

Supporting Information

Embedding of FeOOH Nanorods in the Fabrication of Thin Film Nanocomposite (TFN) Membrane for Enhanced Desalination

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S1. Materials

Trimesoyl chloride (TMC, >98.0%), anhydrous ferric chloride (FeCl_3) and 1,3-phenylenediamine (MPD, >98.0%) were supplied by TCI Chemicals. Hydrochloric acid (HCl, 36.0%), bovine serum albumin (BSA, >98%), sodium chloride (NaCl, 99.5%) were provided by Sinopharm Chemical Reagent Co., Ltd. The polysulfone membrane was commercial products.

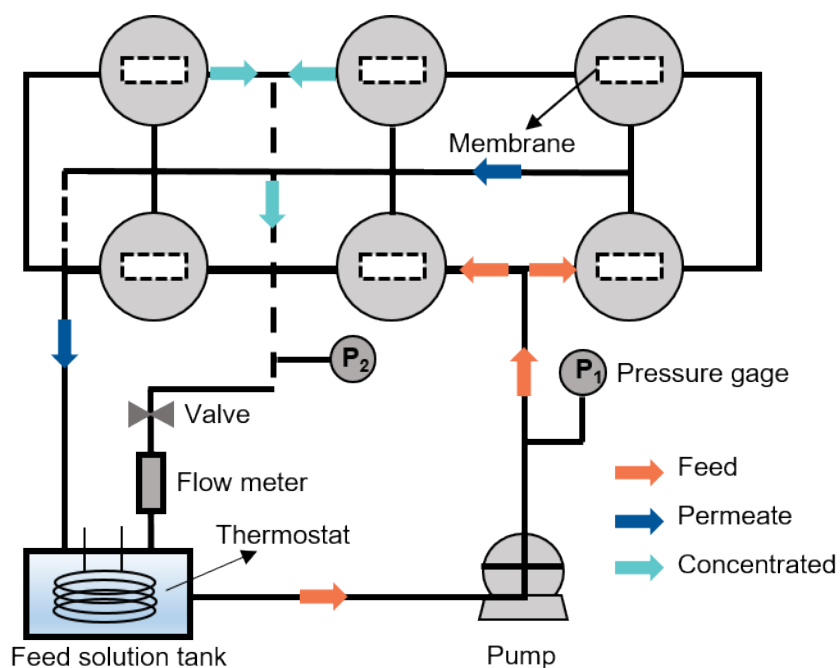


Figure S1. Schematic diagram of cross-flow system test equipment.

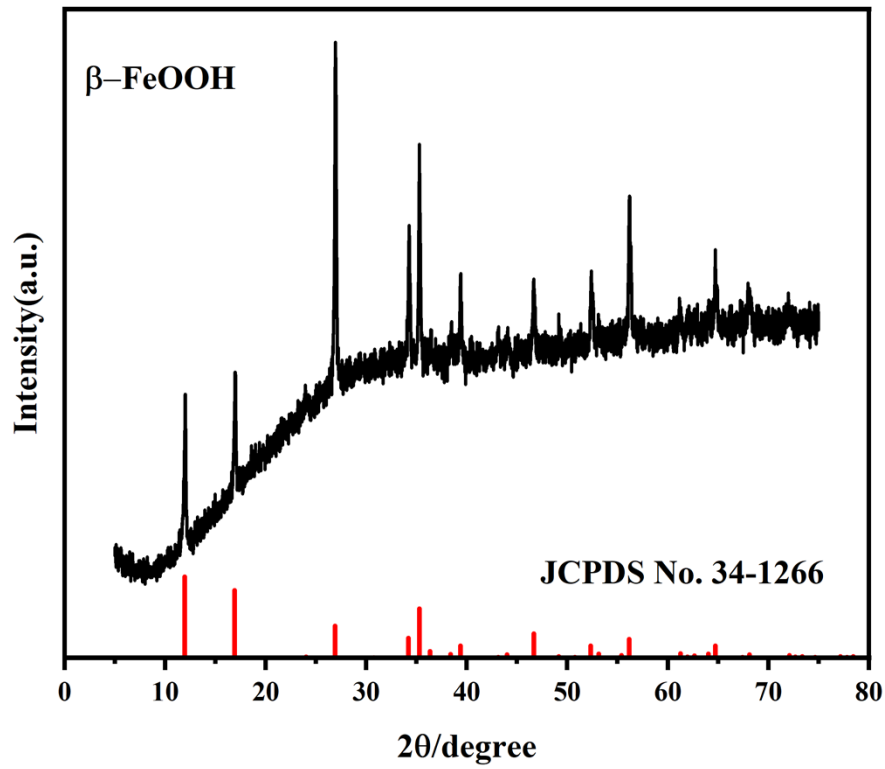


Figure S2. XRD spectra of FeOOH nanorods. The diffraction peaks observed at 12°, 26.9°, 34.1°, 35.3°, 39.4°, 46.6°, and 56.2° correspond to the (110), (310), (400), (211), (301), (411), and (521) crystal planes of β-FeOOH.

