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Supporting Information

Machine Learning Assisted Design of Oxygen-containing Inorganic Coating Materials on Separator for Lithium Metal Anode

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Interface reaction energy: It is calculated by constructing a pseudo-binary phase diagram, which has been used in previous studies for the interface.^[1] Calculation details are as follows.

The reaction energy between lithium and coating materials was estimated by the thermodynamic approximation method. The interface can be assumed as a pseudo-binary system (A: Li, B: coating materials), equation 1:

$$C_{interface}(c_A, c_B) = xc_A + (1-x) c_B$$
 (1)

Where x is the molar fraction of Li, and c_A and c_B are the specific composition of Li and coating materials. The total energy of pseudo-binary interface is described as the liner combination of Li and materials, equation 2. $E(c_A)$ and $E(c_B)$ are the ground state energy of Li and coating materials, respectively.

$$\Delta E_{interface}(c_A, c_B, x) = xE(c_A) + (1-x)E(c_B)$$
 (2)

The mutual reaction energy $\Delta E_{D,mutual}$ (c_A, c_B, x) can be calculated by constructing a pseudo-binary phase diagram between Li and cotaing materials and determining the ratio (x) that result in the x most negative mutual reaction energy, equation 3:

$$\Delta E_{D,mutual}(c_A, c_B, x) = \min 1/N[E_{eq}, interface(xc_A + (1-x)c_B) - xE_D(c_A) - (1-x)E_D(c_B)]$$

 $x \in [0,1]$ (3)

Here, $E_{eq,interface}$ is the reaction energy of the pseudo-binary phase, E_D (c_A) and E_D (c_B) are the decomposition energy of Li and coating materials. N is the number of atoms involved in the phase equilibrium used to normalization.

The Tafel curves and EIS measurements were conducted on an electrochemical workstation (CHI 660E, ChenHua Instruments Co., China). Tafel curves were conducted in the voltage range of -0.1-0.1 V with a scan rate of 0.1 mV s⁻¹. EIS data were collected in the frequency range of 100 kHz to 10 mHz with amplitude of 10 mV. Ionic conductivity was tested in a configuration of the stainless steel(SS)|separator|SS. The ion conductivity was calculated using the Equation (4):

$$\sigma = \frac{L}{R_s S} \tag{4}$$

where L represents the thickness of the separator, Rs is determined from the EIS plot, and S denotes the area of SS electrode.

Table S1 Descriptors to predict lithium-ion conductivity

name	parameters		
Elemental property attributes	Atomic Number, MendeleevNumber, AtomicWeight,		
	MeltingT, Column, Row, CovalentRadius,		
	Electronegativity, NsValence, NpValence, NdValence,		
	NfValence, Nvalence,		
	NsUnfilled, NpUnfilled, NdUnfiled, NfUnfilled,		
	Nunfilled, Gsvolumepa, Gsbandgap, Gsmagmom,		
	SpaceGroupNumber		
Stoichiometric attributes	0-norm, 2-norm, 3-norm, 5-norm, 7-norm, 10-norm		
Valence orbital shells attributes	s valence electrons, p valence electrons, d valence		
	electrons, f valence electrons		
Packing efficiency attributes	dist from 1 clusters $ APE \le 0.010$, dist from 3		
	clusters APE < 0.010 dist from 5 clusters APE < 0.010		
Temperature	T		

Table S2. The performance of the four algorithms on the training set and the test set

algorithm	Best Params	accuracy	recall score	AUC
GBDT	'classifierlearning_rate': 0.1, 'classifiermax_depth': 5, 'classifiermin_samples_split': 20, 'classifiern_estimators': 100, 'classifiersubsample': 0.8	0.8152	0.8936	0.9125
RF	'classifier max_depth': None, 'classifier max_features': 'log2', 'classifier max_samples': None, 'classifier min_samples_leaf': 4, 'classifier min_samples_split': 2, 'classifier n_estimators': 50	0.8154	0.8936	0.913
SVM	'classifierC': 0.1, 'classifiergamma': 'scale', 'classifierkernel': 'linear'	0.9077	0.9574	0.9291
KNN	'classifiern_neighbors': 3, 'classifierp': 1, 'classifierweights': 'distance'	0.7846	0.8085	0.8079



Fig. S1 Pristine PP contact Angle test results (29°).

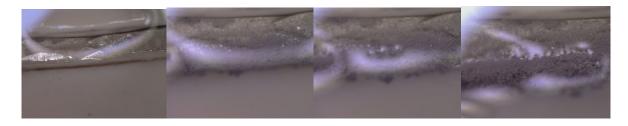


Fig. S2 In situ optical microscopy of the lithium deposition process on the anode after discharging for 0, 20, 40 and 60 min at 20 mA cm⁻².

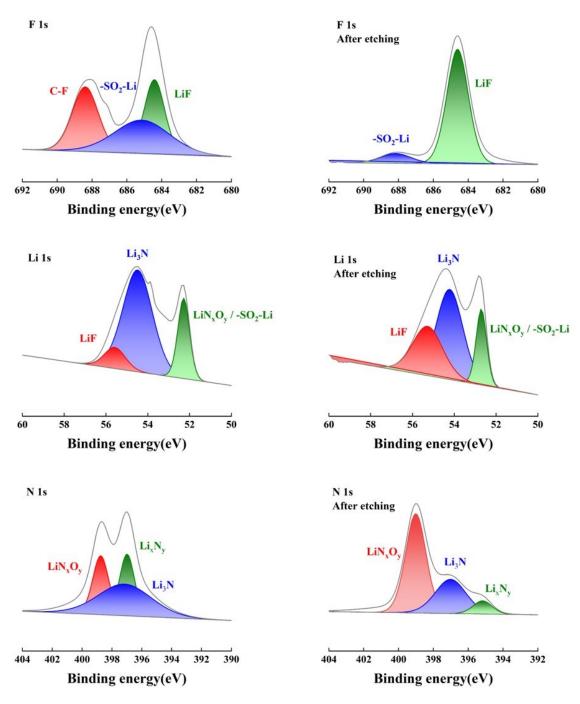


Fig. S3 XPS characterization of SEI formed on lithium metal interphase of pristine PP, including F 1s, Li 1s, and N 1s.

Reference

[1] F. Ren, Z. Liang, W. Zhao, W. Zuo, M. Lin, Y. Wu, X. Yang, Z. Gong, Y. Yang, *Energy Environ. Sci.* **2023**, 16, 2579.