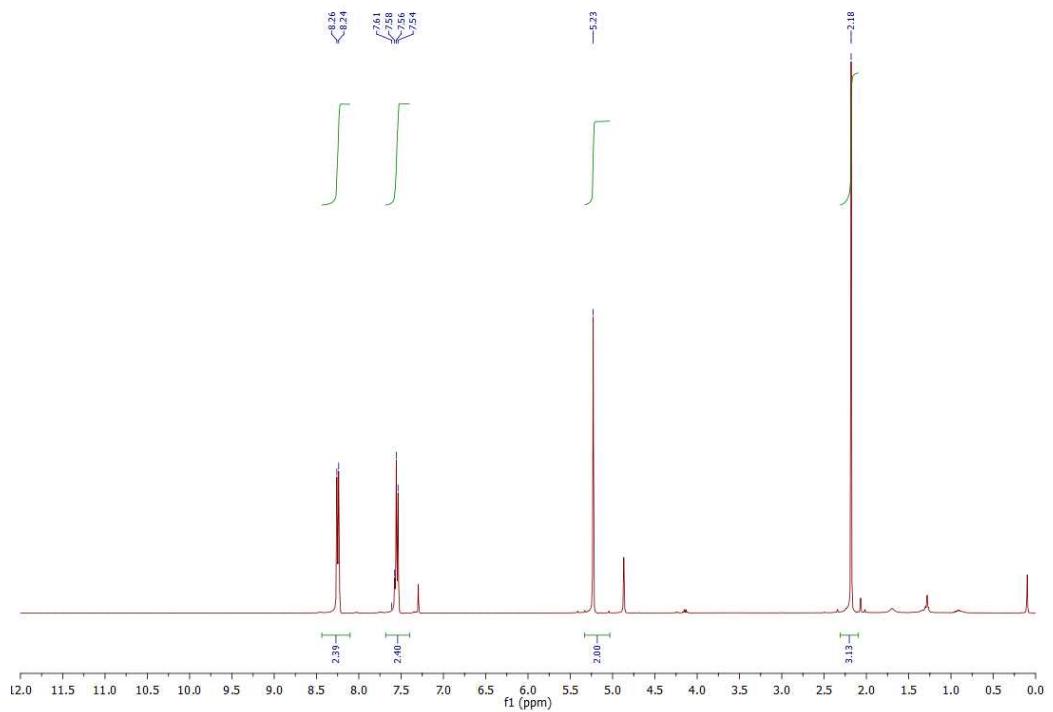


Figure S44: ^1H -NMR spectrum (400 MHz, CDCl_3) of 2,4-chlorobenzyl acetate

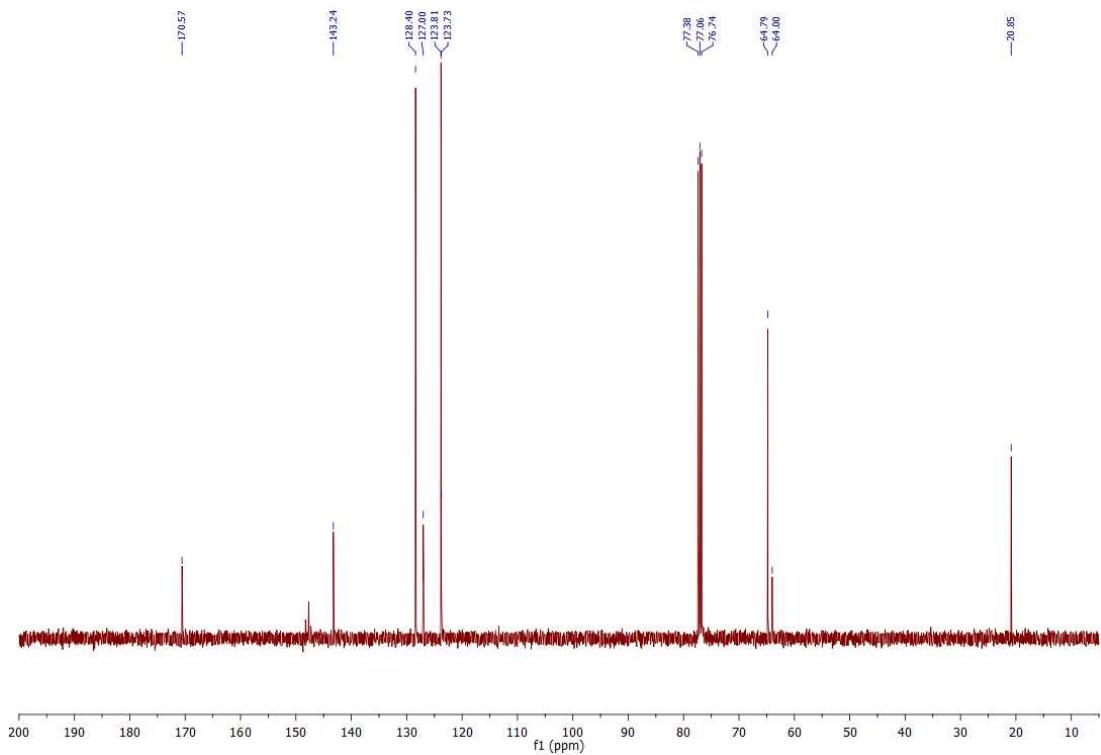
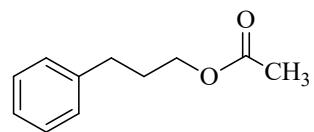


Figure S45: ^{13}C -NMR spectrum (100 MHz, CDCl_3) of 2,4-chlorobenzyl acetate



^1H NMR (400 MHz, CDCl_3); δ_{H} = 7.23-7.36 (m, 5H), δ_{H} = 4.12 (t, 2H), δ_{H} = 2.74 (q, 2H), δ_{H} = 2.10 (s, 3H), δ_{H} = 1.97-2.05 (m, 2H); ^{13}C NMR (100 MHz, CDCl_3); δ_{C} = 171.23, 140.98, 128.49, 128.44, 126.06, 63.95, 34.31, 31.96, 30.23, 20.99, 14.24.