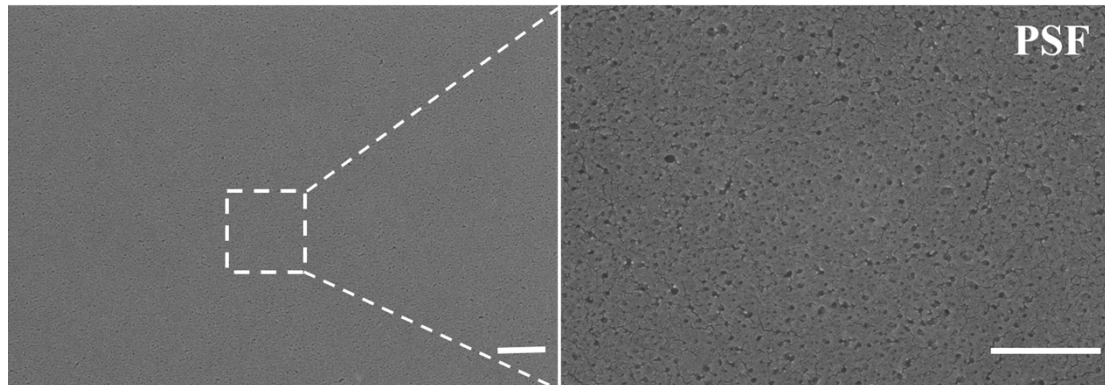


Figure S3. The SEM image of the PSF substrate

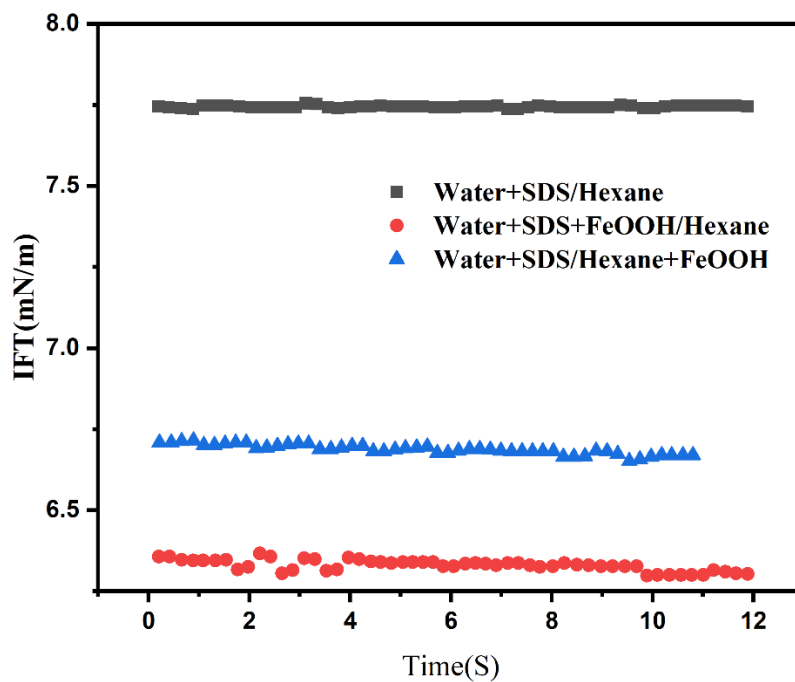


Figure S4. The interfacial tension of three oil-water interface systems.

