

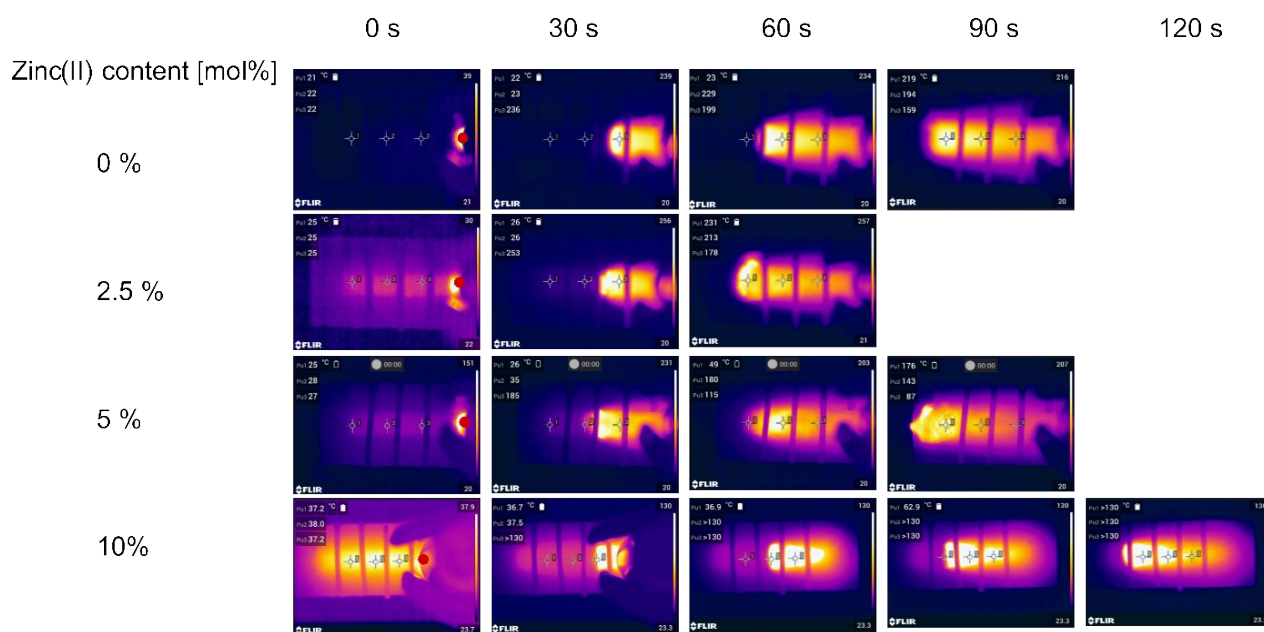
## Supporting Information

Zinc-based coordination exchange in epoxy networks cured via frontal polymerization

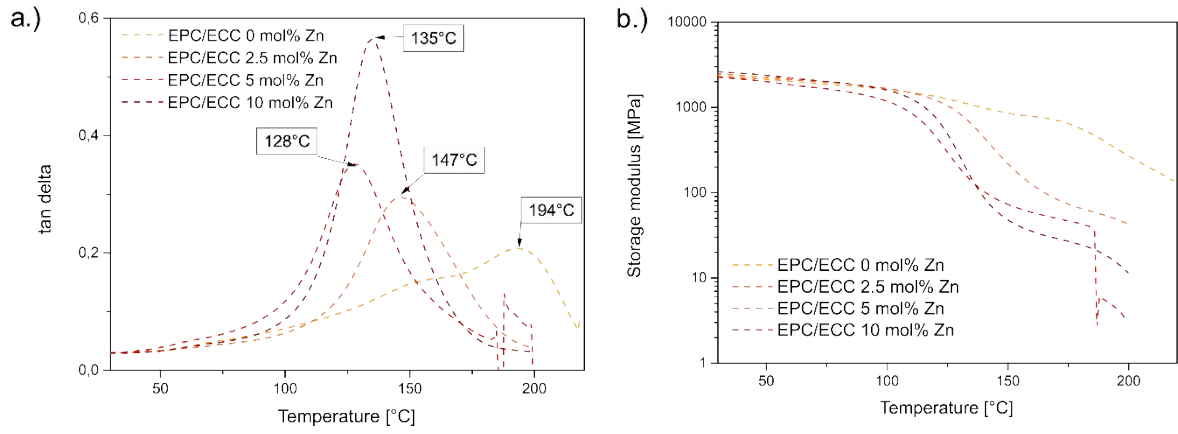
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**Figure 1 SI** Thermal infrared images of the frontal polymerization of varying zinc contents at 0, 30, 60, 90 and 120 s, with a red dot indicates the irradiated spot



**Figure 2 SI** DMA measurements of samples with varying zinc content a.) tan delta and b.) storage modulus