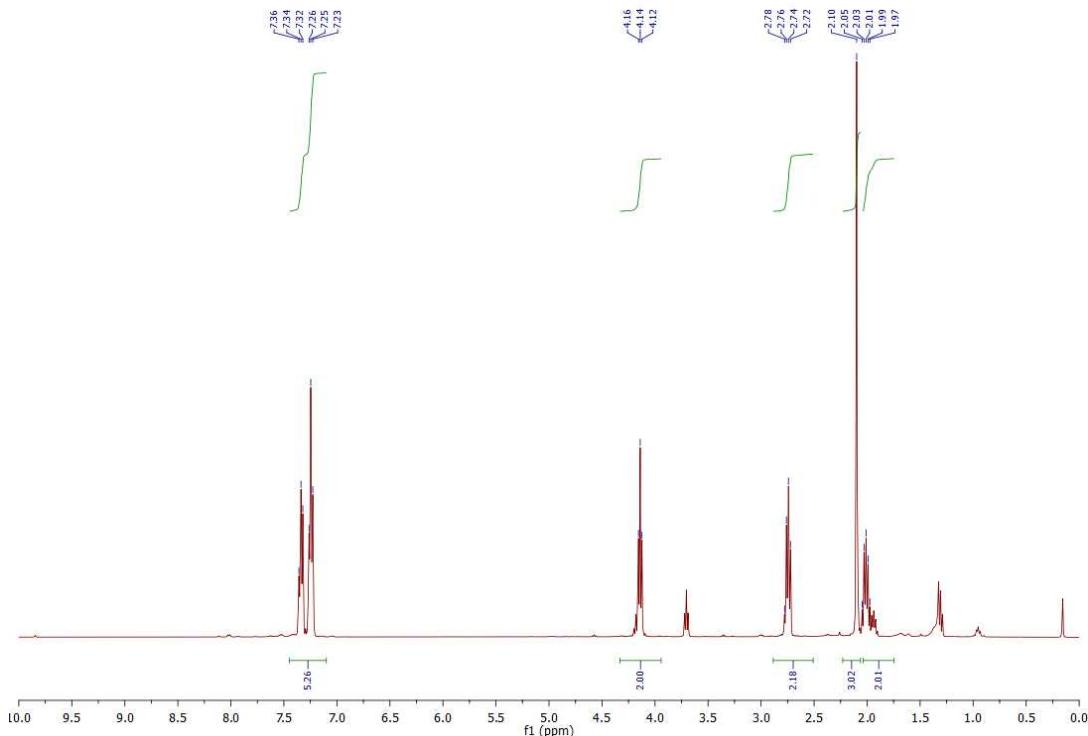


Figure S46: ^1H -NMR spectrum (400 MHz, CDCl_3) of 1-phenyl-3-propyl acetate

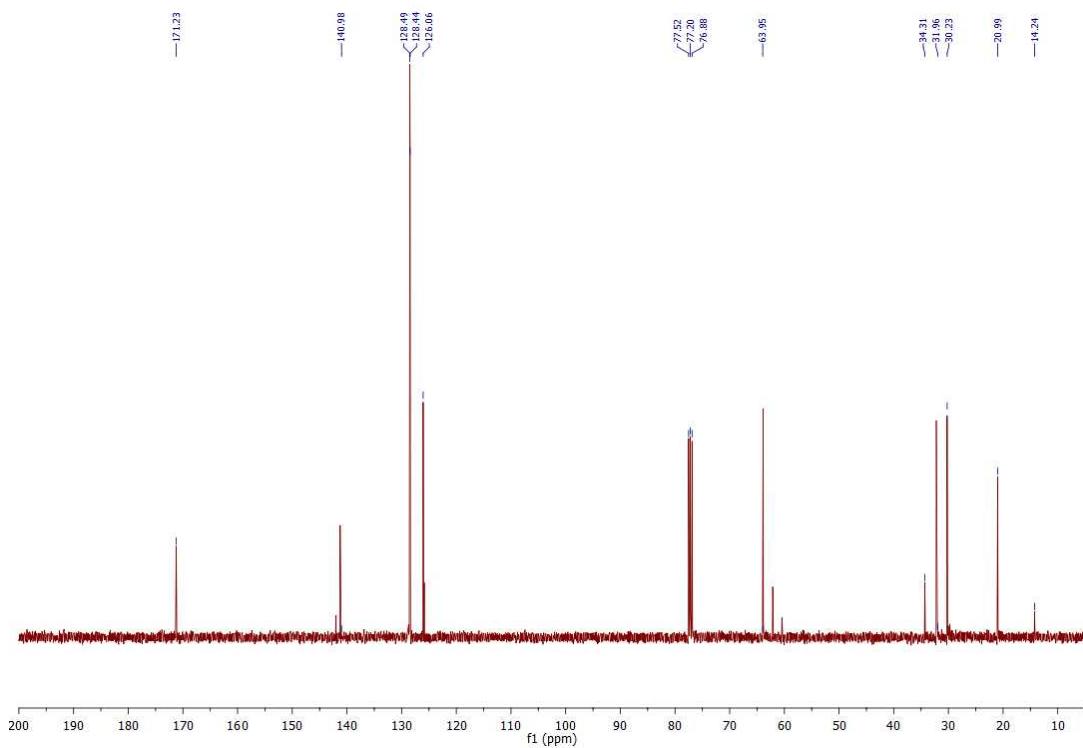
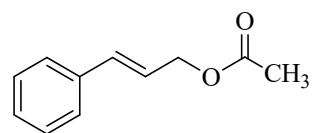