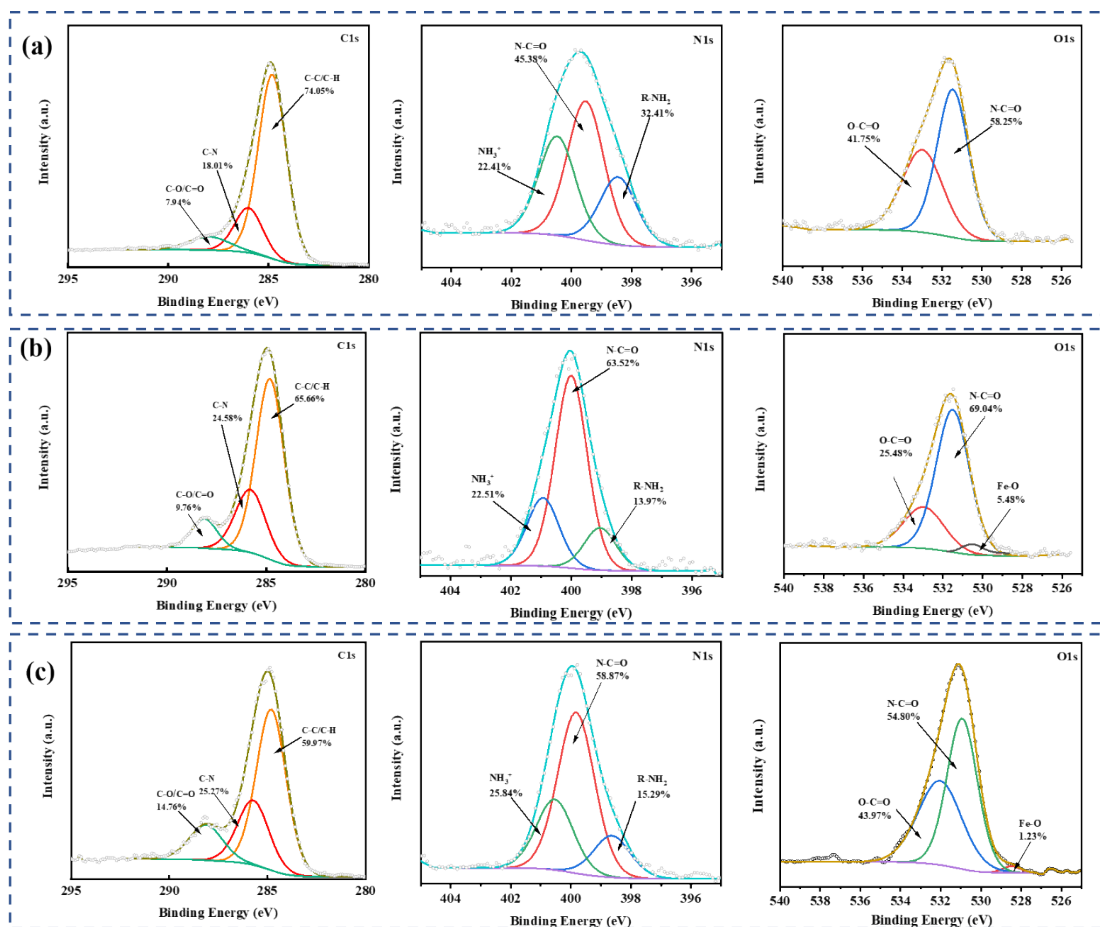


Figure S5 The C1s, N1s and O1s peak of (a) TFC, (b) TFN-O, and (c) TFN-A membranes determined by XPS.

It is well known that the loading of inorganic nanoporous materials has a crucial impact on the performance of nanocomposite membranes. In this study, the effect of different FeOOH nanorod loadings in the aqueous and organic phases on the separation performance was investigated. As shown in Figure S6, FeOOH nanorods at various concentrations were uniformly dispersed in the MPD aqueous solution using ultrasonic dispersion. With increasing FeOOH nanorod content, the permeance of the TFN-A membranes increased. When the FeOOH concentration was increased from 0 wt% to 0.015 wt%, the NaCl rejection remained largely unchanged. However, at concentrations exceeding 0.015 wt%, a decline in rejection was observed, with TFN-A membranes containing 0.02 wt% FeOOH nanorods exhibiting a NaCl rejection of 96%. This reduction in rejection is likely due to the aggregation of FeOOH nanorods at higher concentrations, which disrupts the formation of a dense polyamide selective layer during interfacial polymerization. This trade-off between increased flux and decreased rejection has been similarly reported in other studies. Based on these results, the optimal FeOOH nanorod loading in the aqueous phase was determined to be 0.015 wt%.

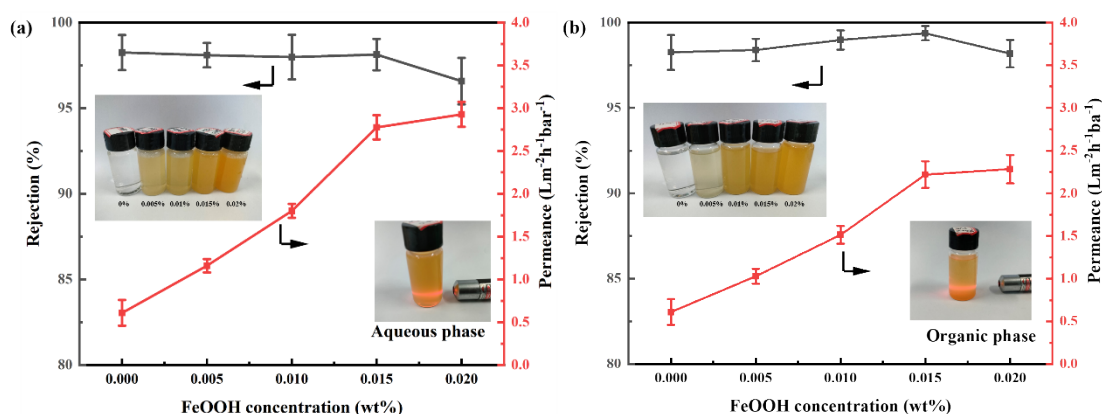


Figure S6 Effect of different concentrations of FeOOH in aqueous phase (a) and organic phase (b) on desalination performance of TFN membranes

FeOOH nanorods at various concentrations were also uniformly dispersed in the TMC organic phase via ultrasonic treatment. The influence of different FeOOH nanorod concentrations in the organic phase on desalination performance is illustrated in Figure 3b. As shown, the permeance of the TFN-O membranes increased gradually with increasing FeOOH content. However, when the FeOOH concentration reached 0.02 wt%, further increases in flux became negligible. In contrast to the TFN-A membranes where FeOOH nanorods were incorporated into the aqueous phase, the NaCl rejection of the TFN-O membranes slightly improved as the FeOOH

concentration in the organic phase increased to 0.015 wt%. At a FeOOH concentration of 0.02 wt%, a slight decrease in salt rejection was observed, though the NaCl rejection remained above 98%. To enable a systematic comparison between the two types of TFN membranes, those prepared with the FeOOH loading of 0.015 wt% in the organic phase were selected for further experimental studies.

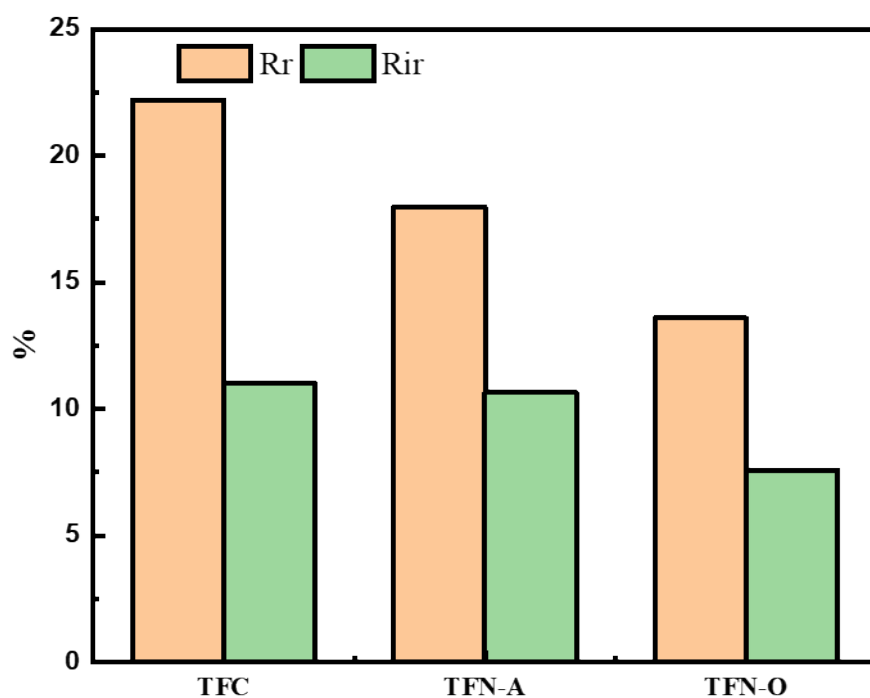


Figure S7 Reversible and irreversible fouling ratios of different reverse osmosis membranes.