Figure S47: ^{13}C -NMR spectrum (100 MHz, CDCl_3) of 1-phenyl-3-propyl acetate



^1H NMR (400 MHz, CDCl_3); $\delta_{\text{H}} = 7.30\text{-}7.44$ (m, 5H), $\delta_{\text{H}} = 6.67$ (d, 1H), $\delta_{\text{H}} = 6.29\text{-}6.36$ (m, 1H), $\delta_{\text{H}} = 4.76$ (q, 2H), $\delta_{\text{H}} = 2.15$ (s, 3H): ^{13}C NMR (100 MHz, CDCl_3); $\delta_{\text{C}} = 170.87, 136.22, 134.24, 128.04, 128.11, 126.64, 123.19, 65.11, 31.62, 21.03, 14.16$.

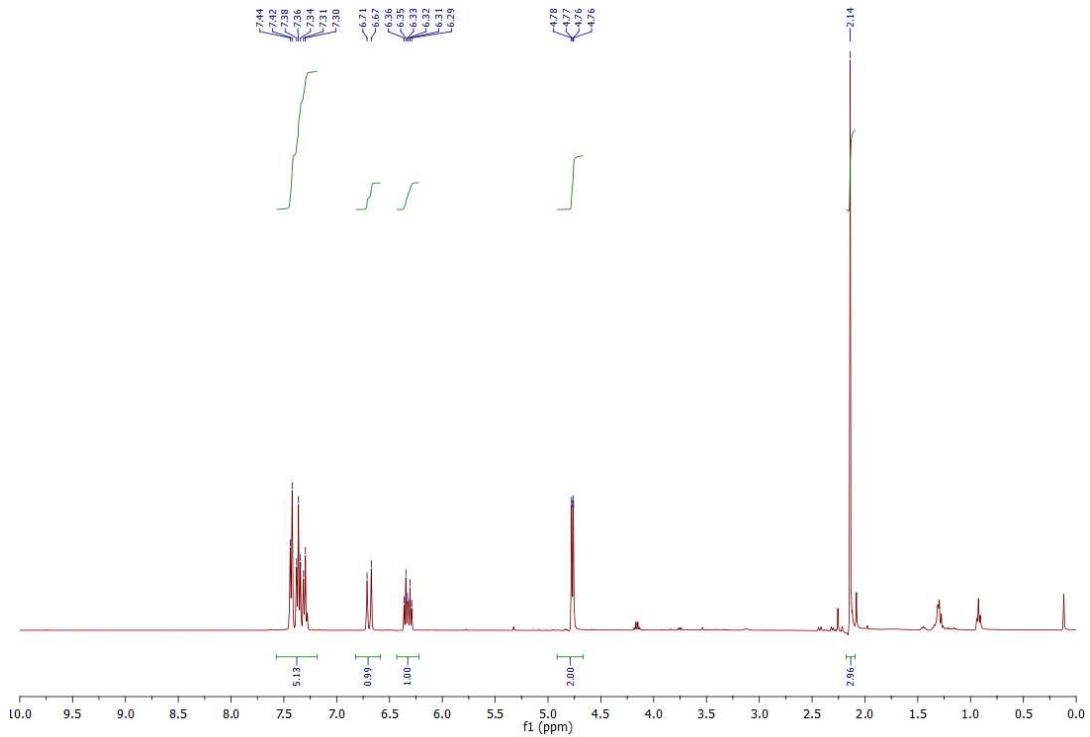


Figure S48: ^1H -NMR spectrum (400 MHz, CDCl_3) of cinnamyl acetate

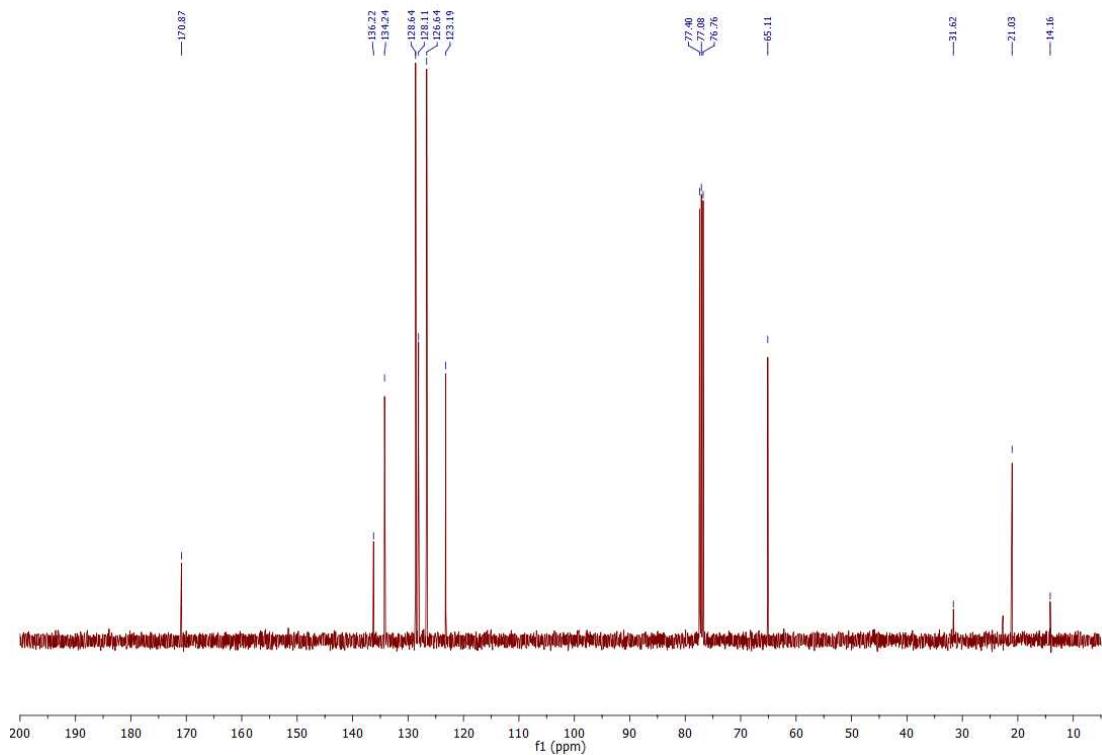
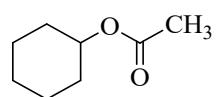


Figure S49: ^{13}C -NMR spectrum (100 MHz, CDCl_3) of cinnamyl acetate



¹H NMR (400 MHz, CDCl₃); δ_H = 4.75 (m, 1H), δ_H = 2.03 (s, 3H), δ_H = 1.71-1.86-1.28 (m, 10H) ; ¹³C NMR (100 MHz, CDCl₃); δC = 170.65, 77.43, 72.69, 31.64, 31.39, 25.36, 23.80, 23.27, 21.42.