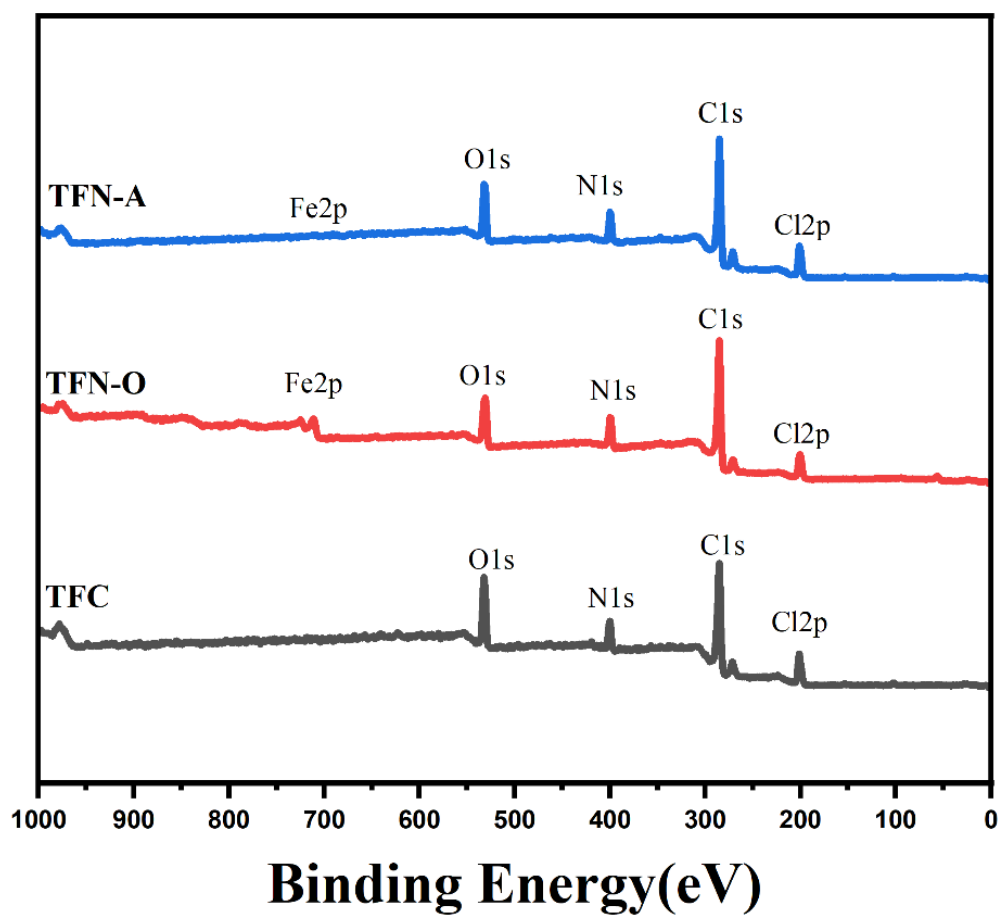


Figure S8 XPS spectra of the TFC, TFN-A, and TFN-O membranes after the chlorination test.

Table S1 Elemental compositions and the O/N ratio of the TFC, TFN-A and TFN-O membranes after the chlorination test

Membrane	C (%)	O (%)	N (%)	Fe (%)	Cl (%)	O/N
TFC	66.21	15.81	10.77	0	7.22	1.46
TFN-A	68.74	12.48	11.19	0.6	6.98	1.12
TFN-O	68.03	12.08	11.74	2.63	5.52	1.03

Table S2 Comparison of permeance and rejection of the state-of-the-art TFN

membranes.