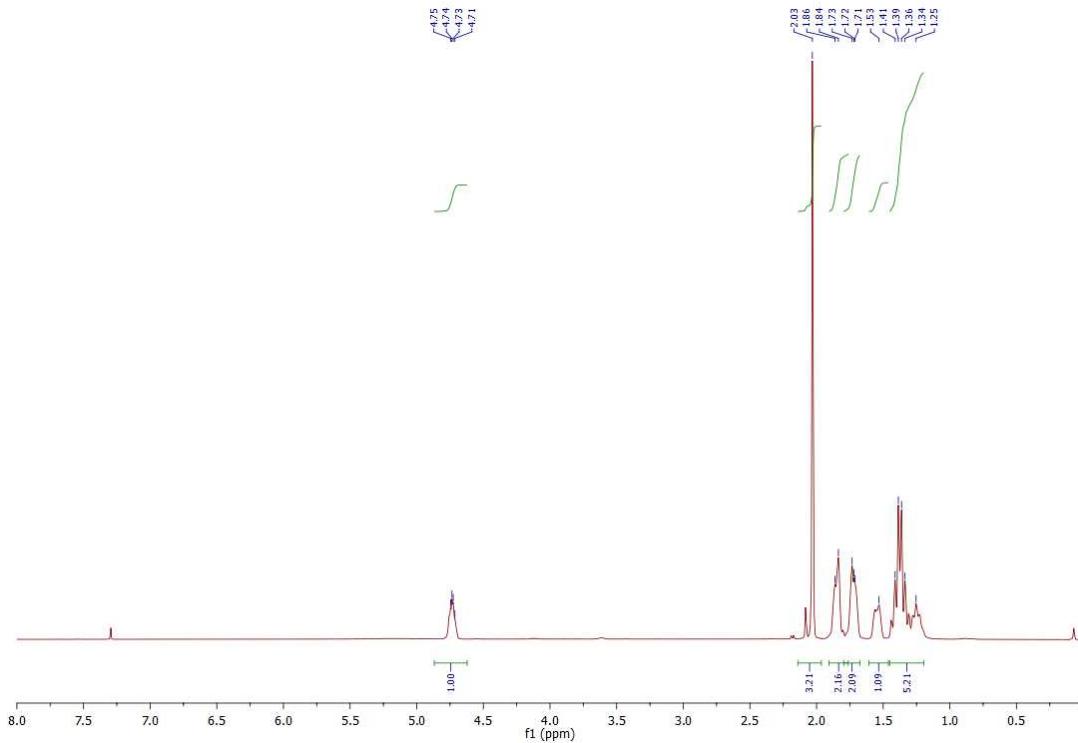


Figure S50: ¹H-NMR spectrum (400 MHz, CDCl₃) of cyclohexyl acetate

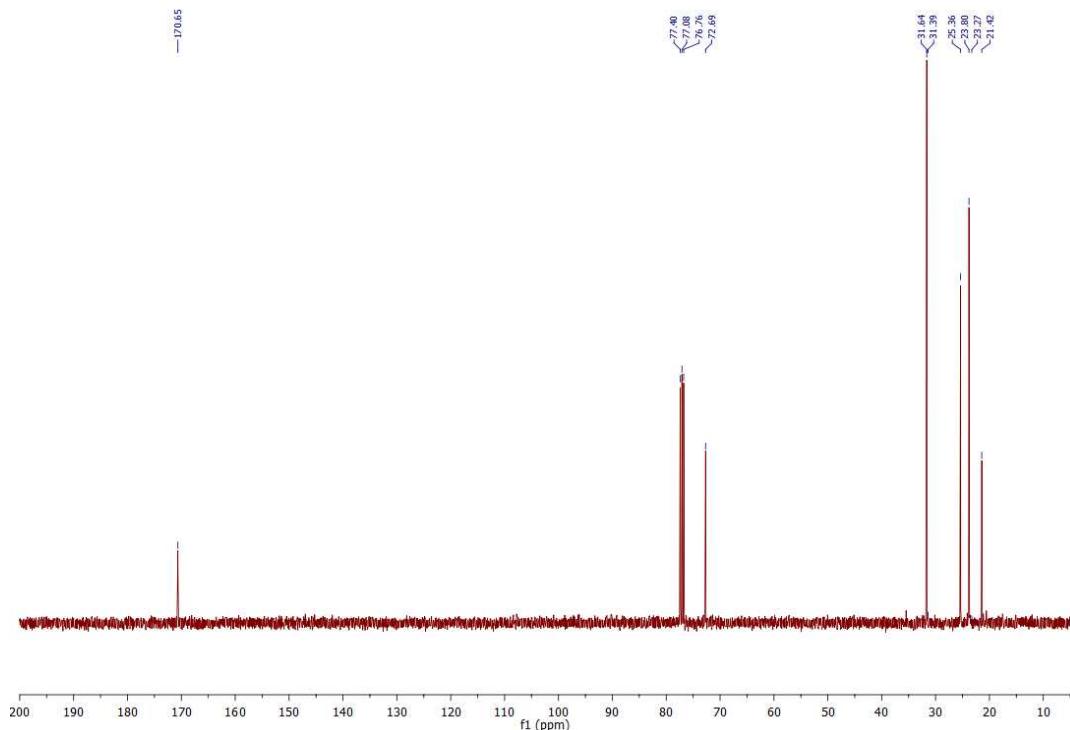
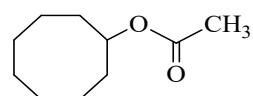


Figure S51: ^{13}C -NMR spectrum (100 MHz, CDCl_3) of cyclohexyl acetate



^1H NMR (400 MHz, CDCl_3); $\delta_{\text{H}} = 4.89\text{-}4.95$ (m, 1H), $\delta_{\text{H}} = 2.03$ (s, 3H), $\delta_{\text{H}} = 1.88\text{-}1.94$ (m, 4H), $\delta_{\text{H}} = 1.25\text{-}1.69$ (m, 10H): ^{13}C NMR (100 MHz, CDCl_3); $\delta_{\text{C}} = 170.56, 75.18, 72.76, 37.80, 33.81, 28.28, 28.11, 22.87, 22.62, 21.51$.

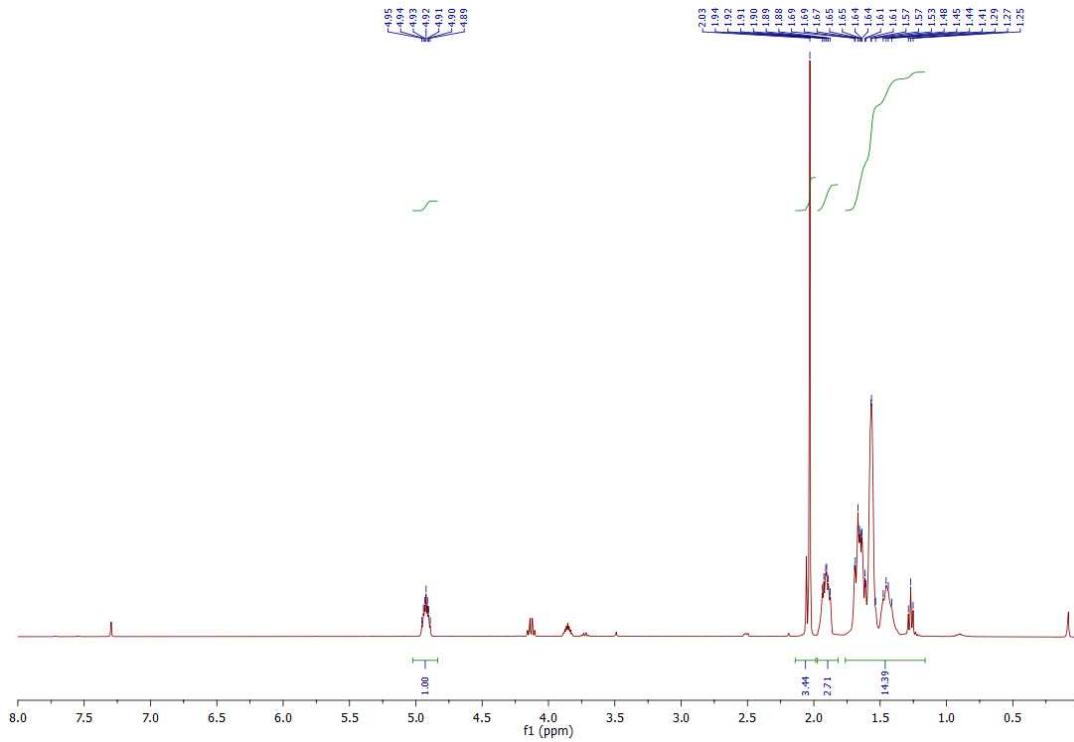


Figure S52: ¹H-NMR spectrum (400 MHz, CDCl₃) of cyclooctyl acetate

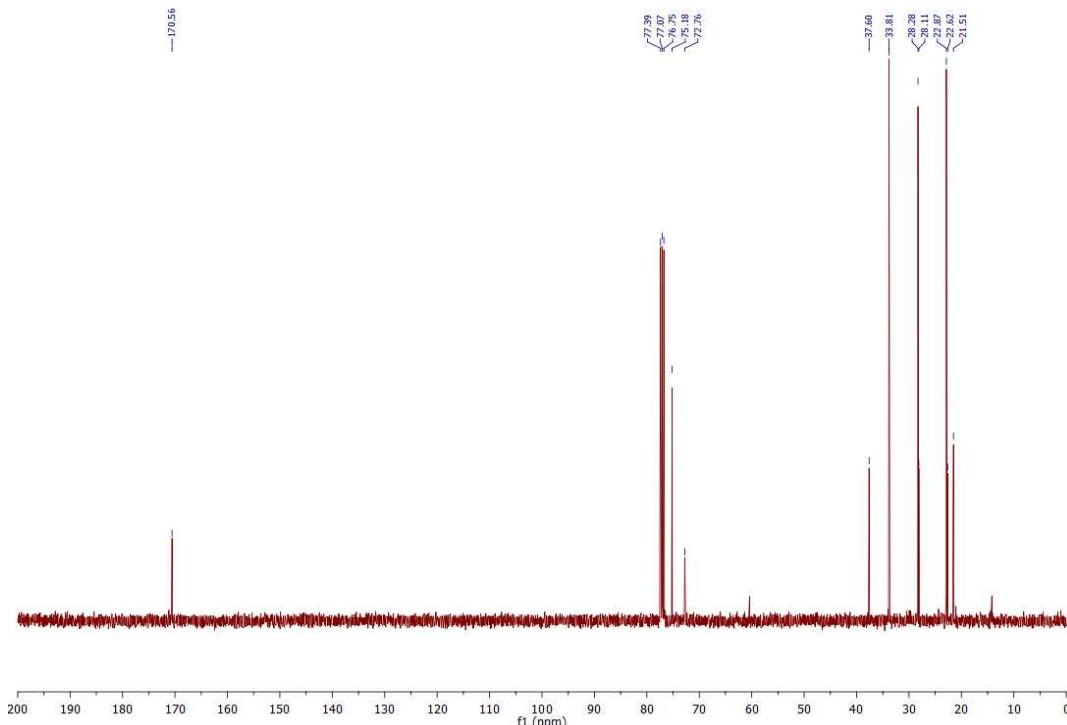
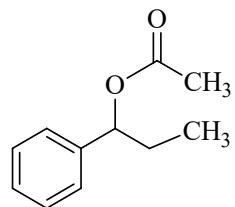


Figure S53: ¹³C-NMR spectrum (100 MHz, CDCl₃) of cyclooctyl acetate



^1H NMR (400 MHz, CDCl_3); $\delta_{\text{H}} = 7.41$ (t, 5H), $\delta_{\text{H}} = 5.73$ (t, 2H), $\delta_{\text{H}} = 2.08$ (s, 3H), $\delta_{\text{H}} = 1.79\text{-}1.99$ (m, 2H), $\delta_{\text{H}} = 0.91\text{-}0.98$ (m, 3H); ^{13}C NMR (100 MHz, CDCl_3); $\delta_{\text{C}} = 170.54, 144.69, 140.56, 128.41, 127.97, 126.34, 125.79, 31.67, 29.33, 21.29, 9.96$.