Nanomaterials	NaCl/ppm & pressure/bar ⁻¹	A/O	Water perme- ance LMH bar ⁻¹	Permeabili- ty (Lm ⁻² h ⁻¹ bar ⁻¹ m×10 ⁻⁵)	A/B	^a Water permeance increase rate/%	R%	^b R% increase rate/%
^c FeOOH	2000/15.5	A	2.78	10.44	3.80	355.74 ± 6.67	98.13 ±1.02	-0.12
^c FeOOH	2000/15.5	O	2.22	7.27	11.61	263.93 ± 2.56	99.38 ±0.42	1.13
TFC	2000/15.5	-	0.61	1.13	4.06	-	98.25 ±0.92	-
pU-66[1]	2000/15.5	O	4.30	10.32	4.7	72	98.5	1
ZIF-L[2]	2000/15.5	i	5.3	0.61	1.61	53.6	96.3	-1.95
TpPa ₂ CN[3]	1000/6	A	1.9	2.47	8.16	139.5	97.68	1.4
ZIF-8[4]	2000/15.5	i	3.64	4.37	5.10	267.7	98.6	-0.1
ZIF-8[5]	2000/15.5	A	4.0	10.0	8.98	43.1	99.2	0.3
ZIF-8[6]	2000/15.5	O	3.4	3.4	4.75	161.7	98.5	0.4
TiO ₂ [7]	2000/7.6	A	3.4	1.19	30.6	49.3	99.45	2.1
SiO ₂ [8]	11000/44	A	1.1	1.10	0.25	55.6	90	-1.1
SiO ₂ [9]	2000/20.7	O	2.3	11.5	2.05	64.6	97.5	-1.0
SiO ₂ [10]	2000/16	O	3.3	9.9	1.67	178.6	96	0.0
SiO ₂ [11]	2000/5	i	9.7	1.94	8.33	102.1	96.5	-1.5
CNTs-M/MO[12]	2000/10	i	1.2	4.08	1.22	114.8	91	1.2
CNTs[13]	2000/15.5	A	3.0	6.0	0.83	34.8	92	1.1
MWCNTs[14]	2000/16	A	1.8	2.7	0.62	88.2	90	-6.3
CNTa/GO[14]	2000/15.5	A	2.9	5.8	2.19	19.3	96.8	-0.4
GO[14]	2000/15.5	A	2.5	2.2	7.17	5.8	97	-0.5
GO[15]	2000/15.5	A	1.1	5.0	2.34	81.5	99	-0.1
GO[16]	1000/15	coat	2.7	2.73	1.34	-11.1	95	-1.6
GOQD[17]	2000/16	A	2.3	4.6	5.75	52.5	98.8	0.3
N-GOQD[18]	2000 /15	A	1.8	4.5	0.88	150.0	92.1	-1.1
g-C ₃ N ₄ [19]	2000/15.5	A	3.0	9.0	24.06	22.4	99.7	1.7
HNTs[20]	2000/15	O	2.4	4.8	1.63	90.5	95.6	-1.6
NH ₂ -TNTs[21]	2000/15	O	3.9	7.8	0.10	92.1	58	2.6
NaX-Zeolite[22]	2000/12	O	1.2	1.92	1.84	79.0	95	-2.1
NaA-Zeolite[23]	2000/12	A	2.2	3.3	0.62	71.1	86.5	-5.4

Ag[24]	2000/20.68	coat	3.4	6.8	0.77	39.8	93.6	-2.4
ZnO[25]	1753/15.5	O	2.1	6.3	1.74	22.6	96	-2.0
MoS ₂ [26]	2000 /15.5	O	6.2	11.1	4.75	20.2	98.5	0.5
CNCs[27]	3000/20	O	3.2	8.64	2.55	110.0	97.8	0.7
UiO-66[28]	2000/15.5	O	3.7	8.62	11.07	50.4	99.35	0.3
Ti ₃ C ₂ Tx-TA[29]	2000/20	A	2.4	8.81	1.30	41.2	96.0	-2.5
Ti ₃ C ₂ Tx[30]	2000/16	A	2.53	9.48	4.59	41.2	98.5	0.25
CNF[31]	2000/15	A	2.98	8.94	1.9	49.7	96.2	-2.05
CeO ₂ [32]	2000/16	A	2.75	7.15	3.42	50.27	98	-0.7
Al ₂ O ₃ [33]	2000/10	O	6.75	16.2	5.9	138	98	-0.25
^d LG Nano H ₂ O[5]	2000/15.5	O	3.0	9.0	28.89	391.80	99.75	0.015
^e Dow-SW30HR[5]	2000/15.5		1.1	1.10	11.99	83.02	99.4	0.012
^e BW30[5]	2000/15.5		2.1	2.10	5.10	244.26	98.6	0.0035
^e Sepro-RO4[5]	2000/15.5		1.0	1.00	5.96	63.93	98.8	0.0055

^a Water permeance increase rate (%) = $(P_w(\text{TFN}) - P_w(\text{TFC})) / P_w(\text{TFC}) \times 100\%$.

^b NaCl rejection increase rate (%) = $R(\text{TFN}) - R(\text{TFC})$.

^c TFC and TFN RO membranes in this work.

^d The commercial TFN RO membrane.

^e The commercial TFC RO membranes.

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