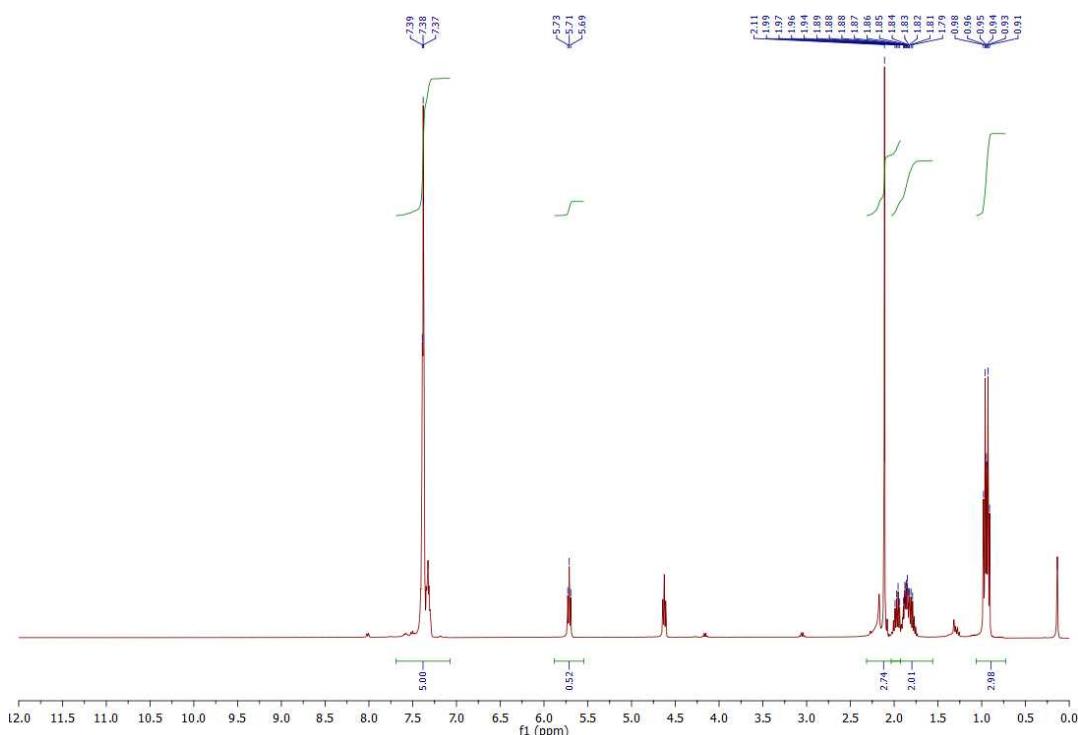


Figure S54: ^1H -NMR spectrum (400 MHz, CDCl_3) of 1-phenyl-1-propyl acetate

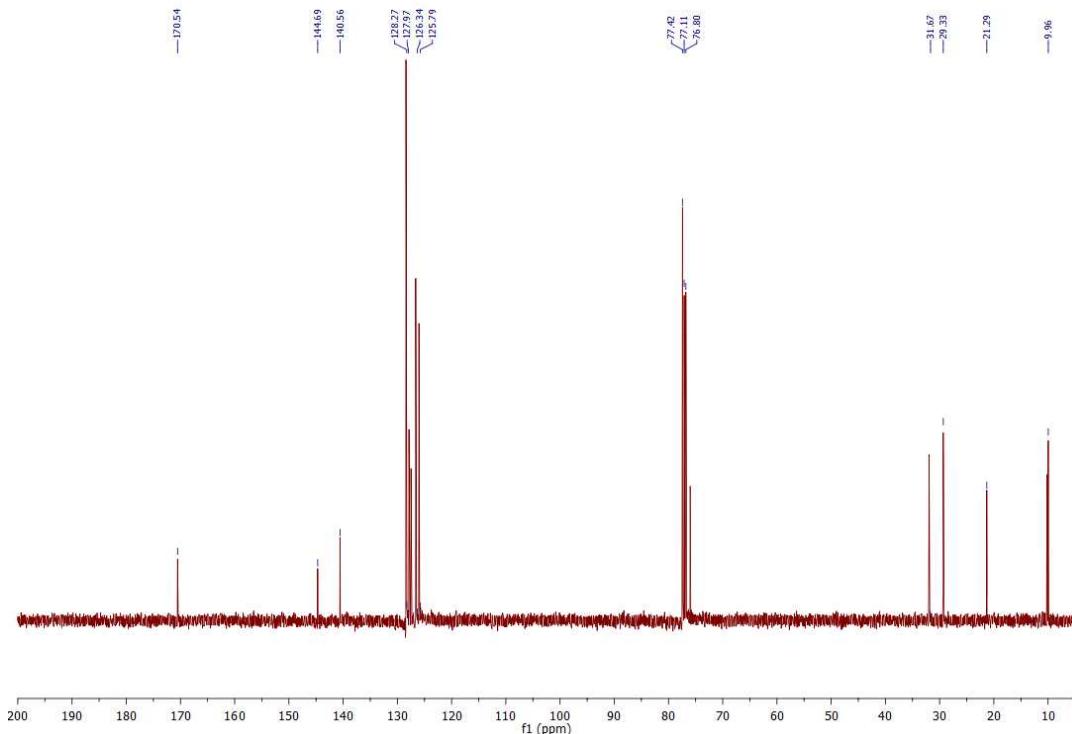
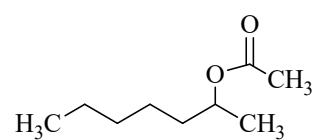


Figure S55: ^{13}C -NMR spectrum (100 MHz, CDCl_3) of 1-phenyl-1-propyl acetate



^1H NMR (400 MHz, CDCl_3): $\delta_{\text{H}} = 4.94$ (q, 1H), $\delta_{\text{H}} = 2.05$ (s, 3H), $\delta_{\text{H}} = 1.58$ (s, 2H), $\delta_{\text{H}} = 1.22\text{-}1.50$ (m, 9H), $\delta_{\text{H}} = 0.89$ (d, 3H); ^{13}C NMR (100 MHz, CDCl_3): $\delta_{\text{C}} = 170.86, 71.11, 68.21, 35.90, 31.65, 25.09, 22.56, 21.42, 19.98, 14.02$.

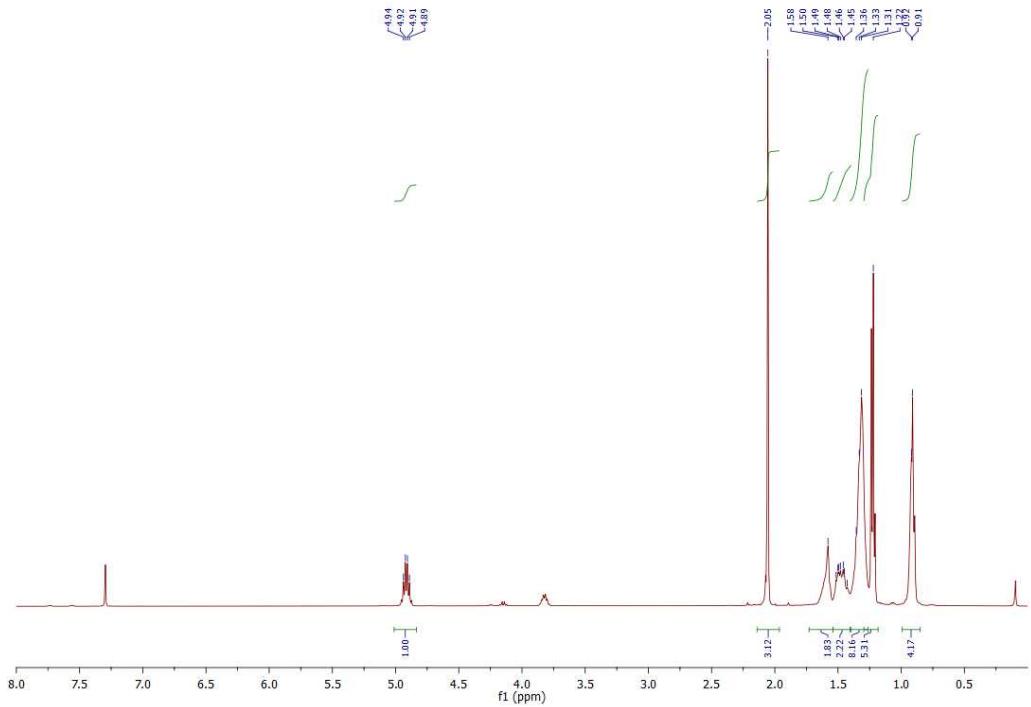


Figure S56: ^1H -NMR spectrum (400 MHz, CDCl_3) of 2-heptyl acetate

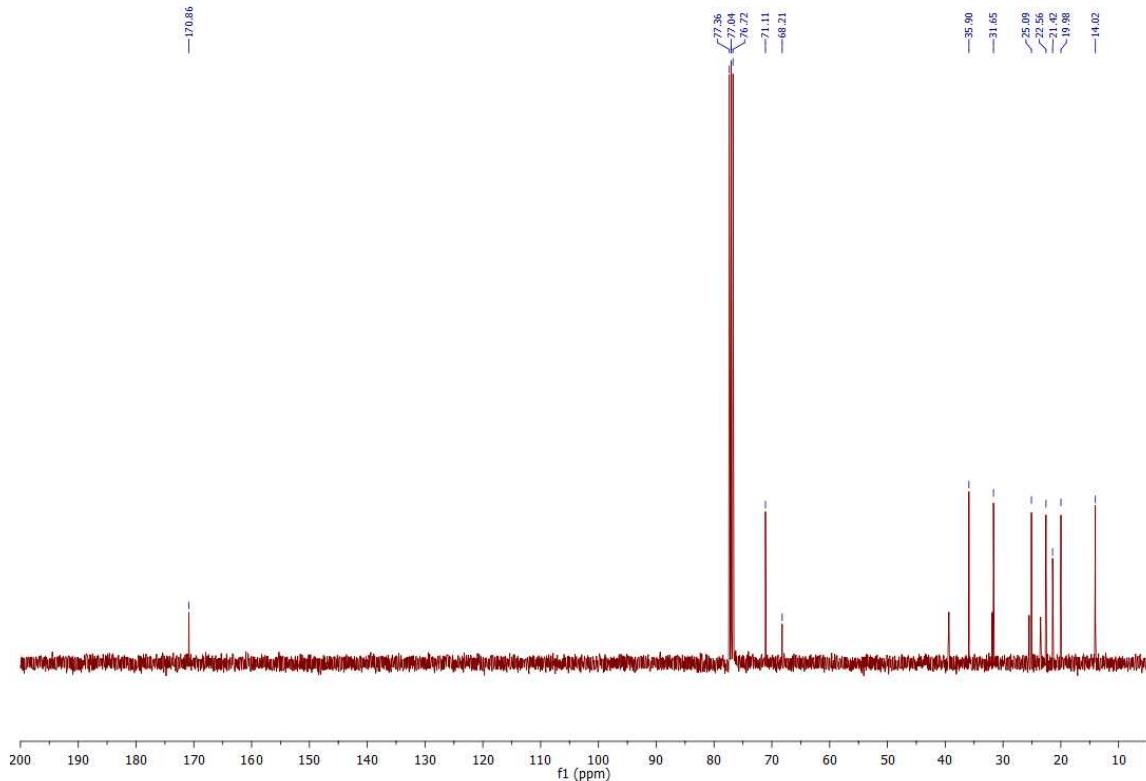


Figure S57: ^{13}C -NMR spectrum (100 MHz, CDCl_3) of 2-heptyl acetate